

中国民用航空总局



CIVIL AVIATION
ADMINISTRATION OF CHINA

CAAC
适航指令

AIRWORTHINESS DIRECTIVE

本指令根据中国民用航空规章《民用航空器适航指令规定》(CCAR-39)颁发，内容涉及飞行安全，是强制性措施。如不按规定完成，有关航空器将不再适航。

编号：CAD1998-MULT-49

修正案号：39-2362

一. 标题： 检查普惠 JT8D 发动机压气机盘

二. 适用范围：

装有具有表1所列件号和序列号的压气机盘的普惠JT8D-17，-217A，-217C涡扇发动机，这些发动机装于(但不限于)波音737系列和MD82系列飞机上。

三. 参考文件：

- 1.FAA AD 98-21-24,39-10832 (1998,10,16)
- 2.GE 工程通告 JT8D-025 (1998,03,27)

四. 原因、措施和规定

为防止因拉紧螺杆孔、腹板孔或压力平衡孔受电弧灼伤造成压气机盘产生裂纹,使得压气机盘破裂,发动机非包容性失效,从而导致发动机空中停车,并造成飞机损坏,要求完成下列工作：

1. 自1998年11月16日起3000个使用循环(CIS)内、或下一次返厂时(以先到为准)(但不得超过自1998年11月16日后10年),按照GE Engine Service -Dallas, LP., 工程通告(EB)JT8D-025(1998, 03, 27)拆下压气机盘,进行目视检查,涡流探伤检查,修理,或换上可用件。需检查的压气机盘的件号(P/N)和序列号(S/N)列于表1中。

2. 本指令中的返厂是指拆下发动机,并且分解发动机安装边或拆下盘、毂、转子等,而不管是否还进行其它的计划维修工作。那些本可

以在飞机上完成的维修不包括在内。

3. 本指令中要求的检查和修理必须在GE Engine Service -Dallas, LP. (许可号为RA1R445K, Dallas, Texas)进行。若欲选择其它维修机构,需按照本指令5. 中的要求提出申请并得到批准。

4. 每季度向民航总局适航工程处报告下列信息:

- (1) 按照本指令1. 进行检查的盘的序列号(S/N);
- (2) 有电弧灼伤的盘的序列号(S/N), 以及电弧灼伤的大致尺寸;
- (3) 按照本指令1. 进行修理的盘的序列号(S/N);
- (4) 按照本指令1. 进行检查的盘的总使用小时数, 总使用循环(CIS), 以及自上次返厂后的使用循环(CIS);
- (5) 若按照本指令1. 对盘进行的检查中发现以下任何一种情况, 应在两个工作日内报告:

- (i) 裂纹深度超过千分之五英寸(5mil)
- (ii) 2个以上的拉紧螺杆孔有裂纹
- (iii) 电弧灼伤的深度超过千分之九英寸(9mil)

5. 完成本指令可采取能保证安全的替代方法或调整完成的时间, 但必须得到适航当局的批准。

表 1

级	件号(P/N)	序列号(S/N)
3	745803	H13469, N48096, N48361, P77936, P77942, P78298, P98041, P98334, R18766, R18989, R19227, R73555, R74156
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七. 联系人: 樊军
民航总局航空器适航司

010-64091126