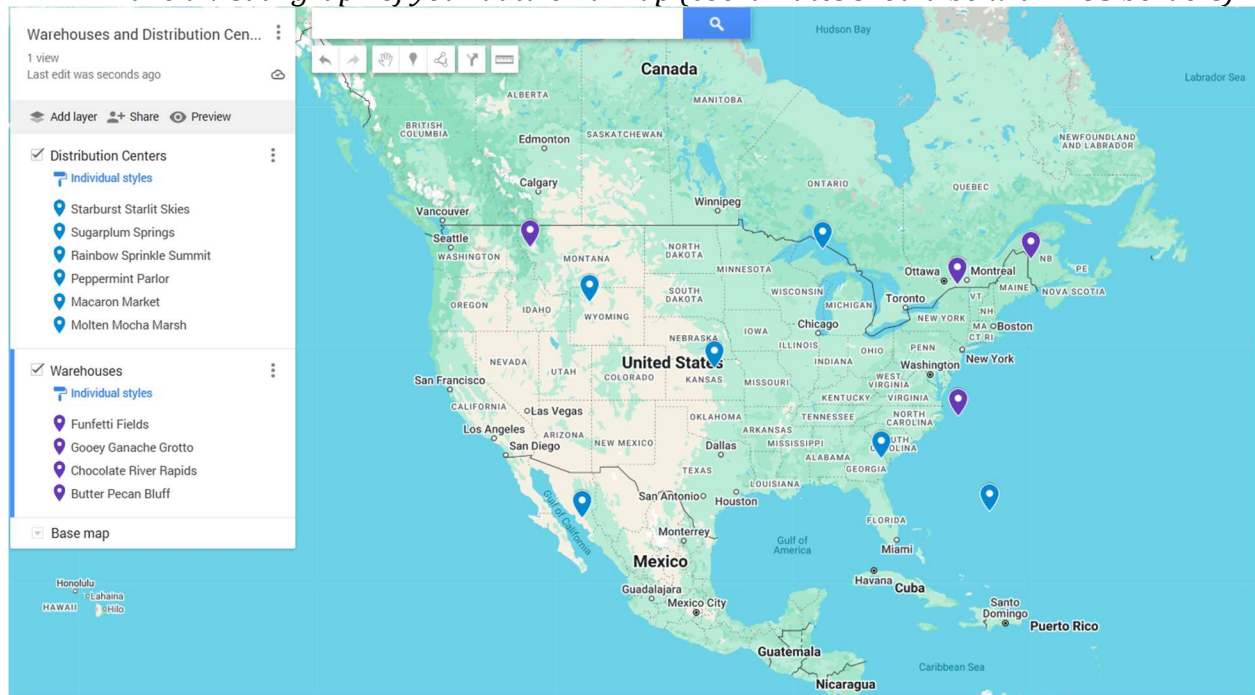


# Module 09 – Fixed Charge Problem

## Exploratory Data Analysis

*In this section, you should perform some data analysis on the data provided to you. Please format your findings in a visually pleasing way and please be sure to include these cuts:*

- *Make a visual graph of your data on a map (coordinates should be within US borders)*



## Model Formulation

**MIN:**  $27.76X_{11} + 62.86X_{12} + 48.42X_{13} + 24.94X_{14} + 25.70X_{15} + 9.19X_{16} + 15.06X_{21} + 20.04X_{22} + 20.00X_{23} + 53.22X_{24} + 28.90X_{25} + 36.01X_{26} + 20.42X_{31} + 22.68X_{32} + 28.56X_{33} + 61.78X_{34} + 37.46X_{35} + 44.57X_{36} + 24.62X_{41} + 10.48X_{42} + 10.62X_{43} + 43.84X_{44} + 26.68X_{45} + 43.19X_{46}$

### Subject to:

$$\begin{aligned} X_{11} + X_{21} + X_{31} + X_{41} &\geq 776 \\ X_{12} + X_{22} + X_{32} + X_{42} &\geq 503 \\ X_{13} + X_{23} + X_{33} + X_{43} &\geq 668 \\ X_{14} + X_{24} + X_{34} + X_{44} &\geq 712 \\ X_{15} + X_{25} + X_{35} + X_{45} &\geq 951 \\ X_{16} + X_{26} + X_{36} + X_{46} &\geq 800 \end{aligned}$$

### Constraints:

SUM of Binary constraints  $\leq 2$

*Implement your formulation into Excel and be sure to make it neat. This section should include:*

This model recommends utilizing warehouses 1 and 4 for optimal shipping to posts 1-6. The total cost minimized is shown as \$84,922.10.

*Please copy the tab of your original model before continuing with the next part to avoid messing up your original solution.*

1. Instead of only being able to open 2 warehouses, what happens to our objective function when we only can open 1 warehouse?

*The total cost of the distribution plan increases by nearly \$40,000 up to \$124,708.88.*

2. Right now, we have \$1 per unit shipped over the distance between the warehouse and the DC. What happens to our objective function when we increase this to \$30? Does your DC assignment change at all?

WH vs DC	1	2	3	4	5	6		WH vs DC	1	2	3	4	5	6
1	27.76	62.86	48.42	24.94	25.7	9.19		1	832.8	1885.8	1452.6	748.2	771	275.7
2	15.06	20.04	20	53.22	28.9	36.01		2	451.8	601.2	600	1596.6	867	1080.3
3	20.42	22.68	28.56	61.78	37.46	44.57		3	612.6	680.4	856.8	1853.4	1123.8	1337.1
4	24.62	10.48	10.62	43.84	26.68	43.19		4	738.6	314.4	318.6	1315.2	800.4	1295.7
WH vs DC	1	2	3	4	5	6	Units Sent Per WH	Binary Constraint	Linking Constraint	Possible C	Actual Cost			
1	0	0	0	712	951	800	2463	1	-1967	1802	1802			
2	0	0	0	0	0	0	0	0	0	1568	0			
3	0	0	0	0	0	0	0	0	0	2771	0			
4	776	503	688	0	0	0	1967	1	-2463	1887	1887			
Sum	776	503	688	712	951	800	Total Demand	2						
Total DC Demand	776	503	688	712	951	800	4430		Total Cost:					
										\$ 2,440,682.00				

The cost of balloons up to \$2,440,682.00.

