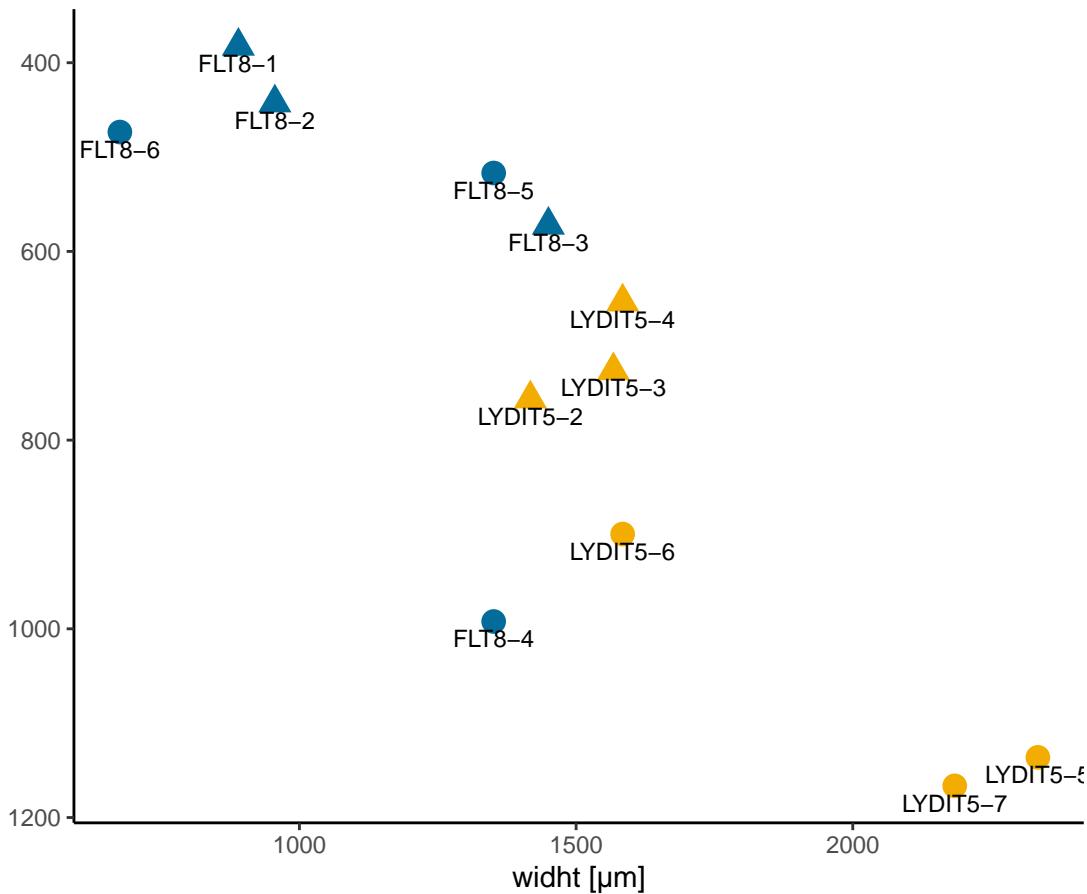


cutting

depth [ $\mu\text{m}$ ]



edge angle

● 35°  
▲ 45°