

# Chapter 1

## Material Modelling

### 1.1 Winfrith concrete model in LS-DYNA (RATE = 1)

Concrete is modelled using the Winfrith material implemented in LS-DYNA as `*MAT_WINFRITH_CONCRETE` (MAT084/085). In this thesis, strain-rate enhancement is neglected by selecting the no-rate option `RATE = 1`. Under this setting, the tensile cracking parameter `FE` is interpreted as the critical crack width at which the normal tensile traction transmitted across the crack plane vanishes. This critical opening is denoted by  $w_c$  [3].

#### 1.1.1 Elastic and strength parameters (Eurocode-based estimates)

The Winfrith model requires elastic constants  $(\rho, E_c, \nu)$  and strength parameters  $(f_c, f_t)$ . When direct material testing is unavailable, these quantities can be estimated from the mean 28-day cylinder compressive strength  $f_{cm}$  using Eurocode-type relationships [2]. The corresponding LS-DYNA inputs are `R0`, `TM`, `PR`, `UCS`, and `UTS`.

##### Compressive strength

In Eurocode terminology,  $f_{cm}$  is the mean cylinder compressive strength at 28 days, while  $f_{ck}$  is the characteristic cylinder strength. A commonly used relationship is

$$f_{ck} = f_{cm} - 8 \text{ MPa}. \quad (1.1)$$

In this thesis, the unconfined compressive strength in LS-DYNA is taken as

$$\text{UCS} = f_c \approx f_{cm}, \quad (1.2)$$

unless a test-based unconfined value is available.

##### Tensile strength

The mean axial tensile strength according to Eurocode is taken as

$$f_{ctm} = 0.30 f_{ck}^{2/3}, \quad (f_{ck} \leq 50 \text{ MPa}), \quad (1.3)$$

and for higher-strength concrete,

$$f_{ctm} = 2.12 \ln \left( 1 + \frac{f_{cm}}{10} \right), \quad (f_{ck} > 50 \text{ MPa}). \quad (1.4)$$

The Winfrith tensile strength is set as

$$\text{UTS} = f_t = f_{ctm}. \quad (1.5)$$

### Elastic modulus, Poisson's ratio, and density

The secant modulus of elasticity is estimated by Eurocode as

$$E_{cm} = 22,000 \left( \frac{f_{cm}}{10} \right)^{0.3} \text{ MPa}, \quad (1.6)$$

and used directly in LS-DYNA:

$$\text{TM} = E_c = E_{cm}. \quad (1.7)$$

When not measured,  $\nu \approx 0.20$  is adopted for normal-weight concrete, and the density is selected in the range 2300–2500 kg/m<sup>3</sup> depending on mix design:

$$\text{PR} = \nu, \quad \text{RO} = \rho. \quad (1.8)$$

### 1.1.2 Crack width variable $w$ and its geometrical meaning

The Winfrith tensile formulation is expressed in terms of the crack width variable  $w$ , which represents the separation of two crack faces in the direction normal to the crack plane. Figure 1.1 provides a geometrical interpretation of  $w$  and the crack opening angle  $2\theta$ . For the idealised V-shaped crack, the opening angle is related to the crack width and a characteristic length  $L$  through

$$\tan \theta = \frac{w}{2L}. \quad (1.9)$$

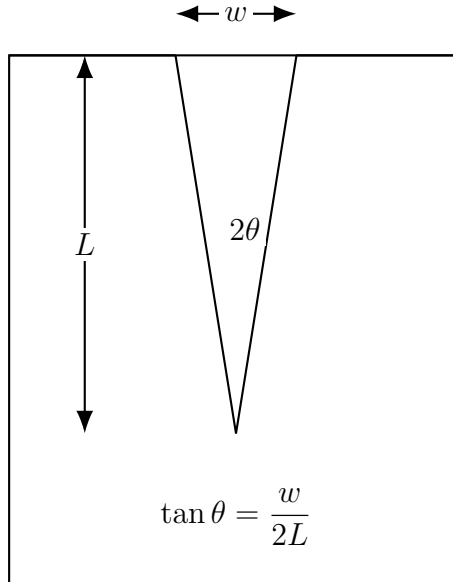


Figure 1.1: Geometrical interpretation of crack width  $w$  and crack opening angle.

### 1.1.3 Fracture energy and determination of FE (CEB-FIP + RATE=1)

In the Winfrith model, the progressive loss of tensile load transfer is governed by the mode-I fracture energy under uniaxial tension, denoted here as  $G_{F_t}$ , and the terminal crack width  $w_c$  [3]. When direct fracture tests are unavailable,  $G_{F_t}$  can be estimated using CEB-FIP Model Code 1990 relations based on aggregate size and compressive strength [1].

#### Base fracture energy from aggregate size

The base fracture energy  $G_{F_0}$  depends on the maximum aggregate size  $d_{\max}$ :

$$G_{F_0} = 0.021 + 5.357 \times 10^{-4} d_{\max}, \quad (1.10)$$

where  $d_{\max}$  is in mm and  $G_{F_0}$  is in N/mm. In practice, the Winfrith parameter ASIZE is set consistently with the mix design:

$$\text{ASIZE} \approx d_{\max}. \quad (1.11)$$

#### Strength scaling to obtain $G_{F_t}$

The fracture energy under uniaxial tension is estimated as

$$G_{F_t} = G_{F_0} \left( \frac{f_{cm}}{f_{cm0}} \right)^{0.7}, \quad \text{for } f_{cm} \leq 50 \text{ MPa}, \quad (1.12)$$

$$G_{F_t} = G_{F_0} \ln \left( 1 + \frac{f_{cm}}{f_{cm0}} \right), \quad \text{for } f_{cm} > 50 \text{ MPa}, \quad (1.13)$$

with the reference strength  $f_{cm0} = 10 \text{ MPa}$  [1].

#### Conversion to $w_c$ and FE for RATE=1

For RATE=1, the tensile softening is formulated in the traction–separation space  $\sigma_n(w)$  and is commonly taken as linear softening [3]. Enforcing energy equivalence yields

$$w_c = \frac{2G_{F_t}}{f_t}, \quad (1.14)$$

and the Winfrith input is set as

$$\text{FE} = w_c. \quad (1.15)$$

### 1.1.4 Tensile traction–separation law in the $\sigma_n$ – $w$ space

For RATE=1, the normal tensile traction is prescribed as a function of crack width [3]:

$$\sigma_n(w) = f_t \left( 1 - \frac{w}{w_c} \right), \quad 0 \leq w \leq w_c, \quad (1.16)$$

$$\sigma_n(w) = 0, \quad w \geq w_c. \quad (1.17)$$

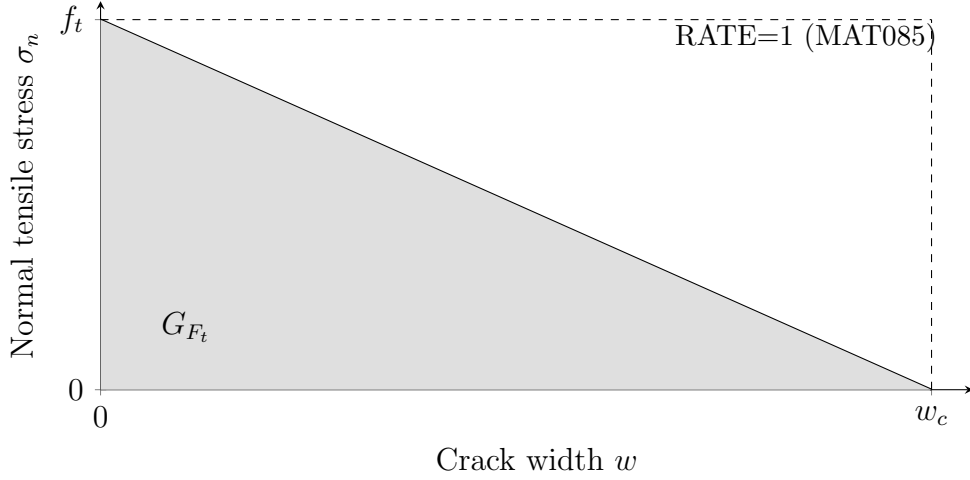


Figure 1.2: Linear tensile softening in the  $\sigma_n$ – $w$  space for Winfrith RATE=1. The area under the curve equals  $G_{F_t}$ , giving  $w_c = 2G_{F_t}/f_t$ .

### 1.1.5 Crack-band regularisation and mesh dependence

Winfrith employs a smeared-crack approach. The crack width is therefore not introduced as an explicit geometric discontinuity. Instead, the crack width is computed from the crack-normal strain and a characteristic element length [3]:

$$w = \varepsilon_n L, \quad L = \sqrt[3]{V_e}, \quad (1.18)$$

where  $V_e$  is the element volume.

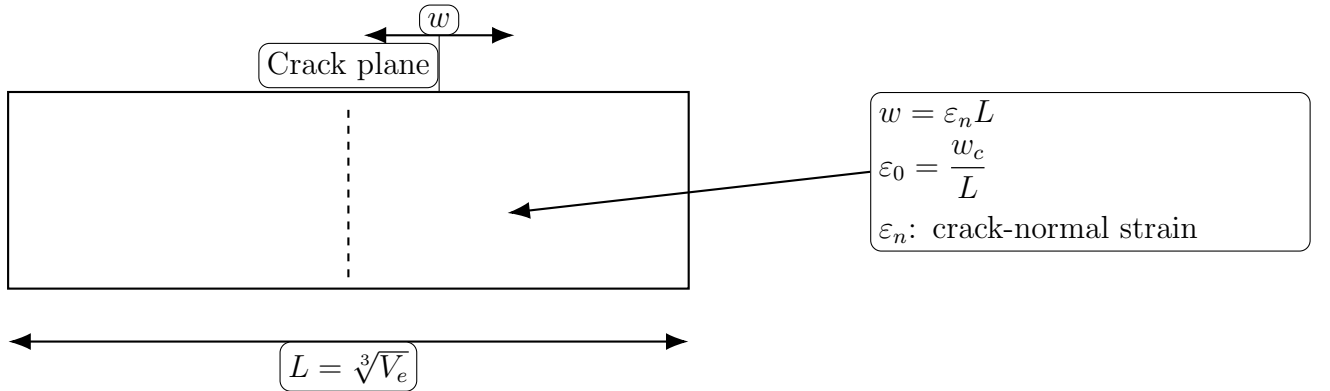


Figure 1.3: Crack-band regularisation in Winfrith. The crack opening is computed from the crack-normal strain using a characteristic element length  $L = \sqrt[3]{V_e}$ , so that  $w = \varepsilon_n L$  [3].

The strain at which tensile traction vanishes follows from  $w = w_c$ :

$$\varepsilon_0 = \frac{w_c}{L}. \quad (1.19)$$

Thus, for a fixed material law in the  $\sigma_n$ – $w$  space (fixed  $w_c$ ), the apparent softening length in a stress–strain view depends on the element size through  $L$ .

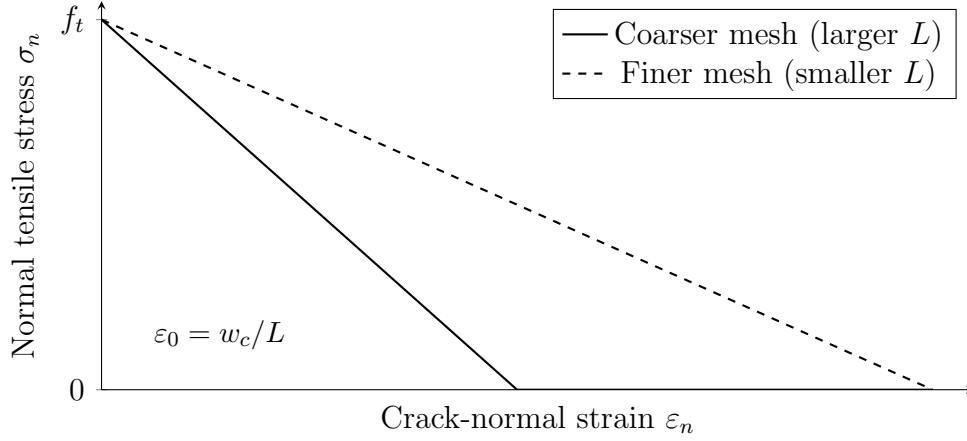


Figure 1.4: Mesh dependence in a stress-strain representation. For fixed  $w_c$  (fixed FE when RATE=1), the strain at zero traction is  $\varepsilon_0 = w_c/L$  and therefore changes with  $L$ .

## 1.2 Summary of Winfrith inputs used in this thesis

Table 1.1: Summary of key Winfrith (LS-DYNA) inputs and recommended estimates (RATE=1).

Quantity	Symbol	LS-DYNA keyword	How to set (this thesis)
Density	$\rho$	R0	Select from mix design or typical normal-weight concrete (2300–2500 kg/m <sup>3</sup> ).
Young's modulus	$E_c$	TM	Eurocode: $E_c = 22,000 \left( \frac{f_{cm}}{10} \right)^{0.3}$ MPa.
Poisson's ratio	$\nu$	PR	If unknown: $\nu \approx 0.20$ .
Unconfined compressive strength	$f_c$	UCS	Set $f_c \approx f_{cm}$ (MPa).
Tensile strength	$f_t$	UTS	Set $f_t = f_{ctm}$ (Eurocode): $f_{ck} = f_{cm} - 8$ MPa; if $f_{ck} \leq 50$ , $f_{ctm} = 0.30 f_{ck}^{2/3}$ ; else $f_{ctm} = 2.12 \ln \left( 1 + \frac{f_{cm}}{10} \right)$ .
Maximum aggregate size	$d_{\max}$	ASIZE	Set ASIZE $\approx d_{\max}$ (mm) from mix design.
Critical crack width at $\sigma_n = 0$ (RATE=1)	$w_c$	FE	Compute $G_{F0} = 0.021 + 5.357 \times 10^{-4} d_{\max}$ (N/mm). Then obtain $G_{F_t}$ by Eqs. (1.12)–(1.13) with $f_{cm0} = 10$ MPa. Finally set $w_c = 2G_{F_t}/f_t$ and FE = $w_c$ .

# Bibliography

- [1] CEB-FIP. *Model Code 1990: Design Code*. Thomas Telford, 1993. Fracture energy formulation and dependence on compressive strength and aggregate size.
- [2] CEN. En 1992-1-1: Eurocode 2: Design of concrete structures – part 1-1: General rules and rules for buildings. Technical report, European Committee for Standardization, 2004.
- [3] L. E. Schwer. The winfrith concrete model: Beauty or beast? insights into the winfrith concrete model. Technical report, Livermore Software Technology Corporation (LSTC), 2011.