

- (2) Heating cables and cable sets shall be GFCI protected.
- (3) Grounding means, such as copper braid, metal sheath, or other approved means, shall be provided.
- (4) Heating cables and cable sets shall be AFCI protected.
- (5) Heating cables and cable sets shall be permitted to be installed no more than 1.2 m (4 ft) above the floor.

This requirement shall become effective January 1, 2026.

Part VI. Duct Heaters

424.57 General. Part VI shall apply to any heater mounted in the airstream of a forced-air system where the air-moving unit is not provided as an integral part of the equipment.

424.58 Identification. Heaters installed in an air duct shall be identified as suitable for the installation.

424.59 Airflow. Means shall be provided to ensure uniform airflow over the face of the heater in accordance with the manufacturer's instructions.

Informational Note: Heaters installed within 1.2 m (4 ft) of the outlet of an air-moving device, heat pump, air conditioner, elbows, baffle plates, or other obstructions in ductwork may require turning vanes, pressure plates, or other devices on the inlet side of the duct heater to ensure an even distribution of air over the face of the heater.

424.60 Elevated Inlet Temperature. Duct heaters intended for use with elevated inlet air temperature shall be identified as suitable for use at the elevated temperatures.

424.61 Installation of Duct Heaters with Heat Pumps and Air Conditioners. Heat pumps and air conditioners having duct heaters closer than 1.2 m (4 ft) to the heat pump or air conditioner shall have both the duct heater and heat pump or air conditioner identified as suitable for such installation and so marked.

424.62 Condensation. Duct heaters used with air conditioners or other air-cooling equipment that could result in condensation of moisture shall be identified as suitable for use with air conditioners.

424.63 Fan Circuit Interlock. Means shall be provided to ensure that the fan circuit is energized when any heater circuit is energized. However, time- or temperature-controlled delay in energizing the fan motor shall be permitted.

424.64 Limit Controls. Each duct heater shall be provided with an approved, integral, automatic-reset temperature-limiting control or controllers to de-energize the circuit or circuits.

In addition, an integral independent supplementary control or controllers shall be provided in each duct heater that disconnects a sufficient number of conductors to interrupt current flow. This device shall be manually resettable or replaceable.

424.65 Location of Disconnecting Means. Duct heater controller equipment shall be accessible with the disconnecting means installed within sight from the controller or as permitted by 424.19(A).

Δ 424.66 Installation. Duct heaters shall be installed in accordance with the manufacturer's instructions in such a manner that the operation of the duct heater does not create a hazard to persons or property. Furthermore, duct heaters shall be located with respect to building construction and other equipment so as to permit access to the heater and the heater control. Working space shall be maintained in accordance with 110.26(A)(4) and shall permit replacement of controls and heating elements and for adjusting and cleaning of controls and other parts requiring such attention.

Informational Note: See NFPA 90A, *Standard for the Installation of Air-Conditioning and Ventilating Systems*, and NFPA 90B, *Standard for the Installation of Warm Air Heating and Air-Conditioning Systems*, for additional installation information.

Part VII. Resistance-Type Boilers

424.70 Scope. The provisions in Part VII of this article shall apply to boilers employing resistance-type heating elements. See Part VIII of this article for electrode-type boilers.

424.71 Identification. Resistance-type boilers shall be identified as suitable for the installation.

424.72 Overcurrent Protection.

(A) Boiler Employing Resistance-Type Immersion Heating Elements in an ASME-Rated and Stamped Vessel. A boiler employing resistance-type immersion heating elements contained in an ASME-rated and stamped vessel shall have the heating elements protected at not more than 150 amperes. Such a boiler rated more than 120 amperes shall have the heating elements subdivided into loads not exceeding 120 amperes.

Where a subdivided load is less than 120 amperes, the rating of the overcurrent protective device shall comply with 424.4(B).

(B) Boiler Employing Resistance-Type Heating Elements Rated More Than 48 Amperes and Not Contained in an ASME-Rated and Stamped Vessel. A boiler employing resistance-type heating elements not contained in an ASME-rated and stamped vessel shall have the heating elements protected at not more than 60 amperes. Such a boiler rated more than 48 amperes shall have the heating elements subdivided into loads not exceeding 48 amperes.

Where a subdivided load is less than 48 amperes, the rating of the overcurrent protective device shall comply with 424.4(B).

See also

424.22(B) and its commentary for an explanation of the subdivision requirement