

*Exception: The isolating switch shall not be required where the disconnecting means is mounted on removable truck panels or switchgear units that cannot be opened unless the circuit is disconnected and that, when removed from the normal operating position, automatically disconnect the circuit breaker or switch from all energized parts.*

#### **N 235.352 Disconnecting Means.**

**N (A) Location.** A building or structure disconnecting means shall be located in accordance with 225.31(B), or, if not readily accessible, it shall be operable by mechanical linkage from a readily accessible point. For multibuilding industrial installations under single management, it shall be permitted to be electrically operated by a readily accessible, remote-control device in a separate building or structure.

**N (B) Type.** Each building or structure disconnect shall simultaneously disconnect all ungrounded supply conductors it controls and shall have a fault-closing rating not less than the available fault current at its supply terminals.

*Exception: Where the individual disconnecting means consists of fused cutouts, the simultaneous disconnection of all ungrounded supply conductors shall not be required if there is a means to disconnect the load before opening the cutouts. A permanent legible sign shall be installed adjacent to the fused cutouts and shall read DISCONNECT LOAD BEFORE OPENING CUTOUTS.*

Where fused switches or separately mounted fuses are installed, the fuse characteristics shall be permitted to contribute to the fault-closing rating of the disconnecting means.

Where a switch is used, fuses are permitted to help with the fault-closing capability of the switch. Using fused load-break cutouts to switch sections of overhead lines and load-break elbows to switch sections of underground lines is permitted. However, the building disconnecting means must be gang-operated to simultaneously open and close all ungrounded supply conductors. Load-break elbows and fused cutouts cannot be used as the building disconnecting means.

#### **See also**

**235.405(B)**, which contains a similar requirement for services

**N (C) Locking.** Disconnecting means shall be lockable open in accordance with 110.25.

*Exception: Where an individual disconnecting means consists of fused cutouts, a suitable enclosure capable of being locked and sized to contain all cutout fuse holders shall be installed at a convenient location to the fused cutouts*

**N (D) Indicating.** Disconnecting means shall clearly indicate whether they are in the open “off” or closed “on” position.

**N (E) Uniform Position.** Where disconnecting means handles are operated vertically, the “up” position of the handle shall be the “on” position.

*Exception: A switching device having more than one “on” position, such as a double throw switch, shall not be required to comply with this requirement.*

**N (F) Identification.** Where a building or structure has any combination of feeders, branch circuits, or services passing through or supplying it, a permanent plaque or directory shall be installed at each feeder and branch-circuit disconnect location that denotes all other services, feeders, or branch circuits supplying that building or structure or passing through that building or structure and the area served by each.

#### **N 235.356 Inspections and Tests.**

**N (A) Pre-Energization and Operating Tests.** The complete electrical system design, including settings for protective, switching, and control circuits, shall be prepared in advance and made available on request to the authority having jurisdiction and shall be performance tested when first installed on-site. Each protective, switching, and control circuit shall be adjusted in accordance with the system design and tested by actual operation using current injection or equivalent methods as necessary to ensure that each and every such circuit operates correctly to the satisfaction of the authority having jurisdiction.

The AHJ must be satisfied that the performance tests demonstrate proper operation. Section 235.356(B) requires that a report of all tests performed in accordance with 235.356(A) be provided to the AHJ prior to energizing the system. Adjustments of settings must be in accordance with the electrical system design.

**N (1) Instrument Transformers.** All instrument transformers shall be tested to verify correct polarity and burden.

**N (2) Protective Relays.** Each protective relay shall be demonstrated to operate by injecting current or voltage, or both, at the associated instrument transformer output terminal and observing that the associated switching and signaling functions occur correctly and in proper time and sequence to accomplish the protective function intended.

**N (3) Switching Circuits.** Each switching circuit shall be observed to operate the associated equipment being switched.

**N (4) Control and Signal Circuits.** Each control or signal circuit shall be observed to perform its proper control function or produce a correct signal output.

**N (5) Metering Circuits.** All metering circuits shall be verified to operate correctly from voltage and current sources in a similar manner to protective relay circuits.

**N (6) Acceptance Tests.** Complete acceptance tests shall be performed, after the substation installation is completed, on