to withstand abuse, such as by impact and crushing, in handling and during installation. Where intended for direct burial, without encasement in concrete, the material shall also be capable of withstanding continued loading that is likely to be encountered after installation.

353.120 Marking. Each length of HDPE shall be clearly and durably marked at least every 3 m (10 ft) as required in 110.21. The type of material shall also be included in the marking.

ARTICLE 354

Nonmetallic Underground Conduit with Conductors (NUCC)

Part I. General

354.1 Scope. This article covers the use, installation, and construction specifications for nonmetallic underground conduit with conductors (NUCC).

NUCC (preassembled conductors in conduit) has been used by electric utilities for outdoor lighting for several years. It is supplied in continuous lengths on coils or reels or in cartons. NUCC consists of nonmetallic conduit with the conductors pre-installed by the manufacturer. The product is designed to allow conductors to be removed and reinserted.

354.6 Listing Requirements. NUCC and associated fittings shall be listed.

Part II. Installation

Δ **354.10 Uses Permitted.** The use of NUCC and fittings shall be permitted in the following:

(1) For direct burial underground installation (For minimum cover requirements, see Table 300.5(A) and Table 305.15(A).)
(2) Encased or embedded in concrete
(3) In cinder fill
(4) In underground locations subject to severe corrosive influences as covered in 300.6 and where subject to chemicals for which the assembly is specifically approved
(5) Above ground, except as prohibited in 354.12, where encased in not less than 50 mm (2 in.) of concrete

354.12 Uses Not Permitted. NUCC shall not be used in the following:

(1) In exposed locations
(2) Inside buildings

Exception: The conductor or the cable portion of the assembly, where suitable, shall be permitted to extend within the building for termination purposes in accordance with 300.3.

(3) In any hazardous (classified) location, except as permitted by other articles of this *Code*

354.20 Size.

(A) Minimum. NUCC smaller than metric designator 16 (trade size ½) shall not be used.

(B) Maximum. NUCC larger than metric designator 103 (trade size 4) shall not be used.

Informational Note: See 300.1(C) for the metric designators and trade sizes. These are for identification purposes only and do not relate to actual dimensions.

354.22 Number of Conductors. The number of conductors or cables shall not exceed that permitted by the percentage fill in Table 1, Chapter 9.

Δ **354.24 Bends.**

N **(A) How Made.** Bends shall be manually made so that the conduit will not be damaged and the internal diameter of the conduit will not be effectively reduced. The radius of the curve of the centerline of such bends shall not be less than shown in Table 354.24(A).

The bending radius for NUCC does not follow Chapter 9, Table 2, but rather must conform to Table 354.24(A).

N **(B) Number in One Run.** The total degrees of bends in a conduit run shall not exceed 360 degrees between pull points.

354.28 Trimming. For termination, the conduit shall be trimmed away from the conductors or cables using an approved method that will not damage the conductor or cable insulation or jacket. All conduit ends shall be trimmed inside and out to remove rough edges.

354.46 Bushings. Where the NUCC enters a box, fitting, or other enclosure, a bushing or adapter shall be provided to protect the conductor or cable from abrasion unless the design of the box, fitting, or enclosure provides equivalent protection.

TABLE 354.24(A) *Minimum Bending Radius for Nonmetallic Underground Conduit with Conductors (NUCC)*

Conduit Size		Minimum Bending Radius	
Metric Designator	Trade Size	mm	in.
16	½	250	10
21	¾	300	12
27	1	350	14
35	1¼	450	18
41	1½	500	20
53	2	650	26
63	2½	900	36
78	3	1200	48
103	4	1500	60

Informational Note: See 300.4(G) for the protection of conductors size 4 AWG or larger.

354.48 Joints. All joints between conduit, fittings, and boxes shall be made by an approved method.

354.50 Conductor Terminations. All terminations between the conductors or cables and equipment shall be made by an approved method for that type of conductor or cable.

354.56 Splices and Taps. Splices and taps shall be made in junction boxes or other enclosures.

Δ **354.60 Grounding.** Where equipment grounding is required, an assembly containing a separate grounding conductor shall be used.

Exception No. 1: The equipment grounding conductor shall be permitted to be run separately from the conduit where used for grounding dc circuits as permitted in 250.134, Exception No. 2.

Exception No. 2: The equipment grounding conductor shall not be required where the grounded conductor is used to ground equipment as permitted in 250.142.

Part III. Construction Specifications

354.100 Construction.

(A) General. NUCC is an assembly that is provided in continuous lengths shipped in a coil, reel, or carton.

(B) Nonmetallic Underground Conduit. The nonmetallic underground conduit shall be listed and composed of a material that is resistant to moisture and corrosive agents. It shall also be capable of being supplied on reels without damage or distortion and shall be of sufficient strength to withstand abuse, such as impact or crushing, in handling and during installation without damage to conduit or conductors.

(C) Conductors and Cables. Conductors and cables used in NUCC shall be listed and shall comply with 310.10(C). Conductors of different systems shall be installed in accordance with 300.3(C).

(D) Conductor Fill. The maximum number of conductors or cables in NUCC shall not exceed that permitted by the percentage fill in Table 1, Chapter 9.

354.120 Marking. NUCC shall be clearly and durably marked at least every 3.05 m (10 ft) as required by 110.21. The type of conduit material shall also be included in the marking.

Identification of conductors or cables used in the assembly shall be provided on a tag attached to each end of the assembly or to the side of a reel. Enclosed conductors or cables shall be marked in accordance with 310.8.

ARTICLE 355

Reinforced Thermosetting Resin Conduit (RTRC)

Part I. General

Δ **355.1 Scope.** This article covers the use, installation, and construction specification for reinforced thermosetting resin conduit (RTRC) and associated fittings.

355.6 Listing Requirements. RTRC, factory elbows, and associated fittings shall be listed.

Part II. Installation

355.10 Uses Permitted. The use of RTRC shall be permitted in accordance with 355.10(A) through (I).

(A) Concealed. RTRC shall be permitted in walls, floors, and ceilings.

(B) Corrosive Influences. RTRC shall be permitted in locations subject to severe corrosive influences as covered in 300.6 and where subject to chemicals for which the materials are specifically approved.

(C) Cinders. RTRC shall be permitted in cinder fill.

(D) Wet Locations. RTRC shall be permitted in portions of dairies, laundries, canneries, or other wet locations, and in locations where walls are frequently washed, the entire conduit system, including boxes and fittings used therewith, shall be installed and equipped so as to prevent water from entering the conduit. All supports, bolts, straps, screws, and so forth, shall be of corrosion-resistant materials or be protected against corrosion by approved corrosion-resistant materials.

(E) Dry and Damp Locations. RTRC shall be permitted for use in dry and damp locations not prohibited by 355.12.

(F) Exposed. RTRC shall be permitted for exposed work if identified for such use.

Informational Note: RTRC, Type XW, is identified for areas of physical damage.

(G) Underground Installations. For underground installations, see 300.5 and 305.15.

(H) Support of Conduit Bodies. RTRC shall be permitted to support nonmetallic conduit bodies not larger than the largest trade size of an entering raceway. These conduit bodies shall not support luminaires or other equipment and shall not contain devices other than splicing devices as permitted by 110.14(B) and 314.16(C)(2).

(I) Insulation Temperature Limitations. Conductors or cables rated at a temperature higher than the listed temperature