427.13 Identification. The presence of electrically heated pipelines, vessels, or both, shall be evident by the posting of appropriate caution signs or markings at intervals not exceeding 6 m (20 ft) along the pipeline or vessel and on or adjacent to equipment in the piping system that requires periodic servicing.

Part III. Resistance Heating Elements

427.14 Secured. Heating element assemblies shall be secured to the surface being heated by means other than the thermal insulation.

427.15 Not in Direct Contact. Where the heating element is not in direct contact with the pipeline or vessel being heated, means shall be provided to prevent overtemperature of the heating element unless the design of the heating assembly is such that its temperature limitations will not be exceeded.

427.16 Expansion and Contraction. Heating elements and assemblies shall not be installed where they bridge expansion joints unless provisions are made for expansion and contraction.

427.17 Flexural Capability. Where installed on flexible pipelines, the heating elements and assemblies shall have a flexural capability that is compatible with the pipeline.

427.18 Power Supply Leads.

(A) Nonheating Leads. Power supply nonheating leads (cold leads) for resistance elements shall be suitable for the temperature encountered. Not less than 150 mm (6 in.) of nonheating leads shall be provided within the junction box. Preassembled factory-supplied and field-assembled nonheating leads on approved heaters shall be permitted to be shortened if the markings specified in 427.20 are retained.

(B) Power Supply Leads Protection. Nonheating power supply leads shall be protected where they emerge from electrically heated pipeline or vessel heating units by rigid metal conduit, intermediate metal conduit, electrical metallic tubing, or other raceways identified as suitable for the application.

(C) Interconnecting Leads. Interconnecting nonheating leads connecting portions of the heating system shall be permitted to be covered by thermal insulation in the same manner as the heaters.

427.19 Electrical Connections.

(A) Nonheating Interconnections. Nonheating interconnections, where required under thermal insulation, shall be made with insulated connectors identified as suitable for this use.

(B) Circuit Connections. Splices and terminations outside the thermal insulation shall be installed in a box or fitting in accordance with 110.14 and 300.15.

427.20 Marking. Each factory-assembled heating unit shall be legibly marked within 75 mm (3 in.) of the termination end of all nonheating leads with the permanent identification symbol, catalog number, and ratings in volts and watts or in volts and amperes.

427.22 Ground-Fault Protection of Equipment. Ground-fault protection of equipment shall be provided for electric heat tracing and heating panels. This requirement shall not apply in industrial establishments where there is alarm indication of ground faults and the following conditions apply:

(1) Conditions of maintenance and supervision ensure that only qualified persons service the installed systems.
(2) Continued circuit operation is necessary for safe operation of equipment or processes.

Rather than protecting the entire branch circuit, the ground-fault protection requirement is focused on protecting just the equipment itself. Such protection affords the manufacturer and the user the option of providing both circuit and equipment protection or just the required equipment protection. Circuit breakers equipped with equipment ground-fault protection or an integral device supplied as part of the pipeline or vessel heating equipment that is sensitive to leakage currents from 6 milliamperes to 50 milliamperes will provide the required protection. These protective devices, if applied properly, substantially reduce the risk of fire being started by low-level electrical arcing.

The required equipment protection is not the same as that provided by a GFCI used for personal protection that trips at 5 milliamperes (±1 milliampere).

427.23 Grounded Conductive Covering. Electric heating equipment shall be listed and have a grounded conductive covering in accordance with 427.23(A) or (B). The conductive covering shall provide an effective ground-fault current path for operation of ground-fault protection equipment.

The grounded conductive covering is intended to provide a ground-fault current path in order to trip circuit or ground-fault protective devices, thus reducing the potential for fire and electric shock. It also provides added mechanical protection of the heating cable or panel.

(A) Heating Wires or Cables. Heating wires or cables shall have a grounded conductive covering that surrounds the heating element and bus wires, if any, and their electrical insulation.

(B) Heating Panels. Heating panels shall have a grounded conductive covering over the heating element and its electrical insulation on the side opposite the side attached to the surface to be heated.

Part IV. Impedance Heating

427.25 Personnel Protection. All accessible external surfaces of the pipeline, vessel, or both, being heated shall be physically guarded, isolated, or thermally insulated (with a weatherproof