(B) Insulation and Size. Conductors shall be listed, insulated, and not smaller than 18 AWG.

(C) Number of Conductors in Raceway. The number of conductors in a raceway shall be in accordance with Table 1 of Chapter 9.

(D) Installation. Conductors shall be installed so they are not subject to physical damage.

(E) Protection of Leads. Bushings shall be used to protect wires passing through an opening in metal.

600.32 Neon Secondary-Circuit Wiring, over 1000 Volts, Nominal.

(A) Wiring Methods.

(1) Installation. Conductors shall be installed in rigid metal conduit, intermediate metal conduit, liquidtight flexible nonmetallic conduit, flexible metal conduit, liquidtight flexible metal conduit, electrical metallic tubing, metal enclosures; on insulators in metal raceways; or in other equipment listed for use with neon secondary circuits over 1000 volts.

(2) Number of Conductors. Conduit or tubing shall contain only one conductor.

(3) Size. Conduit or tubing shall be a minimum of metric designator 16 (trade size ½).

Δ **(4) Spacing from Grounded Parts.** Other than at the location of connection to a metal enclosure or sign body, nonmetallic conduit or flexible nonmetallic conduit shall comply with the following:

(1) Be spaced not less than 38 mm (1½ in.) from grounded or bonded parts when the conduit contains a conductor operating at 100 Hz or less, or
(2) Be spaced not less than 45 mm (1¾ in.) from grounded or bonded parts when the conduit contains a conductor operating at more than 100 Hz

Where installed in nonmetallic conduit, GTO (gas tube and oil burner ignition) cable located in close proximity to a grounded surface could result in damaging stress to the cable insulation due to capacitive coupling and the resulting production of ozone.

(5) Metal Building Parts. Metal parts of a building shall not be permitted as a secondary return conductor or an equipment grounding conductor.

(B) Insulation and Size. Conductors shall be insulated, listed as gas tube sign and ignition cable type GTO, rated for 5, 10, or 15 kV, not smaller than 18 AWG, and have a minimum temperature rating of 105°C (221°F).

(C) Installation. Conductors shall be so installed that they are not subject to physical damage.

(D) Bends in Conductors. Sharp bends in insulated conductors shall be avoided.

(E) Spacing. Secondary conductors shall be separated from each other and from all objects other than insulators or neon tubing by a spacing of not less than 38 mm (1½ in.). GTO cable installed in metal conduit or tubing shall not require spacing between the cable insulation and the conduit or tubing.

(F) Insulators and Bushings. Insulators and bushings for conductors shall be listed for use with neon secondary circuits over 1000 volts.

(G) Conductors in Raceways. The insulation on all conductors shall extend not less than 65 mm (2½ in.) beyond the metal conduit or tubing.

(H) Between Neon Tubing and Midpoint Return. Conductors shall be permitted to run between the ends of neon tubing or to the secondary circuit midpoint return of listed transformers or listed electronic power supplies and provided with terminals or leads at the midpoint.

(I) Dwelling Occupancies. Equipment having an open circuit voltage exceeding 1000 volts shall not be installed in or on dwelling occupancies.

(J) Length of Secondary Circuit Conductors.

(1) Secondary Conductor to the First Electrode. The length of secondary circuit conductors from a high-voltage terminal or lead of a transformer or electronic power supply to the first neon tube electrode shall not exceed the following:

(1) 6 m (20 ft) where installed in metal conduit or tubing
(2) 15 m (50 ft) where installed in nonmetallic conduit

(2) Other Secondary Circuit Conductors. All other sections of secondary circuit conductor in a neon tube circuit shall be as short as practicable.

(K) Splices. Splices in high-voltage secondary circuit conductors shall be made in listed enclosures rated over 1000 volts. Splice enclosures shall be accessible after installation and listed for the location where they are installed.

600.33 Class 2 Sign Illumination Systems, Secondary Wiring.

The wiring methods and materials used shall be in accordance with the sign manufacturer's installation instructions using any applicable wiring methods from Chapter 3, Wiring Methods, or the requirements for Class 2 circuits contained in 600.12(C), 600.24, and 600.33(A), (B), (C), and (D).

(A) Insulation and Sizing of Class 2 Conductors. Class 2 cable listed for the application that complies with Table 600.33(A)(1) or Table 600.33(A)(2) for substitutions shall be installed on the load side of the Class 2 power source. The conductors shall have an ampacity not less than the load to be supplied and shall not be sized smaller than 18 AWG.