**(B)** Systems Without a Grounded Conductor at the Service Point. If an ac system is grounded at any point and is not provided with a grounded conductor at the service point, a supply-side bonding jumper shall be installed and routed with the ungrounded conductors to each service disconnecting means and shall be connected to each disconnecting means equipment grounding conductor terminal or bus. The supply-side bonding jumper shall be installed in accordance with 250.186(B)(1) through (B)(3).

Exception: If two or more service disconnecting means are located in a single assembly listed for use as service equipment, it shall be permitted to connect the supply-side bonding jumper to the assembly common equipment grounding terminal or bus.

- (1) Sizing for a Single Raceway or Overhead Conductor. The supply-side bonding jumper shall not be smaller than the required grounding electrode conductor specified in Table 250.102(C)(1) but shall not be required to be larger than the largest ungrounded service-entrance conductor(s).
- (2) Parallel Conductors in Two or More Raceways or Overhead Conductors. If the ungrounded service-entrance conductors are installed in parallel in two or more raceways or overhead conductors, the supply-side bonding jumper shall also be installed in parallel. The size of the supply-side bonding jumper in each raceway or overhead shall be based on the total circular mil area of the parallel ungrounded conductors in the raceway or overhead, as indicated in 250.186(A)(1), but not smaller than 1/0 AWG.
- Δ (3) Impedance Grounded Systems. Impedance grounded systems shall be installed in accordance with 250.187.
  - **250.187 Impedance Grounded Systems.** Impedance grounded systems in which a grounding impedance device, typically a resistor, limits the ground-fault current shall be permitted if all of the following conditions are met:
    - (1) The conditions of maintenance and supervision ensure that only qualified persons service the installation.
    - (2) Ground detectors are installed on the system.
    - (3) Line-to-neutral loads are not served.

Impedance grounded systems shall comply with 250.187(A) through (D).

- (A) Location. The grounding impedance device shall be installed between the grounding electrode conductor and the impedance grounding conductor connected to the system neutral point.
- **(B) Insulated.** The impedance grounding conductor shall be insulated for the maximum neutral voltage.

Exception: A bare impedance grounding conductor shall be permitted if the bare portion of the grounding impedance device and conductor are not in a readily accessible location and securely separated from the ungrounded conductors.

- Informational Note: The maximum neutral voltage in a 3-phase wye system is 57.7 percent of the phase-to-phase voltage.
- (C) System Neutral Point Connection. The system neutral point shall not be connected to ground, except through the grounding impedance device.
- **(D)** Equipment Grounding Conductors. Equipment grounding conductors shall be permitted to be bare and shall be electrically connected to the ground bus and grounding electrode conductor.
- **250.188** Grounding of Systems Supplying Portable or Mobile Equipment. Systems supplying portable or mobile equipment over 1000 volts, other than substations installed on a temporary basis, shall comply with 250.188(A) through (F).
- (A) Portable or Mobile Equipment. Portable or mobile equipment over 1000 volts shall be supplied from a system having its neutral conductor grounded through an impedance. If a delta-connected system over 1000 volts is used to supply portable or mobile equipment, a system neutral point and associated neutral conductor shall be derived.

The term *portable* describes equipment that is easily carried from one location to another. The term *mobile* describes equipment that is easily moved on wheels, treads, skids, or similar means.

- (B) Exposed Non-Current-Carrying Metal Parts. Exposed non-current-carrying metal parts of portable or mobile equipment shall be connected by an equipment grounding conductor to the point at which the system neutral impedance is grounded.
- (C) Ground-Fault Current. The voltage developed between the portable or mobile equipment frame and ground by the flow of maximum ground-fault current shall not exceed 100 volts.
- (D) Ground-Fault Detection and Relaying. Ground-fault detection and relaying shall be provided to automatically de-energize any component of a system over 1000 volts that has developed a ground fault. The continuity of the equipment grounding conductor shall be continuously monitored so as to automatically de-energize the circuit of the system over 1000 volts to the portable or mobile equipment upon loss of continuity of the equipment grounding conductor.
- **(E) Isolation.** The grounding electrode to which the portable or mobile equipment system neutral impedance is connected shall be isolated from and separated in the ground by at least 6.0 m (20 ft) from any other system or equipment grounding electrode, and there shall be no direct connection between the grounding electrodes, such as buried pipe and fence, and so forth.
- **(F) Trailing Cable and Couplers.** Trailing cable and couplers of systems over 1000 volts for interconnection of portable or mobile equipment shall meet the requirements of Part III of Article 400 for cables and 495.65 for couplers.