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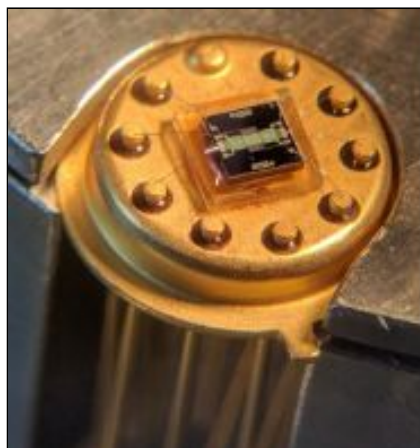
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## WO<sub>3</sub>-based gaz sensor

### Datasheet

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### Features and applications

#### Applications

Detection of various gases:

- Nitrogen dioxide (NO<sub>2</sub>)
- Carbon monoxide (CO)
- Hydrogen sulfide (SO<sub>2</sub>)
- Dihydrogen (H<sub>2</sub>)
- Methane (CH<sub>4</sub>)
- Alcohols (-OH)

#### Main features

- High sensitivity and selectivity
- Low power consumption
- Low cost
- Small and compact
- Easy to use
- Long lifetime

### General overview

This gas sensor was developed at the AIME laboratory of INSA Toulouse. The goal of the sensor is to detect outdoor or indoor air quality. The sensor consists of a polysilicon heater barrel on a silicon-based structure and a metal-oxide chemiresistor. Tungsten trioxide nanoparticles (WO<sub>3</sub>) are integrated on carved aluminum combs, providing the sensibility. An additional temperature sensitive resistors is included for calibration.

This sensor module is optimized for the detection of traces of atmospheric gases, including for instance nitrogen dioxide, carbon monoxide and dihydrogen.

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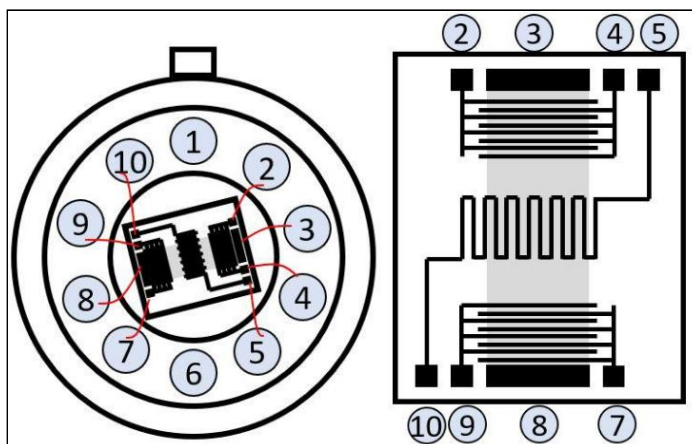
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## 1. DEVICE OVERVIEW

### 1.1. Pin description

**FIGURE 1-1: PIN MAPPING**



**TABLE 1-2: PIN USAGE**

| Pin Number | Usage                                      |
|------------|--|
| 1/6        | Not connected                              |
| 2/4        | Gas sensor (WO <sub>3</sub> nanoparticles) |
| 3/8        | Polysilicon heater                         |
| 7/9        | Gas sensor (WO <sub>3</sub> nanoparticles) |
| 5/10       | Temperature sensor (Aluminium resistor)    |

## 2. SPECIFICATIONS

### 2.1. General

**TABLE 2-1: GENERAL SPECIFICATIONS**

| Specification             | Description  |
|---------------------------|--|
| Type                      | Semiconductor  |
| Materials                 | <ul style="list-style-type: none"> <li>- Tungsten trioxide nanoparticles</li> <li>- Aluminium</li> <li>- Silicon</li> <li>- N-doped poly-silicon</li> </ul>  |
| Packaging                 | 10-Lead TO-5 metal   |
| Typical measure precision | Resistive measure  |
| Power supply requirement  | Active sensor  |
| Nature of output signals  | Analog signal  |
| Nature of measurands      | Resistive measurement  |
| Head diameter             | < 10 mm  |
| Head height               | < 5 mm   |
| Package height            | < 25 mm  |
| Pin diameter              | < 1 mm   |
| Mounting                  | Through hole fixed   |
| Detectable gases          | <ul style="list-style-type: none"> <li>- Nitrogen dioxide (NO<sub>2</sub>)</li> <li>- Carbon monoxide (CO)</li> <li>- Hydrogen sulfide (SO<sub>2</sub>)</li> <li>- Dihydrogen (H<sub>2</sub>)</li> <li>- Methane (CH<sub>4</sub>)</li> <li>- Alcohols (-OH)</li> </ul> |
| Time response             | Ethanol < 35s<br>Ammonia < 20s   |
| Aluminium resistance      | 80 Ω   |

**TABLE 2-2: STANDARD USE CONDITIONS**

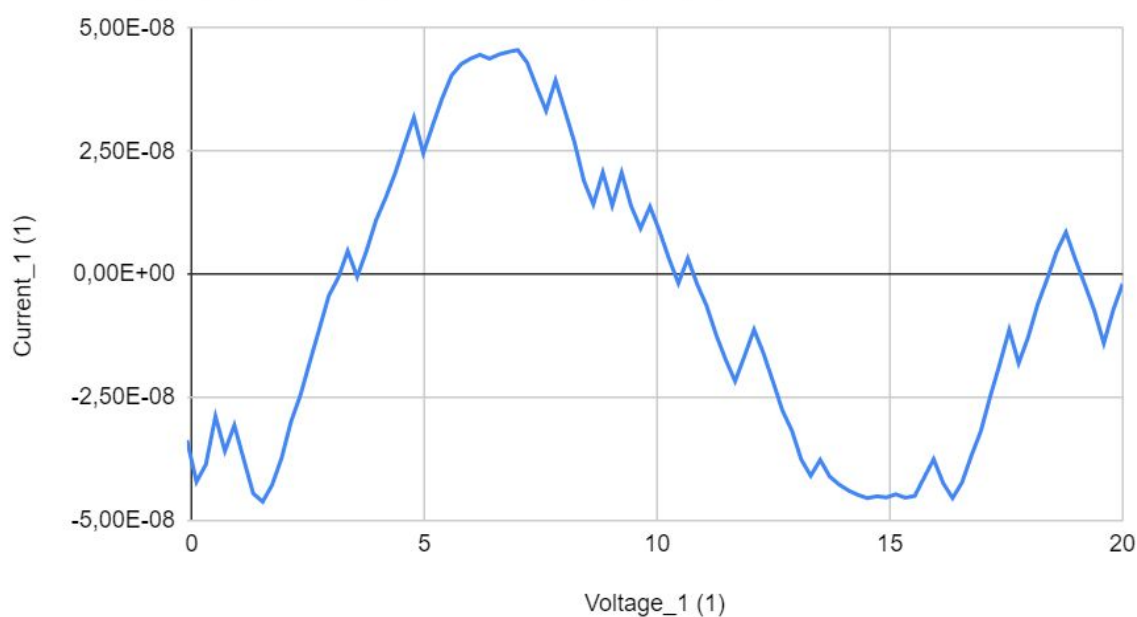
|                   | Unit | Typical Value |
|-------------------|------|---------------|
| Temperature       | °C   | 25 +/- 5      |
| Relative Humidity | %    | 60 +/- 5      |

**TABLE 2-3: USE DOMAINS**

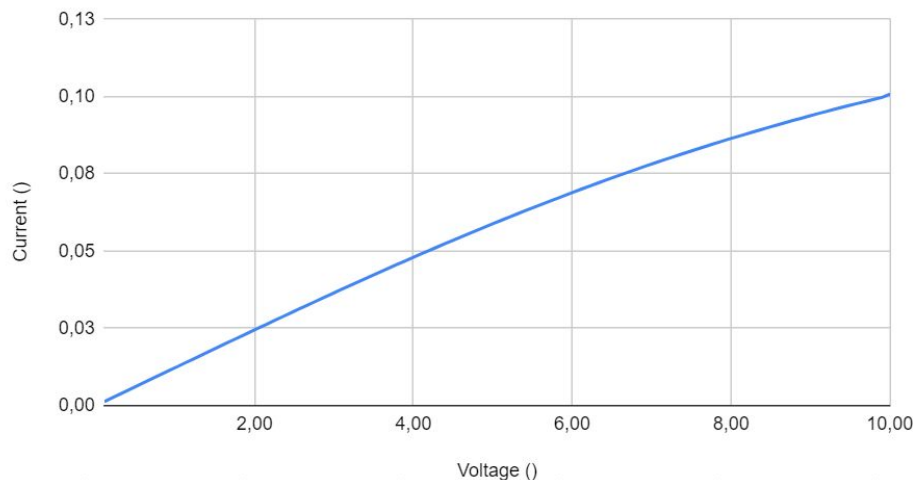
|              | Nominal domain | Non deterioration domain |
|--------------|----------------|--------------------------|
| Aluminium    | [0 V ; 5 V]    | [5 V ; 10 V]             |
| Polysilicium | [0 V ; 7.5 V]  | [7.5 V ; 15 V]           |
| Gas sensor   | Up to 523 K    | Up to 623 K              |

## 2.2. Electrical characteristics

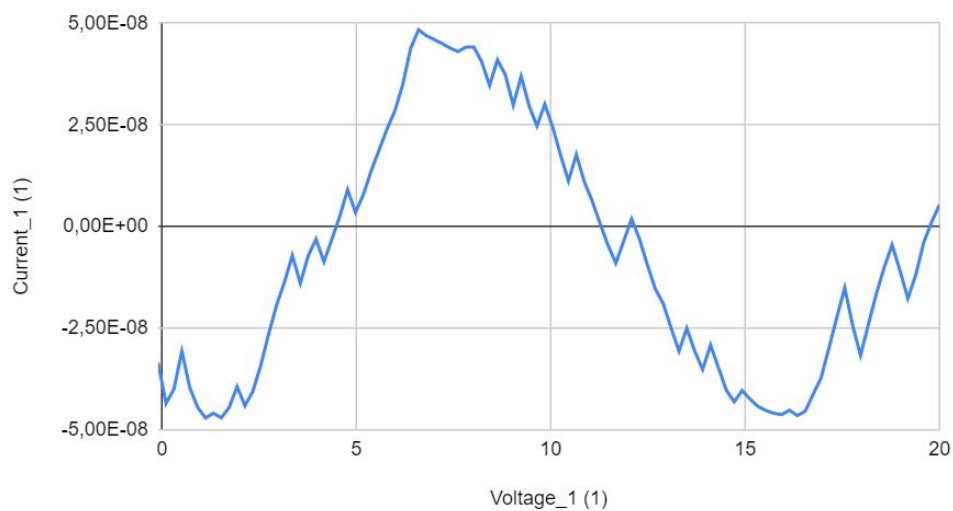
**FIGURE 2-1: I(V) characteristics of the sensor at 15V**



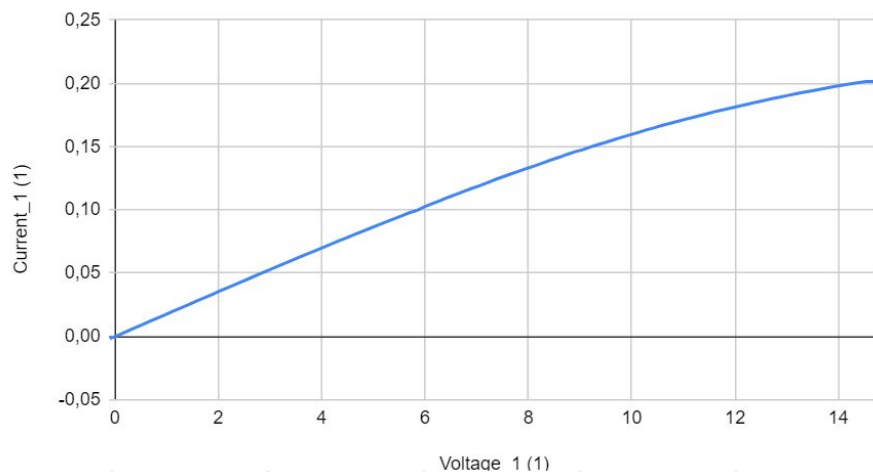
**FIGURE 2-2: I(V) characteristics of the aluminium at 10V**



**FIGURE 2-3: I(V) characteristics of the combs at 15V**



**FIGURE 2-4: I(V) characteristics of the polysilicon at 15V**

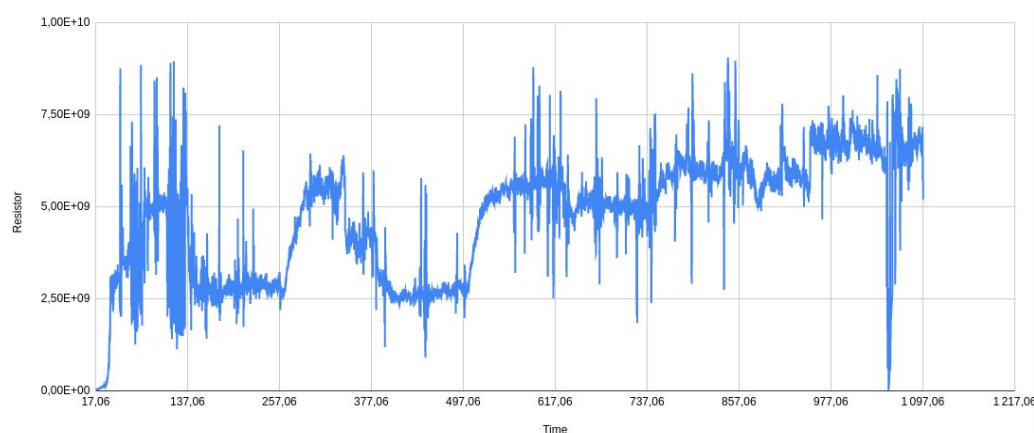


### 2.3. Sensor resistance variations to gaz exposure

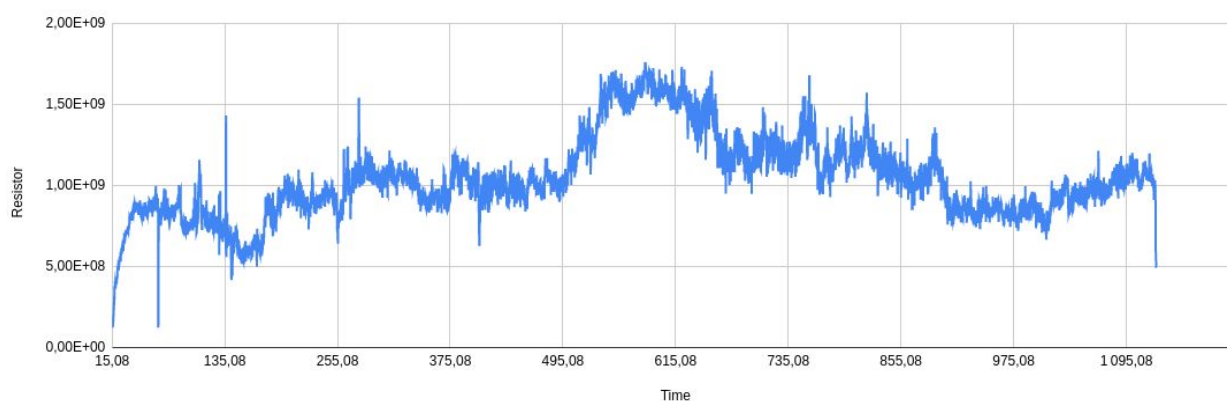
Following, the test procedure presented in table 2-4, we obtained the following results.

| Time | 120     | 120 | 120     | 120 | 120     | 120     | 120     | 120     | 120     |
|------|---------|-----|---------|-----|---------|---------|---------|---------|---------|
| Gaz  | Dry air | NH3 | Dry air | NH3 | Dry air | ethanol | dry air | ethanol | dry air |

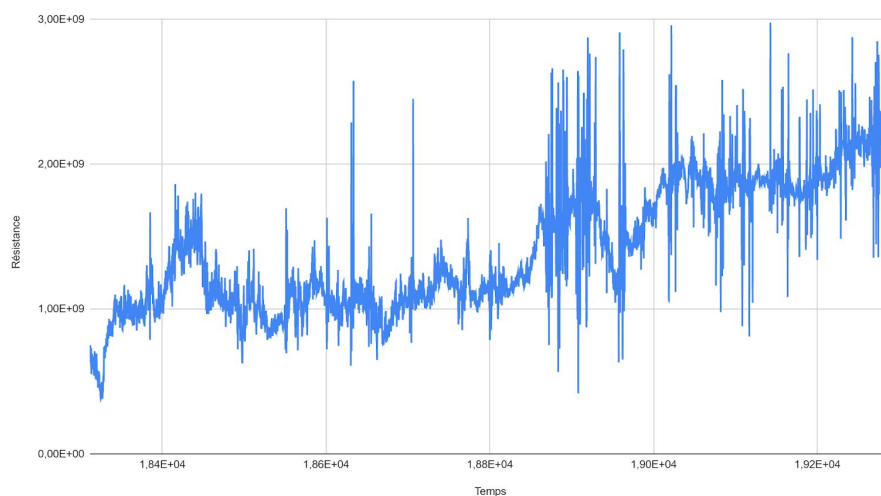
**FIGURE 2-5: Variation of the sensor resistance at 500K**



**FIGURE 2-6: Variation of the sensor resistance at 600K**



**FIGURE 2-7: Variation of the sensor resistance at 610K**

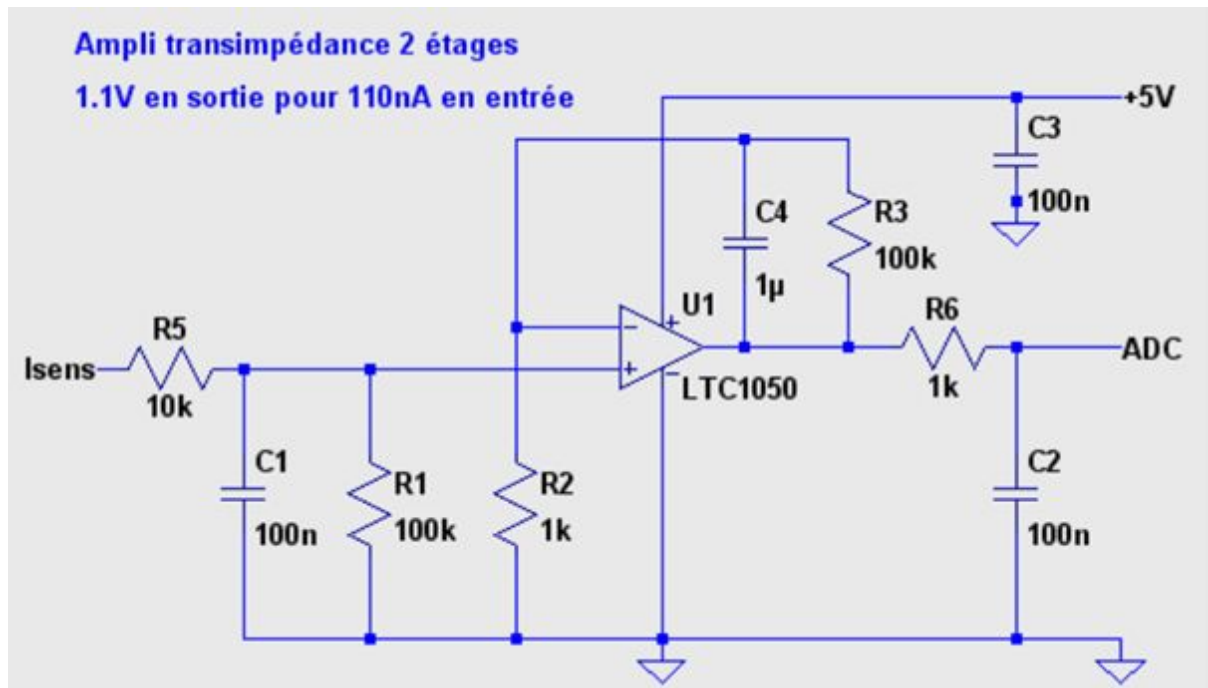


### 3. APPLICATION CIRCUIT

#### 3.1. Typical application circuit

The output current of the sensor is about 100 nA. It is very difficult to measure such small currents with a basic microcontroller ADC, the signal must be amplified. Moreover, because of the very high impedance of the sensor, we need to adapt the impedance in the amplification stage to obtain an accurate measurement. A typical application circuit is shown below where  $I_{sens}$  is one of the two outputs of the sensor (pin 7/9). With such an amplified signal, additional filtering is required.

**FIGURE 3-1: RECOMMENDED SCHEMATIC**



#### 3.2. Typical values of the analog filters

Analog low pass filtering is included to improve sensor's performance. In the above figure you will find the recommended values used to build a 3 stages active low pass filter which cutoff frequencies are respectively 1 kHz, 7.5 kHz and 15 kHz. In the following table you can read the typical values of this circuit.

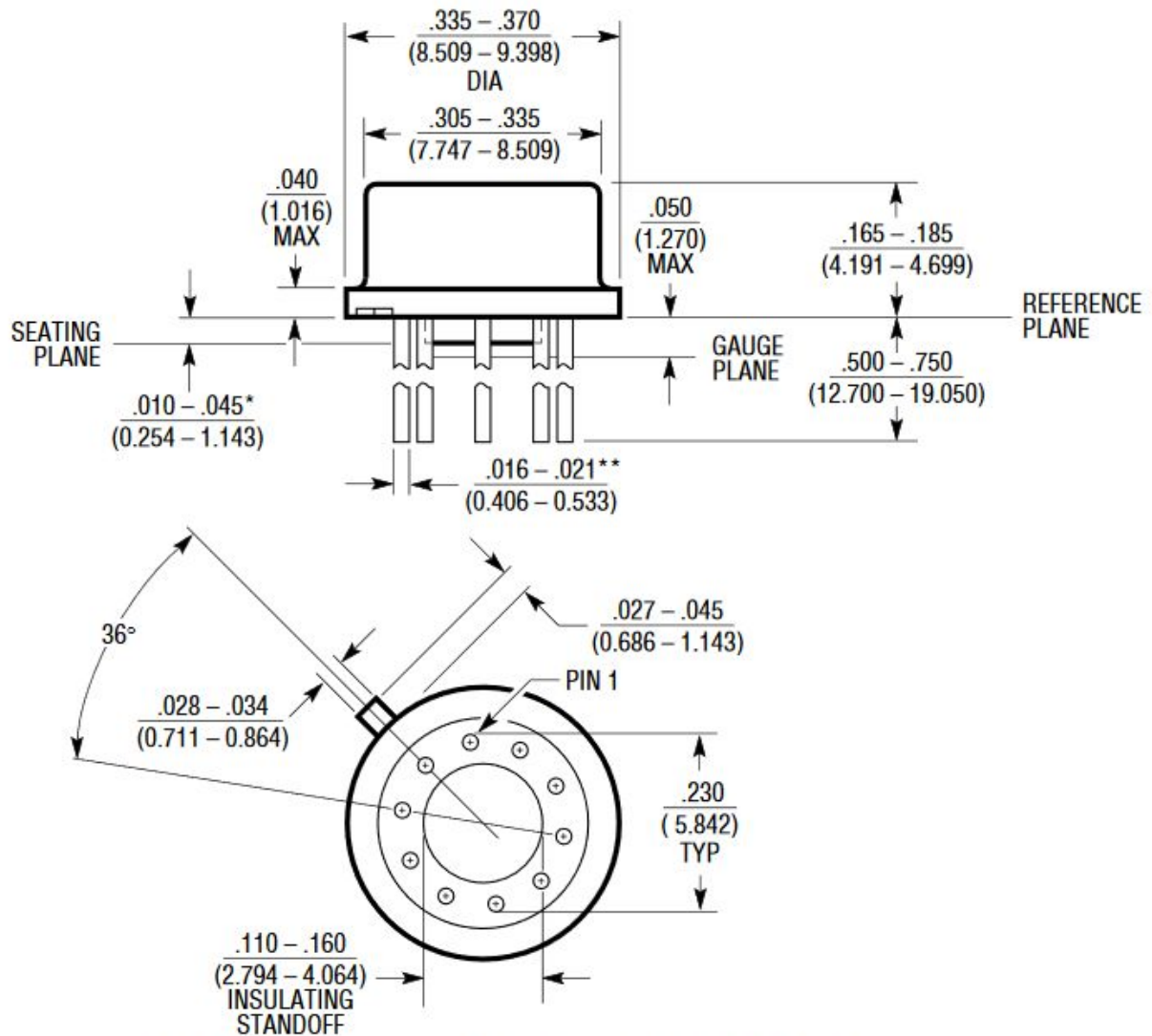


**TABLE 3-1: TYPICAL VALUES**

| Variable                              | Typical Value            |
|---------------------------------------|--------------------------|
| <b>Sensor</b>                         |                          |
| $R_{\text{sensor}}$                   | $\approx 1\text{ G Ohm}$ |
| $I_{\text{sens}}$                     | $\approx 100\text{ nA}$  |
| Sensor Bandwidth                      | 1 Hz                     |
| <b>ADC</b>                            |                          |
| $f_{\text{ADC}}$                      | [50 kHz - 200 kHz]       |
| ADC Resolution                        | 5 mV                     |
| $f_{\text{mesure}}$                   | 15 kHz                   |
| $f_{\text{max}}$ (shannon's criteria) | 7.5 kHz                  |
| <b>Circuit</b>                        |                          |
| $V_{\text{R1}}$                       | 10 mV                    |
| Amplifier circuit gain                | 500                      |
| Output Voltage                        | 5 V                      |
| <b>Opamp</b>                          |                          |
| $V_{\text{offset}}$                   | 10 mV                    |
| Input current                         | 1 nA                     |

## 4. PACKAGING INFORMATION

### 4.1. 10-lead TO-5 package



\* LEAD DIAMETER IS UNCONTROLLED BETWEEN THE REFERENCE PLANE AND THE SEATING PLANE

\*\* FOR SOLDER DIP LEAD FINISH, LEAD DIAMETER IS  $.016 - .024$  (0.406 - 0.610) H19(TO-5) 0204