

# Piping & Instrumentation Domain Model

Assignment for LWC 2012

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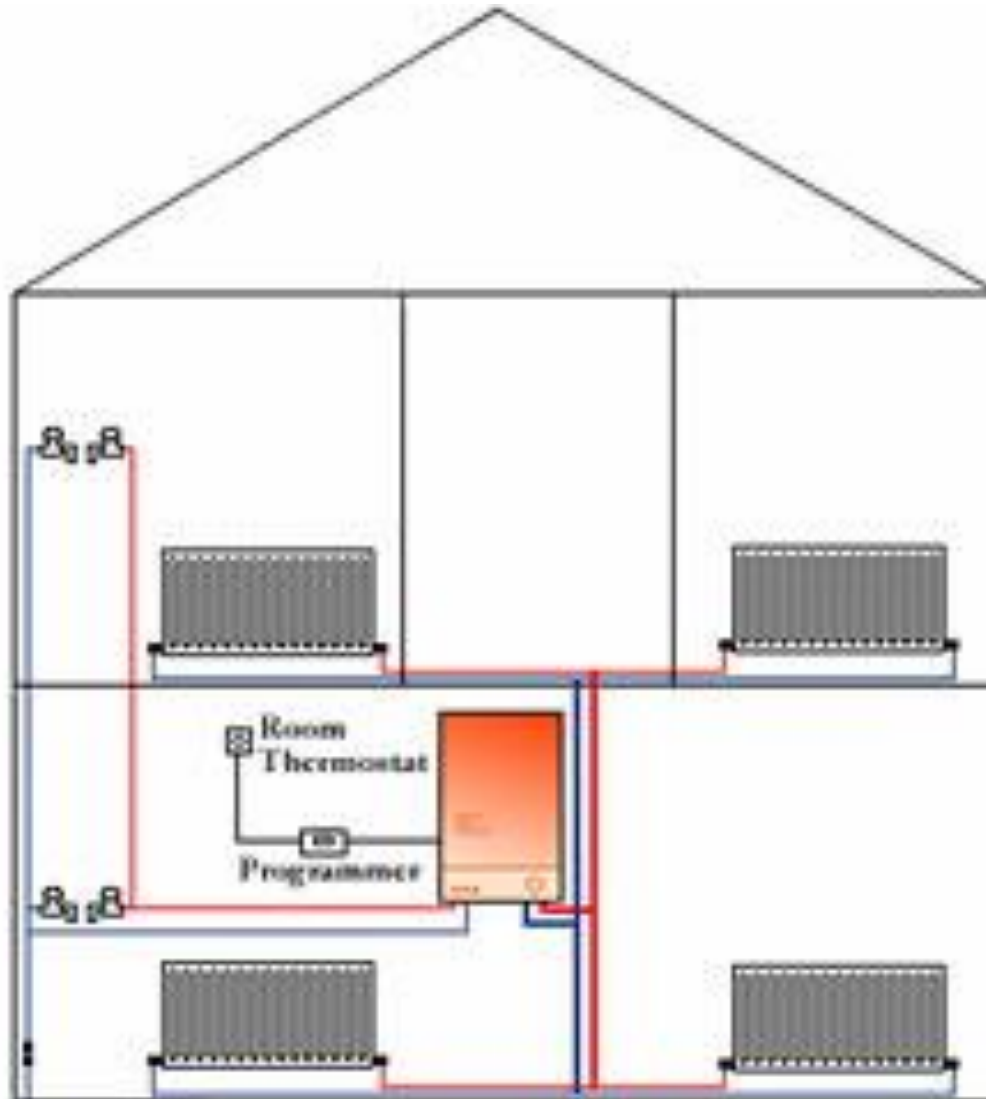


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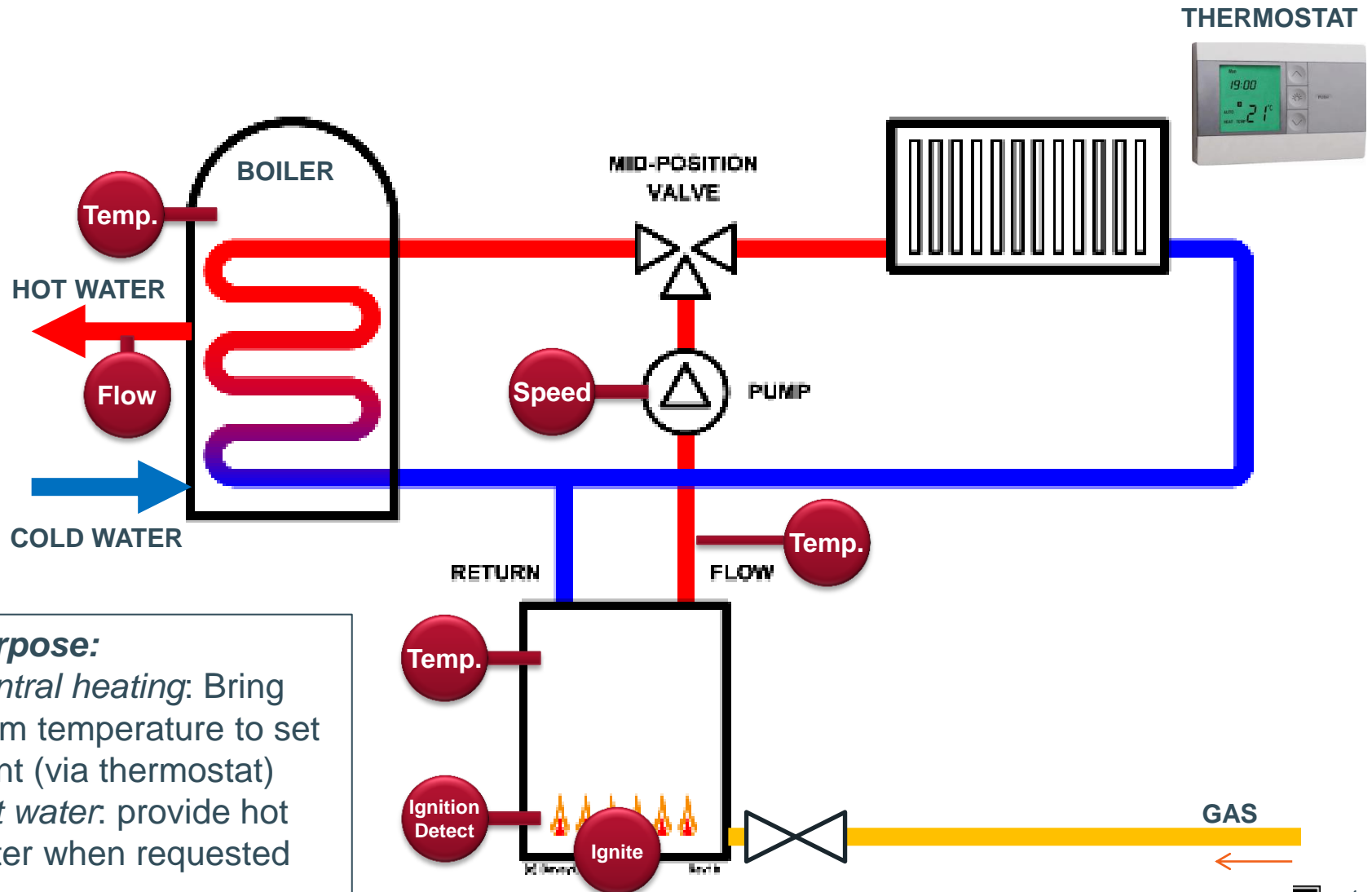


- Use/Combine models based on *multiple meta-models*
- Apply MDSD in a *non-software domain*
  - But controlled with software
- Focus is on *capabilities of tooling* not on the domain itself
  - Limited but useful subset of domain concepts

# Case: Central Heating (1)



# Case: Central Heating (2)



# Case: Central Heating (3)

## Requirements/Constraints

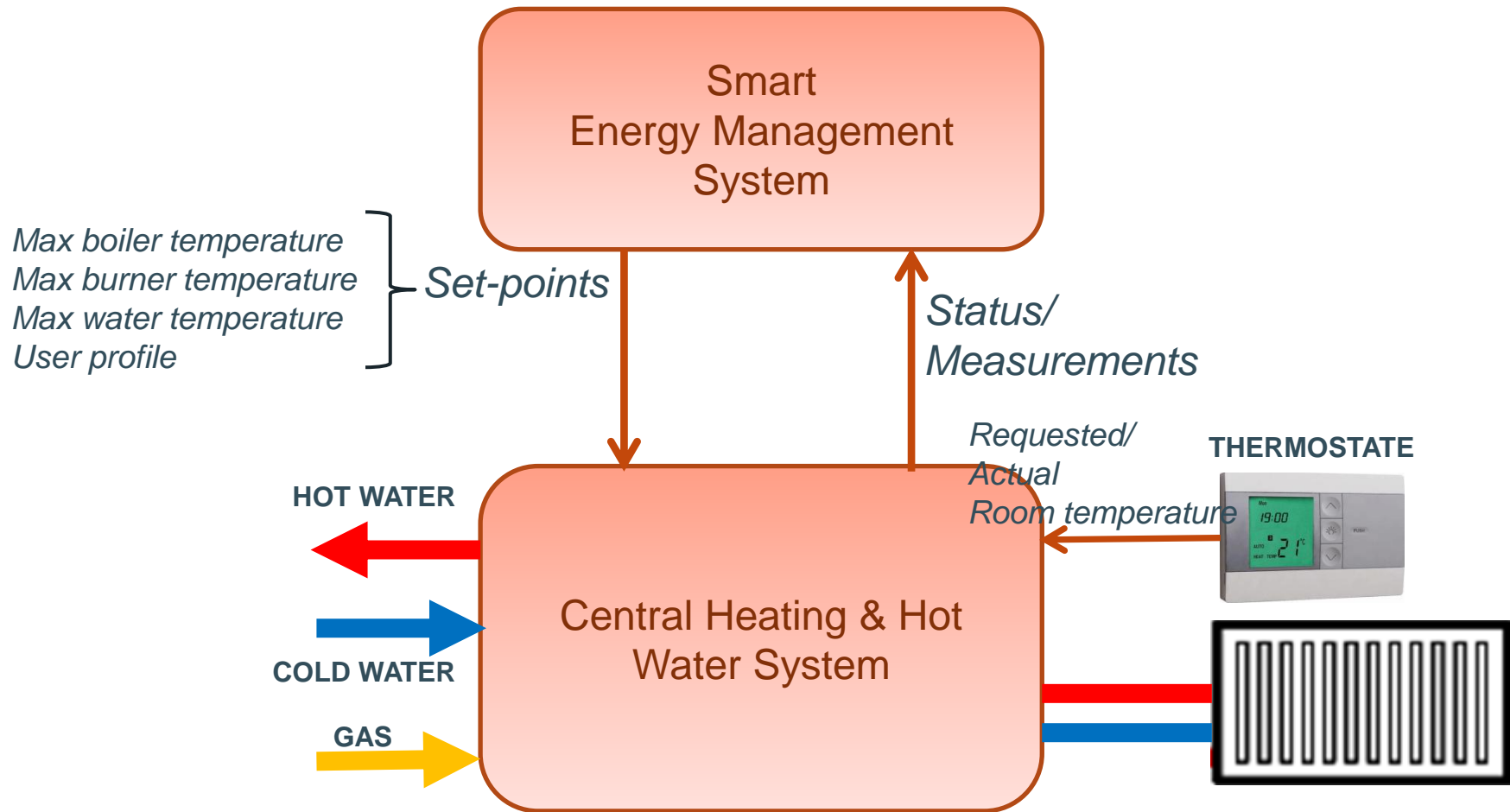
- Heat up the radiators if the actual room temperature is below the requested temperature.
- Keep the hot water to configured set point (e.g. 95° C)
- To increase efficiency, when heating up, gradually increase the burner heat to its max over a certain time period.
- To increase efficiency, decrease the burner heat when the actual room temperature is in reach of the requested temperature
- The pump must run when the burner is on.
- The pump can be set to on (max speed) or off (no speed).
- The mid-position valve can be in three positions: all flow to boiler, all flow to radiators, or flow going to both boiler and radiators.
- Be able to connect to a 'Smart Energy Management System' for:
  - Accepting set-points of maximum temperature of water, burner, etc.
  - Accepting specific user settings (user profile), like rate of heating up, holiday/non-holiday setting, etc.
  - Visualization of the actual status of the central heating system (status of actuators, values of sensors).

# Challenge (1)

- Develop a DSL and generator that allows:
  - describing the central heating system as a Piping & Instrumentation system by a domain expert
  - describing the required functionality:
    - behavior
    - interlocks/constraints
  - generating as much as possible of the control software
  - generating a simulation of the central heating system:
    - the control system can be tested without the need of actual plumping.

# Challenge (2)

## System Context



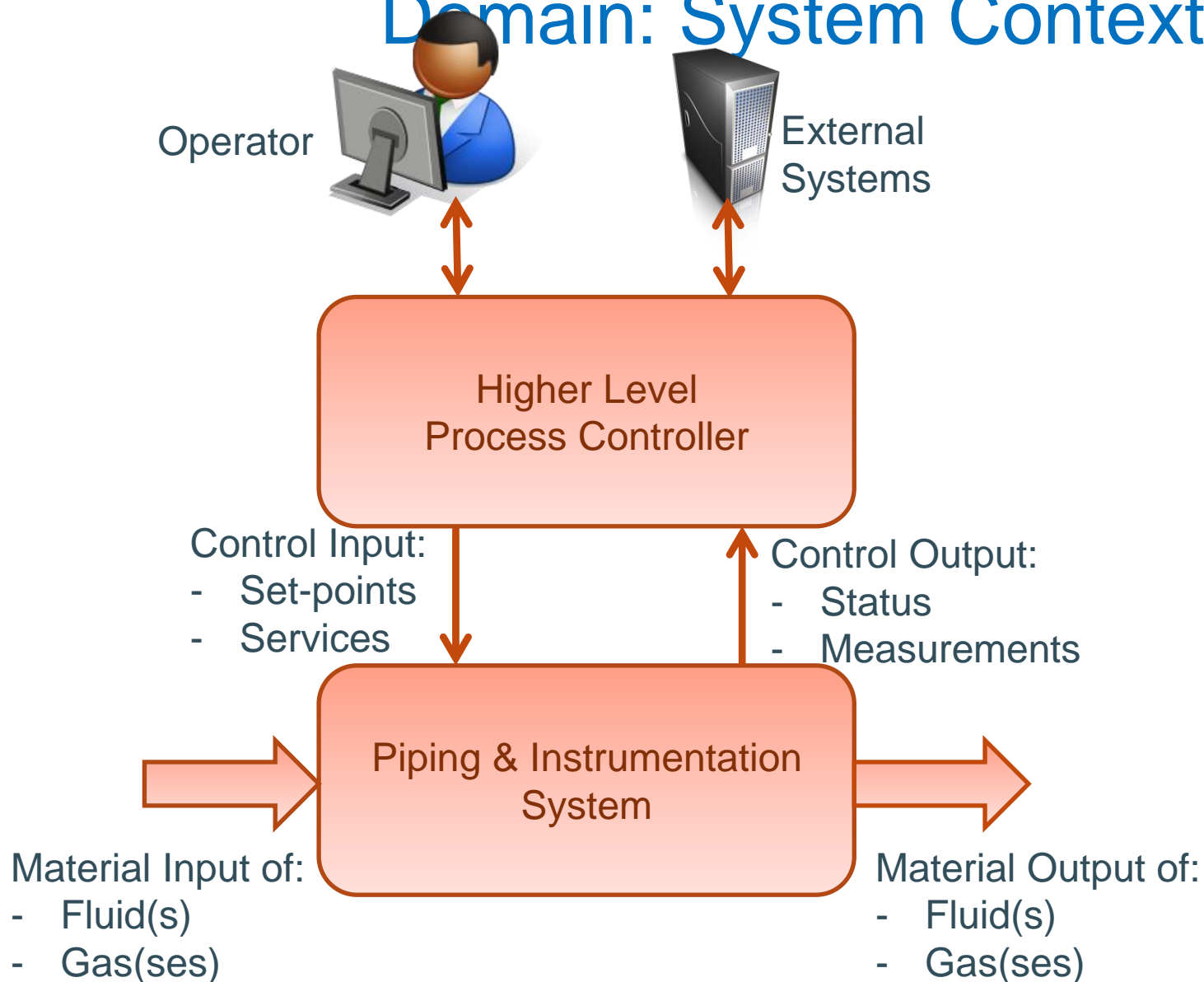
# Piping & Instrumentation Domain

- Physical equipment and pipes that handle fluid and/or gas flows
- Subset of element groups:
  - Pipes, Joints, System ends
  - Valves
  - Pumps
  - Vessels
  - Measurement instruments (Sensors)
- Purpose:
  - Define a network of connected domain elements such that it fulfills a dedicated purpose.
- Reference:
  - [http://en.wikipedia.org/wiki/Piping\\_and\\_instrumentation\\_diagram](http://en.wikipedia.org/wiki/Piping_and_instrumentation_diagram)



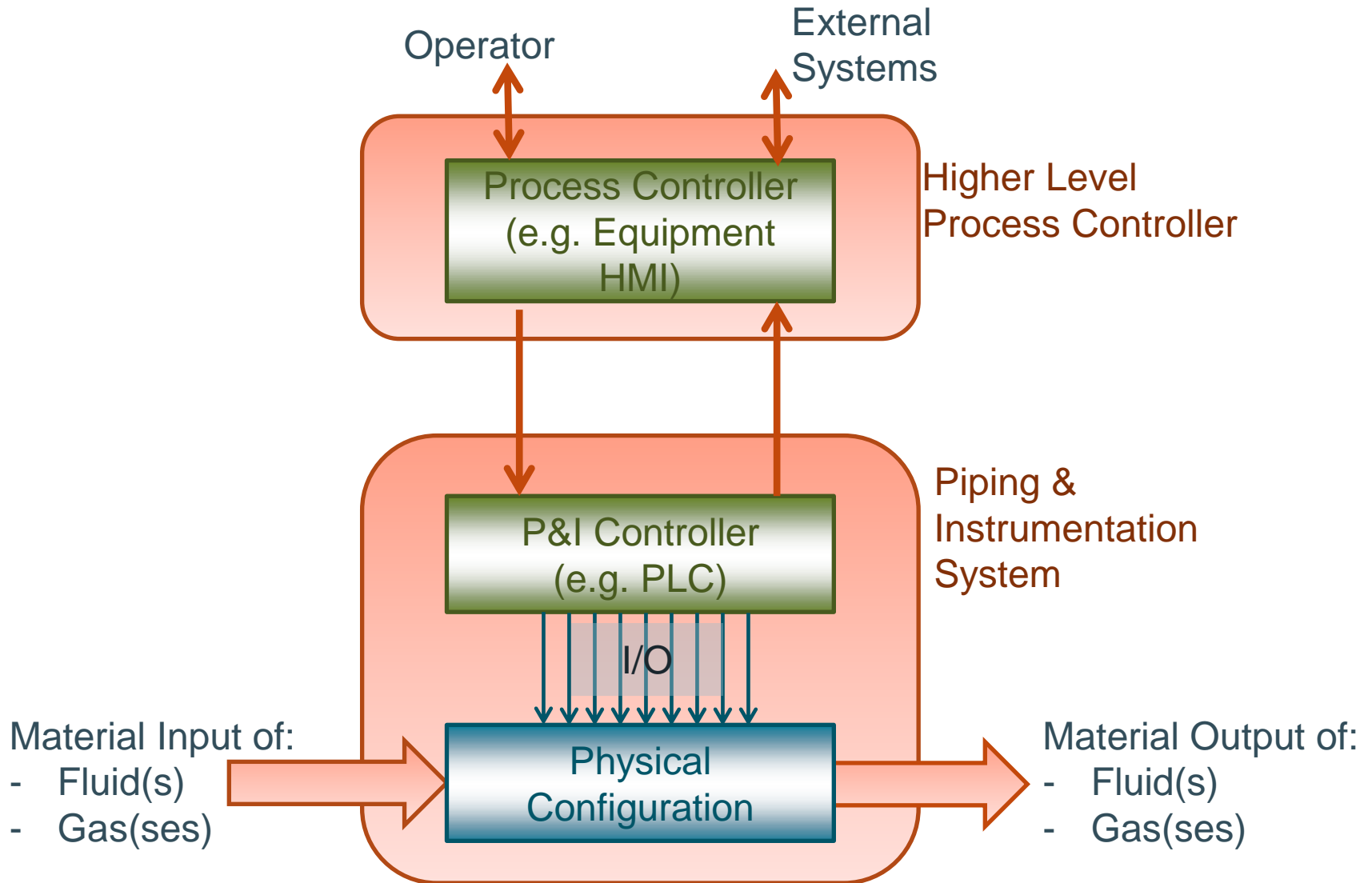
# Piping & Instrumentation

## Domain: System Context (1)

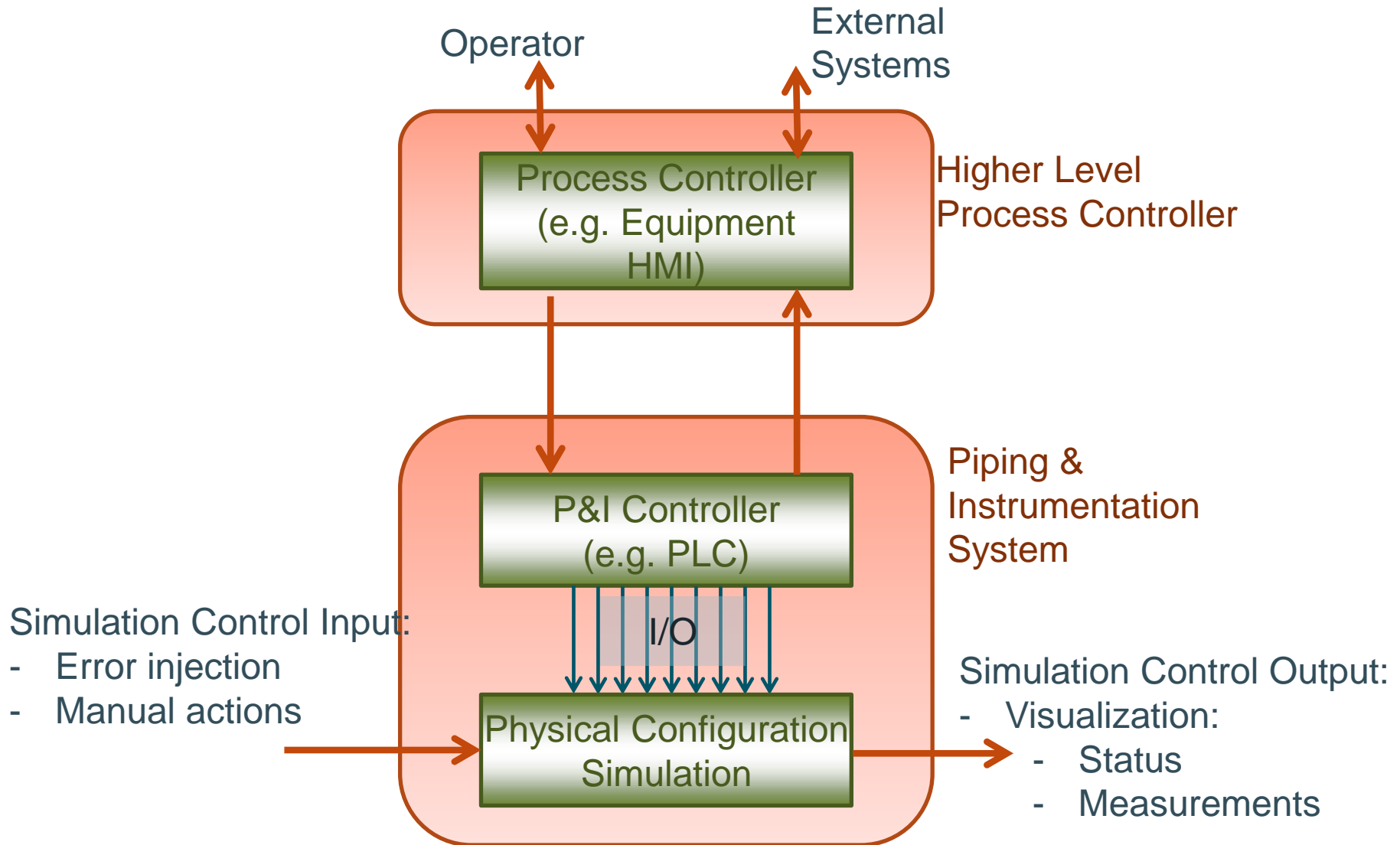


# Piping & Instrumentation

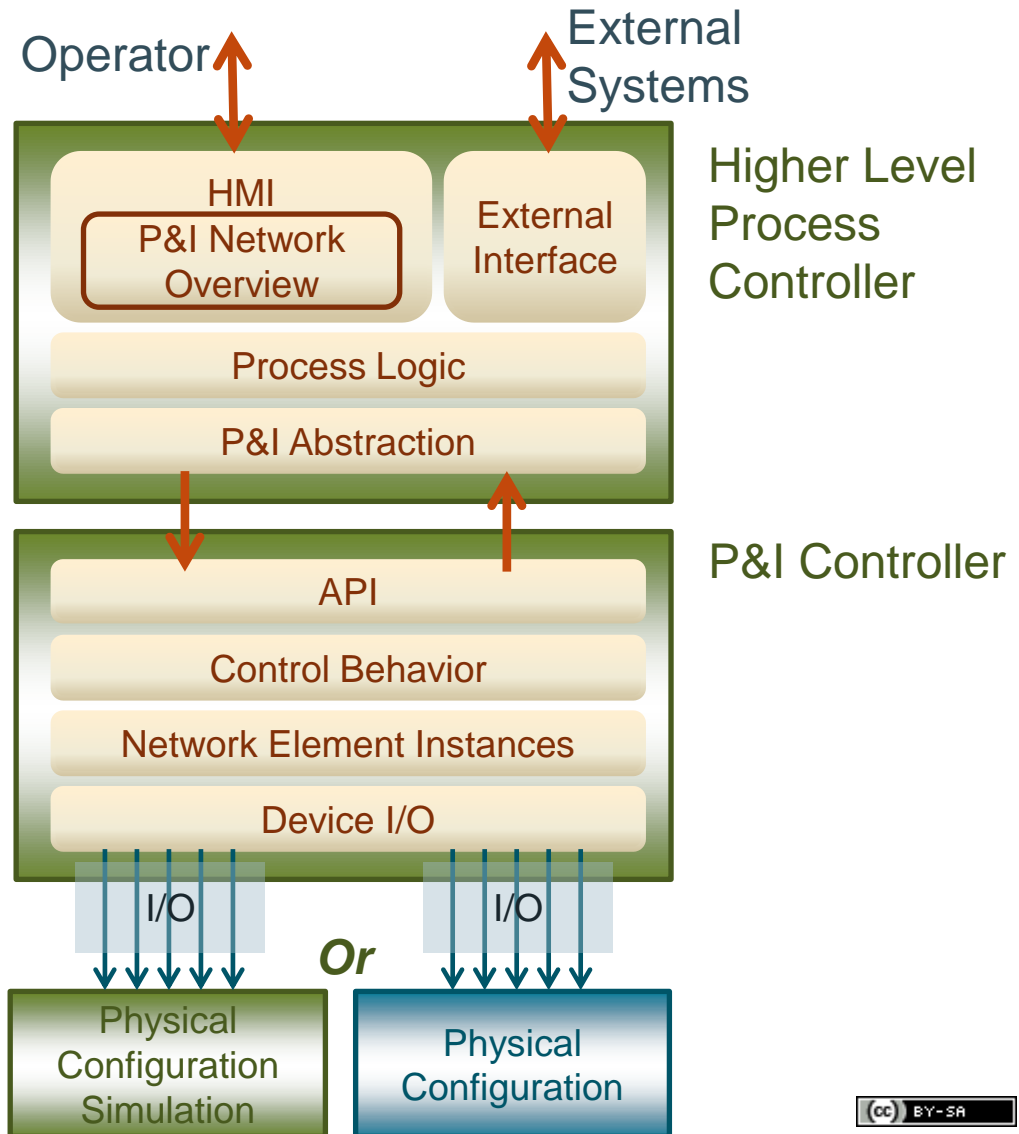
## Domain: System Context (2)



# Piping & Instrumentation Domain: System Context (3)

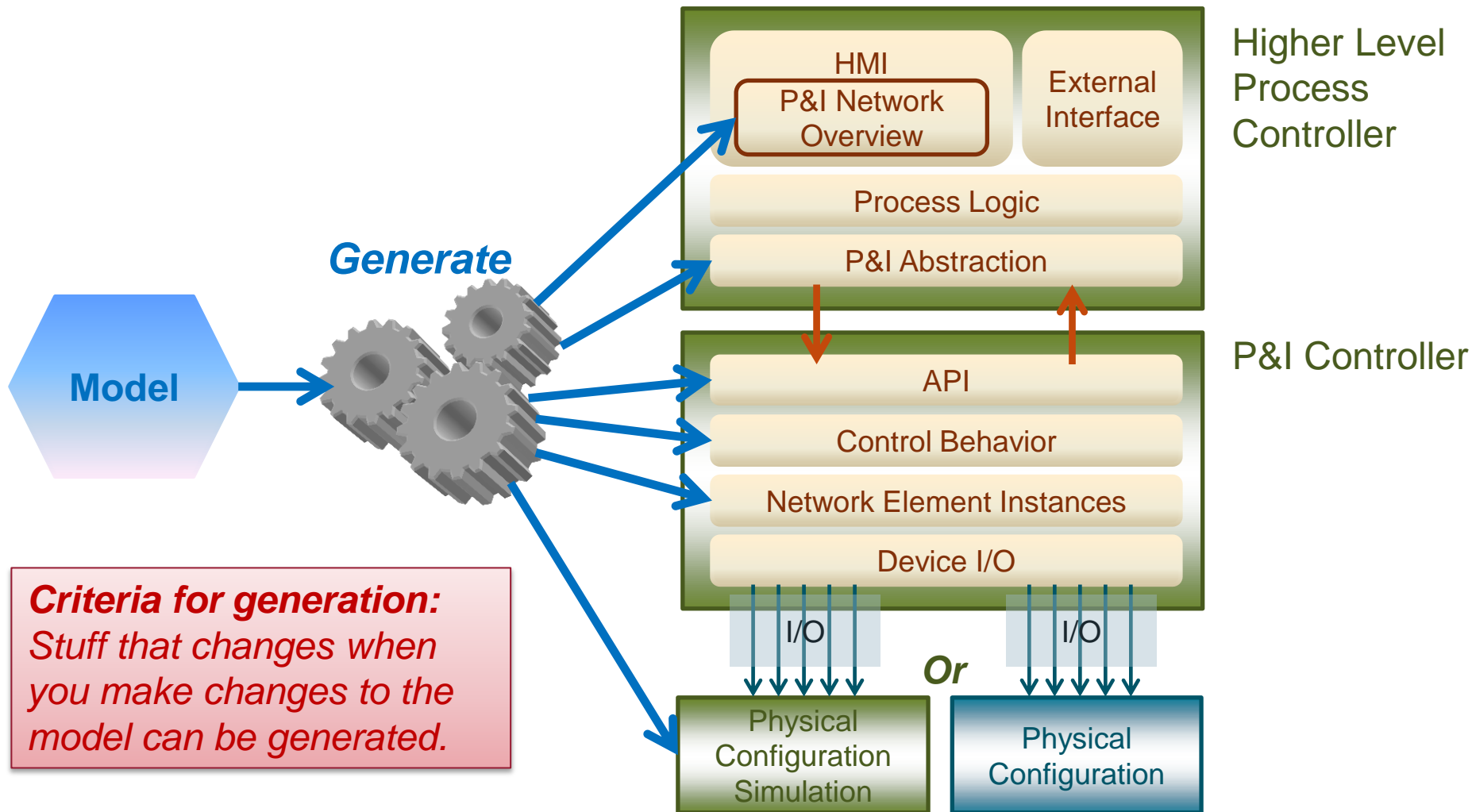


# Piping & Instrumentation Domain: Software Layers



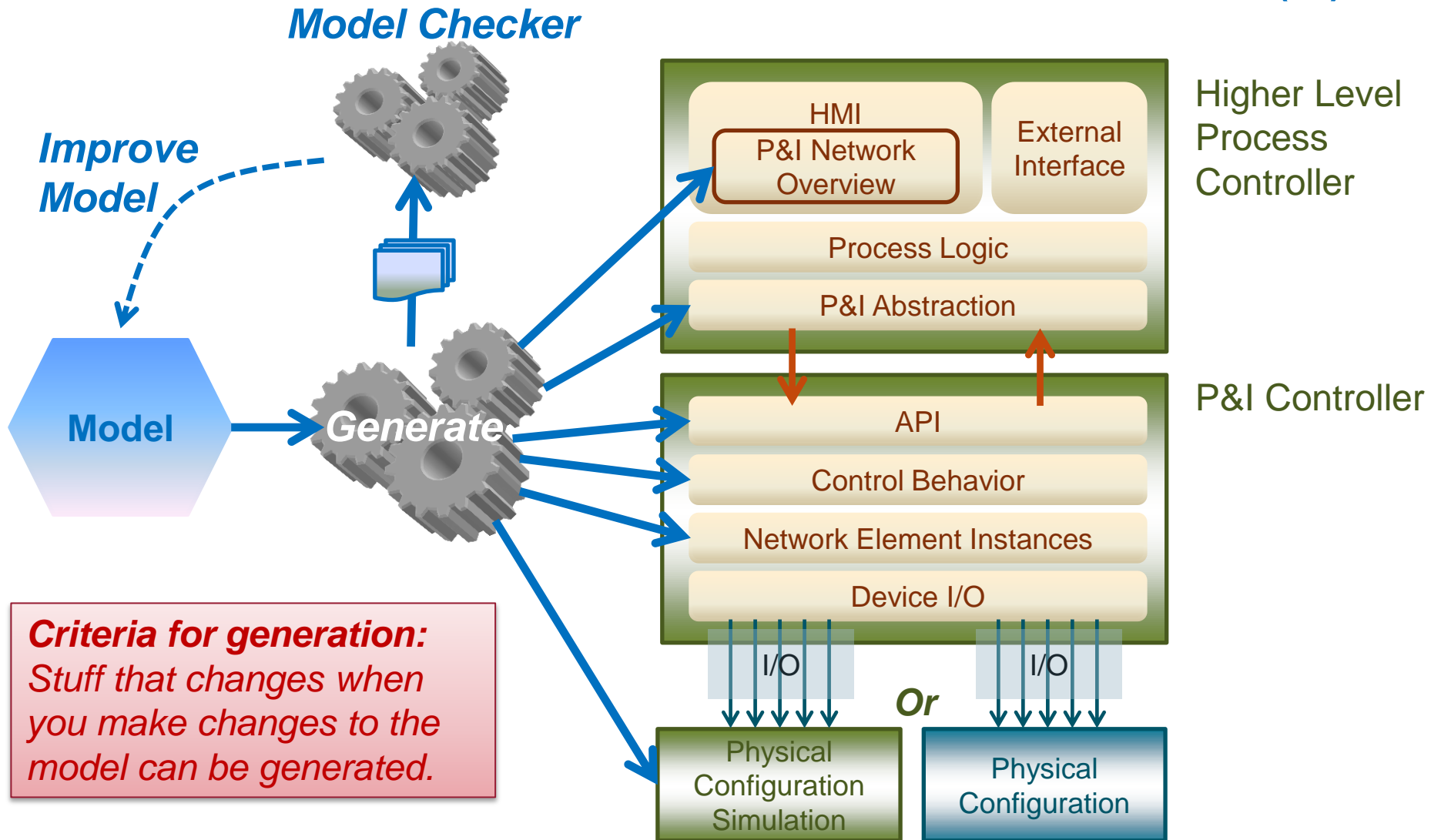
# Appliance of MDSD

## The vision



# Appliance of MDSD

## The vision (2)



# P&I Structure Meta-model (1)

## Domain concepts

- *Pipe*
  - Has 2 connection points
  - Each connection point may connect to all other elements, except other *pipe*
  - Transports gas/fluid from one connection point to the other connection point
    - Either due to gravity or to difference in pressure between the two connection points
  - Attributes:
    - Diameter (in mm), Length (in mm)
- *Joint*
  - Has multiple connection points
  - Only *pipes* can connect to *joints*
  - Allows splitting or merging of gas/fluid streams
  - Attributes:
    - None: Assume zero volume
- *System end*
  - Has 1 connection point
  - Only *pipes* can connect to *system ends*
  - Provides the connection with the 'outside' world. 2 kinds:
    - *Source*: Allows bringing gas/fluid into the system
    - *Exhaust*: Allows moving gas/fluid out of the system

# P&I Structure Meta-model (2)

## Domain concepts

### ■ *Vessel*

- Has 1 or more connection points
- Only *pipes* can connect to *vessels*
- Variety of functions possible. E.g.:
  - Allows (temporary) storage of gas/fluid
  - Mixing of substances
  - Exchange of physical characteristics (e.g. heat exchanger)
- E.g. Attributes storage vessel:
  - Capacity (in liter)
  - Variable number of connection points

### ■ *Valve*

- Has 2 or more ends
- Only *pipes* can connect to *valves*
- Blocks and enables the flow of gas/fluid streams
  - Discrete: Open/Close
  - Pin-valve: Allow an certain amount of flow per time period
- Assume manual and electronic controllable valves only:
  - Open/close valve with either default state open or close
  - Analogue valve with settable amount of flow, with settable min, max and default flow



# P&I Structure Meta-model (3)

## Domain concepts

- *Pump*
  - Has 2 or more connection points
  - Only *pipes* can connect to *pumps*
  - Builds up pressure or vacuum that forces the gas/fluids to flow through the system
  - Assume 3 kind of pumps:
    - Regular pump: transports substance from input to output connection point
    - Vacuum pump: with a suck and a blow connection point
    - Venturi pump: with a suck, input and output connection point
- *Measurement Instrument*
  - Has 1 or 2 connection points, depending on what is measured
  - Only *pipes* can connect to *measurement instruments*
  - Measure physical characteristics of the gas/fluid stream. (E.g. pressure, temperature, flow)
  - Assume instruments can be read out electronically by the controller:
    - Pressure sensor with one connection point
    - Temperature sensor with one connection point
    - Flow sensor with two connection points
- *Interlock*
  - Invariant constraint of the system – *must always be true*
  - Defines combination of states of elements in the system that never may happen or may always happen
  - If a constraint is violated, the system should immediately execute an emergency shutdown
    - Assume the interlock function is realised in the control software
  - The way interlocks are defined is not prescribed. Could think of decision table.

# P&I Structure Meta-model (4a)

## A well know domain notation (1)

- Examples of symbols domain experts are used to:

- Pipe 

- Joint 

- System end 

- Vessel  *horizontal vessel*  *vertical vessel*  *heat exchanger*

- Valve  *valve*  *manual valve*  *control valve*

- Pump  *pump*  *vacuum pump or compressor*

- Measurement instrument – see next sheet

# P&I Structure Meta-model (4b)

## A well know domain notation (2)

### ■ Measurement instrument

The first letter designates the **measured variable**

E.g.:  
**P**ressure  
**L**evel  
**F**low  
**T**emperature



Succeeding letter(s) designate the **function** of the component, or **modify** the meaning of the first letter.

E.g.:  
**I**ndicator  
**R**ecorder  
**C**ontroller  
**T**ransmitter

### *Location*



#### **No Line**

The instrument is mounted in the field near the process (close to the operator)



#### **Solid Line**

The instrument is mounted in the control room (accessible to the operator)



#### **Dashed Line**

The instrument is mounted out of sight (not accessible to the operator)

# P&I Control Meta-model

Possible solution:

Behavior can be modeled as (UML) State Machines,  
possibly augmented with Activity Diagrams for complex activities in a single state.

Control input/output can be modeled as (UML) Interfaces

# The Challenge: In more details (1)

- 1) Be able to define the DSL elements: different elements, inheritance if elements are specializations, some characteristics of the elements.
- 2) Be able to define a P&I network of the central heating system
  - be able to instantiate and connect elements
  - be able to verify constraints like: max number of connected pipes to other non-pipe elements; non-pipe elements may only be connected to pipe-elements, etc.
  - be able to assign values to characteristics of elements
  - be able to define initial state of elements (e.g. open, close)
- 3) Be able to define the P&I network in such a way that it is intuitive to the domain expert (either diagram or text).
- 4) Be able to define the control behavior of the central heating system
  - as state machine or activity flow (or otherwise)
  - be able to define external operations provided by the structural network (e.g. administer gas x for certain amount, certain time, with certain flow ...)
  - be able to define the states/flow required to fulfill these operations
  - be able to use references or names of actual element instances in the defined P&I structure network in your state/activity model. E.g. check for values or state, set values or state

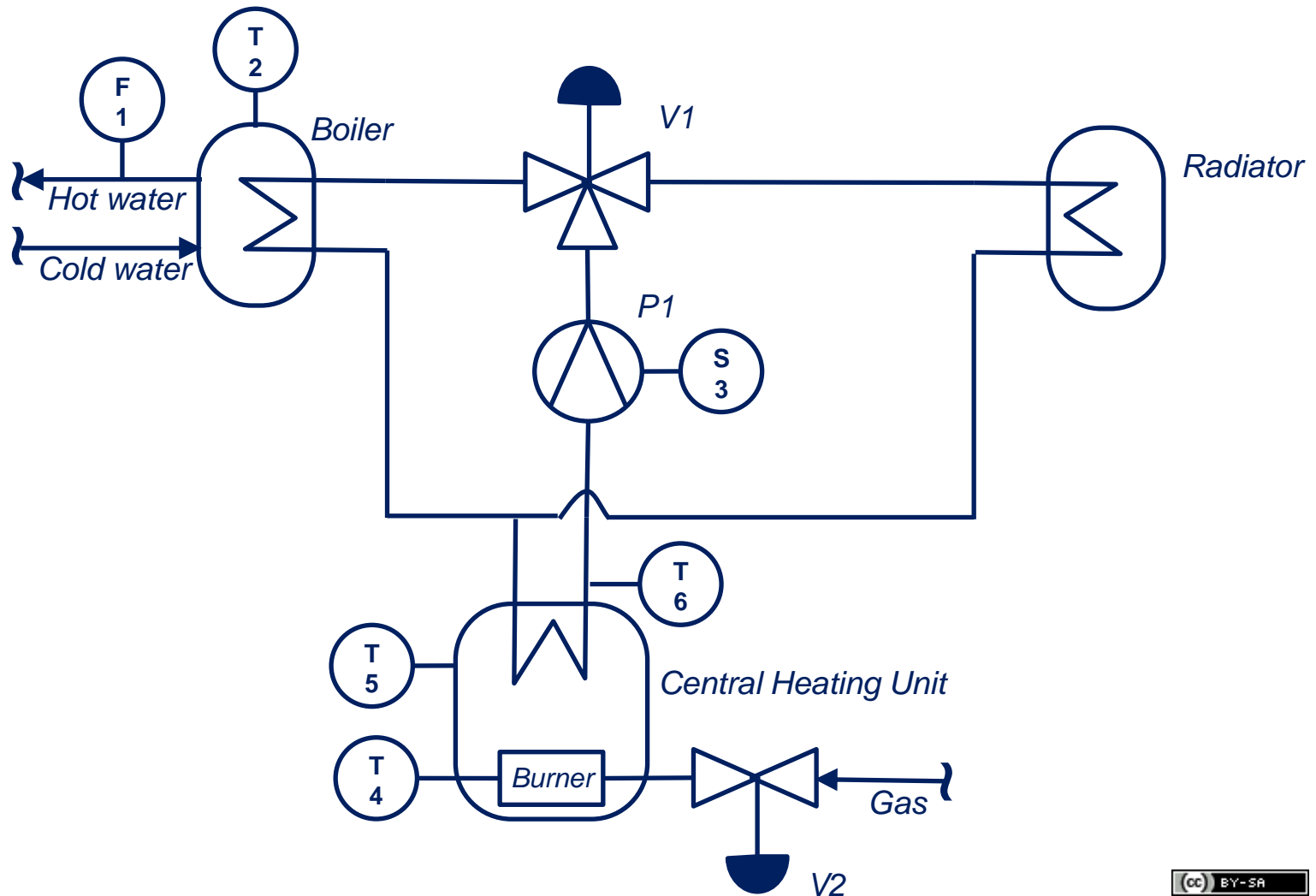
# The Challenge:

## In more details (2)

- 5) Be able to add interlock/constraint definitions the define invariants of the central heating system. These invariants must always be valid. (The generated code should check on these).
- 6) Be able to generate structural definitions and stubs for a target.
- 7) Be able to generate control code for a target.
- 8) Be able to generate a mock representation (simulation) of the defined central heating system that behaves like it and that can be used to test the other generated stuff against.
- 9) Generate operations interface for higher level software that enables the use of the generated functionality through that API.
- 10) Very nice to have: Generate visualization software that can connect to the target to visualize the dynamic behavior.

# The Challenge: In more details (3)

*Example of P&I diagram for central heating system.*



# The Challenge:

## In more details (4)

- Provided input
  - This description
  - An example of the model
  - Behavior written down in requirements/constraints
    - **Expect to receive additional requirements at the latest moment**
  - Use TwinCAT as the target PLC (Structured Language)
- Domain references:
  - [http://en.wikipedia.org/wiki/Piping\\_and\\_instrumentation\\_diagram](http://en.wikipedia.org/wiki/Piping_and_instrumentation_diagram)
  - [http://commons.wikimedia.org/wiki/Category:Chemical\\_engineering\\_symbols](http://commons.wikimedia.org/wiki/Category:Chemical_engineering_symbols)
  - [http://materias.fi.uba.ar/7699/S\\_5.1.pdf](http://materias.fi.uba.ar/7699/S_5.1.pdf)
  - [http://www.isa.org/Content/Microsites165/SP18,\\_Instrument\\_Signals\\_and\\_Alarms/Home163/ISA\\_Standards\\_for\\_Committee\\_Use/S\\_55.pdf](http://www.isa.org/Content/Microsites165/SP18,_Instrument_Signals_and_Alarms/Home163/ISA_Standards_for_Committee_Use/S_55.pdf)



- Soft PLC – Windows based
- Documentation:
  - <http://www.beckhoff.de/english.asp?twincat/default.htm>
    - InfoSys.exe in preferred language (~435 MB)
  - Twincat quickstart in the help
    - Example: Machine.pro
- Software:
  - <http://www.beckhoff.de/english.asp?twincat/default.htm>
  - 30 day trial version – can be reinstalled several times
    - TwinCAT 2.11 R2, build 2038 (~48 MB) (32 bit only)
    - TwinCAT 2.11 R2 X64 (~28 MB) (64 bit only)