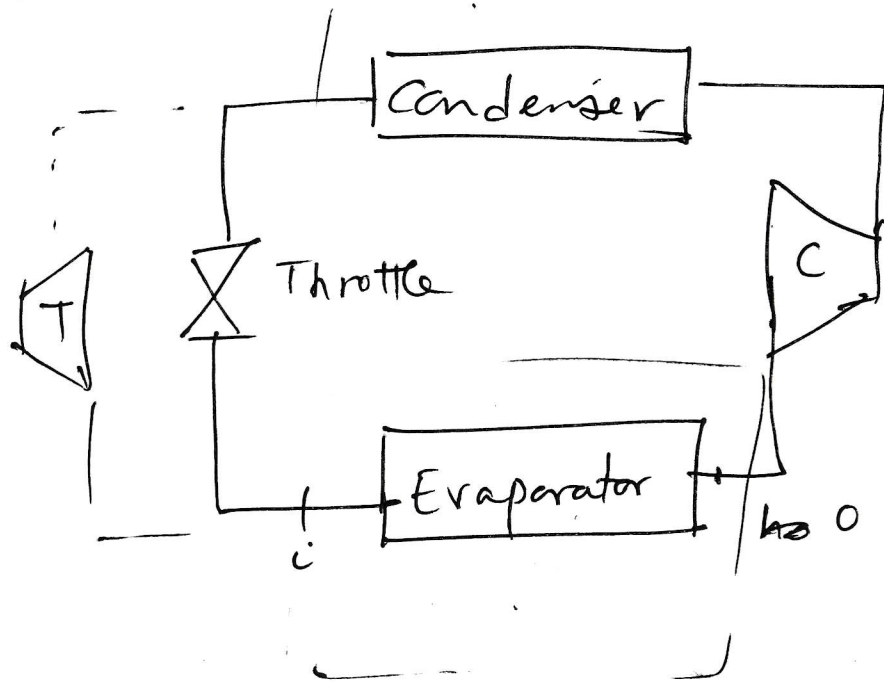


(1)



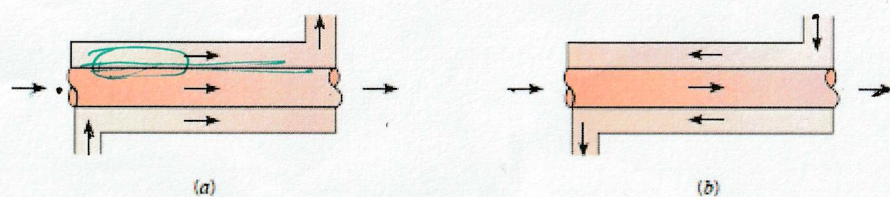
- Reciprocating compressor

Heat Exchangers

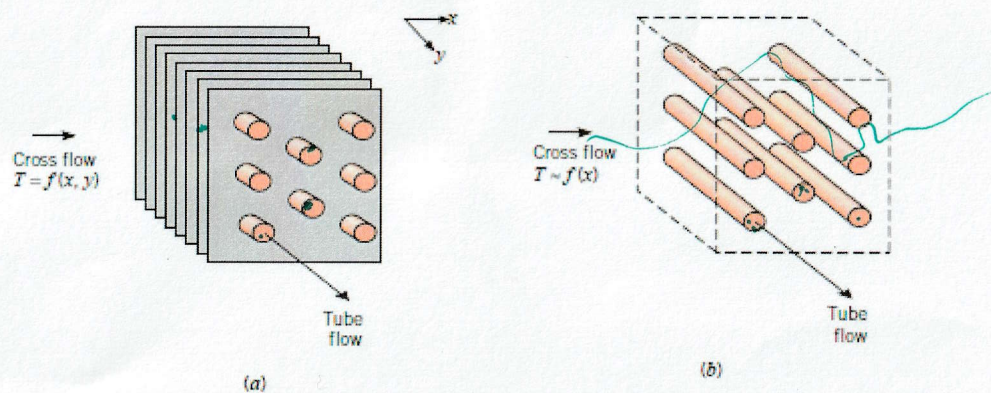
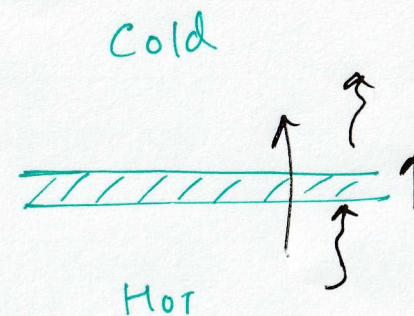
$$Q = (H_o - H_i)$$

$$\dot{Q} = UA(\Delta T)$$

$\uparrow$  overall heat transfer coefficient       $\rightarrow$  Area       $\rightarrow$  Temperature Difference

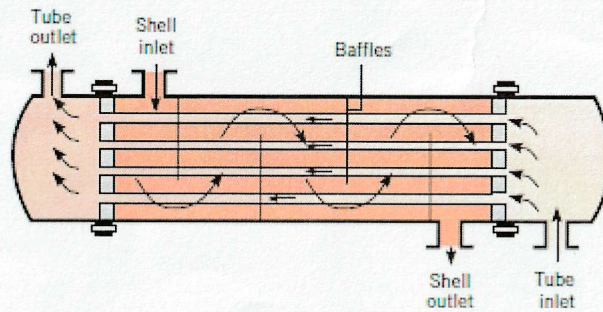


**FIGURE 11.1** Concentric tube heat exchangers. (a) Parallel flow. (b) Counterflow.

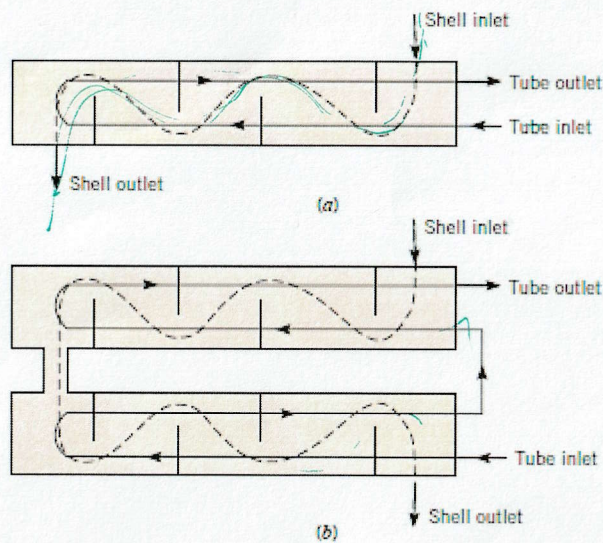


**FIGURE 11.2** Cross-flow heat exchangers. (a) Finned with both fluids unmixed. (b) Unfinned with one fluid mixed and the other unmixed.





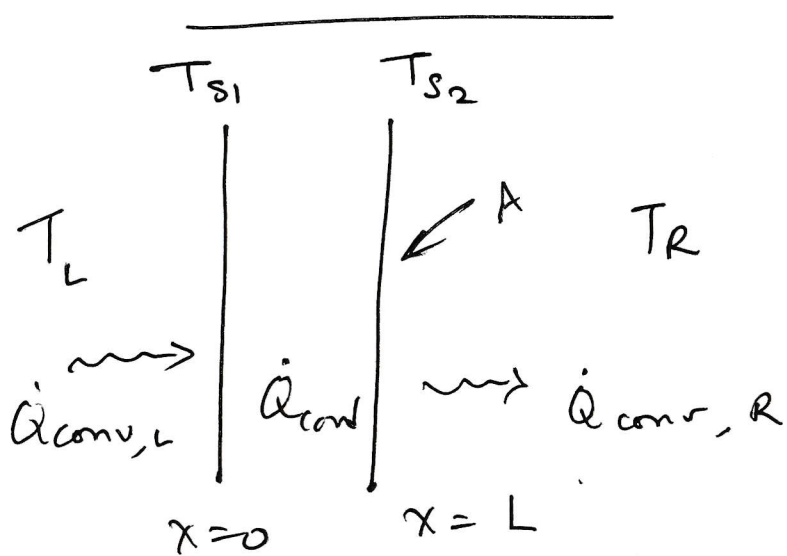
**FIGURE 11.3** Shell-and-tube heat exchanger with one shell pass and one tube pass (cross-counterflow mode of operation).



1 shell pass  
2 tube passes

**FIGURE 11.4** Shell-and-tube heat exchangers. (a) One shell pass and two tube passes. (b) Two shell passes and four tube passes.

(4)



$$\dot{Q}_{conv,L} = \dot{Q}_{cond} = \dot{Q}_{conv,R} = \dot{Q} \quad (\text{steady state})$$

$$\dot{Q}_{cond} = \frac{kA(T_{s1} - T_{s2})}{L}$$

$$\dot{Q}_{conv,L} = h_L A (T_L - T_{s1})$$

$$\dot{Q}_{conv,R} = h_R A (T_{s2} - T_R)$$

$$T_L - T_{s1} = \frac{\dot{Q}}{h_L A}$$

$$T_{s1} - T_{s2} = \frac{\dot{Q}}{kA/L}$$

$$T_{s2} - T_R = \frac{\dot{Q}}{h_R A}$$

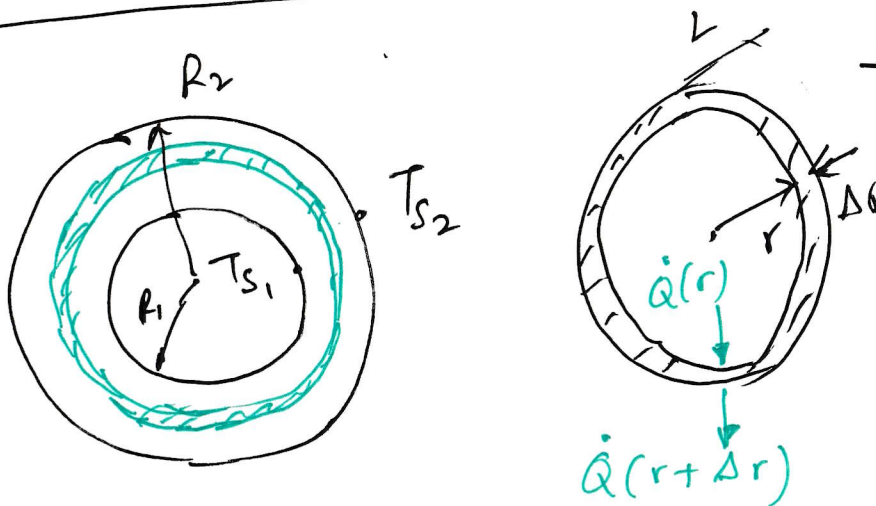
$$T_L - T_R = \dot{Q} \left[ \frac{1}{h_L A} + \frac{1}{kA/L} + \frac{1}{h_R A} \right]$$

$$\Rightarrow \dot{Q} = \frac{1}{\cancel{1/h_L} + \cancel{1/kA} + \dots}$$

$$\dot{Q} = \frac{1}{\underbrace{\left( \frac{1}{h_L} + \frac{L}{k} + \frac{1}{h_R} \right)}_{\text{E.U}}} A (T_L - T_R)$$

(5)

$$U = \frac{1}{\frac{1}{h_L} + \frac{L}{k} + \frac{1}{h_R}}$$



Energy Balance  $\dot{Q}(r) - \dot{Q}(r+\Delta r) = 0$

$$\begin{aligned} \dot{Q}(r) &= \dot{Q}(r+\Delta r) \\ \Rightarrow \dot{Q}(r) &= \dot{Q}(r) + \frac{d\dot{Q}}{dr} \Delta r \end{aligned}$$

$$\frac{d\dot{Q}}{dr} = 0$$

$$\begin{aligned} \dot{Q} &= -k A \frac{dT}{dr} \\ &= -k 2\pi r L \frac{dT}{dr} \end{aligned}$$

$$\begin{aligned} \text{Since } \frac{d\dot{Q}}{dr} = 0 &\Rightarrow \dot{Q} = C_1 \\ &\Rightarrow +k 2\pi r L \frac{dT}{dr} = C_1 \end{aligned}$$

$$\Rightarrow \frac{dT}{dr} = \frac{C_1}{r} \left( \frac{1}{2\pi L} \right) \frac{1}{k} \Rightarrow T(r) = \frac{C_1}{2\pi L k} \ln r + C_2$$



$$BC. \quad T(R_1) = T_{S1}, \quad T(R_2) = T_{S2}$$

$$T(R_2) = \frac{\ln R_2}{2\pi LK} C_1 + C_2 = T_{S2}$$

$$T(R_1) = \frac{\ln R_1}{2\pi LK} C_1 + C_2 = T_{S1}$$

$$\begin{bmatrix} \frac{\ln R_2}{2\pi LK} & 1 \\ \frac{\ln R_1}{2\pi LK} & 1 \end{bmatrix} \begin{bmatrix} C_1 \\ C_2 \end{bmatrix} = \begin{bmatrix} T_{S2} \\ T_{S1} \end{bmatrix}$$

$$C_1 = \frac{\begin{bmatrix} T_{S2} & 1 \\ T_{S1} & 1 \end{bmatrix}}{\frac{\ln R_2/R_1}{2\pi LK}};$$

$$= \frac{T_{S2} - T_{S1}}{\frac{\ln R_2/R_1}{2\pi LK}}$$

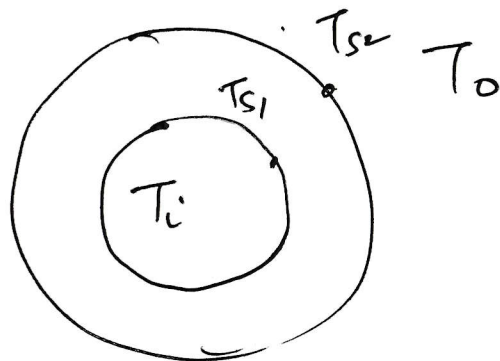
$$\dot{Q} = \frac{(T_{S2} - T_{S1})}{(\ln R_2/R_1)/2\pi LK}$$

$$C_2 = \frac{\begin{bmatrix} \frac{\ln R_2}{2\pi LK} & T_{S2} \\ \frac{\ln R_1}{2\pi LK} & T_{S1} \end{bmatrix}}{\frac{\ln R_2/R_1}{2\pi LK}}$$

$$= \frac{T_{S1} \ln R_2 - T_{S2} \ln R_1}{\frac{\ln R_2/R_1}{2\pi LK}}$$

(6)

(7)



$$\left. \begin{aligned} \dot{Q}_i &= h_i A_i (T_i - T_{s1}) \\ (\text{conv}) \\ \dot{Q}_{\text{cond}} &= \frac{(T_{s1} - T_{s2})}{\frac{\ln R_2/R_1}{2\pi L K}} \\ \dot{Q}_o &= h_o A_o (T_{s2} - T_o) \end{aligned} \right\} \Rightarrow \begin{aligned} T_i - T_{s1} &= \frac{\dot{Q}}{h_i A_i} \\ T_{s1} - T_{s2} &= \frac{\dot{Q}}{\frac{2\pi L K}{\ln R_2/R_1}} \\ T_{s2} - T_o &= \frac{\dot{Q}}{h_o A_o} \end{aligned}$$

$$T_i - T_o = \dot{Q} \left[ \frac{1}{h_i A_i} + \frac{\ln R_2/R_1}{2\pi L K} + \frac{1}{h_o A_o} \right] \equiv \frac{\dot{Q}}{U}$$

$= 1/U$

$$\dot{Q} = U (T_i - T_o)$$