化石能源的问题-》新能源崛起-》锂电池能源的广泛应用-》锂电池的问题-》寿命预测的必要性、

工业化的兴起导致了对能源的大量需求，但化石能源的枯竭以及环境污染等问题迫使规划人员和决策者寻找替代能源[2,3]，许多可再生能源技术已经得到了广泛的发展。然而，大多数可再生能源，如太阳能和风能，本质上是间歇性的，依靠自然现象来发电，必须储存和按需使用，而智慧城市的发展也需要新的储能技术支持[4-10]。可充电锂离子电池作为一种储能技术，由于拥有更高的能量密度，更小的体积、更长的寿命、更大的容量等优点，作为新能源电动汽车的最佳选择，已经得到了广泛应用[11,12]。但同时锂电池的老化也带来了包括电动汽车的续航减少、动力不足、电池爆炸等问题，如图1所示。

如果能在电池老化之前对电池寿命进行预测的话，在避免上述问题的同时还可以为电池生产、使用和优化带来新的机遇[15]。例如，制造商可以加快电池单元开发周期，对电池进行分级，快速验证新的工艺等。同样，终端用户可以估计他们的电池寿命[16-18]。此外，电池预测能够使在电池完全老化之前进行二次回收。总之，对电池当前和未来状态的准确预测将为电池的制造、使用和优化带来巨大的机会【19、20、21】。

目前的电池寿命估计所采用的模型主要可以分为以下三种，等效电路模型(ecm)[22-23]、电化学模型[24-26]或数据驱动模型[27-32]。电化学模型和等效电路模型的准确性和鲁棒性有限，因此这两种模型并不是一个很好的可行解决方案。相反，数据驱动的方法有着不需要了解电池内部的复杂化学反应，没有复杂的建立电路的过程等优势被研究者广泛应用。

随着近几年的研究展开，发现了电池数据集中带有噪声是不可避免的，这主要源于充放电过程中的环境干扰，如温度变化、湿度波动的影响。此外，大多公用数据集都是在实验条件下完全充放电测量得到，但实际情况下的电池充放电是不完全的，因此，越来越多的研究开始关注带有噪声的电池寿命预测。

线性参数估计问题出现在信号处理等广泛的科学学科中[33-34]。如[35]和[36]所示，在所有感兴趣的变量都具有参数线性关系且所有测量值都受到噪声污染的情况下，总最小二乘法是参数估计的最佳选择。

但实际情况中电池厂商提供的电池信息数据集来源不同，故由于温度、人为干扰以及传感器等造成的误差大不相同，此时便不能简单的假设数据集的噪声服从同一个分布。此时直接使用TLS/OLS并不能很好的建立电池寿命预测模型，故本文在建立线性模型计算电池的寿命时进行改进，对带有不同噪声分布的电池样本进行加权之后，使用TLS/OLS进行预测，经循环迭代能够准确的计算出噪声分布的标准差的同时建立适应不同噪声分布的预测模型对电池寿命进行预测，预测结果显示我们的方法比传统的TLS/OLS方法更好。

When dataset samples obey noise of different distributions,, we can know that our goal is to minimize the error when the samples obey different noises：

,

To solve this problem, we give each sample a different weight:

,

Assuming that the noise obeys a Gaussian distribution with zero mean and different variances: , then obeys a Gaussian distribution . The likelihood function is:

,

Maximizing the likelihood function is equivalent to minimizing the objective function , and we can get by comparison.

EM algorithm can solve the problem with hidden variables well. In this paper, we assume that the standard deviation of noise obeys the distribution as hidden variables, and improve the traditional OLS/TLS algorithm. The specific steps are as follows:

1. Initialize model coefficients w,b

2. Predict the battery life according to the model coefficient, and calculate the error between the predicted value and the real value to update the noise standard deviation of the three data sets.

1 , ()

3. The samples are weighted according to the formula, and a new round of model coefficients are obtained by using TLS/OLS.

4. Repeat steps 2 and 3 until convergence.

The dataset, referred to as “Dataset”, was generated by Severson et al., which consists of 124 commercial LiFePO4/graphite batteries cycled to EOL under fast-charging conditions. During the cycling test of these batteries, several important metrics, such as voltage, current, discharge capacity, temperature, impedance, charge time, etc., are measured in real time. Based on the availability of measurement data and domain expertise, three features in total are extracted for regression modeling, which are indexed by *x*1, *x*2 and *x*3. Note that all these three features are available for Dataset . The feature names, physical meanings and their availabilities are summarized in Table 1. To reduce the nonlinearity of our modeling task, we take the logarithm for both the battery lifetime and the first feature *x*1, following the common practice in the literature **错误!未找到引用源。**. With these nonlinear transformations, we adopted a linear model template

2 (2)

for Dataset 1. To improve numerical stability, we normalize the predicted outcome log(*y*) and all features {log(*x*1), *x*2, *x*3, *x*4, *x*5} so that they have zero mean and unit variance over the training dataset.

Table 1: Features for battery lifetime modeling

| Feature Name | Description |
| --- | --- |
| *x*1 | Variance of the difference in the discharge capacity curves as a function of voltage between the 10-th and 100-th cycles |
| *x*2 | Slope of the capacity fade curve fitted by a linear function |
| *x*3 | Discharge capacity of the 2-nd cycle |

数据集由三个不同来源的三个小数据集组成，我们对每个小数据集按照9:1比例划分训练集和测试集，再将训练集和测试集分别合并组成最终的训练集和测试集。实验重复1000次，每次运行均独立随机生成训练和测试数据集。为每种方法报告1000个RMSE值的中位数，以便误差度量不会因随机波动而产生强烈偏差。

图3显示了实验中不同噪声水平下四种方法TLS、OLS、改进的TLS(TLS\_EM)和改进的OLS(OLS\_EM)的RMSE，为了模拟现实情况，我们为三个小数据集添加的噪声水平不一致，但无论是a,b,c,d哪种噪声比例模式，都可以看出随着噪声水平的增加，OLS\_EM和TLS\_EM 优势明显，且在放大的图片里可以观察到TLS\_EM比OLS\_EM效果更好，结果说明我们提出方法的有效性。

图4显示了实验中不同训练集大小四种方法TLS、OLS、改进的TLS(TLS\_EM)和改进的OLS(OLS\_EM)的RMSE，为了模拟现实情况，我们为三个小数据集添加的噪声水平不一致，但无论是a,b,c,d哪种噪声比例模式，都可以看出，第一，随着训练集比例的增加，四种方法的RMSE都在降低，因为更多的训练样本是可用的，并且因此，更多的信息被结合用于模型训练。第二，OLS\_EM和TLS\_EM 的效果始终优于OLS和TLS，且在放大的图片里可以观察到TLS\_EM比OLS\_EM效果更好，结果说明我们提出方法的有效性。第三，仅仅在训练集比例非常小（15%）时，TLS\_EM效果差于OLS\_EM，说明在绝大部分情况下TLS\_EM比OLS\_EM更准确。

The data set consists of three small data sets from three different sources. We divide each small data set into training set and test set according to the ratio of 9:1, and then merge the training set and test set to form the final training set and test set. The experiment was repeated for 1000 times, and the training and test data sets were generated independently and randomly for each run. Report the median of 1000 RMSE values for each method, so that the error measurement will not be strongly biased due to random fluctuations. Figure 3 shows the RMSE of four methods TLS, OLS, improved TLS(TLS\_EM) and improved OLS(OLS\_EM) under different noise levels in the experiment. In order to simulate the real situation, the noise levels we added to the three small data sets are different, but no matter which noise ratio mode is A, B, C and D, we can see that with the increase of noise levels, OLS\_EM and TLS\_EM have obvious advantages. Figure 4 shows the RMSE of four methods TLS, OLS, improved TLS(TLS\_EM) and improved OLS(OLS\_EM) with different training sets in the experiment. In order to simulate the real situation, the noise levels we added to the three small data sets are different, but no matter which noise proportion mode is A, B, C and D, it can be seen that, firstly, with the increase of the proportion of training sets, the four methods Secondly, the effects of OLS\_EM and TLS\_EM are always better than OLS and TLS, and it can be observed that TLS\_EM is better than OLS\_EM in the enlarged picture. The results show the effectiveness of our proposed method. Thirdly, TLS\_EM is worse than OLS\_EM only when the proportion of training set is very small (15%), which shows that TLS\_EM is more accurate than OLS\_EM in most cases.

本文考虑了当数据集噪声服从不同分布时的电池寿命预测问题，使用结合了EM思想的改进的OLS和TLS算法对其进行预测，预测结果显示，改进的方法效果显著。

In this paper, the problem of battery life prediction when the noise of data sets obeys different distributions is considered, and the improved OLS and TLS algorithms combined with EM idea are used to predict it. The prediction results show that the improved method is effective.

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What is the expectation maximization algorithm?

Jing Song, G., Wen Wang, Q. On the weighted least-squares, the ordinary least-squares and the best linear unbiased estimators under a restricted growth curve model. *Stat Papers* **55**, 375–392 (2014). <https://doi.org/10.1007/s00362-012-0483-9>

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Energy is the foundation of all science and engineering technology, without which the human world will be difficult to operate [1]. The rise of industrialization has led to a large demand for energy, but the depletion of fossil energy and environmental pollution have forced planners and decision makers to look for alternative energy [2,3], and many renewable energy technologies have been widely developed. However, most renewable energy sources, such as solar energy and wind energy, are intermittent in nature and rely on natural phenomena to generate electricity, so they must be stored and used on demand [4-5]. At the same time, smart cities will become the future model of people [6,7], and electric vehicles can solve the energy-saving development and environmental pollution problems of smart cities well, and the development of new energy electric vehicles has become a global consensus [8,10]. As an energy storage technology, rechargeable lithium-ion batteries have been widely used as the best choice for new energy electric vehicles because of their higher energy density, smaller volume, longer life and larger capacity [11,12]. However, lithium batteries will deteriorate with time, which is manifested in the loss of battery capacity and the increase of impedance [13]. Therefore, the rechargeable lithium-ion battery can not only promote the development of electric vehicles, but also inevitably produce a series of problems, such as reduced battery life and insufficient power, etc. As time goes by, the aging of lithium-ion batteries may cause safety accidents, as shown in Figure 1.

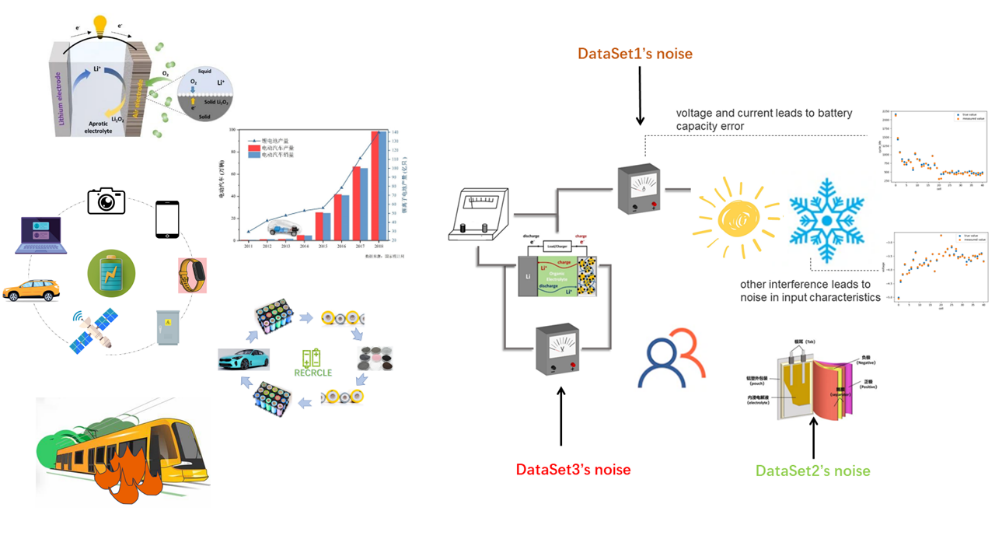


Figure1: Lithium battery applications and hidden dangers

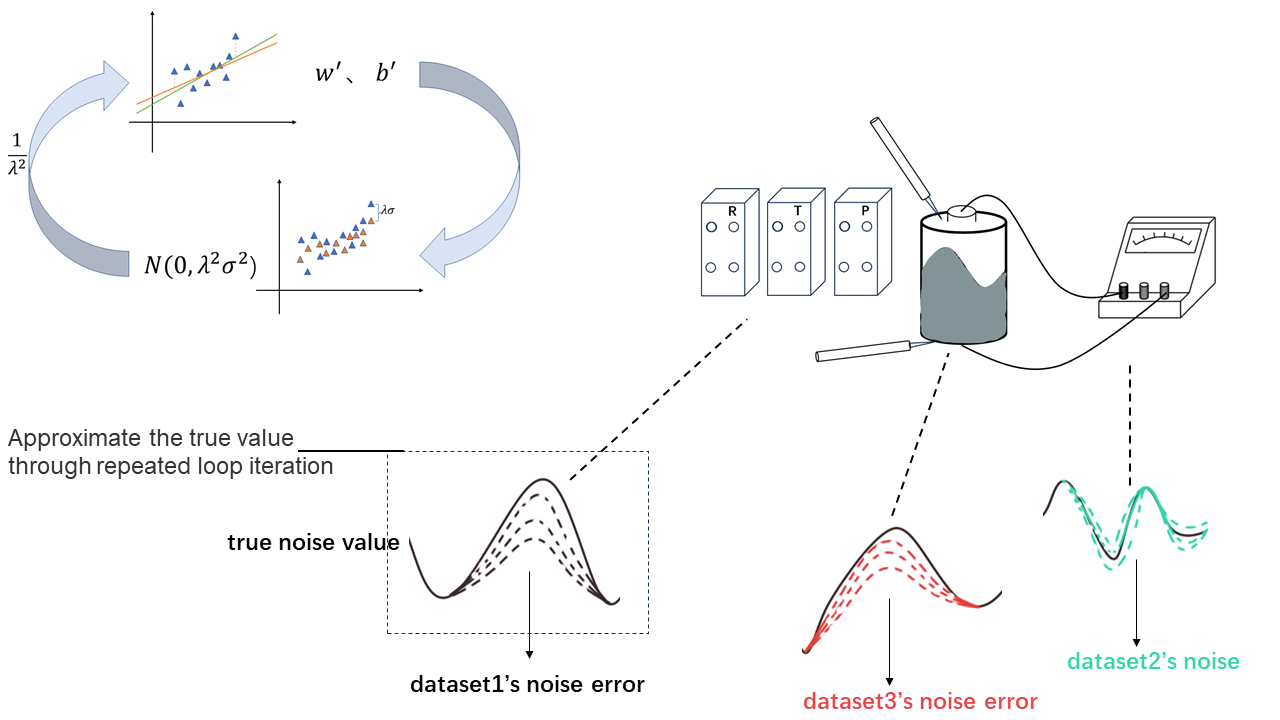


Figure 2: Improved TLS/OLS algorithm

The degradation rate of batteries is affected by dynamic operating conditions. If the battery life can be predicted before aging, it will bring new opportunities for battery production, use and optimization [15]. For example, manufacturers can speed up the development cycle of battery cells, grade batteries, and quickly verify new processes. Similarly, end users can estimate their battery life [16-18]. In addition, battery prediction enables secondary recovery before the battery is completely aged. In a word, the accurate prediction of the current and future state of the battery will bring great opportunities for the manufacture, use and optimization of the battery [19, 20 and 21]. At present, the models used in battery life estimation can be mainly divided into the following three types: equivalent circuit model (ecm)[22-23], electrochemical model [24-26] or data-driven model [27-32]. The accuracy and robustness of electrochemical model and equivalent circuit model are limited. Therefore, these two models are not a good and feasible solution. On the contrary, data-driven method has a series of advantages, such as no need to understand the complex chemical reactions inside the battery, analysis of various battery degradation principles, no complicated process of establishing circuits, etc. So far, many studies have used machine learning tools to analyze battery life prediction and estimation.

With the development of research in recent years, it is found that noise in battery data set is inevitable, which mainly comes from environmental interference during charging and discharging, such as temperature change and humidity fluctuation. In addition, most public data sets are measured under experimental conditions, but the actual battery charge and discharge is incomplete. Therefore, it is closer to real life to study the battery data set with noise, and its robustness can be guaranteed when the model is extended to practical application. The problem of linear parameter estimation appears in a wide range of scientific disciplines such as signal processing [33-34]. It starts with a linear (in-parameter) model, which represents process variables that can be measured or inferred from other measurements or calculated by nonlinear transformation; All variables are affected by measurement noise; Contains parameters that represent the basic relationship of process variables. As shown in [35] and [36], the total least square method is the best choice for parameter estimation when all the variables of interest have parameter linear relations and all the measured values are polluted by noise.

However, in the actual situation, the data sets of battery information provided by battery manufacturers come from different sources, so the errors caused by temperature, human interference and sensors are very different. At this time, it is impossible to simply assume that the noise of the data sets obeys the same distribution. At this time, directly using TLS/OLS can't establish a battery life prediction model. Therefore, this paper improves the linear model to calculate the battery life. After weighting the battery samples with different noise distributions, TLS/OLS is used to predict the battery life. Through cyclic iteration, the standard deviation of noise distribution can be accurately calculated, and a prediction model suitable for different noise distributions can be established to predict the battery life. The prediction results show that our method is better than the traditional TLS/OLS method.

When dataset samples obey noise of different distributions,, we can know that our goal is to minimize the error when the samples obey different noises：

To solve this problem, we give each sample a different weight:

Assuming that the noise obeys a Gaussian distribution with zero mean and different variances: , then obeys a Gaussian distribution . The likelihood function is:

Maximizing the likelihood function is equivalent to minimizing the objective function , and we can get by comparison.

EM algorithm can solve the problem with hidden variables well. In this paper, we assume that the standard deviation of noise obeys the distribution as hidden variables, and improve the traditional OLS/TLS algorithm, The algorithm flow is shown in Figure 2. The specific steps are as follows:

1. Initialize model coefficients w,b

2. Predict the battery life according to the model coefficient, and calculate the error between the predicted value and the real value to update the noise standard deviation of the three data sets.

3. The samples are weighted according to the formula, and a new round of model coefficients are obtained by using TLS/OLS.

4. Repeat steps 2 and 3 until convergence.

The dataset, referred to as “Dataset”, was generated by Severson et al. **错误!未找到引用源。**, which consists of 124 commercial LiFePO4/graphite batteries cycled to EOL under fast-charging conditions. During the cycling test of these batteries, several important metrics, such as voltage, current, discharge capacity, temperature, impedance, charge time, etc., are measured in real time. Based on the availability of measurement data and domain expertise, three features in total are extracted for regression modeling, which are indexed by *x*1, *x*2 and *x*3. Note that all these three features are available for Dataset . The feature names, physical meanings and their availabilities are summarized in Table 1. To reduce the nonlinearity of our modeling task, we take the logarithm for both the battery lifetime and the first feature *x*1, following the common practice in the literature **错误!未找到引用源。**. With these nonlinear transformations, we adopted a linear model template

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| Feature Name | Description |
| --- | --- |
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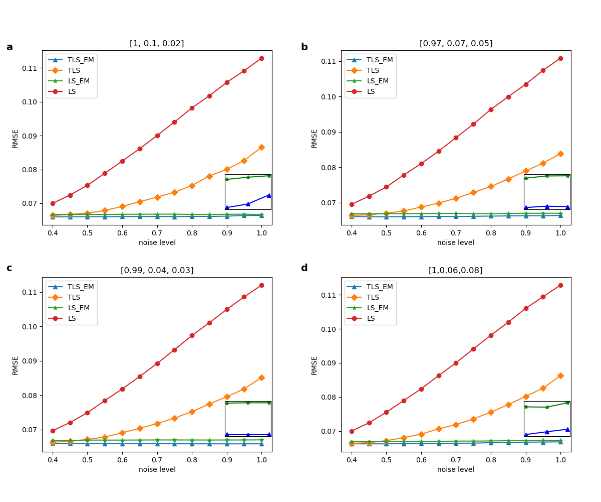


Figure 3: RMSE with increased noise level

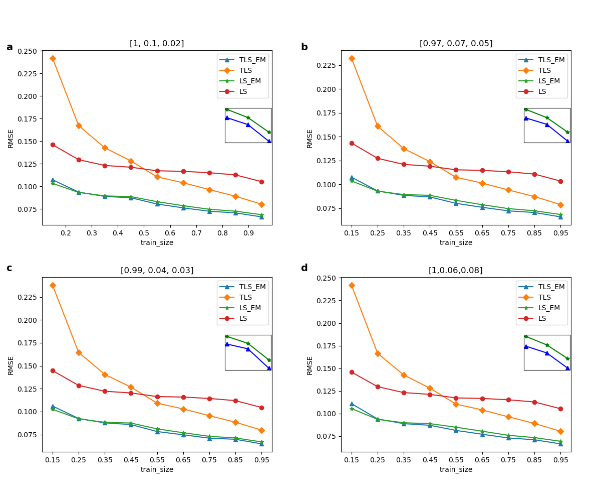


Figure 4: RMSE with increased training set proportion

Figure 3 shows the RMSE of four methods TLS, OLS, improved TLS(TLS\_EM) and improved OLS(OLS\_EM) under different noise levels in the experiment. In order to simulate the real situation, the noise levels we added to the three small data sets are different, but no matter which noise ratio mode is A, B, C and D, we can see that with the increase of noise levels, OLS\_EM and TLS\_EM have obvious advantages.

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The rise of industrialization has led to a large demand for energy, but the depletion of fossil energy and environmental pollution have forced planners and decision makers to look for alternative energy sources [2,3], and many renewable energy technologies have been widely developed. However, most renewable energy sources, such as solar and wind, are intermittent in nature, rely on natural phenomena to generate electricity, and must be stored and used on demand, while the development of smart cities also requires new energy storage technology support [4-10]. As a kind of energy storage technology, rechargeable lithium-ion battery has been widely used as the best choice for new energy electric vehicles due to its advantages of higher energy density, smaller volume, longer life and larger capacity [11,12]. However, at the same time, the aging of lithium batteries also brings problems including the reduction of battery life of electric vehicles, insufficient power, and battery explosion, as shown in Figure 1.

If the battery life can be predicted before the battery is aged, it can also bring new opportunities for battery production, use and optimization while avoiding the above problems [15]. For example, manufacturers can speed up cell development cycles, grade batteries, and quickly validate new processes. Similarly, end users can estimate their battery life [16-18]. In addition, battery prediction enables secondary recycling before the battery is fully aged. In conclusion, accurate prediction of the current and future state of batteries will open up huge opportunities for the manufacture, use and optimization of batteries [19, 20, 21].

The current models used for battery life estimation can be mainly divided into the following three types: equivalent circuit model (ecm)[22-23], electrochemical model [24-26] or data-driven model [27-32]. The accuracy and robustness of electrochemical models and equivalent circuit models are limited. So these two models are not a good viable solution. In contrast, the data-driven approach has a number of advantages, such as no need to understand the complex chemical reactions inside the battery, analysis of various battery degradation principles, and no complex circuit building process. To date, many studies have used machine learning tools to analyze battery life prediction estimates.

With the development of the research in recent years, it is found that the noise in the battery data set is inevitable, which is mainly due to the environmental interference during the charging and discharging process, such as temperature change and humidity fluctuation. In addition, most of the public data sets are fully charged and discharged under experimental conditions, but the actual battery charging and discharging is incomplete. Therefore, the study of battery data sets with noise is closer to the actual life, and the robustness of the model can be guaranteed when it is extended to practical applications.

Linear parameter estimation problems arise in a wide range of scientific disciplines such as signal processing [33-34]. It starts with a linear (in-parameter) model that represents process variables that can be measured or that can be inferred from other measurements or that can be calculated by nonlinear transformations; All variables are affected by measurement noise; Contains parameters that characterize the underlying relationships of process variables. As shown in [35] and [36], total least squares is the best choice for parameter estimation when all variables of interest have parametric linear relationships and all measurements are noise polluted.

However, in the actual situation, the battery information data set provided by the battery manufacturer comes from different sources, so the errors caused by temperature, human interference and sensors are very different, so it is not simple to assume that the noise of the data set follows the same distribution. At this time, TLS/OLS cannot be used directly to establish a good battery life prediction model, so this paper makes improvements when establishing a linear model to calculate the battery life. After weighted battery samples with different noise distributions, TLS/OLS is used for prediction. The standard deviation of noise distribution can be accurately calculated by cyclic iteration, and the prediction model adapted to different noise distribution can be established to predict the battery life. The prediction results show that our method is better than the traditional TLS/OLS method.

When dataset samples obey noise of different distributions,, we can know that our goal is to minimize the error when the samples obey different noises：

,

To solve this problem, we give each sample a different weight:

,

Assuming that the noise obeys a Gaussian distribution with zero mean and different variances: , then obeys a Gaussian distribution . The likelihood function is:

,

Maximizing the likelihood function is equivalent to minimizing the objective function , and we can get by comparison.

EM algorithm can solve the problem with hidden variables well. In this paper, we assume that the standard deviation of noise obeys the distribution as hidden variables, and improve the traditional OLS/TLS algorithm. The specific steps are as follows:

1. Initialize model coefficients w,b

2. Predict the battery life according to the model coefficient, and calculate the error between the predicted value and the real value to update the noise standard deviation of the three data sets.

1 , ()

3. The samples are weighted according to the formula, and a new round of model coefficients are obtained by using TLS/OLS.

4. Repeat steps 2 and 3 until convergence.

The dataset, referred to as “Dataset”, was generated by Severson et al., which consists of 124 commercial LiFePO4/graphite batteries cycled to EOL under fast-charging conditions. During the cycling test of these batteries, several important metrics, such as voltage, current, discharge capacity, temperature, impedance, charge time, etc., are measured in real time. Based on the availability of measurement data and domain expertise, three features in total are extracted for regression modeling, which are indexed by *x*1, *x*2 and *x*3. Note that all these three features are available for Dataset . The feature names, physical meanings and their availabilities are summarized in Table 1. With these nonlinear transformations, we adopted a linear model template

2 (2)

for Dataset .To improve numerical stability, we normalize the predicted outcome log(*y*) and all features {*x*1, *x*2, *x*3 } so that they have zero mean and unit variance over the training dataset.

Table 1: Features for battery lifetime modeling

| Feature Name | Description |
| --- | --- |
| *x*1 | Variance of the difference in the discharge capacity curves as a function of voltage between the 10-th and 100-th cycles |
| *x*2 | Slope of the capacity fade curve fitted by a linear function |
| *x*3 | Discharge capacity of the 2-nd cycle |

The three data sets were divided according to 9:1 and then combined as training set and test set. Each experiment randomly scrambled the sample order, and each run independently randomly generated training and test data sets. A median of 1,000 RMSE values is reported for each method so that the error measure is not strongly biased by random fluctuations.

As shown in FIG. 3, FIG. a,b,c, and d show the experimental results with the increase of noise level: 1) With the increase of noise, the effects of TLS and OLS become significantly worse, while the improved algorithm is not significantly affected by noise level and has strong stability. (2) The improved algorithm combined with EM idea (TLS\_EM, OLS\_EM) has better effect than the traditional algorithm (TLS, OLS), indicating that the improved algorithm is more suitable for the battery data set with noise. (3) The effect of TLS\_EM is better than OLS\_EM, and the effect of TLS is also better than OLS). In the case that all the measured values receive noise pollution, TLS has greater advantages than LS.

Figure e,f,g, and h show the experimental results of increasing the proportion of training set: (1) With the increase of the proportion of training set, the effect of the four methods is better, with more training data, the model prediction ability is improved. 2) Regardless of the proportion of training set, the improved algorithm is superior to the traditional algorithm, indicating the effectiveness of the algorithm integrated with EM thought. 3) In most cases (training set ratio >25%), TLS\_EM is better than OLS\_EM, indicating that TLS\_EM is more applicable than OLS\_EM.

The algorithm uses TLS/OLS to fit the sample data to obtain the model coefficients w and b, and predicts the new battery life predicted value according to the model coefficients w (and b), compares the predicted value with the true value to obtain the new error, and then calculates the standard deviation and weights the sample data to obtain the next model coefficients w and b through TLS/OLS. Figure 4 shows the process of the algorithm gradually approaching the real noise through cyclic iteration.

In this paper, the linear model was established to calculate the battery life. After the battery samples with different noise distributions were weighted, TLS/OLS was used for prediction. After cyclic iteration, the standard deviation of noise distribution could be accurately calculated while the prediction model adapted to different noise distributions could be established to predict the battery life. The results show that our method has better results.

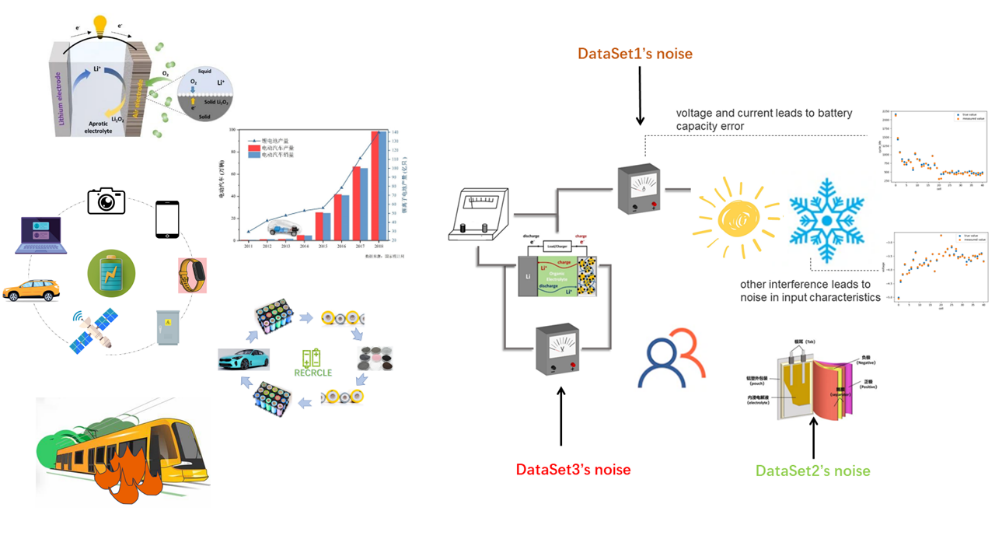


Figure1: Lithium battery applications and hidden dangers

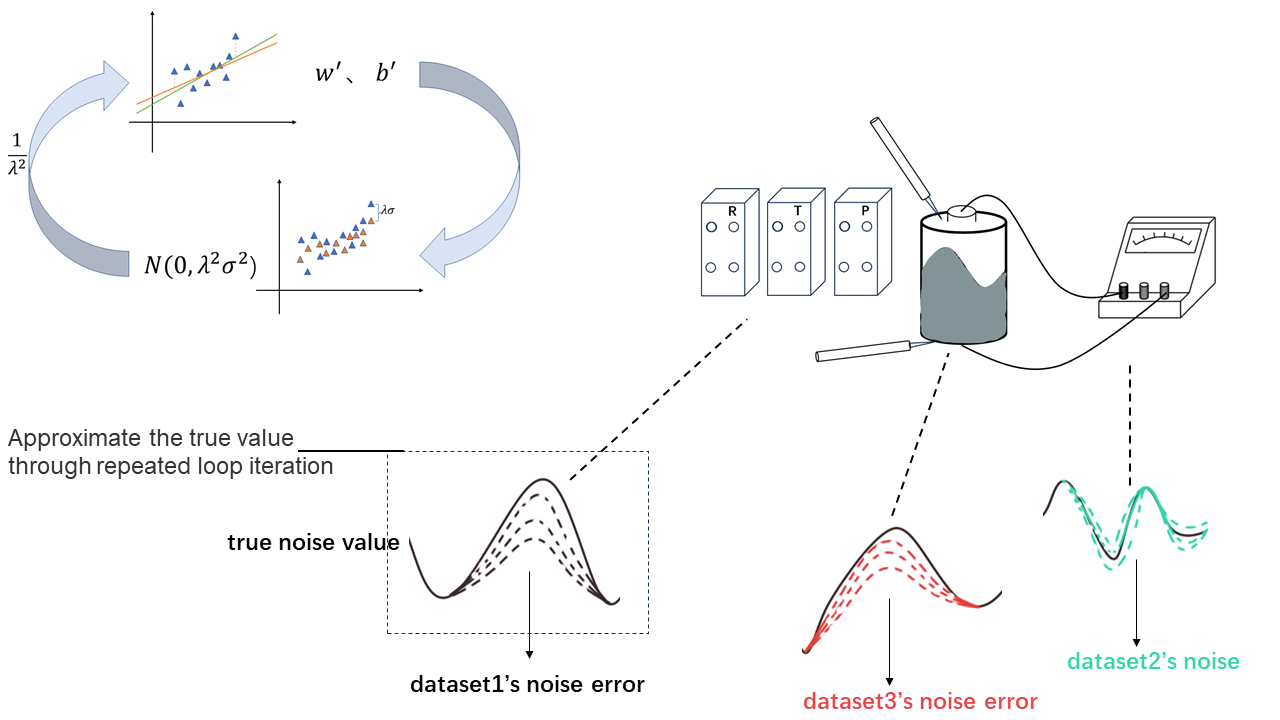


Figure 2: Improved TLS/OLS algorithm

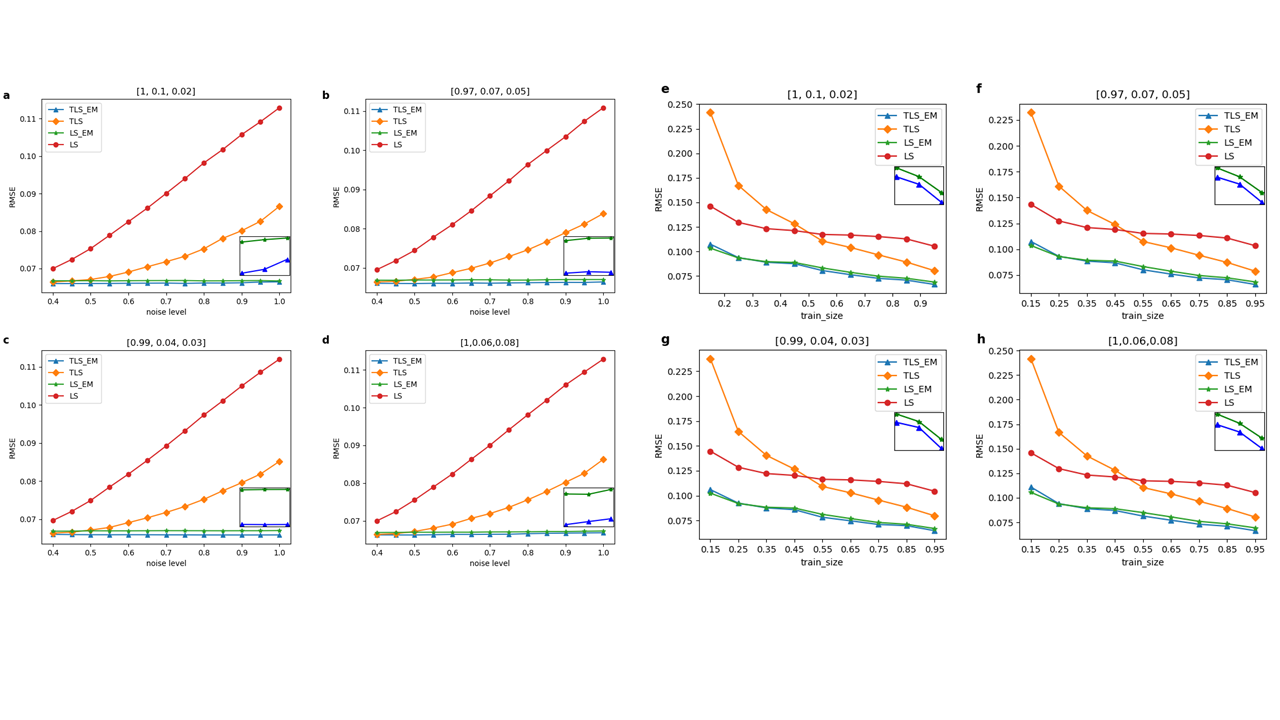


Figure 3:experimental result

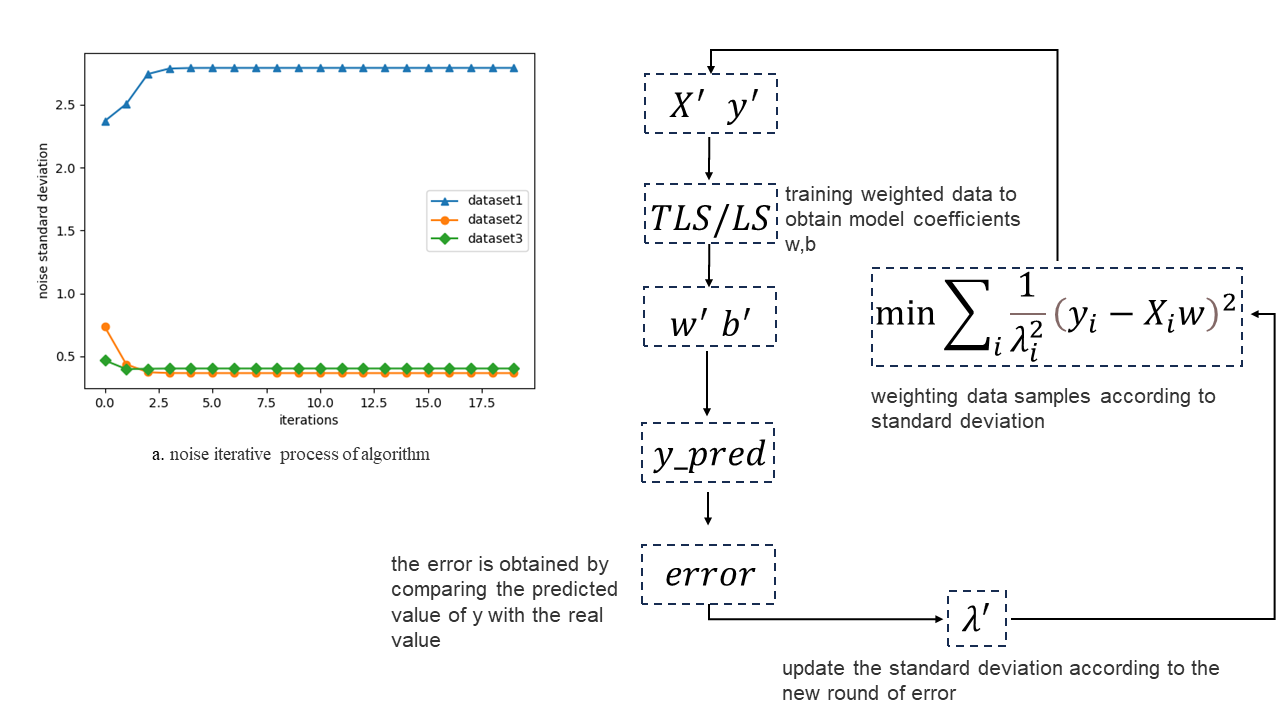


Figure 4:noise convergence process