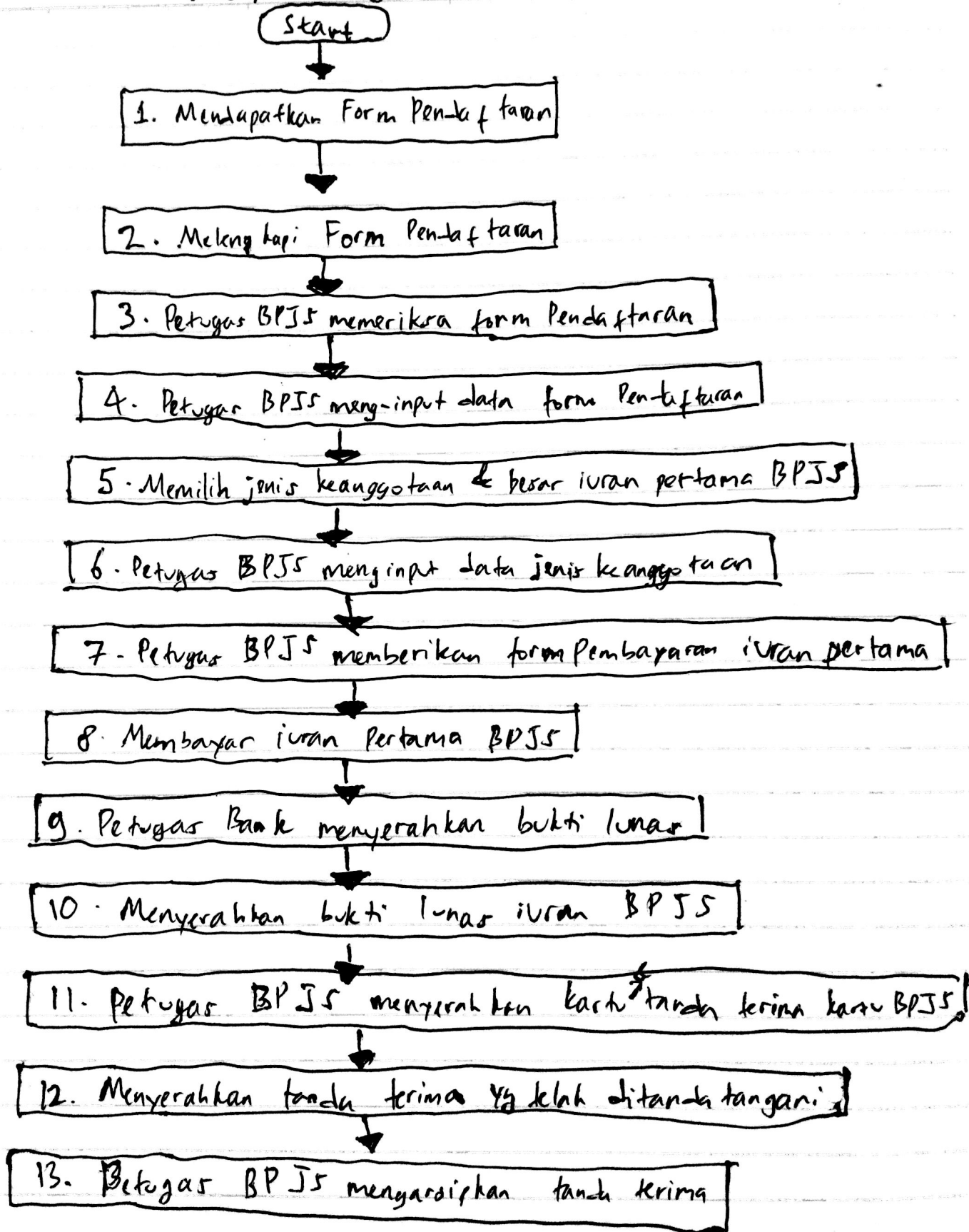


Nama Kelompok MPB:

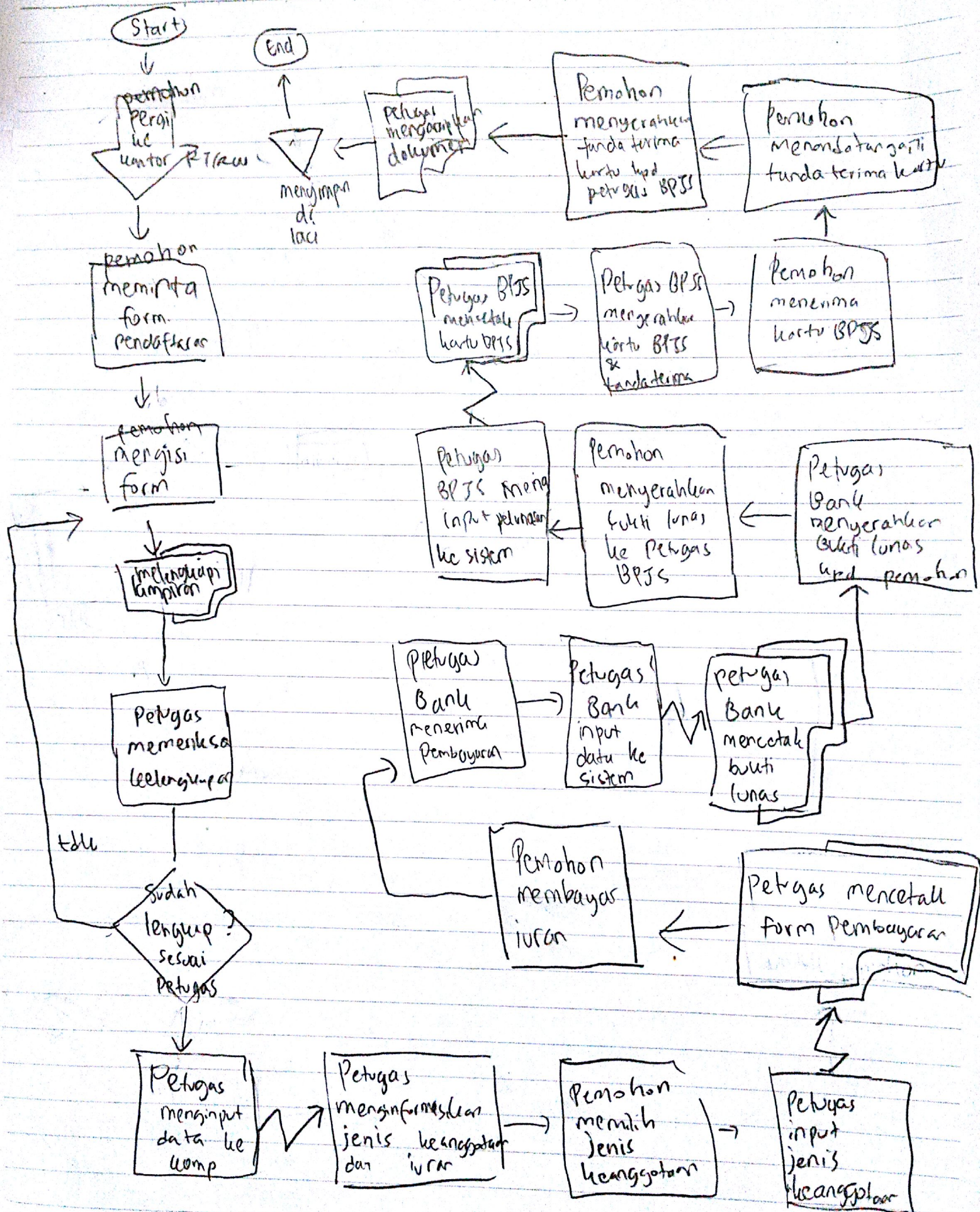
- Lucky Jenjaya / 2012 730009
- Roy Vito Joshua / 2012 730019
- Irvan Rinaldy / 2012 730094

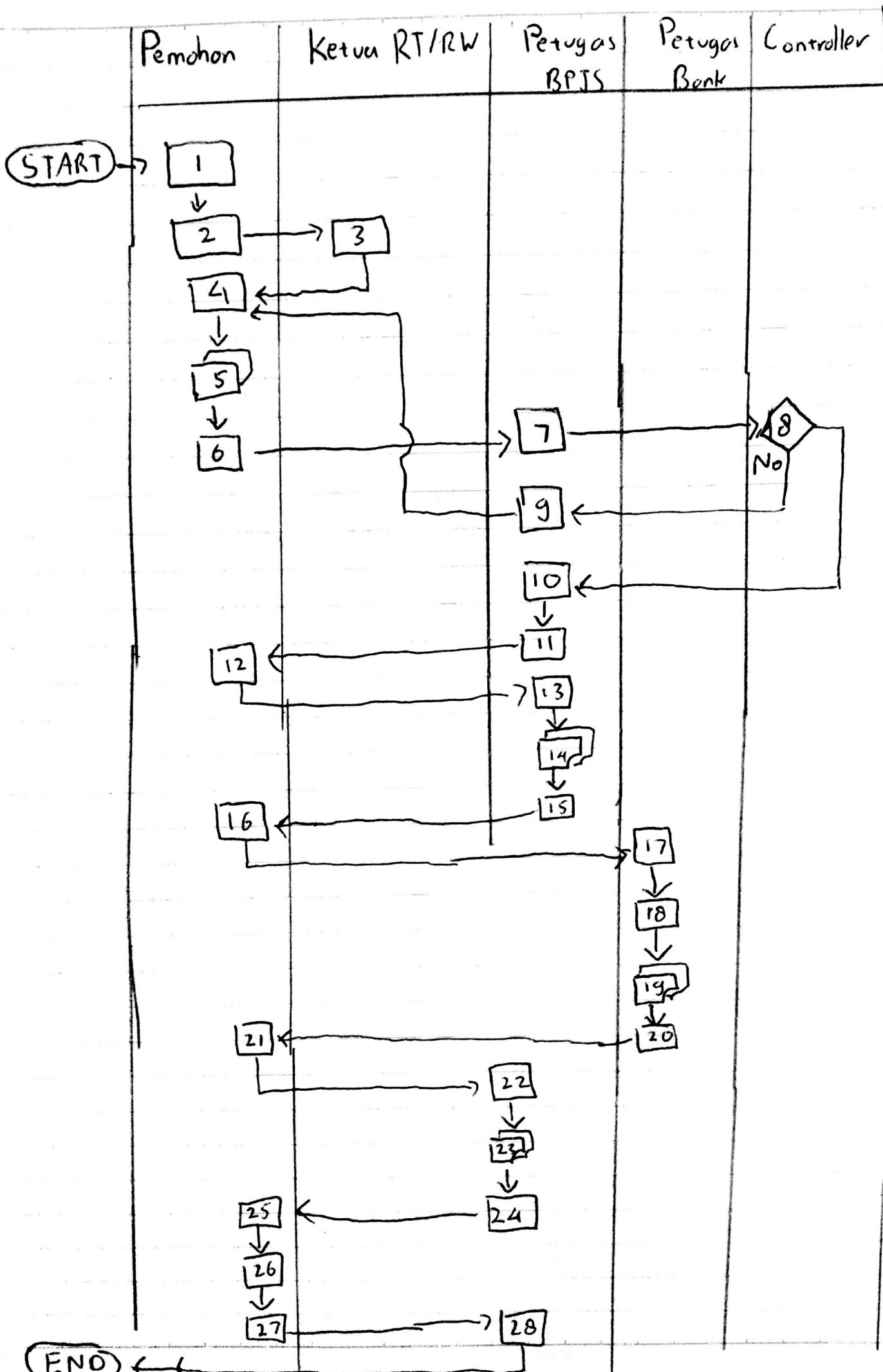
## Block Diagrams



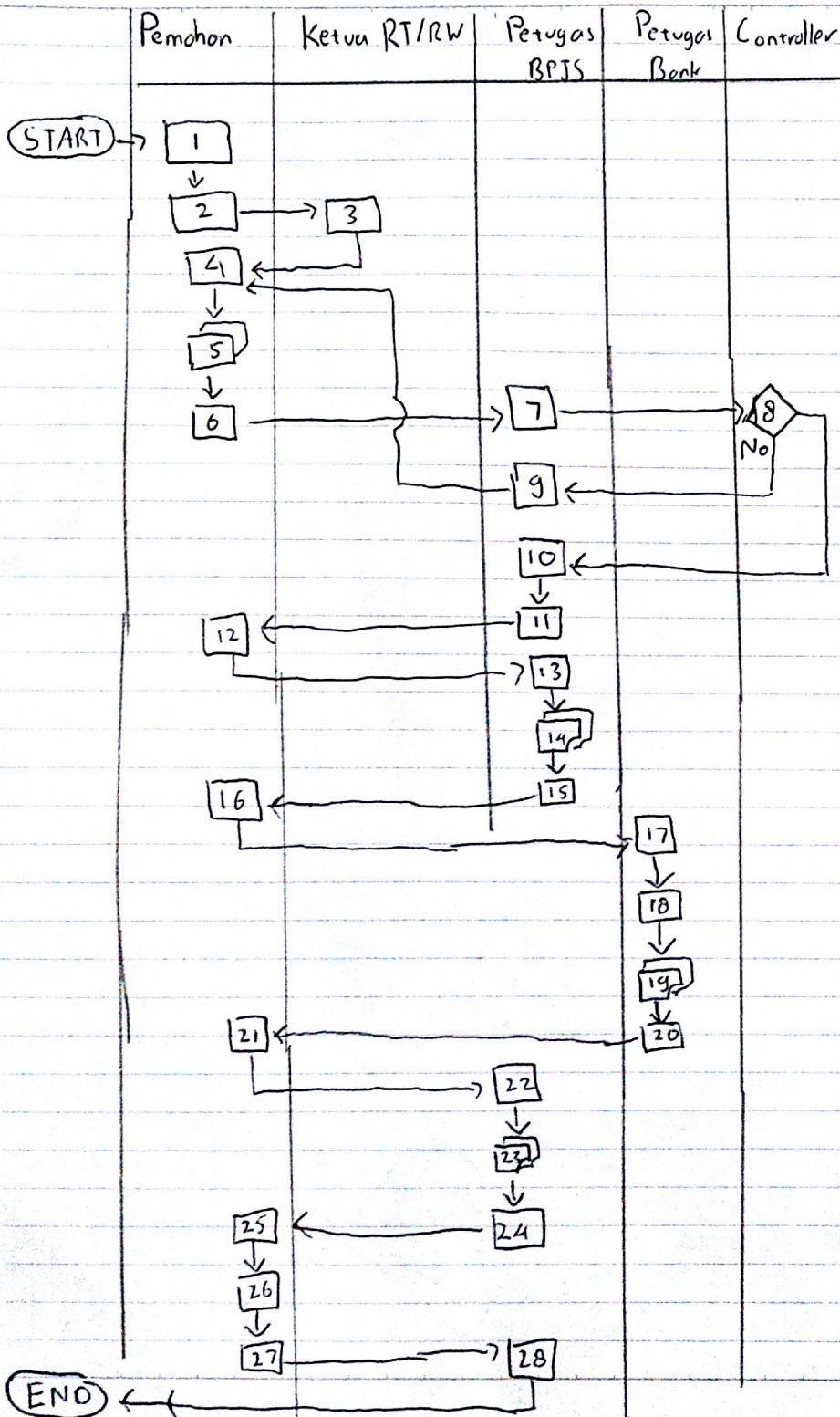


## Diagram ANSI FlowChart









Activity	Processing Time (minute)	Cycle Time (minute)
1	5	5
2	0,1	5
3	0,5	0,5
4)	10	10
5	1	1
6	0,5	15
7	3	3
8	1	2
10	5	5
11	3	3
12	1	1
13	0,5	0,5
14	0,5	0,5
15	0,5	0,5
16	1	10
17	1	5
18	1	1
19	1	1
20	0,5	0,5
21	0,5	10
22	2	5
23	1	1
24	0,5	0,5
25	0,1	0,1
26	0,2	0,2
27	0,3	0,3
28	1	1
		42,6 (46%)
		87,6 (100%)

