

5分钟口算题 【20以内加减法综合练习】

$3 + 9 =$	$5 + 9 =$	$8 + 5 =$	$5 + 9 =$	$12 - 8 =$
$13 - 6 =$	$15 - 8 =$	$7 + 5 =$	$12 + 8 =$	$14 + 6 =$
$12 + 7 =$	$12 + 6 =$	$8 + 9 =$	$13 - 7 =$	$11 + 7 =$
$7 + 9 =$	$14 - 9 =$	$8 + 4 =$	$11 + 7 =$	$11 + 6 =$
$11 + 7 =$	$4 + 7 =$	$12 + 6 =$	$11 + 8 =$	$8 + 5 =$
$7 + 9 =$	$13 - 7 =$	$14 + 6 =$	$8 + 5 =$	$11 + 6 =$
$13 - 8 =$	$13 - 8 =$	$9 + 9 =$	$11 + 9 =$	$11 + 9 =$
$12 + 6 =$	$9 + 2 =$	$11 + 9 =$	$15 - 6 =$	$15 - 8 =$
$15 - 9 =$	$11 + 7 =$	$14 - 9 =$	$9 + 2 =$	$13 - 9 =$
$12 - 7 =$	$13 - 6 =$	$5 + 9 =$	$12 - 9 =$	$9 + 7 =$
$12 + 7 =$	$14 - 8 =$	$7 + 5 =$	$4 + 9 =$	$14 + 6 =$
$11 + 6 =$	$8 + 4 =$	$13 + 7 =$	$6 + 7 =$	$12 + 8 =$
$15 - 7 =$	$7 + 8 =$	$11 + 6 =$	$11 + 8 =$	$5 + 9 =$
$12 - 7 =$	$9 + 2 =$	$13 - 7 =$	$9 + 4 =$	$14 - 6 =$
$15 - 9 =$	$8 + 8 =$	$5 + 6 =$	$5 + 7 =$	$14 - 8 =$
$12 + 8 =$	$11 - 7 =$	$13 - 6 =$	$11 + 6 =$	$11 - 9 =$
$11 + 9 =$	$14 + 6 =$	$11 - 6 =$	$8 + 7 =$	$13 - 6 =$
$11 + 6 =$	$7 + 8 =$	$7 + 6 =$	$9 + 3 =$	$13 + 6 =$
$14 - 6 =$	$8 + 9 =$	$14 - 6 =$	$3 + 9 =$	$13 + 7 =$
$9 + 6 =$	$11 - 7 =$	$14 + 6 =$	$6 + 7 =$	$15 - 9 =$
$12 - 8 =$	$12 + 8 =$	$14 - 8 =$	$2 + 9 =$	$8 + 4 =$
$12 + 8 =$	$14 - 7 =$	$8 + 3 =$	$6 + 9 =$	$6 + 6 =$
$12 - 9 =$	$11 + 9 =$	$12 + 7 =$	$13 + 6 =$	$14 - 6 =$
$12 - 9 =$	$11 - 6 =$	$4 + 7 =$	$14 + 6 =$	$9 + 9 =$