5分钟口算题【20以内加减法综合练习】

3 + 9 =	5 + 9 =	8 + 5 =	5 + 9 =	12 - 8 =
13 - 6 =	15 - 8 =	7 + 5 =	12 + 8 =	14 + 6 =
12 + 7 =	12 + 6 =	8 + 9 =	13 - 7 =	11 + 7 =
7 + 9 =	14 - 9 =	8 + 4 =	11 + 7 =	11 + 6 =
11 + 7 =	4 + 7 =	12 + 6 =	11 + 8 =	8 + 5 =
7 + 9 =	13 - 7 =	14 + 6 =	8 + 5 =	11 + 6 =
13 - 8 =	13 - 8 =	9 + 9 =	11 + 9 =	11 + 9 =
12 + 6 =	9 + 2 =	11 + 9 =	15 - 6 =	15 - 8 =
15 - 9 =	11 + 7 =	14 - 9 =	9 + 2 =	13 - 9 =
12 - 7 =	13 - 6 =	5 + 9 =	12 - 9 =	9 + 7 =
12 + 7 =	14 - 8 =	7 + 5 =	4 + 9 =	14 + 6 =
11 + 6 =	8 + 4 =	13 + 7 =	6 + 7 =	12 + 8 =
15 - 7 =	7 + 8 =	11 + 6 =	11 + 8 =	5 + 9 =
12 - 7 =	9 + 2 =	13 - 7 =	9 + 4 =	14 - 6 =
12 - 7 = 15 - 9 =	9 + 2 = 8 + 8 =	13 - 7 = 5 + 6 =	9 + 4 = 5 + 7 =	14 - 6 = 14 - 8 =
15 - 9 =	8 + 8 =	5 + 6 =	5 + 7 =	14 - 8 =
15 - 9 = 12 + 8 =	8 + 8 = 11 - 7 =	5+6= 13-6=	5 + 7 = 11 + 6 =	14 - 8 = 11 - 9 =
15 - 9 = 12 + 8 = 11 + 9 =	8 + 8 = 11 - 7 = 14 + 6 =	5+6= 13-6= 11-6=	5 + 7 = 11 + 6 = 8 + 7 =	14 - 8 = 11 - 9 = 13 - 6 =
15 - 9 = 12 + 8 = 11 + 9 = 11 + 6 =	8 + 8 = 11 - 7 = 14 + 6 = 7 + 8 =	5+6= 13-6= 11-6= 7+6=	5+7= 11+6= 8+7= 9+3=	14 - 8 = 11 - 9 = 13 - 6 = 13 + 6 =
15 - 9 = 12 + 8 = 11 + 9 = 11 + 6 = 14 - 6 =	8+8= 11-7= 14+6= 7+8= 8+9=	5+6= 13-6= 11-6= 7+6= 14-6=	5+7= 11+6= 8+7= 9+3= 3+9=	14 - 8 = 11 - 9 = 13 - 6 = 13 + 6 = 13 + 7 =
15 - 9 = 12 + 8 = 11 + 9 = 11 + 6 = 14 - 6 = 9 + 6 =	8+8= 11-7= 14+6= 7+8= 8+9= 11-7=	5+6= 13-6= 11-6= 7+6= 14-6= 14+6=	5+7= 11+6= 8+7= 9+3= 3+9= 6+7=	14 - 8 = 11 - 9 = 13 - 6 = 13 + 6 = 13 + 7 = 15 - 9 =
15 - 9 = 12 + 8 = 11 + 9 = 11 + 6 = 14 - 6 = 9 + 6 = 12 - 8 =	8+8= 11-7= 14+6= 7+8= 8+9= 11-7= 12+8=	5+6= 13-6= 11-6= 7+6= 14-6= 14+6= 14-8=	5+7= 11+6= 8+7= 9+3= 3+9= 6+7= 2+9=	14 - 8 = 11 - 9 = 13 - 6 = 13 + 6 = 13 + 7 = 15 - 9 = 8 + 4 =
15 - 9 = 12 + 8 = 11 + 9 = 11 + 6 = 14 - 6 = 9 + 6 = 12 - 8 = 12 + 8 =	8+8= 11-7= 14+6= 7+8= 8+9= 11-7= 12+8= 14-7=	5+6= 13-6= 11-6= 7+6= 14-6= 14-8= 14-8= 8+3=	5+7= 11+6= 8+7= 9+3= 3+9= 6+7= 2+9= 6+9=	14 - 8 = 11 - 9 = 13 - 6 = 13 + 6 = 13 + 7 = 15 - 9 = 8 + 4 = 6 + 6 =