

Remake Report

26/Nov/14 – 06/Apr/15

No	Date	S	C	Job Number	Cust	Job Name	Job Design	I/E	Caused By				Revision Details
									S	R	P	O	
1	26-Nov	C		1401/55156 R 1	HTI	Global Marketing (Surface)<Re-	Kiddo Value S 26 (Improved)	E	1	0	0	0	Wrong cylinder engrave. Suppose on #5 P186C
2	26-Nov	C	L	1408/57911 R 1	TM	Cintan (BST14/070)	Curry Ndle 76g (1st Set) [Amd#1-14]	E	0	0	1	0	Chrome Attack
3	27-Nov	M	N	1407/57486 R 1	SH	*E* DJARUM Indonesia (V1)	Super MLD HLB 20's	E	0	0	0	0	short life span
4	27-Nov	C	L	1408/57863 R 1	TM	Cintan (BST12/064) - (Re-do)	Curry Ndle 76g [Amd#1-12]	E	0	0	2	0	Chrome Peel.
5	27-Nov	C	L	1409/58042 R 1	BE	Laemthong (AP462)	Chicken Sausage (1) - BG Yellow	E	0	0	1	0	Engraving lines.
6	02-Dec	C		1411/59109 R 1	APE	Winston Vehicle (PSR:1833-14)	Barrel proofing on 27th Nov (Internal	I	0	0	0	0	
7	04-Dec	EL	L	1411/58879 R 1	CW	MAPA Protection Manucure	TAILLE M Nouveau (7 - 7 1/2)	E	1	0	0	0	Sales Person give wrong information for layot
8	04-Dec	EL	L	1411/58878 R 1	CW	MAPA Protection Manucure	TAILLE S Nouveau (6 - 6 1/2)	E	6	0	0	0	Sales Person give wrong information for layout
9	04-Dec	EL	L	1411/58880 R 1	CW	MAPA Protection Manucure	TAILLE L Nouveau (8 - 8 1/2)	E	1	0	0	0	Sales Person give wrong information for layout
10	04-Dec	M	L	1411/58987 R 1	SH	*E* GG Signature Indonesia (V1	Ruby/Mild/Menthol Mild RCB	E	0	0	0	0	To increase RC lines depth
11	05-Dec	C	L	1406/57170 R 1	BK	Test Print Cylinders (Etching)	New Machine	E	0	0	0	1	Cyl # 6 off balancing
12	05-Dec	EL	L	1412/59239 R 1	AM	Giant -(REDO)	Baby Diapers XXL 36	E	1	0	0	0	Wrong Colour Activated
13	08-Dec	V		1411/59063 R 1	DB	Pro Plan Cat Adult Urinary Tract	DAIA2-G052	E	0	0	1	0	Tone Uneven
14	09-Dec	C	N	1403/55854 R 1	AO	Winston Classic 84mm 20's	PSR:602-14 SAP:13436101	E	0	0	0	1	Oxidize marks
15	09-Dec	C	N	1405/56745 R 1	AO	Winston Lights 84mm 200's	PSR:505-14 SAP:13430581 (HW1&2)	E	0	0	0	1	Oxidize marks
16	15-Dec	C	L	1412/59335 R 1	GW	Super Food <Re-do>	Instant Noddles	E	1	0	0	0	Take wrong engraving file. should be under
17	16-Dec	V		1411/59062 R 1	DB	Pro Plan Puppy Chicken & Rice	DAIA2-FC84	E	0	0	1	0	Encounter line on the cylinder
18	16-Dec	M	N	1403/55624 R 2	SH	JTI Mevius Korea PSR:380-14	LSS Wind Blue Slide	E	0	0	1	0	DLS double engraving off
19	16-Dec	M	N	1403/55625 R 1	SH	JTI Mevius Korea PSR:380-14	LSS One Green Slide	E	0	0	1	0	DLS double engraving off
20	23-Dec	V		1412/59260 R 1	DB	Pro Plan Kitten Chicken & Rice	DAIA2-GA35	E	0	0	0	1	Improvement of toning defect
21	29-Dec	M	L	1411/59128 R 1	SH	Lark Japan Hybrid Selection	40-0CJ2-JP04-JAN-07 (TD-HL0193)	E	0	0	0	2	Change gradation to MH100 Verlauf 25
22	29-Dec	M	L	1411/59135 R 1	SH	Lark Japan Hybrid Selection	40-0CJ3-JP04-JAN-05 (TD-HL0193)	E	0	0	0	1	Change gradation to MH100 Verlauf 29
23	29-Dec	M	L	1411/59136 R 1	SH	Lark Japan Ice Mint Selection	40-0CJ4-JP04-JAN-04 (TD-HL0193)	E	0	0	0	2	Change gradation to MH100 Verlauf 25
24	31-Dec	M	L	1411/59146 R 1	SH	*E* Lark Japan Selection 1mg	40-0CJ3 / 40-0CJ4-JP04-JAN (TD-HL0193)	E	0	0	0	0	Increase Crown factor
25	13-Jan	L	L	1412/59479 R 1	DN	Hollow cylinder - 960mm	Gravure no: DS40 6x8 (1st set)	E	0	0	1	0	Rusty mark

26	13-Jan	V		1501/59589	R 1	DB	Cheezel Original - Mondelez	15g (KEEB1-G078)	I	0	0	1	0	Encountered lines on the cylinder.
27	16-Jan	EL		1412/59429	R 1	HTI	POPOKU (Reverse)	Wetness Indicator 635mm x 2up	I	0	2	0	0	Without colour con & registration mark
28	16-Jan	EL		1412/59567	R 1	HTI	POPOKU (Reverse)	Wetness Indicator 710mm x 1up	I	0	2	0	0	Without colour con & registration mark
29	19-Jan	C	L	1412/59436	R 1	TM	Cintan (BST14/069) (Re-do)	Original Ndle 75g (1st Set) [Amd#1-14]	E	0	0	1	0	New cylinder with Chrome peel.
30	22-Jan	C	N	1411/59147	R 1	AO	Mevius Evolution Original Blue	PSR :305-14 SAP:13415932	E	0	0	0	1	Chrome peel founds on second print
31	26-Jan	L		1404/56157	R 1	HG	Marlboro Ice Blast MNT KS Box	40-09UD-CN04-APE-02 (TD-HL4245)	E	0	0	0	1	Barcode not readable
32	27-Jan	V		1501/59795	R 1	DB	Purina - Friskies Adult (NETH5-	Gourmet Feast 3kg	E	0	0	1	0	Tone uneven
33	27-Jan	C	L	1412/59340	R 1	TM	Horlicks 3 in 1 (IDS14/035) (Re-	Original 10 x 28g (M/S) (Amd#1-14)	E	0	0	1	0	Engraving line.
34	28-Jan	M		1501/59846	R 1	APE	Marlboro Zing Fusion poly wrap	Barrel Proof 28/1/15 (2 Options)	I	0	0	0	0	wrong starting point + amend white
35	30-Jan	C	N	1412/59484	R 1	AO	Mevius Rich Fullstream OY	PSR:1985-14 SAP:13544839	I	1	0	0	0	Wrongly activated
36	02-Feb	C	N	1412/59486	R 1	AO	Mevius Rich Fullstream 84mm	PSR:1985-14 SAP:13544809	I	0	0	0	1	Improve color tone as end cust. requested
37	02-Feb	EL		1411/59208	R 1	CW	Aliada Guantes Flocados	(P) Pequena	E	1	0	0	0	Sales miss communication with repo
38	02-Feb	EL		1411/59209	R 1	CW	Aliada Guantes Flocados	(M) Mediana	E	1	0	0	0	Sales miss communication with repo
39	02-Feb	EL		1411/59210	R 1	CW	Aliada Guantes Flocados	(G) Grande	E	1	0	0	0	Sales miss communication with repo
40	05-Feb	M	L	1408/57992	R 1	SH	*E* PM Virginia S. Ice Pearl	40-0BUZ-TW04-APE-04 (TD-HL4171-04)	E	0	0	0	2	Customer request to change diameter
41	06-Feb	C	N	1412/59502	R 1	AO	*E*Mevius Rich Fullstream CR	PSR:1985-14 SAP:13545370 (1:2)	E	0	0	0	1	Rotation wrong
42	06-Feb	C	N	1412/59503	R 1	AO	*E*Mevius Rich Fullstream CR	PSR:1985-14 SAP:13545370 (2:2)	E	0	0	0	1	Rotation wrong
43	06-Feb	M	L	1411/58987	R 2	SH	*E* GG Signature Indonesia (V1	Ruby/Mild/Menthol Mild RCB	E	0	0	0	1	RC lines revise to 400 microns depth
44	06-Feb	EL		1501/59951	R 1	HTI	UPS Express	Medium Europe 5 Language	E	1	0	0	0	Cylinder engrave wrong sequence
45	10-Feb	C		1502/59978	R 1	AO	Salem Original Menthol 84MM	PSR:713-11(AM) 13001416 (Laser)	E	0	0	0	1	Customer received with dented Mark.
46	10-Feb	C	L	1501/59596	R 1	BE	Ansell MED00483 (AP476)	Gammex Non Latex Underglove (PK00984)	E	0	0	1	0	Shaver lines.
47	11-Feb	V		1502/60008	R 1	DB	Westacre Farm (XFOT1-HA17)	Parmesan 250g	I	0	0	1	0	Cells Missing
48	12-Feb	M	N	1411/59055	R 1	SH	JTI Mevius Korea PSR130-15	Wind Blue RCB	E	0	0	1	0	Extra print @ Barcode area
49	13-Feb	M	L	1501/59917	R 1	SH	*E* Virginia S. Korea (Sydney) -	Red 40-0EZJ-KR04-APE-03 (TD-HL0193)	E	0	0	0	2	Reduce crown factor (edge too low)
50	16-Feb	C	L	1412/59369	R 1	SP	Poaatoh Rollton	Pepper Pack 25g (pr20-ru-kz-mil-blpep-03)	E	0	0	1	0	Engraving lines.
51	16-Feb	C	L	1412/59370	R 1	SP	Poaatoh Rollton	Pepper Whole Pack 25g (pr25-ru-kz-blpep-	E	0	0	1	0	Engraving lines.
52	16-Feb	C	L	1412/59337	R 1	TM	Cintan (BST11/058) (Re-do)	Curry Ndle 76g (2nd Set) [Amd#2-14]	E	0	0	1	0	Touch-up mark at logo
53	17-Feb	L	L	1501/59948	R 1	GW	Choice Filter KS Box 20	46-M021-NZ04-ZED-01 (TD-PF1114)	E	0	0	0	2	Couldn't achieve colors
54	25-Feb	C	N	1412/59484	R 2	AO	Mevius Rich Fullstream OY	PSR:1985-14 SAP:13544839	I	1	0	0	0	Wrongly activated

55	27-Feb	C	L	1410/58639	R 1	BE	MHC Biogel (AP480)	PI Micro Indicator Underglove	E	0	0	1	0	Shaver's line.
56	04-Mar	C	N	1412/59575	R 1	AO	Winston Filter 84MM 20S RCB -	PSR:2032-13 (A.M) SAP:13415926	E	0	0	1	0	Pin hole
57	09-Mar	M		1412/59526	R 1	SH	*E* More migrate to Winston XS	PSR:1930-14 (XS Red/Blue/Silver/One)	E	0	0	0	2	Uneven heights and "More" not enough height
58	09-Mar	M	L	1501/59836	R 1	SH	*E* Virginia S. Korea 100 DSB	40-0E3H/K/J-KR04-APE-02 (TD-HL0193)	E	0	0	0	2	Debossing "Virginia S." depth not enough.
59	11-Mar	M	L	1502/60083	R 1	SH	*E* Marlboro Korea Zing Fusion	RCB 40-0F0M-KR04-APE-04 (TD-HL0108)	I	0	0	0	0	
60	11-Mar	L	L	1503/60319	R 1	AC	L&M Forward Red Label KS	41-C880-PH04-APE-03 (LA3155)	I	0	0	0	2	Couldn't match target
61	11-Mar	L	L	1503/60320	R 1	AC	L&M Forward Green Label KS	41-C884-PH04-APE-03 (LA3155)	I	0	0	0	2	Couldn't match target
62	13-Mar	M	L	1502/60082	R 1	SH	PM Marlboro Korea Zing Fusion	RCB 40-0F0M-KR04-APE-04 (TD-HL0108)	E	0	0	0	0	Improve HL tone & moire issue on Blue
63	16-Mar	C	L	1409/58216	R 1	BE	Dutch Baby (AP456)	0 - 6 Months 350g (Grow)	E	0	0	2	0	Vertical engraving lines.
64	16-Mar	C	L	1409/58210	R 1	BE	Dutch Baby (AP461)	6 - 12 Months 1kg (Step)	E	0	0	2	0	Vertical engraving lines.
65	16-Mar	M	L	1502/60082	R 2	SH	PM Marlboro Korea Zing Fusion	RCB 40-0F0M-KR04-APE-04 (TD-HL0108)	E	0	0	0	1	Dark Blue HL Extend 10% for contingency
66	18-Mar	C	N	1410/58505	R 2	AC	*E* Winston Filter KS10 HLB -	PSR: 1537-14 SAP:13513435 (G967)	E	0	0	0	1	Wrong Shaft
67	19-Mar	EL		1501/59791	R 1	HTP	DSG (Surface) New Design	Pet Pet HALO MPL64	E	0	0	2	0	Colour Cyan & Magenta can't acheive colour
68	19-Mar	V	L	1503/60386	R 1	DB	Pepsico - Lays Thailand	Spicy Nori 52g (PEPT1-HA39)	E	0	0	1	0	Encounter Pin Hole
69	19-Mar	C	L	1503/60403	R 1	BE	Kiran Medical (AP362) (Re-do)	Radiation Protection Gloves	E	0	0	1	0	Pin hole appeared on APE composite proof.
70	20-Mar	C	N	1501/59932	R 1	AO	*E* Mevius Option 84mm 20's	PSR:1956-14 SAP:13541080	I	0	0	0	0	The ball and line was not enough high
71	20-Mar	C	N	1501/59931	R 1	AO	Mevius Option 84mm 20's RCB	PSR:1956-14 SAP:13541080	E	0	1	0	0	Trapping issue
72	20-Mar	C	N	1412/59361	R 1	AO	*E*More Migrate to Winston XS	PSR:1877-14 SAP:13532743	I	0	0	0	0	the line break the paper
73	20-Mar	C	N	1501/59911	R 1	AO	*E* Winston Purple Mint 84mm	PSR:155-15 SAP:13553797	I	0	0	0	0	
74	23-Mar	V		1503/60527	R 1	DB	Pepsico - Tawan	Squid Samros 18g (PEPT1-HA28)	E	0	0	1	0	Tone Uneven
75	24-Mar	C	L	1409/58215	R 1	BE	Dutch Baby (AP457)	0 - 6 Months 650g (Grow)	E	0	0	2	0	Reject due to engraving lines.
76	24-Mar	C	L	1409/58211	R 1	BE	Dutch Baby (AP460)	6 - 12 Months 650g (Step)	E	0	0	2	0	Reject due to engraving lines.
77	24-Mar	C	N	1503/60479	R 1	AO	Inner Frame A Plain P	Imperial Tobacco (ITNZ)	E	0	0	1	0	Cell damage
78	24-Mar	M		1503/60441	R 1	APE	PMI Project Satsuki JP04 poly	2nd Barrel Proofing 27/3/15 (CMYK 3	I	0	0	0	0	Prepare more CMYK options
79	25-Mar	M	L	1502/60083	R 2	SH	*E* Marlboro Korea Zing Fusion	RCB 40-0F0M-KR04-APE-04 (TD-HL0108)	E	0	0	0	0	Reduce embossing height 80 microns
80	25-Mar	M	L	1502/60082	R 3	SH	PM Marlboro Korea Zing Fusion	RCB 40-0F0M-KR04-APE-04 (TD-HL0108)	E	0	0	0	1	Plan A - revised Dk & Lt Blue
81	25-Mar	M		1503/60484	R 1	APE	Marlboro Zing Fusion Korea	Plan A & B trial 27/3/15 (3x3 Options)	I	0	0	0	0	Plan A & B trials
82	26-Mar	M	L	1503/60454	R 1	SH	Pianissimo Aria Menthol One	CEB31084 Japan Domestic Slim RCB	E	0	0	1	0	Cell depth does not correlate with COA
83	26-Mar	C	N	1501/59910	R 1	AO	Winston Purple Mint 84mm 20's	PSR:155-15 SAP:13553797	E	0	2	0	0	Tone was wrong

84	27-Mar	M		1503/60484	R 2	APE	Marlboro Zing Fusion Korea	Plan A & B trial 27/3/15 (3x3 Options)	I	0	0	0	0	Plan A & B trials - more options
85	30-Mar	C	N	1502/60086	R 1	AO	*E* Mevius Rich Red Airstream	PSR:300-15 SAP:13566514	I	0	0	0	0	Debossing area at the low side
86	31-Mar	C	N	1501/59911	R 2	AO	*E* Winston Purple Mint 84mm	PSR:155-15 SAP:13553797	I	0	0	0	0	The ball not high enough -patch 3 layer
87	03-Apr	C	N	1412/59324	R 1	AO	More Migrate to Winston XS	PSR:1877-14 SAP:13532743	I	0	0	0	1	Vig Problem
88	03-Apr	C	N	1501/59651	R 1	AO	Mevius Menthol (MEME) 84mm	PSR:164-15 SAP:13557187_HW1&2	I	0	0	0	3	Colour tone problem
89	04-Apr	C	N	1501/59662	R 1	AO	Mevius Menthol (MEME) 84mm	PSR:164-15 SAP:13557187_HW11&12	I	0	0	0	3	Light Green changed to SHC90
90	06-Apr	V		1502/60022	R 1	DB	Purina (DAIA2-GO111)	Felix Chicken in Jelly Pouch Aus 85g	E	0	4	0	0	Insert wrong image file
91	06-Apr	C	N	1503/60615	R 1	AO	Winston Lights 84MM 20S RCB	PSR:2032-13 (A.M) SAP:13415929	I	0	0	0	0	Cylinder found burble

Summary

Internal Rejects

20	2	4	2	12
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External Rejects

84	15	7	34	28
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Total Rejected Cylinders

10	17	11	36	40
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