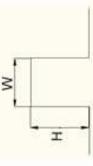


d < H & d < Wd > T & d > 2.5mm



W>1.5T & W>0.5mm

Circular Hole

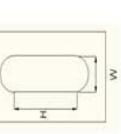
T= Thickness d = diameter H = Height

 $\frac{H}{W} > 5$

Protrusion or Iab

W = Width

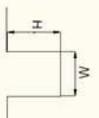
W > 1.5T & W > 0.5mm



d < H & d < W

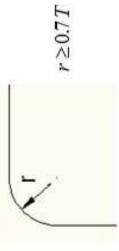
d>T & d>2.5mm

Oblong holes



 $\frac{H}{W} > 5$

Notch or slot



Corner

dbh > 1.5mm

dbh > T

qq.

dhb > 0.8mm

dhb > 2T

dhb > T

Distance to holes

db/t distance between holes dhb: distance hole border