



Reactor Return Gas into Big Flux Box Test



ALPHA water box Gas and water Temperature test

	Ambient	Temperature (°C)				Return pipe		O ₂ PPM			
		Water IN	Water OUT	Gas IN	Gas OUT	Gas IN	Gas OUT	Z6	Z12	C1	C2
After Retrofit	25.5	17.5	20.2	136.3	48.8	180.6	163.0	4.4	9.0	71.8	179.2



Reactor Return Gas into Big Flux Box Test

OP Data (After Modification)

	T1	T2	T3	T4	T5	T6	T7	T8	T9	T10	T11	T12	T13	TC 1	TC 2
OP (% .)	19	6	5	1	4	8	1	1	0	5	14	11	13	5	24
	B1	B2	B3	B4	B5	B6	B7	B8	B9	B10	B11	B12	B13	BC 1	
OP (% .)	10	27	5	5	5	5	0	4	6	6	10	13	14	27	



Reactor Return Gas into Big Flux Box Test

After Modification

Two TCs are placed to measure the reactor return gas temperature. One TC is located right after the heat exchanger pipe. The other TC is located right before the Tee flange before the remote exhaust box.



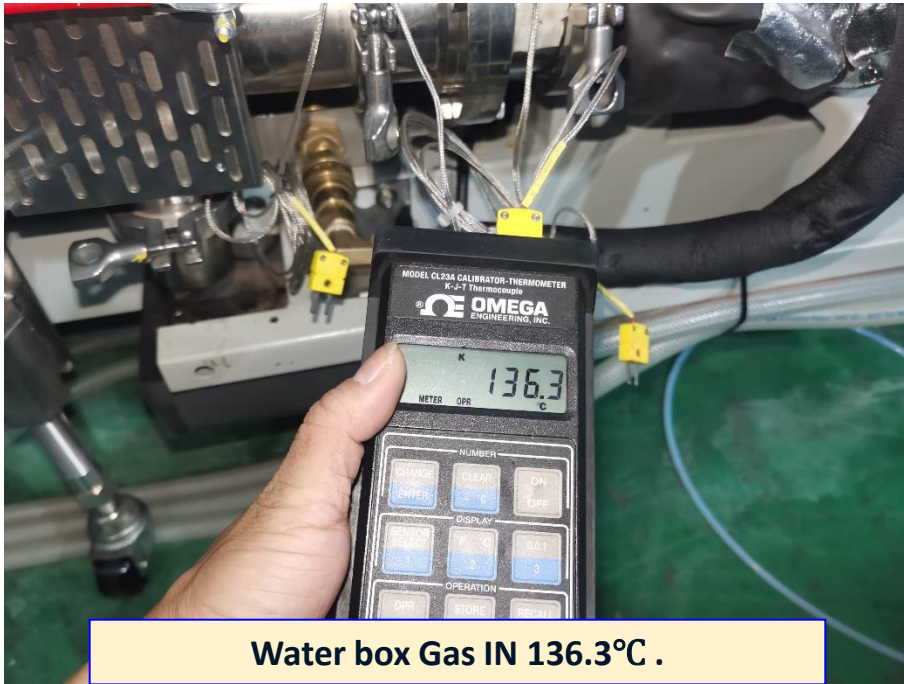
After the heat exchanger pipe: 180.6°C .



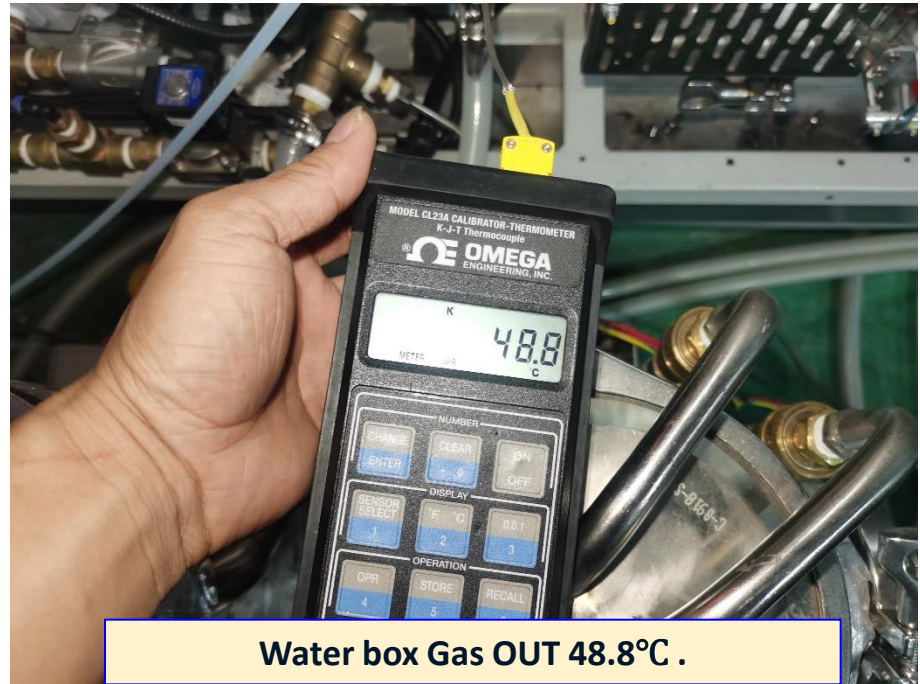
Before the Tee flange: 163°C .



Reactor Return Gas into Big Flux Box Test



Water box Gas IN 136.3°C .



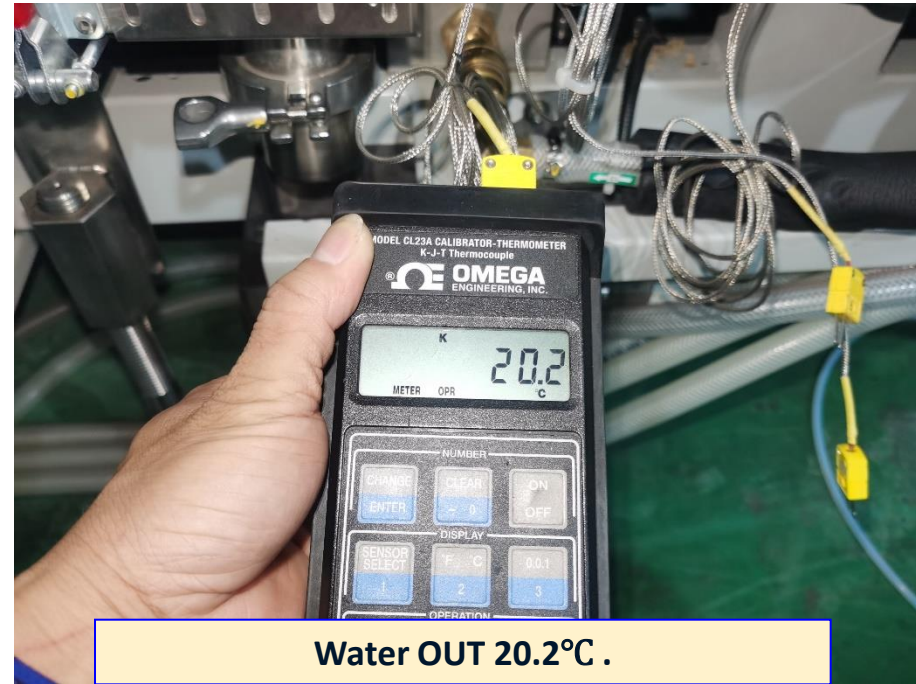
Water box Gas OUT 48.8°C .



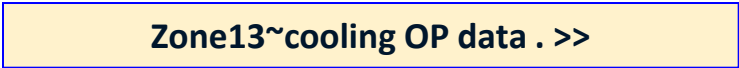
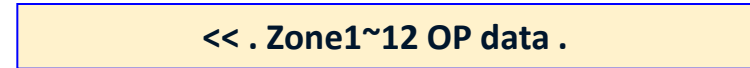
Reactor Return Gas into Big Flux Box Test



Water IN 17.5°C .

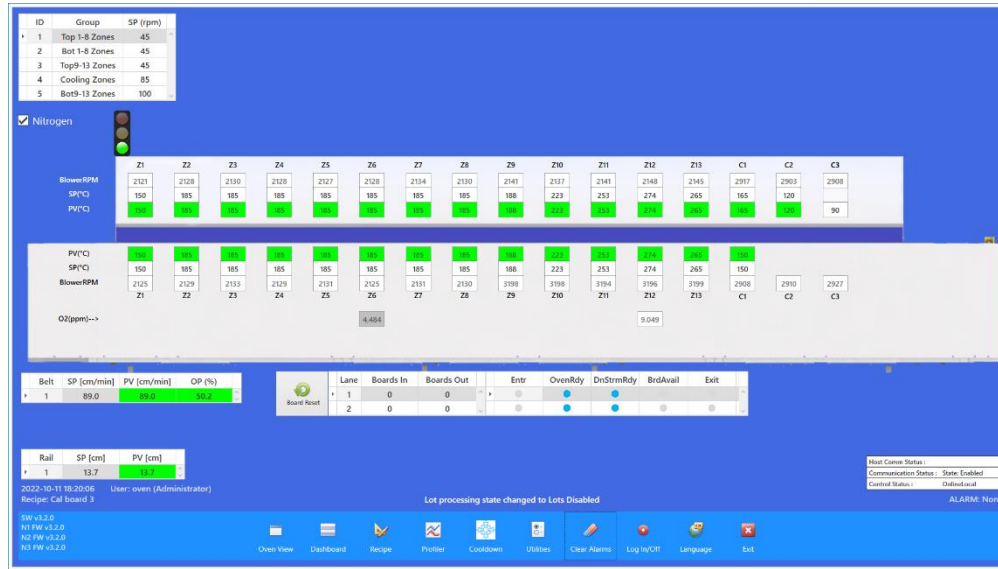


Water OUT 20.2°C .





Reactor Return Gas into Big Flux Box Test



<< . Zone6 & zone12 PPM data .

Cooling1~2 PPM data . >>

