

FIRST PRODUCTION REVIEW

FLUIDFLOW 2.0 M

Art. FZ1985

PT. Hwaseung Indonesia

Jepara, November 17th, 2021



First Production Policy - Implementation

This first production quality check is conducted as the implementation of the adidas First Production Policy Manual.

Procedure:

1. Pick Up @5 prs / Size Pairs (Min 20 Max 50) New Model Shoe from Warehouse
2. Put the shoe on the AQL Inspection Table (Lighting : 650-800 Lux)
3. Shoe inspected by LO Representative (LO Production Manager)
4. Review all issue finding and Conclusion from LO to Factory (Production, QIP, Development, CE,ME)
5. Take defect picture, calculate the defect rate, and report FPS Review by QIP Procedure.

First Production Shoe Review - Activity



Date	: November, 17 th 2021
Cell/Building	: Cell A17 / Building A
Model Name	: Fluidflow 2.0 M
Article Number	: FZ1985
PO	: 128928321
Participant	: Production, CE, QIP, Dev, ME
Result	: Pass rate : 64% (32 from 50 pairs OK)
LO Comment	: Go Ahead Production (with note : the first production must be repacked 100% issue dirty outsole) Defect : 1. Dirty Outsole 2. Dirty Upper 3. Thread End

Measurement Result

MEASUREMENT FLUIDFLOW 2.0 M

NO	PART. NAME	SIZE UK																	
		6T			7			8			8T			9			10		
		Std	ki	ka	Std	ki	ka	Std	ki	ka	Std	ki	ka	Std	ki	ka	Std	ki	ka
1	HEEL HEIGHT	97.0	95.1	95.8	98.0	97.7	97.6	100.0	98.0	98.0	101.0	99.8	99.7	102.0	102.0	101.0	104.0	102.6	102.6
2	LATERAL COLLAR HEIGHT	58.0	57.4	58.0	59.0	58.5	58.3	61.0	59.0	60.0	62.0	61.6	62.2	63.0	62.6	61.6	65.0	64.5	65.0
3	MEDIAL COLLAR HEIGHT	61.0	60.1	60.8	62.0	61.7	61.6	64.0	62.0	63.0	65.0	63.2	63.6	66.0	66.0	65.0	68.0	66.4	66.6
4	TOE SPRING	38.0	38.0	38.0	38.0	38.8	38.9	40.0	40.1	40.2	40.0	40.6	40.8	40.0	41.3	41.0	42.0	43.8	43.7

CEK	48
OK	48
NOT OK	0
%	100%



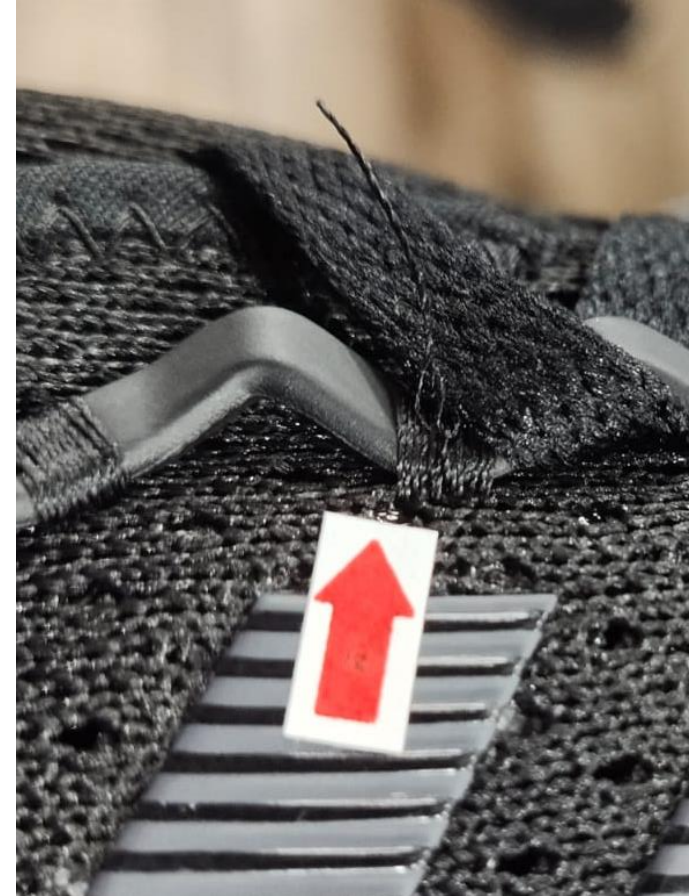
ISSUE FINDINGS



DIRTY OUTSOLE



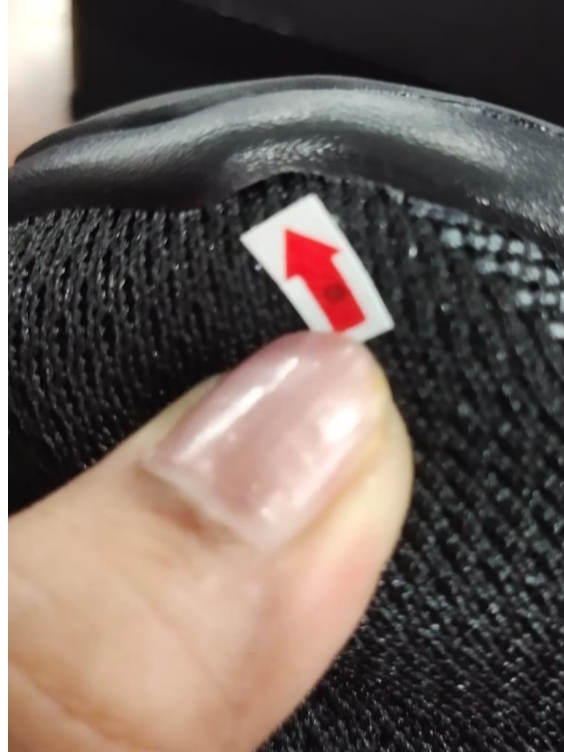
DIRTY UPPER



THREAD END



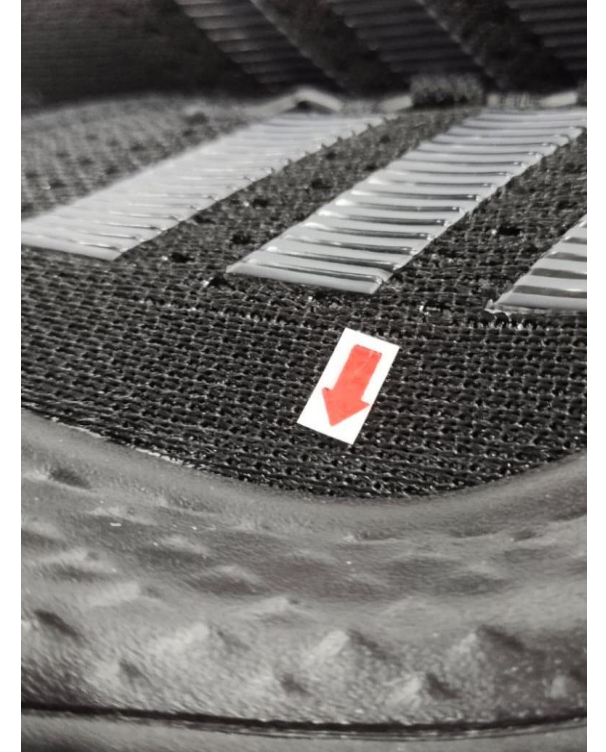
TOE OFF CENTER



BONDING



LINE UP HEEL WEBBING



OVERCEMENT



TWISTED SHOE LACE



POOR SHAPE HEEL
WEBBING



BONDING OUTSOLE TO
MIDSOLE

THANK YOU