

adidas

# PRODUCTION SPEC. SHEET (INLINE)

CONFIDENTIAL

## MODEL SUMMARY

Date : October 11, 2021

Model Name : QT RACER 3.0 W'S

Article No : GY9246

PO# :

Season : FW22 (TN)

C0 : ALL ARTICLE : GREY TWO F17 / FTWR WHITE / HALO SILVER S21

Pantone : AA2S/ 01F7/ ADW8

Factory : HWA SEUNG INDONESIA (HWI)

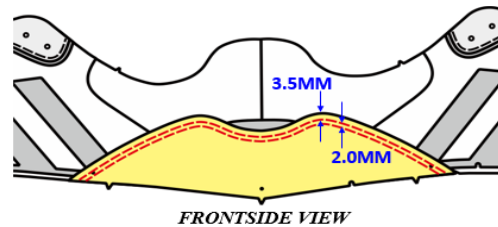
Qty :

Last Num. : 42064

Size Range : UK' (3T-10T)

Outsole Mold : Midsole : 58776

FW22



## MODEL SKETCH

Lateral



Medial



Forefoot



Bottom



Back



CR2-HWI

## APPROVAL

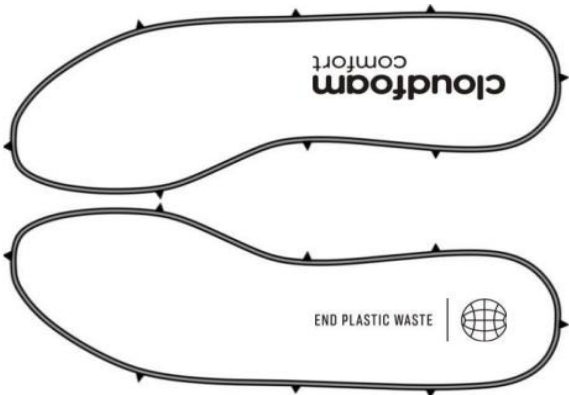
PFC (PRASS)	SAP (KINAN)	PJM (ERLIN)	PATTERN (DAUD)	BOTTOM (REWANG)	COMMERCE (LILI ADRIA)		PJM (HW. HAN)	TECH. TEAM (SH. JO)	ASST. DIRECTOR (SC. BAE)	DIRECTOR (CY. KO)

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CONVERSION SIZE " QT RACER 3.0 (W'S)"

ORDER SIZE RUN/ SIZE LABEL (UK)	3T	4	4T	5	5T	6	6T	7	7T	8	8T	9	9T	10	10T
UPPER CUTTING DIES	3T	4	4T	5	5T	6	6T	7	7T	8	8T	9	9T	10	10T
LAST SIZE (42064)	3T	4	4T	5	5T	6	6T	7	7T	8	8T	9	9T	10	10T
SOCKLINER MOLDING (INSOLE STROBEL MOLDED) (42064)	3T	4	4T	5	5T	6	6T	7	7T	8	8T	9	9T	10	10T
MIDSOLE (58776)	3T	4	4T	5	5T	6	6T	7	7T	8	8T	9	9T	10	10T

REMARKS



Model Name : QT RACER 3.0 W'S			Last No : 42064					
Article No. : GY9246						Mold No : Midsole 58776		
Color : GREY TWO F17 / FTWR WHITE / HALO SILVER S21						Size Run :UK' (3T-10T)		
Pantone : AA2S/ 01F7/ ADW8								
PART NAME	EMBOS S	COLOR (GY9246)	MATERIAL	SUPPLIER	PROCESS	UNIT		
TOE BOX		FTWR WHITE/ 01F7	SWD 612 6 OZ ORGANIC CANVAS - EPM5	SUNG WOO	LAMINATION (JOO WON)			
			WINMELT 2010 NS 0.2MM	JOO WON TECH		54"/M		
NO SEW								
VAMP/ QUARTER		GREY TWO F17/ AA2S	DJT 7116 VOID SPACER - EPM5	DONG JIN	LAMINATION			
BACKER		FTWR WHITE/ 01F7	LJ B 165 - EPM5	JADE LONG JOHN		36"/M		
BACKER		FTWR WHITE/ 01F7	LJ A 28 - EPM5	JADE LONG JOHN		36"/M		
3 STRIPES LATERAL	ENAMEL	FTWR WHITE/ 01F7	UPSKIN JAM rPES VEGAN - EPM1 1.0MM	JOIL				
NO SEW								
3 STRIPES MEDIAL	ENAMEL	FTWR WHITE/ 01F7	UPSKIN JAM rPES VEGAN - EPM1 1.0MM	JOIL				
NO SEW								
EYESTAY	DE 7	GREY TWO F17/ AA2S	UPSKIN rPES VEGAN - EPM1 0.8MM	JOIL	LAMINATION (SOLVENT AD 30N)			
BACKER		FTWR WHITE/ 01F7	MERABON (Q 2100 NW) 0.6MM	HAN YOUNG		57"/M		
EYESTAY OVERLAY LATERAL		GREY TWO F17/ AA2S	SPLIT SUEDE (MAP-SPLIT SUEDE) - EPM5 1.3MM	TONG HONG		FT2		
EYESTAY OVERLAY MEDIAL		GREY TWO F17/ AA2S	SPLIT SUEDE (MAP-SPLIT SUEDE) - EPM5 1.3MM	TONG HONG		FT2		
EYESTAY LINING		FTWR WHITE/ 01F7	DYT 13 271 POLY PAG II - EPM5	DAE YOUNG	SINGLE STICKER			
EYESTAY UNDERLAY	STELLA	SILVER MET./ 080A	UPSKIN JAM rPES VEGAN - EPM1 1.2MM	JOIL				
NO SEW								
SHOE LACE		GREY TWO F17/ AA2S	DI FLAT L 101 - EPM5 6.0MM	DUCK IL		PAA		
SHOE LACE TIP		CLEAR	SIZE GROUP: (5T : 125CM)					
TONGUE		GREY TWO F17/ AA2S	DJT 7792 JATA SPAN CDP - EPM5	DONG JIN	LAMINATION			
BACKER		FTWR WHITE/ 01F7	DYT 13 261 ELILON III - EPM5	DAE YOUNG				
TONGUE LOGO		FTWR WHITE/ 01F7	PRINTING SCREEN & HF DEBOSS LOGO "adidas"	T1 FACTORY		PAA		
			SIZE GROUP :					
TONGUE LACE LOOP		GREY TWO F17/ AA2S	DI TAPE W 101 - EPM5 10MM (RESIN)	DUCK IL		M		
TONGUE LINING		GREY TWO F17/ AA2S	DYT 13 261 ELILON III - EPM5	DAE YOUNG	LAMINATION (WATERBASE HS2200)			
FOAM		GREY FOAM/ A1YV	FOAM T50 2.0MM	GOLDEN TOP YIFA				
TRICOT		FTWR WHITE/ 01F7	P TRICOT - EPM5	DAE YOUNG				

PART NAME	EMBOS S	COLOR (GY9246)	MATERIAL	SUPPLIER	PROCESS	UNIT
SIZE LABEL		BLACK-WHITE/ B019	HEAT SEAL SIZE LABEL (B)	PAXAR/BNI/AVERY		EA
COLLAR LATERAL		HALO SILVER S21/ ADW8	DJT 7792 JATA SPAN CDP - EPM5	DONG JIN	LAMINATION	
BACKER		FTWR WHITE/ 01F7	DYT 13 261 ELILON III - EPM5	DAE YOUNG		
COLLAR MEDIAL		HALO SILVER S21/ ADW8	DJT 7792 JATA SPAN CDP - EPM5	DONG JIN	LAMINATION	
BACKER		FTWR WHITE/ 01F7	DYT 13 261 ELILON III - EPM5	DAE YOUNG		
COLLAR LINING		HALO SILVER S21/ ADW8	DYT 13 261 ELILON III - EPM5	DAE YOUNG	LAMINATION (WATERBASE HS2200)	
FOAM		GREY FOAM/ A1YV	FOAM T50 2.0MM	GOLDEN TOP YIFA		
TRICOT		FTWR WHITE/ 01F7	P TRICOT - EPM5	DAE YOUNG		
COLLAR PADDING		CORE BLACK/ A0QM	FOAM T50 8.0MM	GOLDEN TOP YIFA		
HEEL CAP	DE 7	GREY TWO F17/ AA2S	UPSKIN rPES VEGAN - EPM1 1.0MM	JOIL	LAMINATION (SOLVENT AD 30N)	
BACKER		FTWR WHITE/ 01F7	MERABON (Q 2100 NW) 0.6MM	HAN YOUNG		57"/M
HEEL CAP UNDERLAY	??	SILVER MET./ 080A	UPSKIN rPES VEGAN - EPM1 0.8MM ??	JOIL		
HEEL REINF LATERAL		NATURAL/ NA02	MILSOFT 45 R - EPM3 0.6MM	MILSPEED		SHT
HEAT PRESS						
HEEL REINF MEDIAL		NATURAL/ NA02	MILSOFT 45 R - EPM3 0.6MM	MILSPEED		SHT
HEAT PRESS						
HEEL COUNTER		NATURAL/ NA02	RITE N 150 N - EPM1 1.5MM	TEXON		SHT
SOCKLINER COVER		GREY TWO F17/ AA2S	DYT 13 261 ELILON III - EPM5	DAE YOUNG	LAMINATION (WATERBASE HS2200)	
SOCKLINER FOAM		GREY FOAM/ A1YV	80D 80F 6.0MM	GOLDEN TOP YIFA		
SOCKLINER BACKER		FTWR WHITE/ 01F7	DYT 13 271 POLY PAG II - EPM5	DAE YOUNG		
SAKEMI						
SOCKLINER MOLDED			MOLDING PROCESS (42064)			
			SIZE GROUP :			
SOCKLINER LOGO LEFT		CORE BLACK/ A0QM	TRANSFER LOGO - END PLASTIC WASTE + LINE + GLOBE	CBMJ		PAA
			SIZE GROUP LOGO:			
SOCKLINER LOGO RIGHT		CORE BLACK/ A0QM	TRANSFER LOGO - cloudfoam comfort	CBMJ		PAA
			SIZE GROUP LOGO:			
TOP SOCKLINER STITCHING (STROBEL)		FTWR WHITE/ 01F7	N6.6 210D 3PLY (NO SILICON OIL FOR STROBEL)	SUN JIN		M
BOTTOM SOCKLINER STITCHING		FTWR WHITE/ 01F7	N6.6 210D 3PLY BONDED (M40)	SUN JIN		M
UPPER THREAD		MATCHING/ 4409	N6.6 210D 3PLY BONDED (M40)	SUN JIN		M
BOTTOM THREAD						

PART NAME	EMBOS S	COLOR (GY9246)	MATERIAL	SUPPLIER	PROCESS	UNIT
MIDSOLE (MOLD : 58776)		FTWR WHITE/ 01F7	028 45C IM R50 HA180	SUNG SHIN		PAA
OUTER CARTON		NATURAL/ NA02	COSTING OUTER CARTON	GENERIC COSTING		
STUFFING PAPER		NATURAL/ NA02	INSERT PAPER (33CM*72CM)	PADA SUKA JAYA		SHT
			SIZE GROUP:			
BC LABEL						
OUTER CARTON LABEL		NATURAL/ NA02	OUTER CARTON LABELS OSD2	PAXAR/BNI/AVERY		PCS
STANDART HANGTAG		FTWR WHITE/ 01F7	FOOTWEAR HANGTAG HSD2	PAXAR/BNI/AVERY		EA
UCC TRIGGER LABEL		NATURAL/ NA02				PCS
OUTER CARTON TAPE		FTWR WHITE/ 01F7	OUTERCARTON TAPE	GENERIC COSTING		
SHOE BOX		BLACK-WHITE BOX/ NA42	NBOS INNER	YFYJUPITER		EA
			SIZE GROUP:			
SHOE BOX LABEL			ABSBOXCO	AVERY DENNISON		PCS
BASE						
ACCENT		FTWR WHITE/ 01F7				
HANG TAG STRING (JUTE STRING)		NATURAL/ NA02	ADFWJUTE 20CM	AVERY DENNISON		PCS
WARNING HANGTAG			LEATHER CARE HT	AVERY DENNISON		EA
STUFFING PAPER		FTWR WHITE/ 01F7	INSERT PAPER (72CM*33CM)	PADA SUKA JAYA		SHT
			SIZE GROUP:			
WRAPPING TISSUE		FTWR WHITE/ 01F7	NBOST3X	L+E		EA
			SIZE GROUP:			

Model Name : QT RACER 3.0 W'S

**CONFIDENTIAL****Cutting Die Specification (1)**

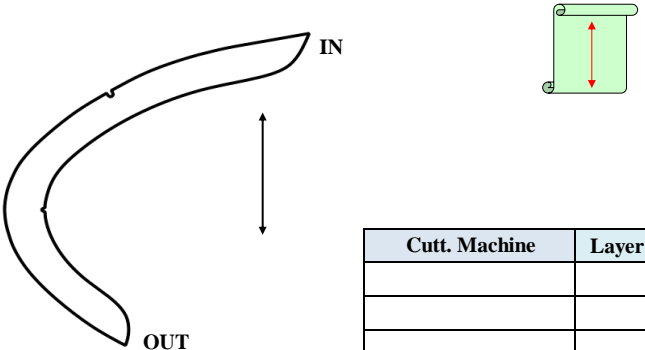
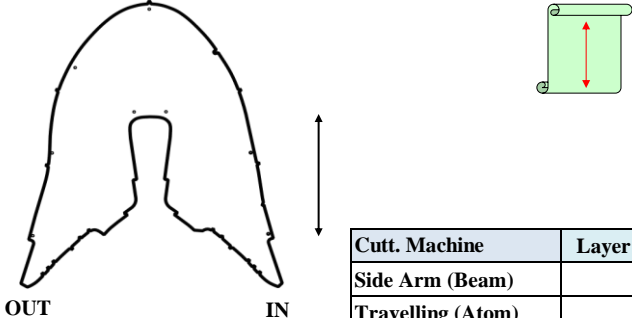
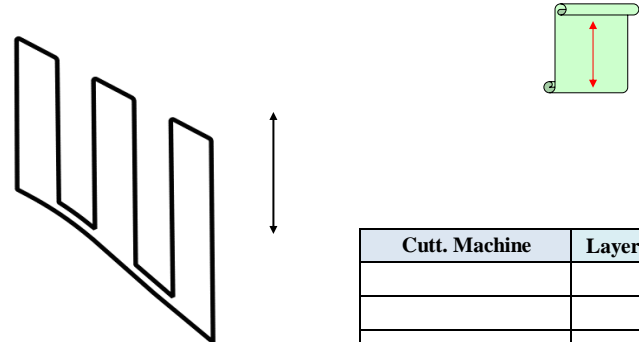
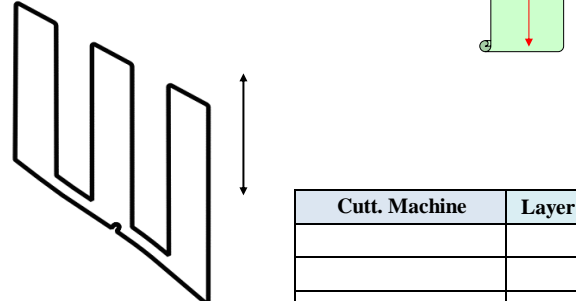
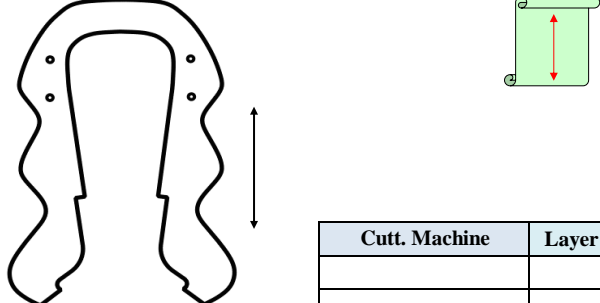
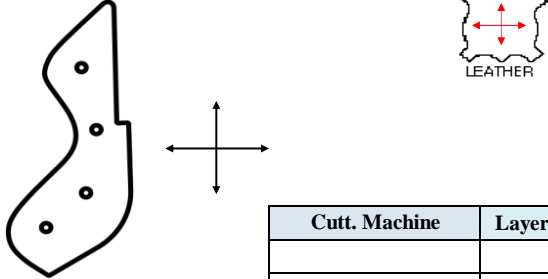
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Article No : GY9246

Spec No.	Component Name	PIECE/PRS	3T	4	4T	5	5T	6	6T	7	7T	8	8T	9	9T	10	10T
1	Toe Box	2	☆														
2	Vamp/ Quarter	2															
3	3 Stripes Lateral	2															
4	3 Stripes Medial	2															
5	Eyestay	2															
6	Eyestay Overlay Lat/ Med	4															

**CUTTING DIES NAME :**  
QT RACER 3.0 W'S

**CUTTING DIES CODE :**

<div><div>1</div><div>Toe Box</div><div></div><div><table><tr><th>Cutt. Machine</th><th>Layer</th></tr><tr><td></td><td></td></tr><tr><td></td><td></td></tr><tr><td></td><td></td></tr><tr><td></td><td></td></tr></table></div></div>	Cutt. Machine	Layer									<div><div>2</div><div>Vamp/ Quarter</div><div></div><div><div>PUNCHING 8 HOLES Ø 1.0MM</div><table><tr><th>Cutt. Machine</th><th>Layer</th></tr><tr><td>Side Arm (Beam)</td><td></td></tr><tr><td>Travelling (Atom)</td><td></td></tr><tr><td>Comelz</td><td></td></tr></table></div></div>	Cutt. Machine	Layer	Side Arm (Beam)		Travelling (Atom)		Comelz		<div><div>3</div><div>3 Stripes Lateral</div><div></div><div><table><tr><th>Cutt. Machine</th><th>Layer</th></tr><tr><td></td><td></td></tr><tr><td></td><td></td></tr><tr><td></td><td></td></tr><tr><td></td><td></td></tr></table></div></div>	Cutt. Machine	Layer										
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Model Name : QT RACER 3.0 W'S

**CONFIDENTIAL****Cutting Die Specification (2)**

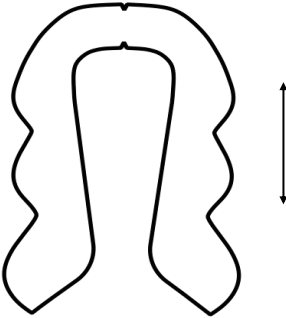



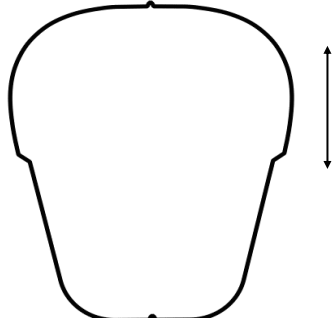
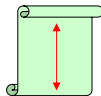
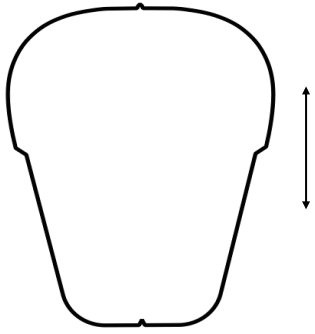




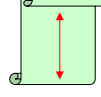
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Article No : GY9246

Spec No.	Component Name	PIECE/PRS	3T	4	4T	5	5T	6	6T	7	7T	8	8T	9	9T	10	10T
7	Eyestay Lining	2	☆														
8	Eyestay Underlay	2															
9	Tongue	2															
10	Tongue Lining	2															
11	Collar Lateral	2															
12	Collar Medial	2															

**CUTTING DIES NAME :**  
QT RACER 3.0 W'S

**CUTTING DIES CODE :**

<p><u>7</u> <u>Eyestay Lining</u></p>   <table border="1"> <thead> <tr> <th>Cutt. Machine</th> <th>Layer</th> </tr> </thead> <tbody> <tr><td> </td><td> </td></tr> <tr><td> </td><td> </td></tr> <tr><td> </td><td> </td></tr> <tr><td> </td><td> </td></tr> </tbody> </table>	Cutt. Machine	Layer									<p><u>8</u> <u>Eyestay Underlay</u></p>   <table border="1"> <thead> <tr> <th>Cutt. Machine</th> <th>Layer</th> </tr> </thead> <tbody> <tr><td> </td><td> </td></tr> <tr><td> </td><td> </td></tr> <tr><td> </td><td> </td></tr> <tr><td> </td><td> </td></tr> </tbody> </table>	Cutt. Machine	Layer									<p><u>9</u> <u>Tongue</u></p>   <table border="1"> <thead> <tr> <th>Cutt. Machine</th> <th>Layer</th> </tr> </thead> <tbody> <tr><td> </td><td> </td></tr> <tr><td> </td><td> </td></tr> <tr><td> </td><td> </td></tr> <tr><td> </td><td> </td></tr> </tbody> </table>	Cutt. Machine	Layer								
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Model Name : QT RACER 3.0 W'S

**CONFIDENTIAL****Cutting Die Specification (3)**









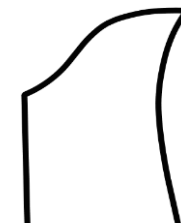



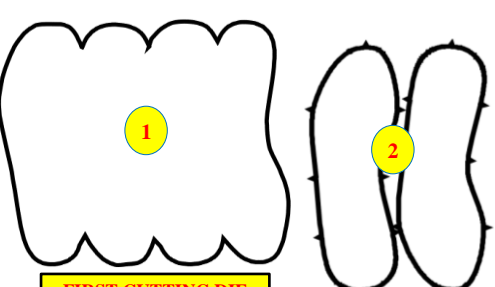
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Article No : GY9246

Spec No.	Component Name	PIECE/PRS	3T	4	4T	5	5T	6	6T	7	7T	8	8T	9	9T	10	10T
13	Collar Lining	2	☆														
14	Collar Padding	2															
15	Heel Cap	2															
16	Heel Cap Underlay	2															
17	Heel Reinf Lateral	2															
18	Heel Reinf Medial	2															
19	Sockliner	2															

**CUTTING DIES NAME :**  
QT RACER 3.0 W'S

**CUTTING DIES CODE :**

<p><b>13</b> Collar Lining</p>   <table border="1"> <thead> <tr> <th>Cutt. Machine</th> <th>Layer</th> </tr> </thead> <tbody> <tr><td> </td><td> </td></tr> <tr><td> </td><td> </td></tr> <tr><td> </td><td> </td></tr> <tr><td> </td><td> </td></tr> </tbody> </table>	Cutt. Machine	Layer									<p><b>14</b> Collar Padding</p>   <table border="1"> <thead> <tr> <th>Cutt. Machine</th> <th>Layer</th> </tr> </thead> <tbody> <tr><td> </td><td> </td></tr> <tr><td> </td><td> </td></tr> <tr><td> </td><td> </td></tr> <tr><td> </td><td> </td></tr> </tbody> </table>	Cutt. Machine	Layer									<p><b>15</b> Heel Cap</p>   <p>PUNCHING 3 HOLES Ø 1.0MM</p> <table border="1"> <thead> <tr> <th>Cutt. Machine</th> <th>Layer</th> </tr> </thead> <tbody> <tr><td> </td><td> </td></tr> <tr><td> </td><td> </td></tr> <tr><td> </td><td> </td></tr> <tr><td> </td><td> </td></tr> </tbody> </table>	Cutt. Machine	Layer									
Cutt. Machine	Layer																																
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<p><b>16</b> Heel Cap Underlay</p>   <table border="1"> <thead> <tr> <th>Cutt. Machine</th> <th>Layer</th> </tr> </thead> <tbody> <tr><td> </td><td> </td></tr> <tr><td> </td><td> </td></tr> <tr><td> </td><td> </td></tr> <tr><td> </td><td> </td></tr> </tbody> </table>	Cutt. Machine	Layer									<p><b>17</b> Heel Reinf Lateral</p>   <table border="1"> <thead> <tr> <th>Cutt. Machine</th> <th>Layer</th> </tr> </thead> <tbody> <tr><td> </td><td> </td></tr> <tr><td> </td><td> </td></tr> <tr><td> </td><td> </td></tr> <tr><td> </td><td> </td></tr> </tbody> </table>	Cutt. Machine	Layer									<p><b>18</b> Heel Reinf Medial</p>   <table border="1"> <thead> <tr> <th>Cutt. Machine</th> <th>Layer</th> </tr> </thead> <tbody> <tr><td> </td><td> </td></tr> <tr><td> </td><td> </td></tr> <tr><td> </td><td> </td></tr> <tr><td> </td><td> </td></tr> </tbody> </table>	Cutt. Machine	Layer									<p><b>19</b> Sockliner</p>  <p><b>1</b> FIRST CUTTING DIE (CUTTING MATERIAL)</p> <p><b>2</b> SECOND CUTTING DIE (CUTTING SOCKLINER)</p> <p>LEFT RIGHT</p>
Cutt. Machine	Layer																																
Cutt. Machine	Layer																																
Cutt. Machine	Layer																																



Model Name : QT RACER 3.0 W'S  
Article No : GY9246

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## Logo Specification

PAGE : 6

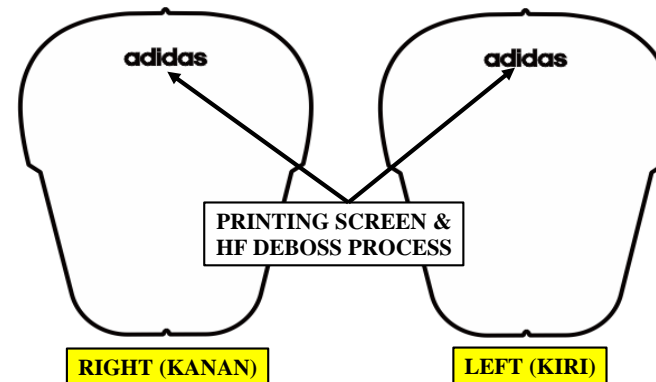
COMPONENT :	TONGUE LOGO
SUPPLIER :	T1 FACTORY
PROCESS :	PRINTING SCREEN & HF DEBOSS

adidas

A

B

PRINTING SCREEN &  
HF DEBOSS PROCESS



PRINTING SCREEN &  
HF DEBOSS PROCESS

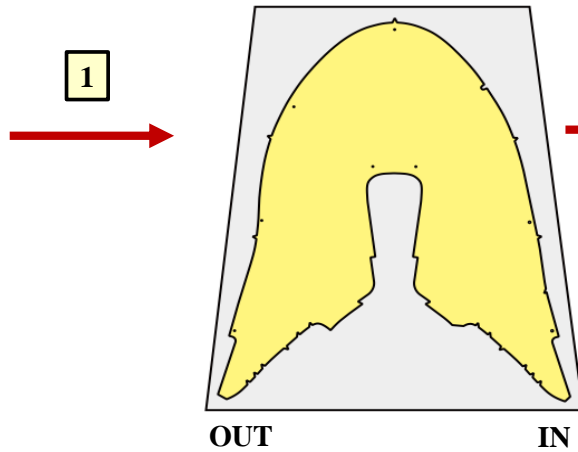
RIGHT (KANAN)

LEFT (KIRI)

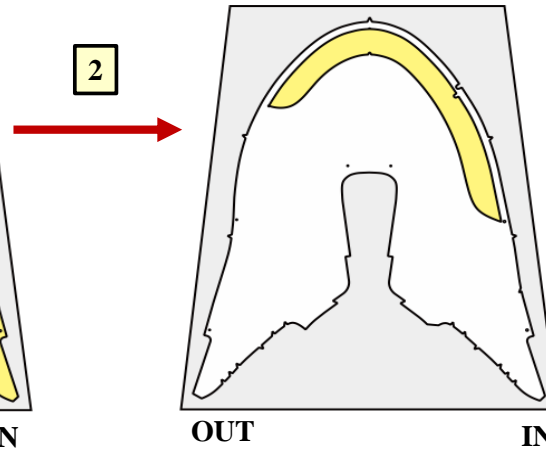
### HF DEBOSS PROCESS

AMMETER : 3.0Amp  
PRESSURE : 1.0kg/cm<sup>2</sup>  
(0.10Mpa/ 14Psi)  
TEMP : -  
HF TIMER : 3.0sec  
INDEX TIMER : 3.0sec

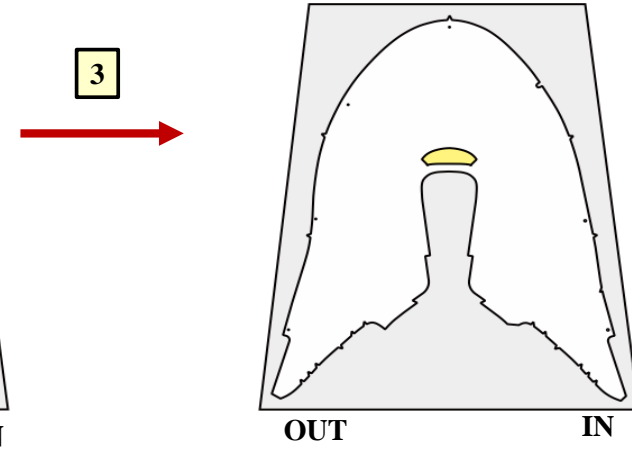
SIZE GROUP	A
5T	
PART	COLOR
PRINT LOGO "adidas"	FTWR WHITE/ 01F7
HF DEBOSS LOGO	None/ NA03



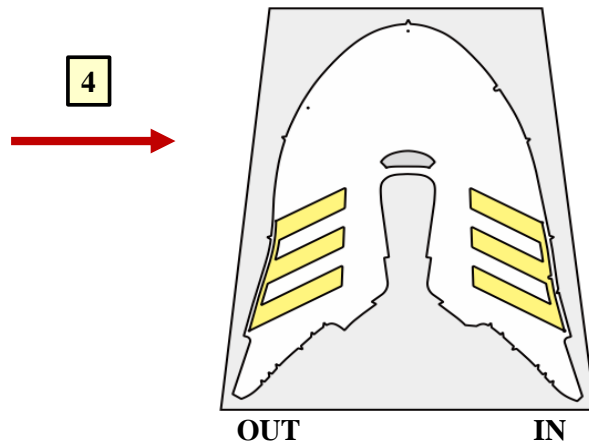
**1. ATTACH VAMP TO PALLET  
(BACKSIDE VIEW)**



**2. ATTACH TOE BOX TO VAMP  
(BACKSIDE VIEW)**



**3. ATTACH EYESTAY ULAY TO VAMP  
(FRONTSIDE VIEW)**



**4. ATTACH 3STRIPES LAT/MED TO UPPER  
(FRONTSIDE VIEW)**

5

**HOT PRESS  
& COLD PRESS  
PROCESS**

HOT PRESS	
UPPER TEMP :	155±5°C
LOWER TEMP :	155±5°C
PRESSURE :	100-120kg/cm <sup>2</sup>
TIME :	15-18sec

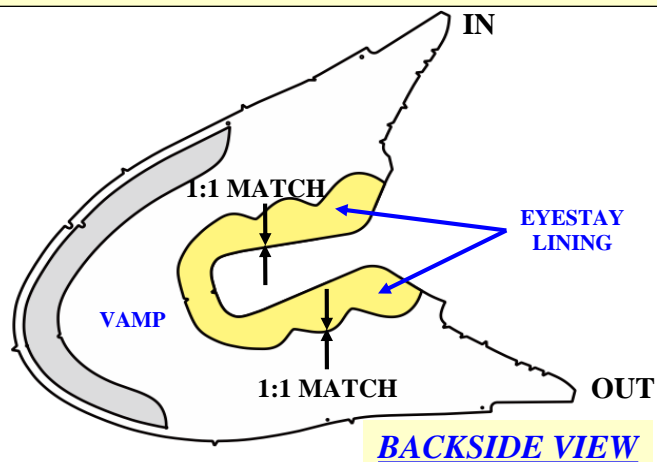
COLD PRESS	
UPPER TEMP :	-
LOWER TEMP :	-
PRESSURE :	80-100kg/cm <sup>2</sup>
TIME :	4-8sec

Model Name : QT RACER 3.0 W'S  
Article No : GY9246

## Reinforcement Placement Specification

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### EYESTAY LINING



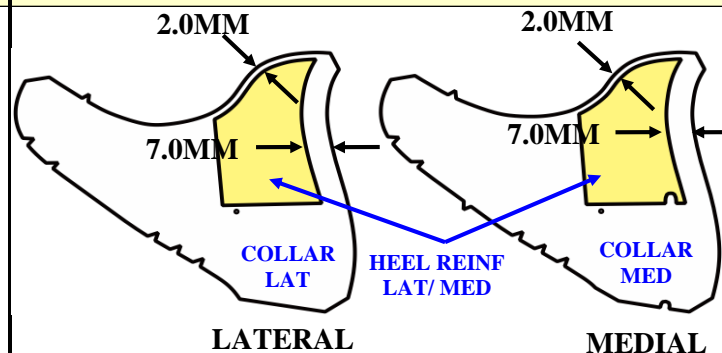
MATERIAL

COLOR

DYT 13 271 POLY PAG II - EPM5 +  
SINGLE STICKER

FTWR WHITE/ 01F7

### HEEL REINF. LATERAL/ MEDIAL



HEAT PRESS:  
TEMP : 150 °C  
TIME : 12 s  
By PRODUCTION LINE

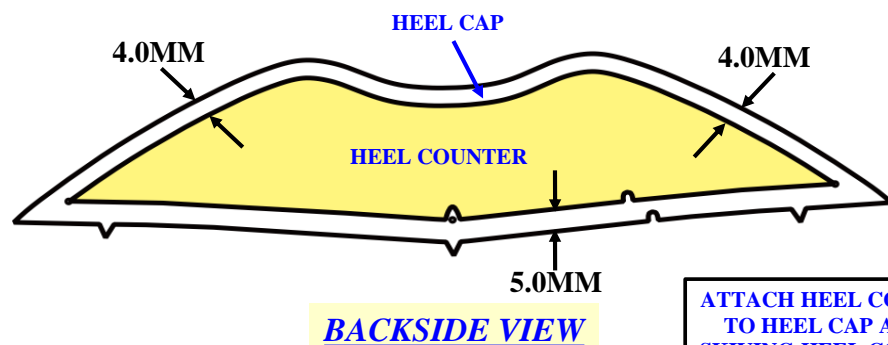
MATERIAL

COLOR

MILSOFT 45 R - EPM3 0.6MM

NATURAL/ NA02

### HEEL COUNTER



ATTACH HEEL COUNTER  
TO HEEL CAP AFTER  
SKIING HEEL COUNTER

MATERIAL

COLOR

RITE N 150 N - EPM 1 1.5MM

NATURAL/ NA02

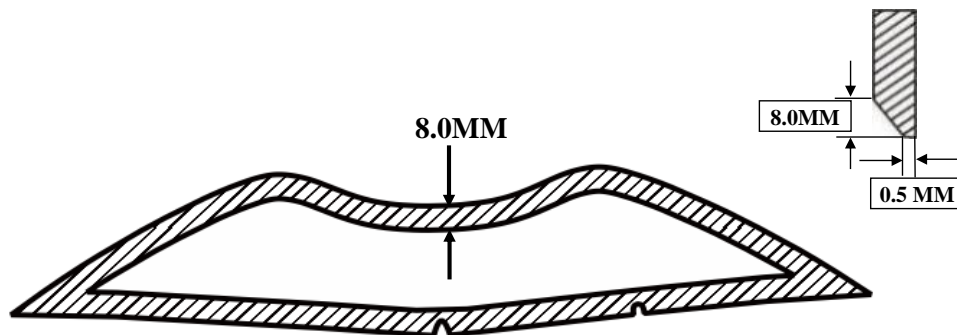
Model Name : QT RACER 3.0 W'S  
Article No : GY9246

## Skiving Specification

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### HEEL COUNTER



BACKSIDE VIEW

MATERIAL	COLOR
RITE N 150 N - EPM 1 1.5MM	NATURAL/ NA02

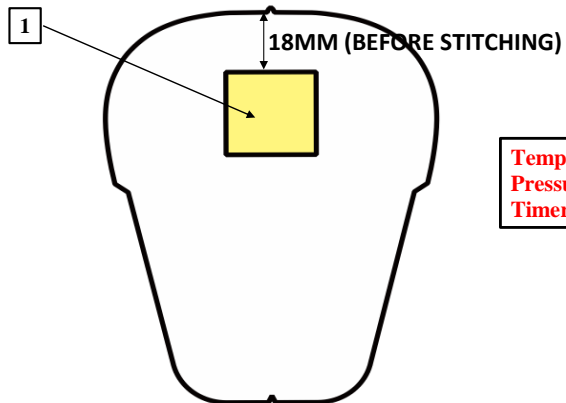
Model Name : QT RACER 3.0 W'S  
Article No : GY9246

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## Tongue Instruction

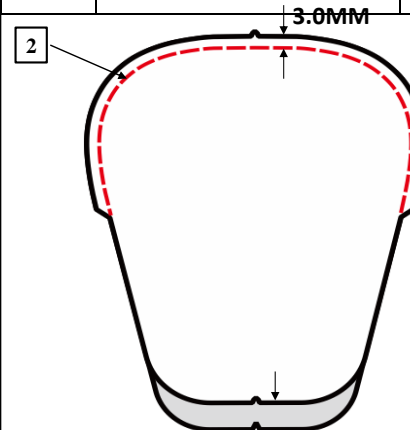
Page : 10

No	Stitching Process	Machine Type	Needle and Size	Thread Type	Color		Stitch Margin	Stitch Length
					Top	Bottom		
1	Hot Stamping Size Label on Tongue Lining	Hot Stamping						
2	Stitch Tongue to Tongue Lining	COMPUTER (Speed 1500-1800)	#11	Ny.sewing thread 210D/3PLY (M40)			3.0	9~10/inch
3	Invert Tongue Lining	Invert						
4	Stitch Bottom One Line Tongue to Tongue Lining	COMPUTER (Speed 1500-1800)	#14-18	Ny.sewing thread 210D/3PLY (M40)			2.0	9~10/inch
5	Stitch Tongue Laceloops to Tongue (Through/ Tembus Tongue Lining)	COMPUTER (Speed 1500-1800)	#14-18	Ny.sewing thread 210D/3PLY (M40)			1.8~2.0	9~10/inch

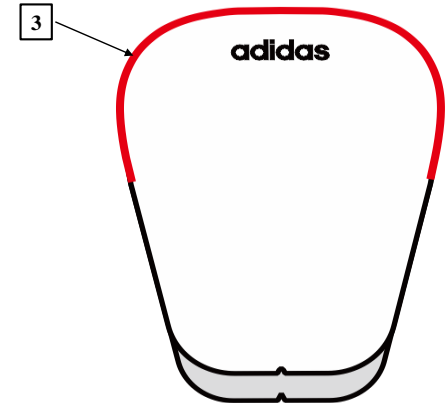


Temp. Surface : 155-165°C  
Pressure : 30-35 Kg  
Timer : 3-5 sec

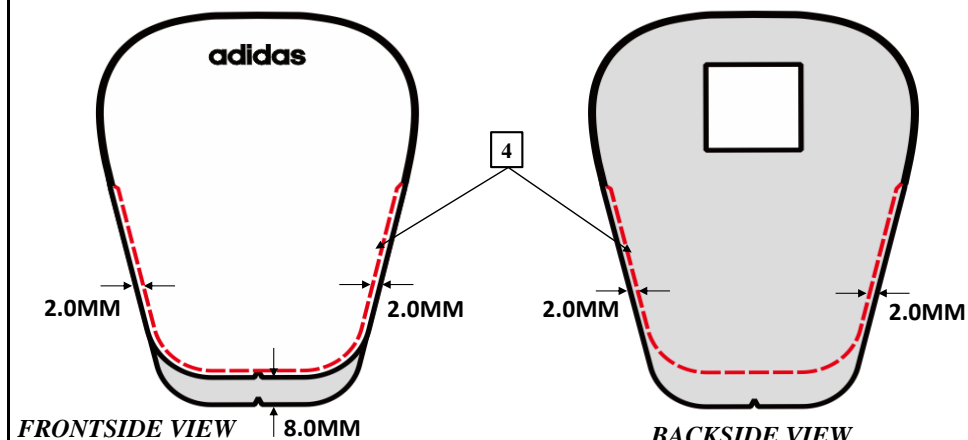
BACKSIDE VIEW



BACKSIDE VIEW

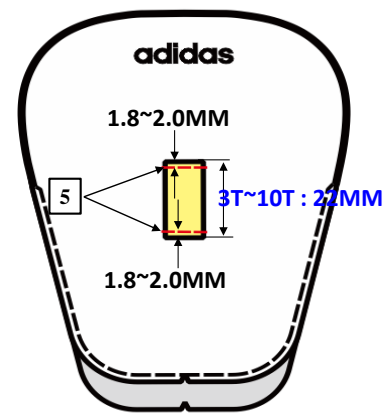


FRONTSIDE VIEW

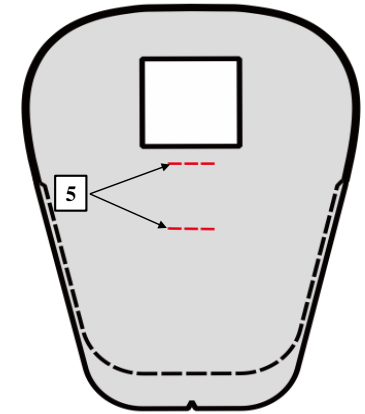


FRONTSIDE VIEW

BACKSIDE VIEW



FRONTSIDE VIEW

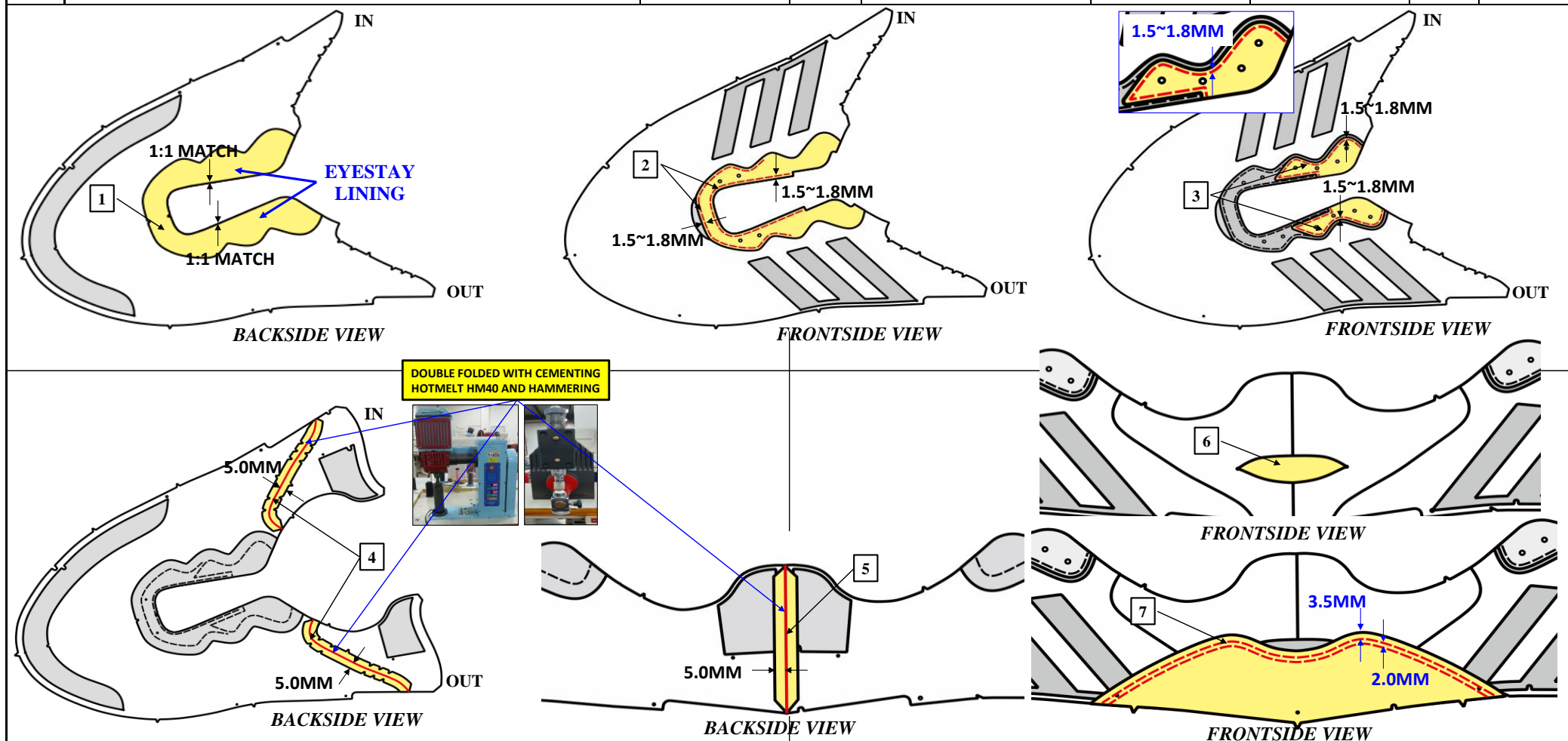


BACKSIDE VIEW

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## Stitching Instruction (1)

No	Stitching Process	Machine Type	Needle and Size	Thread Type	Color		Stitch Margin	Stitch Length
					Top	Bottom		
1	Attach Eyestay Lining to Upper	Attach						
2	Stitch Eyestay to Upper	1 Needle	#18	Ny.sewing thread 210D/3PLY (M40)			1.5~1.8	9~10/inch
3	Stitch Eyestay Overlay to Upper	1 Needle	#18	Ny.sewing thread 210D/3PLY (M40)			1.5~1.8	9~10/inch
4	Stitch & Turn Vamp/ Upper to Collar Lateral/ Medial	1 Needle	#18	Ny.sewing thread 210D/3PLY (M40)			5.0	9~10/inch
5	Stitch & Turn Backside Upper	1 Needle	#18	Ny.sewing thread 210D/3PLY (M40)			5.0	9~10/inch
6	Attach Heel Cap Underlay to Upper	Attach						
7	Stitch Heel Cap to Upper	1 Needle	#16	Ny.sewing thread 210D/3PLY (M40)			3.5/2.0	9~10/inch





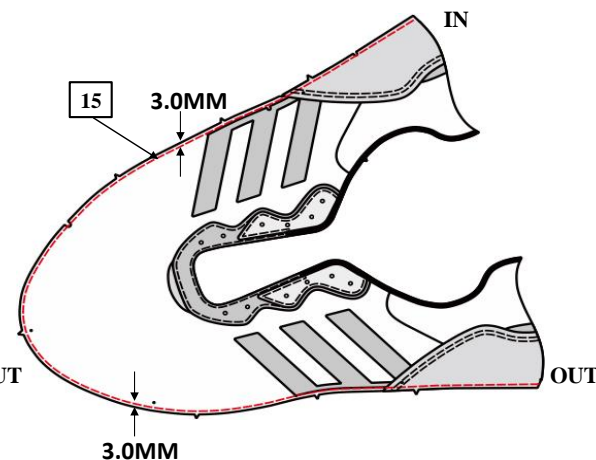
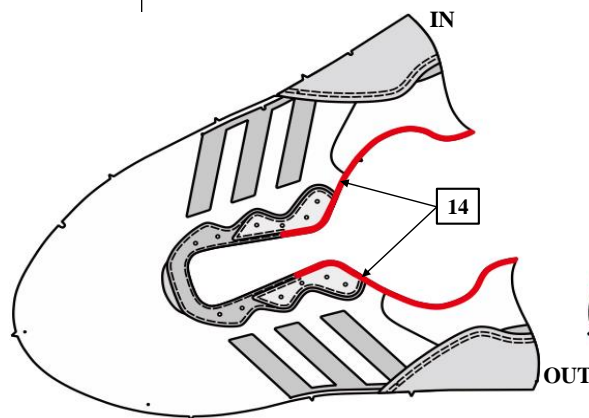
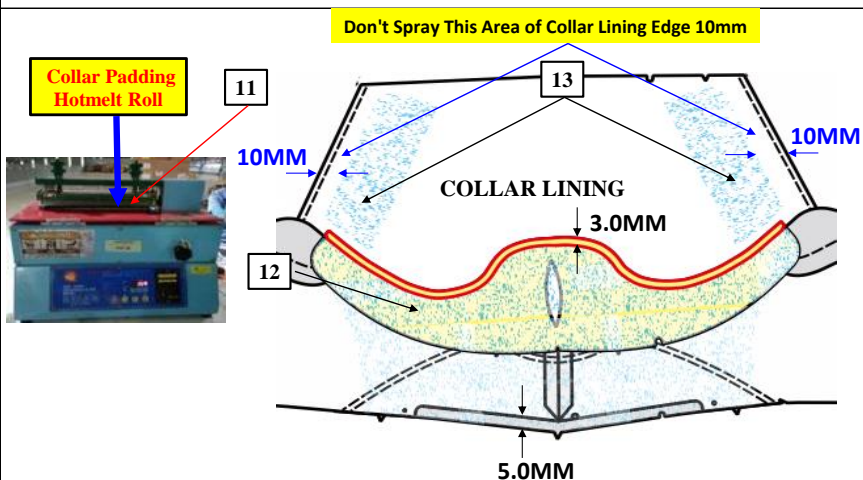
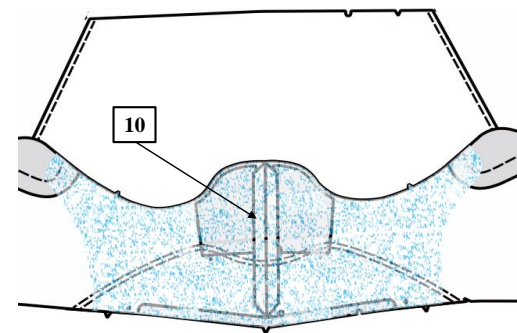
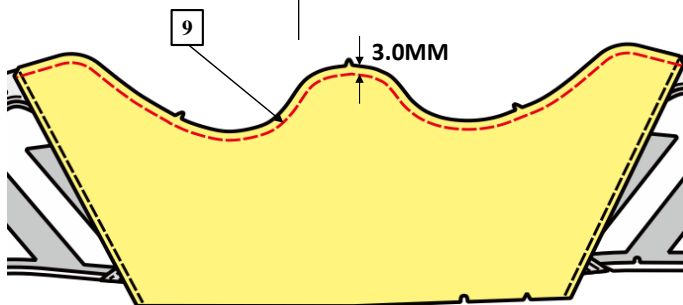
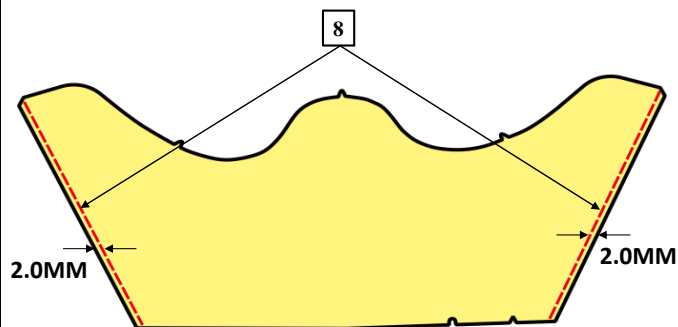
Model Name : QT RACER 3.0 W'S  
Article No : GY9246

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## Stitching Instruction (2)

Page : 11-2

No	Stitching Process	Machine Type	Needle and Size	Thread Type	Color		Stitch Margin	Stitch Length
					Top	Bottom		
8	Stitch Edge Collar Lining	1 Needle	#16	Ny.sewing thread 210D/3PLY (M40)			2.0	9~10/inch
9	Stitch Collar Lining to Upper	1 Needle	#11	Ny.sewing thread 210D/3PLY (M40)			3.0	12~13/inch
10	Hotmelt (HM40) onto Backside Upper	Hotmelt Spray						
11	Hotmelt (HM40) onto Collar Padding	Hotmelt Roll						
12	Attach Collar Padding to Backside Upper & then Hotmelt (HM40) onto Collar Padding	Attach & Hotmelt Spray						
13	Hotmelt (HM40) onto Backside Collar Lining	Hotmelt Spray						
14	Invert Collar Lining	Invert						
15	Stitch Around Upper (Habong)	1 Needle	#16	Ny.sewing thread 210D/3PLY (M40)			3.0	6~7/inch



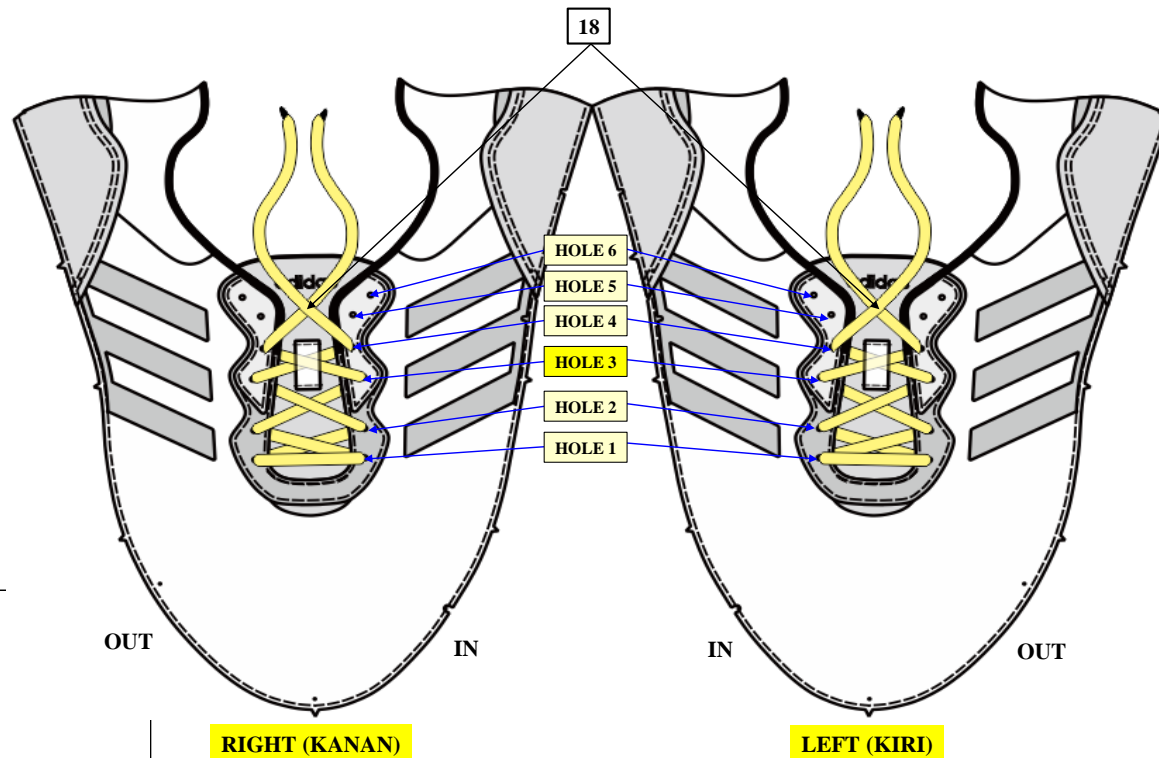
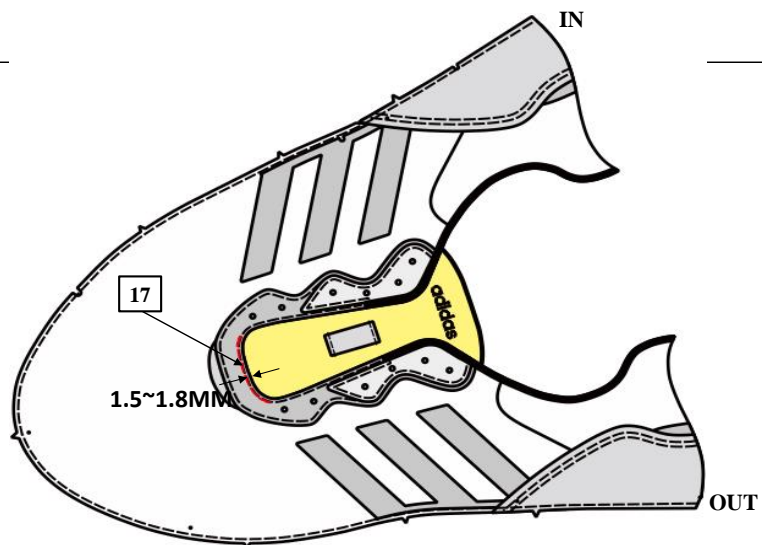
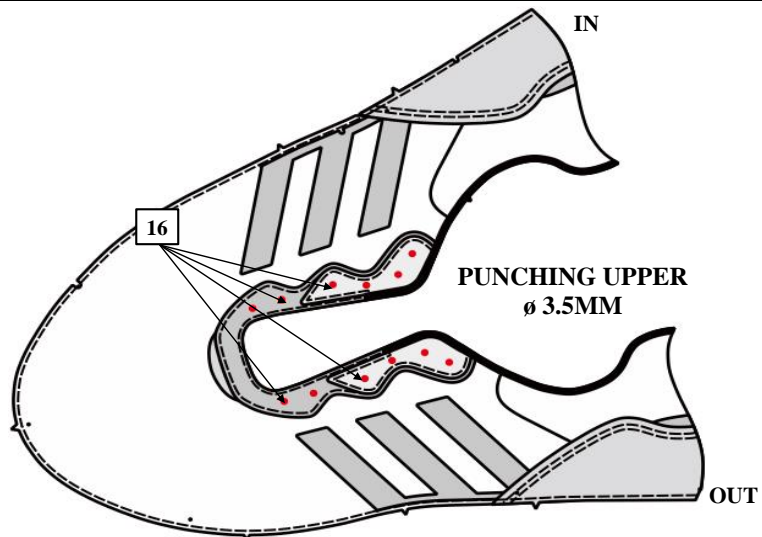
Model Name : QTRACER 3.0 W'S  
Article No : GY9246

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## Stitching Instruction (3)

Page : 11-3

No	Stitching Process	Machine Type	Needle and Size	Thread Type	Color		Stitch Margin	Stitch Length
					Top	Bottom		
16	Punching Upper ø3.5MM (12 Holes/ Upper)	Hand Punching						
17	Stitch Tongue to Upper	1 Needle	#18	Ny.sewing thread 210D/3PLY (M40)			1.5~1.8	9~10/inch
18	Shoelacing Process (DI FLAT L 101 - EPM5 6.0MM)							



**INSERT LACE TO LACE LOOPS  
HOLE NO 3**



Model Name : QT RACER 3.0 W'S  
Article No : GY9246

Outsole/ Midsole Color Description

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No	SECTION	MATERIAL	HARDNESS	S.G.(G/CC)	COLOR	MCS #
1	MIDSOLE (Mold : 58776)	028 45C IM R50 HA180			FTWR WHITE/ 01F7	

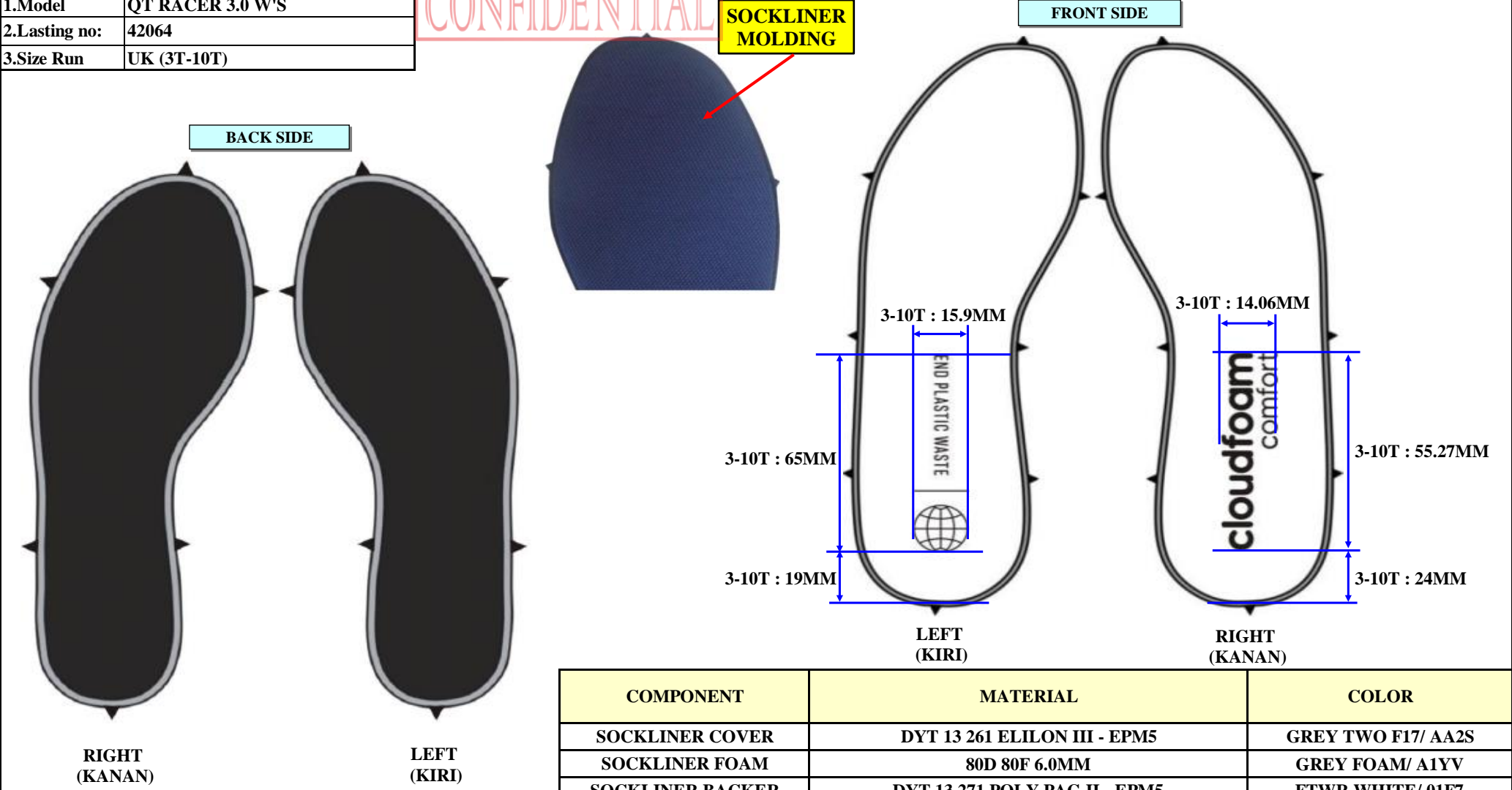


Model Name :	QT RACER 3.0 W'S
Article No :	GY9246
1.Model	QT RACER 3.0 W'S
2.Lasting no:	42064
3.Size Run	UK (3T-10T)

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## Sockliner Specification

**SOCKLINER MOLDING**



COMPONENT	MATERIAL	COLOR
SOCKLINER COVER	DYT 13 261 ELILON III - EPM5	GREY TWO F17/ AA2S
SOCKLINER FOAM	80D 80F 6.0MM	GREY FOAM/ A1YV
SOCKLINER BACKER	DYT 13 271 POLY PAG II - EPM5	FTWR WHITE/ 01F7
SOCKLINER MOLDED	MOLDING PROCESS (42064)	
SAKEMI		
SOCKLINER LOGO LEFT	TRANSFER LOGO "END PLASTIC WASTE + LINE + GLOBE"	CORE BLACK/ A0QM
SOCKLINER LOGO RIGHT	TRANSFER LOGO "cloudfoam comfort"	CORE BLACK/ A0QM

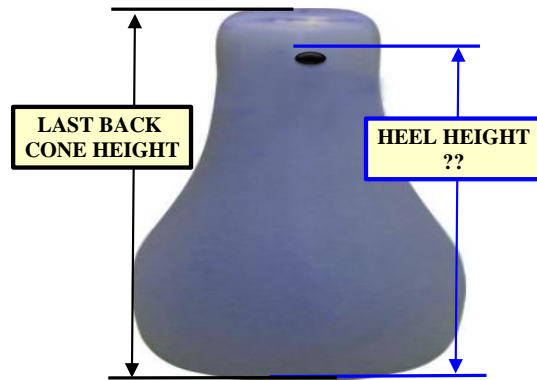
## Upper Measurement Specification

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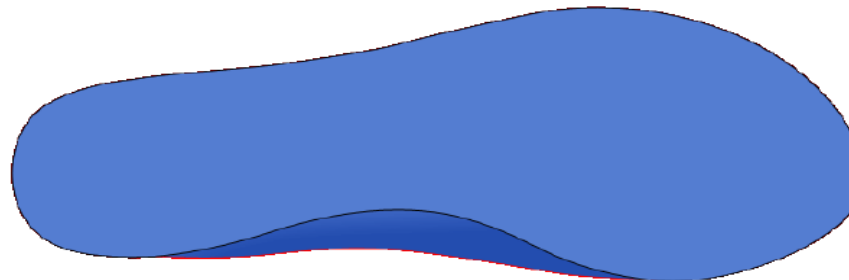
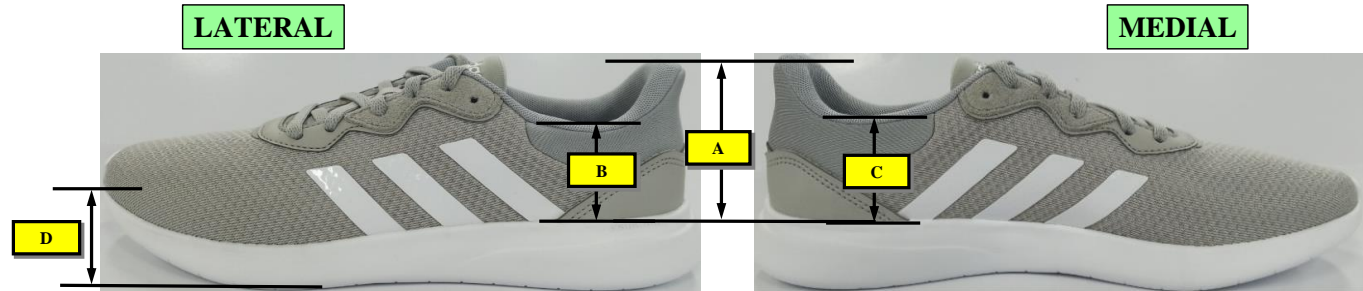
A : From INSOLE STROBEL to COLLAR TOP HEIGHT.

B : From INSOLE STROBEL to COLLAR LATERAL TOP HEIGHT.

C : From INSOLE STROBEL to COLLAR MEDIAL TOP HEIGHT.



LAST 42064



SIZE GROUP		PIN COLOR	3	3T	4	4T	5	5T	6	6T	7	7T	8	8T	9	9T	10	10T
A	HEEL HIEGHT (MM)																	
B	LAT HEIGHT (MM)																	
C	MED HEIGHT (MM)																	
D	TOE SPRING (MM)																	
E	HEEL SPRING (MM)																	
	LAST BACK CONE HEIGHT (MM)																	