PT HWA SEUNG INDONESIA
SUMMARY OF SPEEDMOTION W'S GX0570

Meeting /Project Name	CS3 SPEEDMOTION W'S GX0570		
Date of Meeting	27-Aug-21		
Location	Development Meeting Room		

1.Trial Objective(s)

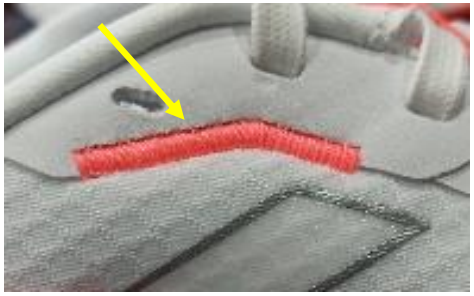
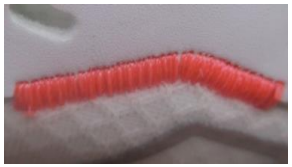
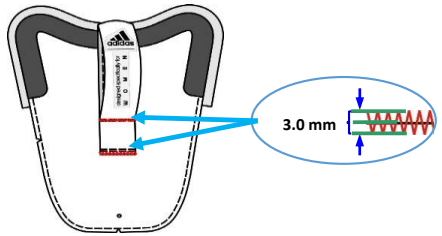
CS3 SPEEDMOTION W'S GX0570

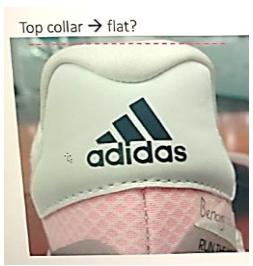
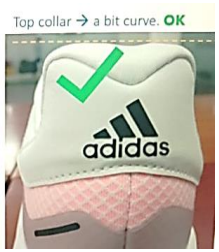
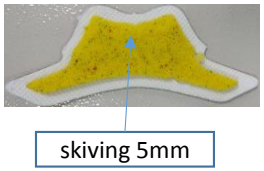
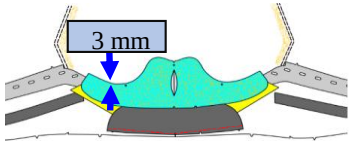
2. Attendance

A. Kurniawan	Development-Commerce	Rewang Puji	Development-Bottom
JH Park	Development-Tech Team	KH Lee	Production D
Wilson	Production-Director	HG Kim	QSM
SH Yoo	ME	SW Lee	QIP
Kurnaedi	CE	Wagino	Development-Commerce
Ebta Ninik	QIP	Lasmini	Lab
Roy	Factory Manager D	Edi Kusmayadi	Adiddas-Commerce LO
Budiyanti	Cutting D	Mufid	Adidas- Production LO
Mersy	Sewing D	Rina (Virtual)	Adidas- Production LO
Rumita	Development-PFC		

3. Issues

Issues and Comments	Picture	Root cause	Action plan
Dirty 3 Stripes screen printing.		Table area of the printing wasn't steril. Printing of 3 stripes at single layer material of Vamp overlay. (before no sew process) 	- Table surface have to clean before printing process. - Change the sequences of 3D Printing 3 Stripes after no Sew. No sew first, then Printing of 3 stripes.

Broken Eyestay at embroidery area.		Embroidery program 0.5mm.	- Reduce stitch per inch of embroidery & set the tension. Embroidery program 0.7mm. - Ensure the positions of embroidery stitch have to center between eyestay top & quarter. (Placement of the components have to correct position during computer of embroidery). 
Zigzag stitching at tongue webbing wasn't tidy.		Computer stitching program.	Edit computer program zigzag SPI 9/inch follow SOP . 
Narrow distance betwen adidas logo to edge eyestay stitch.		Incosistency the positions of logo, Recut eyestay, & computer of edge eyestay.	- Ensure posistion Eyestay logo screen printing as pattern. (Keep correct placement when screen printing process). - Ensure recut of eyestay have to center base on pin. - Ensure margin of edge eyestay stitch follow SOP 1.5-1.8mm.

Pay attention Collar top shapes.	 	Inconsistency stitching of collar lining, attach collar padding, & invert collar.	1. Skiving heel tab padding & Stitching collar lining to upper follow gauge marking heel  2. Attach Padding 3mm from upper.  3. Use correct tool invert collar lining.
Unbalancing heel tab to heel cap		Inconsistency stitching heel tab to uper.	Stitching of eyestay to Quarter base on UV pen mark.
Documentation:			