



PT. RETSA PUTRA DYME



NDT TECHNICAL & INSPECTION SERVICE

HEAD OFFICE : Jl. Moch Ramdhan No.117 Blok Kapling Lebak, Kel. Stiwiningun, Kecamatan Jombang,

Kab. Cirebon Prov. Jawa Barat 45157

Email : retsaputradyme@gmail.com

RADIOGRAPHIC EXAMINATION REPORT

| | | | | | | | | | | | | |
|---|--|---------------|---------------------|---------------------------------------|-------------------------------------|------|--------|---------|---------------------|-----------------|-------------------|------------------------|
| Client | : Pt. ACHIVOKA Prestasi ABA01 | Report No. | : 008/1st/PP0/V1/25 | Radiographic Technique Sketch | | | | | | | | |
| Project | : WPS | Date | : 28-06-2025 | <input type="checkbox"/> DWDR ELLIPSE | <input type="checkbox"/> SWIRI PIRE | | | | | | | |
| Location | : | Procedure No. | : | | | | | | | | | |
| Job / Contract No. | : | Accept Code | : ASME 1x | | | | | | | | | |
| Type Material | : B338 Gr.2 | Radiation | : 1r 192 | Penetrometer | : ASTM B | | | | | | | |
| Thickness Mat'l | : 6 mm | Focal Spot | : 3x3mm | Density | : 2-4 | | | | | | | |
| Pipe <input checked="" type="checkbox"/> Plate <input type="checkbox"/> | : 219.1 1st mm | Activity | : 30 Ci | Un. Geometry | : 0.5 | | | | | | | |
| Weld Process | <input type="checkbox"/> SMAW <input checked="" type="checkbox"/> GTAW | SED | : 8" | Sensitivity | : 2% | | | | | | | |
| <input type="checkbox"/> SAW <input type="checkbox"/> FCAW | | Exposure Time | : 55 Second | Screen Type | : PB0,125 | | | | | | | |
| <input type="checkbox"/> GMAW <input type="checkbox"/> Other | | Placement IQI | : | Film Type | : 07 | | | | | | | |
| Film Identification | No. Joint | Location | Welder Stamp | Type of Discontinuity | | Film | Result | Remarks | | | | |
| | | | Burn Through | Crack | Excessive Reinforcement | | | | Tungsten Inclusions | Slag Inclusions | Incomplete fusion | Incomplete Penetration |

010/WPS/ASME/ACV/2025

ACHIVOKA

6c

0-9

9-18

18-0

1 PASS

1 PASS

1 PASS

TOTAL WELD : 1 JOINT

TOTAL OF FILM USED :

1 SHEET

Radiographer

QC/QA Inspector

Client Representative

Third Party