

■ Caractéristiques chimiques des revêtements EPC

Légende

- A - Pas d'effet / excellent
- B - Effet mineur / bon
- C - Effet modéré / acceptable
- D - Effet sévère / Non recommandé

Explication des notes

- 1 - Acceptable jusqu'à 22 °C
- 2 - Acceptable jusqu'à 49 °C

Acetaldehyde	D	Ammonium Sulfate	A2	Carbon Disulfide	D
Acetamide	D	Ammonium Thiosulfate	-	Carbon Monoxide	A2
Acetate Solvent	D	Amyl Acetate	C1	Carbon Tetrachloride	B1
Acetic Acid, Glacial	D	Amyl Alcohol	A2	Carbonated Water	A
Acetic Acid 20%	D	Amyl Chloride	D	Carbonic Acid	A2
Acetic Acid 50%	-	Aniline	C1	Chloroacetic Acid	B1
Acetic Acid 80%	D	Anti-Freeze	A	Chloric Acid	A2
Acetic Acid	D	Antimony Trichloride	A2	Chlorinated Glue	-
Acetic Acid 50%		Aqua Regia (80% HCl, 20% HNO3)	C1	Chlorine, anhydrous liquid	C1
Acetic Anhydride	D	Arochlor 1248	-	Chlorine, dry	A2
Acetone	D	Aromatic Hydrocarbons	D	Chlorine Water	A2
Acetyl Chloride (dry)	C	Arsenic Acid	A1	Chlorobenzene (Mono)	D
Acetylene	A1	Asphalt	A2	ChloroForm	D
Acrylonitrile		Automatic transmission (125 °C)	-	Chlorosulfonic Acid	C
ALCOHOLS		Barium Carbonate	A2	Chromic Acid 5%	A
Amyl	A2	Barium Chloride	A1	Chromic Acid 10%	A2
Benzyl	D	Barium Cyanide	D	Chromic Acid 30%	B2
Butyl	A2	Barium Hydroxide	A2	Chromic Acid 50%	C2
Diacetone	B2	Barium Nitrate	A	Citric Acid	B2
Ethyl	C	Barium Sulfate	B1	Citric Oils	-
Hexyl	A2	Barium Sulfide	A2	Clorox (Bleach)	A
Isobutyl	A1	Benzaldehyde	D	Copper Chloride	A
Isopropyl	A1	Benzene	C1	Copper Cyanide	A2
Methyl	A1	Benzoic Acid	A	Copper Fluoborate	A
Octyl	-	Benzol	-	Copper Nitrate	B2
Propyl	A1	Borax (Sodium Borate)	B1	Copper Sulfate 5%	A2
Aluminum Chloride 20%	A1	Boric Acid	A2	Copper Sulfate > 5%	A2
Aluminum Chloride	A2	Bromine	C1	Cresols	D
Aluminum Fluoride	A2	Butadiene	C1	Cresylic Acid	C1
Aluminum Hydroxide	A2	Butane	C1	Cyanic Acid	-
Aluminum Potassium Sulfate 10%	A2	Butanol(Butyl Alcohol)	B1	Cyclohexane	D
Aluminum Potassium Sulfate 100%	A2	Butylene	C1	Detergents	A
Aluminum Sulfate	A2	Butylacetate	D	Dichlorethane	D
Amines	D	Butyric Acid	B1	Diesel Fuel	A2
Ammonia 10%	B1	Calcium Bisulfate	-	Diethylamine	D
Ammonia, anhydrous	A2	Calcium Bisulfide	A2	Diethylene Glycol	A
Ammonia, liquid	A2	Calcium Bisulfite	B	Diethylether	-
Ammonia Nitrate	B	Calcium Carbonate	A2	Diphenyl Oxide	D
Ammonium Bifluoride	A2	Calcium Chlorate	A2	Dyes	B
Ammonium Carbonate	A2	Calcium Chloride	A2	Epsom Salts (Magnesium Sulfate)	A2
Ammonium Casenite	-	Calcium Hydroxide	A2	Ethane	D
Ammonium Chloride	A2	Calcium Hypochlorite	B1	Ethanol	-
Ammonium Hydroxide	A	Calcium Sulfate	A2	Ethanolamine	D
Ammonium Nitrate	A2	Calgon	-	Ether	D
Ammonium Oxalate	A	Carbolic Acid (see Phenol)	C	Ethyl Acetate	C1
Ammonium Persulfate	A2	Carbon Bisulfide	D	Ethyl Chloride	D
Ammonium Phosphate, Dibasic	A2	Carbon Dioxide	A	Ethyl Sulfate	-
Ammonium Phosphate, Monobasic	A	Carbon Dioxide (Dry)	A	Ethylene Chloride	D
Ammonium Phosphate, Tribasic	A	Carbon Dioxide (Wet)	A	Ethylene Dichloride	D

Ethylene Glycol (Antifreeze/water, 50/50, 125 °C)	A1	Hydroxyacetic Acid 70%	D	Nitrating Acid (<15% HNO_3)	D
Ethylene Oxide	C1	Ink	C	Nitric Acid (5-10%)	A1
Fatty Acids	B1	Iodine	D	Nitric Acid (20%)	A1
Ferric Chloride	A2	Iodine (in alcohol)	-	Nitric Acid (50%)	B1
Ferric Nitrate	A2	Iod ^o Form	A	Nitric Acid (Concentrated)	D
Ferric Sulfate	A2	Isotane	A	Nitrous Acid	A
Ferrous Chloride	A2	Isopropyl Acetate	D	Nitrobenzene	D
Ferrous Sulfate	A2	Isopropyl Ether	B	OILS	
Fluoboric Acid	A2	Jet Fuel (JP3, -4, -5)	A1	Aniline	D
Fluorine	D	Kerosene	A2	ASTM #1 (100 °C)	-
Fluosilicic Acid	A1	Ketones	B	ASTM #2 (100 °C)	-
Formaldehyde 40%	A1	Lacquers	C	ASTM #3 (100 °C)	-
Formaldehyde 100%	A	Lacquer Thinners	C	Castor	A
Formic Acid	A1	Lactic Acid	B1	Cod Liver	A1
Freon 11	A2	Lead Acetate	A2	Corn	B
Freon 12	A2	Lead Sulfamate	A2	Cotton Seed	B2
Freon 22	B	Ligroin	-	Creosote	C
Freon 113	B	Lime	A1	Diesel Fuel (20, 30, 40, 50)	A2
Freon TF	B	Lithium Grease (100 oC)	-	Fuel (1, 2, 3, 5A, 5B, 6)	A2
Fuel Oils	A2	Lubricants	B2	Hydraulic (see Hydraulic Oil)	
Fuel B (Isooctane/Toluene, 70/30)	-	Magnesium Carbonate	A2	Linseed	A2
Fuel C (Isooctane/Toluene, 50/50)	-	Magnesium Chloride	A2	Mineral	A1
Furan Resin	A	Magnesium Hydroxide	A2	Olive	C
Furfural	D	Magnesium Nitrate	A2	Peanut	A1
Gallic Acid	A2	Magnesium Oxide	-	Rosin	C1
Gasoline	C1	Magnesium Sulfate	A2	Silicone	A
Glycerin	A1	Maleic Acid	A2	Soybean	A1
Glycerol	-	Maleic Anhydride	-	Turbine	A1
Glycolic Acid	A2	Malic Acid	A2	Oleic Acid	C2
Gold Monocyanide	-	Melamine	A2	Oleum 25%	D
Grease	A	Mercuric Chloride (Dilute)	A2	Oleum 100%	D
Heptane	C1	Mercuric Cyanide	B2	Oxalic Acid (cold)	A1
Hexane	B1	Mercury	B	Paraffin	A1
Hydraulic Oil (Petro)	A	Methanol (Methyl Alcohol)	A1	Pentane	A
Hydraulic Oil (Synthetic, 100 °C)	A	Methyl Acetate	D	Perchloroethylene	C1
Hydrazine	-	Methyl Acrylate	-	Petrolatum	B
Hydrobromic Acid 20%	B2	Methyl Acetone	D	Phenol (10%)	C1
Hydrobromic Acid 100%	A1	Methyl Alcohol 10%	A1	Phenol (Carbolic Acid)	C1
Hydrochloric Acid, Dry Gas	A2	Methyl Bromide	D	Phosphoric Acid (<40%)	B2
Hydrochloric Acid 10%	-	Methyl Butyl Ketone	A	Phosphoric Acid (>40%)	B2
Hydrochloric Acid 20%	A2	Methyl Cellosolve	B2	Phosphoric Acid (crude)	B2
Hydrochloric Acid 37%	B	Methyl Chloride	D	Phosphoric Acid Anhydride	-
Hydrochloric Acid 100%	B2	Methyl Dichloride	A	Phosphoric Acid (molten)	D
Hydrocyanic Acid	A1	Methyl Ethyl Ketone	D	Photographic Developer	A
Hydrocyanic Acid (Gas 10%)	A	Methyl Isobutyl Ketone	D	Phthalic Anhydride	D
Hydr ^o Fluoric Acid 20%	B	Methyl Isopropyl Ketone	-	Picric Acid	D
Hydr ^o Fluoric Acid 50%	B1	Methyl Methacrylate	-	PLATING SOLUTIONS	
Hydr ^o Fluoric Acid 75%	C	Methylamine	A	Antimony Plating (130°F)	A
Hydr ^o Fluoric Acid 100%	C	Methylene Chloride	D	Arsenic Plating (110°F)	A
Hydr ^o Fluosilicic Acid 20%	A2	Naphtha	C	Brass Plating:	
Hydr ^o Fluosilicic Acid 100%	B1	Naphthalene	D	Regular Brass Bath (100°F)	A
Hydrogen Gas	A2	n-Butyl Acetate	-	High Speed Brass (Bath 110°F)	A
Hydrogen Peroxide 10%	A1	n-Hexane	-	Bronze Plating:	
Hydrogen Peroxide 30%	A1	Nickel Chloride	A2	Cu-Cd Bronze (Bath R.T.)	A
Hydrogen Peroxide 50%	A1	Nickel Sulfate	A2	Cu-Sn Bronze (Bath 160°F)	D
Hydrogen Peroxide 100%	C2	Nitrating Acid (<15% H_2SO_4)	D	Cu-Zn Bronze (Bath 100°F)	A
Hydrogen Sulfide (aqua)	B1	Nitrating Acid (>15% H_2SO_4)	D	Cadmium Plating:	
Hydrogen Sulfide (dry)	A2	Nitrating Acid (<1% Acid)	D	Cyanide (Bath 90°F)	A
				Fluoborate (Bath 100°F)	A

Chromium Plating:		Potassium Hydroxide (Caustic Potash)	A1	Sodium Tetraborate	A2
Chromic-Sulfuric (Bath 130°F)	A	Potassium Nitrate	A	Sodium Thiosulfate (hypo)	A2
Fluosilicate (Bath 95°F)	A	Potassium Permanganate	A1	Sorghum	-
Fluoride (Bath 130°F)	A	Potassium Sulfate	A2	Stannic Chloride	A2
Black Chrome (Bath 115°F)	A	Potassium Sulfide	A2	Stannic Fluoborate	-
Barrel Chrome (Bath 95°F)	A	Power Steering (125 °C)	-	Stannous Chloride	A1
Copper Plating (Cyanide):		Propane (liquified)	A1	Starch	A
Copper Strike (Bath 120°F)	A	Propanol	-	Stearic Acid	B2
Rochelle Salt (Bath 150°F)	D	Propylene Glycol	C1	Stoddard Solvent	C1
High Speed (Bath 180°F)	D	Pyridine	D	Styrene	D
Copper Plating (Acid):		Pyrogalllic Acid	A	Sugar (Liquids)	-
Copper Sulfate (Bath R.T.)	A	Rosins	C1	Sulfate (Liquors)	B
Copper Fluoborate (Bath 120°F)	A	Rust Inhibitors	-	Sulfur Chloride	C1
Copper Plating (Misc):		Sea Water	A2	Sulfur Dioxide	A1
Copper Pyrophosphate	A	Shellac (Bleached)	-	Sulfur Dioxide (Dry)	A2
Copper (Electroless)	A	Shellac (Orange)	-	Sulfur Trioxide (Dry)	A1
Gold Plating:		Silicone	A	Sulfuric Acid (<10%)	A1
Cyanide (150°F)	D	Silver Bromide	-	Sulfuric Acid (10-75%)	A1
Neutral (75°F)	A	Silver Nitrate	A1	Sulfuric Acid (75-100%)	D
Acid (75°F)	A	Soap Solutions	A	Sulfuric Acid (98%)	-
Indium Sulfamate (Plating R.T.)	A	Soda Ash (see Sodium Carbonate)		Sulfuric Acid (Hot Conc)	D
Iron Plating:		Sodium Acetate	B1	Sulfuric Acid (Cold Conc)	D
Ferrous Chloride (Bath 190°F)	D	Sodium Aluminate	-	Sulfurous Acid	A2
Ferrous Sulfate (Bath 150°F)	D	Sodium Bicarbonate	A2	Sulfuryl Chloride	-
Ferrous Am Sulfate (Bath 150°F)	D	Sodium Bisulfate	A2	Tannic Acid	A1
Sulfate-Chloride (Bath 160°F)	D	Sodium Bisulfite	A2	Tartaric Acid	A1
Fluoborate (Bath 145°F)	D	Sodium Borate	A2	Tetrachloroethane	C
Sulfamate (140°F)	A	Sodium Carbonate	A2	Tetrachloroethylene	D
Lead Fluoborate Plating	A	Sodium Chlorate	A1	Tetrahydr°Furan	D
Nickel Plating:		Sodium Chloride	A2	Toluene (Toluol)	D
Watts Type (115-160°F)	D	Sodium Chloride (15%)	-	Trichloroethane	C
High Chloride (130-160°F)	D	Sodium Chromate	-	Trichloroethylene	D
Fluoborate (100-170°F)	A	Sodium Cyanide	A2	Trichloropropane	-
Sulfamate (100-140°F)	A	Sodium Fluoride	A2	Tricresylphosphate	D
Electroless (200°F)	D	Sodium Hydrosulfite	C	Triethylamine	A
Rhodium Plating (120°F)	A	Sodium Hydroxide (20%)	A	Turpentine	B1
Silver Plating (80-120°F)	A	Sodium Hydroxide (50%)	A	Varnish	D
Tin-Fluoborate Plating (100°F)	A	Sodium Hydroxide (80%)	A	Water, Distilled	A2
Tin-Lead Plating (100°F)	A	Sodium Hypochlorite (<20%)	A	Water, Fresh	A2
Zinc Plating:		Sodium Hypochlorite (-100%)	C2	Water, Salt	A2
Acid Chloride (140°F)	A	Sodium Hyposulfate	-	Water (100 oC)	-
Acid Sulfate (Bath 150°F)	D	Sodium Metaphosphate	B2	Water (Chlorine 4ppm)	-
Acid Fluoborate (Bath R.T.)	A	Sodium Metasilicate	A	Water (Chloramines 4ppm)	-
Alkaline Cyanide (Bath R.T.)	A	Sodium Nitrate	A2	Whey	-
Potash	C	Sodium Perborate	A2	White Liquor (Pulp Mill)	A2
Potassium Bicarbonate	A	Sodium Peroxide	B2	White Water (Paper Mill)	A
Potassium Bromide	A	Sodium Polyphosphate	A1	Xylene	D
Potassium Carbonate	A	Sodium Silicate	A2	Zinc Chloride	A2
Potassium Chlorate	A	Sodium Sulfate	A2	Zinc Chloride (10%)	-
Potassium Chloride	A	Sodium Sulfide	A2	Zinc Hydrosulfite	-
Potassium Chromate	A	Sodium Sulfite	A2	Zinc Hydroxide (10%)	-
Potassium Cyanide Solutions	A			Zinc Sulfate	A2
Potassium Dichromate	A				
Potassium Ferrocyanide	B				
Potassium Hydroxide (10%)	-				

■ Caractéristiques chimiques des revêtements XCR

Note : Le tableau ci-dessous ne permet pas de prédire l'effet sur l'enveloppe des mélanges chimiques complexes.

Chemical	Formula	Concentration	Max. Temp. (°C)
ACIDS			
Hydrochloric	HCl	37%	135
Hydrofluoric	HF	40%	120
Nitric	HNO ₃	11 - 70%	65
Phosphoric	H ₃ PO ₄	<85%	135
Sulphuric	H ₂ SO ₄	93 - 98%	65
BASES			
Ammonium hydroxide	NH ₄ (OH)	100%	135
Calcium hydroxide	CA(OH) ₂	100%	120
Sodium hydroxide	NaOH	<10%-stabilized at pH13.5	25
Sodium hypochlorite	NaClO	5%	110
HYDROCARBONS			
n-Hexane	CH ₃ (CH ₂) ₄ CH ₃	100%	135
Toluene	C ₆ H ₅ CH ₃	100%	80
ALCOHOLS AND ETHERS			
Methyl alcohol		100%	135
Ethanol	CH ₃ CH ₂ OH	100%	110
ORGANIC ACIDS, ESTERS AND KETONES			
Acetic acid	CH ₃ COOH	100 %	50
		50 %	95
Acetone	CH ₃ COCH ₃	10%	40
Formic acid	HCO ₂ H	100%	120
Ethyl formate	C ₃ H ₆ O ₂	100%	25
SOLVENTS			
Benzene	C ₆ H ₆	100%	75
Methylene chloride	CH ₂ Cl ₂	100%	40
Ethylene dichloride	C ₂ H ₄ Cl ₂	100%	120
HALOGENATED SOLVENTS			
Chlorobenzene	C ₆ H ₅ Cl	100%	75
Chloroform	CHCl ₃	100%	50
AMINES AND NITRILES			
Acetonitrile	CH ₃ CN	100%	40
Aniline	C ₆ H ₅ NH ₂	100%	40
Dimethyl amine	(CH ₃) ₂ NH	100%	Not resistant
PEROXIDES			
Hydrogen peroxide	H ₂ O ₂	30%	95
AUTOMOTIVE FLUIDS			
Crude Oil		100%	135
Motor Oil		100%	135
Gasoline		100%	135
Diesel Fuels		100%	135
Mineral Oil		100%	135

Les informations données dans cette fiche, le sont à titre indicatif uniquement et ne constituent pas des garanties de performance ou des recommandations d'emploi.