

Paramount Plastics Interface

Design by Lindsay Walker

Persona - Joe

Has understanding of the advanced settings
Able to program new parts
20+ years of experience
Used to the menu names he's seen for years

Scenario

Joe comes in to work in the morning and needs to setup up the Camvac so the machine operators can get started. Most of the settings are saved from the day before but he needs to make a few adjustments. He brings up the welcome screen and types his employee ID: 1145, then clicks on 'Log-in'. The Part Manager screen comes up, the part is already loaded but he adds a v2 to the entry name for version 2. Joe then clicks the save and up arrow buttons to make sure it is uploaded onto the machine and presses 'OK'. Next is technique selection and for this Joe presses '7 Snap Back From Bottom' and hits 'OK'. Last for the preprocess is Forming. Most of the settings are already loaded, but Bill adjusts the heat duration from 200 to 220 and hits 'OK'. With all the preprocess tasks done Joe is ready to produce a sample part. By pressing both start buttons, molding is started. This brings up the molding progress status bar showing how much time is left. Pressing stop (or a finished part) will return him to the 'Ready To Start' page.

Task

1 Log in

Type 1145 in the 'Employee ID' box
Press 'OK'

2 Part Manager

Type 'Pontoon2' in the 'Entry Name' box
Press 'OK'

3 Tech Select

Press '7 Snap Back From Bottom'
Press 'OK'

4 Forming

Type '220' in the 1st heat duration box
Press 'OK'

5 Start

Press a 'Start' button to begin

6 Stop

Watch the progress and hit 'Stop' to return to the 'Ready to Start' screen.