

AE 330 Rocket Propulsion

Thermochemistry

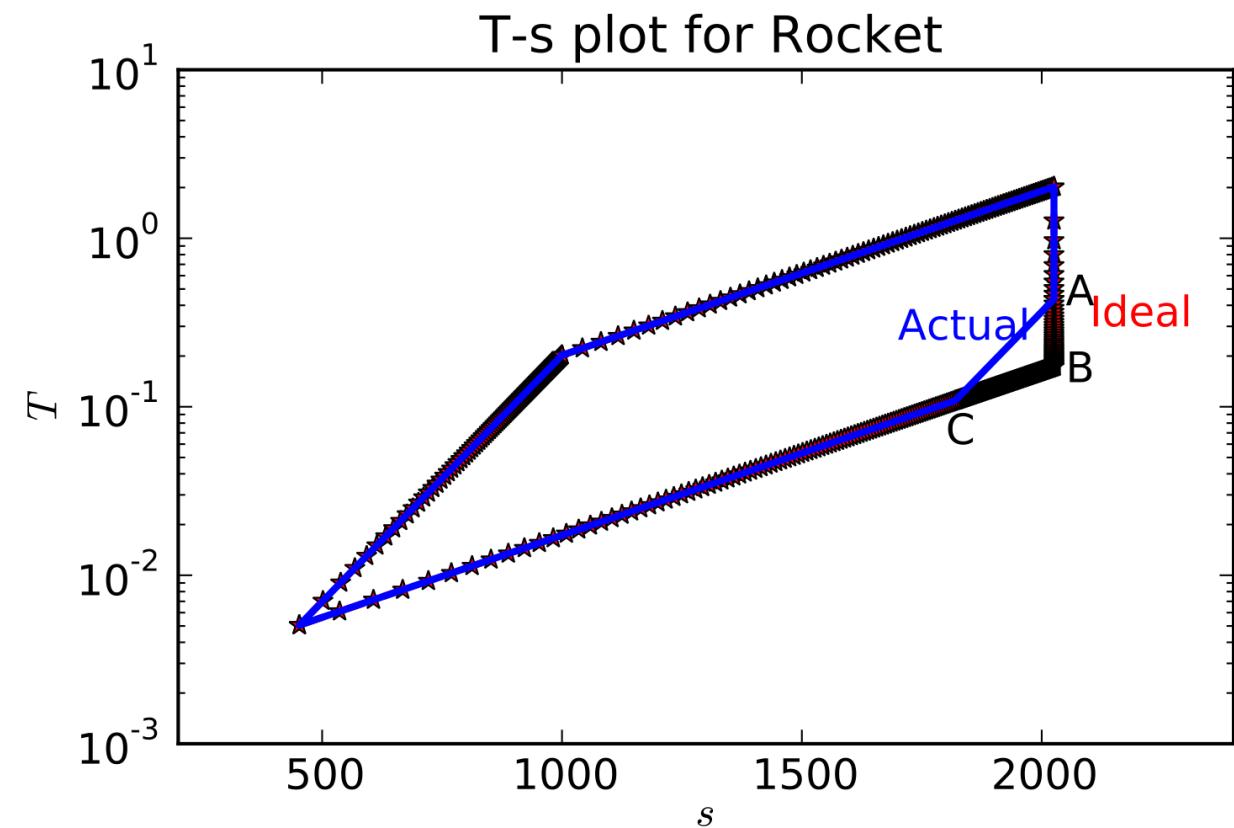
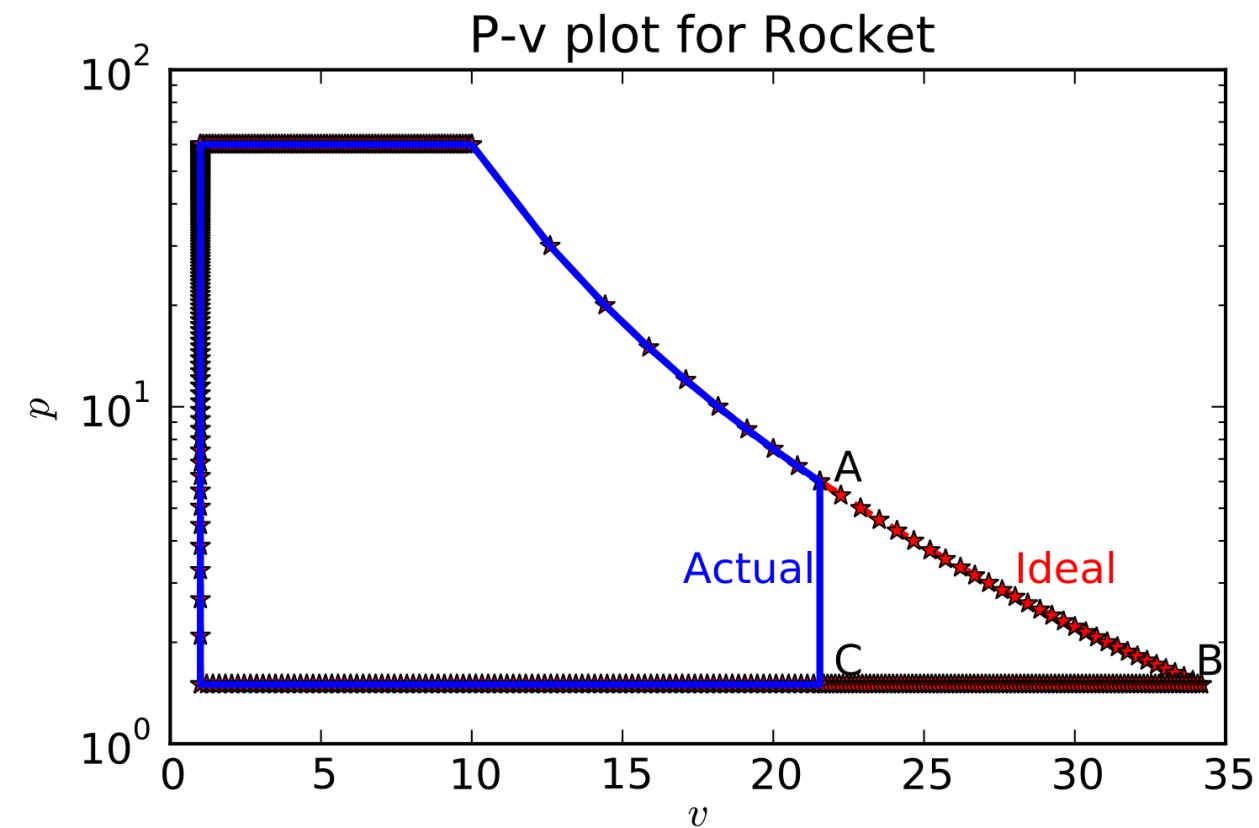
&

Liquid Rockets

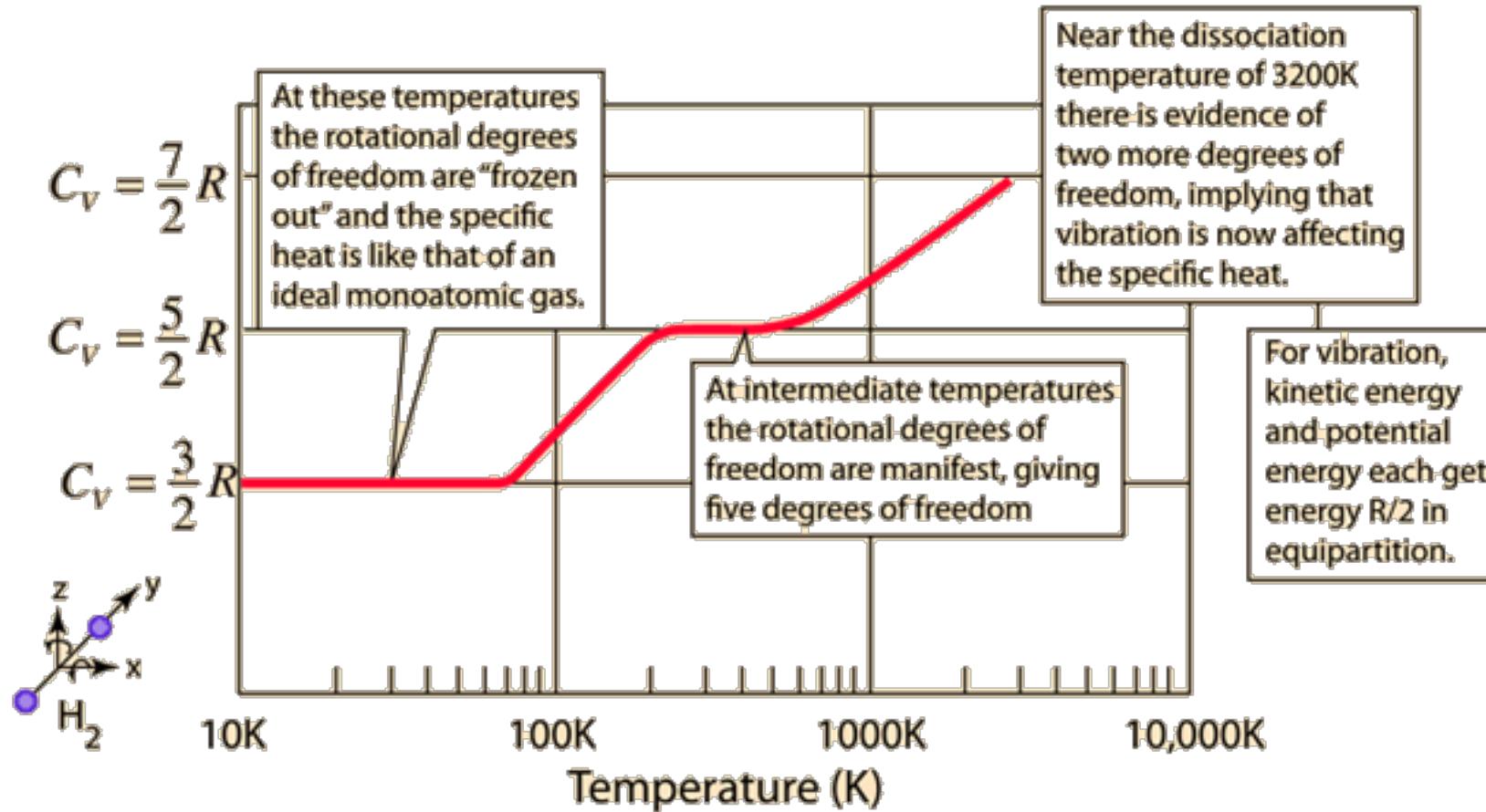
Kowsik Bodi

Aerospace Engineering, IIT Bombay

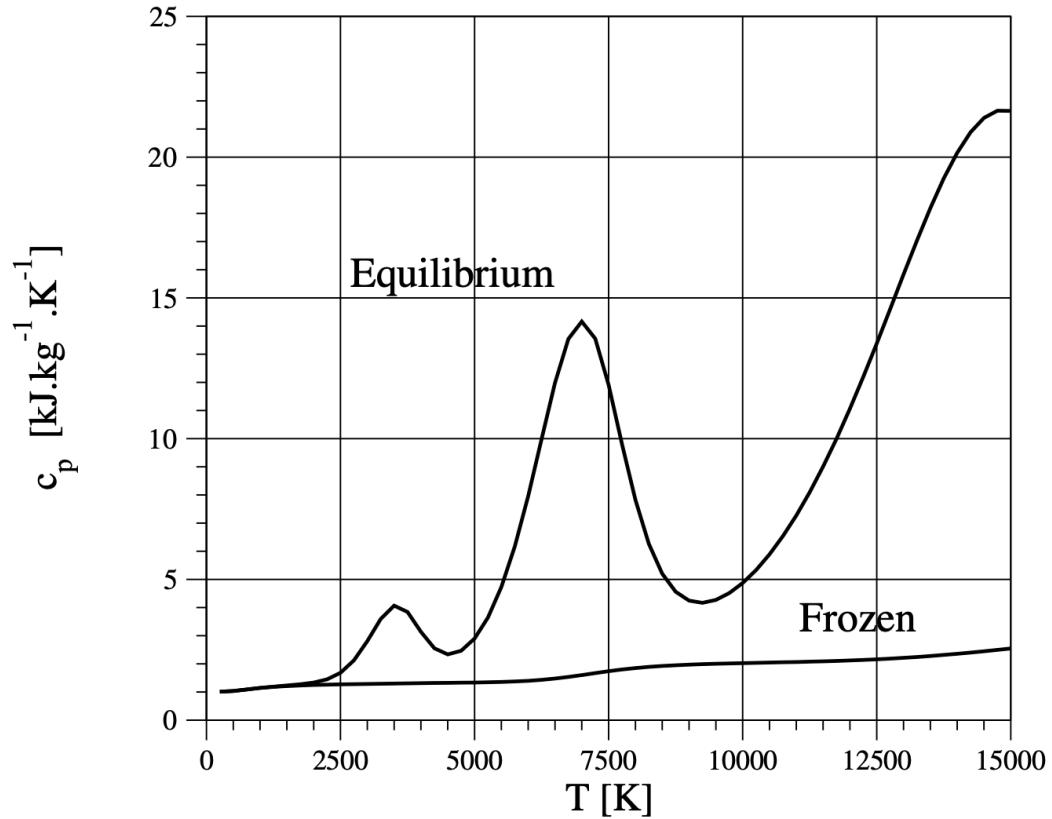
Rocket Thermodynamic Cycle



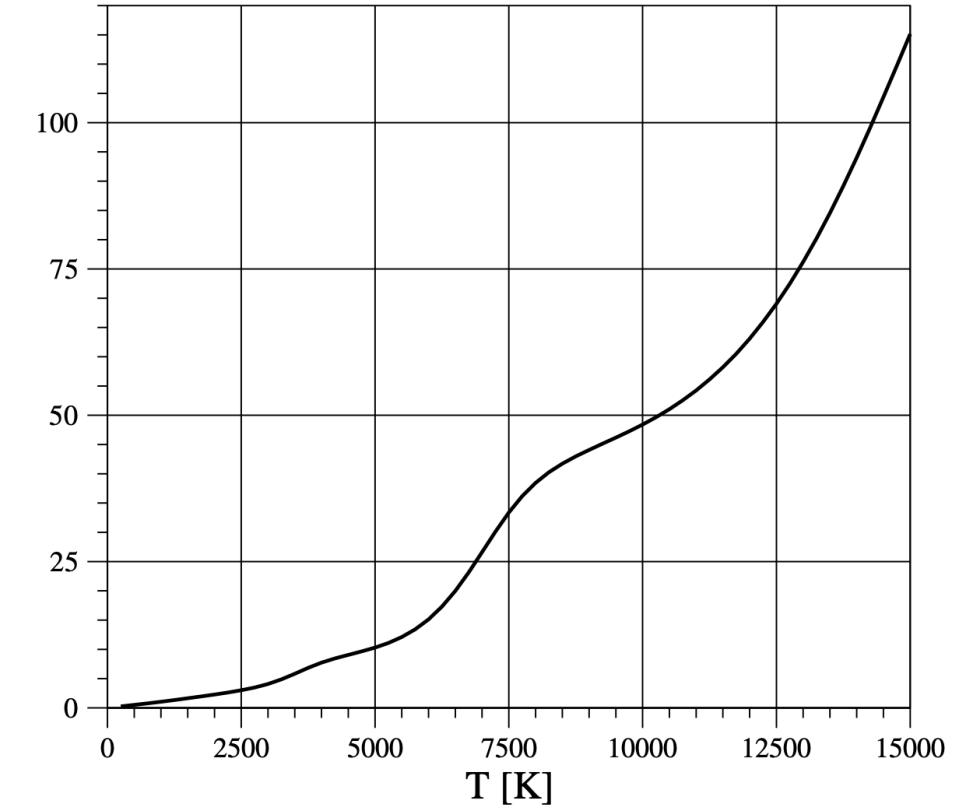
Thermodynamic Properties



Thermodynamic Properties



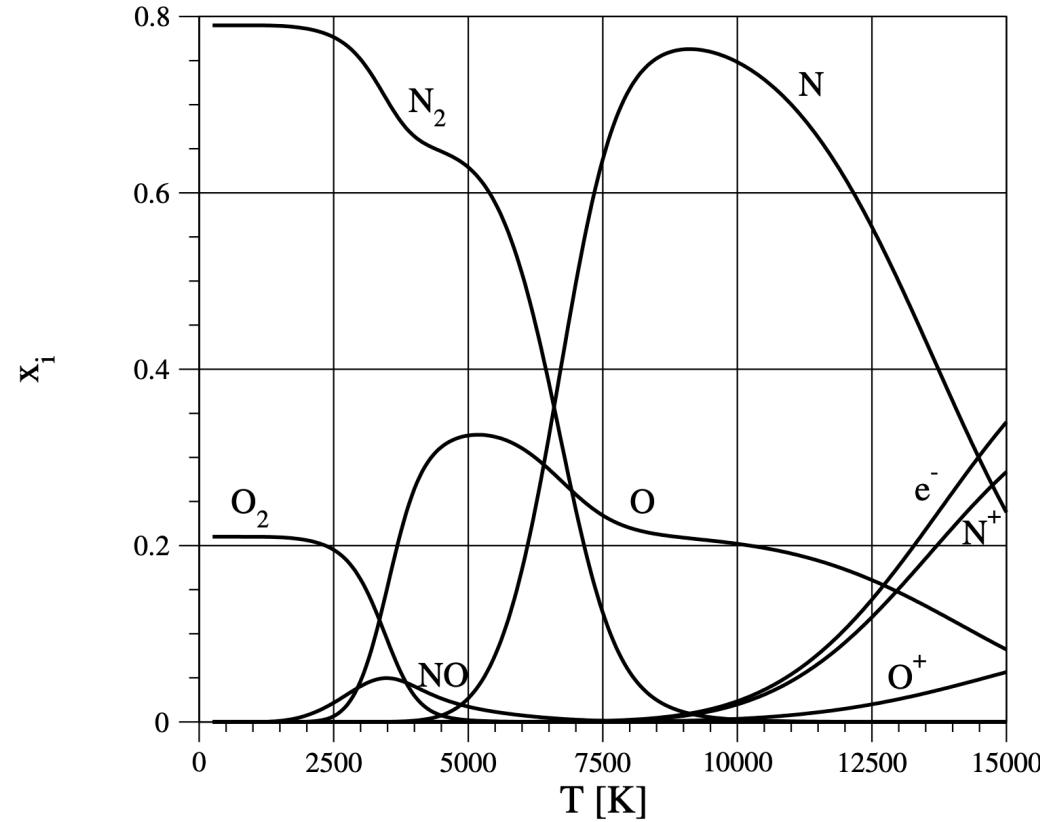
Air (1 atm)



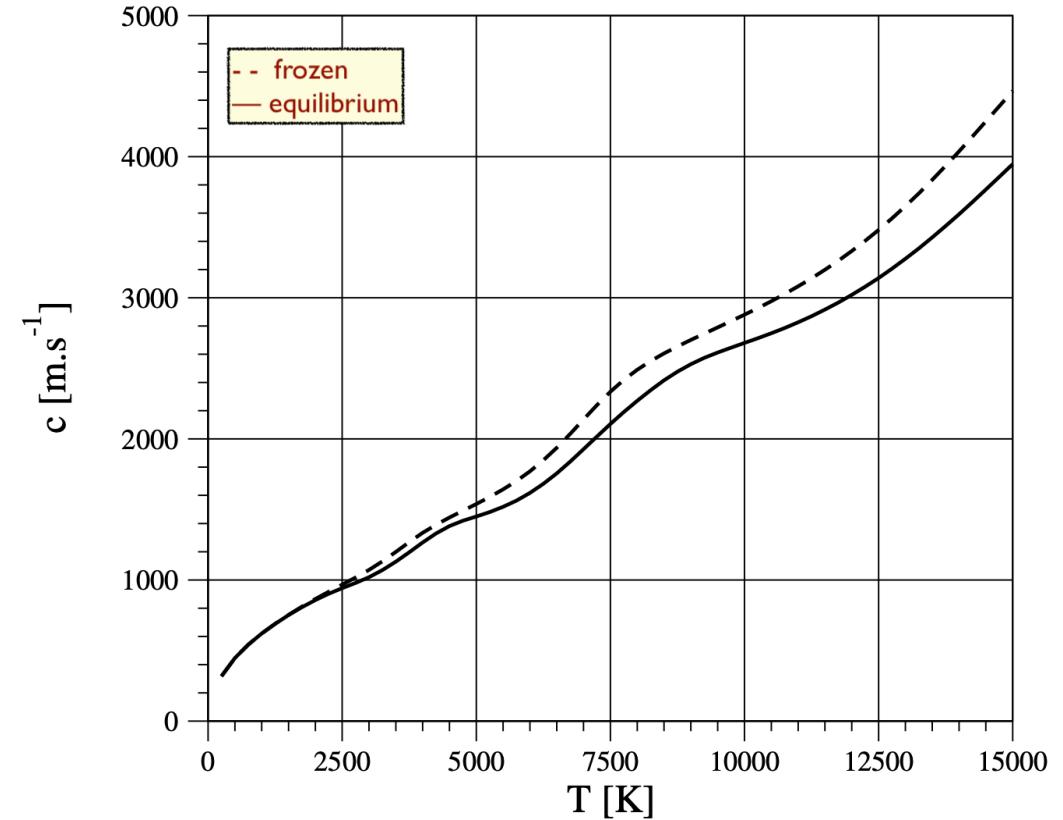
Images from Babante & Magin



Thermodynamic Properties



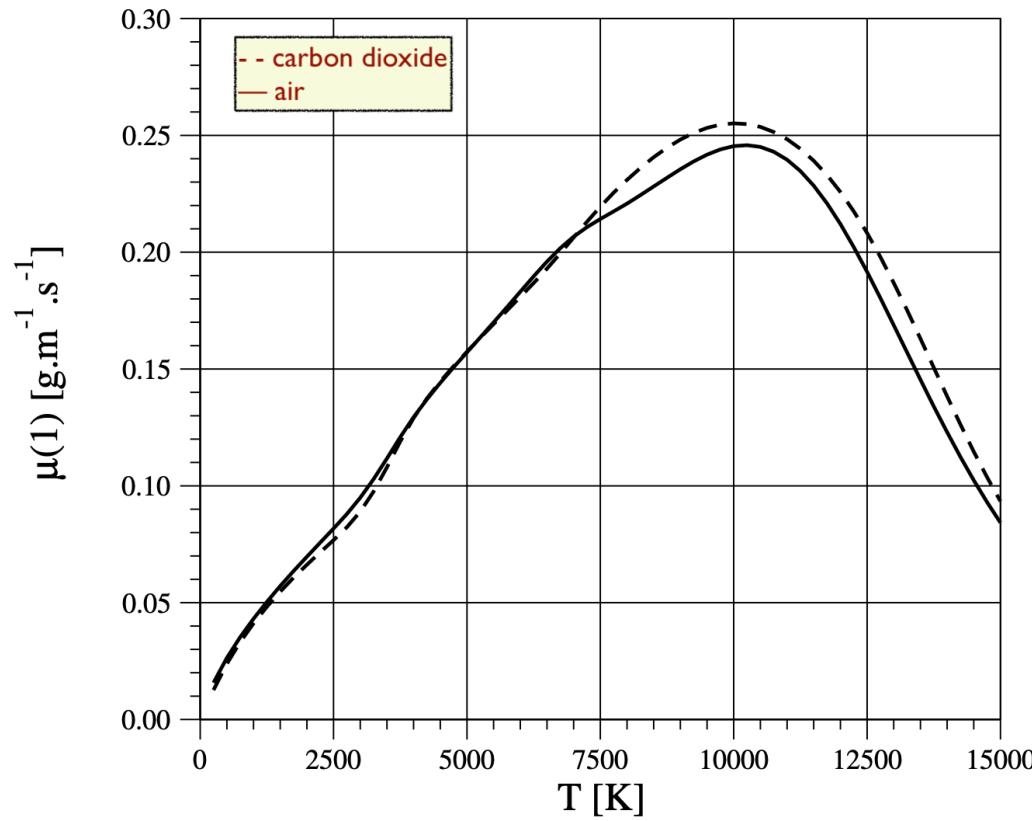
Air (1 atm)



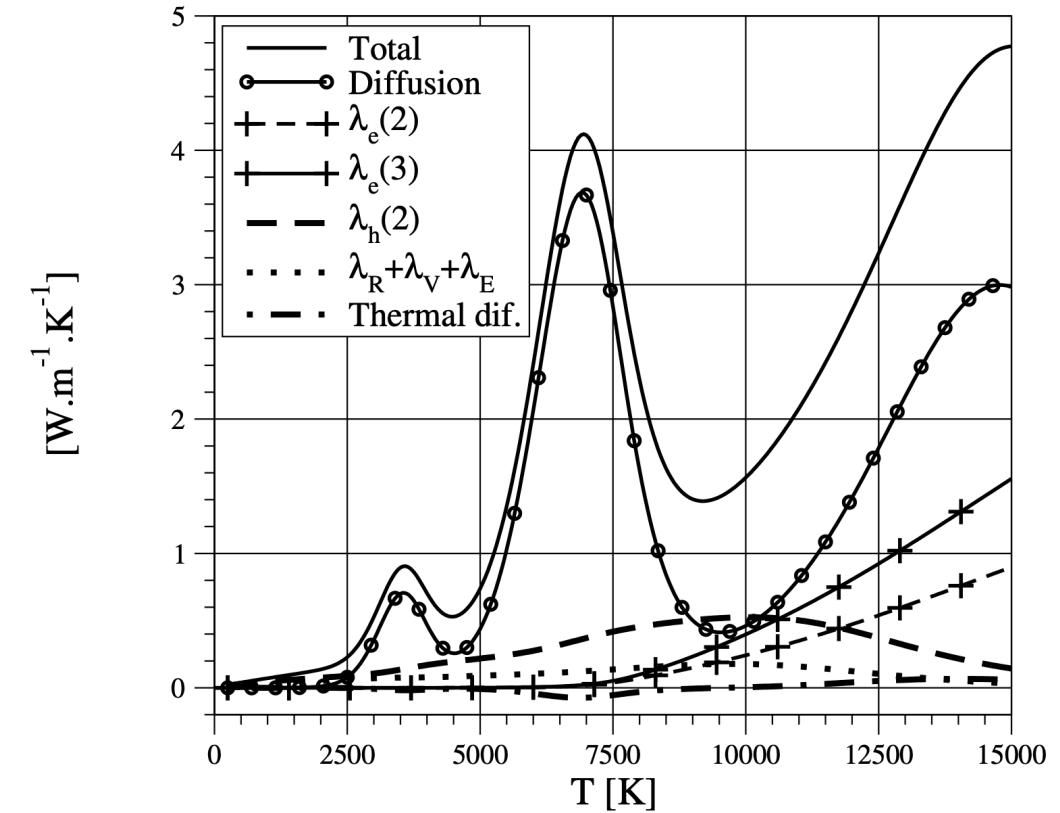
Images from Babante & Magin



Thermodynamic Properties



Air (1 atm)



Images from Babante & Magin



Thermochemistry

Chamber pressure at injector 773.3 psia or 53.317 bar; $c^* = 2332.1$ m/sec; shifting equilibrium nozzle flow mixture ratio $O_2/H_2 = 5.551$; chamber to throat area ratio $A_1/A_t = 1.580$.

Location	Parameters						
	Injector face	Comb. end	Throat	Exit I	Exit II	Exit III	Exit IV
p_{inj}/p	1.00	1.195	1.886	10.000	100.000	282.15	709.71
T (K)	3389	3346	3184	2569	1786	1468	1219
\mathfrak{M} (molec. mass)	12.7	12.7	12.8	13.1	13.2	13.2	13.2
k (spec. heat ratio)	1.14	1.14	1.15	1.17	1.22	1.24	1.26
C_p (spec. heat, kJ/kg-K)	8.284	8.250	7.530	4.986	3.457	3.224	3.042
M (Mach number)	0.00	0.413	1.000	2.105	3.289	3.848	4.379
A_2/A_t	1.580 ^a	1.580 ^a	1.000	2.227	11.52	25.00	50.00
c (m/sec)	NA	NA	2879 ^b	3485	4150	4348	4487
v_2 (m/sec)	NA	NA	1537 ^b	2922	3859	4124	4309
Mol fractions of gas mixture							
H	0.03390	0.03336	0.02747	0.00893	0.00024	0.00002	0.00000
HO_2	0.00002	0.00001	0.00001	0.00000	0.00000	0.00000	0.00000
H_2	0.29410	0.29384	0.29358	0.29659	0.30037	0.30050	0.30052
H_2O	0.63643	0.63858	0.65337	0.68952	0.69935	0.69948	0.69948
H_2O_2	0.00001	0.00001	0.00000	0.00000	0.00000	0.00000	0.00000
O	0.00214	0.00204	0.00130	0.00009	0.00000	0.00000	0.00000
OH	0.03162	0.03045	0.02314	0.00477	0.00004	0.00000	0.00000
O_2	0.00179	0.00172	0.00113	0.00009	0.00000	0.00000	0.00000

Table from Sutton



Liquid Rocket Engines

Type	Propellant	Energy Source	I_{sp} (s) Vacuum	F (lbs) Range	Specific Gravity	Advantages	Disadvantages
Liquid mono-propellant	H_2O_2 N_2H_4	Exothermic decomposition	150 200	0.01–0.1	1.46 1	Simple, reliable, low cost	Low performance, higher weight
Liquid bipropellant	RP-1/O ₂	Chemical	270–360	1–10 ⁶	1	High performance	Complicated
	H_2/O_2	Chemical	360–450	1–10 ⁶	1.26	Very high performance	Cryogenic, complicated
	UMDH/ N_2O_4	Chemical	270–340	1–10 ⁶	1.14	Storable, good performance	Complicated
	N_2H_4/F_2	Chemical	425	1–10 ⁶	1.1	Very high performance	Toxic, dangerous, complicated

Propellant Combinations

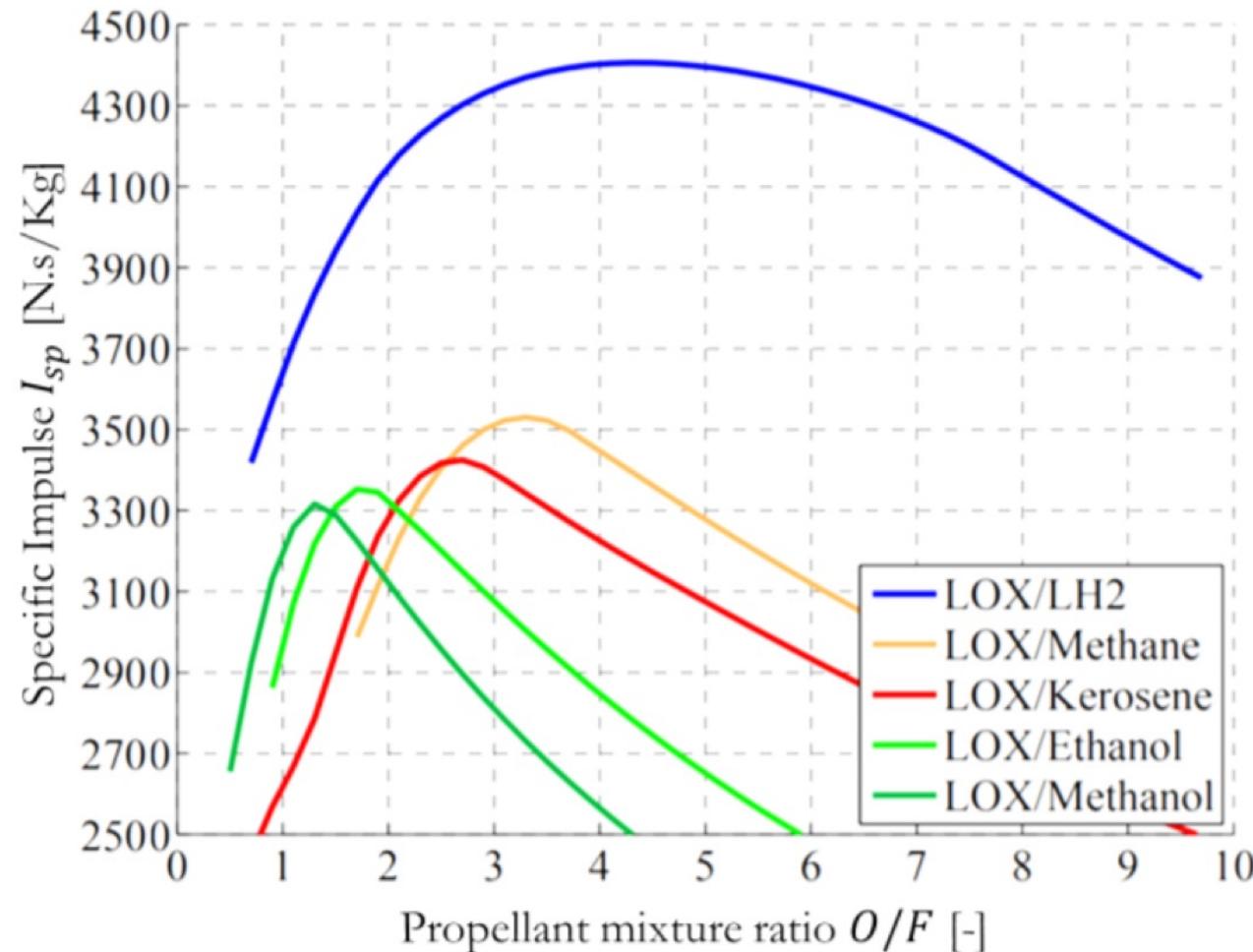
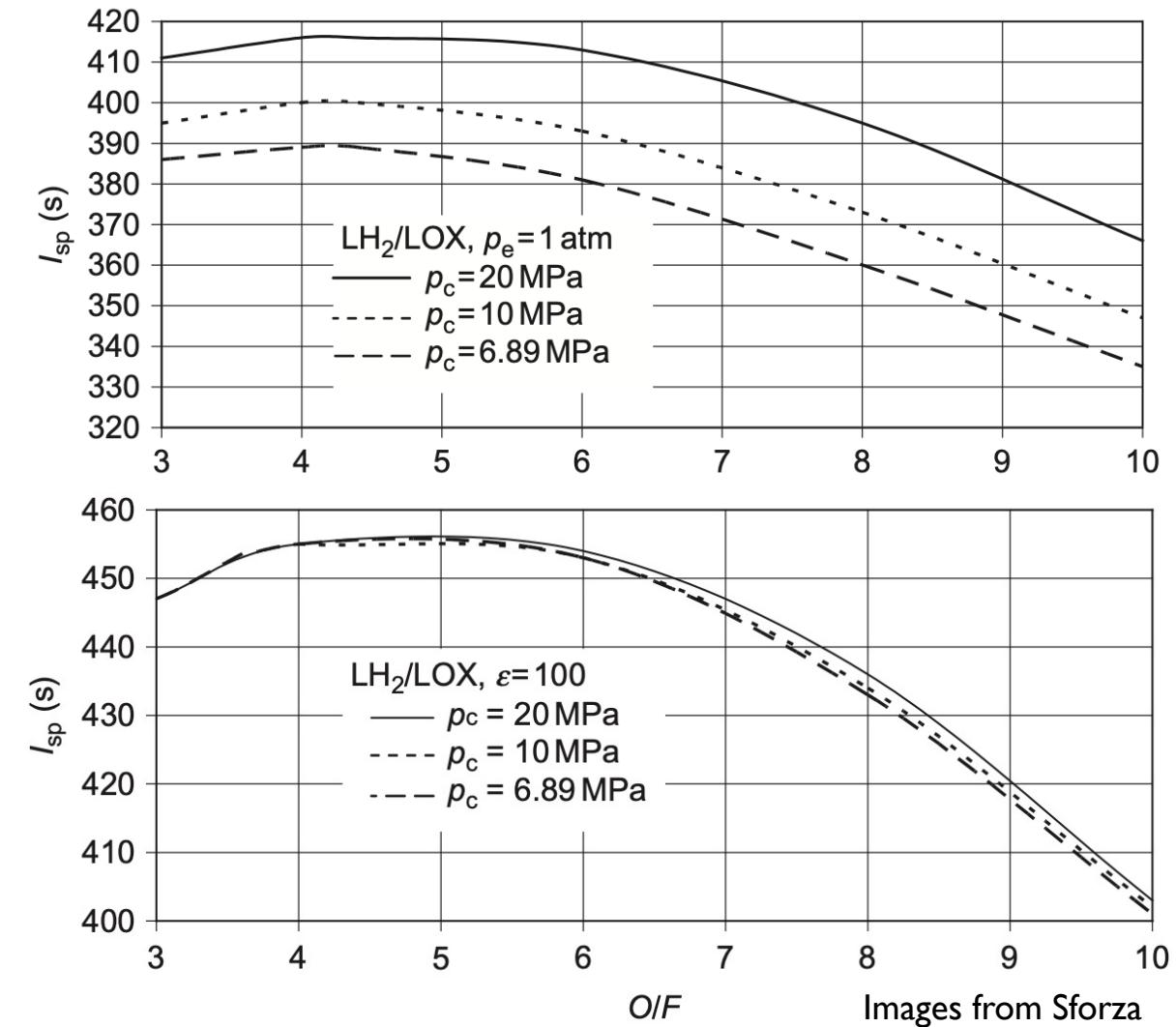
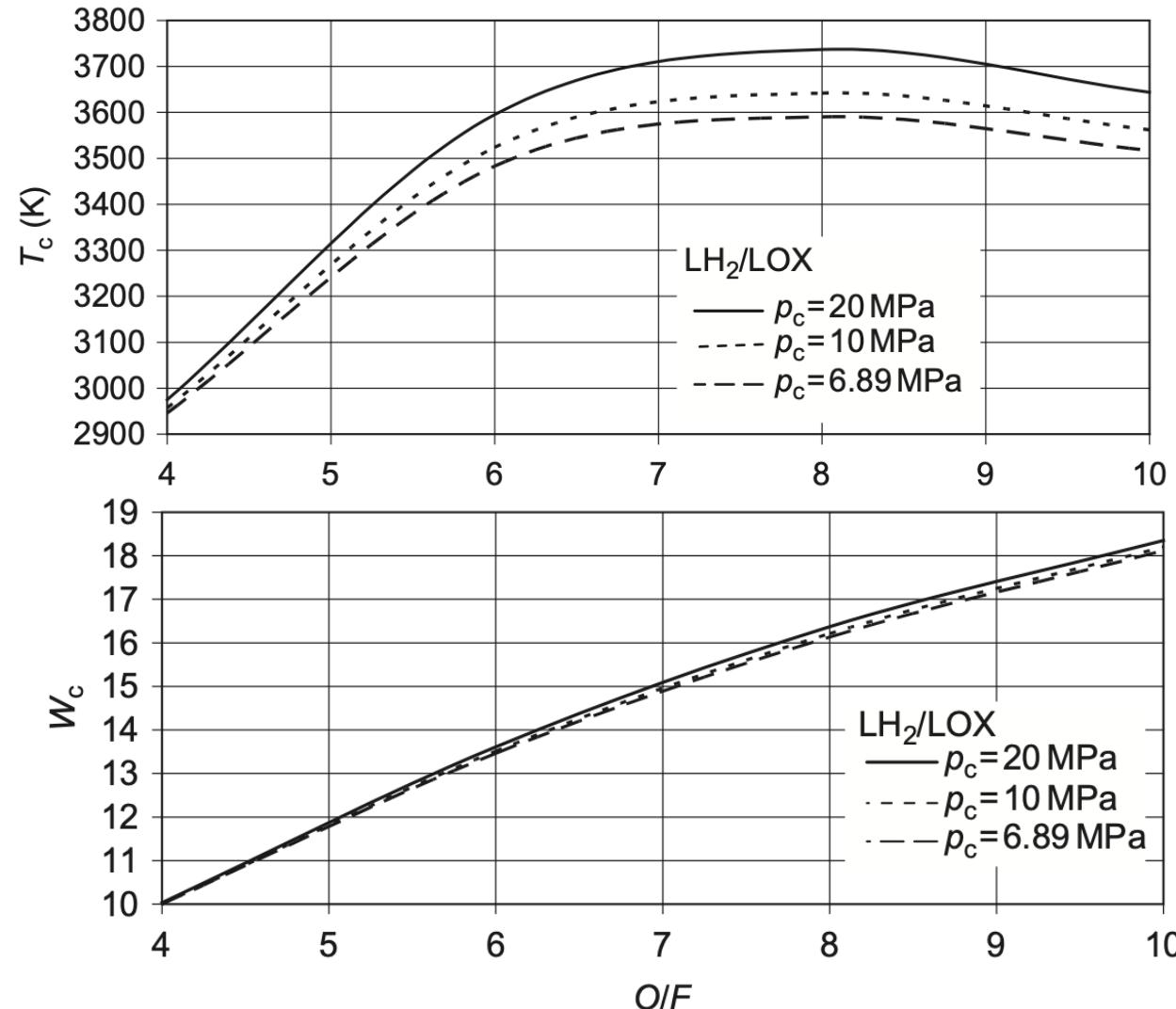


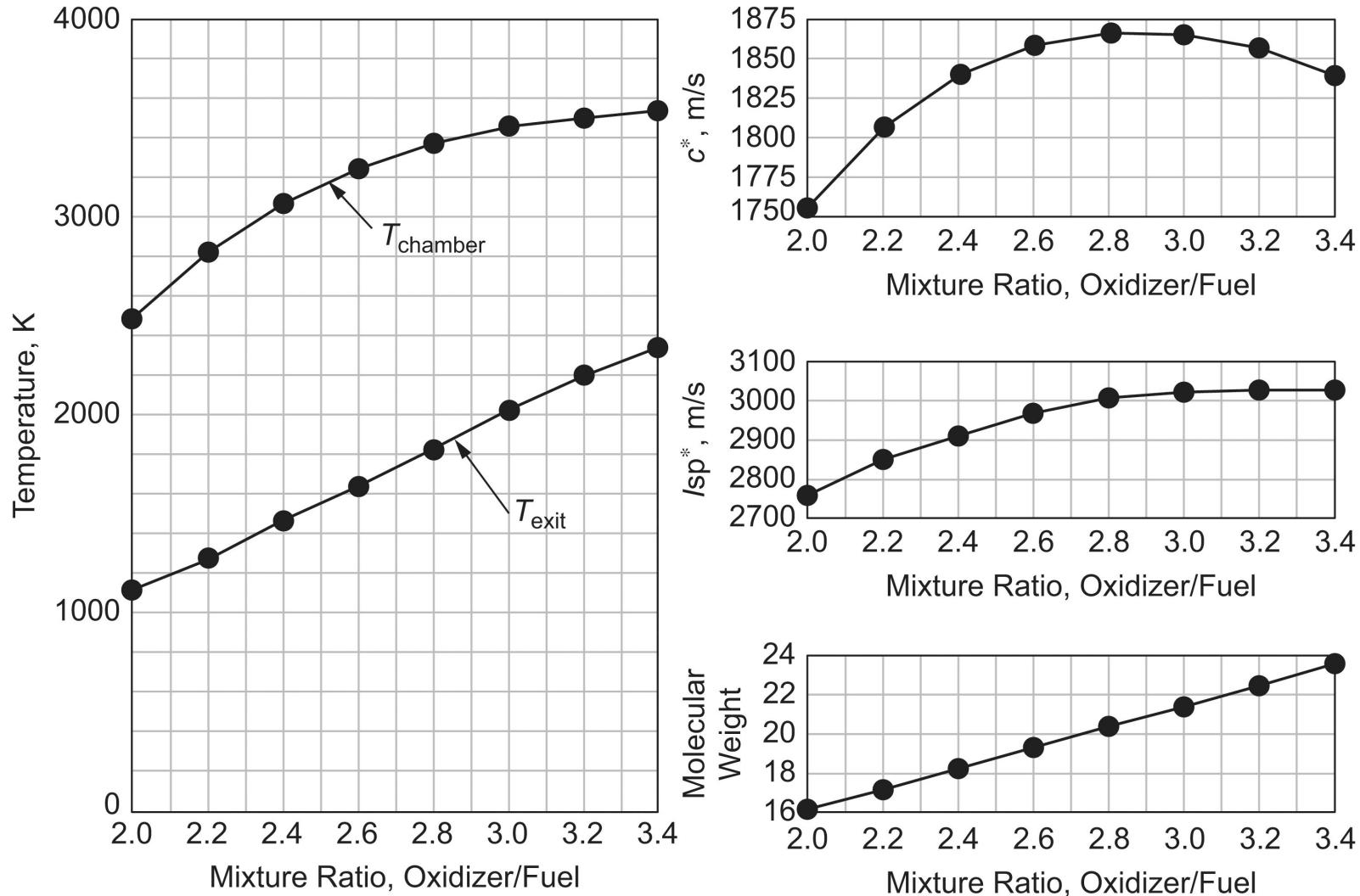
Image from Johnson

LOX-LH₂: Effect of Mixture Ratio



Images from Sforza

LOX-LCH₄: Effect of Mixture Ratio



Characteristic Length

Propellant Combination	L* (cm)
HNO ₃ / Hydrazine variants	76 – 89
N ₂ O ₄ / Hydrazine variants	76 – 89
LO ₂ / RP1	102 – 127
LO ₂ / NH ₃	76 – 102
LO ₂ / LH ₂ (gaseous H ₂ injection) – Semicryogenic	56 – 71
LO ₂ / LH ₂ (liquid H ₂ injection) – Cryogenic	76 – 102

Propellant Combinations

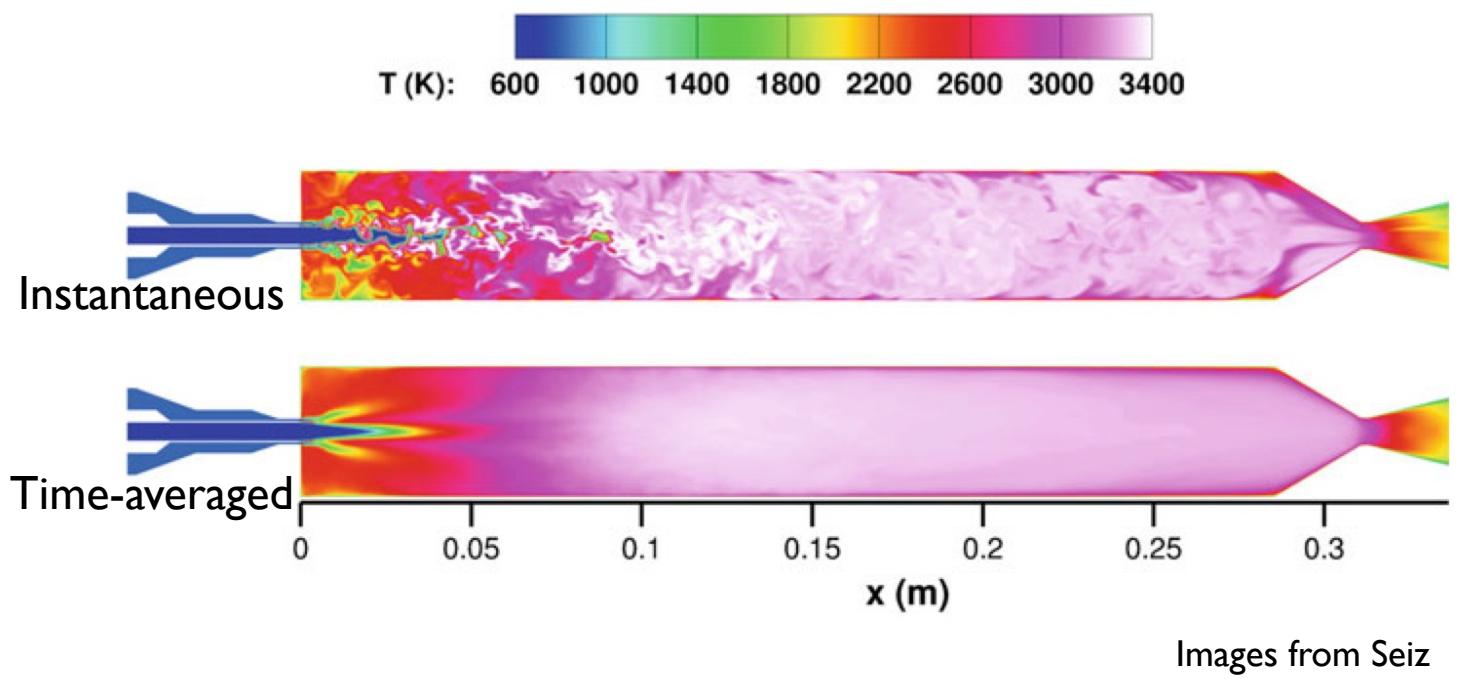
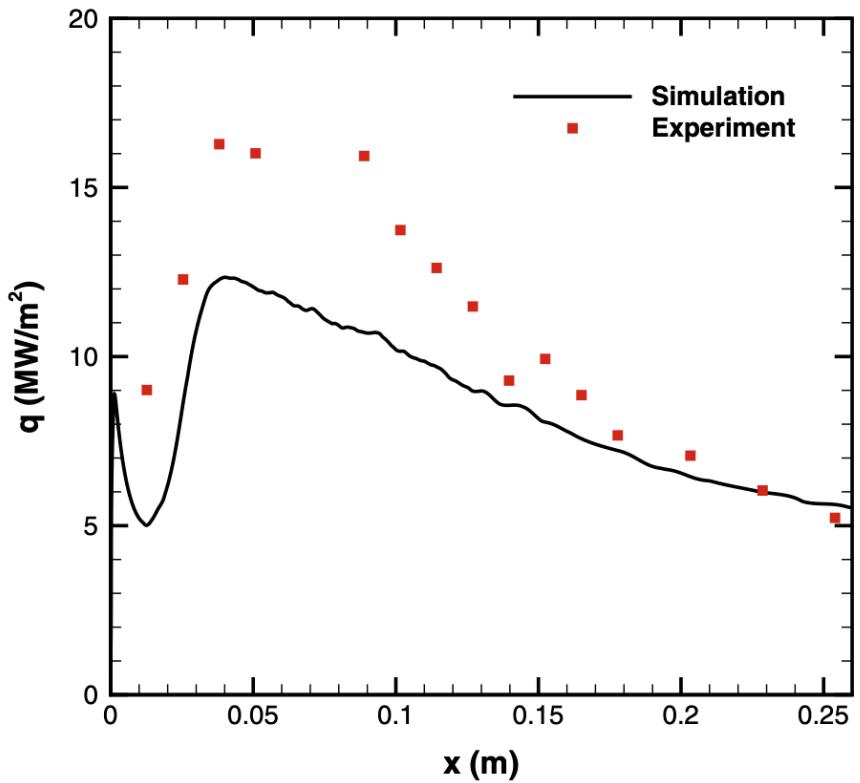
EVERYDAY
ASTRONAUT



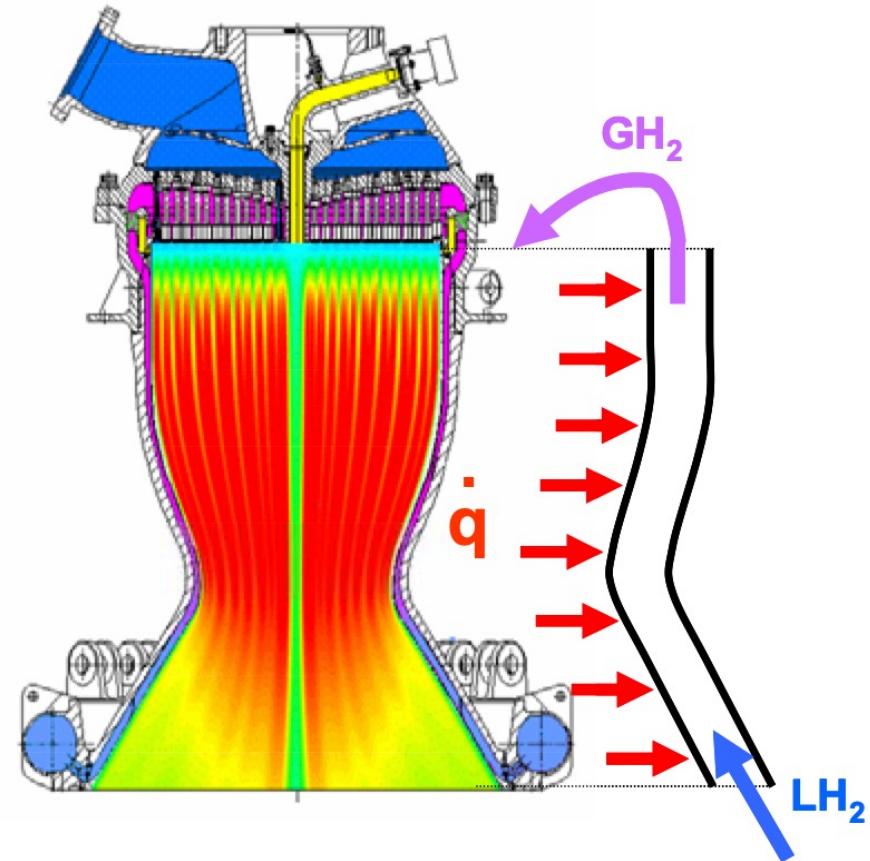
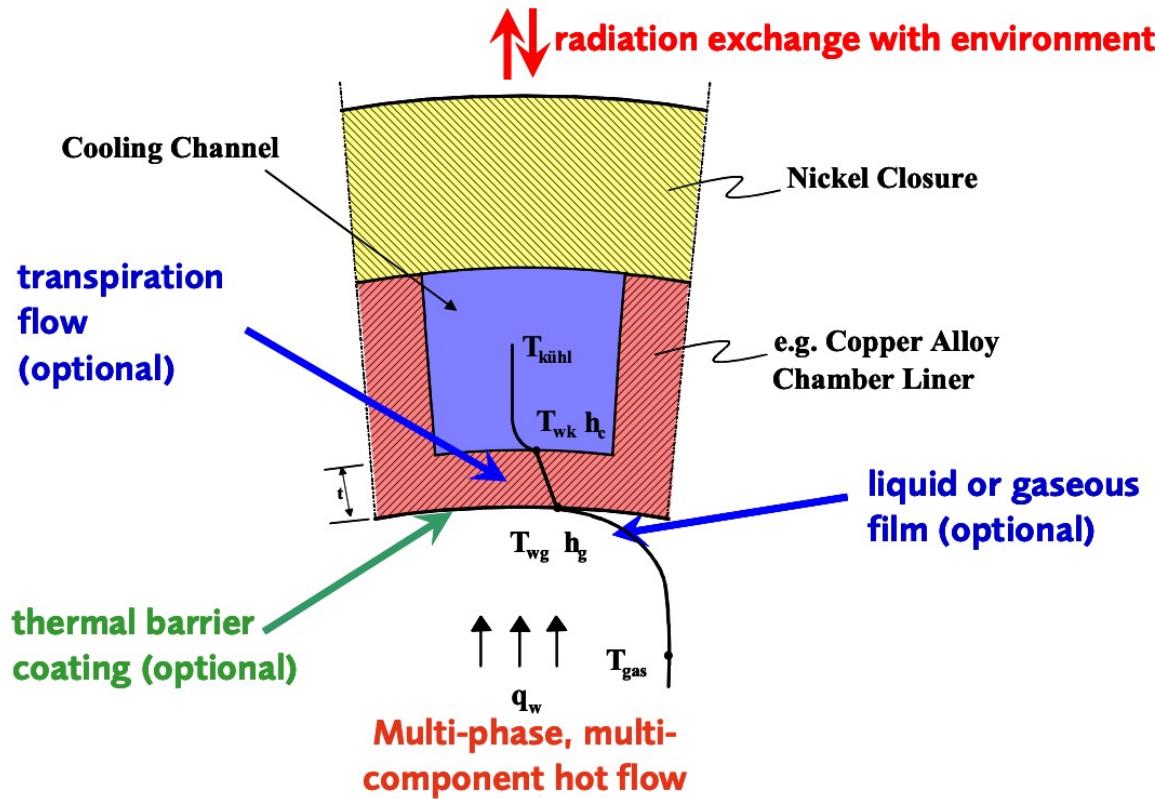
	Merlin	RD-180	F-1	Raptor	BE-4	RS-25
Cycle	Open	Closed (LOX rich)	Open	Closed (Full Flow)	Closed (LOX rich)	Closed (Fuel Rich)
Fuel Type	RP-1	RP-1	RP-1	Methane	Methane	Hydrogen
Total Thrust	0.84 MN	3.83 MN	6.77 MN	2.00 MN	~2.40 MN	1.86 MN
Thrust : Weight	198 : 1	78 : 1	94 : 1	107 : 1	~80 : 1	73 : 1
Specific Impulse (ISP)	282 sl 311 vac	311 sl 338 vac	263 sl 304 vac	330 sl ~350 vac	~310 sl ~340 vac	366 sl 452 vac
Chamber Pressure	97 bar	257 bar	70 bar	270 bar	~135 bar	206 bar

Image from EverydayAstronaut

Thermal Loads



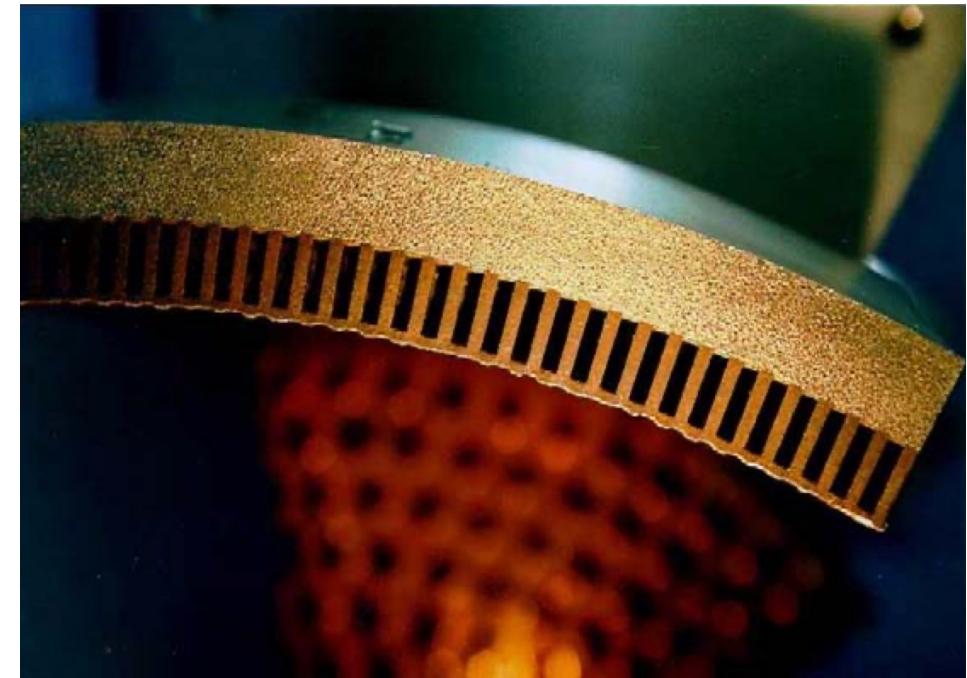
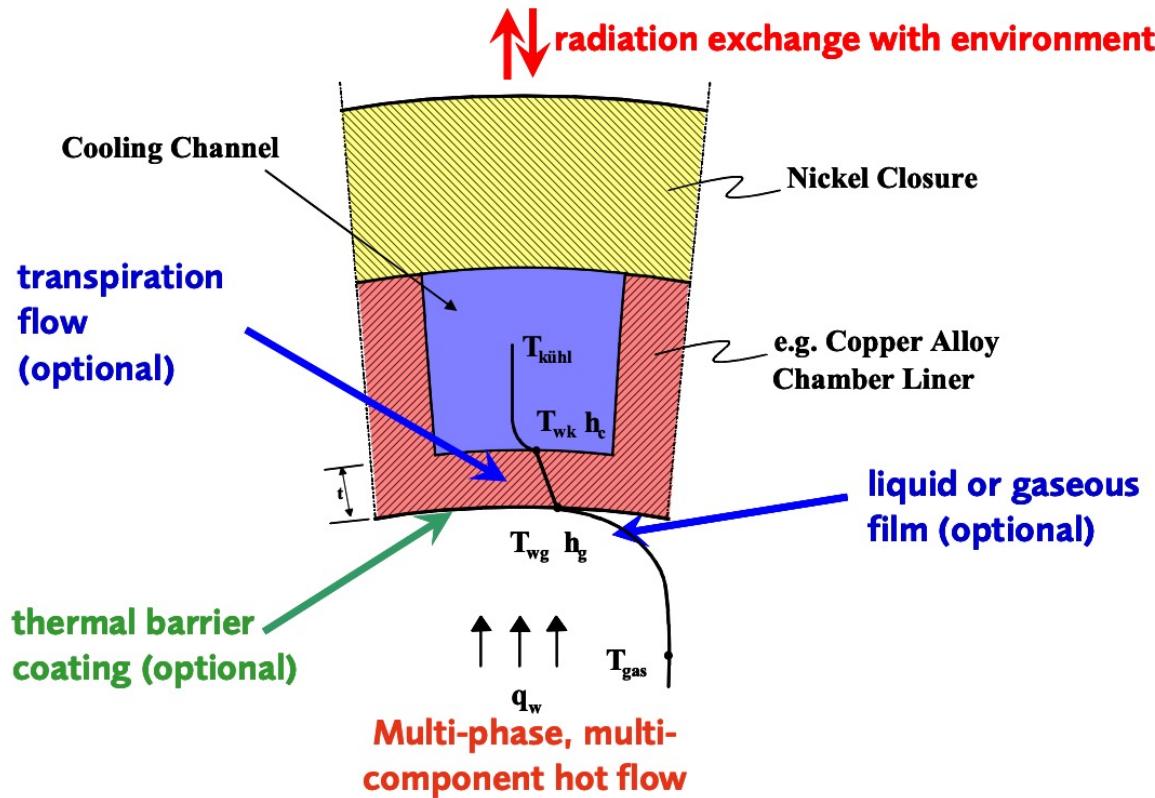
Thermal Loads



Images from Knab



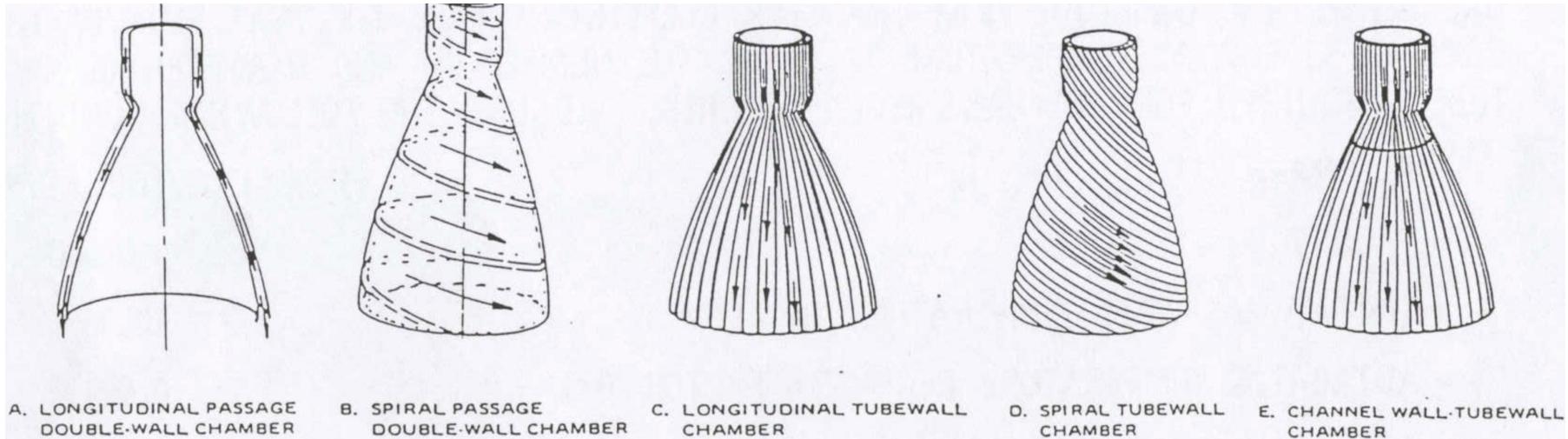
Thermal Loads



Combustion Chamber Wall

Images from Knab, Haidn

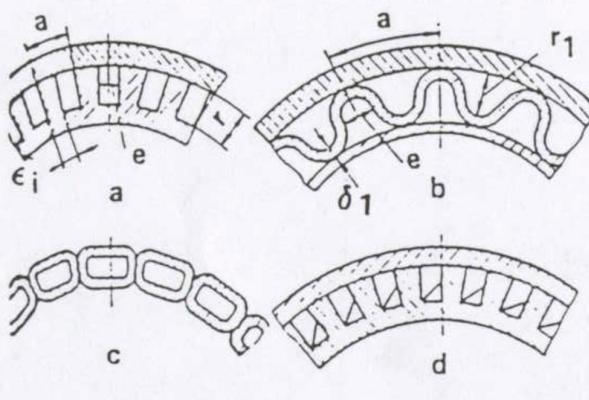
Regenerative Cooling



MATERIALS

- STAINLESS STEEL
- COPPER
- NICKEL
- COPPER/NICKEL

107-325

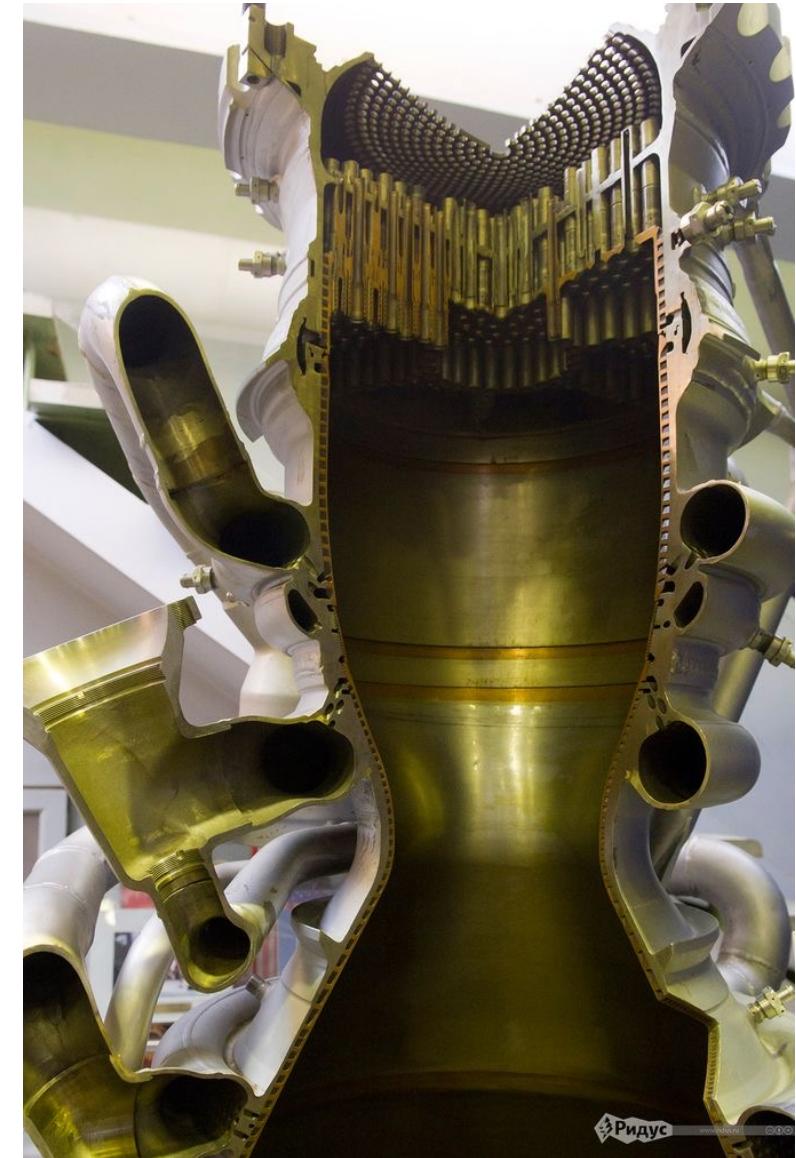


COOLING CHANNEL GEOMETRIES

Image from Boeing



Combustion Chamber



Injectors

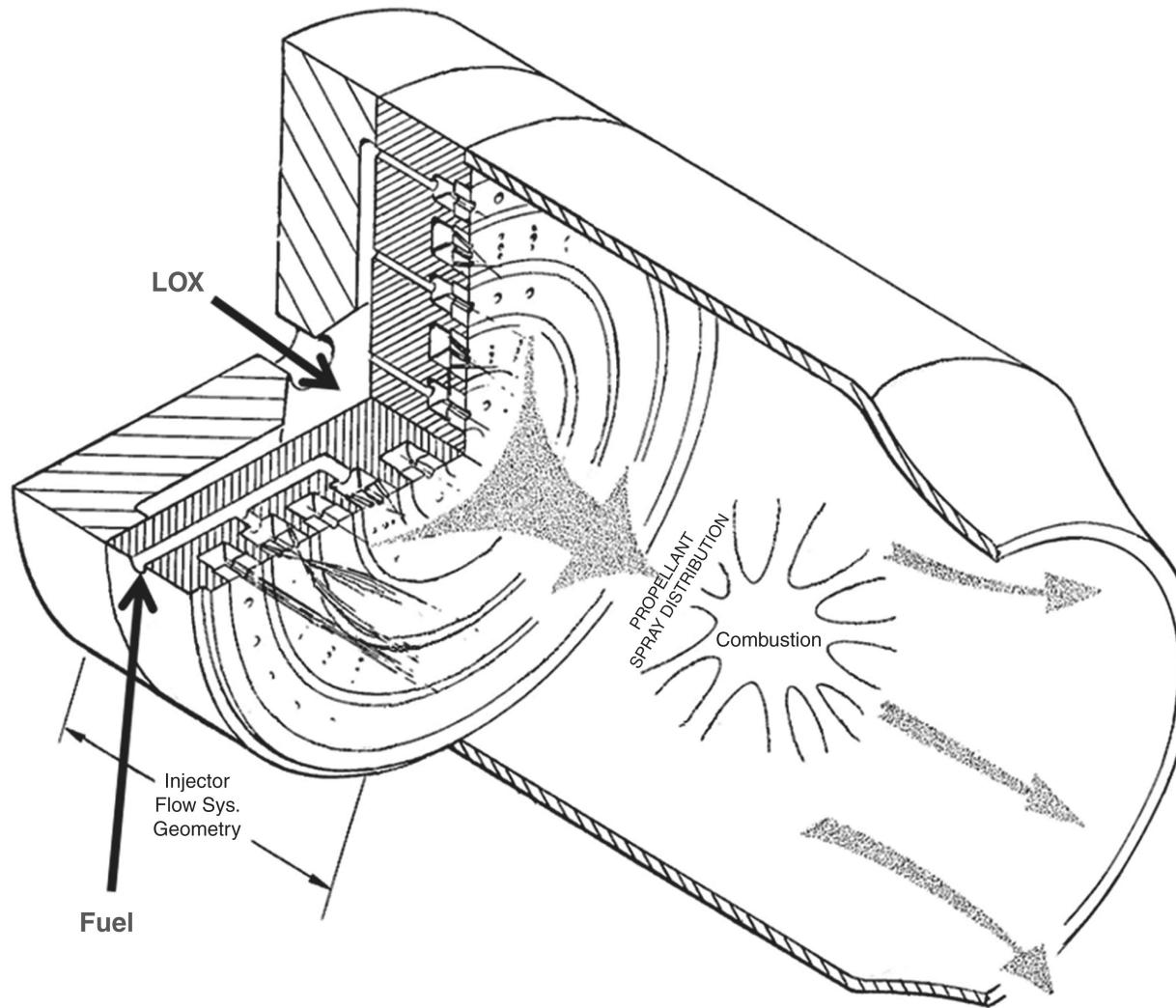


Image from Heister

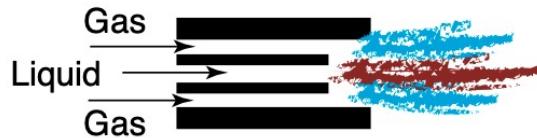
Atomization



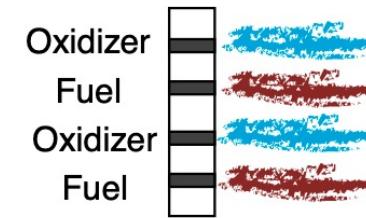
Image from ILASSEurope

Injectors

Concentric tube



Showerhead

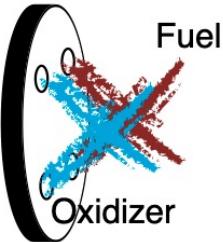


- High performance for LOX/H₂
- Fuel is gas
- Two options: Shear Coaxial and Swirl Coaxial
- Good wall compatibility
- Difficult to fabricate
- SSME, J-2, Orbit Transfer Vehicles

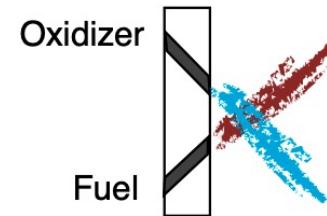
- Fuel injector for Chamber wall cooling
- Low performance: Poor atomization and mixing
- X-15, Pioneer

Injectors

Like doublet



Unlike doublet

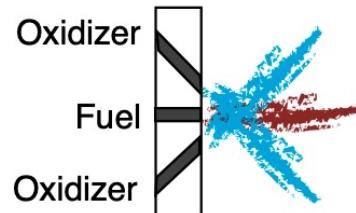


- Easy to manifold
- Good wall compatibility
- Not subject to blowapart
- Less effective atomization and mixing than unlike injector elements
- Shuttle OMES, F-1, Titan I & II stages, Atlas Booster

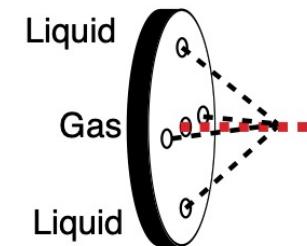
- Good mixing and atomization (high performance)
- Easy to manifold
- Subject to blowapart with hypergolic propellants
- LEM ascent engine, Most attitude control engines using storable propellants, Delta launch vehicle

Injectors

Unlike triplet



Unlike pentad

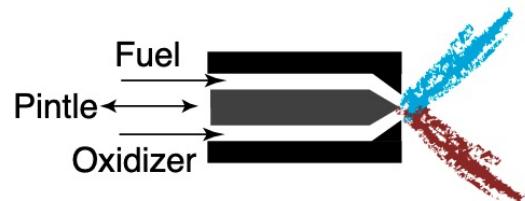


- Good atomization and mixing
- Symmetric spray pattern
- Subject to blowapart with hypergolic propellants
- Fuel can be gas
- Pattern can be reversed
- Rocket LEM descent engine, LOX/RP-I gas generators

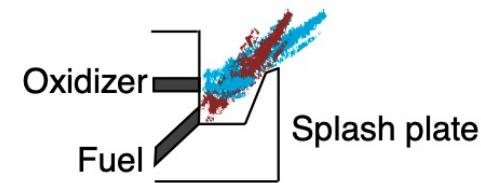
- Good atomization and mixing
- Applicable to very high or low mixture or density ratios
- Difficult to manifold
- Experimental

Injectors

Variable area (Pintle)



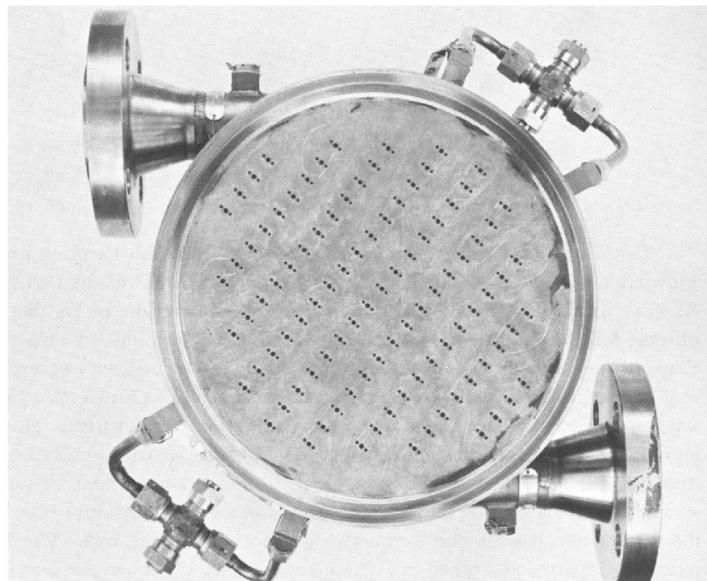
Splash plate



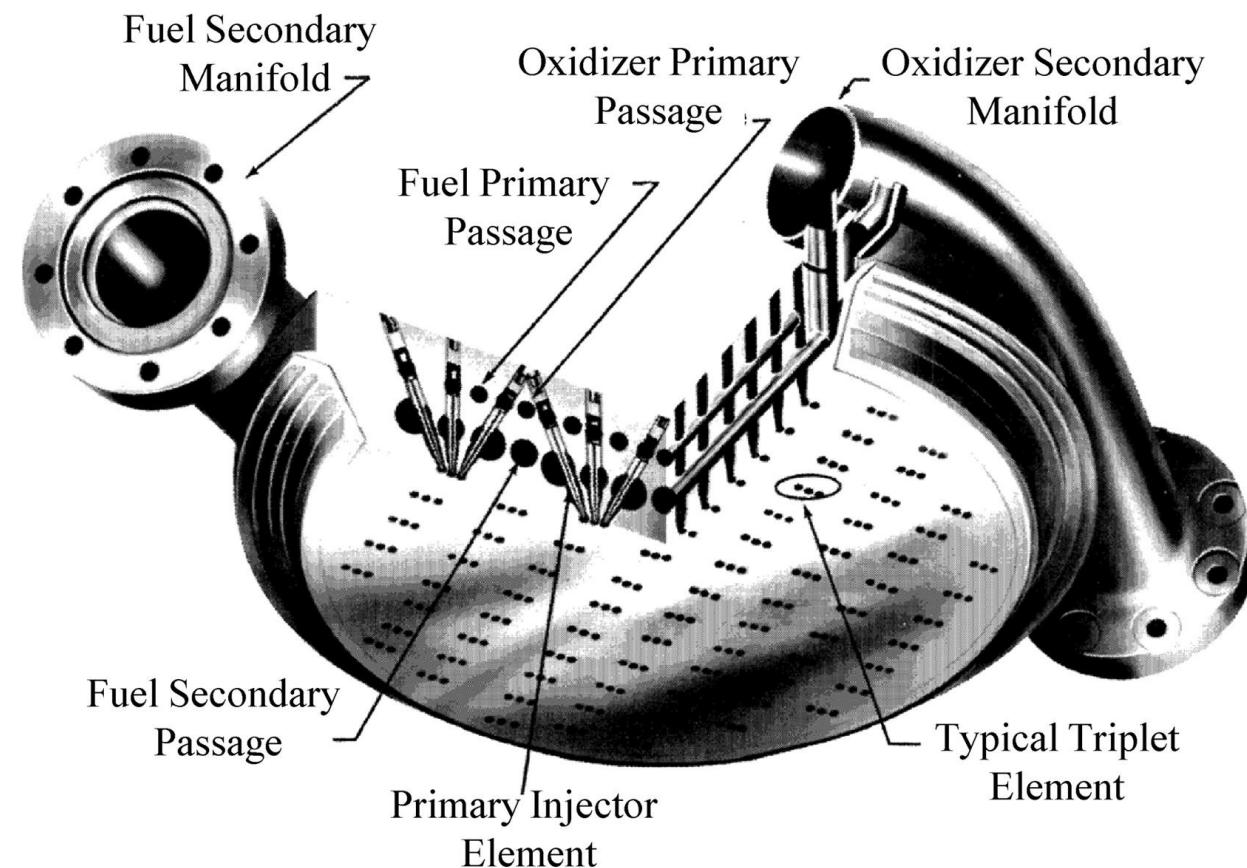
- Throttleable over wide range
- Complex fabrication
- Lower performance
- LEM descent engine

- Less sensitive to design tolerances
- Larger elements
- Apollo CM RCS, Gemini SC manoeuvring, attitude control and reentry engines

Injector Manifold



a) Hardware photo



b) Schematic diagram

Liquid Rocket Engines



Hypergolic Propellants
MMH/NTO Engines



10 N



400 N



Aestus
28 kN



RS-72
45 kN



HM-7
68 kN



VINCI
180 kN



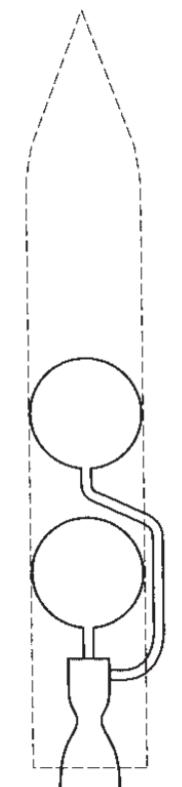
Vulcain
1145 kN



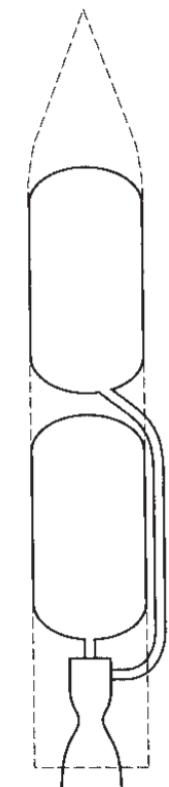
Vulcain 2
1355 kN

Cryogenic Propellants
H₂/O₂ Thrust Chambers

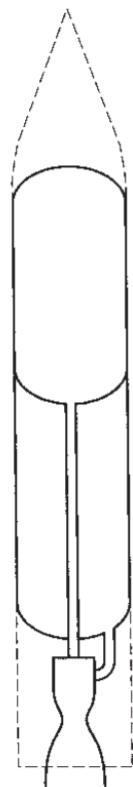
Tank arrangements



Spherical tanks



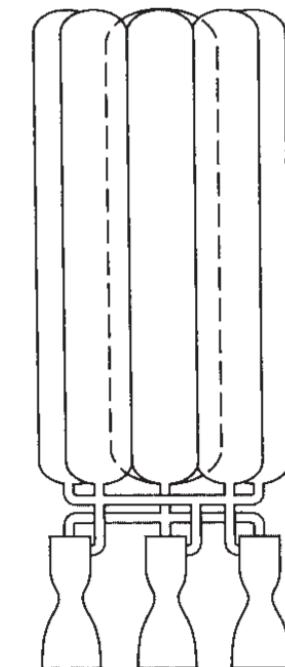
Tandem tanks,
external piping



Tandem tanks
with common
bulkhead,
internal piping



Concentric tanks



Multi-tank

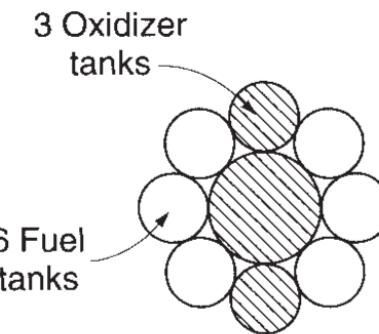
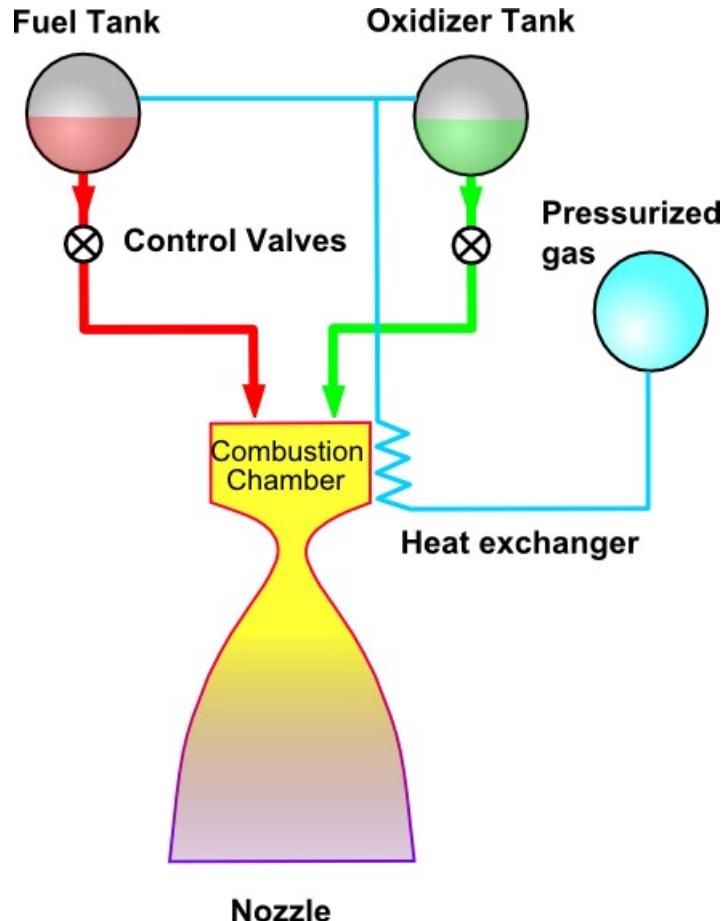


Image from Sutton

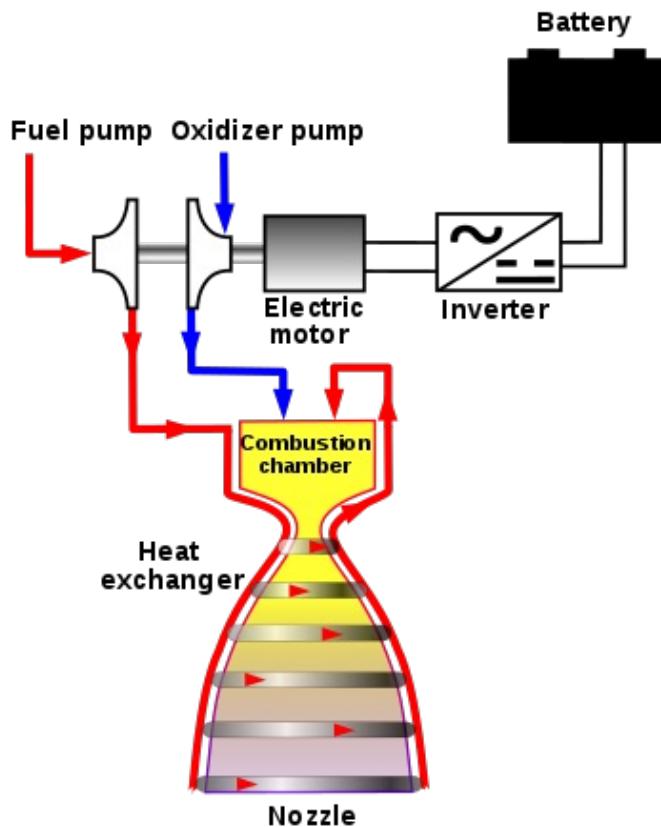


Pressure-fed Systems



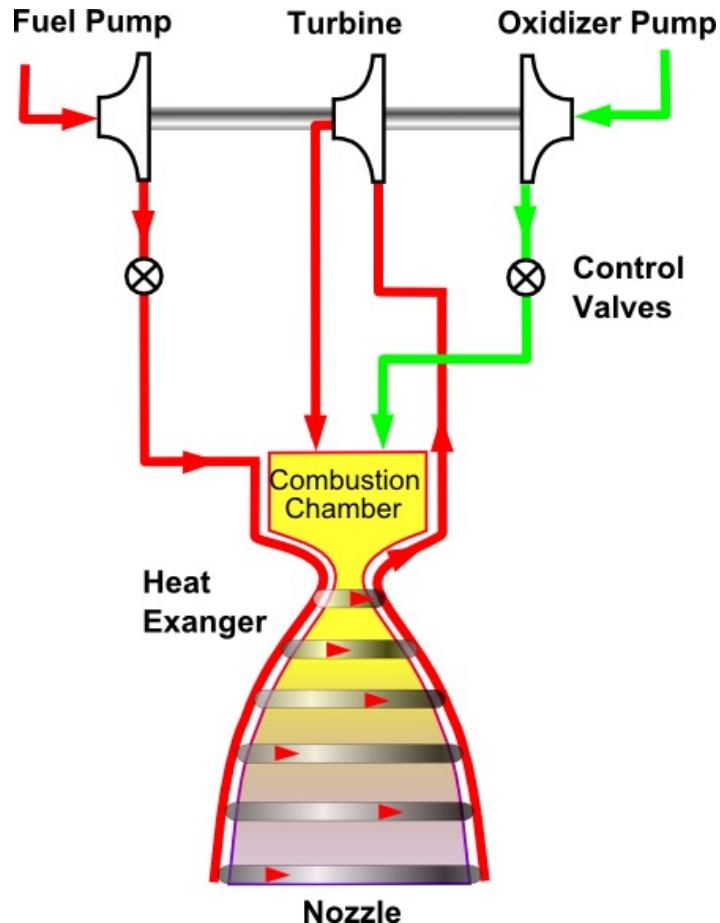
- Upper Stage and Space-craft Engines
- Low pressures (< 2 MPa)
- Low thrust (< 40 kN)

Pump-fed Systems



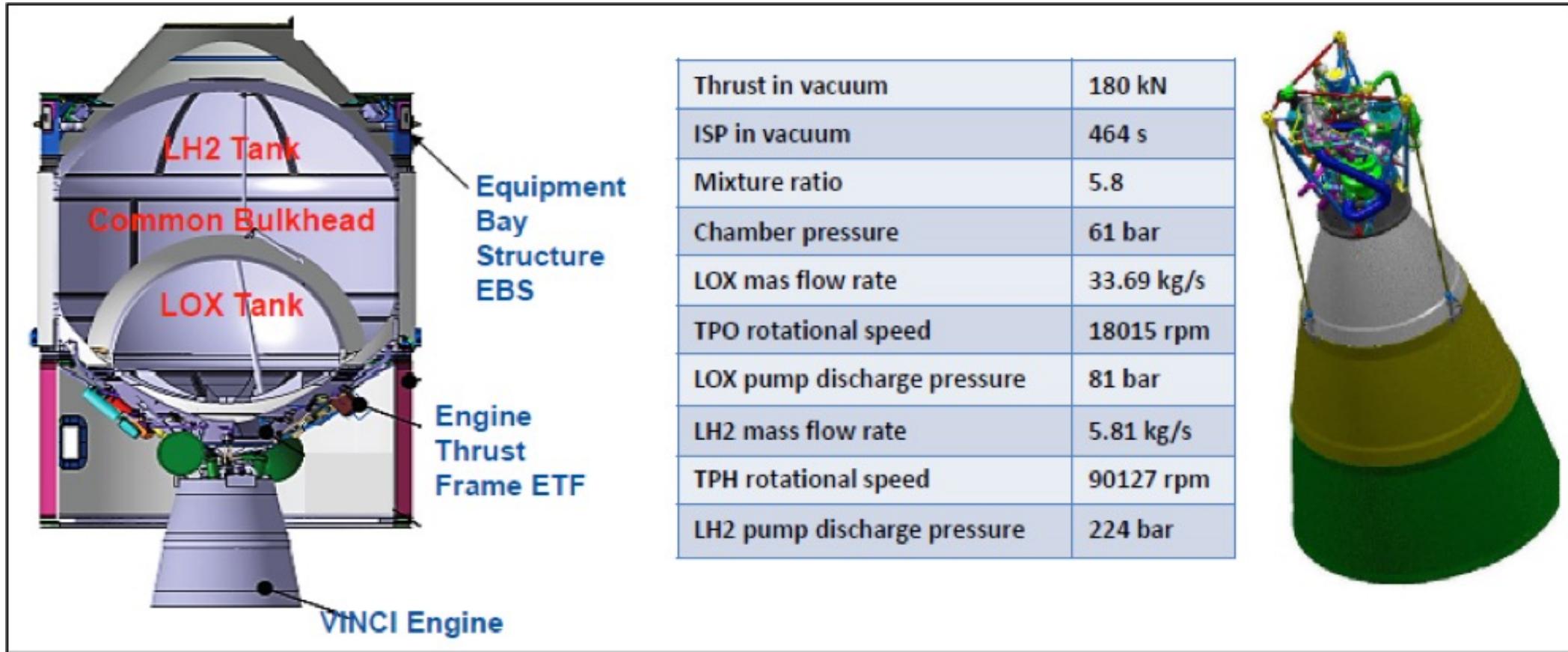
- Lower tank pressures
- SSME
 - Chamber pressure ~ 20 MPa
 - Tank pressure ~ 1 MPa
 - Pump exit pressures
42 MPa (LH_2) & 50 MPa (LO_2)
- How to power the pump?
 - Extract power from a gas-generator

Expander Cycle

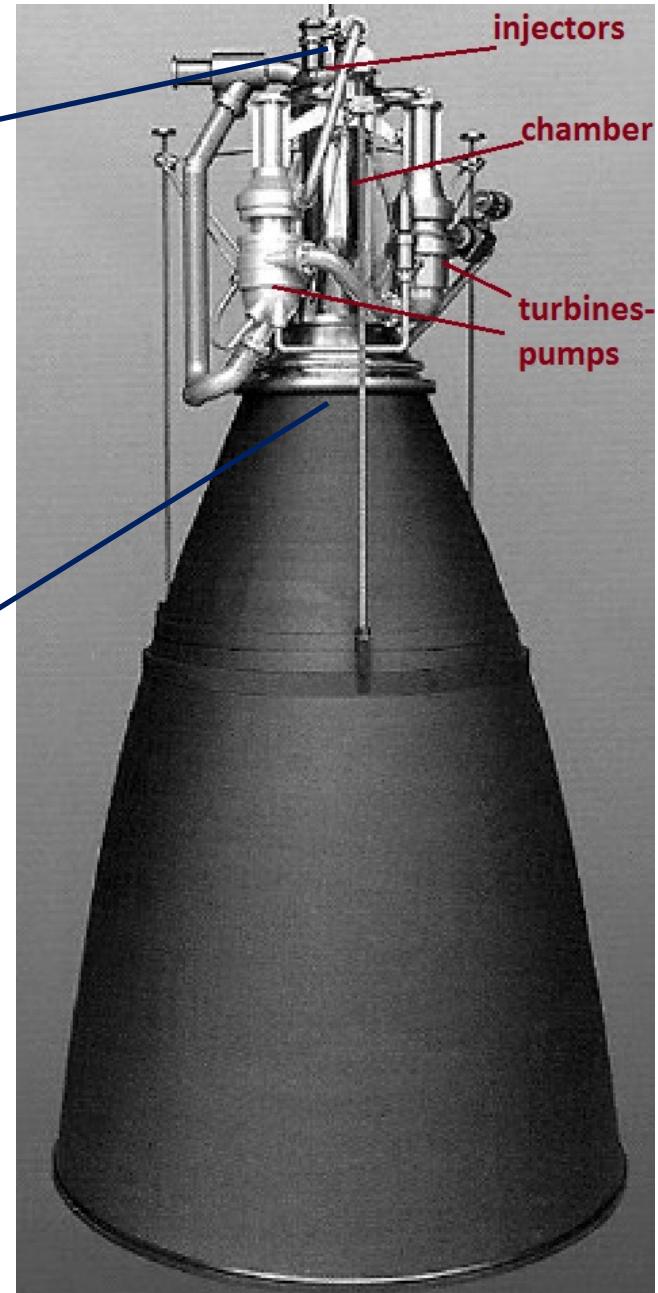


- Upper Stages
- Low-Medium Pressure
(3 – 7 MPa)
- Small Thrust Range
(80 – 200 kN)

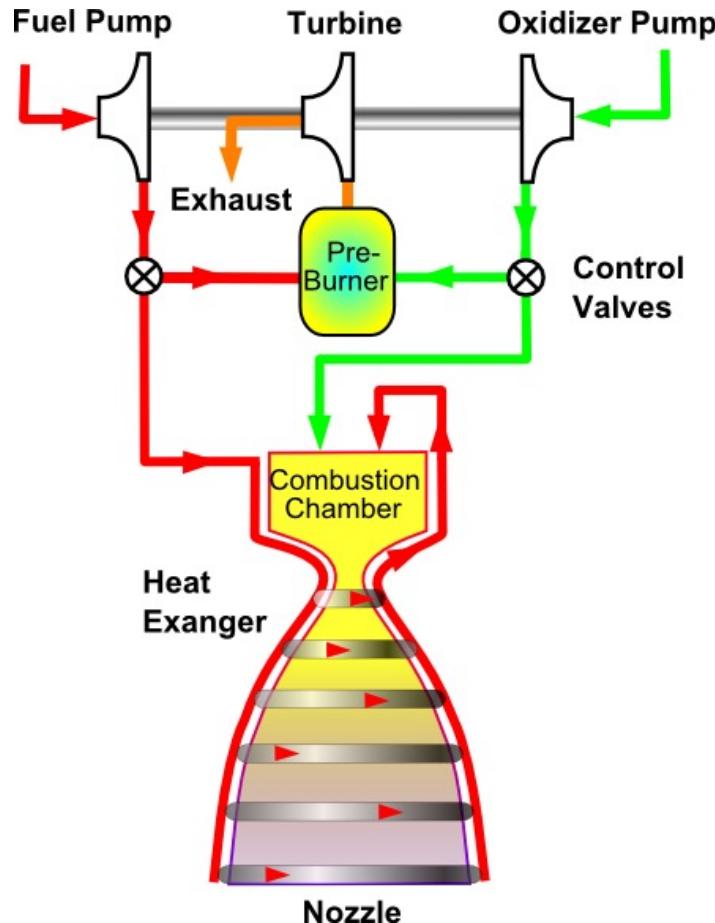
Vinci Engine



Vinci Engine

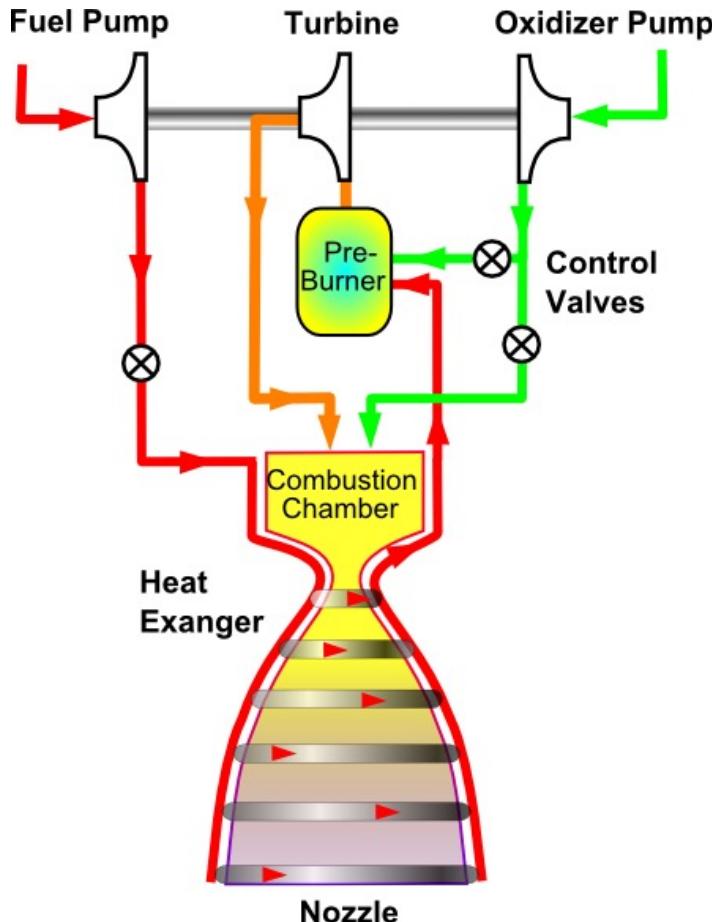


Gas-generator Cycle



- Booster, Core and Upper Stages
- Medium Pressure (< 15 MPa)
- Large Thrust Range (60 kN – 7 MN)

Staged-Combustion Cycle



- Booster, Core and Upper Stages
- High Pressure
(13 - 26 MPa)
- Large Thrust Range
(80 kN – 8 MN)

SSME

