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Guzman
CIM, Period 2
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Initials Code

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G90 G20; absolute cord & inch mode
M06 T2; tool change - load tool 2
M03 S3000; spin spindle to 3000rpm
G00 X0.5 Y0.5 Z0.1; initial starting point
G91; incremental mode

G01 Z-0.1 F9; meet top
G01 Z-.03125 F9; plunge

G01 Y1 F16 ; left left
G01 X.375 Y-.5 ; curve downwards
G01 X.375 Y.5 ; curve upwards
G01 Y-1 ; right leg

G01 Z.03125 F9; retract

G00 X.25 Y.25 ; RAPID TO POINT F
G01 Z-.03125 F9; plunge

G03 X.50 Y0 I0.25 J0 F9 ; create j curve
G01 Y.75 F12 ; go up
G01 X0.4 ; create half of top bar
G01 X-0.8 ; create other half of top bar

G01 Z0.03125 F9; retract
M05; stop spindle
G90; absolute mode baby
G00 X0.25 Y0.25 ; go to border starting

G91 ; incremental mode
G01 Z-.03125 F9; plunge
G01 X2.5 ; bottom side
G01 Y1.5 ; right side
G01 X-2.5 ; top side
G01 Y-1.5 ; left side
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M02 ; stop