


Total Casting Tolerance (mm)													ISO-8062
Raw Casting Basic Dimension (mm)	Over	-	10	16	25	40	63	100	160	250	400	630	
Casting Tolerance Grade	Up to and Including	10	16	25	40	63	100	160	250	400	630	1000	
	7	0.74	0.78	0.9	1	1.1	1.2	1.4	1.6	1.8	2	2.2	
	8	1	1.1	1.3	1.4	1.6	1.8	2	2.2	2.6	2.8	3.2	
	9	1.5	1.6	1.8	2	2.2	2.5	2.8	3.2	3.6	4	4.6	

DRWN BY:		 Doran Sanat Torkan L.L.C		I	-
DATE:				H	-
CHECKED BY:				G	-
DATE:		PROJECT NAME:		F	-
SIZE		Customer Confirmation :		E	-
A4				D	-
SCALE	WIGHT (Kg):	CODE:		C	-
1:2	R 1900gr L 1540gr	DST 6901		B	-
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