

## **Standard Operating Procedure: Heavy Machinery Safety - Part 1**

### **1. Purpose**

The purpose of this SOP is to define the safety guidelines for operating the X-200 Hydraulic Press. All personnel must be trained and certified before operating this machinery.

### **2. Scope**

This procedure applies to all production floor employees and maintenance staff.

### **3. Prerequisites**

- Wear Personal Protective Equipment (PPE): Helmets, Gloves, Safety Goggles.
- Ensure the emergency stop button is functional.
- Verify that the voltage regulator is set to 240V.

## **Standard Operating Procedure: Heavy Machinery Safety - Part 2**

### **4. Emergency Procedures**

In the event of a malfunction, immediately press the RED E-STOP button located on the main panel. Do not attempt to retrieve jammed materials with bare hands. Use the provided safety tongs.

### **5. Reporting**

Any incidents, near-misses, or equipment damage must be reported to the Floor Manager within 15 minutes.

Failure to report incidents is a violation of company safety policy.