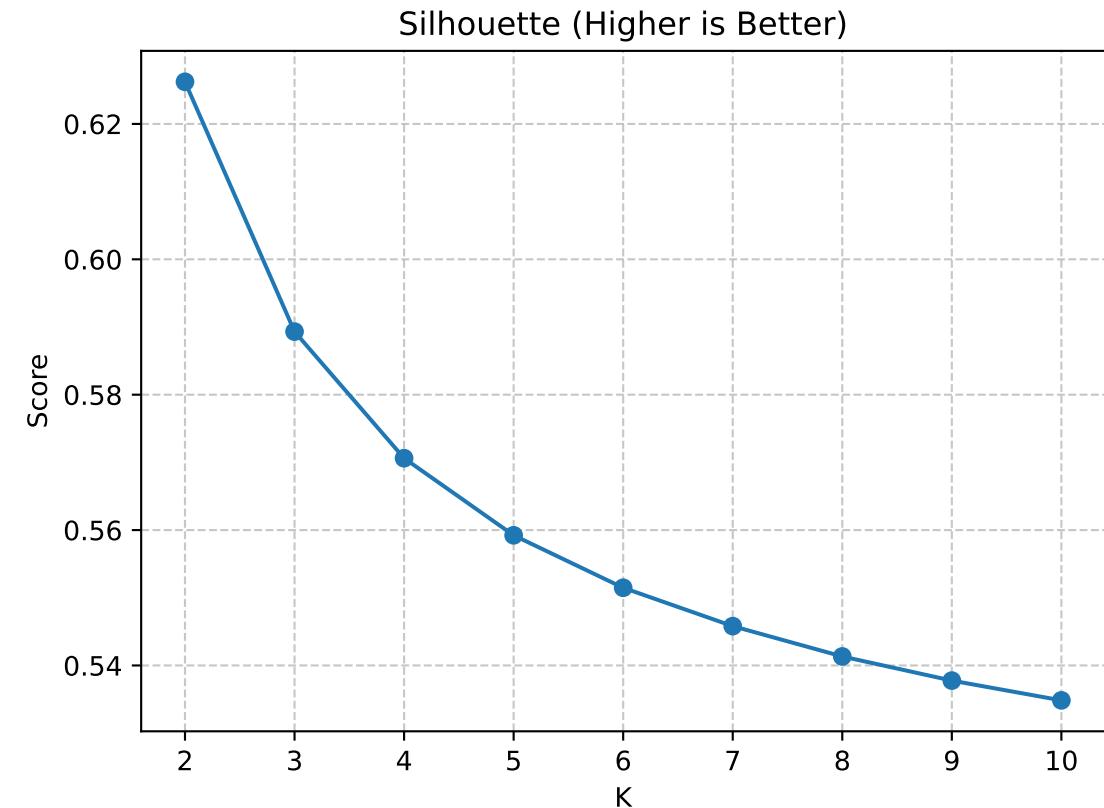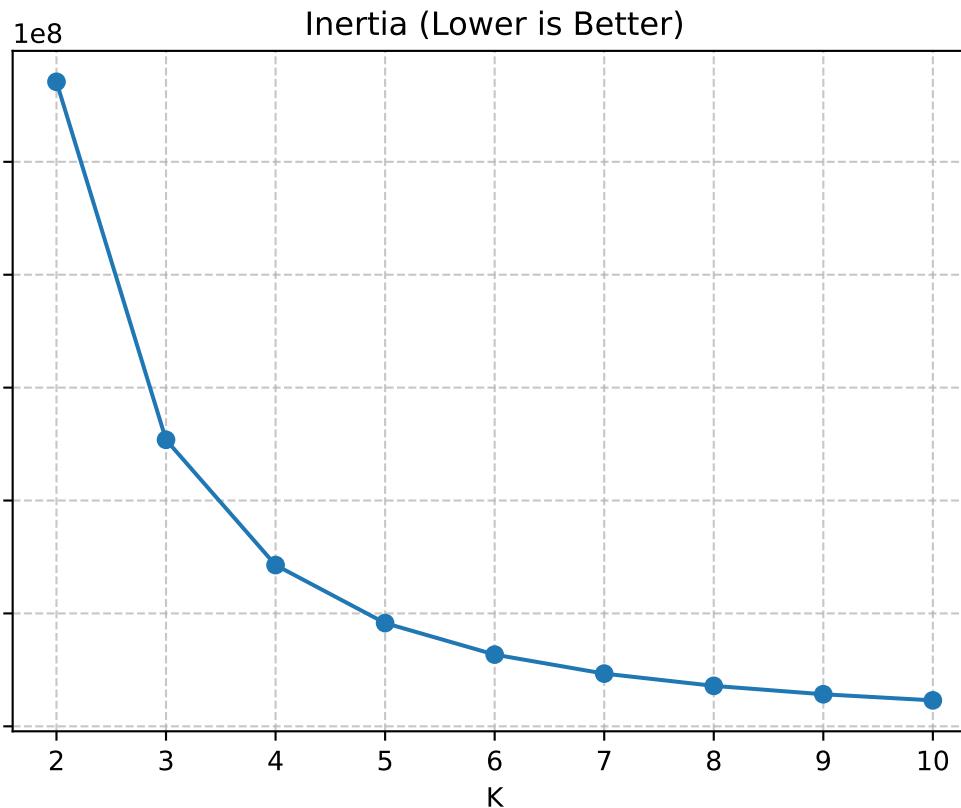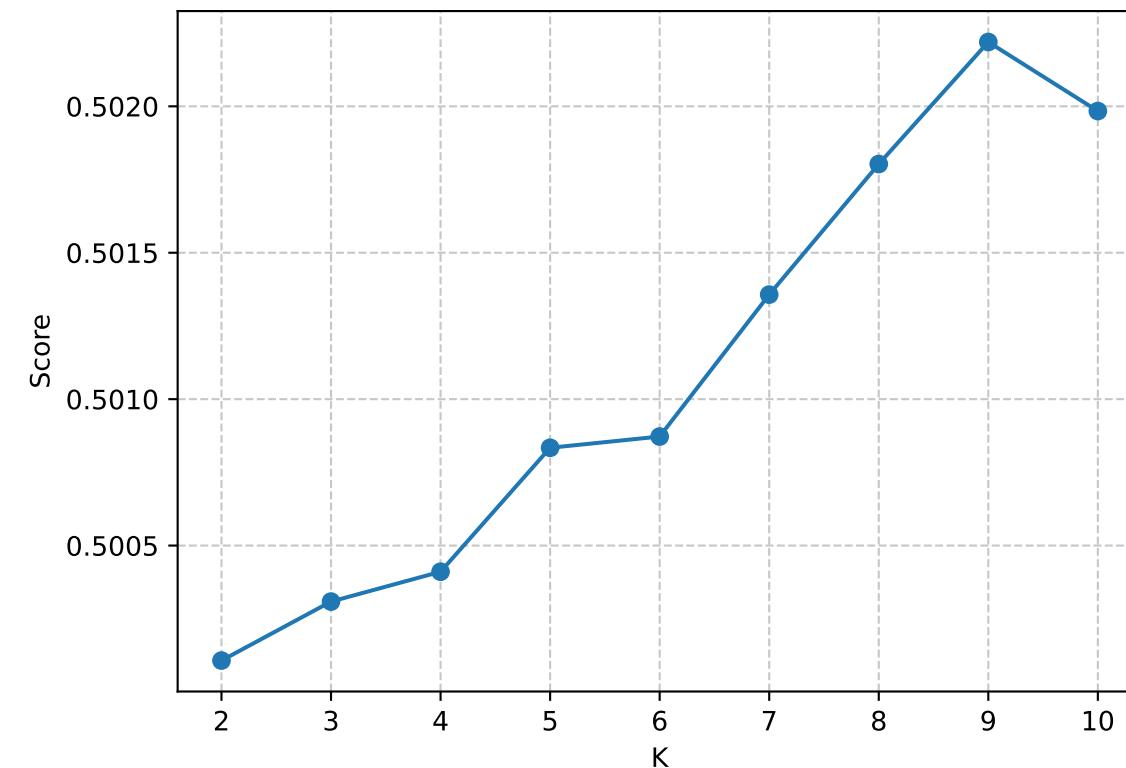K-Means Evaluation