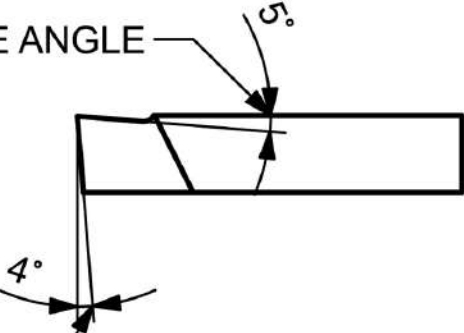



	1	2	3	4	5	6	7	8	9	10	11								
A	LENGTH OR DIA	MACHINING DEVIATION TO ISI:2102(MEDIUM GRADE) UNLESS SPECIFIED OTHERWISE										A							
		UP TO 6	6 30	30 120	120 315	315 1000	1000 2000	2000 4000	4000 ABOVE	LENGTH IN mm OF SHORTER SIDE OF ANGLE				MACHINING FINISH MICRONS				B	
										UP TO 6	6-30		30-120	120-400	▽	▽▽	▽▽▽		▽▽▽▽
	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	±3.0	±60'	±30'	±20'	±10'	8-25	1.6-8	0.025-1.6	<0.025	C		
B																		D	
C																		E	
D																		F	
E																		G	
F																		H	
G																		I	
H																		J	

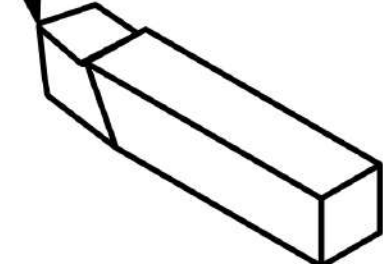
BACK RAKE ANGLE




END RELIEF ANGLE




NOSE RADIUS



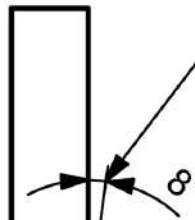
SIDE RAKE ANGLE




SIDE RELIEF ANGLE



SIDE CUTTING EDGE ANGLE



END CUTTING EDGE ANGLE



NOTE

DO NOT SCALE THE DRAWING .

ALL DIMENSIONS ARE IN MILLIMETERS .

REMOVE SHARP EDGES AND BURRS

TITLE :

SINGLE POINT CUTTING TOOL

DRAWN BY :

TKMCE

CHECKED BY :

MATERIAL :


DRG.NO :

APPROVED BY :

SCALE :

QTY :

1



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