



| LENGTH OR DIA | MACHINING DEVIATION TO IS 2702 (MEDIUM GRADE) UNLESS SPECIFIED OTHERWISE | | | | | | | | | | | | | |
|---------------|--|-------|--------|---------|----------|-----------|-----------|------------|---------------------------------------|------|--------|----------|--------------------------|------------|
| | UP TO 6 | 6-30 | 30-120 | 120-315 | 315-1000 | 1000-2000 | 2000-4000 | 4000-10000 | LENGTH IN mm OF SHORTER SIDE OF ANGLE | | | | MACHINING FINISH MICRONS | |
| | H7/g6 | H7/g6 | H7/g6 | H7/g6 | H7/g6 | H7/g6 | H7/g6 | H7/g6 | UP TO 6 | 6-30 | 30-120 | 120-1000 | 120-1000 | 1000-10000 |

NOTE:
DO NOT SCALE THIS DRAWING
ALL DIMENSIONS ARE IN MILLIMETERS
REMOVE SHARP EDGES AND BURRS



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|--------------|----------------------------------|---------------|------------|
| TKMCE | TITLE: SINGLE POINT CUTTING TOOL | | |
| DRAWN BY: | MECH WORK SHOP | | YEAR: 2019 |
| CHECKED BY: | MATERIAL: M.S. | GRIND: TKM15T | |
| APPROVED BY: | SCALE: 1:2 | QTY: 1 | |

