



O12345

G28

T1 M06

G54 G40 G90 G21

M03 S1500

M08

G00 X-20 Y25

G00 Z10

G01 Z0 F100

M97 P10 L4

G00 Z10

G00 X25 Y25

G01 Z0 F100

M97 P20 L5

G00 Z10

G28

M09

M05

M30

N10

G91 G01 Z-0.25

G90 G01 G41 X2 Y25 F300 D01

G01 X2 Y42.625

G03 X7.375 Y48 R5.375

G01 X44 Y48

G02 X47 Y45 R3

G01 X47 Y8.25

G01 X41.75 Y3

G01 X6 Y3

G02 X2 Y7 R4

G01 X2 Y25

G01 G40 X-20 Y25

M99

N20

G91 G01 Z-0.2

G90 G01 G42 X15 Y25 F300 D01

G01 X15 Y29

G02 X21 Y35 R6

G01 X25 Y35

G02 X25 Y15 R10

G01 X21 Y15

G02 X15 Y21 R6

G01 X15 Y25

G01 G40 X25 Y25

M99