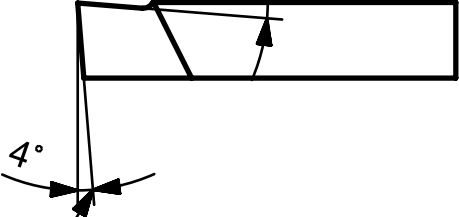


		1	2	3	4	5	6	7	8	9	10	11						
A	LENGTH OR DIA	MACHINING DEVIATION TO ISI:2102(MEDIUM GRADE) UNLESS SPECIFIED OTHERWISE												A				
		UP TO 6	6 30	30 120	120 315	315 1000	1000 2000	2000 4000	4000 ABOVE	LENGTH IN mm OF SHORTER SIDE OF ANGLE					MACHINING FINISH MICRONS			
										UP TO 6	6-30	30-120	120-400		▽	▽▽	▽▽▽	▽▽▽▽
		±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	±3.0	±60'	±30'	±20'	±10'	8-25	1.6-8	0.025-1.6	<0.025	
B																		B
C																		C
D																		D
E																		E
F																		F
G																		G
H																		H

BACK RAKE ANGLE

5°




4°

END RELIEF ANGLE

SIDE RAKE ANGLE

3°

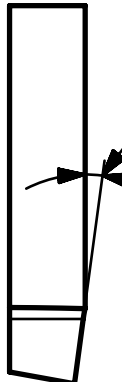


4°

SIDE RELIEF ANGLE

SIDE CUTTING EDGE ANGLE

8°



10°

END CUTTING EDGE ANGLE

NOTE

DO NOT SCALE THE DRAWING .

ALL DIMENSIONS ARE IN MILLIMETERS .

REMOVE SHARP EDGES AND BURRS

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http://www.youtube.com/c/afsalabbaabba

TITLE :

SINGLE POINT CUTTING TOOL

DRAWN BY :

TKMCE

CHECKED BY :

MATERIAL :

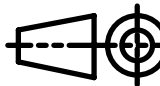
DRG.NO :

APPROVED BY :

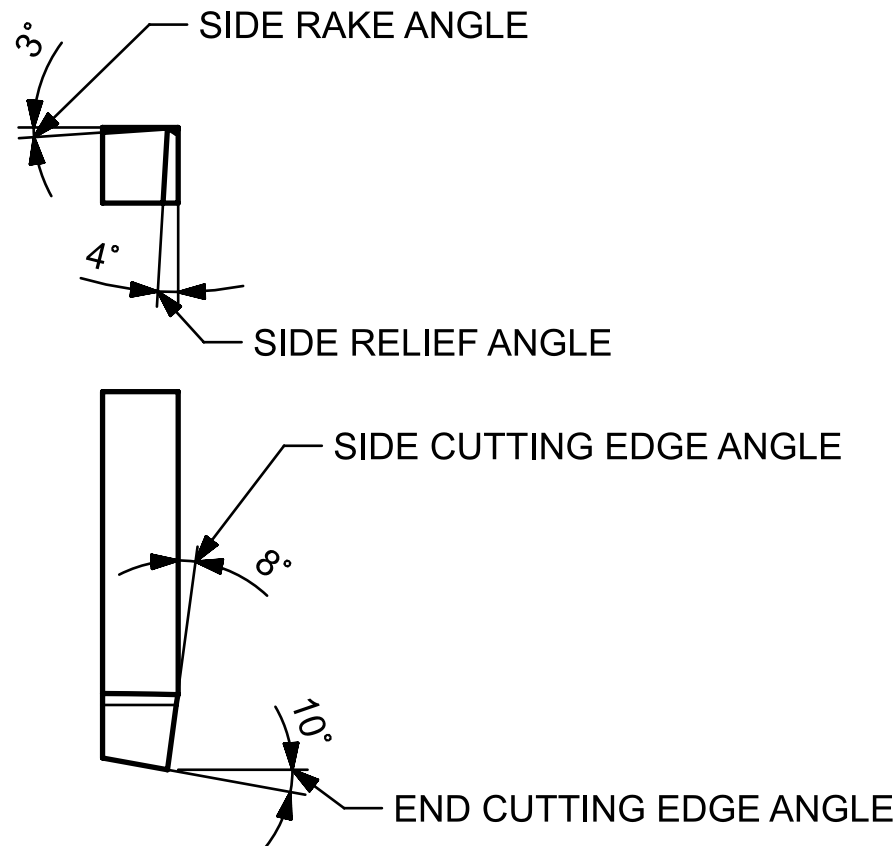
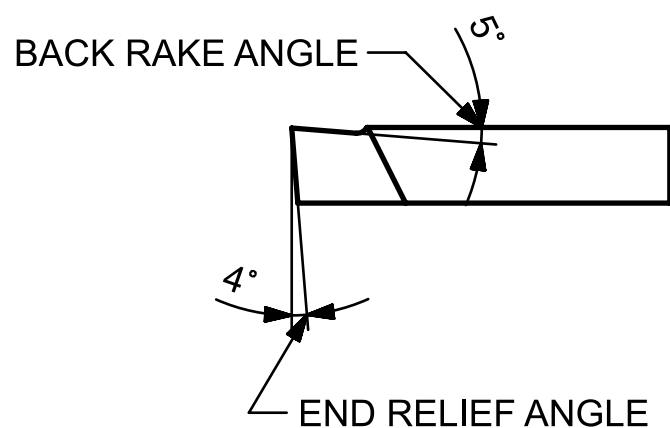
SCALE :

QTY :

1



1	2	3	4	5	6	7	8	9	10	A4
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NOTE  
DO NOT SCALE THE DRAWING .  
ALL DIMENSIONS ARE IN MILLIMETERS .  
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<http://www.youtube.com/c/afsalabbaabba>

TITLE :		SINGLE POINT CUTTING TOOL	
DRAWN BY :		TKMCE	
CHECKED BY :	MATERIAL :	DRG.NO :	
APPROVED BY :	SCALE :	QTY : 1	