

H32 Debug setting

Figure 1

1. Go to the main menu, click “Setting” & click “Other” as figure 1, and then click “Log on”, the dialogue box will ask for the password, select engineer and enter the password “1001”, click “OK” as figure 2.

Figure 2

2. Go to the main menu, click “Service” & click “Debug” as Figure 3, and then you find a picture as Figure 4 & input the needle positions one by one & click “Send” to save.

Prime	Drain Chambers	Clean Chambers	Drain pipeline
Back Flush	High voltage pulse	Remove Blockage	
Conc. Cleanser Soaking	Replace Reagent	Stop Use	
Machine Reset	Check Mechanics	Debug	Engineering adjust

Exit(X)

Figure 3

Tab 1

Tab 2

60V Output	Open	Power Saving Mode	Open	Motor Enable	Open
X-axis Motor	<input checked="" type="radio"/> Left <input type="radio"/> Right	Steps	1	Stepping	
Z-axis Motor	<input checked="" type="radio"/> Up <input type="radio"/> Down	Steps	1	Stepping	
Injector	<input checked="" type="radio"/> Up <input type="radio"/> Down	Steps	1	Stepping	
Pressure pump	<input checked="" type="radio"/> Up <input type="radio"/> Down	Steps	1	Stepping	


Needle position 1	-5		Needle position 2	-17	Send
Needle position 3	-25	Send	Needle position 4	-37	Send
Needle position 5	26	Send	Machine Reset		

Test times,0:No Test,negative:Infinite Test

0 Start Stop

Pressure detect

Target value(0-4000): 2300 + 0 Send Current value:



Exit(X)

Figure 4