**VIDEO GRAPHIC PRINTER** 

# UP-895 UP-895CE UP-895MD

# **SERVICE MANUAL**

1st Edition

# ⚠警告

このマニュアルは、サービス専用です。

お客様が、このマニュアルに記載された設置や保守、点検、修理などを行うと感電や火災、 人身事故につながることがあります。

危険をさけるため、サービストレーニングを受けた技術者のみご使用ください。

# **⚠WARNING**

This manual is intended for qualified service personnel only.

To reduce the risk of electric shock, fire or injury, do not perform any servicing other than that contained in the operating instructions unless you are qualified to do so. Refer all servicing to qualified service personnel.

# **⚠WARNUNG**

Die Anleitung ist nur für qualifiziertes Fachpersonal bestimmt.

Alle Wartungsarbeiten dürfen nur von qualifiziertem Fachpersonal ausgeführt werden. Um die Gefahr eines elektrischen Schlages, Feuergefahr und Verletzungen zu vermeiden, sind bei Wartungsarbeiten strikt die Angaben in der Anleitung zu befolgen. Andere als die angegeben Wartungsarbeiten dürfen nur von Personen ausgeführt werden, die eine spezielle Befähigung dazu besitzen.

# **⚠ AVERTISSEMENT**

Ce manual est destiné uniquement aux personnes compétentes en charge de l'entretien. Afin de réduire les risques de décharge électrique, d'incendie ou de blessure n'effectuer que les réparations indiquées dans le mode d'emploi à moins d'être qualifié pour en effectuer d'autres. Pour toute réparation faire appel à une personne compétente uniquement.

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# **Operating Instructions**

GB

This section is extracted from operation manual.

# Video Graphic Printer

Instructions for Use Page 20

(For UP-895MD/895CE)

**UP-895 UP-895MD UP-895CE** 

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# **WARNING**

To prevent fire or shock hazard, do not expose the unit to rain or moisture

To avoid electrical shock, do not open the cabinet. Refer servicing to qualified personnel only.

THIS APPARATUS MUST BE EARTHED.

# For UP-895MD/895CE

#### Symbol on the products



This symbol indicates the equipotential terminal which brings the various parts of a system to the same potential.



This symbol is intended to alert the user to the presence of important operating and maintenance (servicing) instructions in the literature accompanying the appliance.

# For the customers in the U.S.A. (for UP-895/895MD)

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

You are cautioned that any changes or modifications not expressly approved in this manual could void your authority to operate this equipment.

This device requires shielded interface cables to comply with FCC emission limits.

#### For the customers in Canada (for UP-895MD)

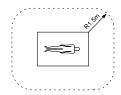
This unit has been certified according to Standard CSA C22.2 NO.601.1.

#### For UP-895MD/895CE

#### Important safeguards/notices for use in the medical environments

- 1. All the equipments connected to this unit shall be certified according to Standard IEC601-1, IEC950, IEC65 or other IEC/ISO Standards applicable to the
- 2. When this unit is used together with other equipment in the patient area\*, the equipment shall be either powered by an isolation transformer or connected via an additional protective earth terminal to system ground unless it is certified according to Standard IEC601-1.

\* Patient Area



- 3. The leakage current could increase when connected to
- 4 This equipment generates, uses, and can radiate frequency energy. If it is not installed and used in accordance with the instruction manual, it may cause interference to other equipment. If this unit causes interference (which can be determined by unplugging the power cord from the unit), try these measures: Relocate the unit with respect to the susceptible equipment. Plug this unit and the susceptible equipment into different branch circuit. Consult your dealer. (According to Standard EN60601-1-2 and CISPR11, Class B. Group 1)

When you dispose of the unit or accessories, you must obey the law in the relative area or country and the regulation in the relative hospital.

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# Overview

The UP-895/895MD/895CE is a black and white video graphics printer that can be used to print images displayed on a video monitor.

This manual covers the UP-895/895MD/895CE models. Wherever the operation or any other item differs among the models, this manual clearly describes those differences

## Clear, consistent print quality

- · High definition, 12.8 dots/mm printing using a thermal head with a high-speed drive IC.
- · 256 gradations of black and white.
- · Stable printouts using temperature compensation technology

#### Fast printing

- You can make an A-7 size single printout in about 3.9 seconds in STD and NORM mode.
- · You can make a maximum of 11 copies of the same image continuously.

# Two way printing direction and various image

- · The printing direction selector on the front panel enables you to print in vertical and horizontal directions.
- · The image size selector on the front panel enables you to select various printing size.

# DIP switches and slide switches to optimize

- · You can adjust printout quality and select the paper type by setting the slide switches.
- You can make printouts starting either from the bottom or top of the image by setting the DIRECTION of DIP switch.
- You can set the printout aspect ratio to 4:3 or 1:1 by setting the ASPECT of DIP switch.
- · You can set the range to be printed by setting the SCAN DIP switch.
- · You can save paper by setting the POSTFEED DIP switch (paper saving function).

#### Automatic video signal determination

The type of input signal, black and white (EIA or CCIR) or input color (NTSC or PAL), is automatically determined and printed in the same duration and size.

## Alarm buzzer

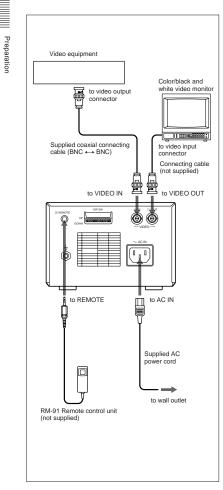
The alarm buzzer prevents you from making any mistakes.

#### Easy and quick paper loading

You can load paper just by opening the door and placing the paper roll.

# Notes

- Turn off the power to each device before making any connections.
- · Connect the AC power cord last.



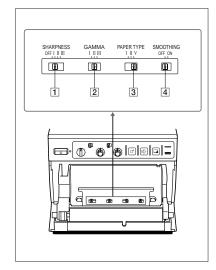
# **Setting Up the Printer**

You can set the printer to the desired specifications using two kinds of switches.

- Slide switches on the paper tray inside the front door You can easily set the printer specifications most frequently used in daily operation, such as selection of the paper type and printout quality.
- DIP switches on the rear panel You can set the print mode and other settings you do not need to change frequently

# Setting the Slide Switches on the Paper Tray

The factory settings are as follows.



#### 1 SHARPNESS switch

Adjusts the sharpness of the printout. **OFF:** Not to emphasize an outline of the printout, set the switch to this position.

**I, II, III:** To make a sharper outline, set the switch to the proper position. In I, II and III order, the printout becomes sharper.

#### 2 GAMMA switch

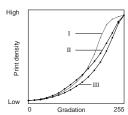
Sets the tone of printouts (density gradation).

I: Soft gradation

II: Standard

III: Hard gradation

The diagram below shows the curve of density graduation for each tone.



#### Note

This switch is effective only when you use paper types UPP-110HD or UPP-110HG, that is, when the PAPER TYPE switch 3 is set to either II or V.

# 3 PAPER TYPE switch

Selects the paper type.

Set the switch to the type of paper to be used.

Type of paper	Switch position
UPP-110S	I (Normal)
UPP-110HD	II (High density)
UPP-110HG	V (High glossy)

# 4 SMOOTHING switch

Selects the line density.

**OFF:** Normally keep this switch to this position. **ON:** To set the print line density to high density and obtain the better print quality, set the switch to this position. However, the printing speed is slower than at the OFF position.

#### Note

This switch becomes effective under the following conditions.

- When the image size selector on the front panel is set to either SML or NOR and STD/SIDE selector is set to STD, and ASPECT of DIP switch 3 on the rear panel is set to 4:3.
- When the image size selector is set to a position other than SML and NOR and ASPECT of DIP switch 3 is set to 1:1.

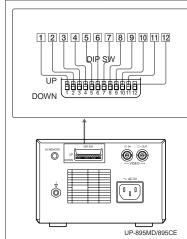
Under any other conditions except those above, the print line density is not set to high and the print quality is standard even if you set the switch to ON.

# Setting the DIP Switches on the Rear Panel

# To change the DIP switch settings

Use a small pointed tool such as a small screwdriver.

The factory settings are as follows.



# **DIP SW FUNCTION TABLE**

NO.	FUNCTION	SW-DOWN	SW-UP
1	INTERRUPT	ON	OFF
2	POSTFEED	ON	OFF
3	ASPECT	4:3	1:1
4	MEMORY	FRAME	FIELD
5	DIRECTION	NORM	REV
6	SCAN	-	WIDE 2
7		WIDE 1	NORM
8	OUTPUT	THRU	EE
9	AGC	OFF	ON
10	RESERVED	-	-
11	INPUT	B & W	COLOR
12	75 Ω	ON	OFF

SW-DOWN or SW-UP indicated in parentheses shows the switch position.

|||| Preparation

Setting Up the Printer

#### 1 INTERRUPT switch

Sets whether the PRINT button is activated to enable interruption of the printing process and capture an image in memory.

**ON (SW-DOWN):** Interrupts the printing currently under way and prints a new picture when you press the PRINT button during printing.

**OFF** (**SW-UP**): Disregards the fact that the PRINT button is pressed during printing and continues the printing currently under way.

If you press the PRINT button during printing in the OFF mode, the alarm buzzer will sound.

#### 2 POSTFEED switch

Sets extra blank paper once an image has been printed. ON (SW-DOWN): Feeds out extra blank paper once an image has been printed.

OFF (SW-UP): Does not feed out extra blank paper once an image has been printed.

To save paper by feeding only a short length of paper after printing an image, set this switch to OFF. In this way, you can make more printouts per roll of paper, but you have to feed the paper manually using the FEED button and tear off the paper. When you make multiple copies of the same printout, this position is effective in helping to save paper.

#### 3 ASPECT 4:3/1:1 switch

Normally keep this switch set to 4:3 (SW-DOWN). When the aspect ratio of the video signal is 1:1, set it to 1:1 (SW-UP)

The printout will be longer than a printout made at 4:3.





# 4 MEMORY switch

FRAME (SW-DOWN): Normally keep this switch set to this position.

FIELD (SW-UP): When printing fast-moving images (such as a ball being thrown), the printout may blur. If this happens, set the switch to this position. The printout definition will be poorer but less blurred.

#### 5 DIRECTION switch

Selects whether the top or bottom of the screen is to be printed first.

NORM (SW-DOWN): Normally keep this switch set to this position. Printing is done from the bottom of the screen.

REV (SW-UP): Starts printing from the top of the screen.





NORM

REV

# 6 7 SCAN switch

Sets the printout range. The printout range is progressively widened in the NORM, WIDE 1, and WIDE 2 order.

**NORM (Switch 7, SW-UP position):** Prints only the image displayed on the standard screen size of the video monitor.

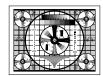
WIDE 1 (Switch 7, SW-DOWN position): Prints when the signal scans beyond the edge of the standard monitor screen.

WIDE 2 (Switch 6, SW-UP position): To further extend the range, select this setting.

When you set Switch 6 to the SW-UP position (WIDE 2 position), WIDE 2 is selected regardless of the setting of SCAN switch 7.



NORM





WIDE 1

WIDE 2

#### 8 OUTPUT switch

Selects the video signal output from the VIDEO OUT connector on the rear panel.

THRU (SW-DOWN): Signals are output directly to the video monitor.

**EE** (**SW-UP**): Signals are output to the video monitor after being processed by the printer.

#### 9 AGC (Automatic Gain Control) switch

Adjusts the input signal to the optimum printing level. **OFF** (**SW-DOWN**): Normally keep this switch set to this position.

ON (SW-UP): When the printout image appears too dark or too light, set the switch to this position to adjust the input signal to the optimum level.

# 10 RESERVED switch

Keep this switch set to the factory setting (SW-DOWN)

#### 11 INPUT switch

B & W (SW-DOWN): When the signal to be printed is black and white, set the switch to this position. COLOR (SW-UP): When the signal is color, set the switch to this position.

#### 12 75 Ω ON/OFF switch

ON (SW-DOWN): When nothing is connected to the VIDEO OUT connector, set the switch to this position. OFF (SW-UP): When a video monitor or other video equipment is connected to the VIDEO OUT connector, set the switch to this position.

#### Example:

When you connect two printers to one piece of video equipment, set the 75 $\Omega$  switch of one of the printers to ON, and the other to OFF.

When you connect the printer and a video monitor to the video equipment, set the 75 $\Omega$  switch to OFF.

# **Paper**

Use only UPP-110S/110HD/110HG paper as specified for the UP-895/895MD/895CE. If another type of paper is used, the quality of the printout cannot be guaranteed. Use of another type of paper may also cause malfunction of the printer. You cannot use the UPP-110HA paper as specified for the UP-880/890MD/890CE.

#### Type of paper

The following types of paper are available.

Printing quality		Type of paper	
TYPE I	(Normal)	UPP-110S	
TYPE II	(High Density)	UPP-110HD	
TYPE V	(High Glossy)	UPP-110HG	

#### Notes on paper

#### Storing unused paper

Avoid storing unused paper in a location subject to the following. Storage of unused paper in such a place results in deterioration of unused paper.

- Store unused paper in a cool and dark place (below 30°C or 86°F).
- Do not store unused paper in a hot or humid place. Do not leave unused paper in direct sunlight or other bright places.
- Do not allow any volatile organic solvent or vinyl chloride to touch unused paper. Alcohol, plastic tape or film will deteriorate unused paper.

# When loading paper

- Do not fold the paper or touch the printing surface.
  Dust or finger prints are likely to cause poor print quality.
- Before loading the paper roll, remove the label attached to the top of paper roll and pull out the first 15 to 20 cm (6 to 8 inches). The label mark is likely to cause poor print quality.

# Storing printouts

- Avoid storing printouts in a location subject to the following. Storage of your printouts in such a place results in fading of printouts.
- Store printouts in a cool and dark place (below 30°C or 86°F). We recommend storing printouts in a bag made of clay-free paper or polypropylene.
- Do not store printouts in a hot or humid place. Do not leave printouts in direct sunlight or other bright places.
- Do not allow any volatile organic solvent or vinyl chloride to touch printouts. Alcohol, plastic tape or film will cause the printout to fade.
- Do not stack your printouts on or under a diazo copy sheet. Also do not attach the printed surface to another printed surface. The printout may become discolored.
- To attach the printout to another piece of paper, use double-sided adhesive tape or water-based glue.



Printing

# Loading Paper

# Notes

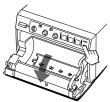
- · Before loading paper, read "Paper" on page 25.
- Do not fold the paper or touch the printing surface.
   Dust or finger prints are likely to cause poor print quality.
- Use only UPP-110S/110HD/110HG paper as specified for this printer. (page 25)
- Set the PAPER TYPE switch according to the paper type. (page 23)

#### Loading

# 1 Press the power switch to turn on the printer. The power lamp lights.



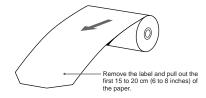
# **2** Press the OPEN button to open the door.



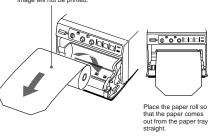
3 Remove the label attached at the top of the paper roll, pull out the first 15 to 20 cm (6 to 8 inches) of the paper, then place the paper roll in the paper tray.

#### Note

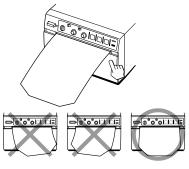
When pulling out the top of the paper roll or placing it in the paper tray, be careful not to drop the paper roll. If dust has accumulated on the paper, you may not be able to use this paper because dust or finger prints are likely to cause poor print quality or malfunction of the head.



Place the paper with the thermo-sensitive side (printing side) up. If you place the paper with the printing side down by mistake, the image will not be printed.



# 4 Close the door by pushing it.



#### Note

- If the paper roll is not placed properly and does not come out from the paper tray straight, this may cause paper jamming.
- If you did not pull out the paper enough in step 3, feed the paper at least 15 to 20 cm by pressing and holding down the FEED button. Do not pull out the paper manually.

# **Printing**

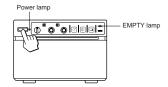
#### Before making printouts

Confirm the following:

- Are the connections correct? (page 22)
- Are the slide switches and DIP switches set correctly? (pages 22 and 23)
- Is the paper type set correctly? (page 23)
- Is the paper roll loaded properly? (page 26)
- . Is the video source being input?

# **Making Printouts**

#### 1 Press the power switch to turn on the printer. The power lamp lights and the EMPTY lamp blinks for a few seconds.



## Note

Make sure that the EMPTY lamp turns out after blinking for a few seconds. If lit, the paper has run out. Load the paper. "Loading Paper" on page 26)

# 2 Select the printing direction and image size.

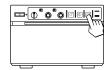
See "Selecting the Printing Direction/Image Size" on the next page.

# 3 Start the video source.

This operation is done using the controls of the video equipment which you are using as a source.

#### 4 When the image you want to print is on the video monitor, press the PRINT button.

The image displayed at the instant you press the PRINT button is captured into memory and is printed out immediately.



#### To interrupt printing

Press either the OPEN or FEED button while printing. The printer stops printing.

# To stop printing and print another image displayed on the video monitor

To do this, DIP Switch 1 (INTERRUPT) must be set to ON (SW-DOWN). (See page 24.)

Press the PRINT button while printing or copying. The printer stops printing, captures the new image, and starts printing the new image.

In SMALL mode, the printer stops printing and captures the first image.

#### If the printout image is blurred

A rapidly moving image may be blurred when printed. Should this occur, change DIP Switch [4] (MEMORY) to FIELD (SW-UP). (See page 24.) The printout quality will be poorer, but less blurred.

# To print in SMALL mode

You can print in SMALL mode, where two different images can be captured and printed together on one printout, by setting the image size selector on the front panel to the SML position.

To print in SMALL mode: Press the PRINT button twice in step 4. When you press the PRINT button once, the buzzer sounds and the first image is captured. The printer starts printing after the PRINT button is pressed twice.

For detailed information on SMALL mode, see "Selecting Printing Direction/Image Size" on the next page.

## To feed the paper

Press and hold down the FEED button to feed the paper. **Do not pull out the paper manually.** 

#### Storing printouts

- Avoid storing printouts in a location subject to the following. Storage of your printouts in such a place results in fading of printouts.
- Store printouts in a cool and dark place (below 30°C or 86°F). We recommend storing printouts in a bag made of clay-free paper or polypropylene.
- Do not store printouts in a hot or humid place. Do not leave printouts in direct sunlight or other bright places.
- Do not allow any volatile organic solvent or vinyl chloride to touch printouts. Alcohol, plastic tape or film will cause the printout to fade.
- Do not stack your printouts on or under a diazo copy sheet. Also do not attach the printed surface to another printed surface. The printout may become discolored.
- To attach the printout to another piece of paper, use double-sided adhesive tape or water-based glue.

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Press the COPY button. The printer makes a copy of the last printout. The image of the last printout is retained in the printer's memory until you press the PRINT button again or turn the power off.

#### To copy in different directions and sizes

You can copy the last printout in different directions and sizes except in SMALL mode.

Before pressing the COPY button, select the printing direction and size as described in "Selecting the Printing Direction/Image Size" (See this page.)

- If you press the COPY button immediately after turning the power on, the alarm buzzer will sound as nothing is stored in memory.
- In the SMALL mode, if you press the COPY button after you have pressed the PRINT button only once, the alarm buzzer will sound and the printer will not copy.

#### To make multiple copies of the same printout

Press the COPY button as many times as necessary (maximum 11 copies including the first printout) while printing or copying the first printout. Each time you press the COPY button, a short buzzer sounds.

#### To interrupt copying

Press either the OPEN or FEED button.

# Selecting the Printing Direction/ **Image Size**

You can make variations of printouts using the STD/ SIDE selector, image size selectors and the DIP switches.

#### Selecting the printing direction

You can select the printing direction using the STD/ SIDE selector.

To print in the same direction as the one displayed in the video monitor, set the selector to STD (standard). To print the image in the direction where the image is rotated by 90 degrees counterclockwise, set the selector to SIDE.





# Image displayed on the video monitor



#### **Printouts**

When set to the STD position

When set to the SIDE position





# Selecting the image size

You can print in normal or small size by changing the image size selector.

You can also obtain a printout of the image at the left or right, top or bottom of the video image on the monitor after it has been enlarged twice.

# Variations of printouts

# Printouts obtained by the combination of the STD/SIDE selector and image size selector

The table in the right colum shows various printouts that can be obtained according to the combination of settings of the STD/SIDE selector and image size selectors.

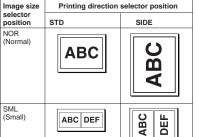




In addition to variations in the right colum, the following printout variation is available.

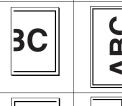
# Negative printouts

You can make negative printouts by setting the POSI/ NEGA switch on the front panel to the NEGA position.











(Right/Top)

(Left/Bottom

вотн



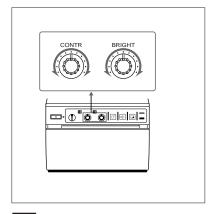




Operation

# Adjusting the Contrast and Brightness

You can adjust the contrast and brightness of the printout.



### Note

To adjust the contrast and brightness while confirming the adjusted image on the video monitor, set DIP Switch 8 (OUTPUT) to EE (SW-UP).

After adjusting the contrast and brightness, be sure to reset DIP Switch [8] to THRU (SW-DOWN). Since the video signal is directly input to the video monitor without being processed by the printer when the setting is THRU, you can monitor the video signal as it is input directly from the video equipment.

#### To adjust the contrast

You can adjust the contrast of image using the CONTR control.

To make the contrast stronger, turn the CONTR control clockwise.

To make the contrast weaker, turn the CONTR control counterclockwise.

#### To adjust the brightness

You can adjust the brightness of printouts using the BRIGHT control.

To make the image brighter, turn the BRIGHT control clockwise.

To make the image darker, turn the BRIGHT control counterclockwise.

#### Note

You cannot adjust the image once it has been captured in memory. Restore an image after adjustment by pressing the PRINT button.

# Remotely Controlling the Printer

You can remotely control the printer using the RM-91 remote control unit or the foot switch connected to the REMOTE connector on the rear panel.

Since the button on the remote control unit or foot switch functions exactly same as the PRINT button, pressing either of them during printing or copying results in an image being captured and immediately printed when DIP Switch 1 (INTERRUPT) on the rear panel is set to ON (SW-DOWN). (See page 24.)

# **Precautions**

# On safety

- Check the operating voltage before operation.

  Operate the unit only with a power source specified in "Specifications".
- Stop operation immediately if any liquid or solid object falls into the cabinet. Unplug the unit and have it checked by qualified personnel.
- Unplug the unit from the wall outlet if you will not be using it for a long time. Disconnect the power cord by grasping the plug. Never pull the cord itself.
- Do not disassemble the cabinet. Refer servicing to qualified personnel only.
- Do not touch the cutting blade of the printer.
- Connect the power plug of the printer to a wall outlet with a protective earth terminal. The safety earth should be properly established.

# On operation

Do not turn the power off while the printer is printing. The thermal head may be damaged.

#### On the printer carriage

Do not carry or move the printer when the paper roll is placed in the printer. Doing so may cause a malfunction.

# On installation

- Place the printer on a level and stable surface. If you use the printer with placed on an uneven surface, malfunction of the printer is likely to occur.
- Do not install the printer near heat sources. Avoid locations near radiators or air ducts, or places subject to direct sunlight or excessive dust, humidity, mechanical shock or vibration.
- Provide adequate air circulation to prevent heat buildup. Do not place the printer on surfaces such as rugs, blankets, etc., or near materials such as curtains and draperies.
- If the printer is subjected to wide and sudden changes in temperature, such as when it is moved from a cold room to a warm room or when it is left in a room with a heater that tends to produce large amounts of moisture, condensation may form inside the printer. In such cases the printer will probably not work properly, and may even develop a fault if you persist in using it. If moisture or condensation forms, turn off the power and allow the printer to stand for at least one hour.

# **Maintenance**

# Cleaning the cabinet

Do not use strong solvents to clean the printer. Thinner or abrasive cleansers will damage the cabinet.

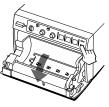
## Cleaning the thermal head

If the printout is dirty or white stripes appear on the printouts, clean the thermal head using the cleaning sheet supplied.

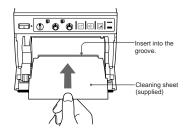
1 Press the power switch to turn on the printer.



2 Press the OPEN button to open the door.



3 Insert the cleaning sheet, with the black surface facing down, into the groove in paper tray.



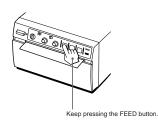
Continue to next page →

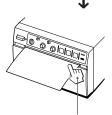
30 Operation Others 31



# **4** Close the door by pushing it.

#### **5** Press the FEED button and keep it pressed. When the buzzer sounds and the printer start ejecting the cleaning sheet, release the FEED button.





When the buzzer sounds and the printer starts ejecting the cleaning sheet, release the button.

Cleaning is completed.

# 6 Press the OPEN button to open the door and remove the cleaning sheet.

# **7** Close the door by pushing it.

- Do not press the PRINT or COPY button while the cleaning sheet is in the printer.
- · Clean the head only when necessary. If you clean the head too often, it may cause a malfunction.

# **Specifications**

Power requirements and consumption

100 to 120 V AC, 50/60 Hz, 1.5 A 220 to 240 V AC, 50/60 Hz, 0.8 A

Operating temperature

5°C to 35°C (41°F to 95°F)

Operating humidity

20 % to 80 % (no condensation

in drive IC) 1280-dot drive

allowed)

Approx.  $154 \times 105 \times 260 \text{ mm (w/h/d)}$ Dimensions  $(6\frac{1}{8} \times 4\frac{1}{4} \times 10^{1}/4 \text{ inches})$ 

Approx. 3.4 kg (7 lb 8 oz), Main unit

Thermal head Thin-film thermal head (with built-

Gradation

Mass

Resolution (in WIDE 1 mode)

EIA: 1210 × 490 dots

CCIR: 1210 × 582 dots

Print size (in NOR and WIDE 1 mode)

STD mode

EIA: 94 × 72 mm

CCIR: 94 × 71 mm SIDE mode

EIA: 126 × 96 mm

CCIR: 126 × 95 mm

Printing speed (in STD and NOR mode)

About 3.9 seconds/screen (at factory settings)

Picture memory

 $800~\mbox{K} \times 8$  bits for one frame

Input/output connectors

VIDEO IN (BNC)

EIA or CCIR Composite video

1.0 Vp-p, 75 ohms/high-impedance

(EIA/CCIR automatically

discriminated)

VIDEO OUT (BNC)

EIA or CCIR Composite video

1.0 Vp-p, 75 ohms, loop-through/EE switchable

#### REMOTE (stereo minijack)



- 1 GND
- 2 PRINT SIGNAL (TTL) Input of LOW pulse over 100 msec. initiates print.
- 3 PRINT BUSY (TTL) Goes HIGH during printing.

## Supplied accessories

Paper roll (UPP-110HG) (1) BNC ←→ BNC connecting cable (1) AC power cord (1) Head cleaning sheet (1) Media label (1)

#### The following specifications are applied only to the UP-895MD/895CE models:

Storage and transport temperature

-20°C to 60°C (-4°F to 140°F)

Storage and transport humidity

20 % to 80 % (no condensation

allowed)

Protection against electric shock

Class I

Protection against harmful ingress of water Ordinary

Degree of safety in the presence of flammable

anesthetics or oxygen

Not suitable for use in the presence of flammable anesthetics or oxygen

Mode of operation

Continuous

Design and specifications are subject to change without notice.



Troubleshooting

# **Troubleshooting**

The following troubleshooting checks will help you correct the most common problems you may encounter with your printer. Before proceeding with these trouble check, first checks that the power cord is firmly connected. Should the problem persist, unplug the printer and contact your Sony dealer or local authorized Sony service facility.

Symptom	Cause/remedy
White specks on the first few printouts.	When printing with a newly inserted roll of paper, dust on the surface of the paper may cause white specks on the printouts.  → Feed the paper by pressing the FEED button until clean paper appears. (page 26)
Printing does not start when you press the PRINT button.	Paper does not feed.     → Is the paper slack?     → Is the power turned on?     Are all connections correct?     Did you press the PRINT button twice in SMALL mode? (page 27)     When the alarm buzzer sounds:     → Has the thermal head overheated? The thermal head may overheat when the printer prints dark image continuously. In such a case, the EMPTY lamp blinks. Wait until the head cools down.     → Is the video signal of the image input?     → Is the paper loaded correctly?     Paper feeds, but printing does not start.     → Is the paper loaded with the thermo-sensitive side up? (page 26)
Black borders or missing portions around the printout.	This problem may result from the video signal input to the printer.  → Change the setting of the DIP switches 6 and 7 (SCAN). (page 24)
Paper jam	Open the door by pressing the OPEN button, then pull the jammed paper slowly and remove it.     There is condensation inside the unit.     Moving the unit suddenly from a cold place to a warm place often results in condensation forming. In the event of condensation forming, remove the paper, turn off the power and allow the unit to stand for about one to two

hours.

The thermal head is dirty. → Clean the thermal head with the head cleaning sheet supplied with the unit. (page 31)

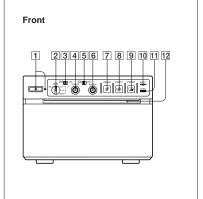
The printer stops printing when it continuously prints dark images. (The alarm buzzer sounds.)	This is likely to occur when the printer prints continuously 15 or more dark images. In such a case, the buzzer sounds. This is because a protective circuit guards against heat build-up in the thermal head. Stop printing for a while.
White lines or small letters on the screen are not printed clearly.	Is DIP Switch 11 (INPUT) set to B 8 W when the input signal is a black and white signal? (page 25)
Small squares appear over the whole screen.	Is DIP Switch 11 (INPUT) set to COLOR when the input signal is a color signal? (page 25)
The printout is too dark or too light.	Is the DIP switch 12 (75Ω) set correctly? (page 25)     Is the PAPER TYPE switch in the paper tray set correctly? (page 23)     Is the GAMMA switch in the paper tray set correctly? (page 23)
The printout seems stretched or enlarged.	The DIP switch ③ (ASPECT) is set to 1:1.  → Set it to 4:3. (page 24)

Cause/remedy

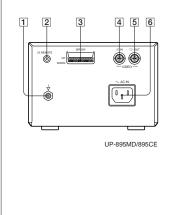
Symptom

# **Location and Function of Parts**

For details, refer to the pages indicated in parentheses.



#### Back



#### Front

#### 1 Power switch and lamp

Turns the power on. The power lamp is lit while the power is on.

# 2 Image size selector (29)

Selects the size of the image to be printed.

#### 3 STD (standard)/SIDE selector (28, 29) Selects the printing direction.

# 4 CONTR (contrast) control (30)

Adjusts the contrast of the printouts.

# 5 BRIGHT (brightness) control (30)

Adjusts the brightness of the printouts.

# 6 POSI(positive)/NEGA (negative) selector (29)

Set this to the NEGA position to make negative printouts.

# 7 **FEED button (26, 27, 28, 32)**

Press to feed paper. The paper feeds as long as the FEED button is held down. Pressing this button during printing results in an

interruption of the printing.

# 8 ©COPY button (28)

Prints another copy of the previous printout.

#### 9 PRINT button (27)

Prints the image currently displayed on the video monitor. The image displayed when you press the PRINT button is stored in memory.

## 10 EMPTY lamp (27)

Lights when the printer is out of paper.

Continue to next page →



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Others

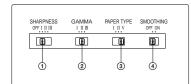
The printout is dirty.

Others | 35

# 11 OPEN button (26, 31)

Opens or closes the door. Also, interrupts printing midway.

When the door is open, you can see the slide switches in the paper tray.



 SHARPNESS switch Adjusts the sharpness of the printout.

② GAMMA switch Sets the tone of the printouts (density gradation).

③ PAPER TYPE switch Selects the paper type.

4 SMOOTHING switch Selects the line density.

For detailed information on slide switches, see "Setting the Slide Switches on the Paper Tray" on page 22.

12 Paper feeder and cutter
Cuts the printing paper.

# Back

# 

Used to connect to the equipotential plug to bring the various parts of a system to the same potential. Refer to "Important safeguards/notice for use in the medical environments" on page 20.

# 2 REMOTE connector (22, 30)

Connect the RM-91 remote commander or the foot switch for controlling print operation from a distance.

#### 3 DIP SW (switches) (23)

Sets the print modes and functions.

#### 4 ◆VIDEO IN (input) connector (BNC type) (22) Connect to the video output connector of the video equipment.

# 5 OVIDEO OUT (output) connector (BNC type) (22)

Connect to the video input connector of the video monitor. The output signal type depends on DIP switch [8] (OUTPUT).

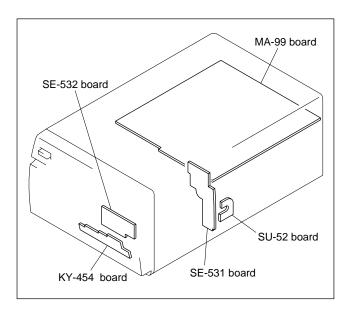
# $\fbox{6}$ $\sim$ AC IN (AC power input) connector (22)

Connect to a wall outlet using the AC power cord supplied with the unit.



# Section 2 Service Information

# 2-1. Board Layout

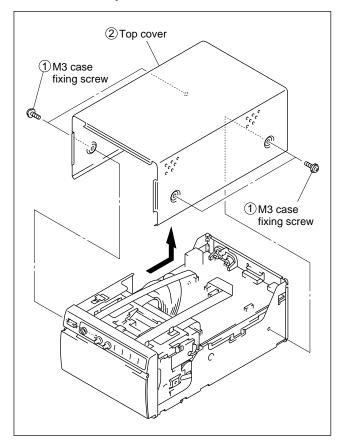


# 2-2. Disassembly

# Note

Remove the top cover in the order shown in the figure during removal.

# **Removal of Top Cover**

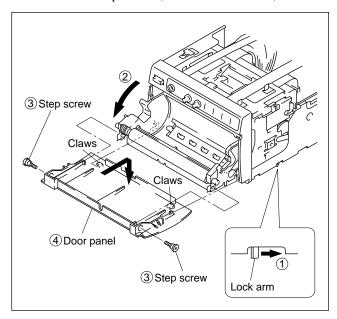


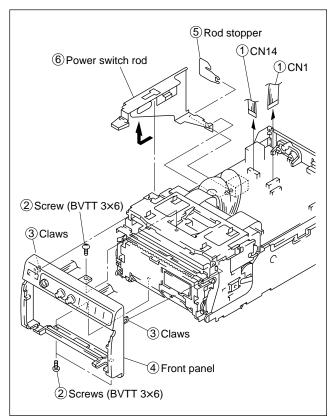
UP-895/(E) 2-1

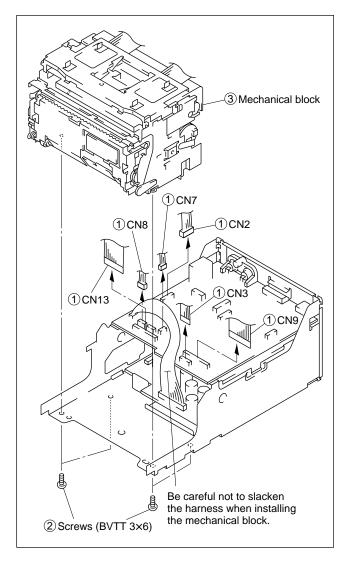
# 2-3. Removal of Major Parts

# 2-3-1. Removal of Mechanical Block

1. Remove the top cover. (Refer to Section 2-2.)



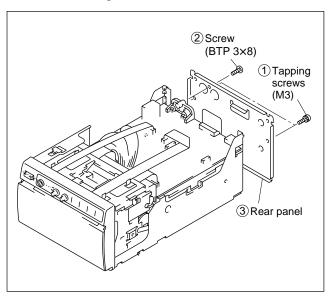


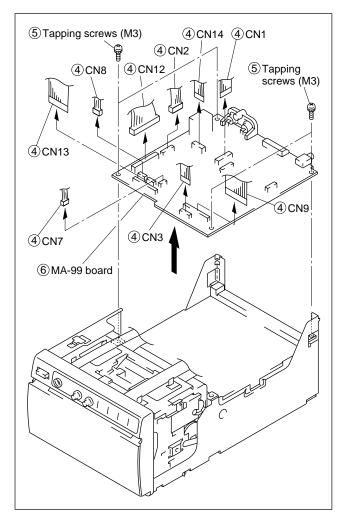


2-2 UP-895/(E)

# 2-3-2. Removal of MA-99 Board

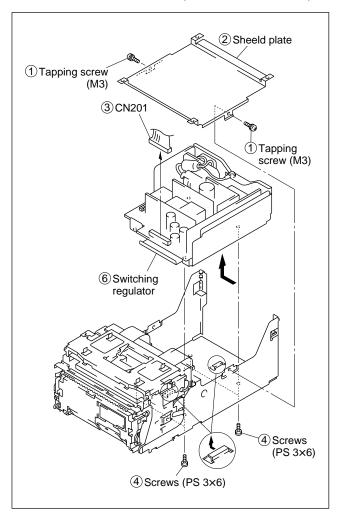
1. Remove the top cover. (Refer to Section 2-2.)





# 2-3-3. Removal of Switching Regulator

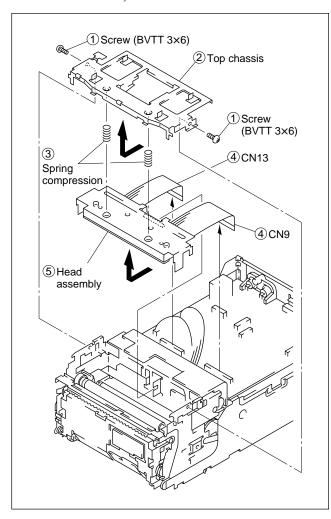
- 1. Remove the top cover. (Refer to Section 2-2.)
- 2. Remove the front panel, door panel and power switch rod. (Refer to Section 2-3-1.)
- 3. Remove the MA-99 board. (Refer to Section 2-3-2.)

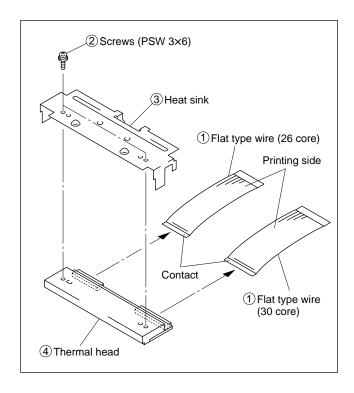


UP-895/(E) 2-3

# 2-3-4. Removal of Thermal Head

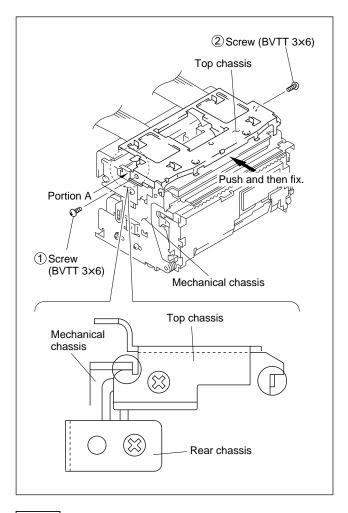
- 1. Remove the top cover. (Refer to Section 2-2.)
- 2. Remove the front panel and power switch rod. (Refer to Section 2-3-1.)





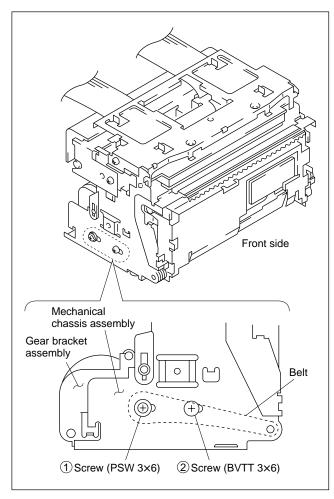
2-4 UP-895/(E)

# 2-4. Tightening the Screws



# Note

Confirm that no clearance exists between the mechanical chassis and top chassis.



# Notes

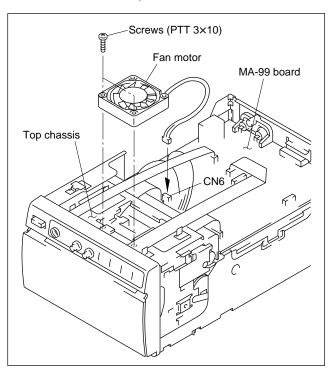
- 1. Be careful not to hold the gear bracket by hand when installing screws ① and ②.
- 2. Confirm that the belt tension is not loosened after screw installation.

UP-895/(E) 2-5

# 2-5. Installation of Fan Motor

# Note

Install the fan motor while paying the attention to the direction of the harness with the surface, to which the fan motor sticker is attached, down.



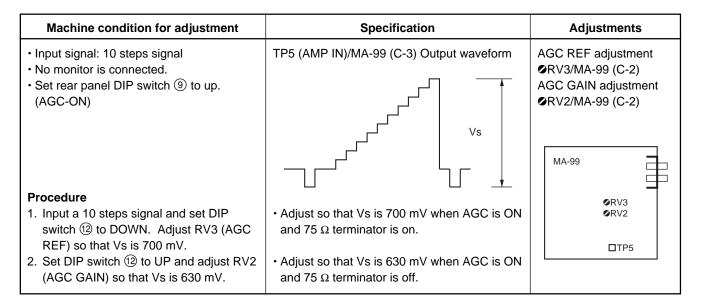
2-6 UP-895/(E)

# Section 3 Electrical Alignment

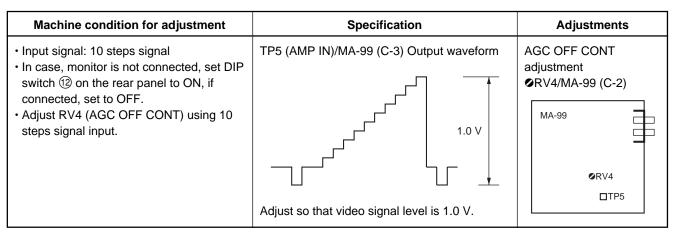
# [Equipment Required]

- Oscilloscope
- · Digital voltmeter
- 10 steps signal generator
   Tektronix 1410 or equivalents (For NTSC signal)
   Tektronix 1411 or equivalents (For PAL signal)

# 3-1. AGC Adjustment



# 3-2. Video Level Adjustment



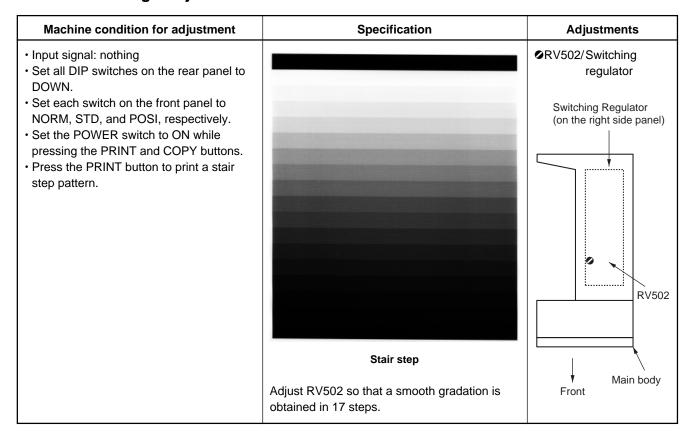
UP-895/(E) 3-1

# 3-3. Brightness and Contrast Adjustment

Machine condition for adjustment	Specification	Adjustments
Machine condition for adjustment  Input signal: 10 steps signal In case, monitor is not connected, set DIP switch ② on the rear panel to ON, if connected, set to OFF. Set CONTRAST and BRIGHT knobs to the center position on the front panel.	Specification  TP6 (AD IN)/MA-99 (B-3) Output waveform TP7 (VRT)/MA-99 (B-3) Output voltage TP8 (VRB)/MA-99 (B-3) Output voltage  VRT (TP7)  AD IN (TP6)  VRB (TP8)	Adjustments  C ADJ adjustment  PRV5/MA-99 (C-1)  B ADJ adjustment  PRV6/MA-99 (C-1)  MA-99  PRV5 PRV6  PTP7 PTP8 PTP8 PTP6
	Adjust RV6 so that mid voltage between 0 and 1 is equaled to the VRB voltage.	
	RV5 10 VRT	
	Adjust RV5 so that mid voltage between 9 and 10 is equaled to the VRT voltage.	

3-2 UP-895/(E)

# 3-4. Head Voltage Adjustment



# 3-5. Initialization of Print Count History

Machine condition for adjustment	Specification	Adjustments
Set the POWER switch to ON while pressing the PRINT, COPY, and FEED buttons.	Release the buttons when the buzzer sounds three times. The initialization of print count history is then completed (becomes zero in sheet count).	Nothing

UP-895/(E) 3-3

# Section 4 Circuit Operation Description

# **Outline**

The electrical circuit of UP-895 mainly consists of the following blocks.

# \* Video circuit

The input video signal is amplified using a video amplifier circuit to perform brightness, contrast, trap filter, and AGC processing.

# \* A/D and D/A converters

The analog signal output from a video circuit is converted from analog to digital. The A/D-converted data is converted from digital to analog to output it to the outside.

# \* Memory and head control G/A

Print data is fetched to frame memory (DRAM). Image data on the memory is also PWM-converted for image processing and sent to the thermal head.

# \* CLK generator

This block generates the operation clock of memory and head control G/A.

# \* Frame memory (SDRAM)

This block memorizes print data.

# \* Motor drive

Each motor of a head, platen, and fan is driven according to the command from system control CPU.

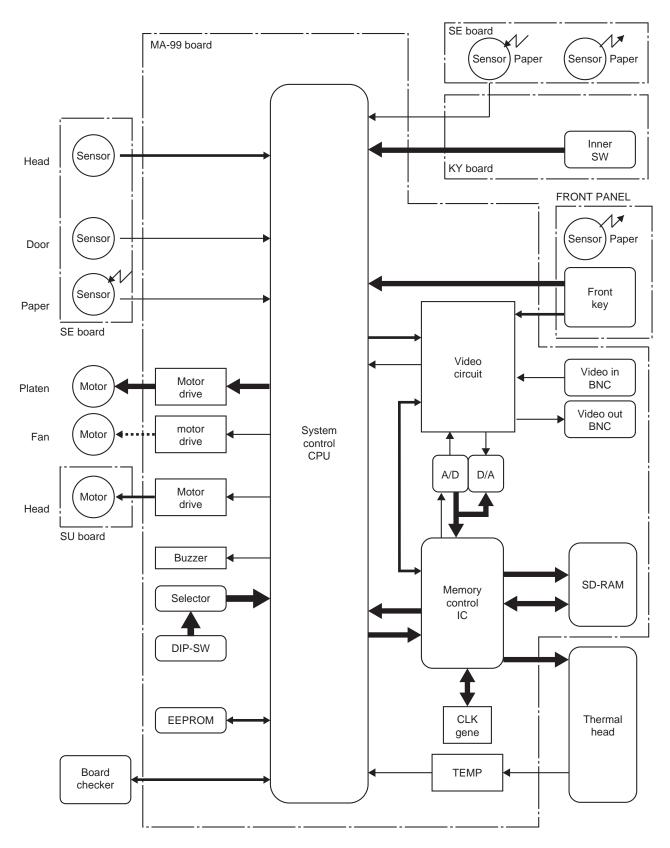
# \* Sensor circuit

This block detects the sensor values of a head, paper, cutter, door, and head temperature.

# \* System control CPU

This block supervises and controls each block.

UP-895/(E) 4-1



**Electrical Block Diagram of UP-895** 

4-2 UP-895/(E)

# 4-1. Video Circuit

# 4-1-1. BNC Input Connector - Trap Filter Circuit

A composite video signal is input from the BNC connector (VIDEO IN) to the MA-99 board. 75  $\Omega$  termination is turned on and off using a DIP switch. After that, the input signal branches into three paths. One is passed through a trap filter (FL1) for NTSC, and another is passed through a trap filter (FL2) for PAL. The other is not processed at all. These signals are input to analog selector 1 (IC1). Each signal is selected by a system control and input to video amplifier 1 (IC2).

# 4-1-2. nC-SYNC Generator Circuit

A nC-SYNC signal is generated from the SYNCOUT signal that is output from video amplifier 1 (IC2). The nC-SYNC signal is also used in an AGC circuit.

# 4-1-3. AGC Circuit

The signal from an analog selector 1 (IC1) branches into two paths. One is input to video amplifier 1 (IC2), and the other is input to the AGC circuit for detecting the peak of a signal. The gain is controlled by a contrast amplifier in video amplifier 1 (IC2). When an AGC function is set to ON, the peak voltage of the input video signal obtained by the AGC circuit is controlled by a system control (IC304) so that it is output from analog selector 2 (IC5). When it is set to OFF, the reference voltage is controlled by a system control (IC304) so that it is output from analog selector 2 (IC5). The gain is controlled by inputting the voltage to video amplifier 1 (IC2).

# 4-1-4. Brightness and Contrast Control

The video signal output from video amplifier 1 (IC2) is input through a buffer (Q220) to video amplifier 2 (IC6). For contrast control, the gain is controlled by inputting the voltage obtained using the volume on the front panel to video amplifier 2 (IC6).

The video signal output from video amplifier 2 (IC6) is input through a low-pass filter to the brightness control amplifier (Q7). For brightness control, the gain is controlled by inputting the voltage obtained using the volume on the front panel to the brightness control amplifier (Q7).

# 4-1-5. A/D Conversion and D/A Conversion

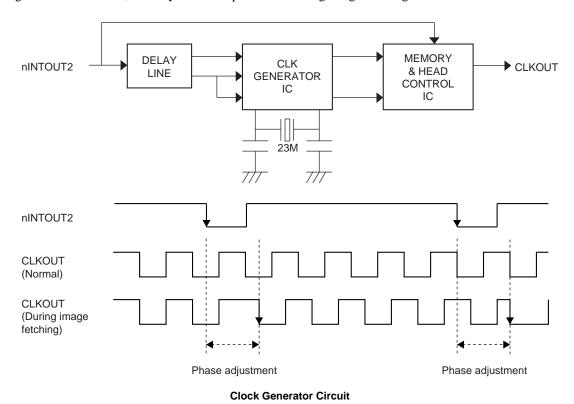
The video signal output from video amplifier 2 (IC6) is converted into a digital signal using an A/D converter and stored in memory by a memory and head control circuit.

The A/D-converted signal is converted into a video again using a D/A converter, and a sync signal is added using analog selector 3 (EE signal). Moreover, the sync signal is sent to analog selector 4 and output from the BNC connector (VIDEO OUT) to the outside. A relay (RY1) is used to switch THRUE and EE signals and controlled by a system control.

UP-895/(E) 4-3

# 4-2. Clock Generator Circuit

A clock is generated by attaching a 23 MHz external oscillator (X500) to the clock generator circuit (IC505). This clock is phase-adjusted at the falling edge of an H sync pulse (nINTOUT2) when fetching a video signal. The noise contained in the clock signal generated at that time is eliminated by the internal circuit of a memory and head control circuit (IC501) and a delay circuit (IC504). By using the clock signal as a main clock, memory control is performed during image fetching.



4-3. Memory and Head Control Circuit

The memory and head control circuit (IC501) consists of the following blocks. The operation in each block is determined by the serial data from a system control (IC304).

- (1) Register for storing the serial data from system control (IC304)
- (2) Frame memory write and read control
- (3) Thermal head control
- (4) Sync signal processing circuit
- (5) Line memory (for calculation and print)
- (6) Sharpness calculation circuit
- (7) Thermal storage correction calculation circuit
- (8) Count correction calculation circuit
- (9) Image scaling calculation circuit

4-4 UP-895/(E)

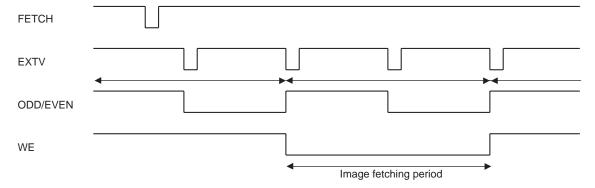
# 4-3-1. Reading the Serial Data from System Control

There are eight types of data that a system control (IC304) sends to IC501. Registers for storing each data exist respectively. The type of a register in which data is stored is selected by combination of "high" and "low" levels of signals that are input to pins 11, 13, and 14 of IC501.

IC501-11pin	IC501-13pin	IC501-14pin	Register to be selected
L	L	L	Gamma data
L	L	Н	Gamma data
L	Н	L	Specifies the memory and print ranges.
L	Н	Н	Emphasizes the edge and sets the memory and print modes.
Н	L	L	Count correction data
Н	L	Н	Sync signal processing parameter
Н	Н	L	Thermal history correction and other mode setting
Н	Н	Н	Test pattern step width setting

# 4-3-2. Writing in Frame Memory

The next image data of one frame is written in the frame memory (IC503) when a fetch pulse is input from a system control (IC304) to pin 1 of IC501. The UP-895 uses a 64M-SDRAM (one word is 8 bits) as image memory. The sampling frequency is 23 MHz, and the memory space is  $4096 \times 2048$ .



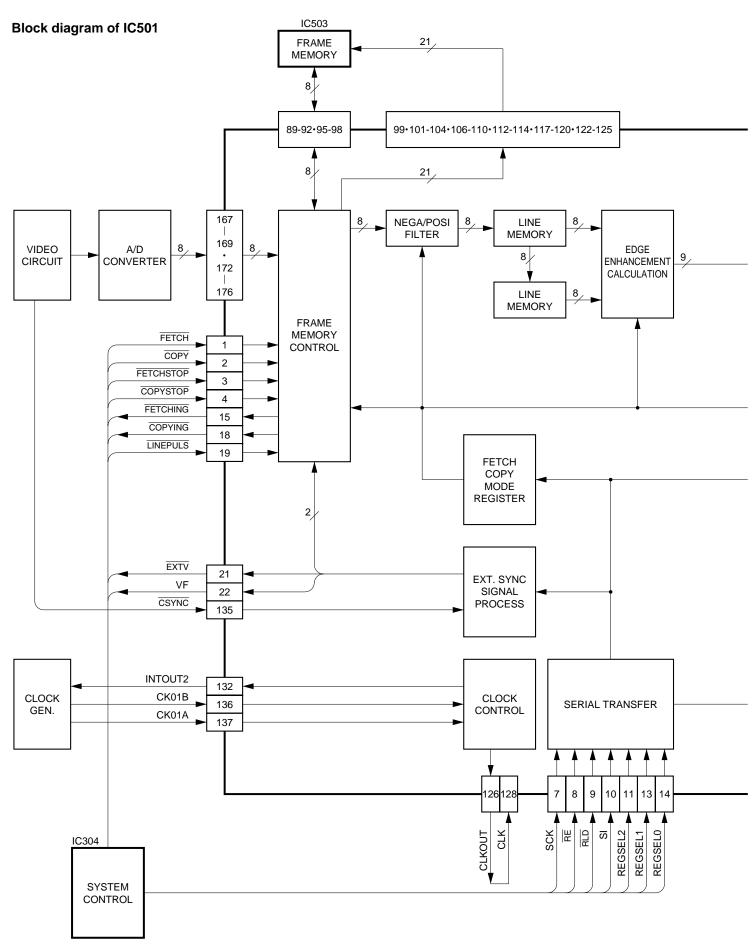
# 4-3-3. Transfer from Frame Memory to Line Memory

IC501 sets a COPYING signal to "L" so as to enter the print operation when a COPY pulse is input from a system control (IC304) to pin 2 of IC501. To perform printing, the one-line data selected from frame memory must be transferred to the head line memory in IC501. Data is transferred when a LINEPULS is input to pin 15 of IC501. IC501 reads necessary print data from the frame memory in the order corresponding to the print range and print direction specified by the mode setting from a system control. Next, IC501 stores the print data in the head line memory after edge emphasizing, thermal history correction, and interpolation.

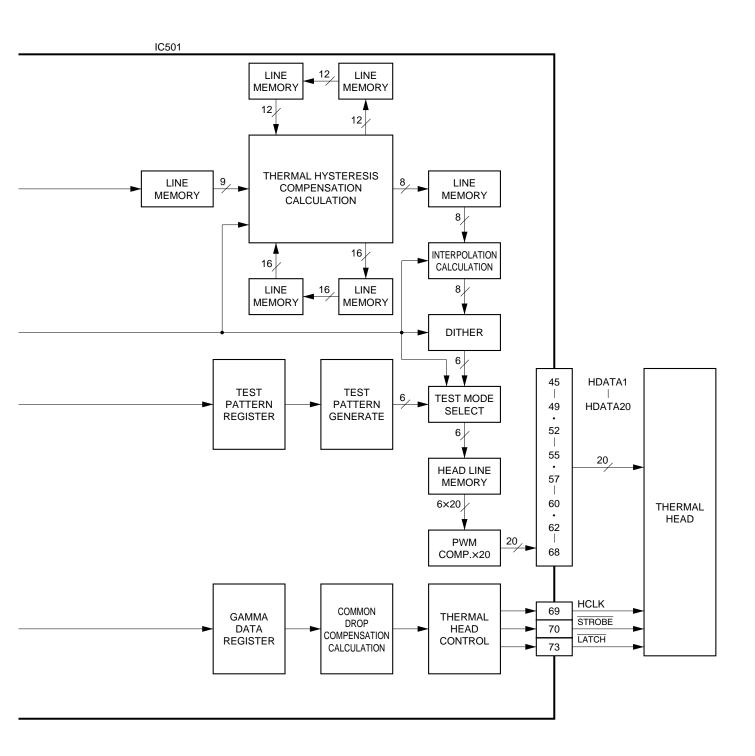
# 4-3-4. Thermal Head Control and One-Line Memory

All thermal head controls are performed by IC501. Built-in head line memory is used when transferring print data to the thermal head. For more details, refer to Section 4-5. Thermal Head Section.

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4-6



# 4-4. System Control Section

The system control section mainly consists of a microcomputer (IC304) and performs the following processing.

# 4-4-1. Reading of Keys

IC304 monitors the PRINT, OPEN/CLOSE, COPY, FEED, and REMOTE keys on the door panel. Each key is activated when the falling edge of a signal is detected.

IC304	Signal name
73pin	nDOOR_KEY
74pin	nPRINT_KEY
75pin	nCOPY_KEY
76pin	nFEED_KEY

# 4-4-2. Reading of Function Switches

IC304 monitors the setting of a front slide switch, inner slide switches, and a rear DIP switch and reflects its setting on the operation.

Front slide switch (on the front panel)

IC304	Function	Operation
80pin	POSI/NEGA	L: NEGA H: POSI
1pin	STANDERD/SIDE	L: STANDARD H: SIDE
79pin	PRINT SIZE	0.00 V: SMALL 1.25 V: NORMAL 2.50 V: ZOOM1 3.75 V: ZOOM2 5.00 V: ZOOM1&2

Inner slide switches (S1 through S4)

IC304	Function	Operation
5pin	SMOOTH	L: NORMAL H: HIGH
2pin	SHARPNESS	0.00 V: NORMAL 2.50 V: SOFT 5.00 V: HARD
4pin	PAPER TYPE	0.00 V: TYPE I 1.67 V: TYPE II 3.33 V: TYPE III 5.00 V: TYPE IV
3pin	GAMMA	0.00 V: TONE I 2.50 V: TONE II 5.00 V: TONE III

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# Rear DIP switch (S300)

IC304-66, 69pin	Function	IC304-66, 69pin:SW	DATA
SWSEL[3-0]		L (Default)	Н
0	①INTERRUPT	ON	OFF
1	②POST FEED	ON	OFF
2	3ASPECT	4:3	1:1
3	4MEMORY	FRAME	FIELD
4	<b>5DIRECTION</b>	NORMAL	REVERS
5	⑥SCAN1	WIDE1	WIDE 2
6	⑦SCAN2	_	NORMAL
7	®THRUE/EE	THRUE	EE
8	9AGC	OFF	ON
9	10RESERVED	_	_
10	1)INPUT	B&W	COLOR

# 4-4-3. Platen Motor Control

A stepping motor for platen driving controls the forward and reverse rotation and rotation speed when a system control (IC304) controls driving transistors (Q404 through Q407).

IC304	Signal line	State			
22pin	PM1	L	L	Н	Н
23pin	PM2	Н	Н	L	L
24pin	PM3	L	Н	Н	L
25pin	PM4	Н	L	L	H
		Eographic	I rotation		▶ Payarga rotation

Forward rotation **←** → Reverse rotation

# 4-4-4. Head Up and Down Control

A head up/down DC motor is driven by its driving circuit (IC400). The DC motor can rotate in the forward and reverse directions. It is controlled by a system control (IC304). The head also has three positions. The head position is detected using optical head position sensors (photo-interrupters PH21 and PH22) and read by a system control (IC304).

# Operation of head up/down motor

Head motor	IC304-28pin	IC304-27pin	Operation
UP	L	Н	Raises the head.
DOWN	Н	L	Lowers the head.
STOP	Н	Н	Stop

# Condition of head position sensor

Position	IC304-17pin	IC304-16pin	Condition
TOP	Н	Н	Unlocks the door.
MIDDLE	L	Н	Wait (Usual)
воттом	Н	L	Print

# 4-4-5. Monitor of Door Sensor

The door position is detected using an optical door position sensor (photo-interrupter PH32) and read by a system control (IC304).

# Condition of door position sensor

Position	IC304-20pin	Condition
CLOSE	L	The door is closed.
OPEN	Н	The door is open.

# 4-4-6. Monitor of Paper Sensor

Whether thermosensible paper is properly put in this unit is detected using two pairs of optical paper sensors (phototransistors PH31 and PH12) and read by a system control (IC304).

# Condition of paper sensor

IC304-18pin	IC304-19pin	Condition
Н	Н	Paper exists.
For except "H"	For except "H"	No paper

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#### 4-4-7. Monitor of Head Temperature Sensor

The change in the resistance value of the thermistor inside a thermal head is converted into a voltage using a head temperature detector circuit (IC401) and read by a system control (IC304). The voltage value is converted from analog to digital. Density (gamma) correction, fan motor control for head cooling, and head-in cleaning discrimination are performed according to the digital value.

#### 4-4-8. Control of Head Fan Motor (for Head Cooling)

The head fan motor is operated when a system control (IC304) controls driving transistors (Q400 and Q403). The head fan motor is turned on when the head temperature is more than approximately 50 °C or during printing.

Operation of head fan motor

IC304-26 pin	Operation
L	OFF
Н	ON

#### 4-4-9. Control of Video Circuit Section

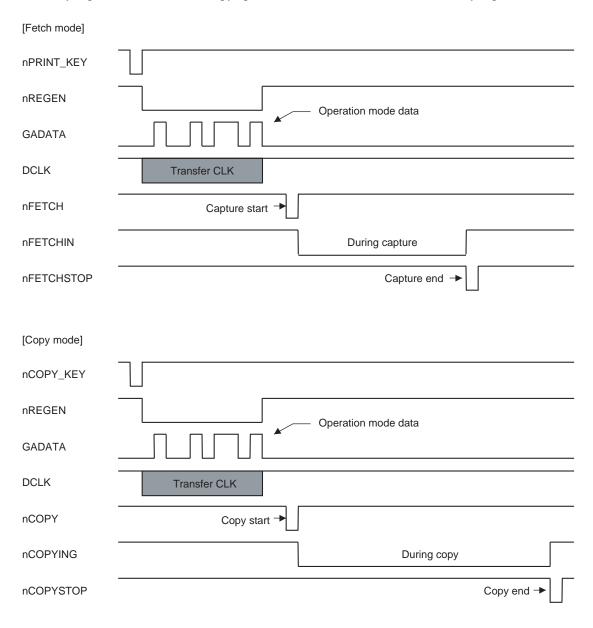
A system control (IC304) controls the video circuit section as shown in the table below.

IC304	I/O	Function	
77pin	0	Switches THRUE and EE signals.	L: ON H: OFF
59pin	0	Sets the trap filter to ON or OFF.	L: ON H: OFF
60pin	0	Selects NTSC or PAL.	L: When an NTSC signal is input H: When a PAL signal is input
53pin	0	Sets the AGC function to ON or OFF.	L: ON H: OFF

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#### 4-4-10. Control of Memory and Head Control Circuit

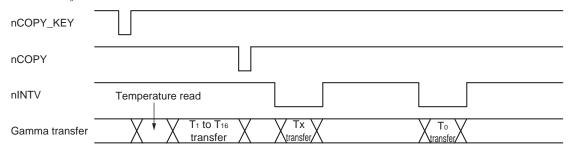
A system control transfers operation mode data in serial to the memory and head control circuit (IC501). It then instructs the start and end of the fetch operation (that fetches a video signal to memory) and copy operation (that feeds the memorized image to the head). The copy operation is carried out when the COPY key is pressed. The fetch-to-copy operation is carried out when the PRINT key is pressed.



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#### 4-4-11. Gamma Correction and Thermal Storage Correction

To correct the gamma fluctuations due to the temperature change in a head, a system control reads the head temperature and transfers the gamma data for controlling the stair density to a memory and head control circuit (IC501). The gamma data consists of 17 data ( $T_0$ , and  $T_1$  through  $T_{16}$ ). Data  $T_1$  through  $T_{16}$  are transferred during print start. During printing,  $T_0$  is transferred at the falling edge of an nPRNT\_PULSE pulse in the first line, and  $T_0$  is transferred at the falling edge of an nPRNT\_PULSE pulse in the second line. If the first line is printed by  $T_0$ , the change in color becomes insufficient. Therefore, the fist line is printed by  $T_0$  to obtained when  $T_0$  is corrected. The second or later lines are printed by  $T_0$ .



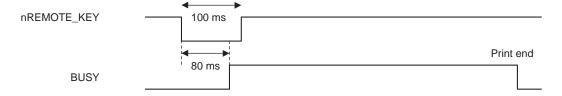
#### 4-4-12. Discrimination of Video Signal to be Input

A system control (IC304) discriminates a video signal by the signals below that are output from a memory and head control circuit (IC501).

IC304	Signal line	Discrimination	
21pin	nEXTV	V period is long: V period is short:	PAL NTSC
52pin	V	Fixed in L or H: L and H are repeate	Non-interlacing d: Interlacing

#### 4-4-13. Remote Interface

A system control (IC304) accepts a signal when a low pulse of more than 100 msec is input to the remote terminal (J300). After about 80 msec from the falling edge of the input pulse, the system control (IC304) activates a BUSY signal. The BUSY signal is cleared after printing is completed.



#### 4-4-14. Storage of Print Count History

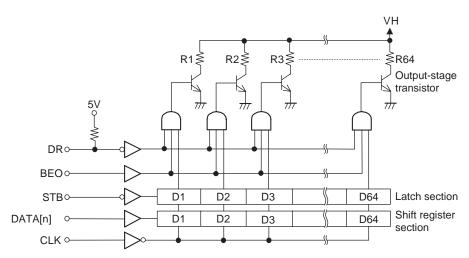
A system control (IC304) stores the history of print count in EEPROM (IC305). The data is not erased even if the power is turned off. Therefore, this makes it possible to monitor the history of print count since shipping of products. This method can be displayed using the service person mode (self-diagnostic function). Fore more details, refer to Section 6.

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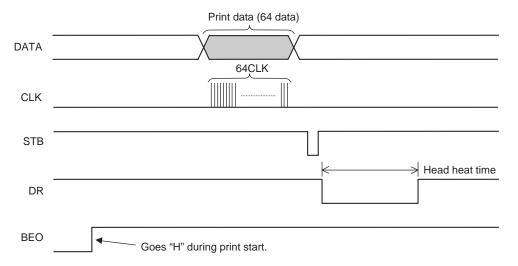
#### 4-5. Thermal Head Section

#### 4-5-1. Structure

The thermal head consists of one-line 1280 dots (64 bits  $\times$  20). It includes the 20 pairs below. (The DATA input is ten DATA [20:1], and other terminals are common.)

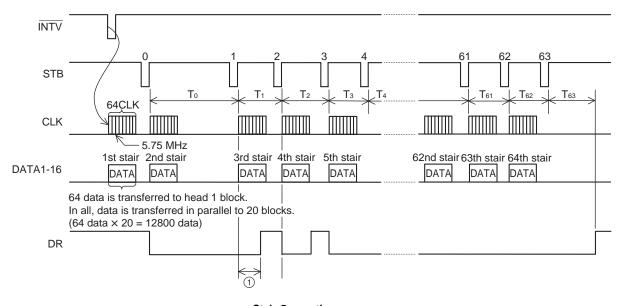


**Internal Circuit Configuration of Thermal Head (One-port)** 



**Timing Chart** 

4-14 UP-895/(E)



**Stair Generation** 

#### 4-5-2. Basic Operation

Various signals are input from the memory and head control circuit (IC501) to the head. This section describes the operation in only one block. (The operation in other blocks is also the same as described above.)

- (1) Print data (64 data) is input to the shift register section in synchronization with a clock.
- (2) When a STB pulse is input, the data input in step (1) is moved from the shift register section to the latch section.
- (3) When a DR pulse is input, the output-stage transistors are turned on and off by the "H" and "L" data in the latch section. The resistors then heat up and the thermosensitive paper changes color. The amount of heat generated is controlled by changing the length of the DR pulse, so the color darkness of the printing on thermosensitive paper can be changed.

#### Note

The BEO terminal goes from "L" to "H" when starting the print and goes from "H" to "L" when print is ended.

#### 4-5-3. Stair Generation

As explained in the last section on basic operation, the darkness of the printing can be controlled using a DR pulse, it is also possible to change the darkness by changing the "H" and "L" data input to the latch section. The method is described below.

- One-line image data recorded in image memory SDRAM (IC503) is fetched to the line memory in IC501 every print operation one line (nPRINT\_PULSE) by controlling a memory and head control circuit (IC501).
- (2) The data fetched to the line memory is input to the stair generator circuit in IC501. The stair data generator circuit outputs the 8-bit data fetched to the line memory as stair data 1 through 64. If 8-bit data is 128, "H" data is output to the head in the 1st through 32nd stairs of data 1 through 16. "L" data is output in the 33 rd and later stairs.
- (3) The data output from the data generator circuit to the head is transferred to the shift register section of the head in synchronization with the clock output from IC501.

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- (4) When IC501 inputs STB pulse "1" to the head, the 1st stair data is transferred to the latch section and the next 2nd stair data is input to the shift register section. At the same time, the DR pulse goes low, and the "H" data input as the 1st stair data turns on the corresponding output-stage transistors to heat up the resistors. The "L" data turns off the corresponding output-stage transistors so that the resistors do not heat up.
  - This operation is carried out 1 through 64 times. If "H" data is sent 1 through 64 times, the resistors generate heat at all times and the printing is the darkest possible. If "H" data is sent 1 through 32 times, the printing is an intermediate stair (gray). In such a way, the stair data with the number of sending times corresponding to the size of the original 8-bit data is sent to the head, and the intermediate stair is represented by the number of heat generation times in a heat generator.
- (5) Thus, by controlling the time until the next data is transferred to the latch, the darkness of intermediate stairs can be controlled. In other words, the darkness of each intermediate stair can be changed by changing the STB intervals (T<sub>1</sub>, T<sub>2</sub>, T<sub>3</sub>, T<sub>4</sub>, T<sub>5</sub> ··· T<sub>64</sub>) shown in the figure. In this unit, IC502 controls intervals T<sub>1</sub> to T<sub>64</sub> according to the γ characteristics of paper. This is called a γ characteristic control.
- (6) If the DR pulse is also controlled as described in "4-5-2. Basic Operation", finer stairs can be expressed.
  - Portion ① in the figure is generated when the T interval of a STB pulse is shorter than the transmission time to the shift register.

Therefore, this unit provides the smooth expression of intermediate stairs by controlling the STB pulse's T interval and DR pulse.

#### 4-5-4. Temperature Correction

As explained in "4-5-3. Stair Generation", intermediate stairs are expressed by controlling the STB pulse's T interval and DR pulse. However, the print energy required for thermosensitive paper varies with the room temperature and with the heat generated by and stored in the printing head during continuous printing. Correction is thus required.

In this unit, a system control (IC304) measures the temperature change of the head from the thermistor incorporated into the thermal head and converts it into 8-bit head temperature data. Moreover, IC304 reflects it on the  $\gamma$  characteristic control of IC501 and corrects the density change for the temperature. As in stair generation, IC501 performs the temperature correction by controlling the STB pulse's T interval and DR pulse. In other words, when the temperature rises, the STB pulse's T interval and DR pulse decrease. When the temperature falls, the STB pulse's T interval and DR pulse increase.

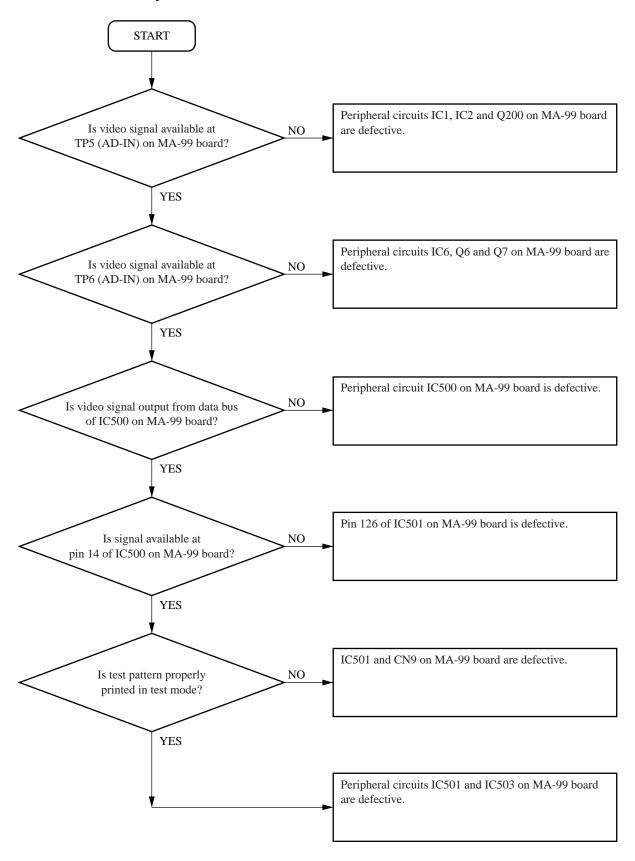
#### 4-5-5. Line Count Correction

The total current flowing through the head when all resistors of the head are turned on differs from the case where they are turned on partially. Therefore, an error occurs in the energy applied to each resistor. If printing operation is performed without correcting this error, as a result, there is a line on the print where the number of resistors in which the head is turned on changes rapidly. This unit has IC501 that incorporates this correction circuit.

4-16 UP-895/(E)

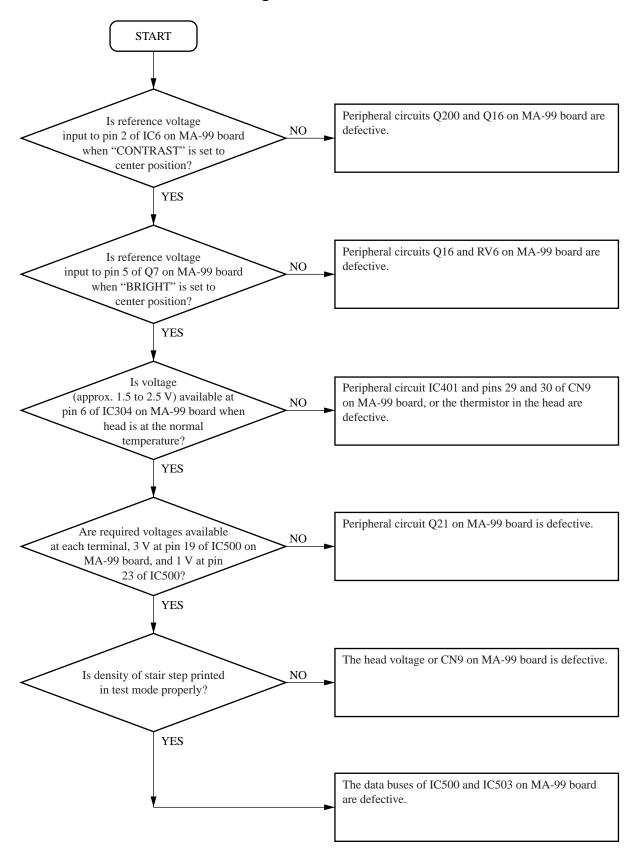
# Section 5 Troubleshooting

### 5-1. Print is Faulty



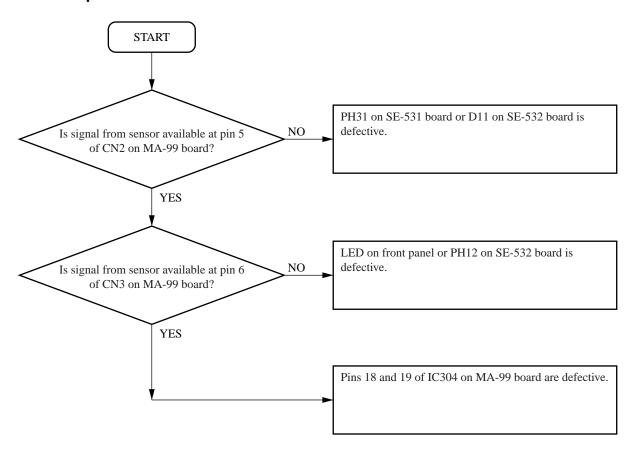
UP-895/(E) 5-1

### 5-2. Print is Too Dark or Too Light



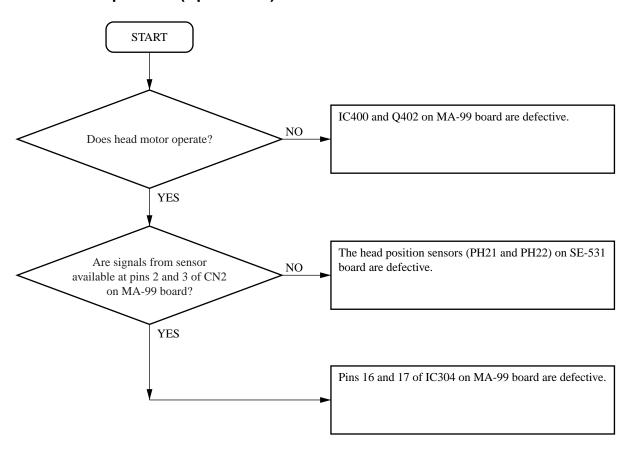
5-2 UP-895/(E)

## 5-3. "Paper Sensor" is Out of Order



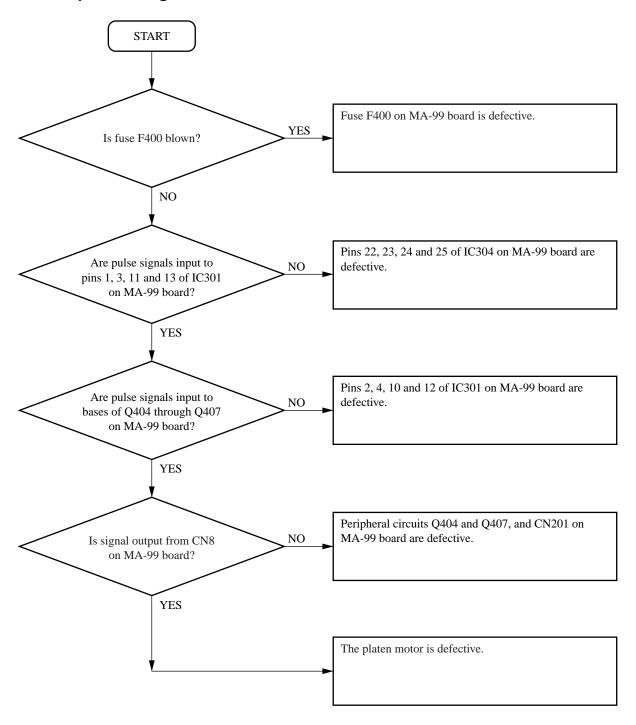
UP-895/(E) 5-3

## 5-4. Head Operation (Up & Down) is Out of Order



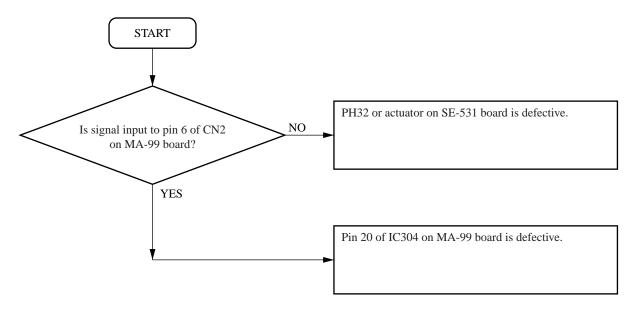
5-4 UP-895/(E)

## 5-5. Paper Feeding is Out of Order



UP-895/(E) 5-5

# 5-6. Door (Opening and Closing) is Out of Order



5-6 UP-895/(E)

# Section 6 Service Mode (Self-diagnostic Function)

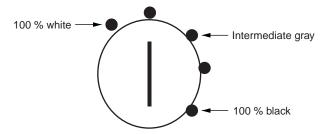
Turn on the power while pressing and holding the PRINT and COPY keys. Release the keys when the buzzer sounds after about two seconds. The service mode is then entered.

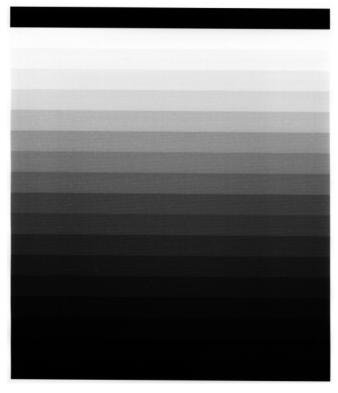
### 6-1 Printing the Test Pattern

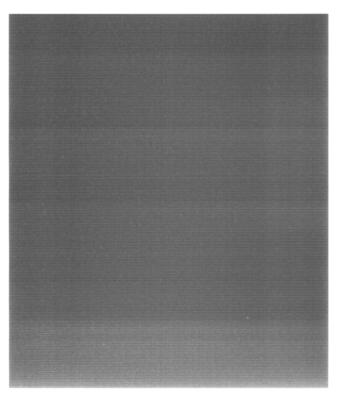
Set the POSI/ENGA switch to POSI (no print can be performed when this switch is set to NEGA). "Stair step" and "Gray" are available as a test pattern for printing.

- ① Press the PRINT key.  $\rightarrow$  Print the stair step pattern.
- 2 Press the COPY key.  $\rightarrow$  Print the gray pattern.

For the gray pattern, the concentration of gray can be selected from 100 % white to 100 % black in five steps using the PRINT SIZE switch.





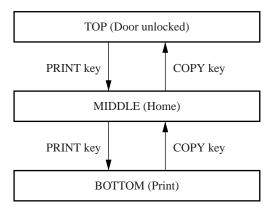


Stair step Gray

UP-895/(E) 6-1

#### 6-2. Up/Down Operation of Head

Set the POSI/NEGA switch to NEGA (a test pattern is printed when this switch is set to POSI). The PRINT key is used as the head DOWN key, and the COPY key as the head UP key. The head can be put in the TOP, MIDDLE (home), or BOTTOM position. It can be moved up and down using the PRINT/COPY key.



#### 6-3. Feed Operation

Press the FEED key. The stepping motor then starts and the platen rotates. The service mode can also be operated with the door opened. Moreover, the forward and reverse rotations can be switched using the POSI/NEGA switch. (The platen rotates in the delivery direction when the switch is set to POSI. The platen rotates in the retracting direction when it is set to NEGA.)

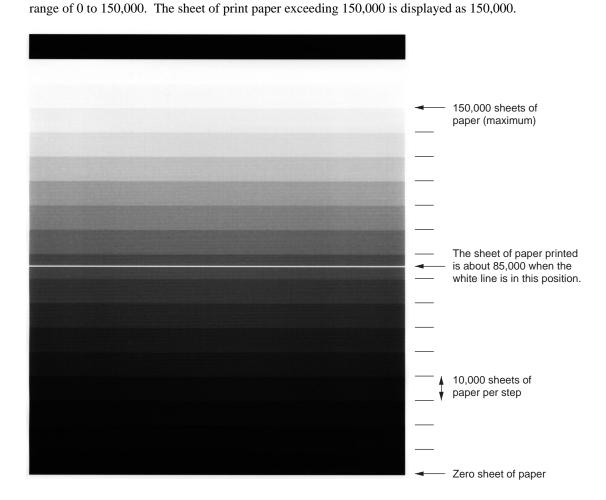
6-2 UP-895/(E)

## 6-4. Display and Clearing of Print Sheet History

① Display of print sheet history

Set the PRINT SIZE switch to SML (SMALL mode). Next, press the PRINT key to print the stair

step shown in the figure below. One step indicates 10,000 sheets of paper. The white line position
indicates the sheet of paper that has been printed. The sheet of print paper can be displayed in the



② Clearing of print sheet history
In the power off state, turn on the power with the PRINT, COPY, and FEED keys pressed.

UP-895/(E) 6-3

## Section 7 **Semiconductor Pin Assignments**

The following describes the semiconductor types used in this unit.

For semiconductors marked with page numbers in the index, refer to the corresponding pages in this section. However, in some cases incompatible types are also listed, therefore, when a part is to be replaced, also refer to the Spare Parts section.

In addition, for semiconductors with ID Nos., refer to the separate CD-ROM titled "Semiconductor Pin Assignments" (Sony Part No. 9-968-546-xx) that allows searching for parts by semiconductor type or ID No.

The semiconductors in the manual or on the CD-ROM are listed by equivalent types. Thus the external view or the index mark indication may differ from the actual type. Pin assignments and block diagrams are based on the IC manufacturer's data book.

本機に使用されている半導体型名の一覧を下記に示します。 索引中、ページが記載されている半導体は、本章の該当ペー ジを参照してください。ただし、互換性のない型名を併記し ている場合がありますので、部品を交換するときは、Spare Partsの章を参照してください。

また、ID番号が記載されている半導体は、別途発行の "Semiconductor Pin Assignments" CD-ROM版 (ソニー部品番号: 9-968-546-xx)を参照してください。 半導体型名またはID番号から検索ができます。 マニュアルまたはCD-ROMに掲載されている半導体は, それぞれの機能を等価的に表わしたものです。 外観やインデックスマークの表示方法が実物と異なる場合 があります。

ピン配置およびブロック図はICメーカーのデータブックに 従いました。

DIODE	Page or ID No.
10E-2	DA001-01
10E-2FD	DA001-01
1S2836	DC001-02
1S2836-T1	DC001-02
1SS302	DC001-01
1SS302-TE85L	DC001-01
LED	
GL-520	LR008-01
TRANSISTOR	Page or ID No.
2SA1162G	TC001-01
2SA812-T1-M5M6	TC001-01
2SC1623-L5L6	TC001-02
2SC1623-T1-L5L6	TC001-02
2SD992-Z	TR031-05
2SD992-Z-E2	TR031-05
2SD999-CLCK	TC002-02
2SD999-T1-CLCK	TC002-02
DTC124EKA-T146	TC001-03
PT493F	TR037-01
PT501A	
XN4402-(TX)	TC006-05
XN4501	TC005-01
XN4501-TW	TC005-01
XN4601	TC006-06
XN4601-TW	TC006-06
OTHER	
RPI-352	MR010-07

#### IC

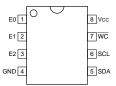
BA7655AF-E2	BA7655AF
CXD1171M	CXD1171M
CXD1171M-TH	
CXD8932Q	
DS1000Z-100	DS1000M-100
DS1000Z-100(TE2)	DS1000M-100
HA11465A	HA11465A
LM358PS	
LM358PSR	LM358N
M24C02-MN6T	
M54543L	
MB40C568HPF-ER	
MB81F64842D-102FN	
MC14053BF	
MC14053BFEL	CD4053BE
N. IM 200 4M	N. IN 4000 4N4
NJM2234M	
NJM2234M(TE2) NJM7812FA	
NJM7812FA	NJIVI / 8IVI 05FA
PQ3RF33	DO05DE1
PST600DMT-T1	
F31000DW1-11	F31000D
RPI-5100	RPI5100
11110100	
SN74HC14ANS	TC74HC14P
SN74HC14ANSR	TC74HC14P
SN74HC251ANSR	
TC74VHC174FT(EL)	TC74HC174P
TC7S00FU(TE85R)	
TC7S14FU(TE85R)	
, ,	

7-1



#### M24C02-MN6T M24C02-MN6T (THOMSON)

# 2K-BIT SERIAL BUS EEPROM —TOP VIEW—



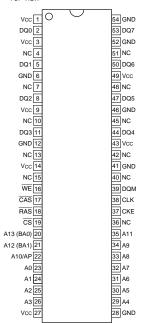
INPUTS
E0 - E2 : CHIP ENABLE
SCL : SERIAL CLOCK
WC : WRITE CONTR SERIAL CLOCK WRITE CONTROL

INPUT/OUTPUT

: SERIAL DATA ADDRESS

#### MB81F64842D-102FN MB81F64842D-102FN (FUJITSU)

# 64M (4 $\times$ 2097152 $\times$ 8) -BIT SDRAM —TOP VIEW—



INPUTS A0 - A11

ADDRESS A12 (BA1), A13 (BA0) : AP : CAS : : BANK SELECT (BANK ADDRESS) AUTO PRECHARGE ENABLE COLUMN ADDRESS STROBE CKE CLK CS CLOCK ENABLE CLOCK CHIP SELECT

DQM RAS WE DQ MASK ROW ADDRESS STROBE WRITE ENABLE

INPUTS/OUTPUTS

: DATA

OTHER NC

: NO CONNECTION

PIN NO.	I/O	SIGNAL	PIN NO.	I/O	SIGNAL	PIN NO.	I/O	SIGNAL
1	_	Vcc	19	- 1	CS	37	- 1	CKE
2	I/O	DQ0	20	- 1	A13 (BA0)	38	- 1	CLK
3	_	Vcc	21	- 1	A12 (BA1)	39	- 1	DQM
4	_	NC	22	- 1	A10/AP	40	_	NC
5	I/O	DQ1	23	- 1	A0	41	_	GND
6	_	GND	24	1	A1	42	_	NC
7	_	NC	25	- 1	A2	43	_	Vcc
8	I/O	DQ2	26	- 1	A3	44	I/O	DQ4
9	_	Vcc	27		Vcc	45	_	NC
10	_	NC	28	_	GND	46	_	GND
11	I/O	DQ3	29	- 1	A4	47	I/O	DQ5
12	_	GND	30	1	A5	48	_	NC
13	_	NC	31	- 1	A6	49	_	Vcc
14	_	Vcc	32	- 1	A7	50	I/O	DQ6
15	_	NC	33	- 1	A8	51	_	NC
16	- 1	WE	34	- 1	A9	52	_	GND
17	- 1	CAS	35	- 1	A11	53	I/O	DQ7
18	-1	RAS	36	_	NC	54	_	GND

# Section 8 Spare Parts

#### 8-1. Notes on Repair Parts

# 1. Safety Related Components Warning WARNING

Components marked  $\triangle$  are critical to safe operation. Therefore, specified parts should be used in the case of replacement.

#### 2. Standardization of Parts

Some repair parts supplied by Sony differ from those used for the unit. These are because of parts commonality and improvement.

Parts list has the present standardized repair parts.

#### 3. Stock of Parts

Parts marked with "o" at SP (Supply Code) column of the spare parts list may not be stocked. Therefore, the delivery date will be delayed.

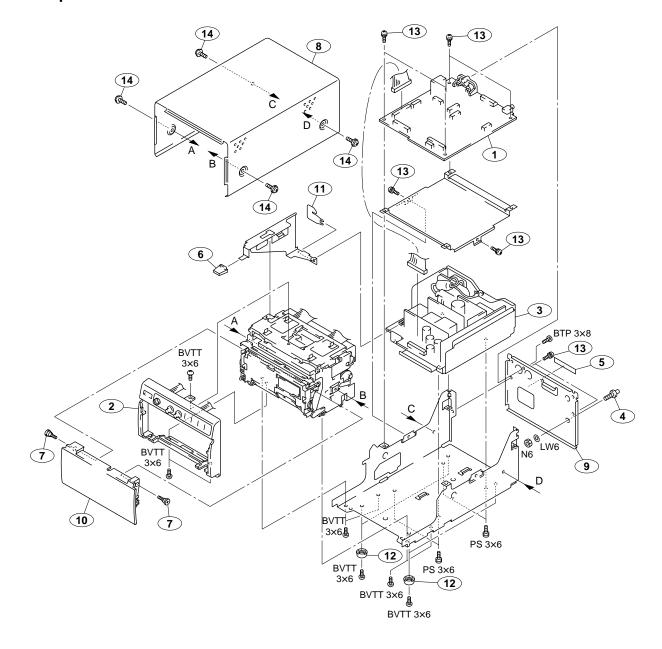
#### 4. Harness

Harnesses with no part number are not registered as spare parts.

In need of repair, get components shown in the list and repair using them.

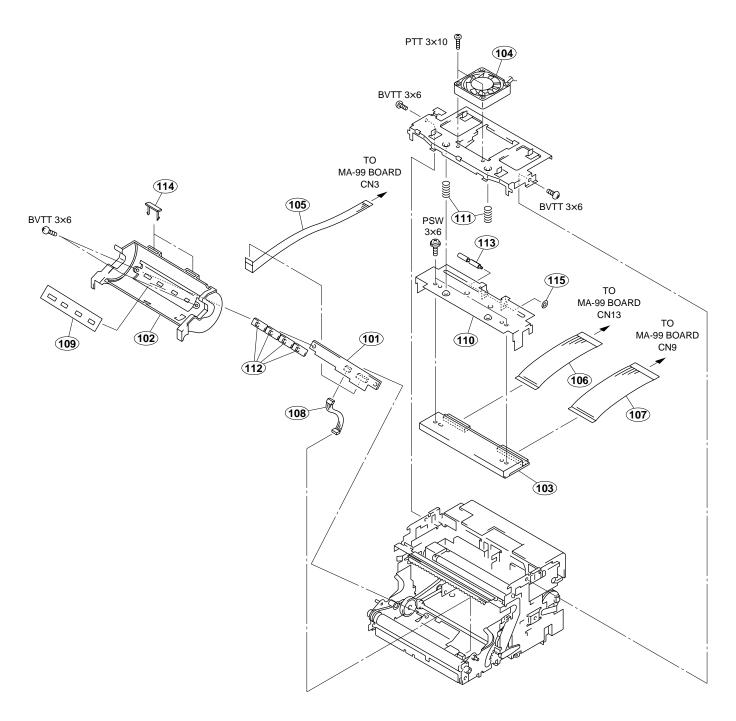
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### 8-2. Exploded Views



```
Part No.
                    SP Description
                                                                            Part No.
                                                                                         SP Description
No.
                                                                     No.
                                                                             3-623-912-03 \text{ s PANEL,DOOR [for UP-895(J,UC)]}
       A-8323-913-A o MOUNTED CIRCUIT BOARD, MA-99
                                                                     10
       1-418-820-11 s PANEL UNIT, FRONT
                                                                             3-623-912-13 s PANEL, DOOR [for UP-895MD(J,UC,SY)]
    △ 1-468-456-12 s REGULATOR, SWITCHING
3-175-740-01 o TERMINAL
3
                                                                             3-623-912-23 s PANEL, DOOR [for UP-895CE(CE)]
                                                                     11
                                                                             3-623-919-01 o STOPPER, ROD
                       [for UP-895MD(UC,SY), UP-895CE(CE)]
                                                                             3-734-866-01 s FOOT
5
       3-179-847-01 o LABEL(NORTHERN EUROPE), CAUTION
                       [for UP-895CE(CE), UP-895MD(SY)]
                                                                     13
                                                                             4-034-937-01 s SCREW (M3X8), TAPPING
                                                                             4-886-821-11 s SCREW, M3X6 CASE (SILVER)
6
       3-187-313-21 o BUTTON, POWER
       3-623-875-02 s SCREW, STEP
       3-623-889-01 o TOP COVER
8
       3-623-894-02 o PANEL, REAR
                       [for UP-895CE(CE), UP-895MD(UC,SY)]
       3-623-894-12 o PANEL, REAR
                       [for UP-895(J,UC), UP-895MD(J)]
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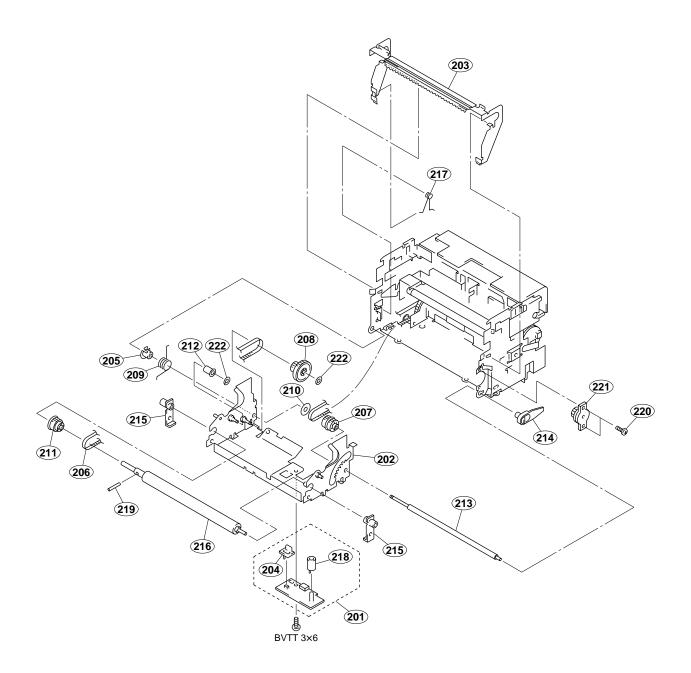
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No.	Part No.	SP	Description	No.	Part 1	No.	SP	Description
103 104	X-3605-752-1 1-251-855-11 1-763-007-21	l o l s l o	MOUNTED CIRCUIT BOARD, KY-454 ASSY,PAPER TRAY HEAD, THERMAL (LVE6413SS) FAN, DC (OPTION) WIRE, FLAT TYPE (8 CORE)		3-623- 3-623- 3-624-	-908-0: -924-0: -816-0:	2 s 2 o 1 s	SPRING, COMPRESSION COVOR, SWITCH SHAFT, HEAD FULCRUM STOPPER, ROLL RING (DIA.2.3), RETAINING
107 108 109	1-792-202-11	l o l o 2 o	·					

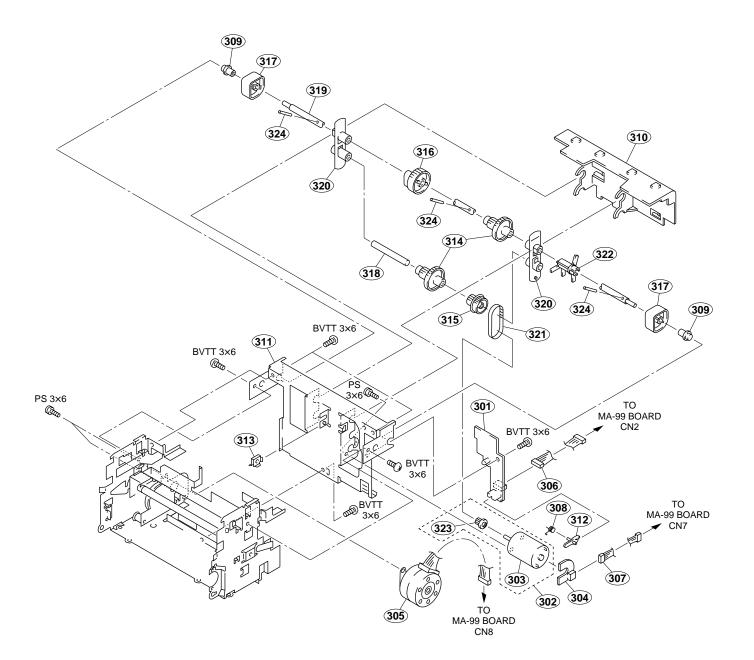
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## **Inner Chassis Block**



No.	Part No.	SP	Description	No.	Part No.	SP	Description
203 204	X-3605-674-2 X-3605-675-3 3-187-312-02	2 s 1 s 2 s	MOUNTED CIRCUIT BOARD, SE-532 ASSY,INNER CHASSIS ASSY,CUTTER HOLDER (P), LED SPACER,INNER SHAFT(POM)	211 212 213 214 215	3-623-900-0 3-623-902-0 3-623-903-0	1 s 1 o 1 s	PULLY, PLATEN ROLLER, TENTION SHAFT, INNER BEARING, INNER SHAFT (POM) BEARING, PLATEN (PLASTIC)
206 207 208 209 210	3-623-880-03 3-623-881-03 3-623-891-03	1 s 1 s 1 s	BELT,110TN10-4.0K(PUR) IDLE GEAR PULLY GEAR PULLY 2 SPRING,DOOR OPEN RING,RETAINING	219	3-689-205-03 3-703-357-0	1 s 2 s 7 s	PLATEN SPRING, CUTTER HOLDER (A), LED PIN PARALLEL (1.6X10) (STEEL) SCREW +P M2X4 (ZNBK) (LOCK )
				221 222			DAMPER, OIL RING (DIA.2.3), RETAINING

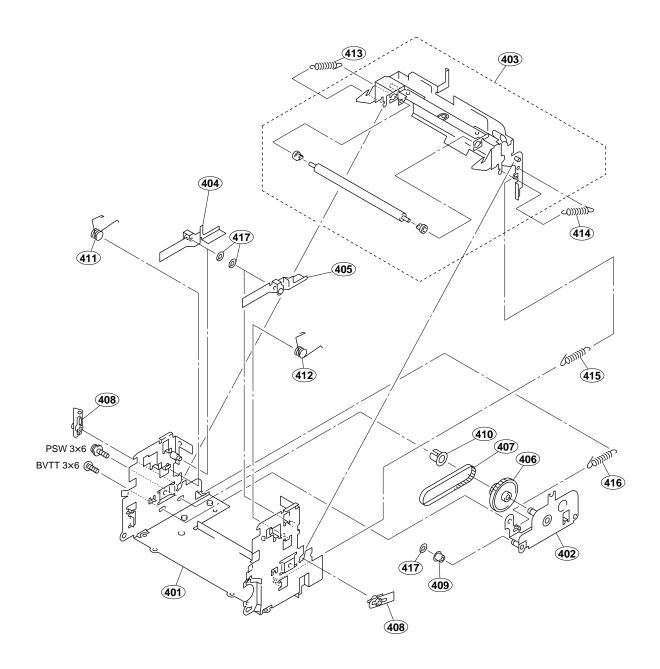
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No.	Part No.	SP Description	No.	Part No.	SP	Description
303 304	X-3605-682- 1-541-309-1 1-676-696-1	A O MOUNTED CIRCUIT BOARD, SE-531 1 s MOTOR ASSY 1 s MOTOR,(RF-370C)(DC)(2.59W) 1 O PRINTED WIRING BOARD, SU-52 2 s MOTOR, STEPPING		3-623-910-01 3-623-922-01 3-623-925-02	l s l o 2 s	CHASSIS, REAR LEVER, DOOR SENSOR COVER, FULCRUM PLATE GEAR, HEAD DRIVE PULLY, HEAD DRIVE
307 308 309	1-960-222-1 3-613-740-0 3-613-781-0	1 o HARNESS, SUB (6P) 1 o HARNESS, SUB (2P) 1 s SPRING,HELICAL TORSION A 1 s COVER,CENTER SHAFT 1 o COVER,GEAR	317 318 319	3-623-928-02 3-623-929-01 3-623-930-01	2 s l o l o	CAM,PRESS ROLLER CAM,HEAD SHAFT,DRIVE GEAR SHAFT,HEAD CAM BEARING,REAR(POM)
			321 322 323 324	3-623-933-01 3-683-773-04	ls 1s	BELT,70TN10-3.5(PUR) FIN,HEAD SENSOR GEAR,PAPER MOTOR PIN PARALLEL (1.6X10) (STEEL)

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## **Arm Assy and Gear Bracket Block**



No.	Part No.	SP	Description	No.	Part No.	SP	Description
401 402 403 404 405	X-3605-672-2 X-3605-673-1 3-623-869-01	2 o L s L o	ASSY, MECHA CHASSIS ASSY, GEAR BRACKET ARM ASSY LEVER(L), HEAD UP LEVER(R), HEAD UP		3-623-921-01 3-624-785-01 3-624-786-01	L s L s	SPRING, HEAD PUSH L SPRING, HEAD PUSH R SPRING, EXTENSION SPRING, EXTENSION SPRING, EXTENSION
406 407 408 409 410	3-623-878-01 3-623-885-01 3-623-900-01	l s l s	GEAR PULLY 1 BELT,140TN10-3.0K(PUR) BEARING,ARM(POM) ROLLER,TENTION ROLLER GUIDE	416 417			SPRING, EXTENSION RING (DIA.2.3), RETAINING

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#### 8-3. Electrical Parts List

 KY-454 BO	ARD	 MA-99 BOA	RD
Ref. No.		Ref. No.	
1pc	A-8323-915-A o MOUNTED CIRCUIT BOARD, KY-454	1pc	A-8323-913-A o MOUNTED CIRCUIT BOARD, MA-99
C1 C2	1-164-004-11 s CAPACITOR, CERAMIC 0.1MF/25V 1-164-004-11 s CAPACITOR, CERAMIC 0.1MF/25V	BZ400	1-529-080-11 s BUZZER, PIEZOELECTRIC
C3 C4 C5	1-164-004-11 s CAPACITOR, CERAMIC 0.1MF/25V 1-164-004-11 s CAPACITOR, CERAMIC 0.1MF/25V 1-164-004-11 s CAPACITOR, CERAMIC 0.1MF/25V	C2 C3 C4 C5	1-126-925-11 s CAPACITOR, ELECT 470MF/10V 1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F 1-162-921-11 s CAPACITOR, CERAMIC 33PF/50V CH 1-135-145-11 s CAPACITOR TANTALUM 0.47MF/35V
CN1 CN2	1-568-164-11 s CONNECTOR, FPC 8P 1-580-056-21 o PIN, CONNECTOR 3P	C6	1-104-664-11 s CAPACITOR, ELECT 47MF/25V
R1 R2 R3 R4 R5	1-216-061-00 s RESISTOR CHIP 3.3K 1/10W(2012) 1-216-061-00 s RESISTOR CHIP 3.3K 1/10W(2012)	C7 C8 C9 C10 C11	1-126-962-11 s CAP,ELECT 3.3MF/50V 1-164-156-11 s CAPACITOR,CERAMIC 0.1MF/25V F 1-163-220-11 s CAPACITOR, CHIP CERAMIC 3.0PF 1-162-907-11 s CAPACITOR,CERAMIC 2PF/50V(CK) 1-162-910-11 s CAPACITOR,CERAMIC 5PF/50V 1608
R6 R7 R8	1-216-061-00 s RESISTOR CHIP 3.3K 1/10W(2012) 1-216-061-00 s RESISTOR CHIP 3.3K 1/10W(2012) 1-216-061-00 s RESISTOR CHIP 3.3K 1/10W(2012)	C12 C13 C14 C15 C16	1-104-664-11 s CAPACITOR, ELECT 47MF/25V 1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F 1-162-910-11 s CAPACITOR, CERAMIC 5PF/50V 1608 1-162-910-11 s CAPACITOR, CERAMIC 5PF/50V 1608 1-162-923-11 s CAPACITOR, CERAMIC 47PF/50V CH
S1 S2 S3 S4	1-572-487-21 s SWITCH, SLIDE (1-1-4) 1-571-506-41 s SWITCH, SLIDE (1-1-3) 1-571-506-41 s SWITCH, SLIDE (1-1-3) 1-571-275-31 s SWITCH, SLIDE (1-1-2)	C23 C24 C25 C26 C27	1-162-970-11 s CAPACITOR CERAMIC 0.01MF/25V B 1-162-966-11 s CAPACITOR, CERAMIC 2200PF/50V B 1-162-970-11 s CAPACITOR CERAMIC 0.01MF/25V B 1-162-921-11 s CAPACITOR, CERAMIC 33PF/50V CH 1-126-962-11 s CAP, ELECT 3.3MF/50V
		C28 C29 C30 C31 C32	1-126-964-11 s CAPACITOR, ELECT 10MF/50V 1-104-664-11 s CAPACITOR, ELECT 47MF/25V 1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F 1-104-664-11 s CAPACITOR, ELECT 47MF/25V 1-162-966-11 s CAPACITOR, CERAMIC 2200PF/50V B
		C33 C34 C35 C36 C44	1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F 1-104-664-11 s CAPACITOR, ELECT 47MF/25V
		C46 C47 C56 C57 C60	1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F 1-126-960-11 s CAPACITOR, ELECT 1MF/50V
		C62 C100 C101 C102 C103	1-126-925-11 s CAPACITOR, ELECT 470MF/10V 1-126-964-11 s CAPACITOR, ELECT 10MF/50V 1-126-964-11 s CAPACITOR, ELECT 10MF/50V 1-126-964-11 s CAPACITOR, ELECT 10MF/50V 1-126-964-11 s CAPACITOR, ELECT 10MF/50V
		C104 C107 C108 C109 C200	1-126-964-11 s CAPACITOR, ELECT 10MF/50V 1-126-964-11 s CAPACITOR, ELECT 10MF/50V 1-126-964-11 s CAPACITOR, ELECT 10MF/50V 1-126-964-11 s CAPACITOR, ELECT 10MF/50V 1-126-925-11 s CAPACITOR, ELECT 470MF/10V
		C201 C202 C203 C204 C205	1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F 1-126-941-11 s CAPACITOR, ELECT 470MF/25V F 1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F 1-126-925-11 s CAPACITOR, ELECT 470MF/10V 1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F
		C206 C207 C208 C209 C210	1-126-941-11 s CAPACITOR, ELECT 470MF/25V 1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F 1-126-925-11 s CAPACITOR, ELECT 470MF/10V 1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F 1-104-665-11 s CAPACITOR, ELECT 100MF/25V

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(MA-99 BOARD) (MA-99 BOARD)

Ref. No. or Q'ty	Part No. SP Description	Ref. No. or Q'ty Part No. SP Description	
C211 C220 C221 C222 C223	1-127-675-11 s CAPACITOR, CHIP CERAMIC 22MF B 1-126-964-11 s CAPACITOR, ELECT 10MF/50V	C406 1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F C407 1-104-664-11 s CAPACITOR, ELECT 47MF/25V C409 1-125-817-11 s CAPACITOR, CERAMIC 10MF/6.3V 1-162-970-11 s CAPACITOR CERAMIC 0.01MF/25V EC432 1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F	C407 1-104-664 C409 1-125-817 C431 1-162-970
C224 C225 C226 C235 C300	1-162-970-11 s CAPACITOR CERAMIC 0.01MF/25V B 1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F 1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F 1-126-962-11 s CAP, ELECT 3.3MF/50V 1-104-664-11 s CAPACITOR, ELECT 47MF/25V	C433 1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F C500 1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F C501 1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F C502 1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F C503 1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F	C500 1-164-156- C501 1-164-156- C502 1-164-156-
C301 C302 C303 C304 C305	1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F 1-162-970-11 s CAPACITOR CERAMIC 0.01MF/25V B	C504 1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F C505 1-125-817-11 s CAPACITOR, CERAMIC 10MF/6.3V C506 1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F C507 1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F C508 1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F	C505 1-125-817- C506 1-164-156- C507 1-164-156-
C306 C307 C310 C311 C312	1-162-916-11 s CAPACITOR, CERAMIC 12PF/50V CH 1-162-916-11 s CAPACITOR, CERAMIC 12PF/50V CH 1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F 1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F 1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F	C509 1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F C510 1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F C511 1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F C512 1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F C513 1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F	C510 1-164-156- C511 1-164-156- C512 1-164-156-
C313 C314 C315 C316 C317	1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F 1-162-970-11 s CAPACITOR CERAMIC 0.01MF/25V B	C514 1-125-817-11 s CAPACITOR, CERAMIC 10MF/6.3V C515 1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F C516 1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F C517 1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F C518 1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F	C515 1-164-156- C516 1-164-156- C517 1-164-156-
C318 C319 C320 C321 C322	1-162-970-11 s CAPACITOR CERAMIC 0.01MF/25V B	C519 1-125-817-11 s CAPACITOR, CERAMIC 10MF/6.3V C520 1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F C521 1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F C522 1-162-921-11 s CAPACITOR, CERAMIC 33PF/50V CH C523 1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F	C520 1-164-156- C521 1-164-156- C522 1-162-921-
C323 C324 C325 C326 C327	1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F 1-125-817-11 s CAPACITOR, CERAMIC 10MF/6.3V	C524 1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F C525 1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F C526 1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F C527 1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F C528 1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F	C525 1-164-156- C526 1-164-156- C527 1-164-156-
C328 C329 C330 C331 C332	1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F	C529 1-125-817-11 s CAPACITOR, CERAMIC 10MF/6.3V C530 1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F C531 1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F C532 1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F C533 1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F	C530 1-164-156- C531 1-164-156- C532 1-164-156-
C333 C334 C335 C336 C337	1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F	C535 1-162-919-11 s CAPACITOR, CERAMIC 22PF/50V CH C536 1-162-919-11 s CAPACITOR, CERAMIC 22PF/50V CH C537 1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F C539 1-125-817-11 s CAPACITOR, CERAMIC 10MF/6.3V C540 1-125-817-11 s CAPACITOR, CERAMIC 10MF/6.3V	C536 1-162-919- C537 1-164-156- C539 1-125-817-
C338 C339 C340 C341 C350	1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F 1-125-817-11 s CAPACITOR, CERAMIC 10MF/6.3V	C541 1-125-817-11 s CAPACITOR, CERAMIC 10MF/6.3V C542 1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F C543 1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F C544 1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F C545 1-162-970-11 s CAPACITOR CERAMIC 0.01MF/25V F	C542 1-164-156- C543 1-164-156- C544 1-164-156-
C351 C352 C360 C361 C362	1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F 1-164-227-11 s CAPACITOR, CERAMIC 0.022MF/25V 1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F 1-125-817-11 s CAPACITOR, CERAMIC 10MF/6.3V 1-162-970-11 s CAPACITOR CERAMIC 0.01MF/25V B	C548 1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F  CN1 1-695-408-11 s SOCKET, CONNECTOR FPC (11P)  CN2 1-506-472-11 s PIN, CONNECTOR 7P  CN3 1-751-022-11 s SOCKET, CONNECTOR 8P (FPC)  CN5 1-564-005-11 o PIN, CONNECTOR 6P	CN1 1-695-408- CN2 1-506-472- CN3 1-751-022-
C401 C403 C404 C405	1-104-664-11 s CAPACITOR, ELECT 47MF/25V 1-125-817-11 s CAPACITOR, CERAMIC 10MF/6.3V 1-164-156-11 s CAPACITOR, CERAMIC 0.1MF/25V F 1-164-227-11 s CAPACITOR, CERAMIC 0.022MF/25V	CN6 1-770-469-21 o PIN, CONNECTOR (PC BOARD) 2P  CN7 1-564-002-11 s PIN, CONNECTOR 3P  CN8 1-564-005-11 o PIN, CONNECTOR 6P	CN6 1-770-469- CN7 1-564-002-

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(MA-99 BOARD)	(MA-99 BOARD)		
Ref. No. or Q'ty Part No. SP Description	Ref. No. or Q'ty Part No. SP Description		
CN9 1-565-473-11 o HOUSING, CONNECTOR 30P CN10 1-691-431-11 s CONNECTOR ASSY, BNC CN11 1-564-004-11 o PIN, CONNECTOR 5P CN13 1-764-781-11 o SOCKET, CONNECTOR 26P CN14 1-569-536-11 s SOCKET, CONNECTOR 7P	IC5 8-759-009-07 s IC MC14053BF IC6 8-759-196-69 s IC BA7655AF-E2 IC200 8-759-473-67 s IC PQ3RF33 IC201 8-759-701-79 s IC NJM7812FA IC300 8-759-278-46 s IC PST600DMT (T1)		
D2 8-719-820-41 s DIODE 1SS302 D5 8-719-820-41 s DIODE 1SS302 D300 8-719-820-41 s DIODE 1SS302 D301 8-719-820-41 s DIODE 1SS302 D302 8-719-820-41 s DIODE 1SS302	IC301 8-759-925-80 s IC SN74HC14ANS IC302 8-759-270-25 s IC SN74HC251ANSR IC303 8-759-270-25 s IC SN74HC251ANSR IC304 8-759-660-62 s IC HD6473657F-UP895-VER1.0 IC305 8-759-672-80 s IC M24C02-MN6T(A)		
D303 8-719-820-41 s DIODE 1SS302 D304 8-719-820-41 s DIODE 1SS302 D305 8-719-820-41 s DIODE 1SS302 D306 8-719-820-41 s DIODE 1SS302 D307 8-719-820-41 s DIODE 1SS302	IC400 8-759-600-24 s IC M54543L IC401 8-759-983-69 s IC LM358PS IC430 8-759-058-54 s IC TC7S00FU-TE85R IC431 8-759-257-96 s IC TC7S14FU (TE85R) IC500 8-759-528-24 s IC MB40C568HPF-ER		
D308 8-719-820-41 s DIODE 1SS302 D309 8-719-820-41 s DIODE 1SS302 D310 8-719-820-41 s DIODE 1SS302 D311 8-719-820-41 s DIODE 1SS302 D312 8-719-820-41 s DIODE 1SS302	IC501 8-759-644-67 s IC CXD9113AR IC502 8-752-334-64 s IC CXD1171M IC503 8-759-650-92 s IC MB81F64842D-102FN IC504 8-759-359-12 s IC DS1000Z-100 IC505 8-759-287-50 s IC CXD8932Q		
D313 8-719-820-41 s DIODE 1SS302 D314 8-719-820-41 s DIODE 1SS302	IC506 8-759-524-21 s IC TC74VHC174FT(EL)		
D315 8-719-820-41 s DIODE 1SS302 D316 8-719-820-41 s DIODE 1SS302 D317 8-719-820-41 s DIODE 1SS302	J300 1-507-967-11 s JACK L2 1-410-369-11 s CHIP INDUCTOR 1.0UH (3225)		
D318 8-719-820-41 s DIODE 1SS302 D319 8-719-820-41 s DIODE 1SS302 D320 8-719-820-41 s DIODE 1SS302 D320 8-719-820-41 s DIODE 1SS302 D321 8-719-820-41 s DIODE 1SS302	L2 1-410-369-11 s CHIP INDUCTOR 1.0UH (3225) L3 1-410-369-11 s CHIP INDUCTOR 1.0UH (3225) L5 1-410-391-11 s CHIP INDUCTOR 68UH (3225) L6 1-410-391-11 s CHIP INDUCTOR 68UH (3225) L7 1-408-765-21 s CHIP INDUCTOR 1UH (4532)		
D322 8-719-820-41 s DIODE 188302	L101 1-408-765-21 s CHIP INDUCTOR 1UH (4532) L302 1-408-775-21 s CHIP INDUCTOR 6.8UH (4532)		
D323 8-719-820-41 s DIODE 1SS302 D324 8-719-820-41 s DIODE 1SS302 D325 8-719-820-41 s DIODE 1SS302 D400 8-719-200-02 s DIODE 10E2 (RECTI)	L303 1-408-775-21 s CHIP INDUCTOR 6.8UH (4532) L304 1-408-777-00 s CHIP INDUCTOR 10UH (4532) L305 1-408-765-21 s CHIP INDUCTOR 1UH (4532)		
D401 8-719-104-34 s DIODE 1S2836	L306 1-408-765-21 s CHIP INDUCTOR 1UH (4532) L307 1-408-765-21 s CHIP INDUCTOR 1UH (4532)		
D402 8-719-104-34 s DIODE 1S2836 D403 8-719-104-34 s DIODE 1S2836 D404 8-719-104-34 s DIODE 1S2836 D405 8-719-820-41 s DIODE 1SS302	L308 1-408-765-21 s CHIP INDUCTOR 1UH (4532) L309 1-408-765-21 s CHIP INDUCTOR 1UH (4532) L310 1-408-765-21 s CHIP INDUCTOR 1UH (4532)		
D406 8-719-104-34 s DIODE 1S2836	L311 1-408-765-21 s CHIP INDUCTOR 1UH (4532) L400 1-408-765-21 s CHIP INDUCTOR 1UH (4532)		
D407 8-719-104-34 s DIODE 1S2836 D408 8-719-820-41 s DIODE 1SS302 D600 8-719-820-41 s DIODE 1SS302	L403 1-408-765-21 s CHIP INDUCTOR 1UH (4532) L500 1-408-769-41 s CHIP INDUCTOR 2.2UH L501 1-408-769-41 s CHIP INDUCTOR 2.2UH		
F400	Q1 8-729-901-00 s TRANSISTOR DTC124EK Q2 8-729-120-28 s TRANSISTOR 2SC1623-L5L6		
FB200 1-410-397-21 s FERRITE BEAD INDUCTOR FB201 1-410-397-21 s FERRITE BEAD INDUCTOR FB202 1-410-397-21 s FERRITE BEAD INDUCTOR FB203 1-410-397-21 s FERRITE BEAD INDUCTOR	Q5 8-729-216-22 s TRANSISTOR 2SA1162-G Q6 8-729-402-81 s TRANSISTOR XN4501 Q7 8-729-402-84 s TRANSISTOR XN4601		
FB204 1-410-397-21 s FERRITE BEAD INDUCTOR	Q8 8-729-120-28 s TRANSISTOR 2SC1623-L5L6 Q11 8-729-120-28 s TRANSISTOR 2SC1623-L5L6		
FB205 1-410-397-21 s FERRITE BEAD INDUCTOR  FL1 1-760-578-11 s FILTER, CERAMIC	Q12 8-729-402-84 s TRANSISTOR XN4601 Q13 8-729-035-96 s TRANSISTOR XN4402-(TX) Q14 8-729-402-81 s TRANSISTOR XN4501		
FL2 1-579-348-11 s FILTER, CERAMIC FL3 1-414-760-21 s INDUCTOR, MICRO (CHIP TYPE) FL4 1-414-760-21 s INDUCTOR, MICRO (CHIP TYPE)	Q16 8-729-402-84 s TRANSISTOR XN4601 Q17 8-729-402-84 s TRANSISTOR XN4601 Q21 8-729-402-81 s TRANSISTOR XN4501		
IC1 8-759-710-07 s IC NJM2234M IC2 8-759-304-10 s IC HA11465A IC4 8-759-983-69 s IC LM358PS	Q40 8-729-901-00 s TRANSISTOR DTC124EK		

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Ref. No. or Q'ty	Part No. SP Description		Part No. SP Description
Q50 Q51 Q52 Q54 Q173	8-729-216-22 s TRANSISTOR 2SA1162-G 8-729-216-22 s TRANSISTOR 2SA1162-G 8-729-216-22 s TRANSISTOR 2SA1162-G 8-729-035-96 s TRANSISTOR XN4402-(TX)	R65 R66 R67 R68 R69	1-216-829-11 s RESISTOR, CHIP 4.7K 1/16W 1608 1-216-825-11 s RESISTOR, CHIP 2.2K 1/16W 1608 1-216-837-11 s RESISTOR, CHIP 22K 1/16W 1608 1-216-833-11 s RESISTOR, CHIP 10K 1/16W 1608 1-216-826-11 s RESISTOR, CHIP 2.7K 1/16W 1608
Q174	8-729-035-96 s TRANSISTOR XN4402-(TX)	R70	1-216-833-11 s RESISTOR, CHIP 10K 1/16W 1608
Q200	8-729-140-75 s TRANSISTOR 2SD999-CLOCK	R71	1-218-879-11 s RESISTOR, CHIP 22K 1/16W (1608)
Q220	8-729-402-81 s TRANSISTOR XN4501	R72	1-216-830-11 s RESISTOR, CHIP 5.6K 1/16W 1608
Q221	8-729-120-28 s TRANSISTOR 2SC1623-L5L6	R74	1-216-845-11 s RESISTOR, CHIP 100K 1/16W (1608)
Q300	8-729-901-00 s TRANSISTOR DTC124EK	R75	1-216-833-11 s RESISTOR, CHIP 10K 1/16W 1608
Q301	8-729-901-00 s TRANSISTOR DTC124EK	R76	1-216-831-11 s RESISTOR, CHIP 6.8K 1/16W(1608)
Q400	8-729-140-75 s TRANSISTOR 2SD999-CLOCK	R97	1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608
Q401	8-729-120-28 s TRANSISTOR 2SC1623-L5L6	R98	1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608
Q402	8-729-140-75 s TRANSISTOR 2SD999-CLOCK	R101	1-216-834-11 s RESISTOR, CHIP 12K 1/16W 1608
Q403	8-729-017-80 s TRANSISTOR 2SD992-Z	R103	1-216-824-11 s RESISTOR, CHIP 1.8K 1/16W 1608
Q404 Q405 Q406 Q407	8-729-017-80 s TRANSISTOR 2SD992-Z 8-729-017-80 s TRANSISTOR 2SD992-Z 8-729-017-80 s TRANSISTOR 2SD992-Z 8-729-017-80 s TRANSISTOR 2SD992-Z	R104 R123 R124 R125 R127	1-216-843-11 s RESISTOR, CHIP 68K 1/16W (1608) 1-218-845-11 s RESISTOR, CHIP 820 1/16W (1608) 1-218-847-11 s RESISTOR, CHIP 1K 1/16W (1608) 1-218-833-11 s RESISTOR, CHIP 270 1/16W (1608) 1-216-864-11 s RESISTOR, CHIP 0 1/16W (1608)
R1 R2 R4 R5 R6	1-216-829-11 s RESISTOR, CHIP 4.7K 1/16W 1608 1-216-831-11 s RESISTOR, CHIP 6.8K 1/16W(1608) 1-216-834-11 s RESISTOR, CHIP 12K 1/16W 1608	KISS	1-216-864-11 s RESISTOR, CHIP 0 1/16W (1608) 1-216-824-11 s RESISTOR, CHIP 1.8K 1/16W 1608 1-216-817-11 s RESISTOR, CHIP 470 1/16W 1608 1-216-818-11 s RESISTOR, CHIP 560 1/16W 1608 1-218-861-11 s RESISTOR, CHIP 3.9K 1/16W(1608)
R7	1-216-809-11 s RESISTOR, CHIP 100 1/16W 1608	R150	1-216-833-11 s RESISTOR, CHIP 10K 1/16W 1608
R8	1-216-833-11 s RESISTOR, CHIP 10K 1/16W 1608	R155	1-216-832-11 s RESISTOR, CHIP 8.2K 1/16W 1608
R9	1-216-821-11 s RESISTOR, CHIP 1.0K 1/16W(1608)	R156	1-216-825-11 s RESISTOR, CHIP 2.2K 1/16W 1608
R18	1-216-809-11 s RESISTOR, CHIP 100 1/16W 1608	R157	1-216-821-11 s RESISTOR, CHIP 1.0K 1/16W(1608)
R19	1-216-803-11 s RESISTOR, CHIP 33 1/16W 1608	R158	1-216-815-11 s RESISTOR, CHIP 330 1/16W 1608
R21	1-216-821-11 s RESISTOR, CHIP 1.0K 1/16W(1608)	R159	1-216-823-11 s RESISTOR, CHIP 1.5K 1/16W
R22	1-216-809-11 s RESISTOR, CHIP 100 1/16W 1608	R160	1-216-821-11 s RESISTOR, CHIP 1.0K 1/16W(1608)
R23	1-216-844-11 s RESISTOR, CHIP 82K 1/16W 1608	R161	1-216-830-11 s RESISTOR, CHIP 5.6K 1/16W 1608
R24	1-216-819-11 s RESISTOR, CHIP 680 1/16W 1608	R162	1-216-825-11 s RESISTOR, CHIP 2.2K 1/16W 1608
R25	1-216-829-11 s RESISTOR, CHIP 4.7K 1/16W 1608	R163	1-216-821-11 s RESISTOR, CHIP 1.0K 1/16W(1608)
R26	1-216-833-11 s RESISTOR, CHIP 10K 1/16W 1608	R164	1-216-821-11 s RESISTOR, CHIP 1.0K 1/16W(1608)
R30	1-216-812-11 s RESISTOR, CHIP 180 1/16W 1608	R167	1-216-815-11 s RESISTOR, CHIP 330 1/16W 1608
R31	1-216-825-11 s RESISTOR, CHIP 2.2K 1/16W 1608	R168	1-216-821-11 s RESISTOR, CHIP 1.0K 1/16W(1608)
R32	1-216-828-11 s RESISTOR, CHIP 3.9K 1/16W 1608	R173	1-216-803-11 s RESISTOR, CHIP 33 1/16W 1608
R33	1-216-812-11 s RESISTOR, CHIP 180 1/16W 1608	R174	1-216-821-11 s RESISTOR, CHIP 1.0K 1/16W(1608)
R34	1-216-817-11 s RESISTOR, CHIP 470 1/16W 1608	R175	1-216-821-11 s RESISTOR, CHIP 1.0K 1/16W(1608)
R35	1-216-827-11 s RESISTOR, CHIP 3.3K 1/16W 1608	R176	1-216-827-11 s RESISTOR, CHIP 3.3K 1/16W 1608
R36	1-216-821-11 s RESISTOR, CHIP 1.0K 1/16W(1608)	R177	1-216-295-91 s RESISTOR, CHIP 0 (1/10W)
R37	1-216-803-11 s RESISTOR, CHIP 33 1/16W 1608	R180	1-414-760-21 s INDUCTOR, MICRO (CHIP TYPE)
R38	1-216-825-11 s RESISTOR, CHIP 2.2K 1/16W 1608	R181	1-216-864-11 s RESISTOR, CHIP 0 1/16W (1608)
R39	1-216-819-11 s RESISTOR, CHIP 680 1/16W 1608	R200	1-216-343-00 s RESISTOR, METAL FILM 0.33/1W
R40	1-216-815-11 s RESISTOR, CHIP 330 1/16W 1608	R220	1-216-821-11 s RESISTOR, CHIP 1.0K 1/16W(1608)
R41	1-216-811-11 s RESISTOR, CHIP 150 1/16W 1608	R221	1-216-821-11 s RESISTOR, CHIP 1.0K 1/16W(1608)
R42	1-216-811-11 s RESISTOR, CHIP 150 1/16W 1608	R222	1-216-856-11 s RESISTOR, CHIP 820K 1/16W 1608
R43	1-216-833-11 s RESISTOR, CHIP 10K 1/16W 1608	R223	1-218-871-11 s RESISTOR, CHIP 10K 1/16W (1608)
R53	1-216-803-11 s RESISTOR, CHIP 33 1/16W 1608	R224	1-216-833-11 s RESISTOR, CHIP 10K 1/16W 1608
R56	1-216-821-11 s RESISTOR, CHIP 1.0K 1/16W(1608)	R225	1-216-825-11 s RESISTOR, CHIP 2.2K 1/16W 1608
R57	1-216-821-11 s RESISTOR, CHIP 1.0K 1/16W(1608)	R226	1-216-821-11 s RESISTOR, CHIP 1.0K 1/16W(1608)
R58	1-216-825-11 s RESISTOR, CHIP 2.2K 1/16W 1608	R227	1-216-821-11 s RESISTOR, CHIP 1.0K 1/16W(1608)
R59	1-216-833-11 s RESISTOR, CHIP 10K 1/16W 1608	R228	1-216-803-11 s RESISTOR, CHIP 33 1/16W 1608
R60 R61 R62 R63 R64	1-216-856-11 s RESISTOR, CHIP 820K 1/16W 1608 1-218-871-11 s RESISTOR, CHIP 10K 1/16W (1608) 1-218-871-11 s RESISTOR, CHIP 10K 1/16W (1608) 1-216-803-11 s RESISTOR, CHIP 33 1/16W 1608 1-216-821-11 s RESISTOR, CHIP 1.0K 1/16W(1608)	R229 R230 R231 R232	1-218-871-11 s RESISTOR, CHIP 10K 1/16W (1608) 1-216-821-11 s RESISTOR, CHIP 1.0K 1/16W(1608) 1-216-821-11 s RESISTOR, CHIP 1.0K 1/16W(1608) 1-216-819-11 s RESISTOR, CHIP 680 1/16W 1608

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Ref. No. or Q'ty Part No. SP Description	Ref. No. or Q'ty Part No. SP Description			
R233 1-216-803-11 s RESISTOR, CHIP 33 1/16W 1608 R234 1-216-819-11 s RESISTOR, CHIP 680 1/16W 1608 R235 1-216-822-11 s RESISTOR, CHIP 1.2K 1/16W 1608 R236 1-216-803-11 s RESISTOR, CHIP 33 1/16W 1608 R237 1-216-821-11 s RESISTOR, CHIP 1.0K 1/16W(1608)	R371 1-216-827-11 s RESISTOR, CHIP 3.3K 1/16W 1608 R372 1-414-813-11 s MICRO INDUCTOR(CHIP TYPE) 2012 R373 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 R374 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 R375 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608			
R240 1-216-821-11 s RESISTOR, CHIP 1.0K 1/16W(1608) R300 1-216-833-11 s RESISTOR, CHIP 10K 1/16W 1608 R302 1-216-815-11 s RESISTOR, CHIP 330 1/16W 1608	R380 1-216-809-11 s RESISTOR, CHIP 100 1/16W 1608			
R303 1-216-833-11 s RESISTOR, CHIP 10K 1/16W 1608 R304 1-216-815-11 s RESISTOR, CHIP 330 1/16W 1608 R305 1-216-833-11 s RESISTOR, CHIP 10K 1/16W 1608 R306 1-216-833-11 s RESISTOR, CHIP 10K 1/16W 1608 R307 1-216-833-11 s RESISTOR, CHIP 10K 1/16W 1608	R381 1-216-809-11 s RESISTOR, CHIP 100 1/16W 1608 R382 1-216-809-11 s RESISTOR, CHIP 100 1/16W 1608 R383 1-216-809-11 s RESISTOR, CHIP 100 1/16W 1608 R384 1-216-809-11 s RESISTOR, CHIP 100 1/16W 1608 R385 1-216-809-11 s RESISTOR, CHIP 100 1/16W 1608			
R308 1-216-833-11 s RESISTOR, CHIP 10K 1/16W 1608 R310 1-216-817-11 s RESISTOR, CHIP 470 1/16W 1608 R311 1-216-824-11 s RESISTOR, CHIP 1.8K 1/16W 1608 R312 1-216-857-11 s RESISTOR, CHIP 1.0M 1/16W 1608 R313 1-216-827-11 s RESISTOR, CHIP 3.3K 1/16W 1608				
P316 1-216-827-11 g PESISTOR CHIP 3 3K 1/16W 1608	R391 1-216-821-11 s RESISTOR, CHIP 1.0K 1/16W(1608) R392 1-216-821-11 s RESISTOR, CHIP 1.0K 1/16W(1608) R393 1-216-821-11 s RESISTOR, CHIP 1.0K 1/16W(1608) R394 1-216-821-11 s RESISTOR, CHIP 1.0K 1/16W(1608) R395 1-216-821-11 s RESISTOR, CHIP 1.0K 1/16W(1608)			
R321 1-216-833-11 s RESISTOR, CHIP 10K 1/16W 1608 R322 1-216-833-11 s RESISTOR, CHIP 10K 1/16W 1608 R323 1-216-833-11 s RESISTOR, CHIP 10K 1/16W 1608	R396 1-216-821-11 s RESISTOR, CHIP 1.0K 1/16W(1608) R397 1-216-809-11 s RESISTOR, CHIP 100 1/16W 1608 R398 1-216-815-11 s RESISTOR, CHIP 330 1/16W 1608 R400 1-216-818-11 s RESISTOR, CHIP 560 1/16W 1608 R401 1-216-818-11 s RESISTOR, CHIP 560 1/16W 1608			
R324 1-216-833-11 s RESISTOR, CHIP 10K 1/16W 1608 R325 1-216-833-11 s RESISTOR, CHIP 10K 1/16W 1608 R326 1-216-833-11 s RESISTOR, CHIP 10K 1/16W 1608 R329 1-216-833-11 s RESISTOR, CHIP 10K 1/16W 1608 R330 1-216-833-11 s RESISTOR, CHIP 10K 1/16W 1608	R402 1-216-818-11 s RESISTOR, CHIP 560 1/16W 1608 R403 1-216-818-11 s RESISTOR, CHIP 560 1/16W 1608 R404 1-216-825-11 s RESISTOR, CHIP 2.2K 1/16W 1608 R405 1-216-821-11 s RESISTOR, CHIP 1.0K 1/16W(1608) R406 1-216-821-11 s RESISTOR, CHIP 1.0K 1/16W(1608)			
R332 1-216-833-11 s RESISTOR, CHIP 10K 1/16W 1608 R334 1-216-833-11 s RESISTOR, CHIP 10K 1/16W 1608 R335 1-216-833-11 s RESISTOR, CHIP 10K 1/16W 1608	R407 1-220-238-11 s RESISTOR CHIP 10 1/4W (3225) R408 1-220-238-11 s RESISTOR CHIP 10 1/4W (3225) R409 1-216-821-11 s RESISTOR, CHIP 1.0K 1/16W(1608) R410 1-216-833-11 s RESISTOR, CHIP 10K 1/16W 1608 R411 1-216-824-11 s RESISTOR, CHIP 1.8K 1/16W 1608			
R338 1-216-833-11 s RESISTOR, CHIP 10K 1/16W 1608 R339 1-216-833-11 s RESISTOR, CHIP 10K 1/16W 1608 R340 1-216-833-11 s RESISTOR, CHIP 10K 1/16W 1608 R341 1-216-833-11 s RESISTOR, CHIP 10K 1/16W 1608 R342 1-216-833-11 s RESISTOR, CHIP 10K 1/16W 1608	R412 1-216-821-11 s RESISTOR, CHIP 1.0K 1/16W(1608) R413 1-216-817-11 s RESISTOR, CHIP 470 1/16W 1608 R414 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 R415 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 R416 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608			
R343 1-216-833-11 s RESISTOR, CHIP 10K 1/16W 1608 R354 1-216-833-11 s RESISTOR, CHIP 10K 1/16W 1608 R355 1-216-833-11 s RESISTOR, CHIP 10K 1/16W 1608 R356 1-216-833-11 s RESISTOR, CHIP 10K 1/16W 1608 R357 1-216-833-11 s RESISTOR, CHIP 10K 1/16W 1608	R417 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 R418 1-216-809-11 s RESISTOR, CHIP 100 1/16W 1608 R419 1-216-809-11 s RESISTOR, CHIP 100 1/16W 1608 R420 1-218-861-11 s RESISTOR, CHIP 3.9K 1/16W(1608) R421 1-218-875-11 s RESISTOR, CHIP 15K 1/16W (1608)			
R362 1-216-809-11 s RESISTOR, CHIP 100 1/16W 1608 R363 1-216-809-11 s RESISTOR, CHIP 100 1/16W 1608 R364 1-216-809-11 s RESISTOR, CHIP 100 1/16W 1608 R365 1-216-809-11 s RESISTOR, CHIP 100 1/16W 1608 R366 1-216-809-11 s RESISTOR, CHIP 100 1/16W 1608	R423 1-218-895-11 s RESISTOR, CHIP 100K 1/16W(1608) R424 1-218-899-11 s RESISTOR, CHIP 150K 1/16W(1608) R425 1-218-879-11 s RESISTOR, CHIP 22K 1/16W (1608) R426 1-216-864-11 s RESISTOR, CHIP 0 1/16W (1608) R427 1-216-864-11 s RESISTOR, CHIP 0 1/16W (1608)			
R367 1-216-827-11 s RESISTOR, CHIP 3.3K 1/16W 1608 R368 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 R369 1-414-813-11 s MICRO INDUCTOR(CHIP TYPE) 2012 R370 1-216-809-11 s RESISTOR, CHIP 100 1/16W 1608	R430 1-216-815-11 s RESISTOR, CHIP 330 1/16W 1608 R431 1-216-837-11 s RESISTOR, CHIP 22K 1/16W 1608 R432 1-216-827-11 s RESISTOR, CHIP 3.3K 1/16W 1608 R501 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608			

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(MA-99 BOARD) (MA-99 BOARD) Ref. No. Ref. No. or Q'ty Part No. SP Description or Q'ty Part No. SP Description 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 R565 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 R566 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 1-216-809-11 s RESISTOR, CHIP 100 1/16W 1608 R567 R504 R505 R568 1-216-809-11 s RESISTOR, CHIP 100 1/16W 1608 1-216-809-11 s RESISTOR, CHIP 100 1/16W 1608 R506 R569 R507 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 R570 1-216-809-11 s RESISTOR, CHIP 100 1/16W 1608 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 1-216-809-11 s RESISTOR, CHIP 100 1/16W 1608 R571 R508 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 R509 R572 1-216-809-11 s RESISTOR, CHIP 100 1/16W 1608 R510 R573 1-216-809-11 s RESISTOR, CHIP 100 1/16W 1608 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 1-216-809-11 s RESISTOR, CHIP 100 1/16W 1608 R511 R574 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 R575 1-216-809-11 s RESISTOR, CHIP 100 1/16W 1608 R512 R513 R576 1-216-809-11 s RESISTOR, CHIP 100 1/16W 1608 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 1-216-809-11 s RESISTOR, CHIP 100 1/16W 1608 R514 R577 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 1-216-809-11 s RESISTOR, CHIP 100 1/16W 1608 R515 R578 1-216-809-11 s RESISTOR, CHIP 100 1/16W 1608 R516 R579 R517 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 R580 1-216-809-11 s RESISTOR, CHIP 100 1/16W 1608 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 R518 R581 1-216-809-11 s RESISTOR, CHIP 100 1/16W 1608 1-216-809-11 s RESISTOR, CHIP 100 1/16W 1608 R519 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 R582 1-216-809-11 s RESISTOR, CHIP 100 1/16W 1608 1-216-809-11 s RESISTOR, CHIP 100 1/16W 1608 R520 R583 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 1-216-809-11 s RESISTOR, CHIP 100 1/16W 1608 R521 R584 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 R585 1-216-809-11 s RESISTOR, CHIP 100 1/16W 1608 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 R524 R586 1-216-809-11 s RESISTOR, CHIP 100 1/16W 1608 R587 1-216-809-11 s RESISTOR, CHIP 100 1/16W 1608 R525 1-216-809-11 s RESISTOR, CHIP 100 1/16W 1608 R588 R526 R527 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 R589 1-216-809-11 s RESISTOR, CHIP 100 1/16W 1608 R528 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 R590 1-216-809-11 s RESISTOR, CHIP 100 1/16W 1608 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 R591 1-216-809-11 s RESISTOR, CHIP 100 1/16W 1608 R529 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 1-216-809-11 s RESISTOR, CHIP 100 1/16W 1608 R592 R530 R531 R593 1-216-809-11 s RESISTOR, CHIP 100 1/16W 1608 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 1-216-809-11 s RESISTOR, CHIP 100 1/16W 1608 R532 R594 R595 1-216-809-11 s RESISTOR, CHIP 100 1/16W 1608 R533 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 1-216-809-11 s RESISTOR, CHIP 100 1/16W 1608 1-216-864-11 s RESISTOR, CHIP 0 1/16W (1608) R534 R596 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 R535 R597 1-216-864-11 s RESISTOR, CHIP 0 1/16W (1608) R536 R537 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 RV2 1-241-178-21 s RESISTOR ADJ 4.7K (CERMET) 1-238-087-11 s RESISTOR ADJ 1K (CERMET) RV3 RV4 1-238-090-11 s RESISTOR, ADJ 10K (CERMET) R538 1-218-843-11 s RESISTOR, CHIP 680 1/16W (1608) R539 1-211-983-11 s RESISTOR, CHIP 39 1/16W (1608) RV5 1-238-090-11 s RESISTOR, ADJ 10K (CERMET) R540 1-218-833-11 s RESISTOR, CHIP 270 1/16W (1608) 1-241-092-11 s RESISTOR, ADJ 1K (CERMENT) (3MM) RV6 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 R541 R542 RY1 1-515-614-11 s RELAY (12V) R543 1-216-827-11 s RESISTOR, CHIP 3.3K 1/16W 1608 S300 1-762-299-11 s SWITCH, DIP (PIANO TYPE) 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 R544 R545 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 X300 1-767-464-11 s VIBRATOR, CRYSTAL 1--216--813--11 s RESISTOR, CHIP 220 1/16W 1608 1-767-425-21 s VIBRATOR, CRYSTAL R546 X500 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 R547 R548 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 R549 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 R550 R552 R554 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 R555 1-216-809-11 s RESISTOR, CHIP 100 1/16W 1608 R556 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 R557 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 R558 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 R559 R560 1-216-813-11 s RESISTOR, CHIP 220 1/16W 1608 1-216-809-11 s RESISTOR, CHIP 100 1/16W 1608 R561 1-216-857-11 s RESISTOR, CHIP 1.0M 1/16W 1608 R563

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1-216-857-11 s RESISTOR, CHIP 1.0M 1/16W 1608

R564

SE-531 BOARD		SU-52 BOARD		
Ref. No. or Q'ty		SP Description	Ref. No. or Q'ty	Part No. SP Description
1pc	A-8323-916-	-A o MOUNTED CIRCUIT BOARD, SE-531	1pc	1-676-696-11 o PRINTED WIRING BOARD, SU-52
CN31	1-573-806-2	21 s PIN, CONNECTOR (6P)(SMD)(1.5MM)	CN41	1-770-160-21 s PIN, CONNECTOR (SMT) 2P
	8-719-052-6 8-719-988-5	59 s PHOTO INTERRUPTER RPI-352 59 s PHOTO INTERRUPTER RPI-352 59 s PHOTO TRANSISTOR PT501A 50 s PHOTO INTERUPTER RPI-5100		
R21 R22 R23 R24 R31	1-216-029-0 1-216-073-0 1-216-029-0	00 s RESISTOR, CHIP 10K 1/10W(2012) 00 s RESISTOR, CHIP 150 1/10W(2012) 00 s RESISTOR, CHIP 10K 1/10W(2012) 00 s RESISTOR, CHIP 150 1/10W(2012) 00 s RESISTOR, CHIP 150 1/10W(2012)		
R32	1-216-073-0	00 s RESISTOR,CHIP 10K 1/10W(2012)		
SE-532 BC	 DARD			
Ref. No.				
or Q'ty	Part No.	SP Description		
1pc	3-689-205-0	-A O MOUNTED CIRCUIT BOARD, SE-532 02 s HOLDER (A), LED 02 s HOLDER (P), LED		

C11 C12

CN11

D11

PH12

R11 R12 1-164-004-11 s CAPACITOR, CERAMIC 0.1MF/25V 1-164-004-11 s CAPACITOR, CERAMIC 0.1MF/25V

1-216-023-00 s RESISTOR, CHIP 82 1/10W(2012) 1-216-047-91 s RESISTOR, CHIP 820 1/10W(2125)

1-580-056-21 o PIN, CONNECTOR 3P

8-729-019-26 s TRANSISTOR PT493F

8-719-945-20 s LED GL-520

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FRAME

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Ref. No.
or O'ty Part No. SP Description
     1-251-855-11 s HEAD, THERMAL (LVE6413SS)
    1-418-820-11 s PANEL UNIT, FRONT
1pc
```

1-763-007-21 o FAN, DC (OPTION) 1-792-200-11 o WIRE, FLAT TYPE (8 CORE) 1-792-201-11 o WIRE, FLAT TYPE (26 CORE) 1pc 1pc 1pc 1-792-202-11 o WIRE, FLAT TYPE (30 CORE) 1pc

1-960-220-11 o HARNESS, SUB (6P) (TO CN2/MA-99 BOARD) 1-569-200-11 o HOUSING, CONNECTOR 7P 1-569-193-21 o TERMINAL, SOLDERLESS (TO CN31/SE-531 BOARD) 1-565-978-11 o HOUSING, CONNECTOR 6P 6pcs 1-565-977-11 s TERMINAL, SOLDERLESS HN002 1-960-221-11 o HARNESS, SUB (3P)

(TO CN2/KY-454 BOARD) 1-569-618-11 o HOUSING, CONNECTOR 3P 3pcs 1-565-977-11 s TERMINAL, SOLDERLESS (TO CN11/SE-532 BOARD)

1-569-618-11 o HOUSING, CONNECTOR 3P 3pcs 1-565-977-11 s TERMINAL, SOLDERLESS HN003 1-960-222-11 o HARNESS, SUB (2P)

(TO CN7/MA-99 BOARD) 1-569-196-11 o HOUSING, CONNECTOR 3P 2pcs 1-569-193-21 o TERMINAL, SOLDERLESS (TO CN41/SU-52 BOARD)

1-562-644-11 s SOCKET, CONNECTOR 2P 2pcs 1-562-643-11 o TERMINAL, SOLDERLESS PACKING MATERIALS & SUPPLIED ACCESSORIES

Ref. No. or O'ty Part No. SP Description

1pc

1pc 1pc

[UP-895(UC)] 1pc 1-551-475-31 s 3C2V 1.5M CABLE [UP-895(J,UC)] [UP-895CE(CE)]

[UP-895MD(J,UC)] [UP-895CE(CE)] [UP-895(J)] 

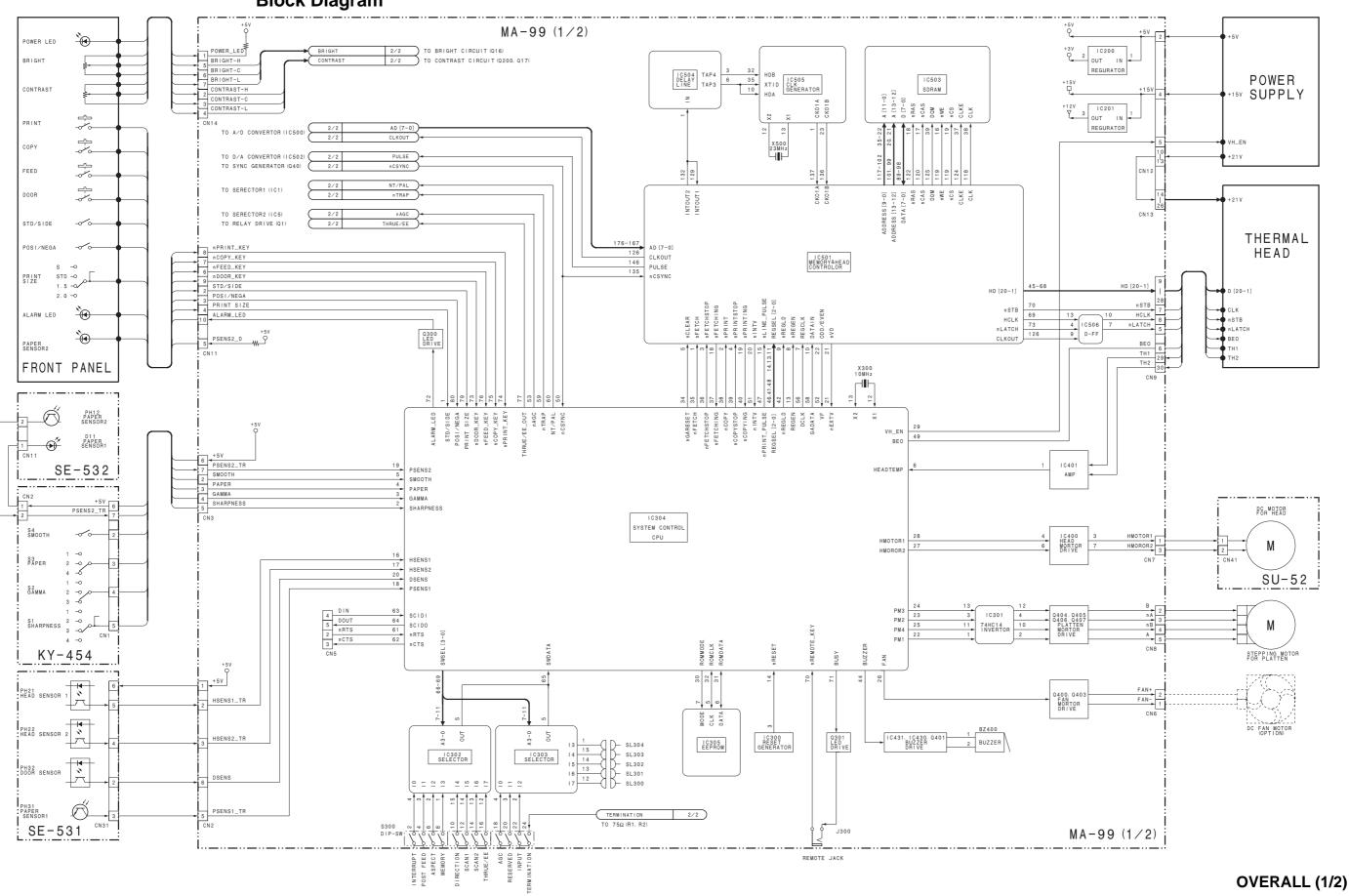
3-623-865-U1 S SHEEL, MEDIA 3-624-867-01 O LABEL, MEDIA 3-868-286-01 S MANUAL, INSTRUCTION

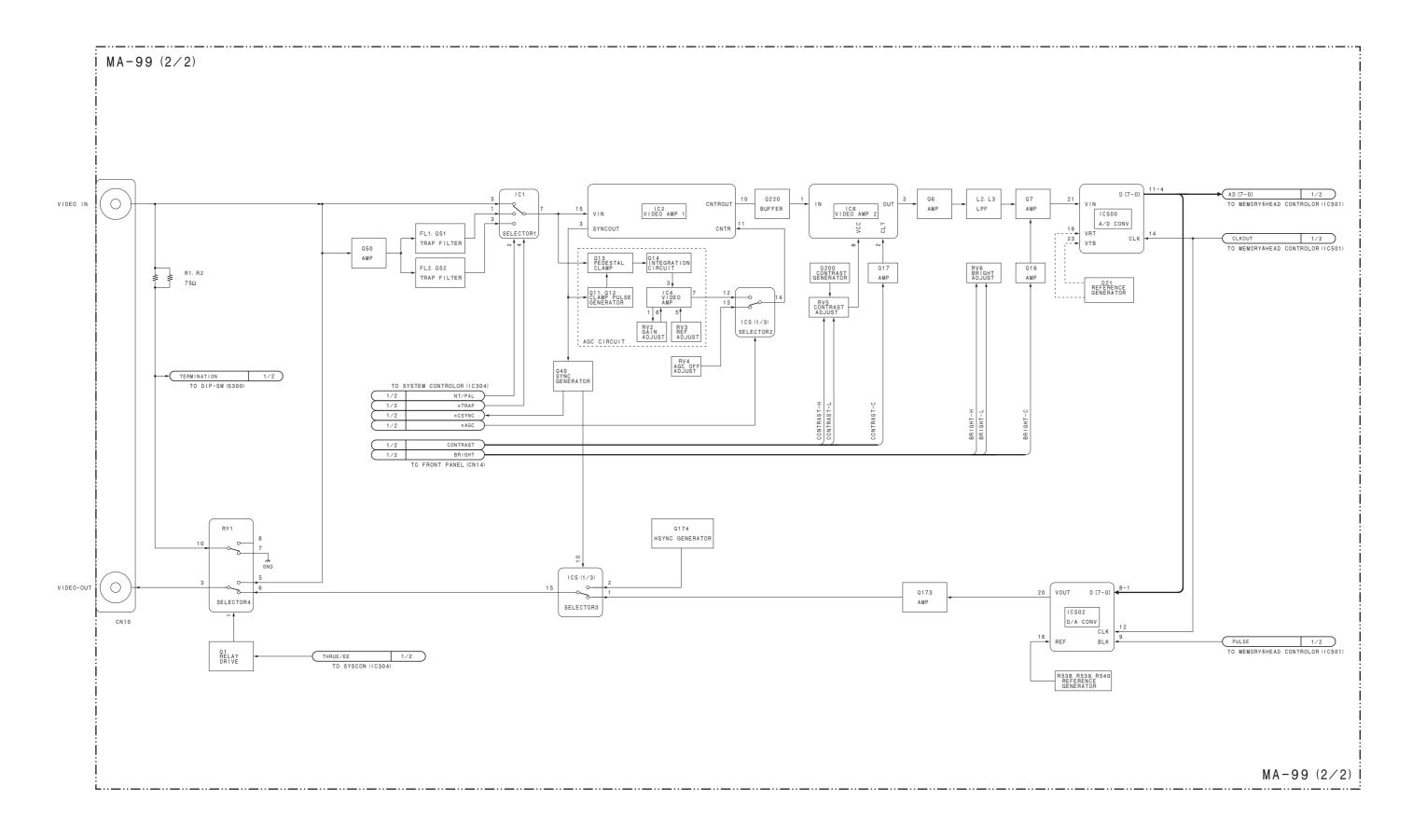
3-623-865-01 s SHEET, HEAD CLEANING (ACLYLIC)

[UP-895(J), UP-895MD(J)]

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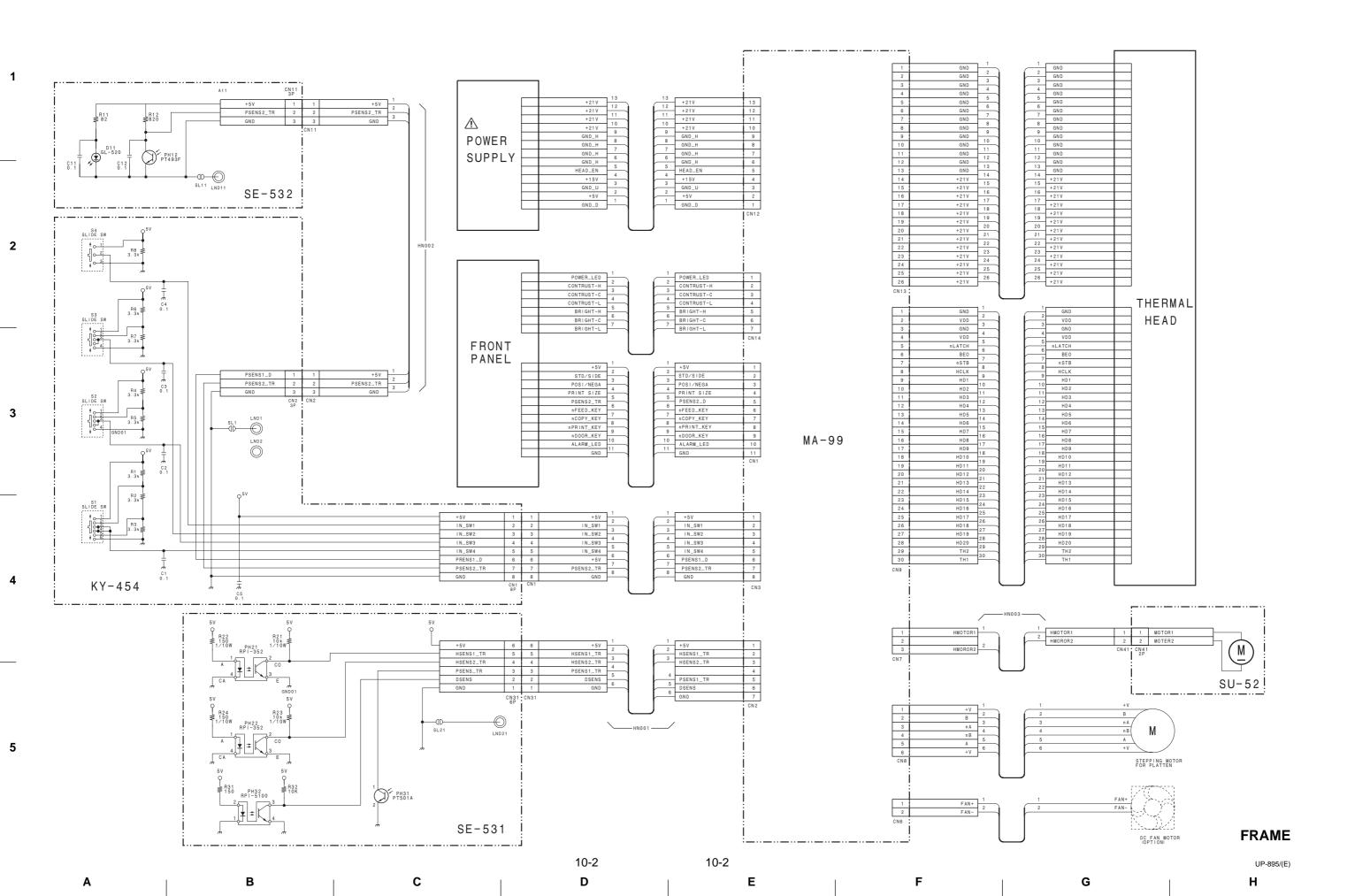
Section 9
Block Diagram

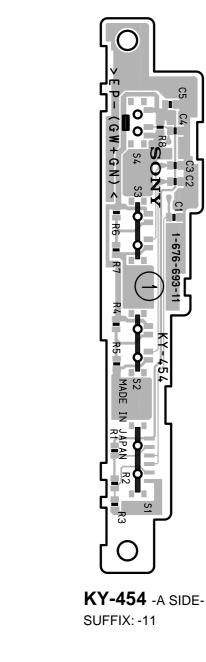


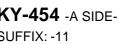


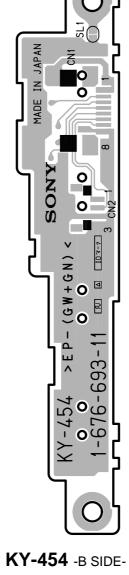
# Section 10 Schematic Diagrams and Board Layouts

UP-895/(E) 10-1 10-1

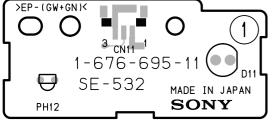




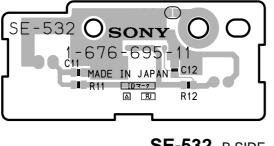




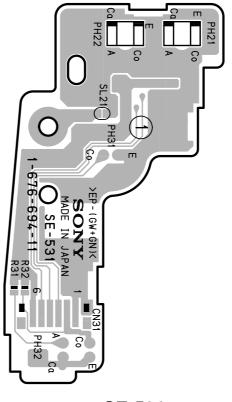
SUFFIX: -11



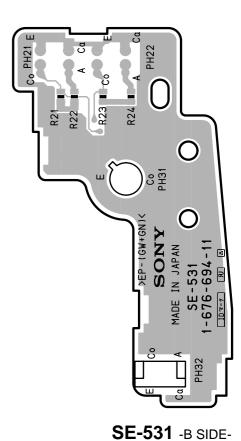
**SE-532** -A SIDE-SUFFIX: -11



**SE-532** -B SIDE-SUFFIX: -11



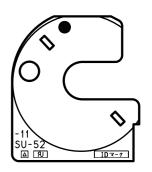
**SE-531** -A SIDE-SUFFIX: -11



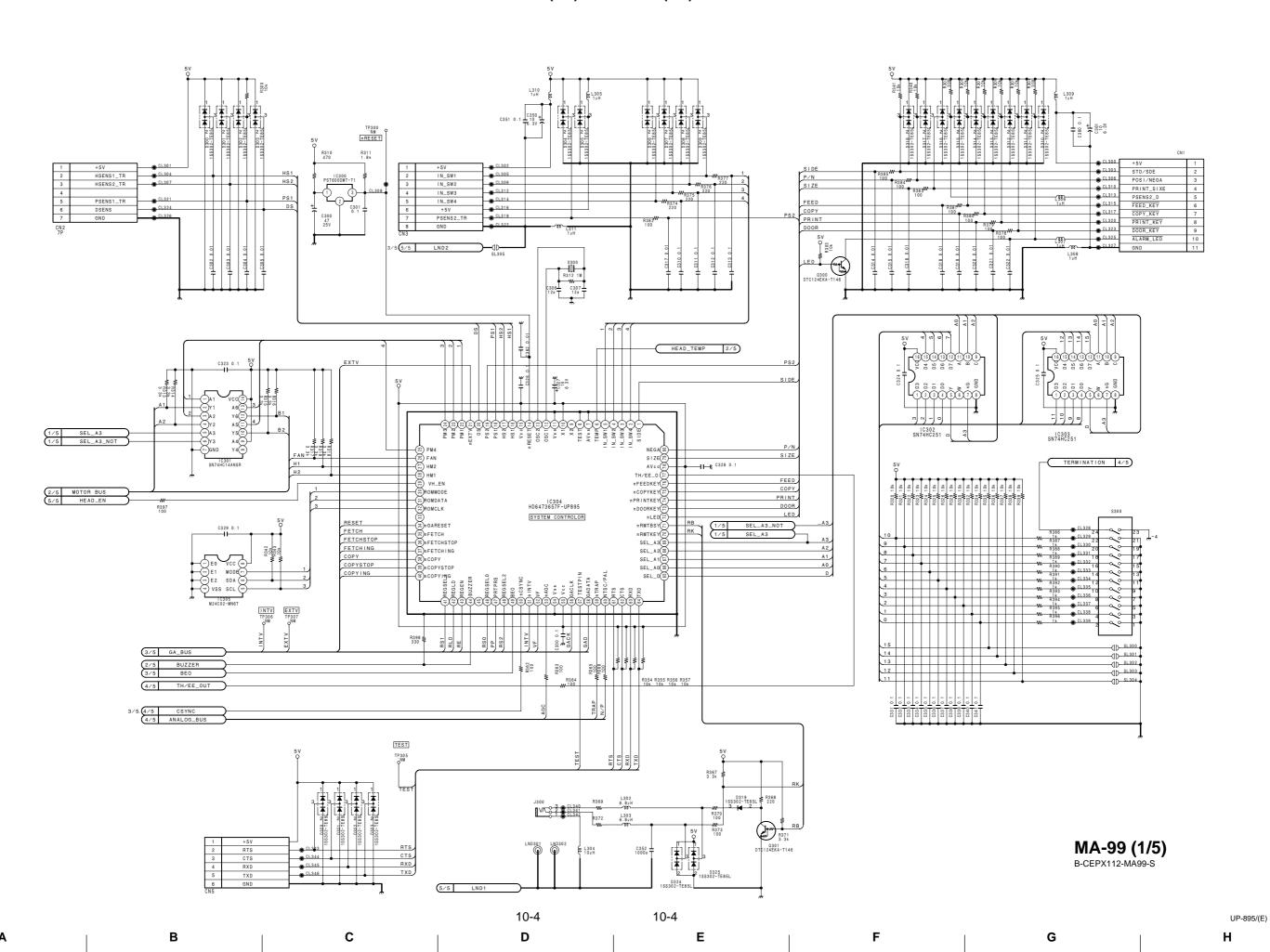
SUFFIX: -11

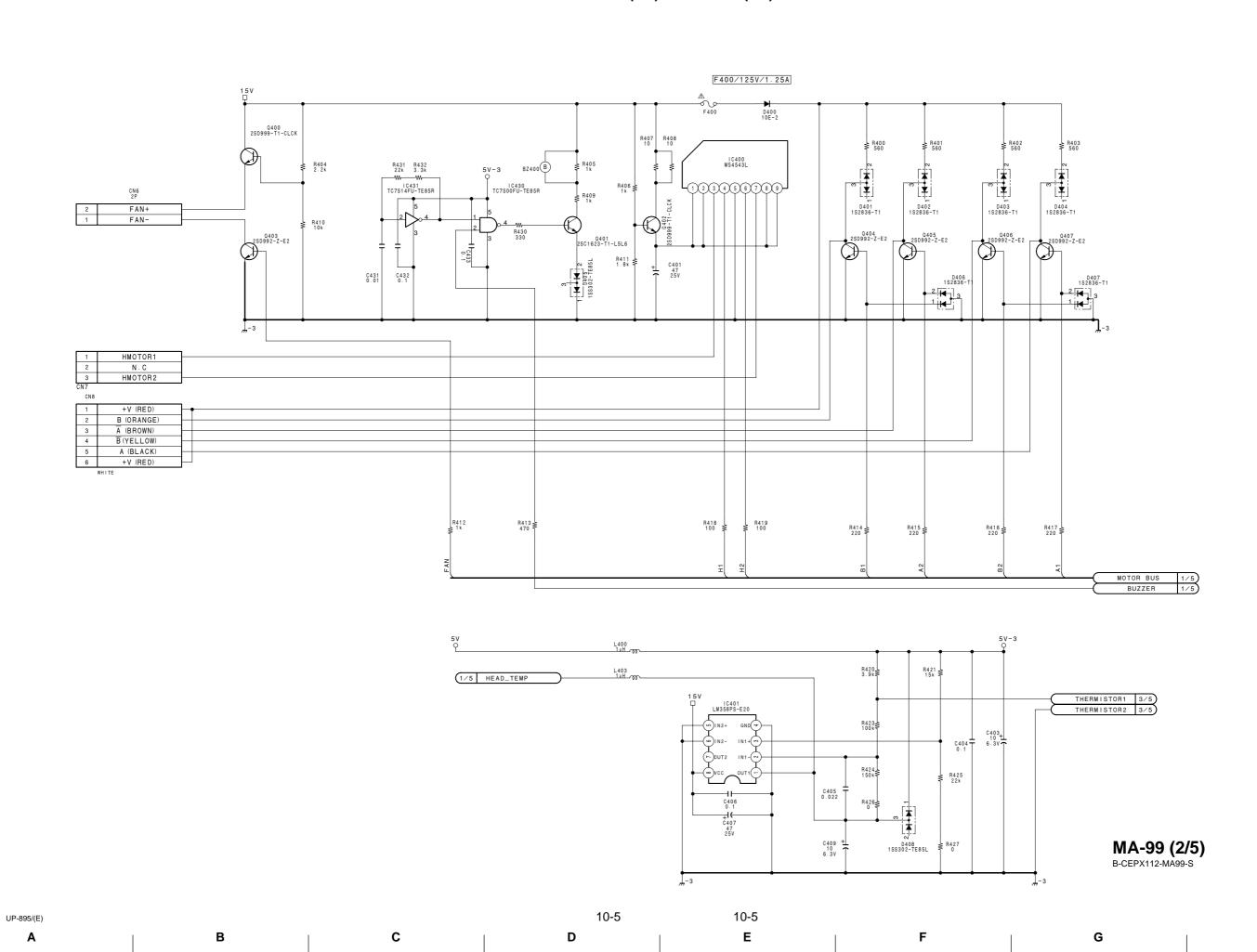
SU-52 1 EP-(GW+GN)K CN41





SU-52 -B SIDE-SUFFIX: -11





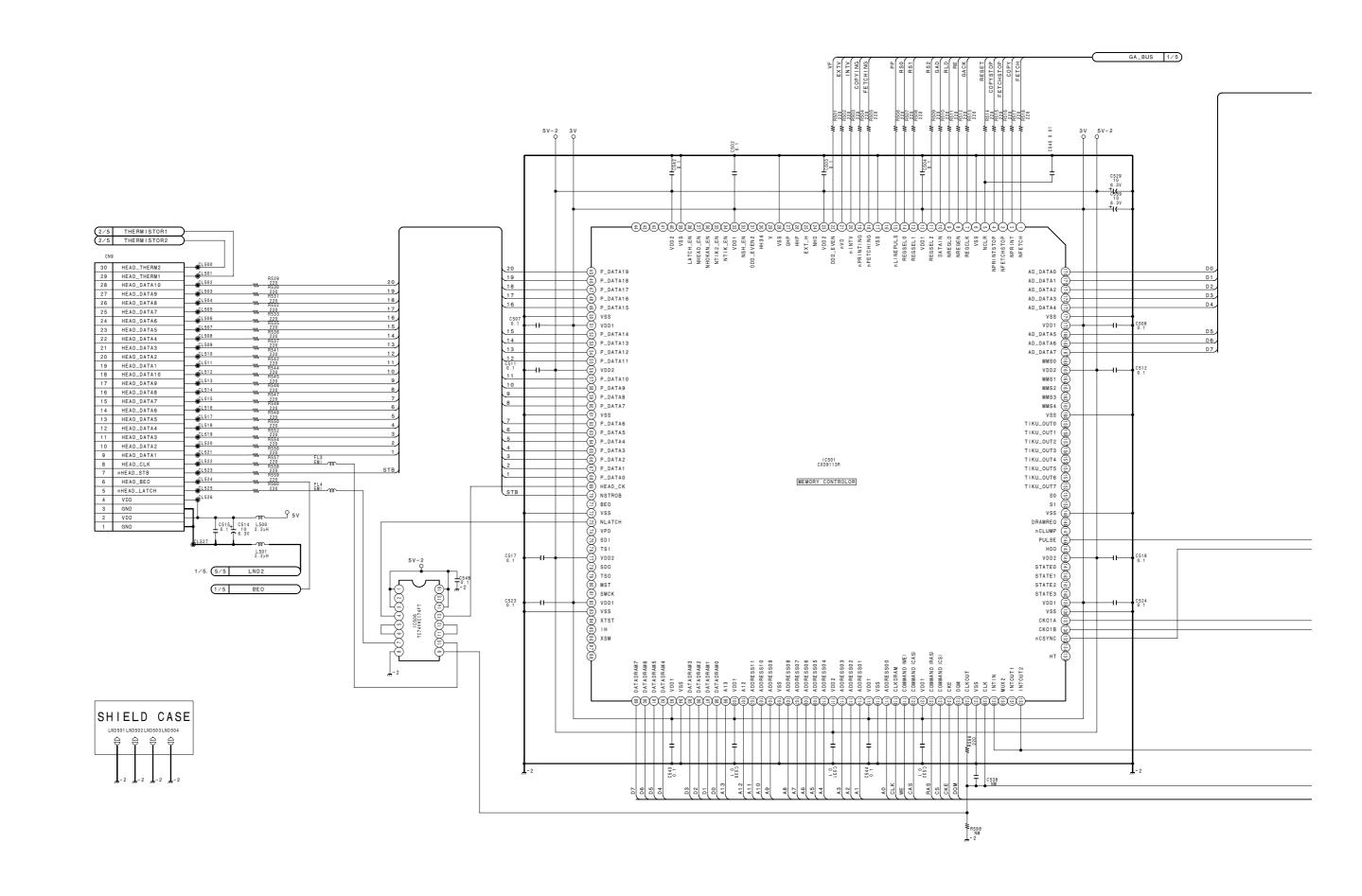
Н

1

2

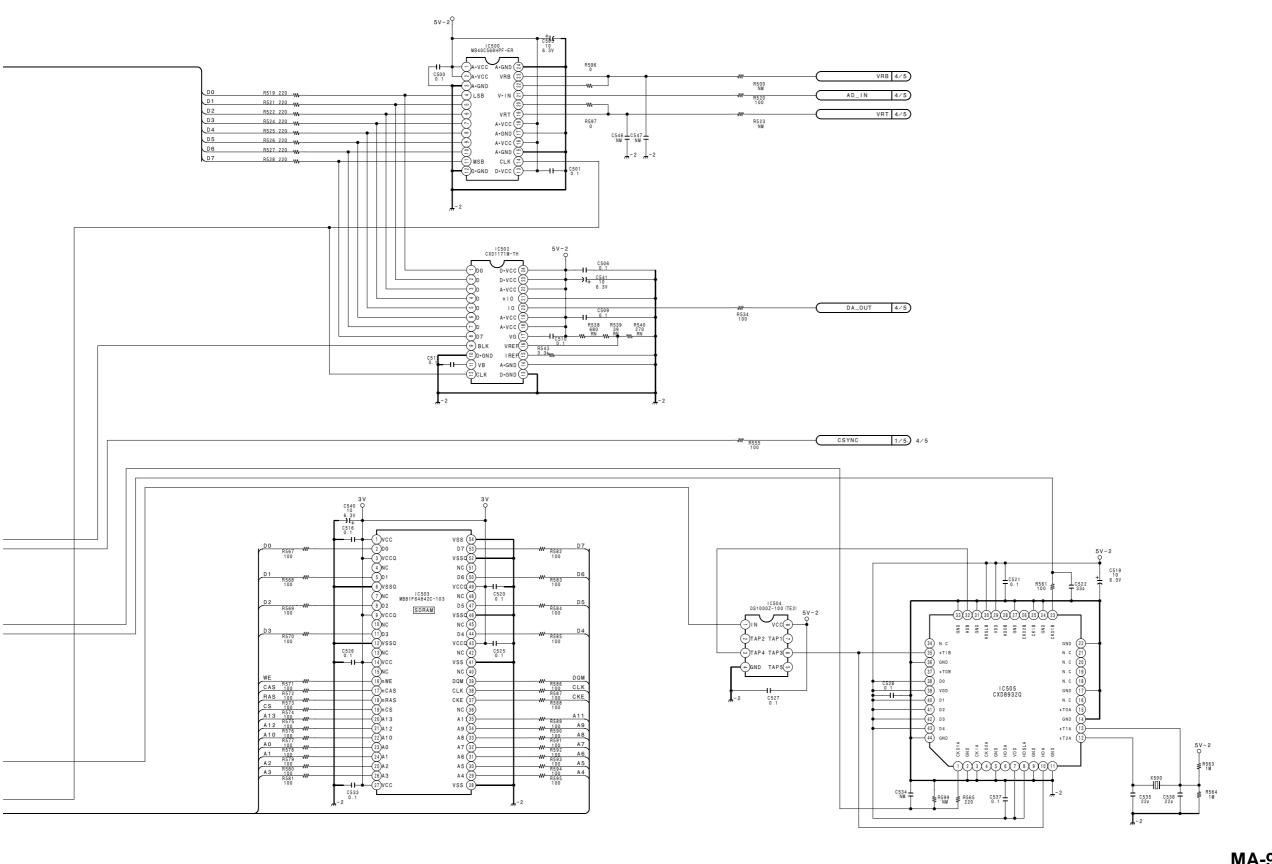
3

5



10-6 10-6 UP-895/(E)

A B C D E F G H



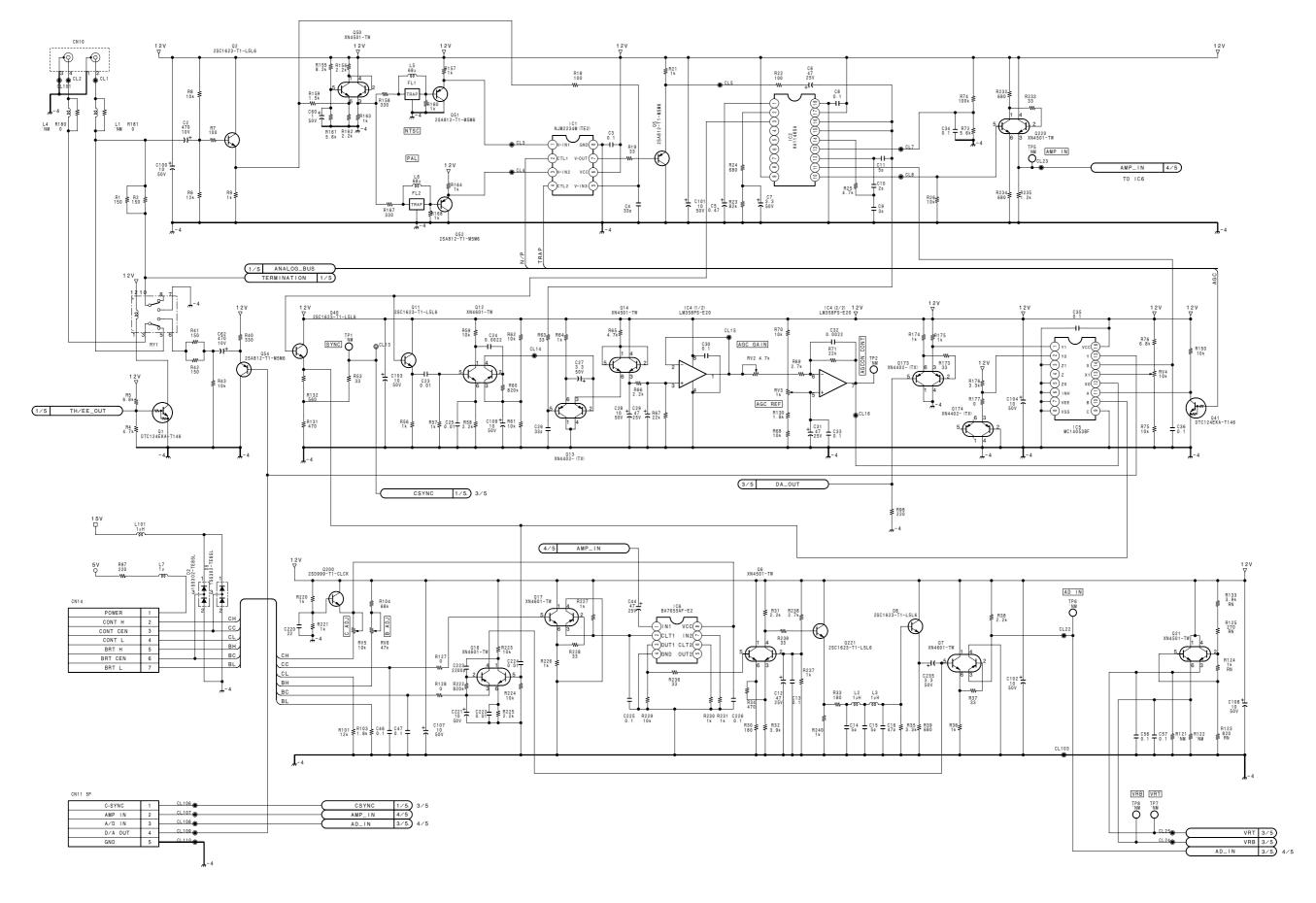
**MA-99 (3/5)** B-CEPX112-MA99-S

1

2

3

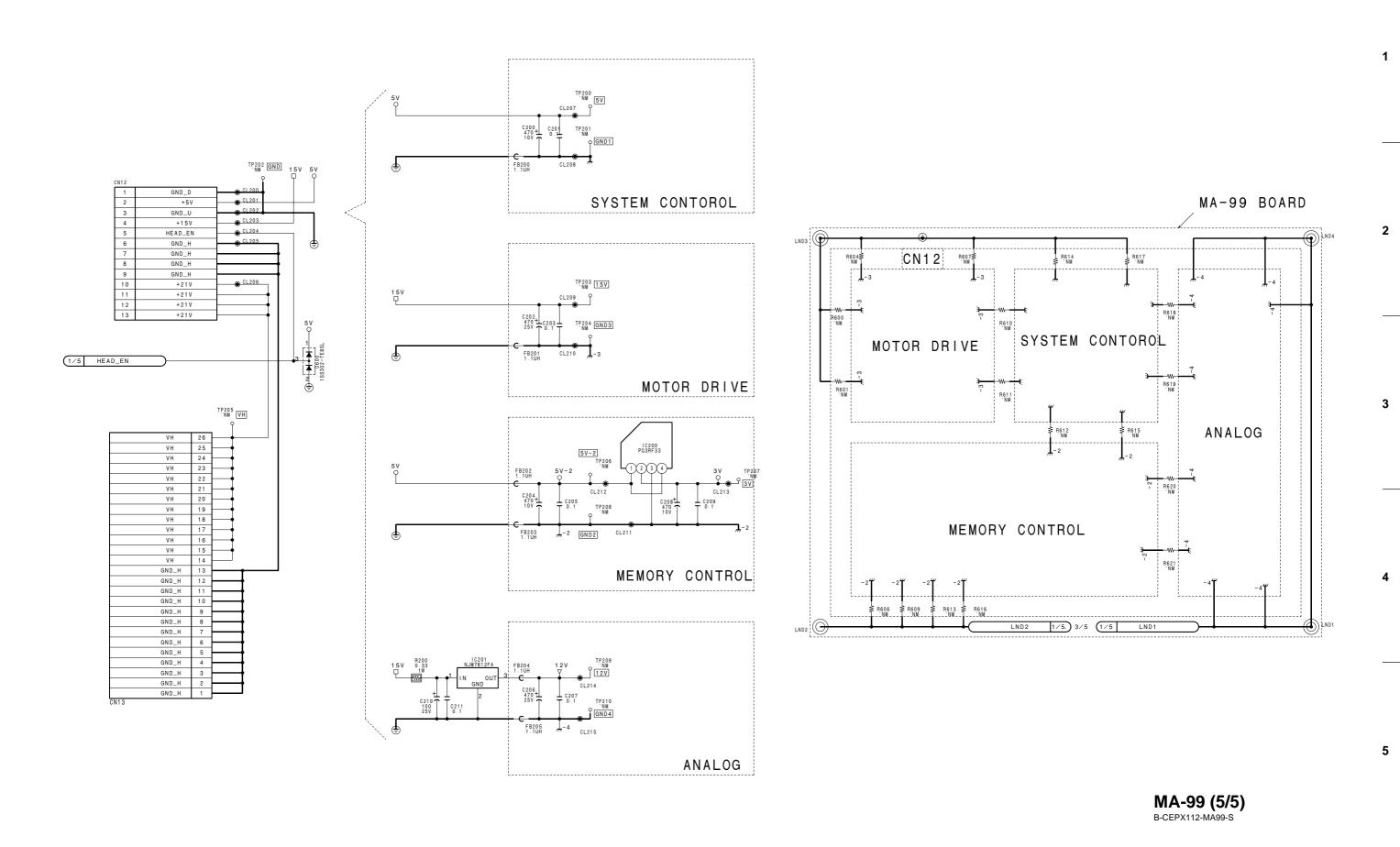
5



MA-99 (4/5) B-CEPX112-MA99-S

10-8 10-8 UP-895/(E)

A B C D E F G H



10-9

D

UP-895/(E)

Α

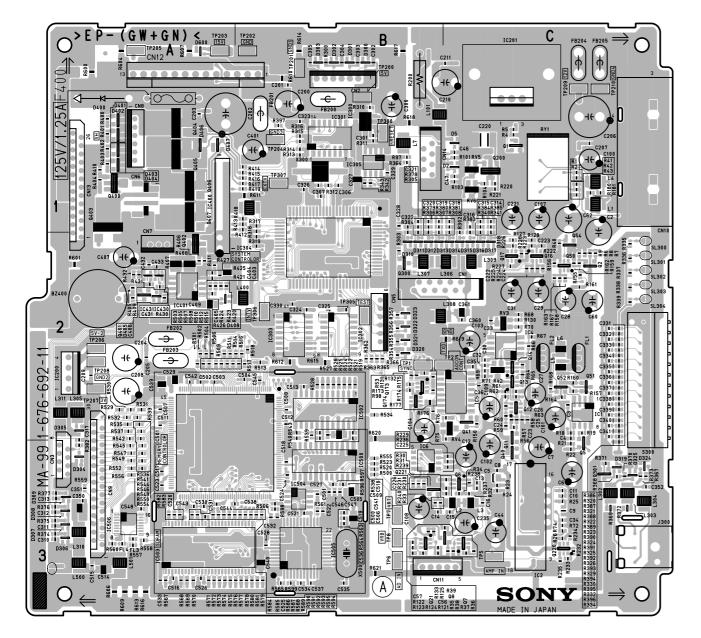
В

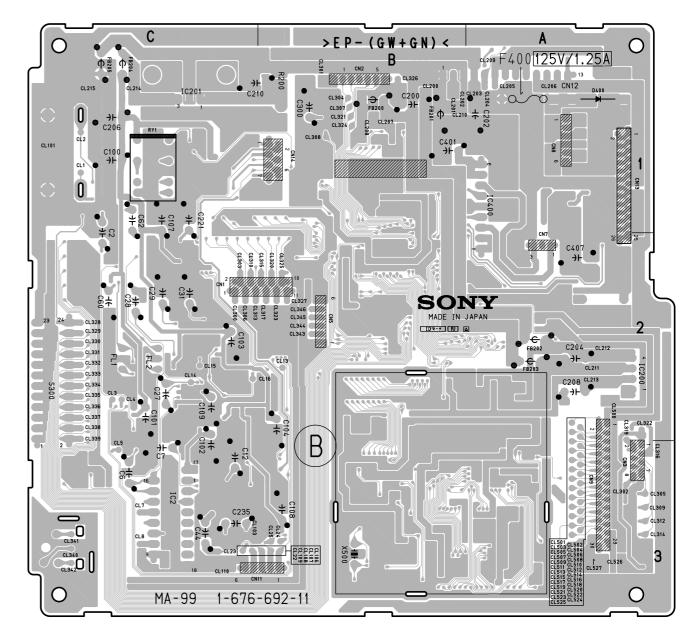
С

10-9

| н

E | F | G |





MA-99 -A SIDE-SUFFIX: -11

MA-99 -B SIDE-SUFFIX: -11

10-10 10-10 UP-895/(E)

MA-99 (1-676-692-11)

*:B	SI	DE	

*:B SI BZ400		C332	C2	CL109 *C3	CN6	A1	L5	C2	R56	C2	R320	C2	R505	A2	R607	A1
*:B S1 BZ400 C2 C3 C4 C5 C6 C7 C8 C9 C11 C12 C13 C14	A2 C2 C2 C2 C3	C332 C333 C334 C335 C336 C337 C338 C339 C340 C341 C350 C351 C352 C360 C361	C2 C2 C2 C2 C2 C2 C2 C2 C2 C2 C2 C2 C2 C	CL110 *C3 CL200 *B1 CL201 *B1 CL202 *B1 CL203 *A1 CL204 *A1 CL205 *A1 CL206 *A1 CL207 *B1 CL208 *B1 CL209 *A1 CL210 *B1 CL211 *A2 CL211 *A2	CN6 CN7 CN8 CN9 CN10 CN11 CN12 CN13 CN14 D2 D5 D300 D301 D302	A1 A2 A1 A3 C1 B3 B1 A2 B1 C1 C1 B1 B1 B1	L6 L7 L101 L302 L303 L304 L305 L306 L307 L308 L309 L310 L311 L400	C2 B1 B1 C3 C3 C3 A2 C2 B2 B2 C2 A3 A2 B2	R57 R58 R59 R60 R61 R62 R63 R64 R65 R66 R67 R68 R69 R70	C2 C2 C2 C2 C2 C2 C2 C2 C2 C2 C2 C2	R321 R322 R323 R324 R325 R326 R329 R330 R332 R334 R335 R336 R337 R338	C2 C2 C2 C2 C2 C2 C2 C2 C2 C2 C2 C2 C2 C	R506 R507 R508 R509 R510 R511 R512 R513 R514 R515 R516 R517 R517 R518 R519	A2 A2 A2 A2 A2 A2 B2 B2 B2 B2 B2 B2 B2	R609 R610 R611 R612 R613 R614 R615 R616 R617 R618 R619 R620 R621	A1 A3 B1 B1 B2 A3 B1 B2 A3 B1 C2 B2 B3
C15 C16 C23 C24 C25 C26 C27 C28 C29 C30 C31 C32 C33 C34 C35 C36 C46	C3 C2	C362 C401 C403 C404 C405 C406 C407 C409 C431 C432 C433 C501 C501 C503 C504 C506	B1 B1 A2 A2 A2 A2 A2 A2 A2 A2 A2 B2 B3 A2 B2 B3 B2	CL213 *A2 CL214 *C1 CL215 *C1 CL300 *C2 CL301 *B1 CL302 *A3 CL303 *C2 CL304 *B1 CL305 *A3 CL306 *C2 CL307 *B1 CL308 *B1 CL309 *A3 CL310 *C2 CL311 *A3 CL312 *A3 CL314 *A3 CL315 *B2	D303 D304 D305 D306 D307 D308 D309 D311 D312 D313 D314 D315 D316 D317 D318 D319 D320	B1 A3 A2 A3 A3 A3 B2 B2 B2 C2 C2 C2 C2 C2 C2	L403 L500 L501 LND1 LND2 LND3 LND4 LND301 LND501 LND502 LND503 LND503 LND504	*C3 *B2 *B3 *A3	R71 R72 R74 R75 R76 R97 R98 R101 R103 R104 R121 R122 R123 R124 R125 R127 R128	C2 C3 C3 C2 C2 E1 B2 C1 C1 C1 E3 B3 B3 B3 B3 C2 C2 C2	R339 R340 R342 R342 R354 R355 R356 R357 R362 R363 R365 R3667 R368 R3667 R368	C2 C2 C2 B1 B1 B2 B2 B2 B2 B2 B2 C3 C3 C3	R520 R521 R522 R523 R524 R525 R526 R527 R528 R529 R530 R531 R532 R533 R534 R535 R535	B3 B2 B3 B2 B2 B2 B2 B2 A2 A2 A2 A2 A2 A2	RV2 RV3 RV4 RV5 RV6 RY1 S300 SL300 SL301 SL302 SL303 SL304 SL305	C2 C2 C1 C1 C2 C2 C2 C2 C2 C2 C2 A3
C47 C56 C57 C60 C62 C101 C102 C103 C104 C107 C108 C200 C201 C201 C202	C1 B3 B3 C2 C1 C2 C2 C2 C2 B2 C1 B3 C2 B1 B1 A1	C507 C508 C509 C510 C511 C512 C513 C514 C515 C516 C517 C518 C519 C520 C521 C522 C523	A2 B2 B2 A2 B2 B2 A3 A3 A3 B3 B3 B3 A3	CL316 *A3 CL317 *B2 CL319 *A2 CL320 *B2 CL321 *B1 CL322 *A2 CL323 *B2 CL324 *B1 CL325 *B2 CL326 *B1 CL327 *B2 CL328 *C2 CL328 *C2 CL329 *C2 CL330 *C2 CL331 *C2 CL331 *C2	D321 D322 D323 D324 D325 D400 D401 D402 D403 D404 D405 D406 D407 D408 D600	B2 B2 B2 C3 C3 A1 A1 A1 A1 A2 A1 A1 A2 A1	Q6 Q7 Q8 Q11 Q12 Q13 Q14 Q16 Q17 Q21 Q40 Q41 Q50 Q51 Q52 Q52 Q54 Q173	C3 C3 C3 C2 C2 C2 C2 C2 C2 C2 C2 C2 C3 C3 C3 C3 C3 C2 C2 C2 C2 C3 C3 C3 C3 C3 C3 C3 C3 C2 C2 C2 C3	R131 R132 R133 R150 R155 R156 R157 R158 R159 R160 R161 R162 R163 R164 R167 R168	B2 B2 B3 C2 C2 C2 C2 C2 C2 C2 C2 C2 C2 C2 C2 C2	R371 R372 R373 R374 R375 R376 R377 R379 R380 R381 R384 R386 R3885	C3 C3 C3 A3 A3 A3 B1 B1 C1 A3 C2 C1 C2 C2 C2	R538 R539 R540 R541 R542 R544 R544 R545 R546 R547 R548 R549 R550 R552 R555	B2 B2 B2 A2 A2 A3 A3 A3 A3 A3 A3 A3	TP2 TP5 TP6 TP7 TP8 TP200 TP201 TP202 TP203 TP204 TP205 TP206 TP207 TP208 TP209 TP210 TP300	C2 C3 B3 B3 B1 B1 A1 A1 A2 A2 A2 C1 C1 B1
C204 C205 C206 C207 C208 C209 C210 C211 C220 C221 C222 C223 C224 C225 C226 C235 C300	A2 A2 C1 C1 A2 B1 C1 C1 C2 C2 C2 C3 B3 C3 B1	C524 C525 C526 C527 C528 C529 C530 C531 C531 C533 C534 C535 C536 C537 C538 C539 C539	B3 A3 B3 B3 A2 A3 B3 B3 B3 B3 B3 B3 B3 B3	CL334 *C2 CL335 *C2 CL336 *C2 CL337 *C2 CL338 *C2 CL340 *C3 CL341 *C3 CL341 *C3 CL342 *C3 CL344 *B2 CL345 *B2 CL346 *B2 CL500 *A2 CL501 *A2 CL502 *A2 CL503 *A2	FB200 FB201 FB202 FB203 FB204 FB205 FL1 FL2 FL3 FL4 IC1 IC2 IC4 IC5	B1 B1 A2 A2 C1 C1 C2 C2 A3 A3 C2 C3 C2 C2	Q174 Q200 Q220 Q221 Q300 Q301 Q400 Q401 Q402 Q403 Q404 Q405 Q407 R1 R2	B2 C1 C3 B3 B2 C3 A1 A2 A2 A1 A1 A1 A1 C1 C1	R174 R175 R176 R177 R180 R200 R220 R221 R222 R223 R224 R225 R226 R227 R228	B2 B2 B2 C1 C1 C1 C2 C2 C2 C2 C2 C2 C2	R388 R389 R390 R391 R392 R393 R394 R395 R396 R396 R400 R401 R402 R403 R404 R404 R405	C2 C2 C2 C2 C2 C2 C2 C2 B1 B2 A1 A1 A1 A1	R557 R558 R560 R561 R563 R564 R565 R5667 R568 R567 R568 R571 R572 R573 R574	A3 A3 A3 B3 B3 B3 B3 A3 A3 A3 A3 A3	TP305 TP306 TP307 X300 X500	B2 B2 B1 B1 B3
C301 C302 C303 C304 C305 C306 C307 C311 C312 C313 C314 C315 C316 C317 C318 C319 C320 C321	B1 B1 B1 B1 B1 A3 A3 C1 C1 C1 E1 B1 B1	C541 C542 C543 C544 C546 C547 C548 CL1 CL2 CL3 CL4 CL5 CL7 CL8 CL13 CL14 CL13	B2 A3 A3 B2 B3 B3 *C1 *C2 *C2 *C3 *C3 *E2 *C2	CL504 *A2 CL505 *A3 CL506 *A3 CL507 *A3 CL509 *A3 CL510 *A3 CL511 *A3 CL512 *A3 CL512 *A3 CL514 *A3 CL515 *A3 CL515 *A3 CL516 *A3 CL517 *A3 CL517 *A3 CL518 *A3 CL518 *A3 CL519 *A3 CL520 *A3 CL520 *A3 CL521 *A3	IC6 IC200 IC201 IC300 IC301 IC302 IC303 IC304 IC305 IC400 IC401 IC431 IC500 IC501 IC501 IC502	B3 A2 C1 B1 B1 B2 B2 B2 B1 A2 A2 A2 A2 A3 B3 B3 B3	R4 R5 R6 R7 R8 R9 R18 R19 R21 R22 R23 R24 R25 R26 R31 R32 R33 R34	C1 C2 C2 C2 C2 C2 C2 C3 C3 C3 C3 C3 C3 C3	R230 R231 R232 R233 R234 R235 R236 R237 R238 R239 R240 R300 R300 R300 R300 R300 R300 R300 R3	B3 B3 C3 C3 C3 C3 C3 C3 C3 C3 C3 B3 B1 C2 B2 B2 B2 B2 B2 C2	R406 R407 R408 R409 R410 R411 R412 R413 R414 R415 R416 R417 R418 R419 R420 R421 R423 R424	A2 A2 A2 A1 A2 B1 B1 B1 B1 B1 B1 A2 A2 A2	R575 R577 R577 R578 R579 R580 R581 R582 R583 R584 R585 R587 R588 R587 R589 R590 R591 R591	A3 B3 B3 B3 B3 A3 A3 A3 A3 A3 A3 B3 B3 B3		
C322 C323 C324 C325 C326 C327 C328 C329 C330 C331	B1 B2 B2 B1 B1 B1 B2 C2	CL16 CL22 CL23 CL24 CL25 CL101 CL103 CL106 CL107 CL108	*C2 *C3 *B3 *B3 *C1 *C3 *B3 *B3 *B3	CL523 *A3 CL524 *A3 CL525 *A3 CL526 *A3 CL527 *A3 CN1 C2 CN2 B1 CN3 A3 CN5 B2	IC506 J300 KA1 L1 L2 L3 L4	A3 C3 A1 C1 C3 C3 C3 C1	R35 R36 R37 R38 R39 R40 R41 R42 R43 R53	C3 C3 C3 C3 C3 C2 C1 C1 C1 B2	R310 R311 R312 R313 R314 R315 R316 R317 R318 R319	B1 B1 B1 B1 B1 B1 B1 B1 B2	R426 R427 R430 R431 R432 R500 R501 R502 R503 R504	A2 A2 A2 A2 A2 A2 A2 A2 A2	R594 R595 R596 R597 R598 R599 R600 R601 R604 R606	B3 B3 B3 B3 B3 A1 A2 A1		

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## **SAFETY CHECK-OUT**

After correcting the original service problem, perform the following safety checks before releasing the set to the customer:

Check the metal trim, "metallized" knobs, screws, and all other exposed metal parts for AC leakage. Check leakage as described below.

## **LEAKAGE TEST**

The AC leakage from any exposed metal part to earth ground and from all exposed metal parts to any exposed metal part having a return to chassis, must not exceed 3.5 mA. Leakage current can be measured by any one of three methods.

- A commercial leakage tester, such as the Simpson 229 or RCA WT-540A. Follow the manufacturers' instructions to use these instruments.
- 2. A battery-operated AC milliammeter. The Data Precision 245 digital multimeter is suitable for this job.
- 3. Measuring the voltage drop across a resistor by means of a VOM or battery-operated AC voltmeter. The "limit" indication is 5.25 V, so analog meters must have an accurate low-voltage scale. The Simpson 250 and Sanwa SH-63Trd are examples of a passive VOM that is suitable. Nearly all battery operated digital multimeters that have a 20 V AC range are suitable. (See Fig. A)

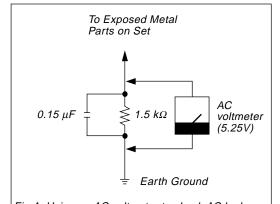


Fig A. Using an AC voltmeter to check AC leakage.