H32 Debug setting

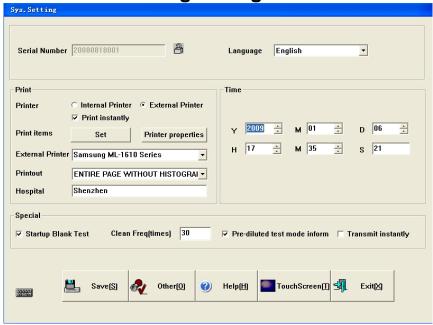


Figure 1

1. Go to the main menu, click "Setting" & click "Other" as figure 1, and then click "Log on", the dialogue box will ask for the password, select engineer and enter the password "1001", click "OK" as figure 2.

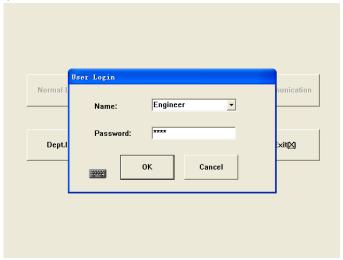


Figure 2

2. Go to the main menu, click "Service" & click "Debug" as Figure 3, and then you find a picture as Figure 4 & input the needle positions one by one & click "Send" to save.

			1	
Prime	Drain Chambers Clean Chambers		Drain pipeline	
Back Flush	High vo	Remove Blockage		
Conc. Cleanser Soaking	Replac	Stop Use		
Machine Reset	Check Mechanics Debug		Engineering adjust	
	Ex	it(<u>X</u>)		

Figure 3

		- ' ';	guie 5						
Tab 1 Tab 2									
60V Output Open Power Saving Mode			de Open	Open Motor Enable		Open			
X-axis Motor	• Left	○ Rigl	nt Steps	1 .		Stepping			
Z-axis Motor	⊙ Up	O Dow	n Steps	1 :		Stepping			
Injector	⊙ Up	O Dow	n Steps	1 :		Stepping			
Pressure pump	⊙ Up	O Dow	n Steps	1 .		Stepping			
Needle position 1	-5		Needle	position 2	-17	Send			
Needle position 3	-25	Send	Needle	position 4	-37	Send			
Needle position 5	26	Send			Machi	ne Reset			
Test times,0:No Test,negative:Infinite Test						Stop			
Pressure detect Target value(0-4000): 2300 + 0 Send Current value:									
Exit[X]									

Figure 4