

REV	DESCRIPTION	INITIAL	DATE
B	C/B REMOVED, RADIUS ON FLATS REMOVED	MPM	4/4/2017
B	I.D. AND GROOVE DIAMETERS CHANGED	MPM	4/4/2017
D	O.D. 2.490 WAS 2.574 CONTACT POINTS AND DIAMETERS OF BOSS AND POCKET	MPM	6/9/2017
F	2.374 WAS 2.384 ON 20DEG ANGLE, .240 HUB WAS .230, 3.5DEG CAM RECESS WAS 2.7DEG, ADDED DIAMETERS ON PAGE 2 AND LENGTH OF CAM RECESS WALL (.398) .528 WAS .538 FINISHED THICKNESS. .240 FEET WERE .230	MPM	7/24/2017
G	PRODUCTION- ADDED GAGE POINTS FOR CAM RECESS ON OP10	MPM	8/31/2017

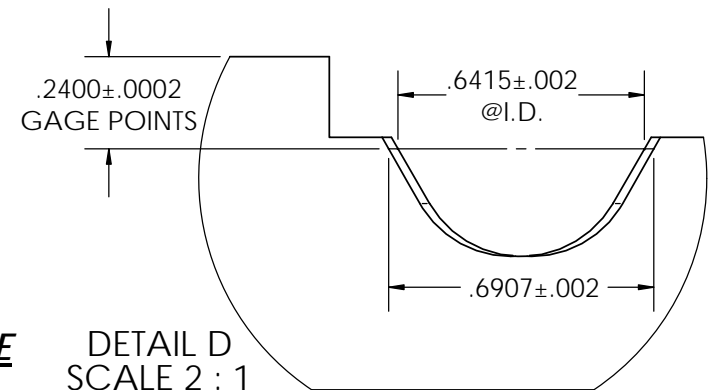
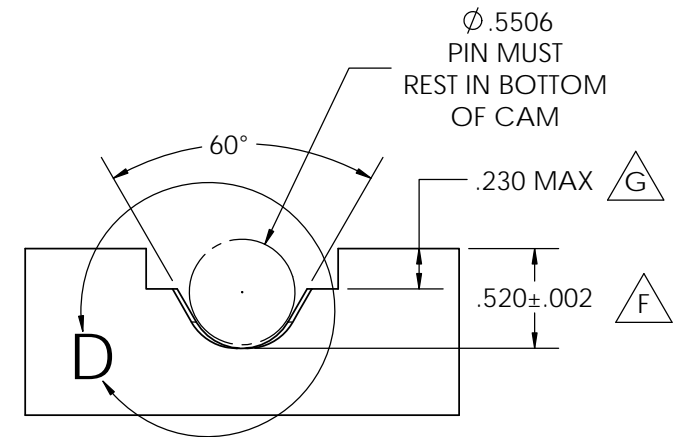
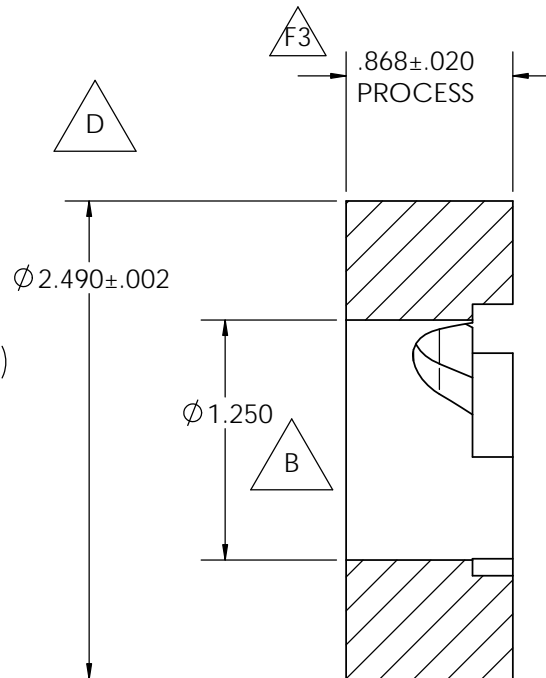
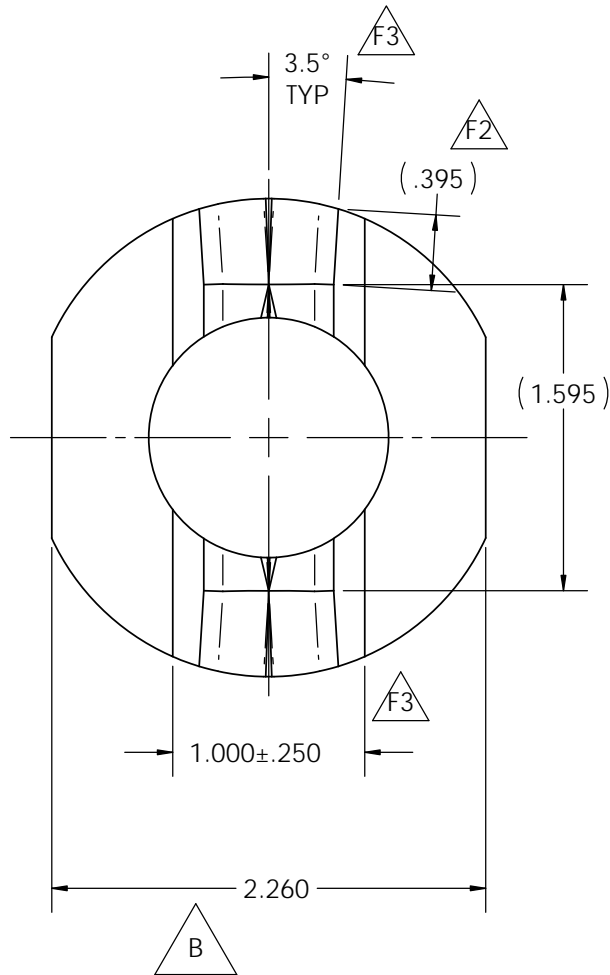
PARK ENTERPRISES INC.
226 Jay St. Rochester, N.Y. 14608

JOB:

PARK REV

G

LATHE OP10



**APPROVED FOR
PRODUCTION USE**

DETAIL D
SCALE 2 : 1

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/32$
ANGULAR: MACH $\pm 1^\circ$ BEND \pm
TWO PLACE DECIMAL $\pm .010$
THREE PLACE DECIMAL $\pm .005$

$\sqrt{125}$ ALL OVER

NAME

DATE

DRAWN

MPM

4/10/17

CHECKED

MPM

ENG APPR.

Q.A.

COMMENTS:

CUST NO:

CUST REV

TITLE:

TL-X3XRS-C

SIZE
A

JOB. NO.

PARK REV
G

DON'T SCALE

WEIGHT:

SHEET 1 OF 4

PROPRIETARY AND CONFIDENTIAL
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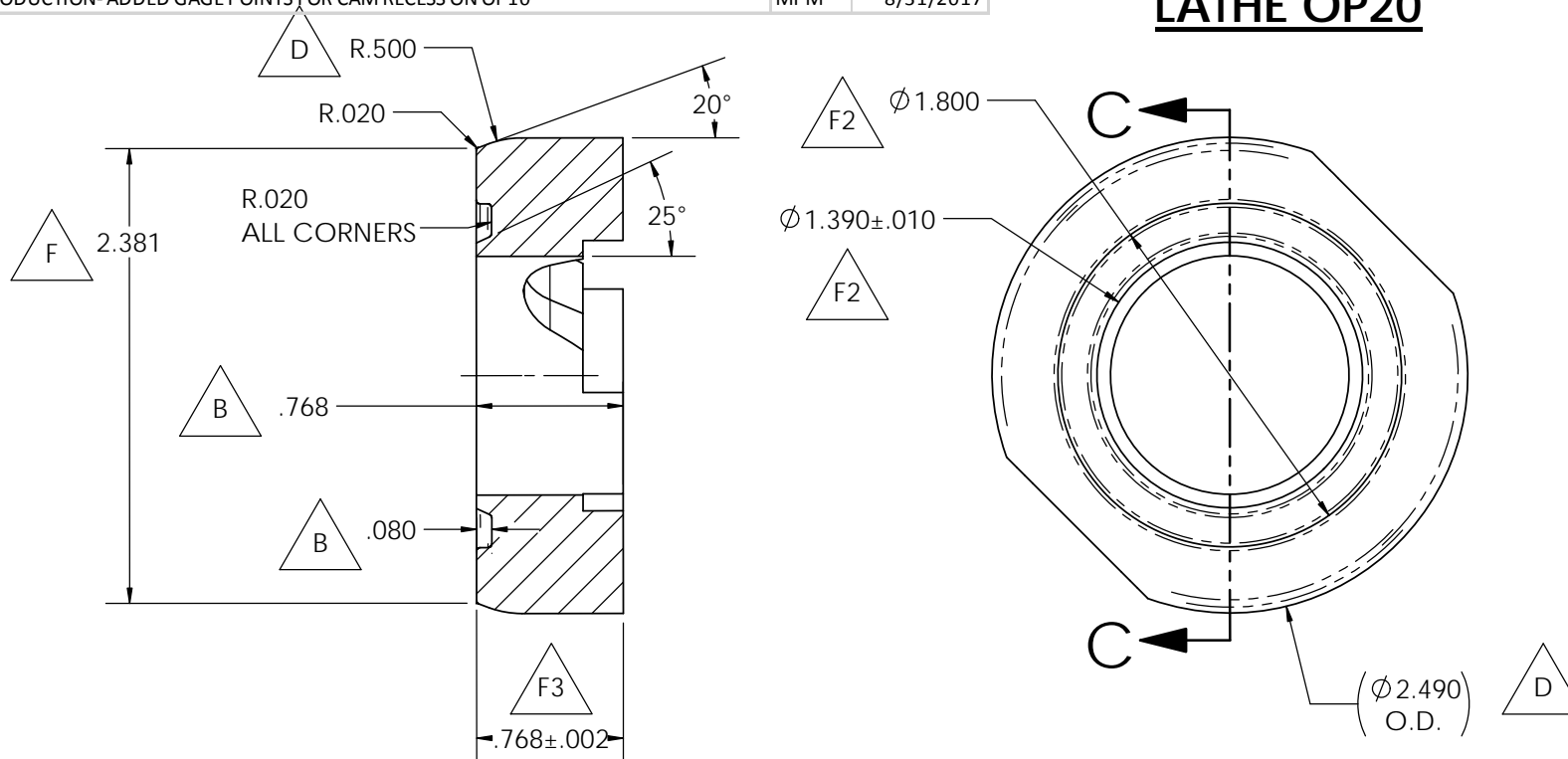
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G	PRODUCTION- ADDED GAGE POINTS FOR CAM RECESS ON OP10	MPM	8/31/2017

PARK ENTERPRISES INC.
226 Jay St. Rochester, N.Y. 14608

JOB:
CAN AM

PARK REV G

LATHE OP20



SECTION C-C
SCALE 1 : 1

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UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/32$
ANGULAR: MACH $\pm 1^\circ$ BEND \pm
TWO PLACE DECIMAL $\pm .010$
THREE PLACE DECIMAL $\pm .005$

$\sqrt{125}$ ALL OVER

NAME DATE

DRAWN MPM 4/10/17

CHECKED MPM

ENG APPR.

Q.A.

COMMENTS:

CUST NO:

CUST REV

TITLE:

TL-X3XRS-C

SIZE
A

JOB. NO.

PARK REV
G

DON'T SCALE

WEIGHT:

SHEET 2 OF 4

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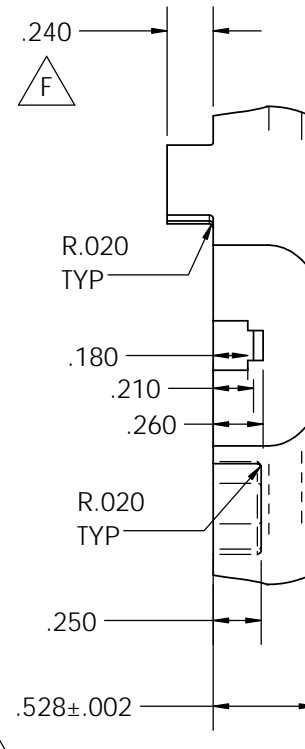
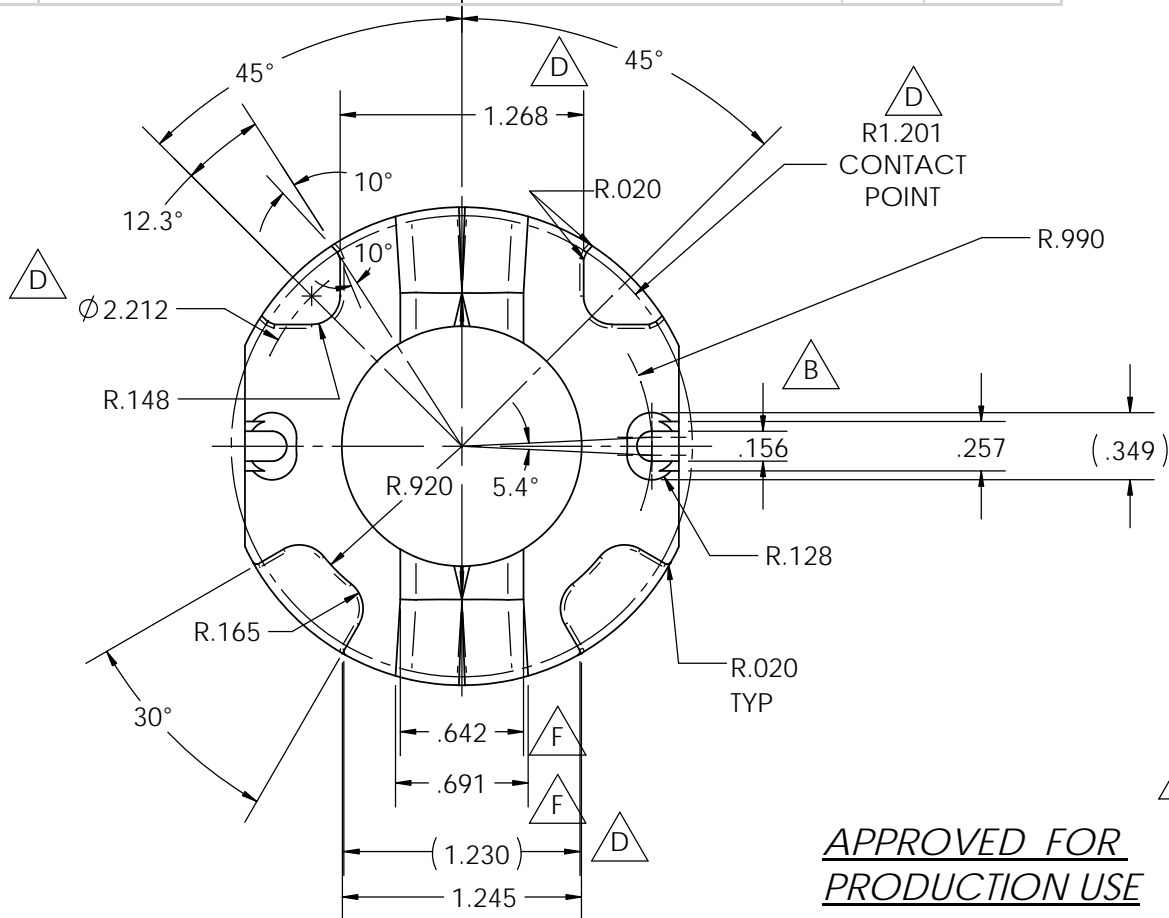
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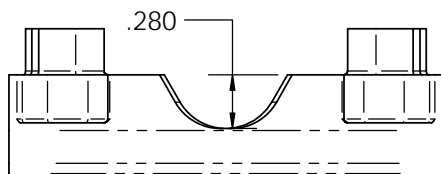
PARK REV

G

MILL OP 30



APPROVED FOR
PRODUCTION USE



UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
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FRACTIONAL $\pm 1/32$
ANGULAR: MACH $\pm 1^\circ$ BEND \pm
TWO PLACE DECIMAL $\pm .010$
THREE PLACE DECIMAL $\pm .005$

$\sqrt{125}$ ALL OVER

NAME DATE

DRAWN MPM 4/10/17

CHECKED MPM

ENG APPR.

Q.A.

COMMENTS:

CUST NO:

CUST REV

TITLE:

TL-X3XRS-C

SIZE
A

JOB. NO.

PARK REV
G

DON'T SCALE

WEIGHT:

SHEET 3 OF 4

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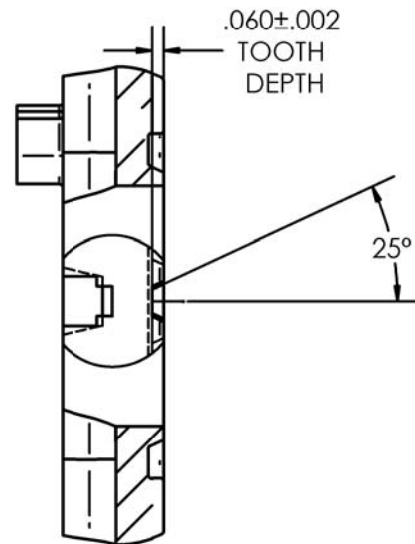
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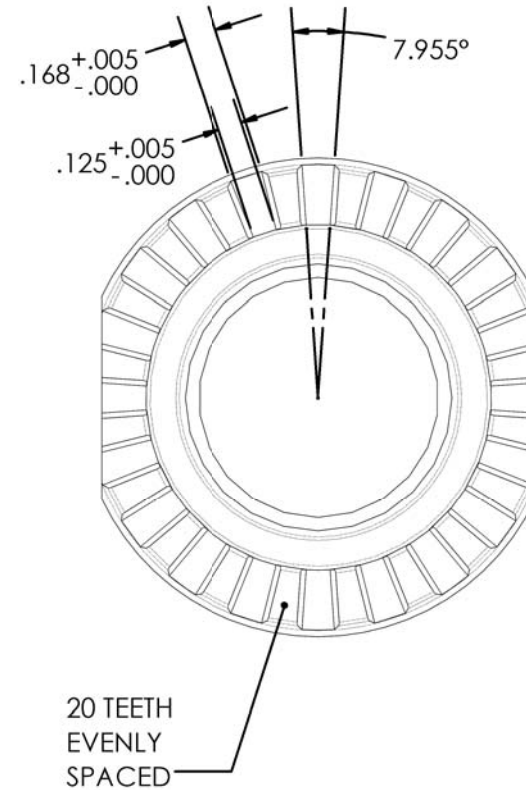
PARK REV

G

MILL OP 40



SECTION A-A
SCALE 1 : 1



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