

REV	DESCRIPTION	INITIAL	DATE
B	EMOVED COUNTERBORE, ADJUSTED TEETH GROOVE DIAMETERS		
C	ADDED SECOND LATHE OP		
D	THICKNESS .388 WAS .393, .615 WAS .620, REMOVED LATHE 2	MPM	6/19/2017
D1	OAL.605 WAS .615, HUB .162 WAS .167, HUB.055 WAS .060	MPM	6/20/2017
E	REWORK PARTS- MOVE LAST OP IN .010 FOR THICKNESS .378	MPM	7/5/2017
G	PRODUCTION -.388+.000-.005	MPM	8/31/2017

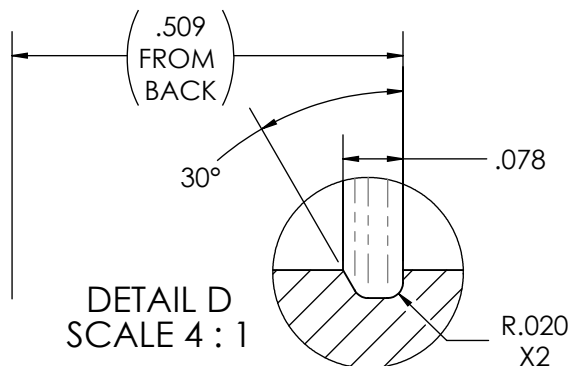
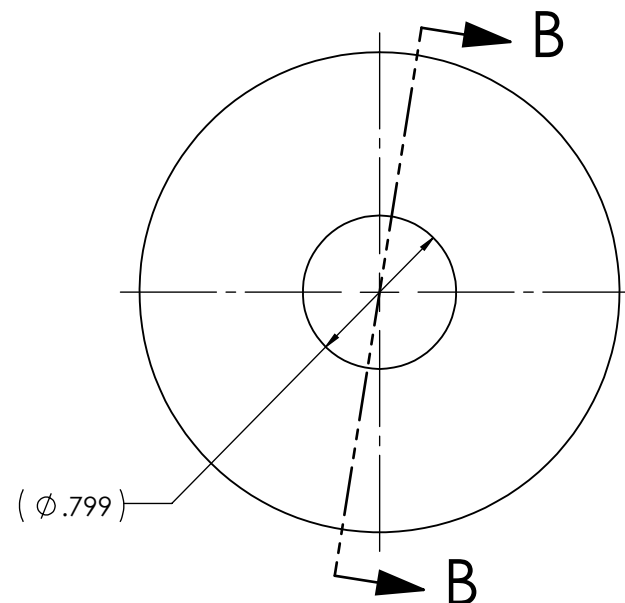
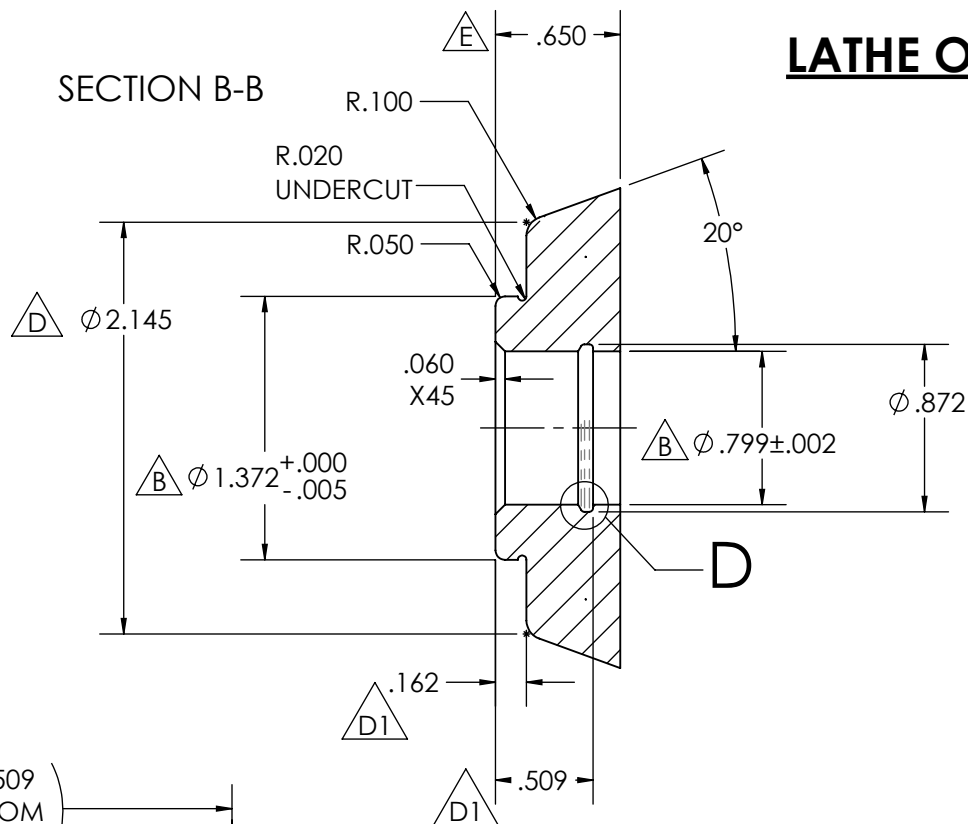
**PARK ENTERPRISES INC.**  
226 Jay St. Rochester, N.Y. 14608

JOB:  
PRODUCTION

PARK REV G

## LATHE OP10

### SECTION B-B



UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES  
TOLERANCES:  
FRACTIONAL ±  
ANGULAR: MACH ± 1° BEND ±  
TWO PLACE DECIMAL ±.010  
THREE PLACE DECIMAL ±.005

DRAWN	NAME	DATE	CUST NO:
CHECKED	MPM	4/12/17	
ENG APPR.			TITLE:
MFG APPR.			TL-X3XRS-A
Q.A.			SIZE
COMMENTS:			JOB. NO.
			PARK REV
			G
			DON'T SCALE
			WEIGHT:
			SHEET 1 OF 3

PROPRIETARY AND CONFIDENTIAL

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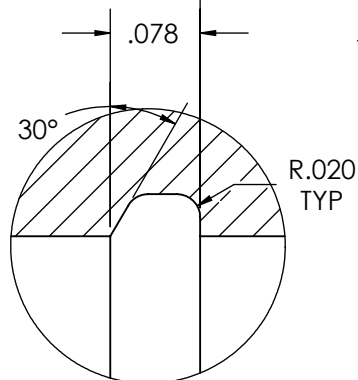
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226 Jay St. Rochester, N.Y. 14608

JOB:  
PRODUCTION

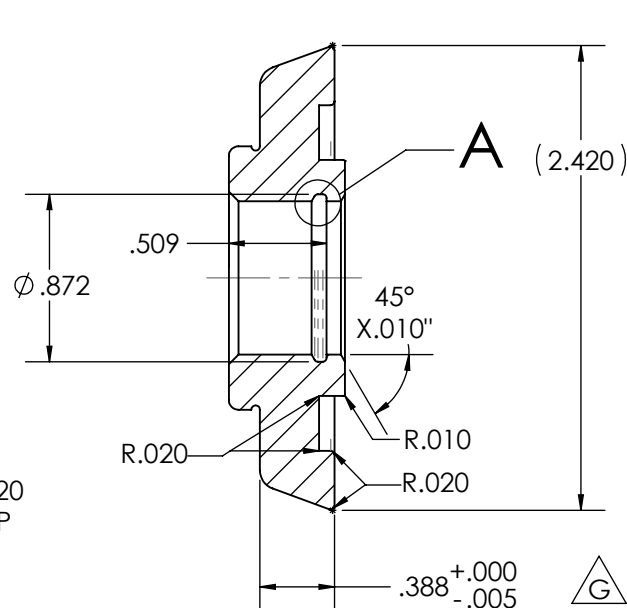
PARK REV G

# **MILL OP20** **PAGE 1 OF 2**

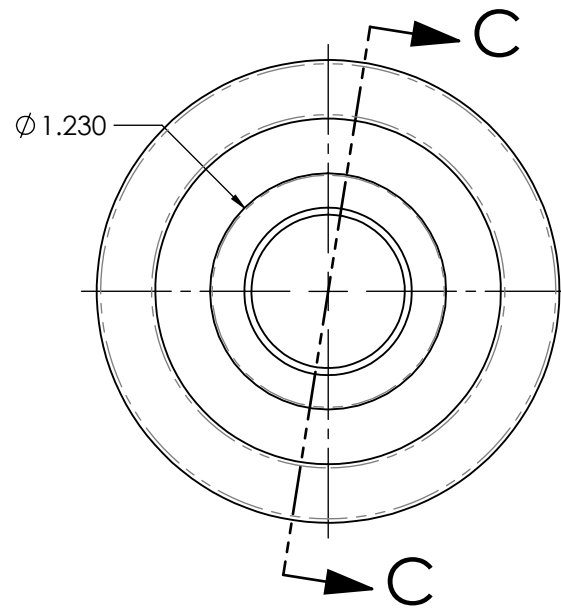
.509  
TO BACK  
FACE



DETAIL A  
SCALE 6 : 1



SECTION C-C



UNLESS OTHERWISE SPECIFIED:			NAME	DATE	CUST NO:			
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± 1° BEND ± TWO PLACE DECIMAL ±.010 THREE PLACE DECIMAL ±.005		DRAWN	MPM	4/12/17	TITLE:  TL-X3XRS-A			
		CHECKED						
		ENG APPR.						
		MFG APPR.						
		Q.A.						
		COMMENTS:			SIZE <b>A</b>		JOB. NO.	PARK REV <b>G</b>
					DON'T SCALE	WEIGHT:	SHEET 2 OF 3	

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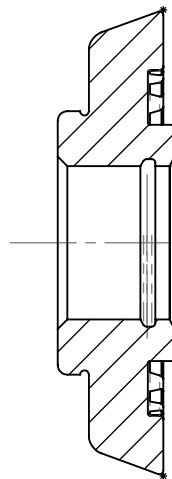
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PRODUCTION

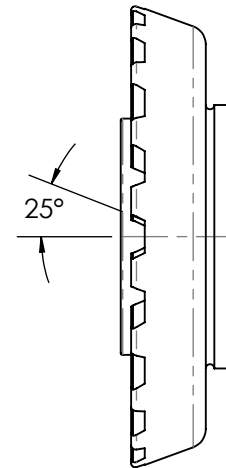
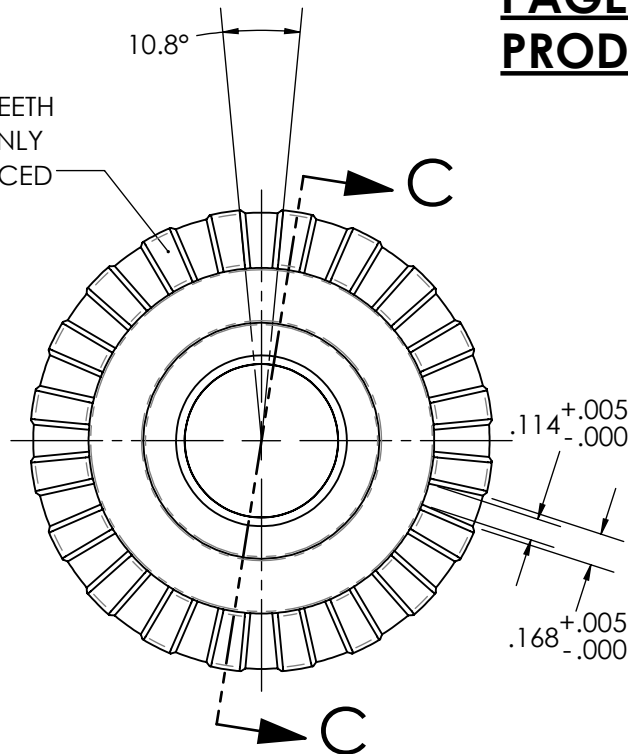
PARK REV G

**MILL OP 20**  
**PAGE 2 OF 2**  
**PRODUCTION**

E



20 TEETH  
EVENLY  
SPACED



MNSDR9

SECTION C-C

0- Gd's Sqd's Sn 47,5/qb  
Deedbshud B'rd Cdosg -/24!,  
-/3/! Cddo

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	CUST NO:	
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		CHECKED			
		ENG APPR.			
		MFG APPR.			
		Q.A.			
COMMENTS:		TITLE:  <b>TL-X3XRS-A</b>			
		SIZE	JOB. NO.		PARK REV
		<b>A</b>			<b>G</b>
		DON'T SCALE	WEIGHT:		SHEET 3 OF 3

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MATERIAL:

5

4

3

2

1