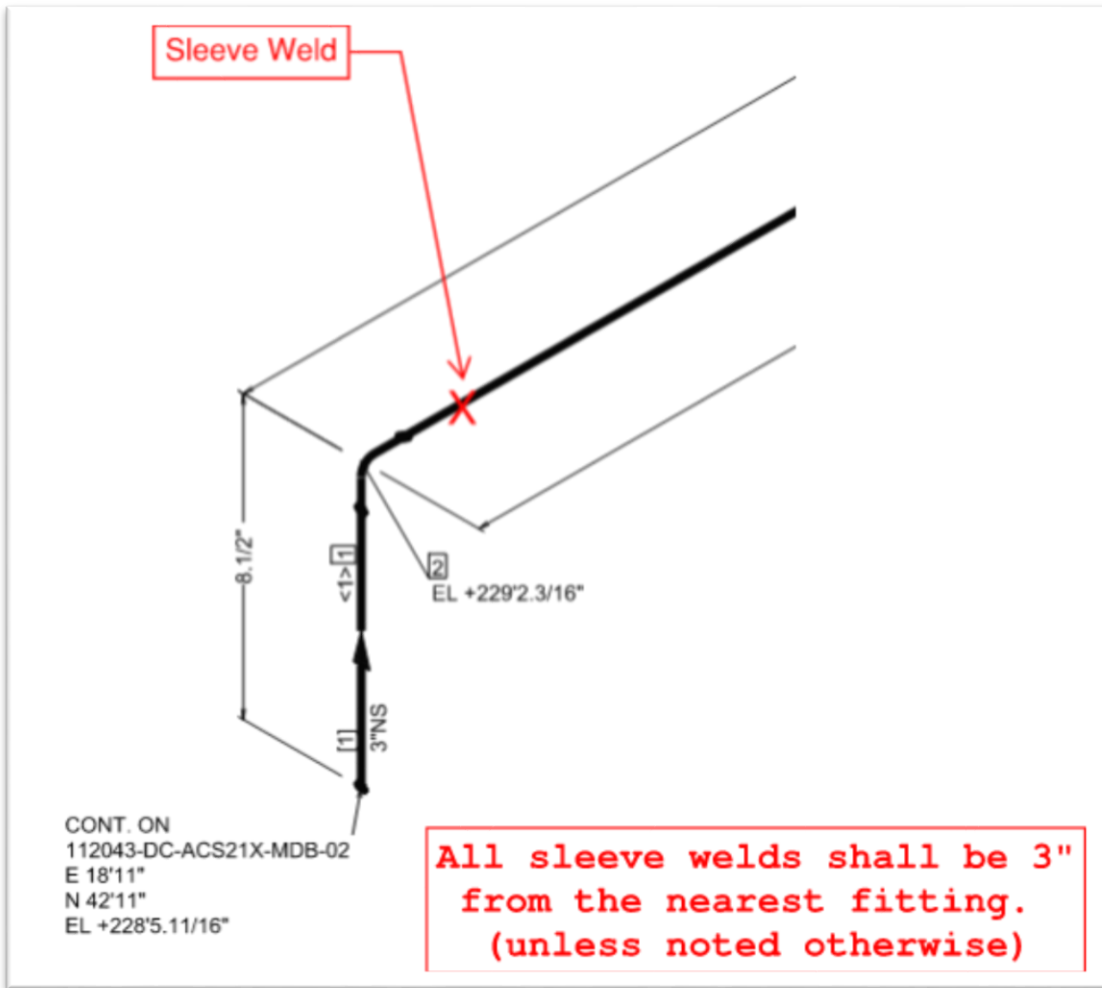


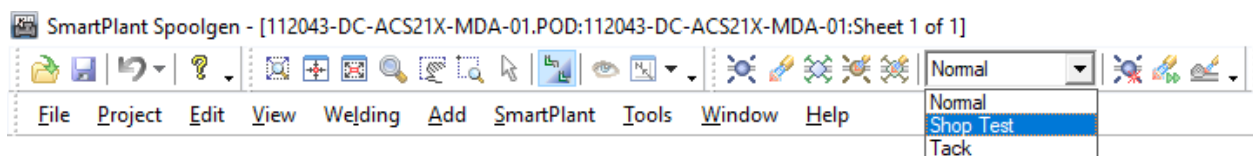
In the example shown below the line requires only (1) SHOP SLEEVE WELD. It is located 3" from elbow.



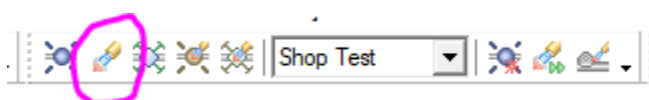
How to Add SHOP SLEEVE WELDS using WORK SHOP SHOP TEST WELD.

SHOP SLEEVE WELDS use Weld – Workshop shop Test (WWST)

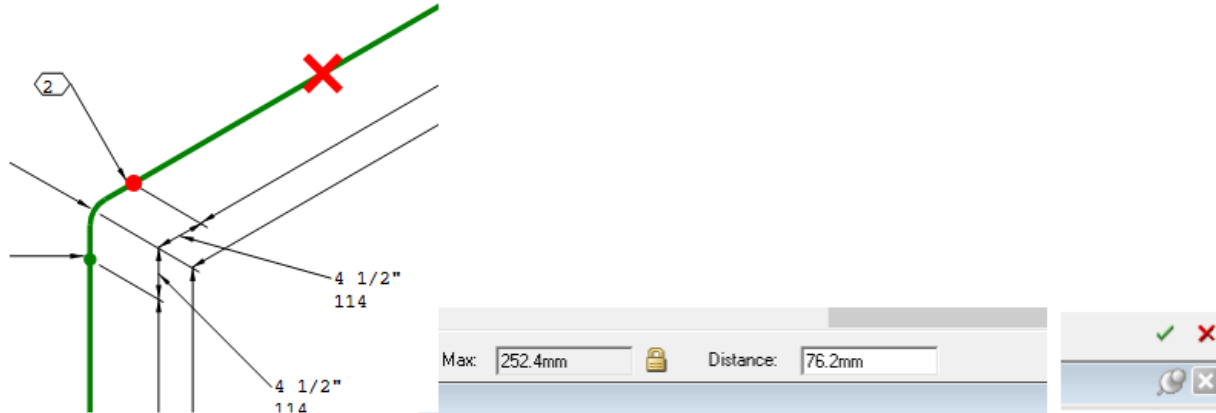
Step 1) In Ribbon at top: Switch from Normal to Shop Test.



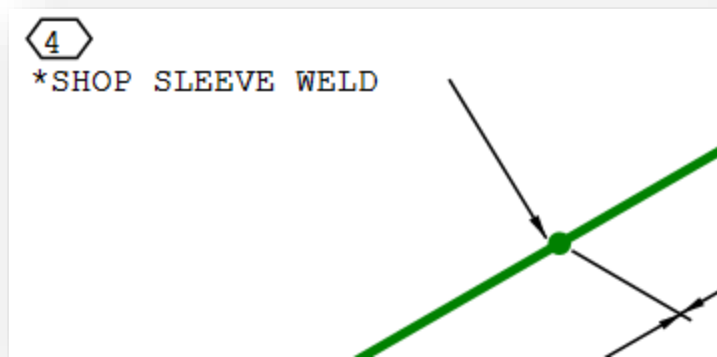
Step 2) In Ribbon at top: Select the "Pencil" icon



Step 3) Place the SHOP SLEEVE WELD 3" from the elbow.



Update Current View > SGIMPORT screen shows the SHOP SLEEVE WELD with the correct note.



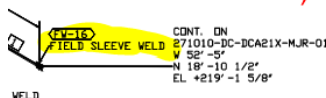
How to Add FIELD SLEEVE WELDS using OFFSHORE WELD.

FIELD SLEEVE WELDS use Weld – Offshore (WO)

Note: If the FIELD BREAK SKETCH does not show an AW at the continuation, check the Continuation FIELD BREAK SKETCH. If it also does not contain an AW – a decision must be made to show the AW on one or the other ISOMETRIC but not both. The note (circled in purple) shows the PROJECT TEAM response on what to do when SKETCH does not show an AW at continuations.

FIELD BREAK SKETCH DOES NOT SHOW A FIELD SLEEVE WELD AT (3) CONTINUATIONS. YELLOW HIGHLIGHTED FIELD WELDS.

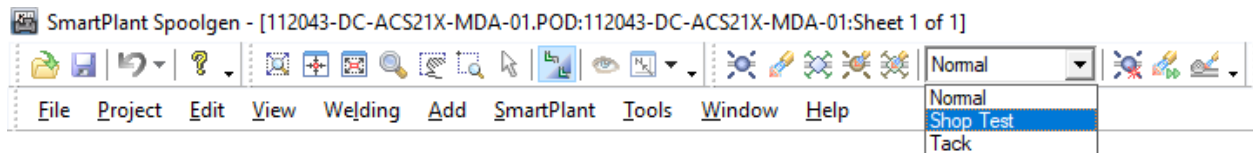
(The ISOs break these as pipe to pipe and the continuation field break sketches did not have a FIELD SLEEVE WELD.)



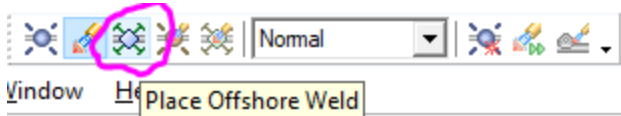
These locations will be field sleeve welds unless otherwise noted.

HOW TO ADD ANCHOR SHOP SLEEVE WELDS AND FIELD SLEEVE WELDS

Step 1) In Ribbon at top: If you switched to Shop Test > **change it back to Normal.**

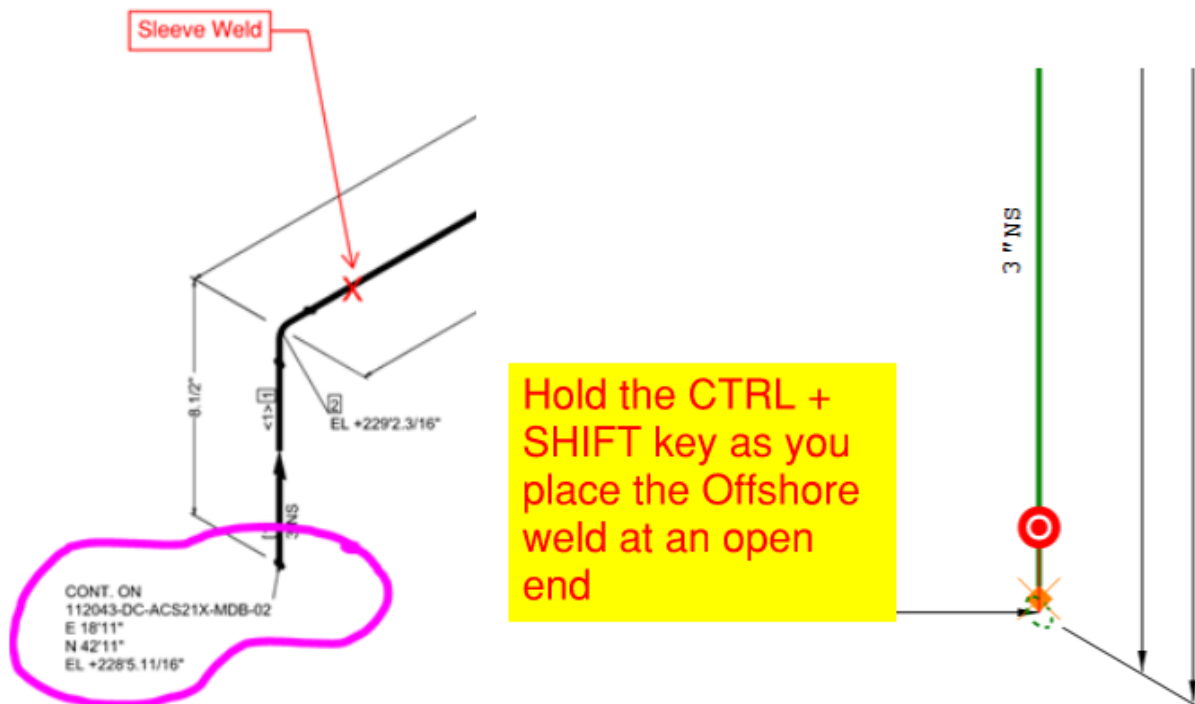


Step 2) In Ribbon at top: Select the “Place Offshore Weld” icon – as shown below.

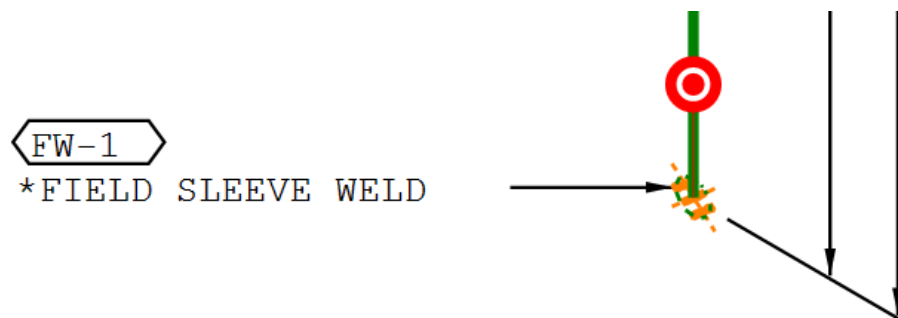


There two kinds of **FIELD SLEEVE WELDS**: the one located at open end of pipe at continuation (explained in Step3) and the one used as a **SPOOL BREAK** (explained in Step 3A)

Step 3) What to do if required to place **FIELD SLEEVE WELD** at the **CONTINUATION**:

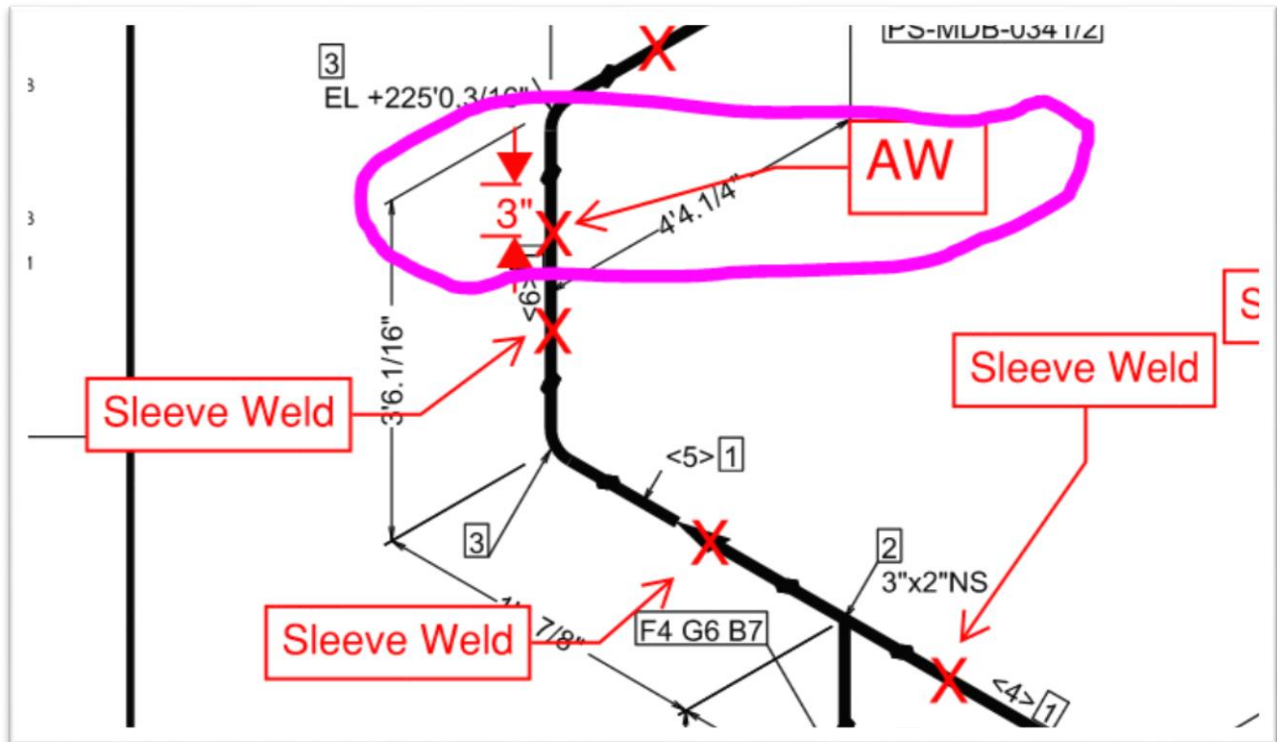


Update Current View > SGIMPORT screen shows the WO weld with the **CORRECT TEXT**.

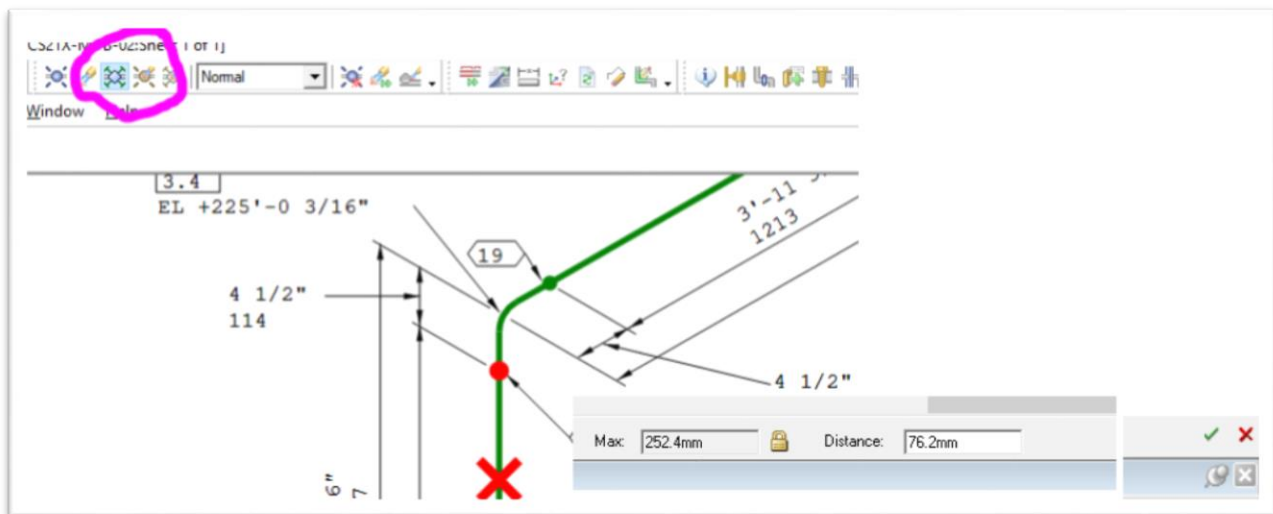


HOW TO ADD ANCHOR SHOP SLEEVE WELDS AND FIELD SLEEVE WELDS

Step 3a) What to do if required to place FIELD SLEEVE WELD at a SPOOL BREAK. In the example shown below – the line is broken into two spools using a FIELD SLEEVE WELD as indicated by AW in the sketch.



Place the FIELD SLEEVE WELD 3" from the elbow using Weld – Offshore.



Update Current View > SGIMPORT
screen shows the FIELD SLEEVE WELD
with the correct note.

