



10				11		12			
Index	Date	Name	Checked	Released	Rev. State	Field Section	Revision Record		
0	07.12.21	Shestopalka	-	Rzhavska			New drawn		
A	17.05.22	Rzhavska	-	Isakova	Fs	4-D	Deleted the watermark		
B	21.09.22	Rzhavska	Shestopalka	Isakova	Cs	12-H	Changed Customer Identification No.revision from 003 to 005, Status from Validation Phase to Pre-Series and Series, the template		
C	06.03.23	Rzhavska	Shestopalka	Shestopalka	Cs	12-H	Changed Status to Series,the next production stage from 080-DMC to 085-DMC, Customer Identification No. revision from 005 to 006		
D	13.07.23	Rzhavska	-	Lukashov	Fs	12-B	Changed the Lot Size from 10 to 50		
Revision Status Amendment Description:				Cm: Customer model Cs: Customer specification		Fm: FRÖTEK model Fs: FRÖTEK specification			
Requirements									
Test Specification							Handle By	Test Frequency Per Lot	Lot Size
Measuring : BND1DD001, BND1DD002							NT	1	50
Checking Specifications above: How to read? 6 Examples as followed: No check, trial or measuring require Initial check, trial or measurement required often laboratory checks Initial check, one time for 125 pcs. often capability runs All produced parts have to be checked Check first pc., after producing 10 pcs. check the next one Check first 10 pcs., after producing 100 pcs. check the next 10							NT	0	125
"Handle By" Specifications: Sup = Supplier NT = Nematech or other member of FRÖTEK group.							NT	1	100
Production Stage									
Stage Of Production	Root Name	Project Name	Group Name	Part Name	Stage Of Production	Name Of Production Stage			
previous	EDR	2N1	AS	00100	100	marking 1			
current	EDR	2N1	AS	00100	090	bending			
next	EDR	2N1	AS	00100	085	dimensional check			
Surface Coating: Electroplating Specification				Tolerancing: Unspecified general tolerances refer to: ISO 2768-mH (1989-11-15)					
Powder Coating Specification				Surface finish refer to: EN ISO 1302 (2002-02-01)		Production Step Abb.			
Color:				Edge conditions according to: ISO 13715 (2000-06-15)		BND			
Material: Cu-ETP-R240 - CW004A - DIN EN13599				Status: A - Prototype Validation Phase B - Prototype X Pre-Series and Series					
Unspecified dimensions and geometries: Use 3D-CAD data.				Scale: 1:2		Weight (g): Outgoing: 225.3 Δ: - Incoming: 225.3 Surface (mm²): 19780.6			
				Data Matrix		Customer Identification No. 0000469300 Rev.006			
Part Name AR BUS BAR MODULE									
Production Step: bending									
Drawing No. EDR.2N1.AS.00100.090.D									
Dept. of Electrical Engineering							Sheet 1 / 1 A2		