

Design of a Multichannel Digital PID Controller

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May 3, 2015

1 Introduction

This document describes the hardware and software design of a general purpose, multichannel, digital PID control system. The system supports eight concurrent locking channels with ADC inputs and user-configurable DAC or DDS outputs. Each channel operates at a maximum rate of 100kHz. Optional digital filtering stages may be activated at the cost of reduced operational rates. Output processing stages enforce output bounds and support optional output scaling. A custom Python graphical interface allows for real time configuration of controller parameters and monitoring of controller state.

Controller logic is described in Verilog and implemented on a Xilinx Spartan 6 FPGA. The FPGA is mounted on a circuit board that contains an 8-channel ADC (Analog Devices AD7608, 18-bit resolution, 200 ksp/s) and an 8-channel DAC (Texas Instruments DAC8568, 16-bit resolution). The board provides I/O ports for interfacing with external DDS chips.

A high level block diagram of the system is shown below in Fig. 1. Up to eight analog process variable signals are probed by the AD7608 chip. Data is sampled at a rate of 200kHz and passed through a digital first-order sinc filter on the AD7608. The filter oversamples at a rate of 2x. The digitized and filtered signals are read by the ADC Controller module at a rate of 100kHz over two serial interfaces. The ADC Controller passes data into the PID pipeline, which computes the PID sum. Data is finally routed to DDS or DAC controllers, depending on configuration options. System parameters are set and state probed through the FrontPanel Controller, which communicates via USB 2.0 link with the Python GUI.

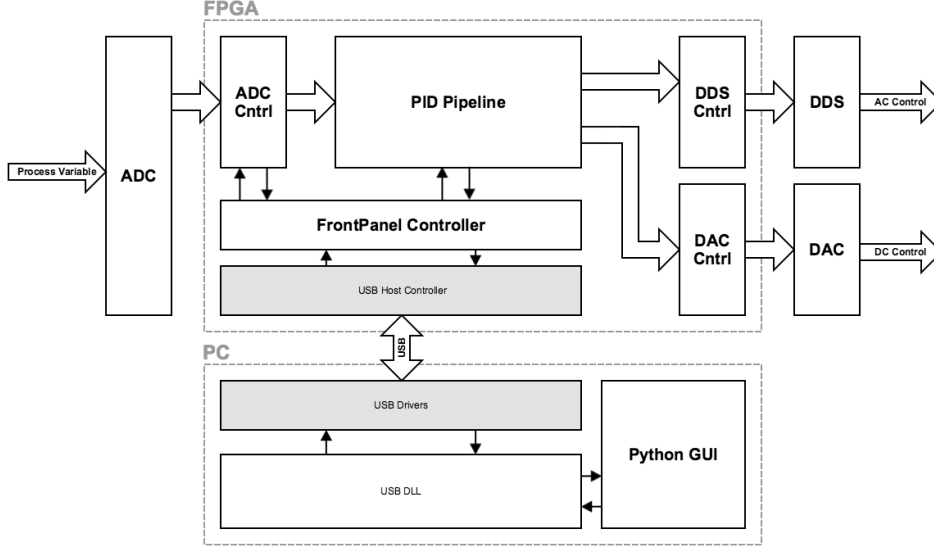


Figure 1: High level PID controller block diagram

2 Hardware Design

2.1 Overview

Fig. 2 shows a block diagram of the controller hardware layout. Data flows from left to right. The ADC Controller interfaces with the AD9912 chip, reading data over two serial interfaces at a rate of 100kHz. The AD9912 and the ADC Controller run on a 17MHz clock. The rest of this system runs at 50MHz. This clock boundary is bridged with the Clock Synchronizer unit. The synchronized data is passed to the Moving Average filtering stage, where it is optionally filtered according to the system configuration. Data is then passed to the PID filtering stage where the PID sum is computed. Data is then routed, according to user-specification to either a DAC or DDS output preprocessor. This stage enforces output bounds and optionally scales the output signal. The final output signal is delivered via controller to either a DAC or DDS chip.

2.2 ADC Controller

The ADC controller interfaces with the AD9912 chip and manages its operation. Upon system reset, the ADC controller initiates the AD9912 for maximum-rate 200kHz continuous data sampling. In order to achieve this

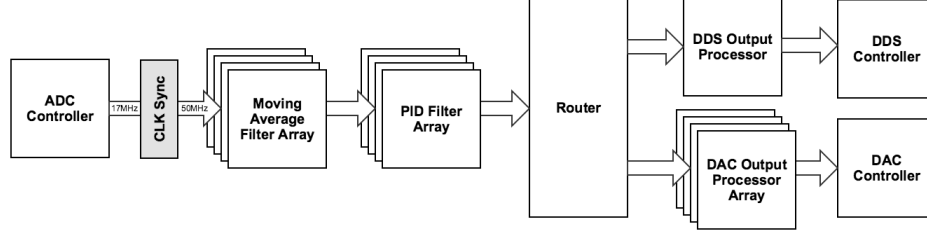


Figure 2: Hardware block diagram.

rate, the ADC controller reads data from the AD9912 concurrently as it is converting new data. The ADC controller reads two channels at a time over twin serial interfaces.

2.3 Clock Synchronizer

The AD9912 and ADC controller operate at 17MHz, while the rest of the system operates at 50MHz. The clock synchronizer serves to bridge these two clock domains. The clock synchronizer uses a finite state machine to output a single 50MHz data valid pulse for every a single input 17MHz data valid pulse.

2.4 Moving Average Filter

The moving average filter optionally maintains a moving average of its input data stream. The oversampling rate for each filter-there is one for each input ADC channel-is set in the Python GUI. The moving average filter collects enough samples to satisfy the oversample rate, computes the average of the collected data, and passes the average on to the PID filter stage.

2.5 PID Filter

The PID filter stage computes the PID weighted sum according to parameters set in the Python GUI. The filter includes overflow checking and can be optionally deactivated.

2.6 Router

The router unit routes processed input data signals to the appropriate output channel according to mappings set in the Python GUI. Any one of the

eight input channels can be mapped to any one of the output channels. The router maintains an internal mapping table, pairing input channel numbers with output channel numbers.

2.7 Output Preprocessor

The output processor stage enforces data bounds and applies an optional scaling factor to the data stream before it is sent to the DAC or DDS chips. The data bound and scaling factor are specified in the Python GUI. The output preprocessor stage also conducts overflow checking.

2.8 DAC/DDS Controllers

The DAC and DDS controllers interface with external DAC and DDS chips respectively, transmit the processed data stream via serial link. As the DAC chip features 8 discrete output channels, the DAC controller manages an internal write queue. The DDS chip only has one channel so the DDS controller simply passes data straight through without any queuing. The DAC and DDS controllers can easily be swapped with different components if hardware is ever changed in the future to include different model DAC or DDS chips.

2.9 Frontpanel Controller

The Frontpanel controller manages sending and receiving of data to and from the Python GUI. The Frontpanel controller maintains three receive Frontpanel data endpoints and one address endpoint to receive controller configuration parameters. Data is sent to the data endpoints, and an address specifying the parameter type and channel number is sent to the address endpoint.