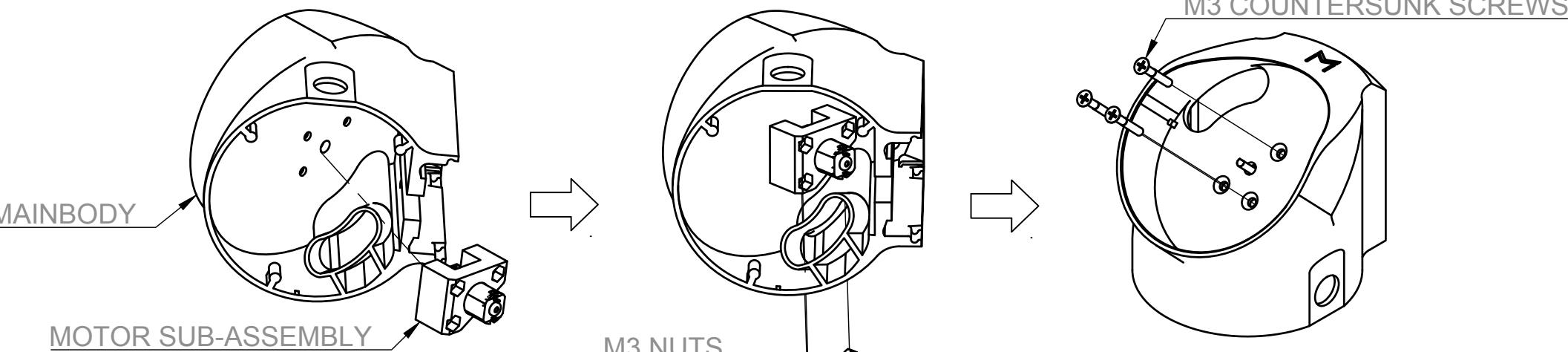
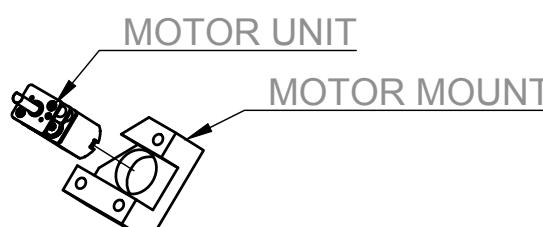
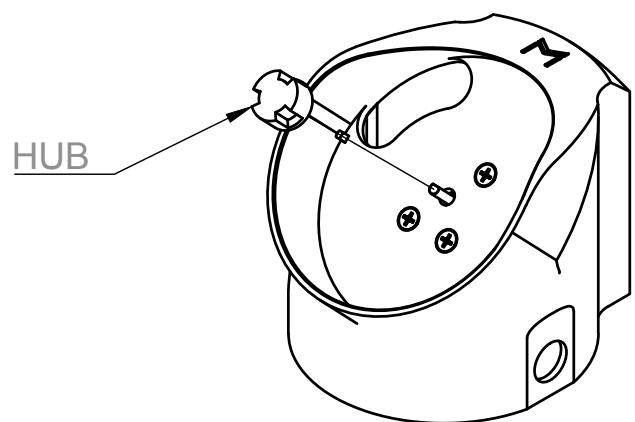


STEP 1: Build MOTOR SUB-ASSEMBLY.

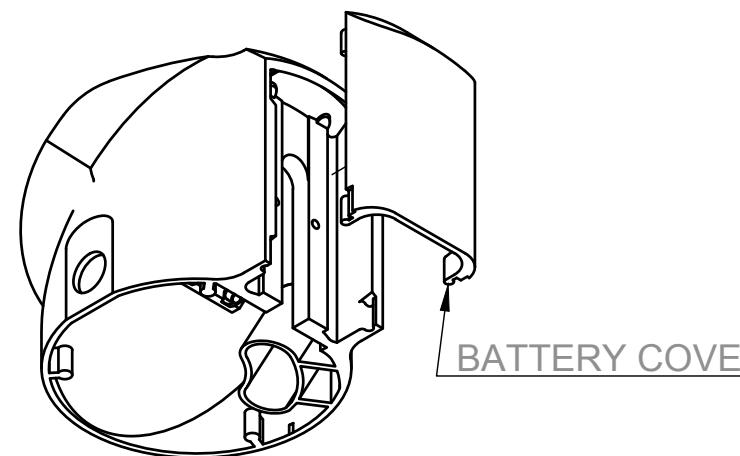
Assemble MOTOR UNIT to MOTOR MOUNT. Take note of orientation.

**STEP 3: Install HUB.**

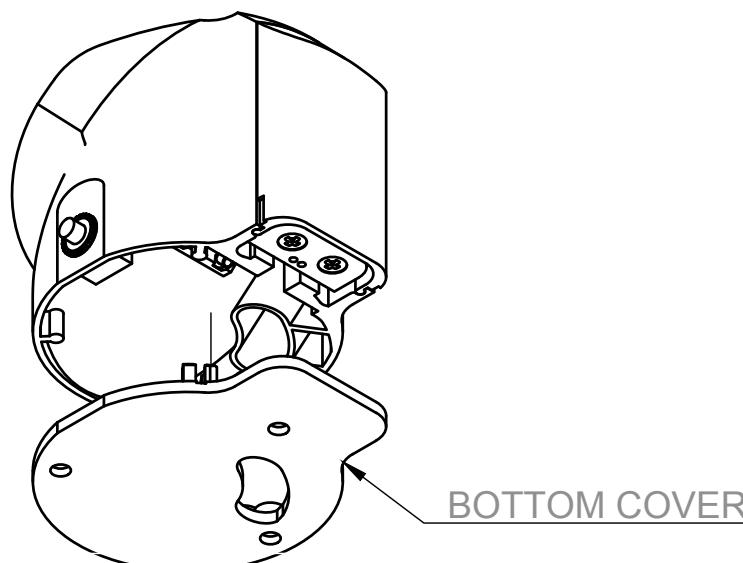
Press HUB onto shaft of MOTOR UNIT. Take note of alignment features.

**STEP 4: Install BATTERY COVER.**

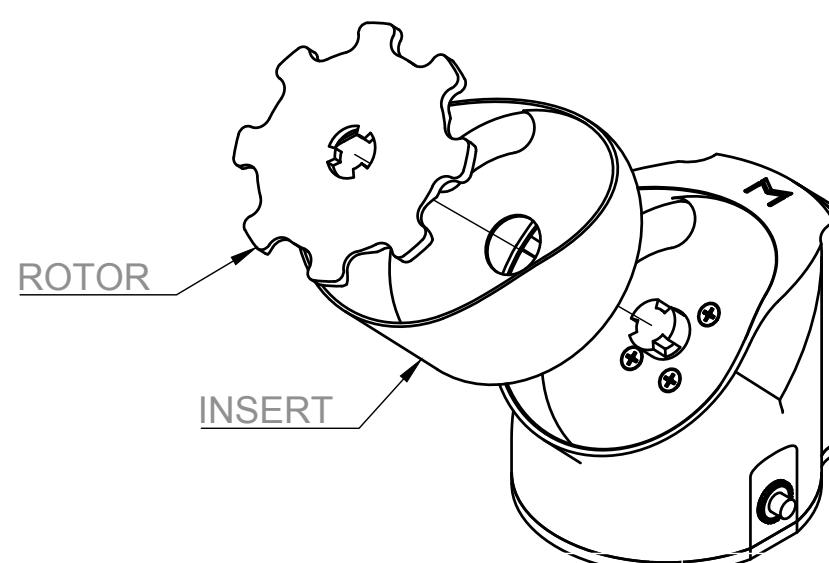
Clip BATTERY COVER to the rear of the MAINBODY. Take note to match up clip features.

**STEP 6: Install BOTTOM COVER.**

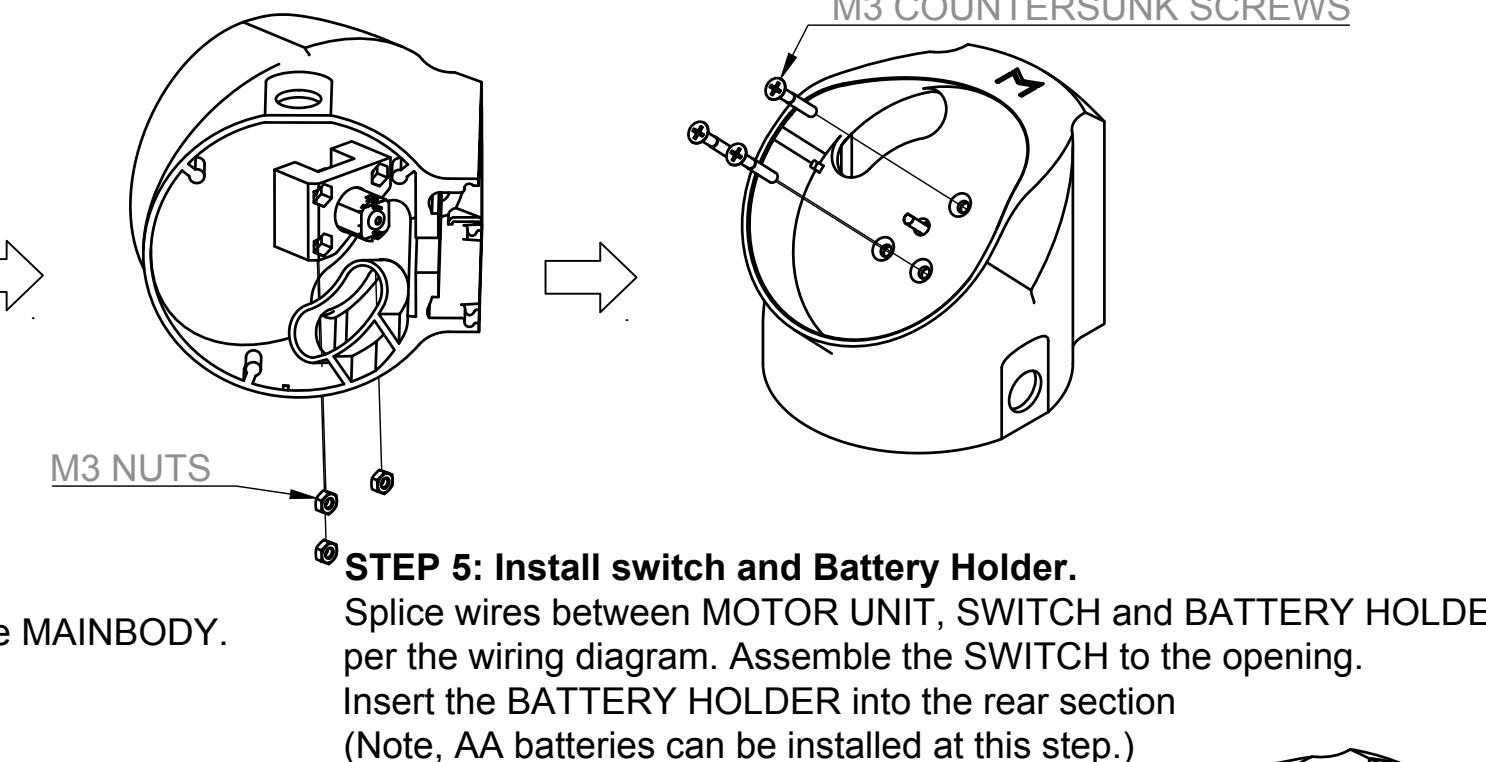
Assemble by aligning features between BOTTOM COVER and MAINBODY and sliding into place (light friction fit is expected).

**STEP 7: Install Bottom Cover.**

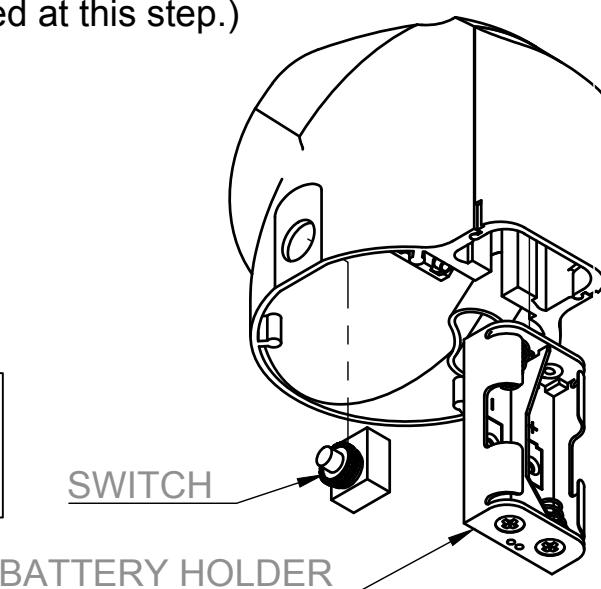
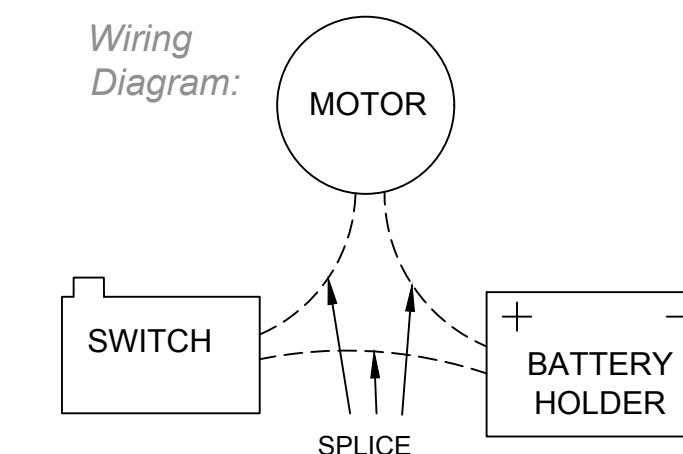
Slide the INSERT to the MAINBODY, ensuring alignment features are correctly positioned. Followed by sliding on the ROTOR onto the features of the HUB.

**STEP 2: Install MOTOR SUB-ASSEMBLY.**

Fasten the MOTOR SUB-ASSEMBLY to the MAINBODY using the M3X20 COUNTERSUNK SCREWS and M3 NUTS (qty:3). Take note of orientation.

**STEP 5: Install switch and Battery Holder.**

Splice wires between MOTOR UNIT, SWITCH and BATTERY HOLDER per the wiring diagram. Assemble the SWITCH to the opening. Insert the BATTERY HOLDER into the rear section (Note, AA batteries can be installed at this step.)

**COMPLETE!**

The assembly is complete and ready to be installed onto your grinder with the adapter.

