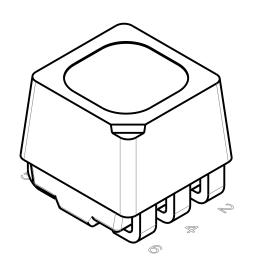


ELECTRICAL & OPTICAL CHARACTERISTICS (Ts=25°C)						
ITEM	SYMBOL	CONDITION	ABSOLUTE MAXIMUM RATING			UNITS
	2 I MDOL	CONDITION	R	G	В	UNITS
REVERSE CURRENT	I <sub>R</sub>	V <sub>R</sub> =5V	6	6	6	μΑ
FORWARD VOLTAGE	V <sub>F(min)</sub>	I <sub>F</sub> =20mA	1.7	2.7	2.7	٧
	V <sub>F(avg)</sub>					٧
	V <sub>F(max)</sub>		2.4	3.4	3.4	V
DOMINANT WAVELENGTH	$\lambda_{D}$	I <sub>F</sub> =20mA	6   8 ~ 6 2 8	518~530	464~474	nm
SPECTRUM RADIATION BANDWIDTH	Δλ	I <sub>F</sub> =20mA	2 4	38	30	nm
LUMINOUS INTENSITY	l <sub>V(min)</sub>	- I <sub>F</sub> =20mA	600	1420	320	mc d
LOMINOUS INTENSTIT	l V ( a v g )		780	1850	420	mc d
VIEWING ANGLE	201/2	I <sub>F</sub> =20mA		110		d e g

— .||0 -[2,8]

	MAXIMUM	RATINGS	(Ts=25°C)		
ITEM	CVMDOL	ABSOLUT	LIMITO		
I I E M	SYMBOL	R	G	В	UNITS
FORWARD CURRENT	I <sub>F</sub>	25	20	20	mA
PULSE FORWARD CURRENT	I <sub>FP</sub>	80	80	80	mA
REVERSE VOLTAGE	v <sub>R</sub>	5	5	5	٧
OPERATING TEMPERATURE	T <sub>OPR</sub>		-30~+85		°C
STORAGE TEMPERATURE	T <sub>STG</sub>		-40~+100		°C
POWER DISSIPATION	PD	60	68	68	mW
ELECTROSTATIC DISCHARGE(HBM)	ESD		100	0 V	



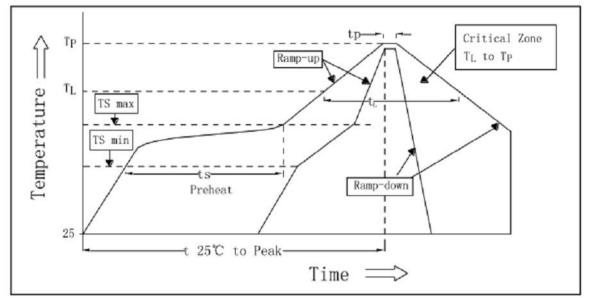


- NOTES:
  I. PIN NUMBERS ARE FOR REFERENCE ONLY, DESIGNATION NON EXISTENT ON PART
- 2. LABELING FOR REEL AND OUTSIDE OF ALUMINUM BAG,
  DIALIGHT P/N QUANTITY PER REEL, DATE CODE, INTENSITY BIN CODE,
  LOT NUMBER AND COUNTRY OF ORIGIN.
- 3.STORAGE CONDITIONS FOR TAPED PRODUCTS: RE-TAPING MAY BE NECESSARY FOR PRODUCTS STORED MORE THAN 12 MONTHS.
- 4. DRY PACK PACKAGING CONSIST OF A DESICCANT, HUMIDITY INDICATOR CARD IN A VACUUM SEALED MOISTER BARRIERBAG, MOISTER SENSITIVITY LABEL LEVEL 5A ON OUTSIDE BAG.
- 5. QUATITY: 3,000 PIECES PER REEL/BAG.
- 6. HBM CLASS IB
- 7. OBSERVE PRECAUTIONS FOR HANDLING ELECTROSTATIC SENSITIVE DEVICES.
- 8. PART No: 598-8G10-313F



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	INTERNAL REFERENCE ONLY = 3D MODEL : 4500521857323-A.I				
SCALE: 15.000	DRAWING NUMBER	REV			
ALL DIM'S IN: INCHES (MM)	C-18481	l B			
TOLERANCES: UNLESS OTHERWISE SPECIFIED	C-10401	Ь			
FRACTIONS: ±1/64 DECIMALS (.XX): ±.01	SM 2828 RGB W/6 LEADS				
DECIMALS (.XXX): ±.005 DECIMALS (.XXXX): ±.0005 ANGLES: ±1°	MATERIAL				
FINISH	CONT FARMINGDAL (732)	TE 34 SOUTH E, NJ 07727 919-3119 light.com			
FSCM 83330	SHEET I OF 2 FAMILY TABLE:				

## SMT REFLOW SOLDERING INSTRUCTIONS

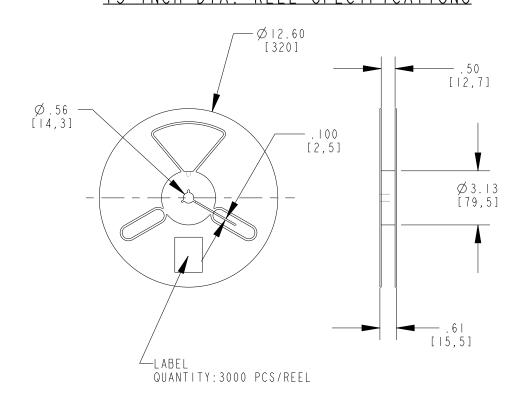


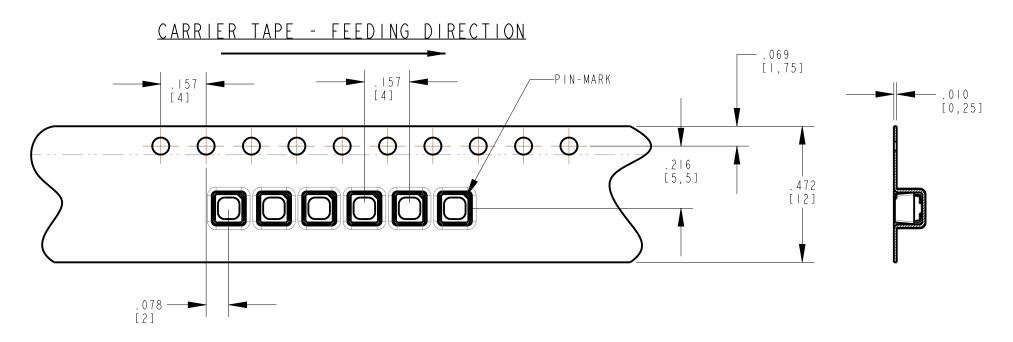
AVERAGE TEMPERATURE RISE SPEED (Tsmax to Tp)	MAX 4°C/s
PREHEATING: MINIMUM TEMPERATURE (Tsmin)	150°C
PREHEATING: MAX. TEMPERATURE (Tsmax)	200°C
PREHEATING: TIME (Tsmin to Tsmax)	60s-120s
TIME LIMITED TO MAINTAIN HIGH TEMPERATURE: THE TEMPERATURE	2 I 7° C
TIME LIMITED TO MAINTAIN HIGH TEMPERATURE: THE TIME	MAX 60s
PEAK/CLASSIFICATION OF TEMPERATURE: (Tp)	250°C
SOLDERING TIME:	MAX 10s
RAMP-DOWN RATE:	6°C/s max

## SOLDERING NOTES:

- I. REFLOW SOLDERING SHOULD NOT BE DONE MORE THAN ONE TIMES.
- 2. IT IS RECOMMENDED THE USE OF MIDDLE TEMPERATURE SOLDER PASTE.
- 3. STRESS ON THE LEDS SHOULD BE AVOIDED DURING HEATING IN SOLDERING PROCESS.
- 4. AFTER SOLDERING, DO NOT DEAL WITH THE PRODUCT BEFORE TEMPERATURE IS DOWN TO ROOM TEMPERATURE.

## 13 INCH DIA. REEL SPECIFICATIONS







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DIALIGHT CORP INTERNAL	REFERENCE ONLY = 3D MODEL : 8500521857323-SOLDER_PAD-A			
SCALE: 15.000	DRAWING NUMBER	REV		
ALL DIM'S IN: INCHES (MM)	C-18481	Δ		
TOLERANCES: UNLESS OTHERWISE SPECIFIED	C 10401	/ \		
FRACTIONS: ±1/64 DECIMALS (.XX): ±.01	SM 2828 RGB W/6 LEADS			
DECIMALS (.XXX): ±.005 DECIMALS (.XXXX): ±.0005 ANGLES: ±1°	MATERIAL -			
FINISH -	PARMINGDAL (732)	E 34 SOUTH E, NJ 07727 919-3119 light.com		
FSCM 83330	SHEET 2 OF 2 FAMILY TABLE:			

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