



## ■ Electro-Optical Characteristics (IF=20mA Ta@25°C)

- ※ 1. Reflow soldering should not be done more than two times.( led side last stage )
- ※ 2. When soldering, do not put stress on the LEDs during heating.
- ※ 3. Hand soldering condition: 350°C for 3 Sec, but not recommended in production process.
- ※ 4. In Pick and place process avoid touching led lens.