

Table 14: Variable Definitions

Variable	description	unit
$F_{s,z}$	measured force	N
$F_{t,q}$	quasi-static collision threshold ⁵	N
$F_{t,t}$	transient collision threshold ^{??}	N
m_e	effective mass (reflected inertia)	kg
m_{load}	additional mass loaded to the test device	kg
n_d	number of detected contacts	-
$n_{d,t}$	number of detected contacts for tactile collision sensitivity	-
N_c	amount of conducted collision tests	-
$N_{\dot{x}}$	total amount of velocity settings for the experiment	-
u	unit step function	-
\dot{x}	velocity	m/s
x_s	start point in Cartesian frame of the test device	mm
x_e	end point in Cartesian frame of the test device	mm

Table 15: Metric Definitions

Metric	name	description	eq.	unit	best ⁶
S_t	Conformance to transient collision thresholds	Percentage of velocity setting where the initial collision with a constrained body part complies to current thresholds	$\frac{n_{s,t}}{N_c},$ $n_{s,t} = \sum_{i=1}^{N_c} u \left(\frac{1}{\max_t F_{s,z} - F_{t,t}} - 1 \right),$ $N_c = N_b N_{\dot{x}}$	%	100
S_{qs}	Conformance to quasi-static collision thresholds	Percentage of velocity setting where is the clamping force after collision with a constrained body part complies to current thresholds	$\frac{n_{s,q}}{N_c},$ $n_{s,q} = \sum_{i=1}^{N_c} u \left(\frac{1}{\mu_{F_{s,z}(t>0.5)} - F_{t,q}} - 1 \right)$	%	100

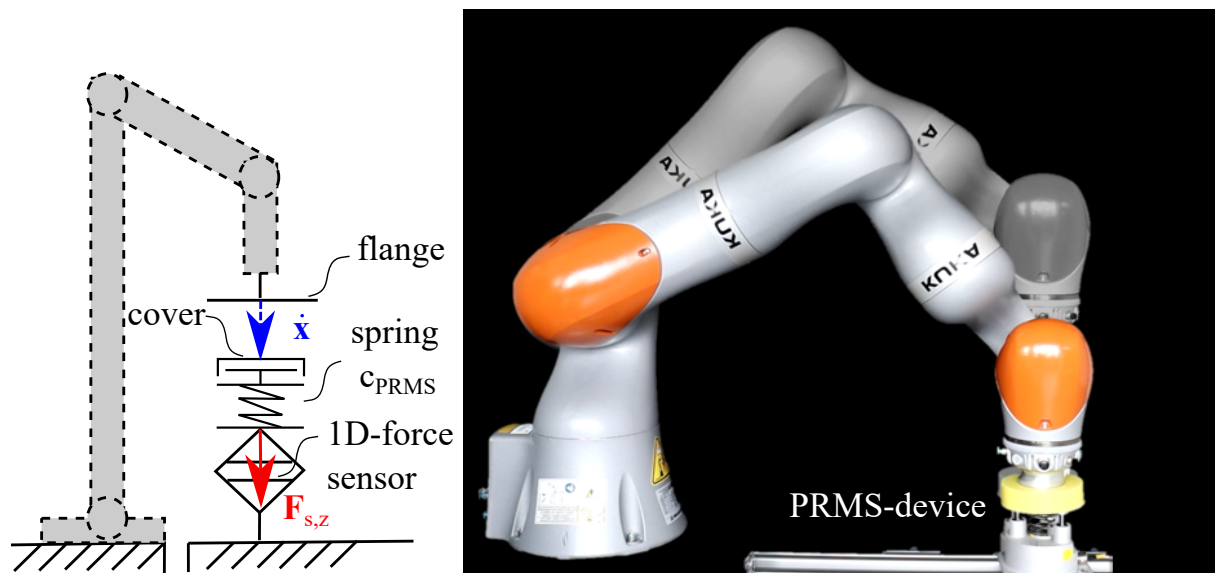


Figure 16: Reference system for constrained collision force measurement.

Table 16: Setup definitions

component	considered quantity	value	accuracy req.
contact velocities $\ \dot{\mathbf{x}}\ $	velocity [m/s]	0.05	± 0.01
		0.10	± 0.01
		0.12	± 0.01
		0.19	± 0.01
		0.26	± 0.01
		0.33	± 0.01
		0.40	± 0.01
		0.47	± 0.01
		0.54	± 0.01
device setting 1 ⁷	cover hardness [ShA]	70	-
	spring stiffness c_{PRMS} [N/mm]	150	-
device setting 2	cover hardness [ShA]	70	-
	spring stiffness c_{PRMS} [N/mm]	75	-
device setting 3	cover hardness [ShA]	30	-
	spring stiffness c_{PRMS} [N/mm]	60	-
device setting 4	cover hardness [ShA]	30	-
	spring stiffness c_{PRMS} [N/mm]	50	-
device setting 5	cover hardness [ShA]	70	-
	spring stiffness c_{PRMS} [N/mm]	50	-
device setting 6	cover hardness [ShA]	70	-
	spring stiffness c_{PRMS} [N/mm]	40	-
device setting 7	cover hardness [ShA]	30	-
	spring stiffness c_{PRMS} [N/mm]	35	-
device setting 8	cover hardness [ShA]	30	-
	spring stiffness c_{PRMS} [N/mm]	30	-
device setting 9	cover hardness [ShA]	70	-
	spring stiffness c_{PRMS} [N/mm]	25	-
device setting 10	cover hardness [ShA]	10	-
	spring stiffness c_{PRMS} [N/mm]	10	-
start distance x_s	distance [mm]	[0,0,250]	± 2
end distance x_e	distance [mm]	[0,0,-250]	± 2

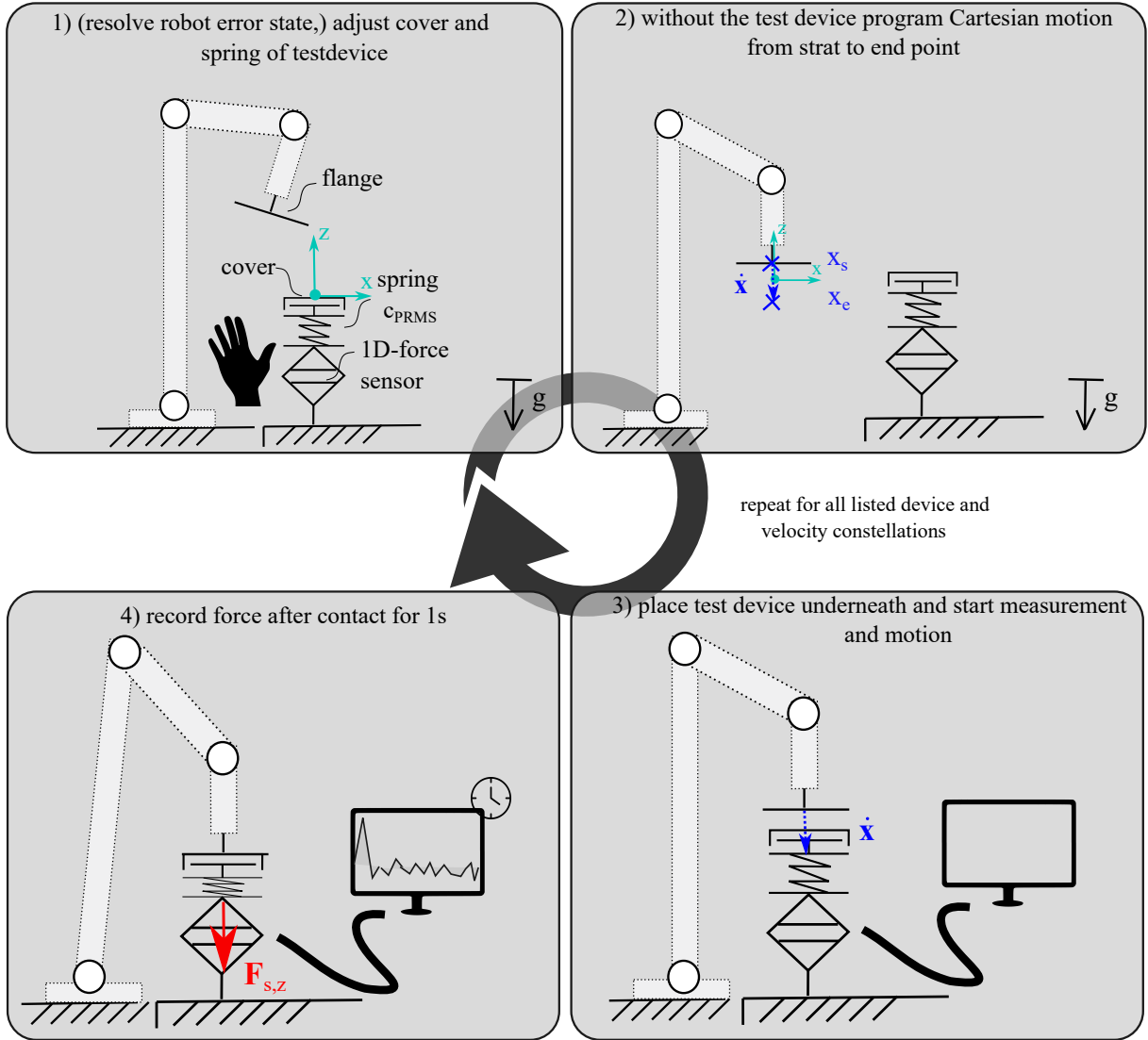


Figure 17: Measurement Procedure for S_t and S_{qs} .