

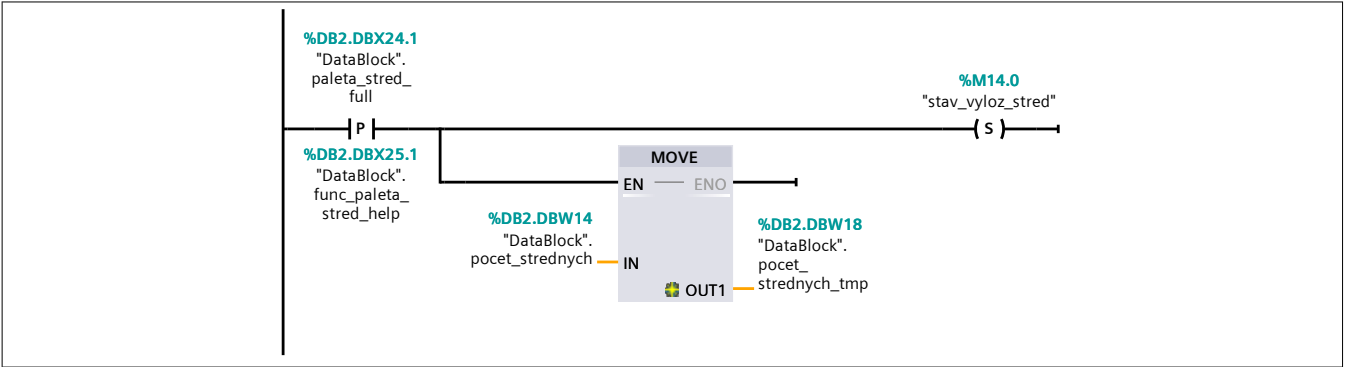
vykladanie_palety_stred [FC2]

vykladanie_palety_stred Properties

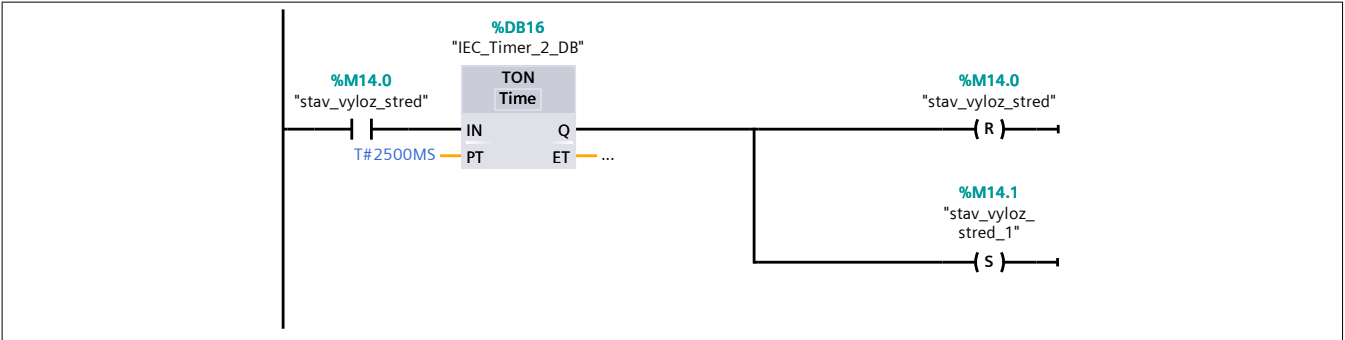
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Language	LAD	Numbering	Automatic		
Information					
Title		Author		Comment	
Family		Version	0.1	User-defined ID	

Name	Data type	Default value	Supervision	Comment
Input				
Output				
InOut				
Temp				
Constant				
▼ Return				
vykladanie_palety_stred	Void			

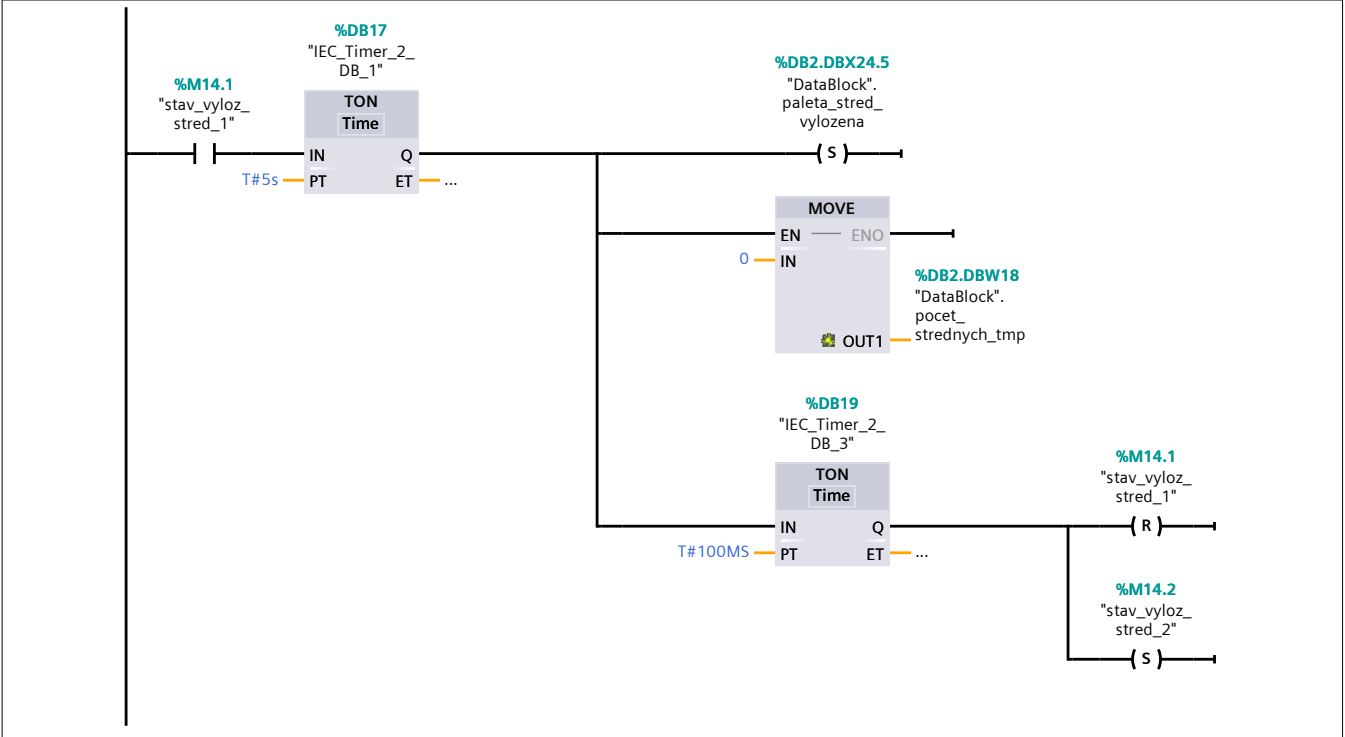
Network 1:



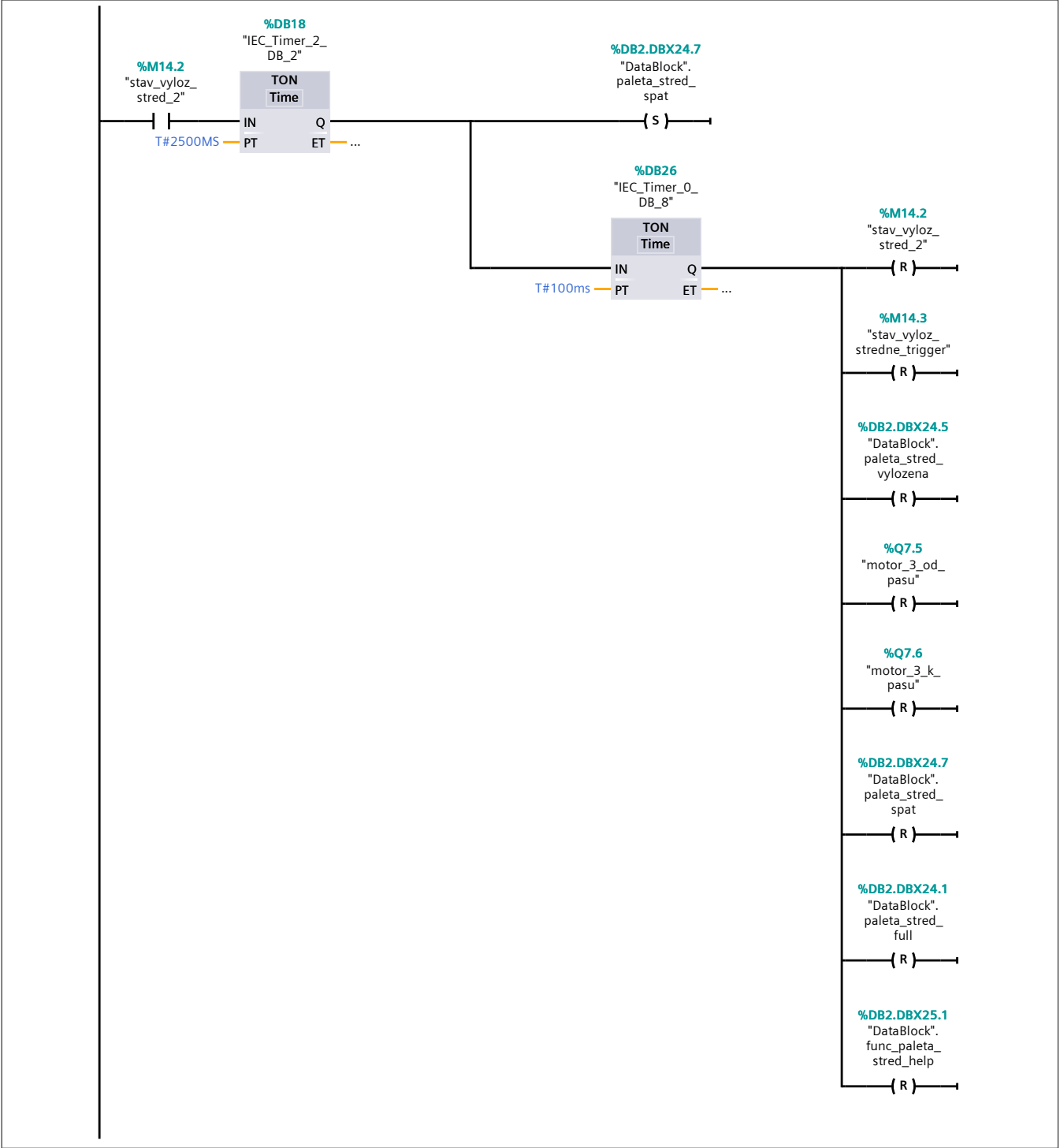
Network 2: Stav vykladania bední - v prvom stave sme pokiaľ nepríde paleta na koniec



Network 3: V tomto stave čaká 5sekúnd na vyloženie



Network 4: V tomto stave sme pokial nepríde paleta naspäť



Network 5:



Network 6:

Totally Integrated Automation Portal		
	<div><div><div><div>%M14.2 "stav_vyloz_ stred_2"</div><div></div></div><div><div>%Q7.6 "motor_3_k_ pasu"</div><div></div></div></div><div></div></div>	