Totally Integrated Automation Portal										
vizualizacia [FC3]										
vizualizacia Properties										
General Name	vizualizac		Number 3			Туре	FC		Language	LAD
Numbering Information	Automati									
Title Version	0.1		Author User-define	ed ID		Comment	Comment		Family	
Name			Data type Default value				Supervision Comment			
Input			,				•			
Output InOut										
Temp Constant										
▼ Return										
vizualizac	ia		Void							
Network 1:										
				%M13.0				6DB2.DBX25.2 "DataBlock".		
			"s	tav_vyloz_male"				motor2_ON		
			-	%M13.2 "stav_vyloz_ male_2"						
Network 2:										
			"s	%M14.0 tav_vyloz_stred"			Q	"DataBlock". motor3_ON		
			-	%M14.2 "stav_vyloz_ stred_2"						
Network 3:			·							
			-	%M12.0 "stav_velka_1"			q	6DB2.DBX25.6 "DataBlock". stredna		
Network 4:										
				%M11.0 "stav_mala_1"			, "[6DB2.DBX25.5 DataBlock".mala		
Network 5:			<u> </u>							
				%M10.1 "stav_scan"			Ģ	6DB2.DBX25.6 "DataBlock". stredna		
				——————————————————————————————————————				6DB2.DBX25.5 DataBlock".mala		
		i ie pohybu pra ,5s a 10Hz clock				25				

Totally Integrated
Automation Portal

Network 7: animovanie pohybu plnej palety 2 od pasu

stav_vyloz_male_2 trva 2,5s a 10Hz clock blika kazdu 0,1s cize counter narata do 25

Network 8: animovanie pohybu palety 3

stav_vyloz_male_2 trva 2,5s a 10Hz clock blika kazdu 0,1s cize counter narata do 25

Network 9: animovanie pohybu palety 3

stav_vyloz_male_2 trva 2,5s a 10Hz clock blika kazdu 0,1s cize counter narata do 25

Network 10: animovanie pohybu dlhej bedničky

Network 11: animovanie pohybu strednej bedničky

Totally Integrated **Automation Portal** %DB30 "IEC_Counter_ 0_DB_9" %DB2.DBX38.0 "DataBlock". CTU Int help_posun_ strednej **%M100.0** "Clock_10Hz" CU %DB2.DBW36 %M10.1 "DataBlock". posun_strednej_ "stav_scan" 22 — PV Network 12: Help posun strednej bedne %DB2.DBX38.0 "DataBlock". %MB12 "stavy_velka" == Byte **(**)-%MB12 "stavy_velka" Byte %MB12 "stavy_velka" Network 13: podmienka pre zobrazenie malej palety s 1 bedničkou %DB2.DBX48.0 %MB13 %DB2.DBW8 "DataBlock". "stavy_vyloz_ male" "DataBlock". zobraz_malu_ paletu pocet_malych == Int == Byte Network 14: podmienka pre zobrazenie strednej palety s 1 bedničkou %DB31 "IEC_Timer_0_ DB_9" %DB2.DBX48.3 %DB2.DBX48.2 %DB2.DBW14 %MB14 "DataBlock". "DataBlock". "DataBlock". pocet_strednych "stavy_vyloz_ stredne" TON zobraz_strednu_ zobraz_strednu_ paletu2 paletu **⊣** ⊢ Byte Int T#2.5S — PT ET -**%DB2.DBW14** "DataBlock". pocet_strednych Int **%DB32**"IEC_Timer_0_
DB_10" %DB2.DBW18 "DataBlock". **%DB2.DBX48.3**"DataBlock".
zobraz_strednu_
paletu2 %DB2.DBW14 "DataBlock". pocet_strednych pocet_ strednych_tmp TON Time |==| |Int| == | Int | T#2.5S — PT %DB2.DBW18 "DataBlock". %DB2.DBW14 pocet_ strednych_tmp "DataBlock". pocet_strednych == Int == Int

Totally Integrated
Automation Portal

Network 16: zobrazenie palety 2 so 4mi bednami

Network 17: animacia pásu1