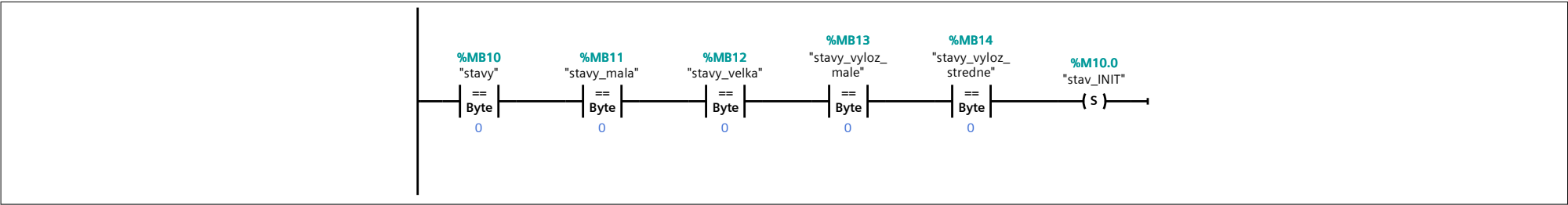


triedenie [FC5]

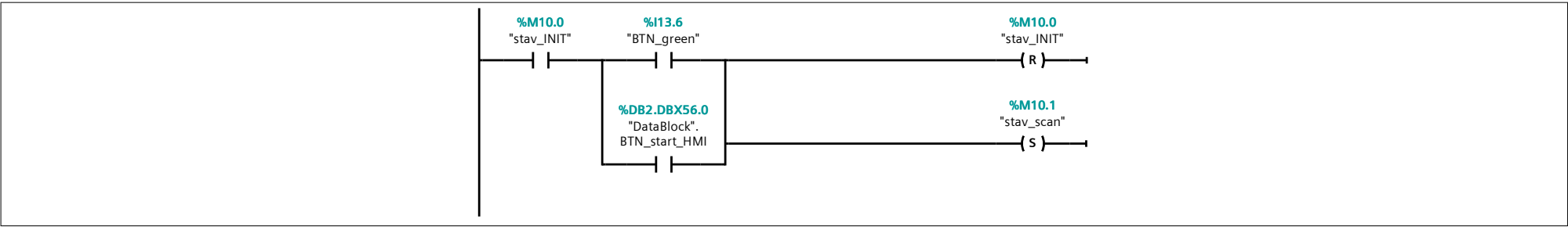
triedenie Properties							
General							
Name	triedenie	Number	5	Type	FC	Language	LAD
Numbering	Automatic						
Information							
Title		Author		Comment		Family	
Version	0.1	User-defined ID					

Name	Data type	Default value	Supervision	Comment
Input				
Output				
InOut				
Temp				
Constant				
▼ Return				
triedenie	Void			

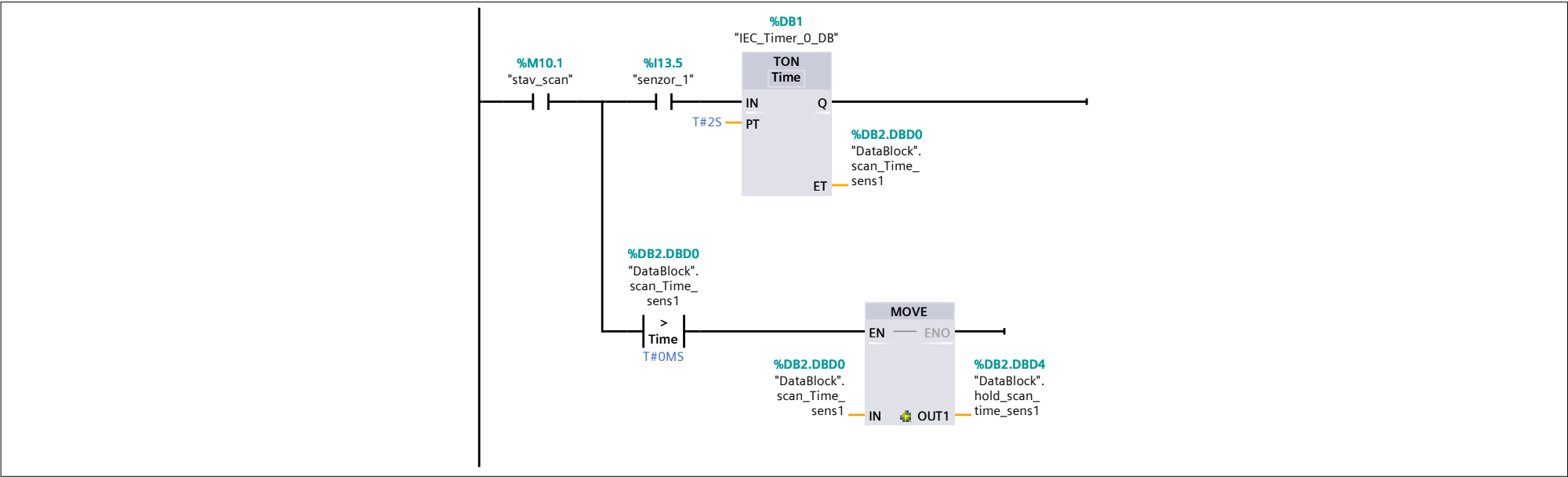
Network 1: Ak sú všetky stavy v 0 setní stav INIT



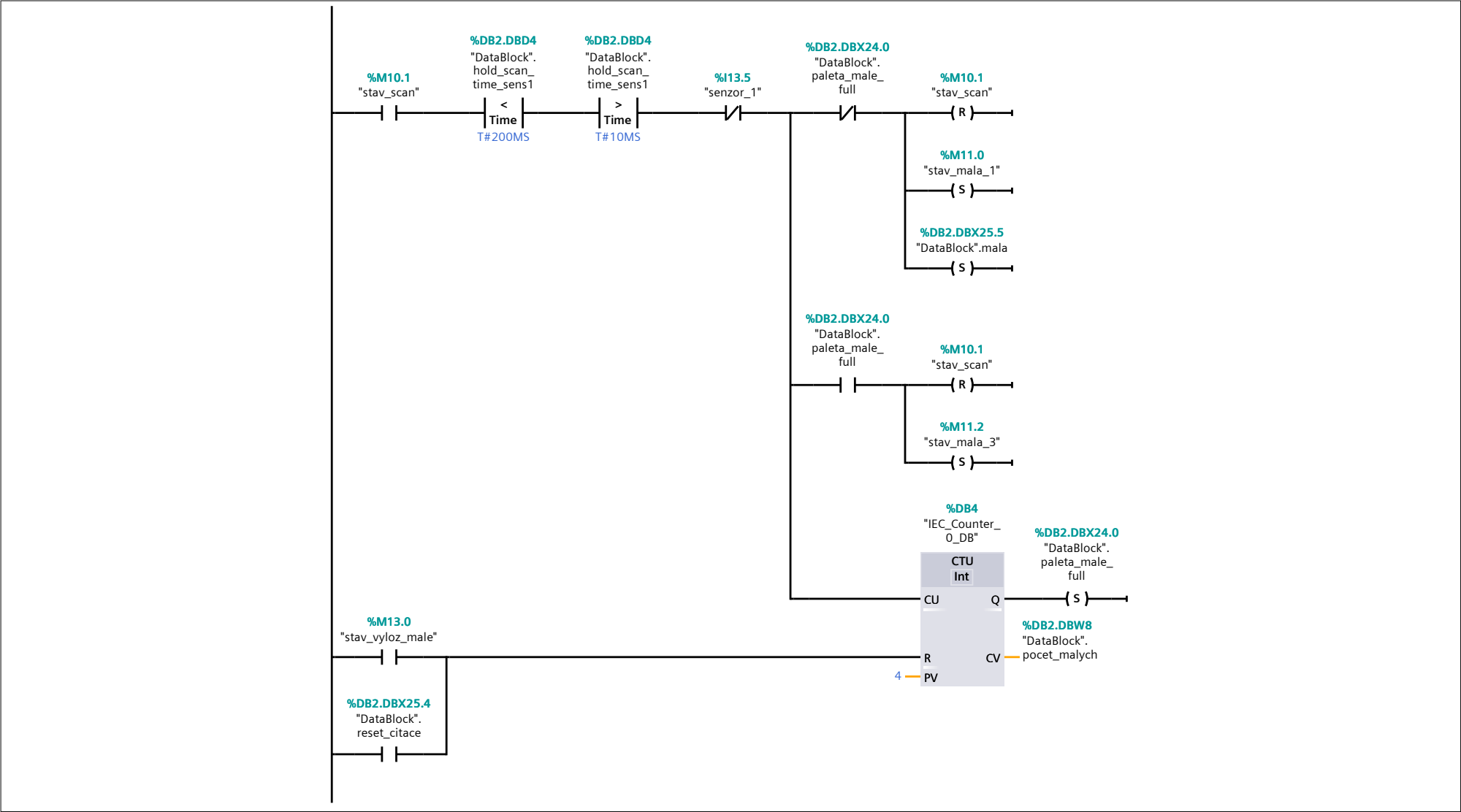
Network 2: Po stlačení tlačítka štart sa rozbehne pás



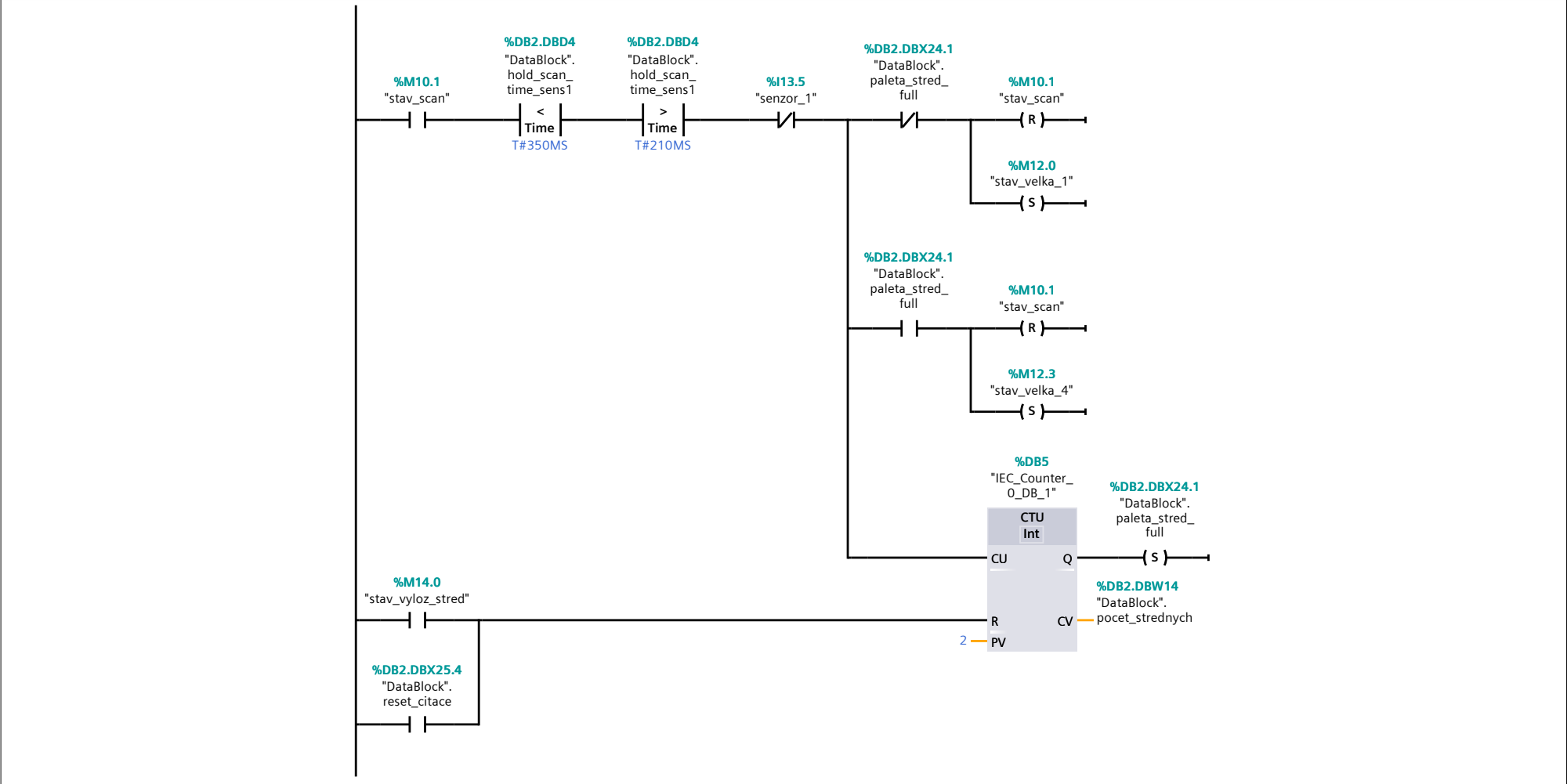
Network 3: Stav scan: v tomto stave scanujú oba snímače



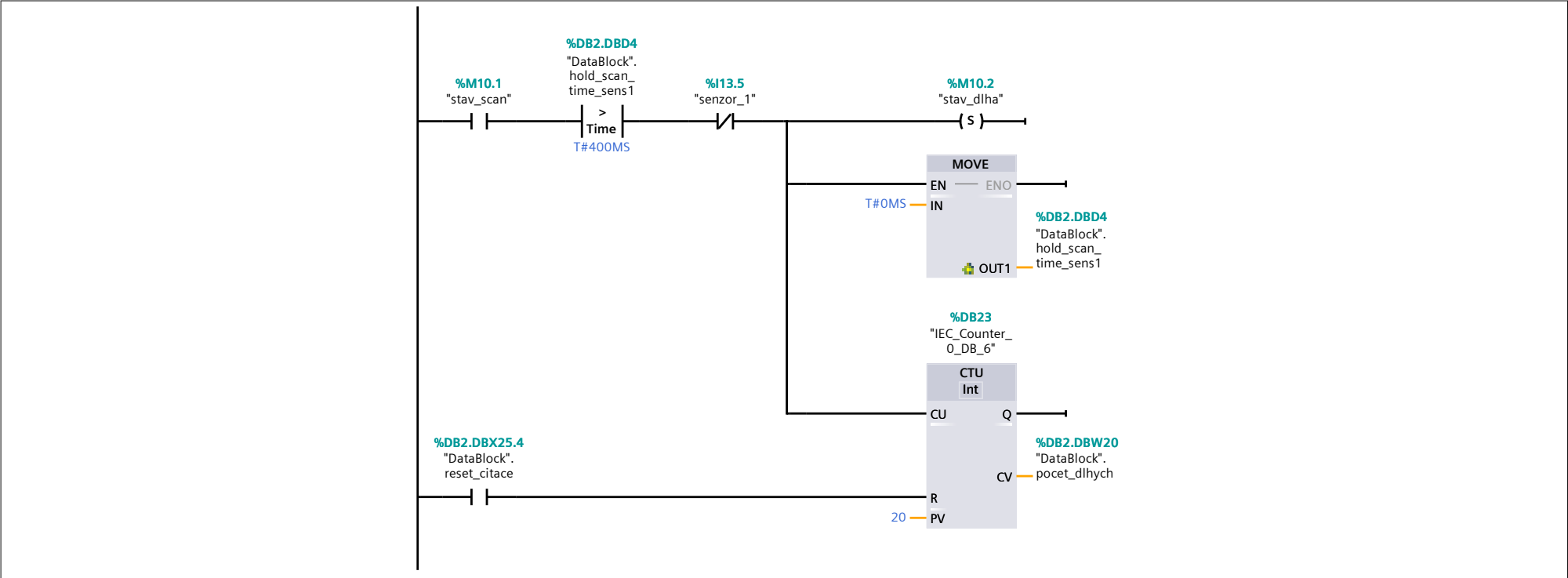
Network 4: scan - malá bednička



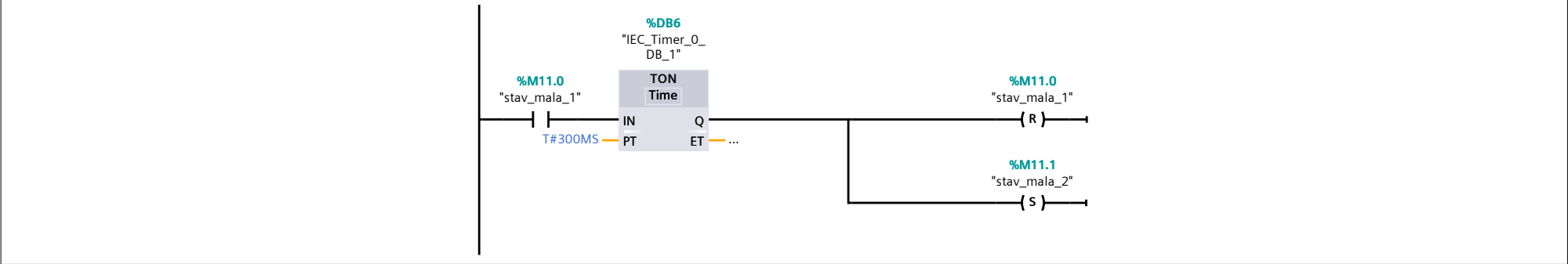
Network 5: scan - stredná bednička



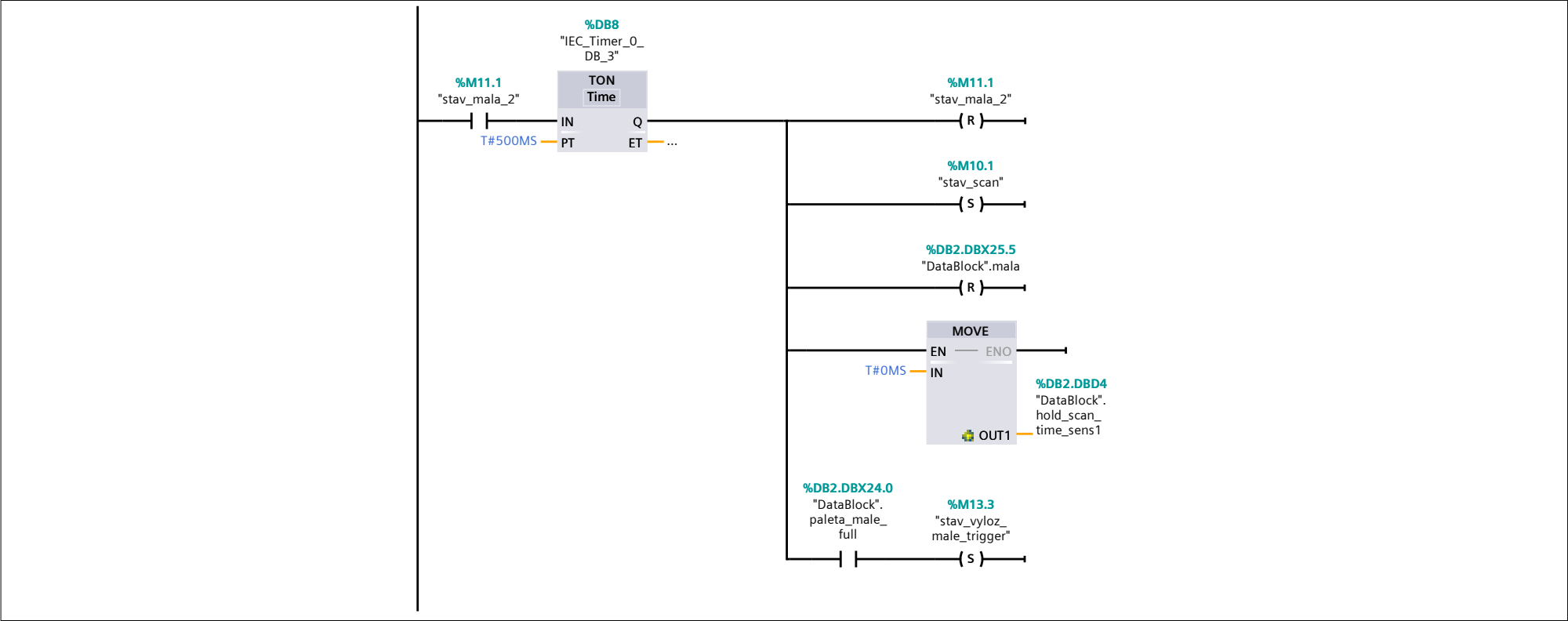
Network 6: scan - dlhá bednička



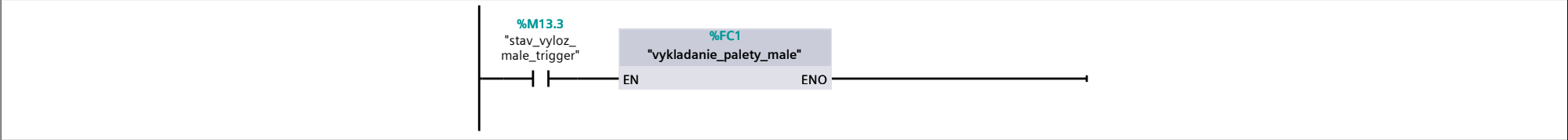
Network 7: Stav pre malú bedničku - počká 300MS pokiaľ príde malá bednička pri solenoid



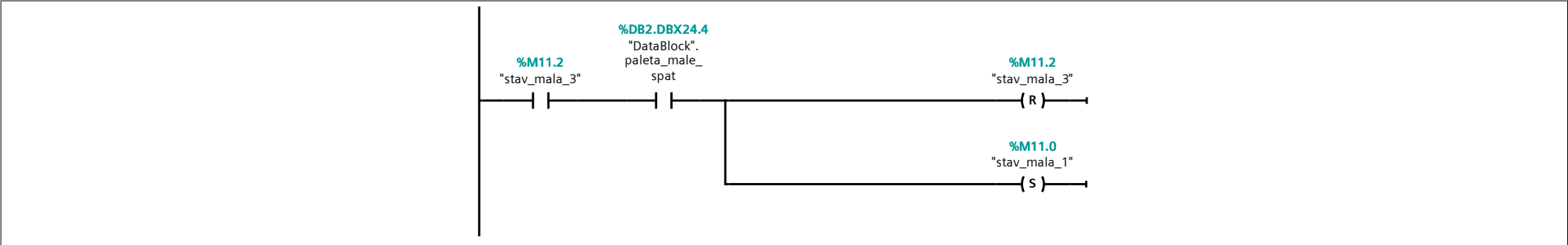
Network 8: Spustenie solenoidu 1 na 500MS a návrat do stavu SCAN



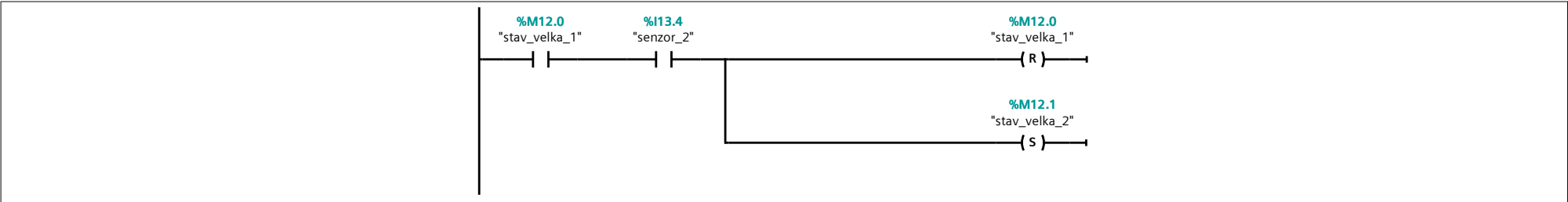
Network 9: Spustenie funkcie pre vykladanie malej palety



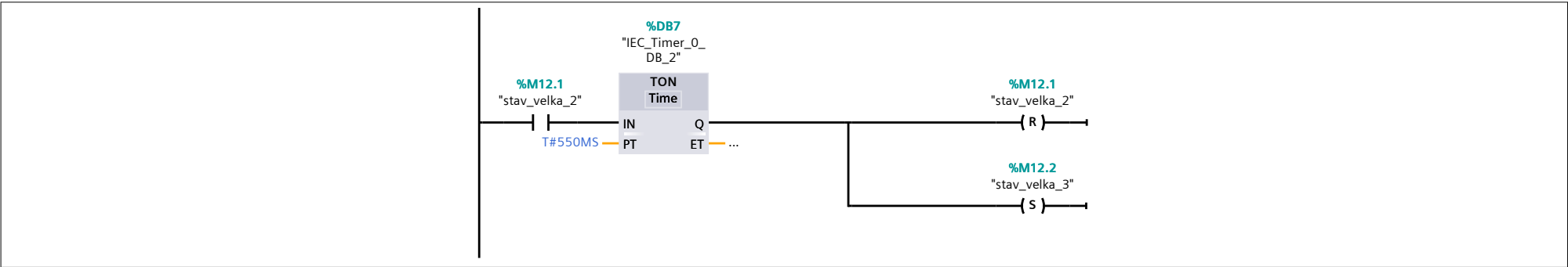
Network 10: V tomto stave čakám na malú paletu



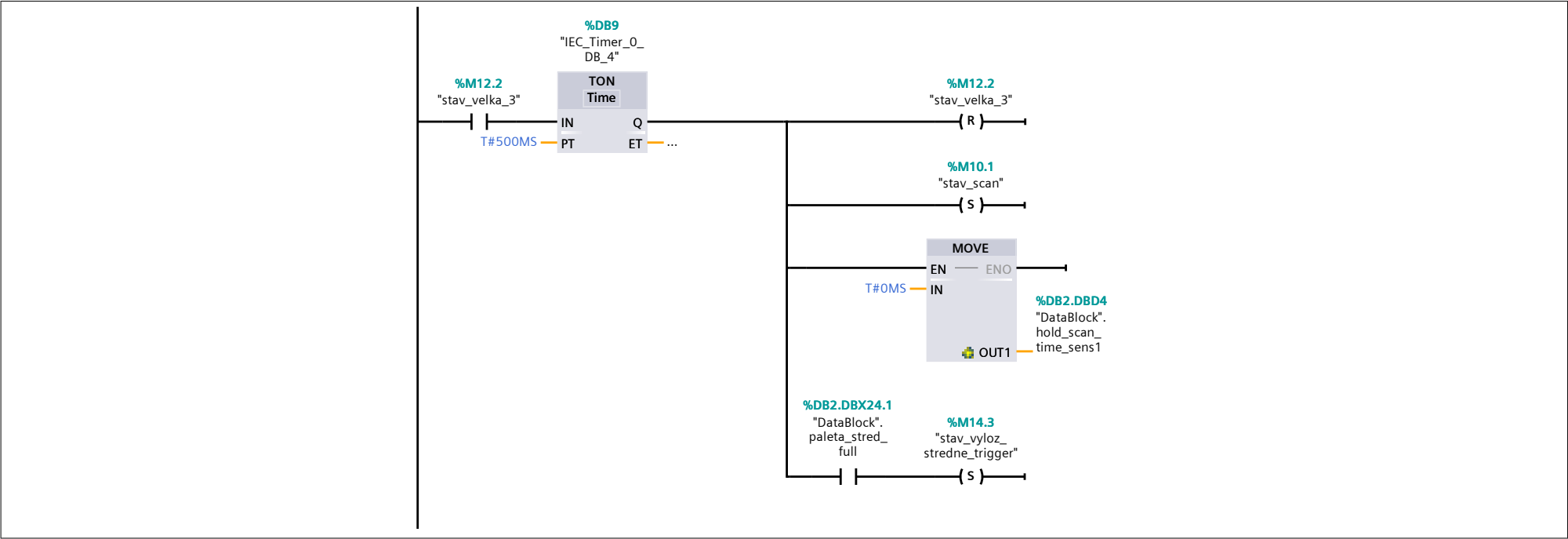
Network 11: Stav pre strednú bedničku - zdetekovanie velkej bedničky pri senzore 2



Network 12: počká 500MS pokiaľ príde stredná bednička pri solenoid



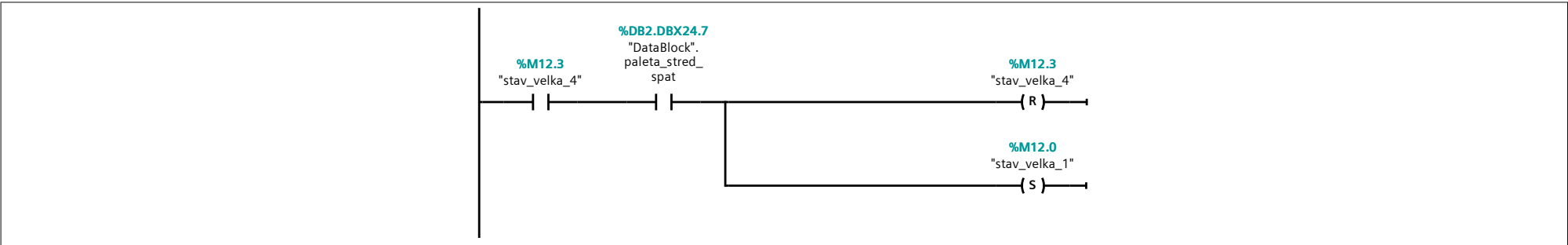
Network 13: Spustenie solenoidu 2 na 500MS a návrat do stavu SCAN



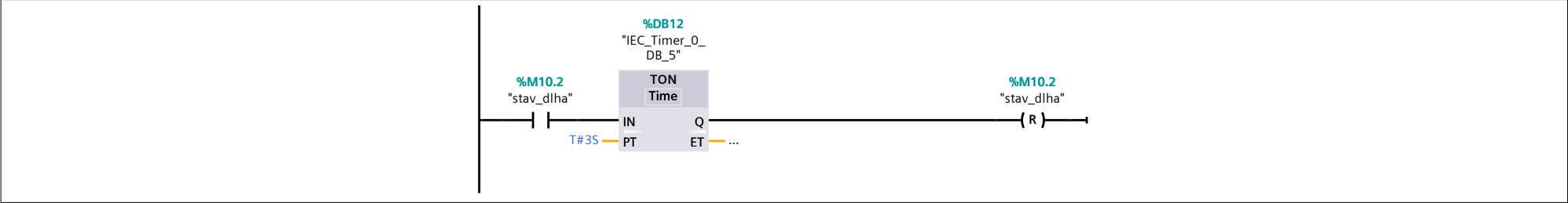
Network 14: Spustenie funkcie pre vykladanie velkej palety



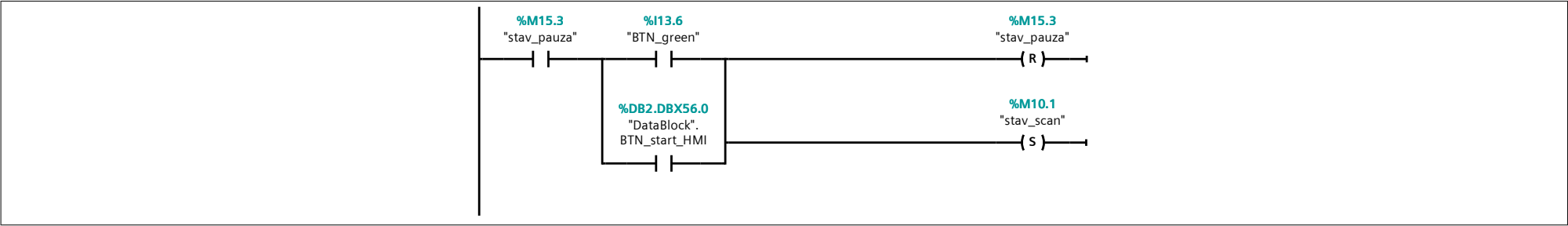
Network 15: V tomto stave čakám na veľkú paletu



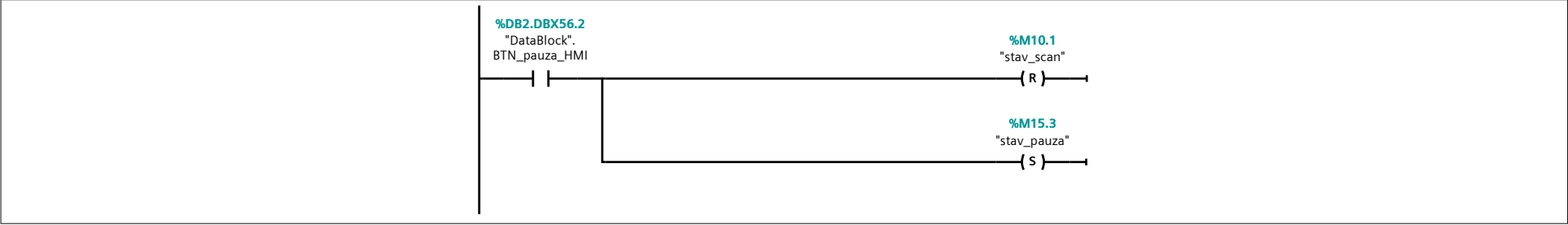
Network 16: prechod dlhej bedničky po páse



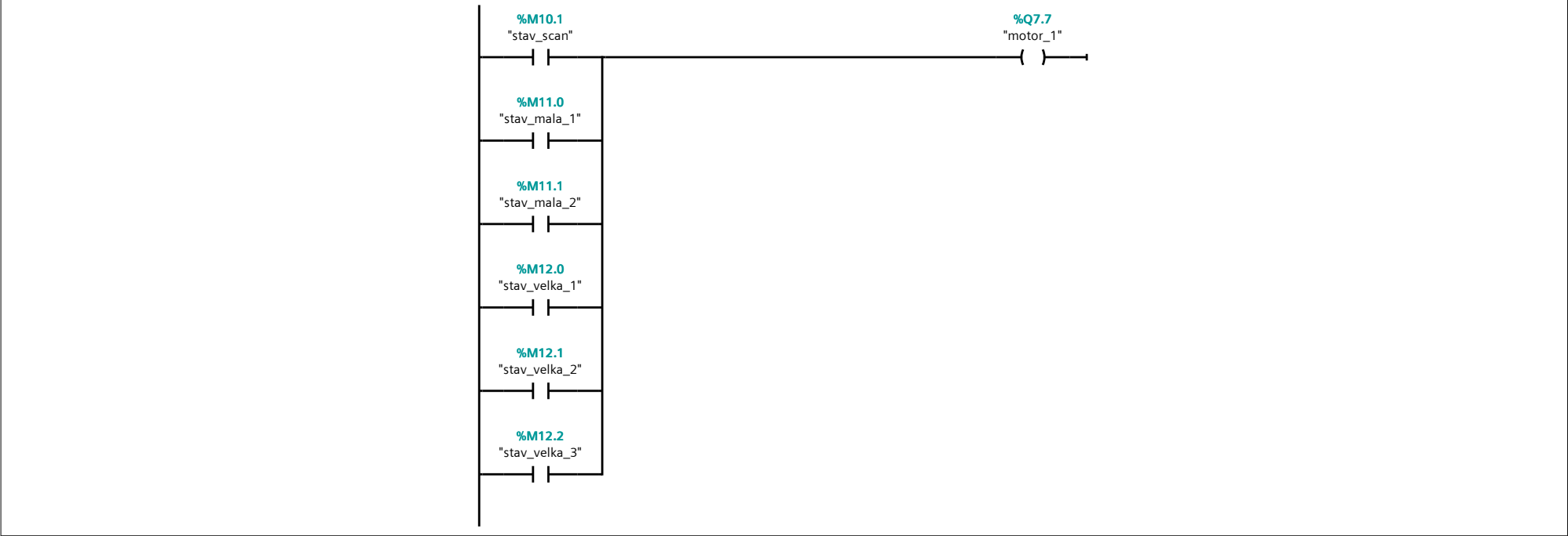
Network 17: PAUZA



Network 18:



Network 19: Výstupy - Motor 1



Network 20: Výstupy - Solenoid 1



Network 21: Výstupy - Solenoid 2

