|--|

## vykladanie\_palety\_stred [FC2]

vykladanie_palety_stred Properties								
General	General Control of the Control of th							
Name	vykladanie_palety_stred	Number	2	Туре	FC	Language	LAD	
Numbering	Automatic							
Information								
Title		Author		Comment		Family		
Version	0.1	User-defined ID						

	Name	Data type	Default value	Supervision	Comment
	Input				
	Output				
	InOut				
	Temp				
	Constant				
	▼ Return				
	vykladanie_palety_stred	Void			

## Network 1:

Network 2: Stav vykladania bední - v prvom stave sme pokial nepríde paleta na koniec

```
    %DB16

    "IEC_Timer_2_DB"

    %M14.0

    "stav_vyloz_stred"

    IN Q

    T#2500MS

    PT

    ET

    ...

    %M14.0

    "stav_vyloz_stred"

    (R)

    *M14.1

    "stav_vyloz_stred"

    *S }

    (S)
```

Network 3: V tomto stave čaká 5sekúnd na vyloženie

```
"IEC_Timer_2_
DB_1"
                                                                                            %DB2.DBX24.5
                                                                                             "DataBlock".
paleta_stred_
  %M14.1
"stav_vyloz_
stred_1"
                          Time
                                                                                                  -( s )-
                                                                                             MOVE
                                                                                             {\sf EN} — {\sf ENO}
                                                                                                                 %DB2.DBW18
"DataBlock".
                                                                                                  pocet_
out1 — strednych_tmp
                                                                                             %DB19
"IEC_Timer_2_
DB_3"
                                                                                                                                                %M14.1
                                                                                                  TON
                                                                                                                                             "stav_vyloz_
stred_1"
                                                                                                 Time
                                                                             T#100MS — PT
                                                                                                         ET --- ...
                                                                                                                                                %M14.2
                                                                                                                                             "stav_vyloz_
stred_2"
```

Network 4: V tomto stave sme pokial nepríde paleta naspať

