

# Maintenance Procedure

## No. P218

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TASK DESCRIPTION
CHECK TORQUE OF HEP ENGINE ISOLATOR BOLTS.
BUILDER'S OR VENDOR'S MAINTENANCE INSTRUCTIONS
Caterpillar Master Inspection Data Book
SPECIAL TOOLS REQUIRED:
RELATED MAINTENANCE PROCEDURES MODIFICATIONS, POINTERS, ETC.
SAFETY PRECAUTIONS:
CONTRACTOR TO ASSUME RESPONSIBILITY FOR SAFETY RULES AND COMPLIANCE.
PREPARATION:

### PROCEDURE

- 1 Hammer test 7 bolts on each isolator and torque any loose bolts according to the following table:

Bolt Size	Total Number	Torque (ft.lb.)	Torque (N-M)
5/8 inch	4	150 +/- 20	200 +/- 25
1/2 inch	2	75 +/- 10	100 +/- 15
3/4 inch	1	265 +/- 35	360 +/- 50

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