

Maintenance Procedure
No. MP1390

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TASK DESCRIPTION

INSPECT AND CLEAN HEP RADIATOR

BUILDER'S OR VENDOR'S MAINTENANCE INSTRUCTIONS

MP40PH-3C Head End Power MAINTENANCE MANUAL, CATERPILLAR MANUAL C27

SPECIAL TOOLS REQUIRED:

RELATED MAINTENANCE PROCEDURES MODIFICATIONS, POINTERS, ETC.

SAFETY PRECAUTIONS:

CONTRACTOR TO ASSUME RESPONSIBILITY FOR SAFETY RULES AND COMPLIANCE.

PREPARATION:

PROCEDURE

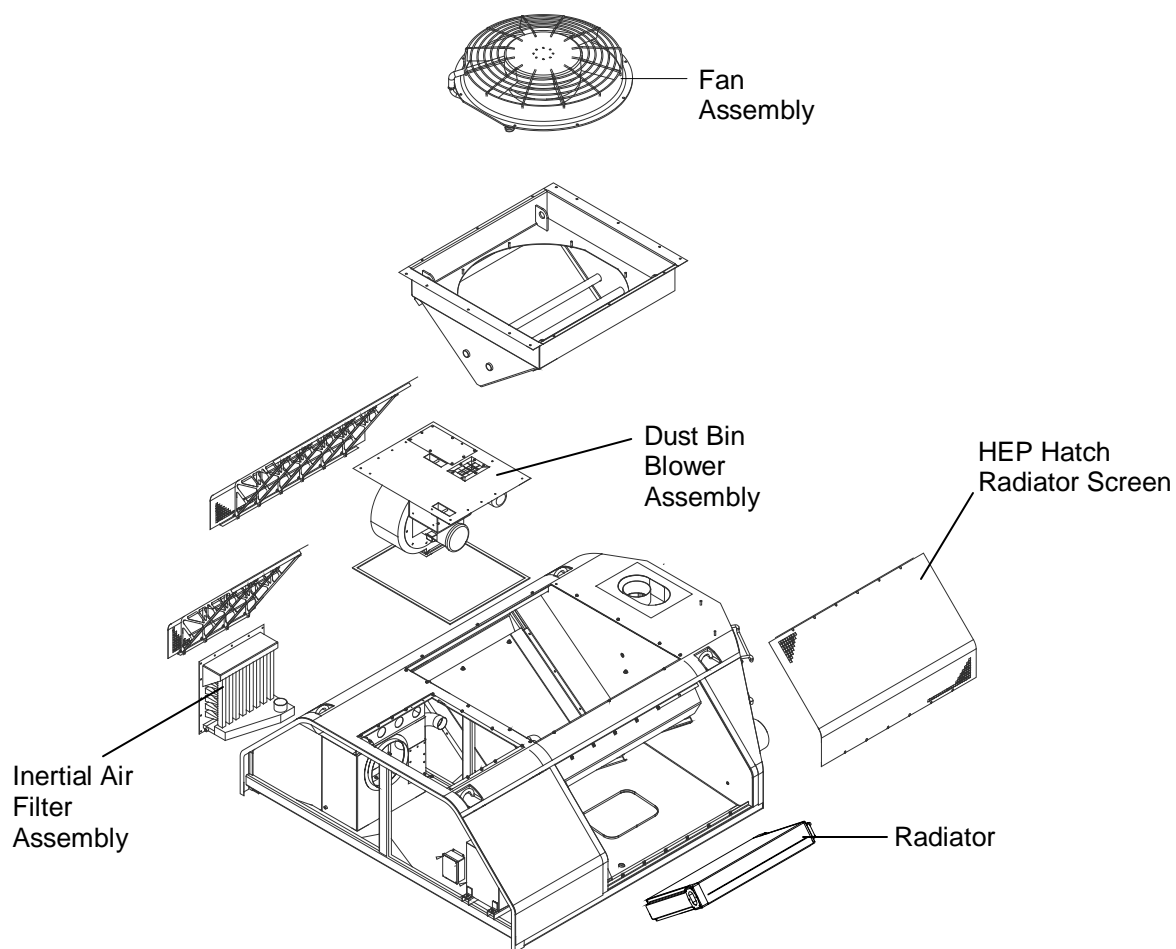
1. Remove HEP hatch screen.
2. Remove any rocks, dirt, or other loose debris that may have accumulated.
3. Inspect the radiator for leaks and damage. Major leaks will require removal and replacement of the radiator.
4. Use clean, dry compressed air to blow debris from between the fins of the core. If necessary, use a light source on the opposite side of the radiator to see if the fins are clean.
5. Straighten fins as required with tool or needle nose pliers. Be careful to not break the fin or cause a leak in the tube.

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