

Maintenance Procedure
No. MP634

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TASK DESCRIPTION REPLACE FINAL AIR FILTER ELEMENTS
BUILDER'S OR VENDOR'S MAINTENANCE INSTRUCTIONS MPI LOCOMOTIVE MAINTENANCE MANUAL, SECTION 6
SPECIAL TOOLS REQUIRED:
RELATED MAINTENANCE PROCEDURES MODIFICATIONS, POINTERS, ETC.
SAFETY PRECAUTIONS: CONTRACTOR TO ASSUME RESPONSIBILITY FOR SAFETY RULES AND COMPLIANCE.
PREPARATION:

PROCEDURE

1. Shut down engine and manually drain the air system by opening the automatic/manual drain valves on the two reservoirs.
2. Remove bolts securing filter housing and remove housing carefully so as not to lose or damage the gasket.
3. Unscrew wing nut holding filter cartridge in place and remove filter.
4. Insert new filter and tighten wing nut.
5. Ensure housing gasket is seated and retighten mounting bolts.

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