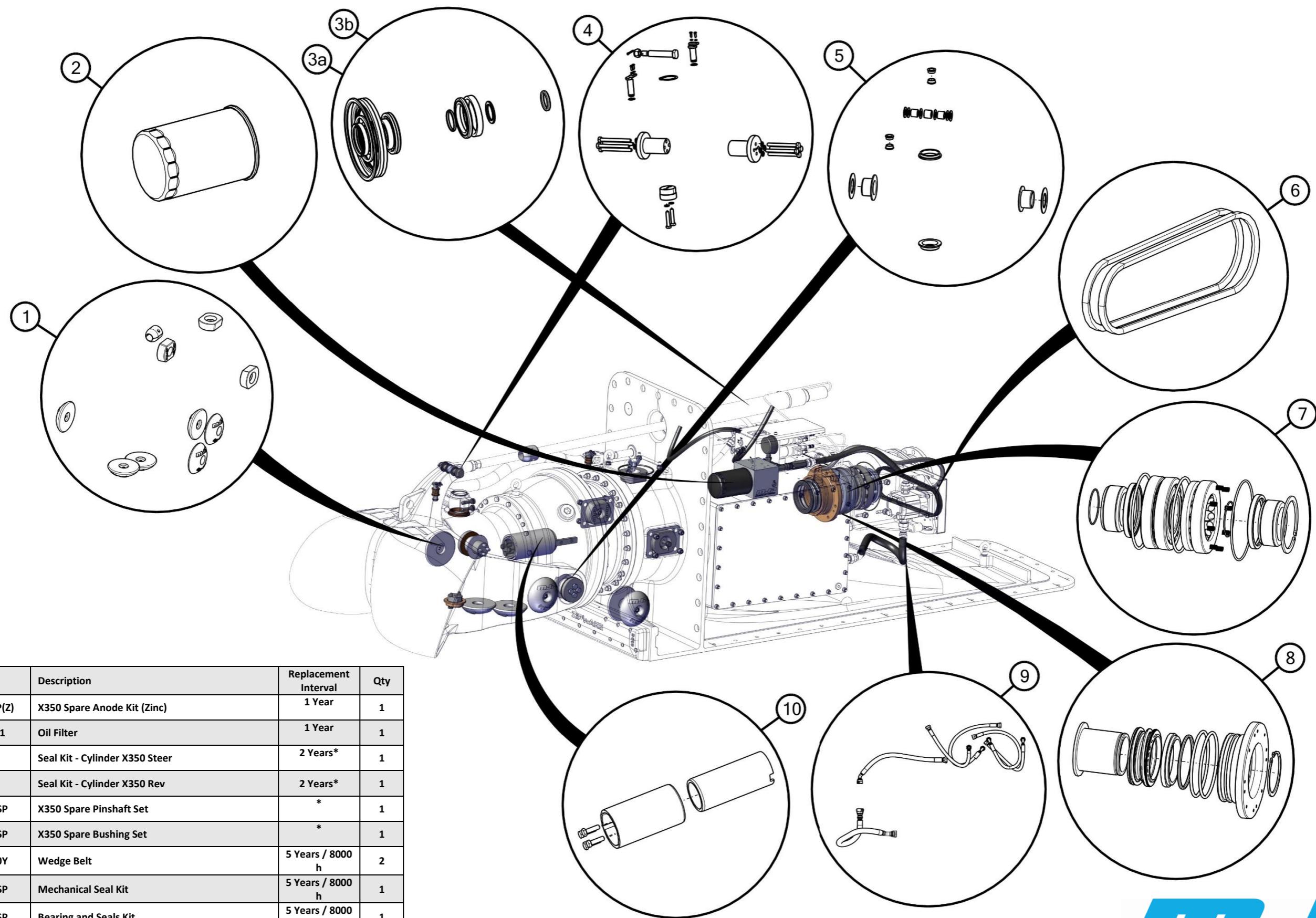


X350 All Kits

Part No. See table



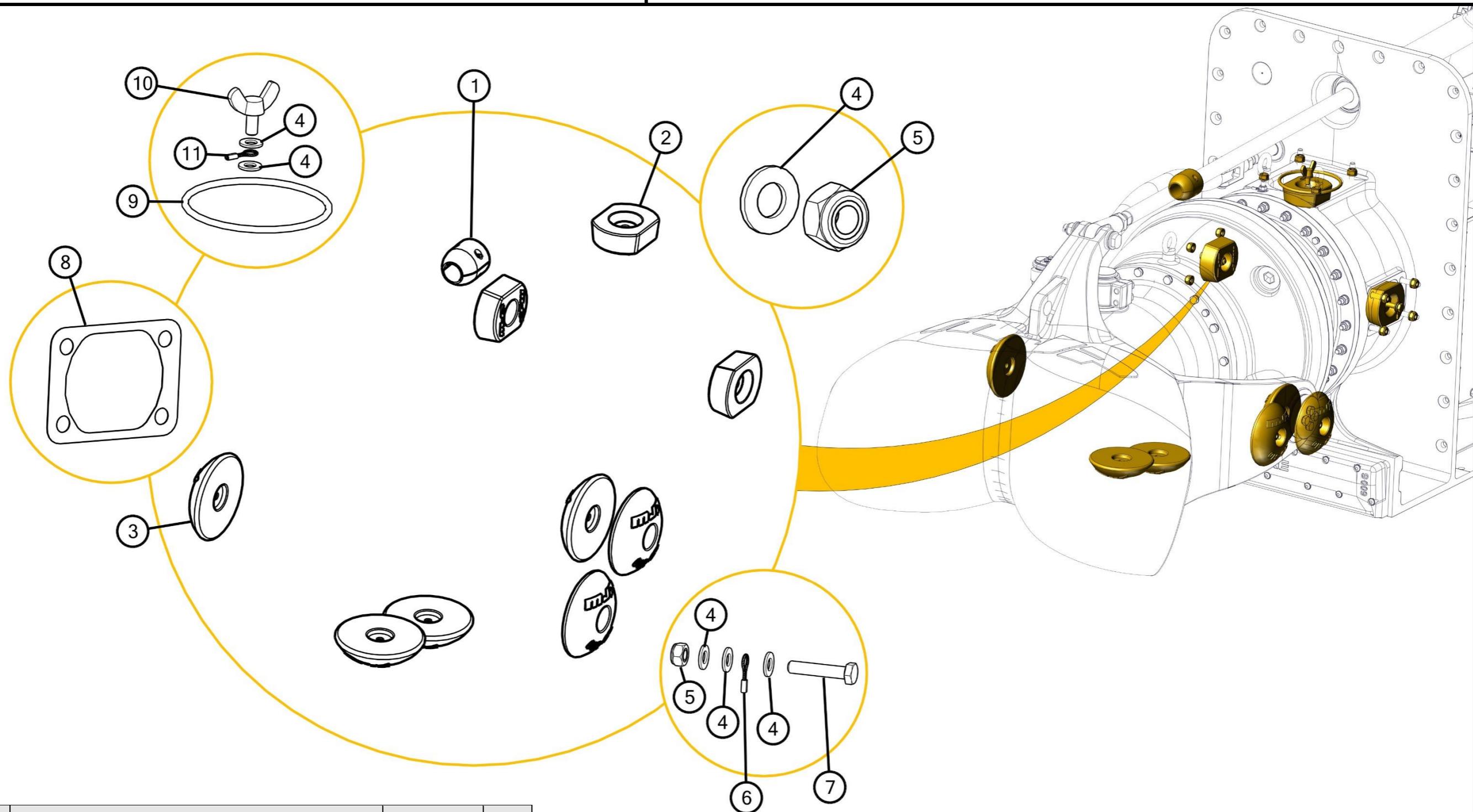
Pos. no	Part number	Description	Replacement Interval	Qty
1	X350-1350-SP(Z)	X350 Spare Anode Kit (Zinc)	1 Year	1
2	HS-25300-01	Oil Filter	1 Year	1
3a	42046	Seal Kit - Cylinder X350 Steer	2 Years*	1
3b	42013	Seal Kit - Cylinder X350 Rev	2 Years*	1
4	X350-1205-SP	X350 Spare Pinshaft Set	*	1
5	X350-1208-SP	X350 Spare Bushing Set	*	1
6	9611-625-00Y	Wedge Belt	5 Years / 8000 h	2
7	X350-1110-SP	Mechanical Seal Kit	5 Years / 8000 h	1
8	X350-1111-SP	Bearing and Seals Kit	5 Years / 8000 h	1
9	X350-1420-E-SP	X350 Spare Hose Set Electric	5 Years	1
10	X350-1102-2-SP	X350 Spare Water Lubricated Bearing Set	5 Years / 8000 h	1

*Check condition yearly, replace if worn

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X350 Spare Anode Kit (Zink)

Part No. X350-1350-SP(Z)



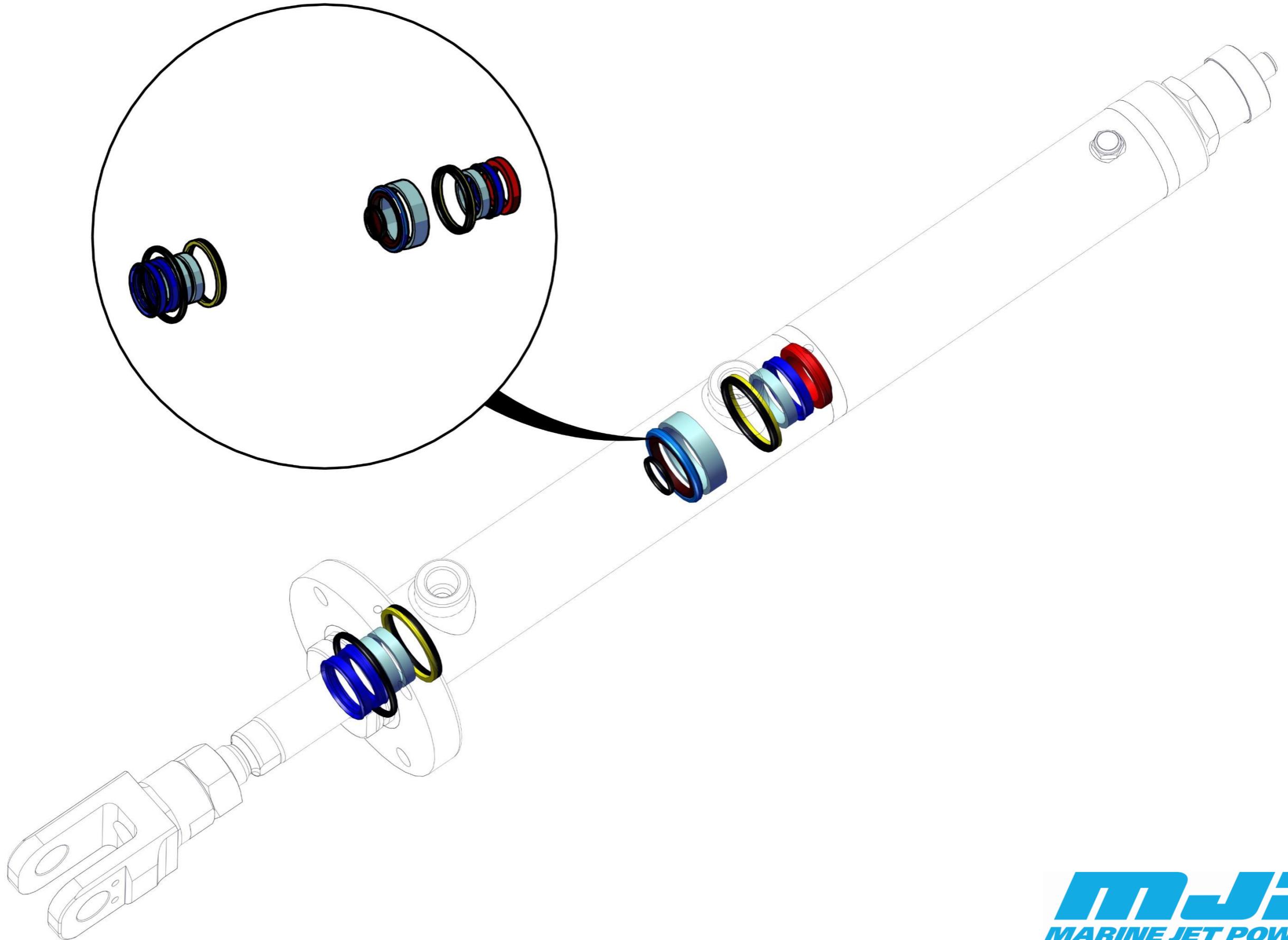
Pos. no	Part number	Description	Torque	Qty
1	KG-2701010-01	Zinc Anode		1
2	9612-402-00X	Zinc Anode		3
3	KG-310	Zinc Anode		6
4	22020	Washer M10		14
5	23037	Lock nut M10 (A4)		9
6	8729-086-40M	Earthing Cable 400mm		2
7	21115	Hex Head Screw M1050		2
8	X310-1301-12	Gasket Anode Pocket		2
9	32102	O-ring 119357		1
10	23165	Wing screw 316 M1020 A4		1
11	8729-086-22P	Earthing Cable 220mm		1

*Replace annually or when consumed to 50%.

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Seal Kit – Cylinder X350 Steer*

Part No. 42014

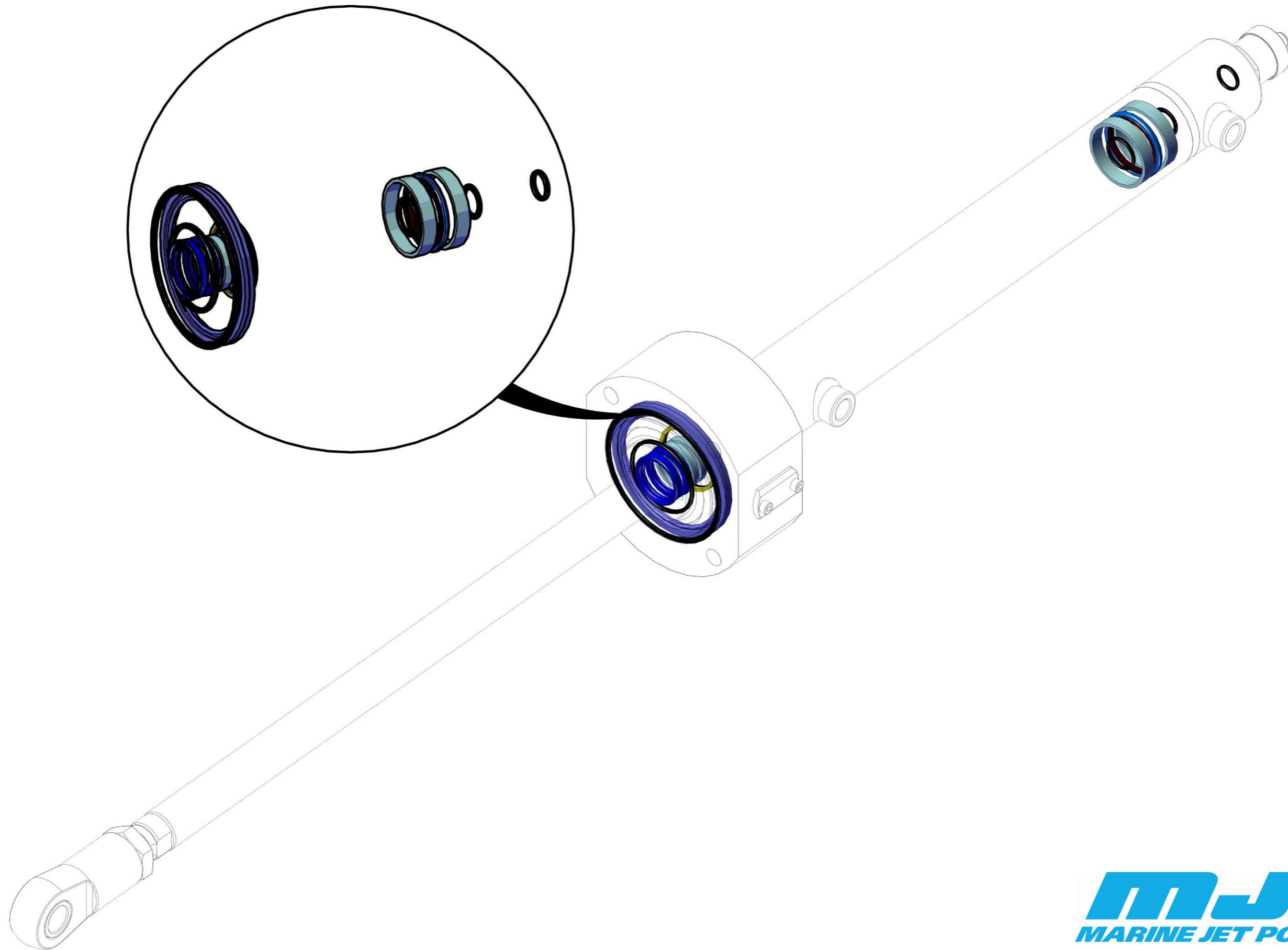


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*Replace every second year.

Seal Kit – Cylinder X350 Rev

Part No. 42013



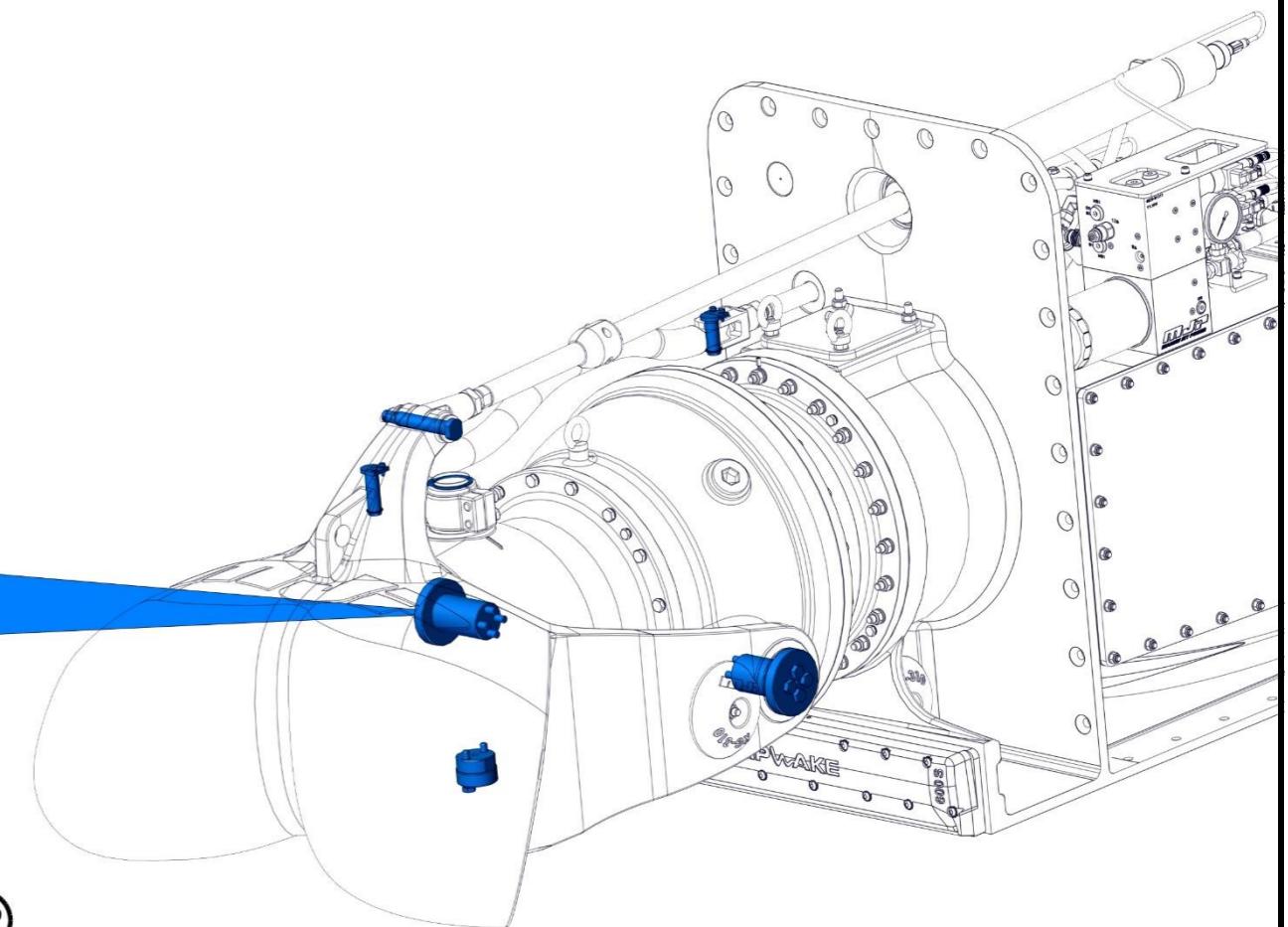
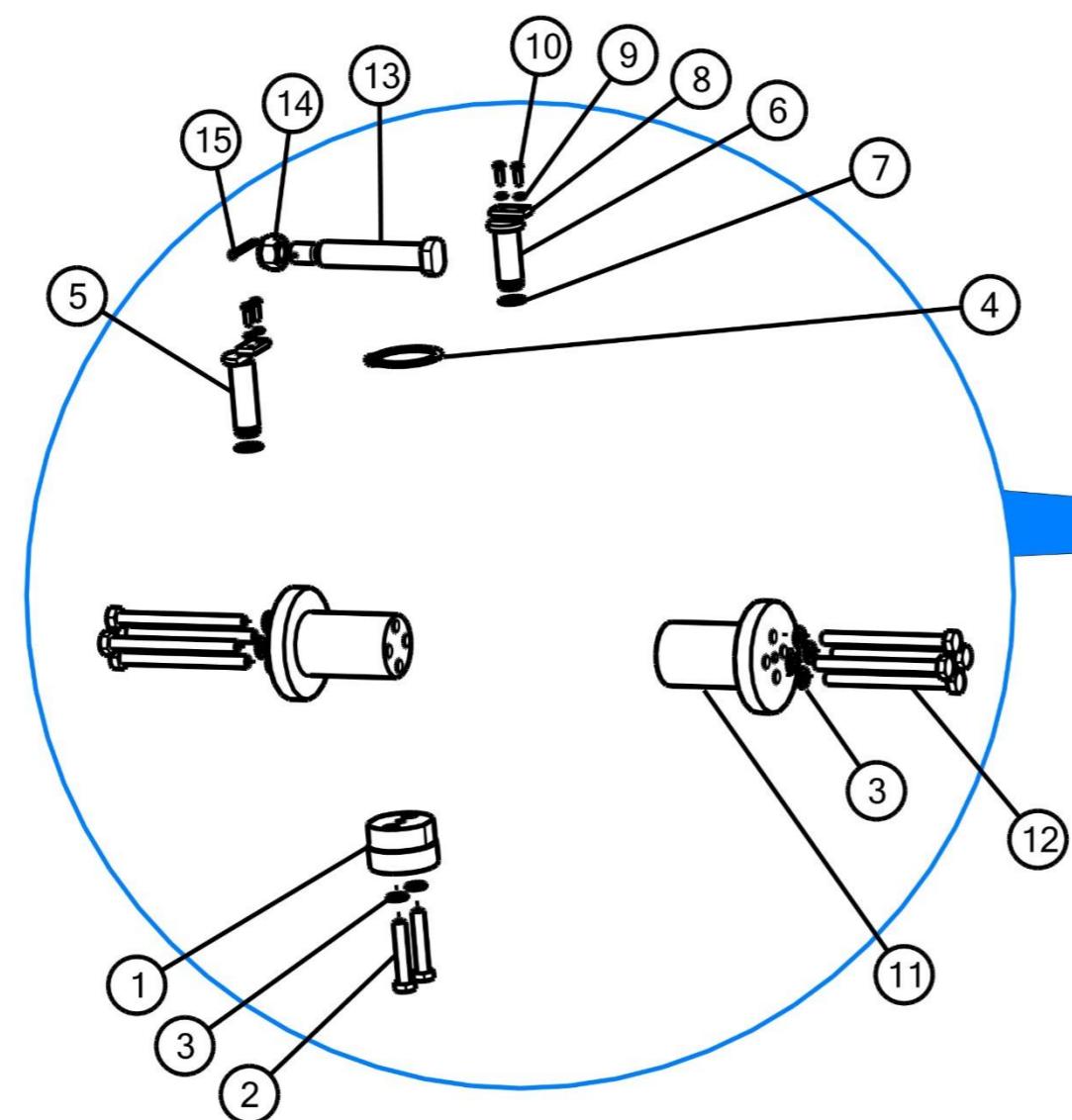
*Replace every second year.

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Date: 2021-09-16 Rev 0

X350 Spare Pinshaft Set

Part No. X350-1205-SP



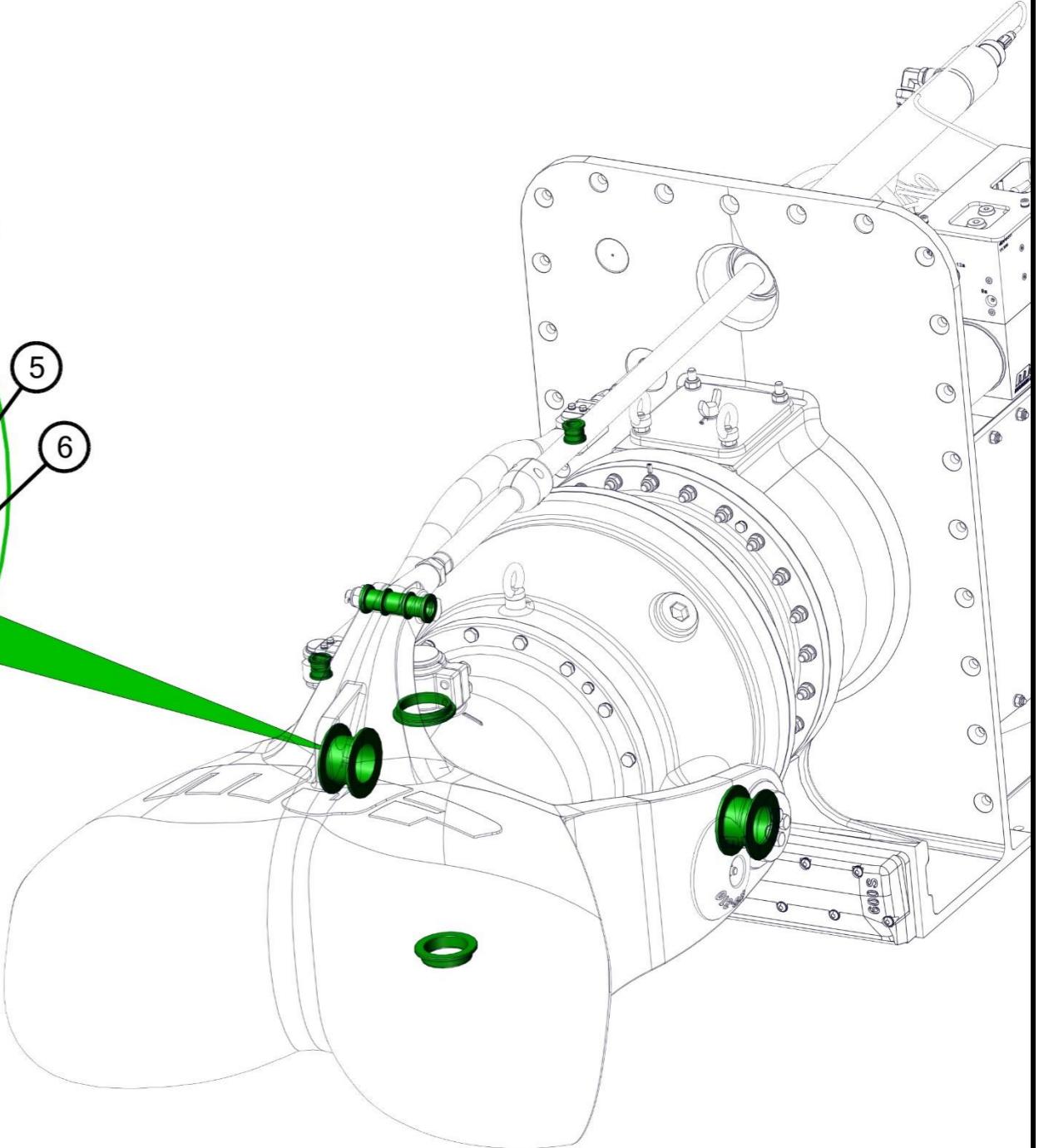
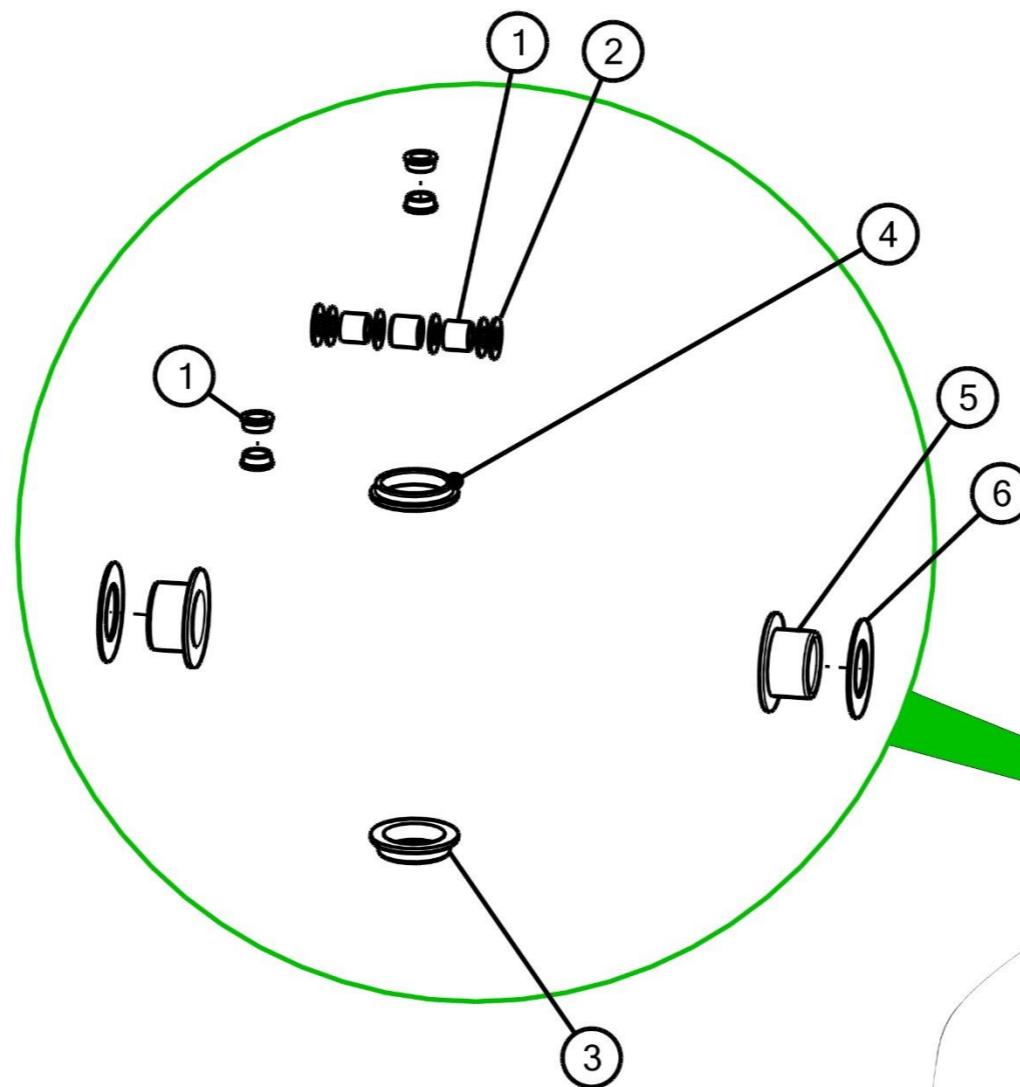
Pos. no	Part number	Description	Torque	Qty
1	X312-1201-3	X310 Pin Shaft Steering		1
2	21115	Hex Head Screw M105		2
3	22010	Lock Washer M10		10
4	22039	Retaining Ring 50		1
5	X350-2101-22	X350 Pin Shaft		1
6	X350-2101-24	X350 Pin Shaft		1
7	22040	Retaining Ring 19		2
8	X350-2101-23	X350 Locking plate		2
9	22024	Lock Washer M5		4
10	21218	Hex Head Screw M514		4
11	2081-042-00S	Pivot Pin UJ452		2
12	9142-362-00W	Hex Head Bolt M10110 St/St		8
13	X350-1203-2	X350 Pin Shaft		1
14	23012	Lock Nut M16 (A4)		1
15	9231-483-00H	4 X 40Mm Long St.Steel Split		1

*Check condition yearly. Replace when clearance exceeds 1 mm

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X350 Spare Bushing Set

Part No. X350-1208-SP



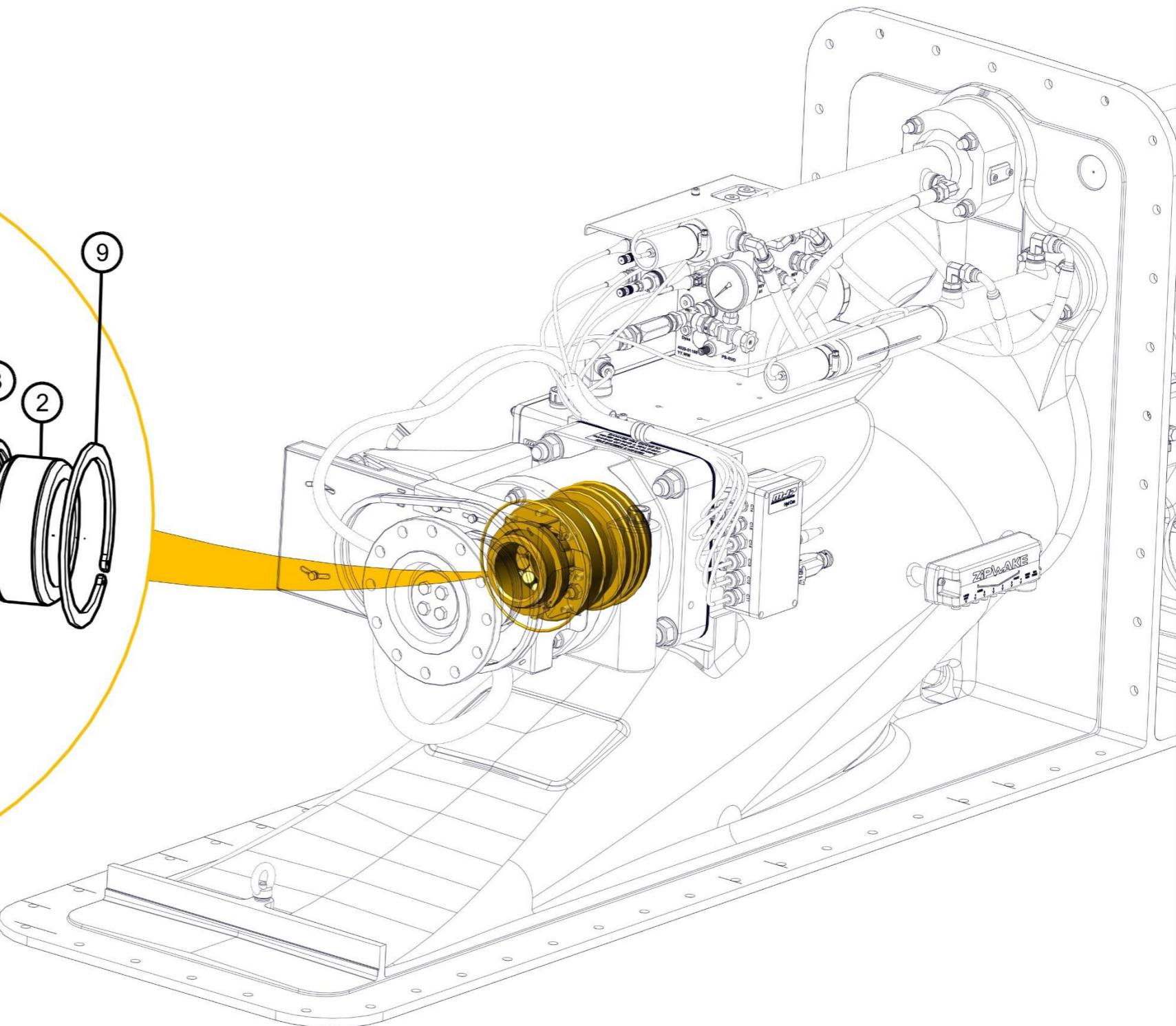
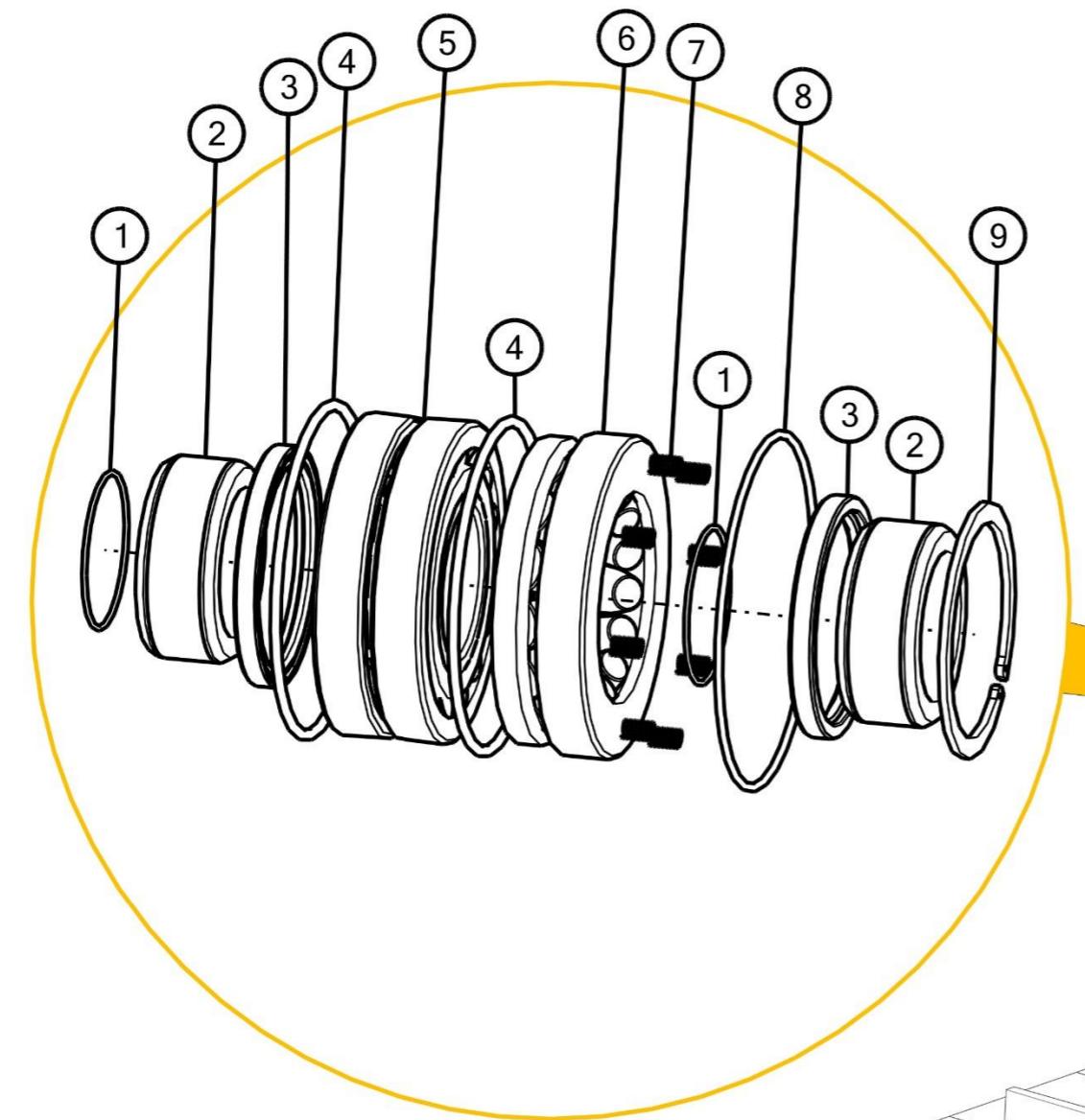
Pos. no	Part number	Description	Torque	Qty
1	X350-1203-3	X350 Insulating Bushing		6
2	X350-1203-4	X350 Insulating Washer		4
3	X350-1101-3	Bushing X310 Nozzle lower		1
4	X350-1101-4	X350 Bushing Steering		1
5	2081-043-00N	Flanged Bush		2
6	2081-044-00J	Insulating Washer		2

*Check condition yearly. Replace when clearance exceeds 1 mm

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X350 Bearing and Seals Kit*

Part No. X350-1111-SP



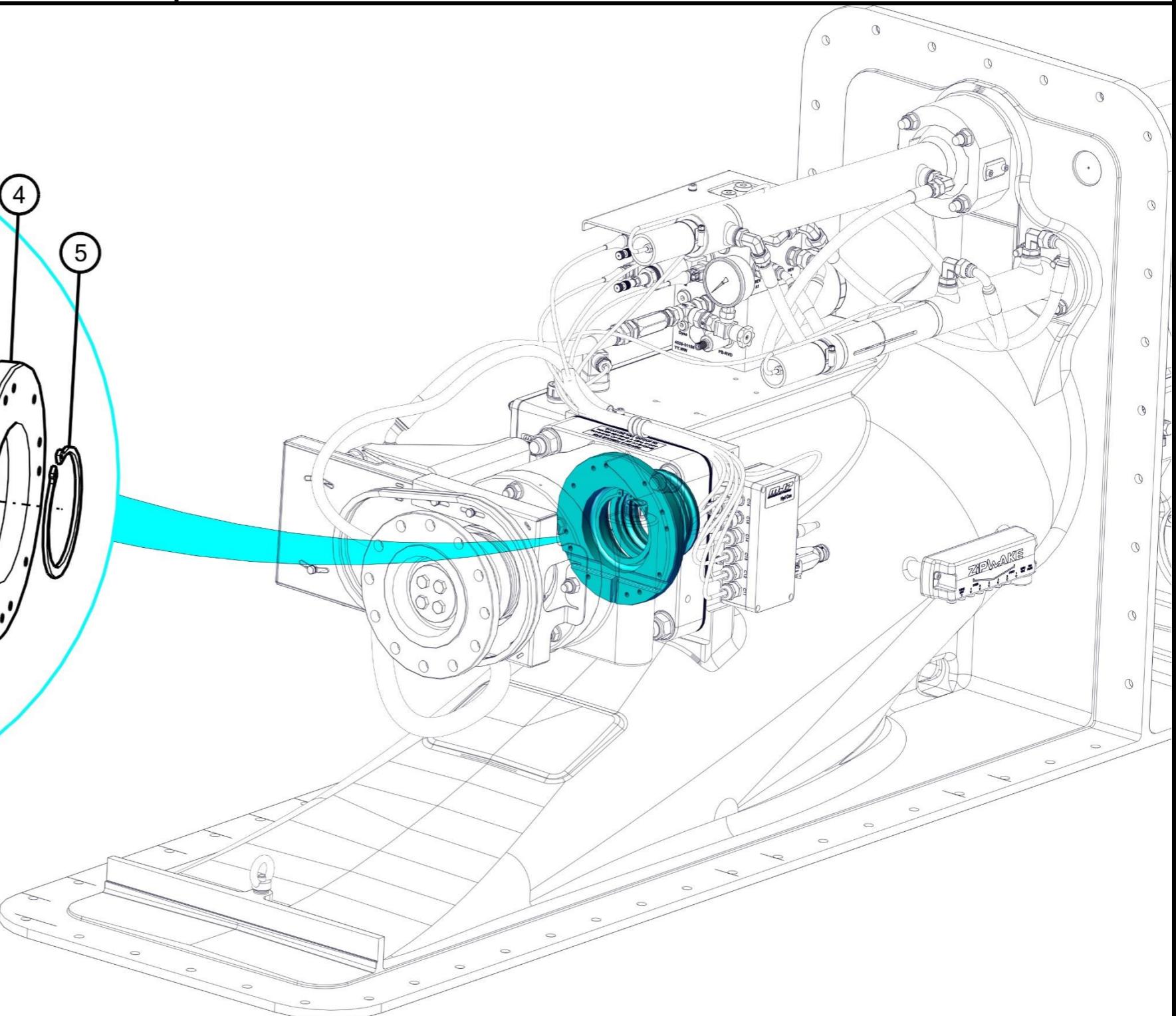
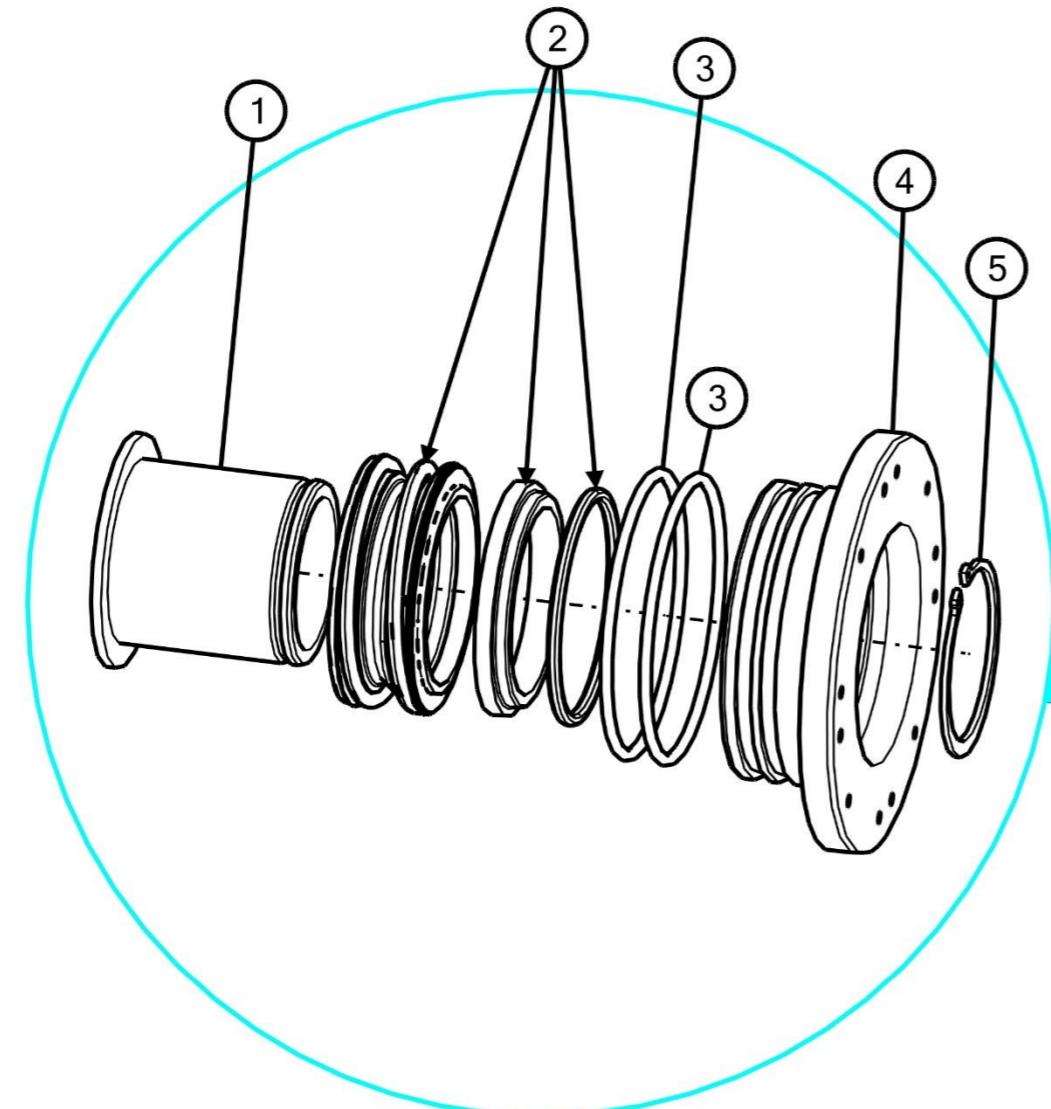
Pos. no	Part number	Description	Torque	Qty
1	9329-036-00S	O-ring 7500250		2
2	2031-016-00U	Seal Sleeve UJ451/452		2
3	9411-473-00L	Shaft Seal		2
4	33079	O-ring 15812533		2
5	9512-215-009	Spherical Roller Bearing		1
6	9516-206-00B	Spherical Thrust Bearing		1
7	9609-353-00U	Round Wire Compression Spring		8
8	9327-010-00G	O-ring 17100400		1
9	9211-677-00A	Internal Circlip St/St		1

*Check condition yearly. Replace every 5 years.

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X350 Spare Mechanical Seal Kit*

Part No. X350-1110-SP



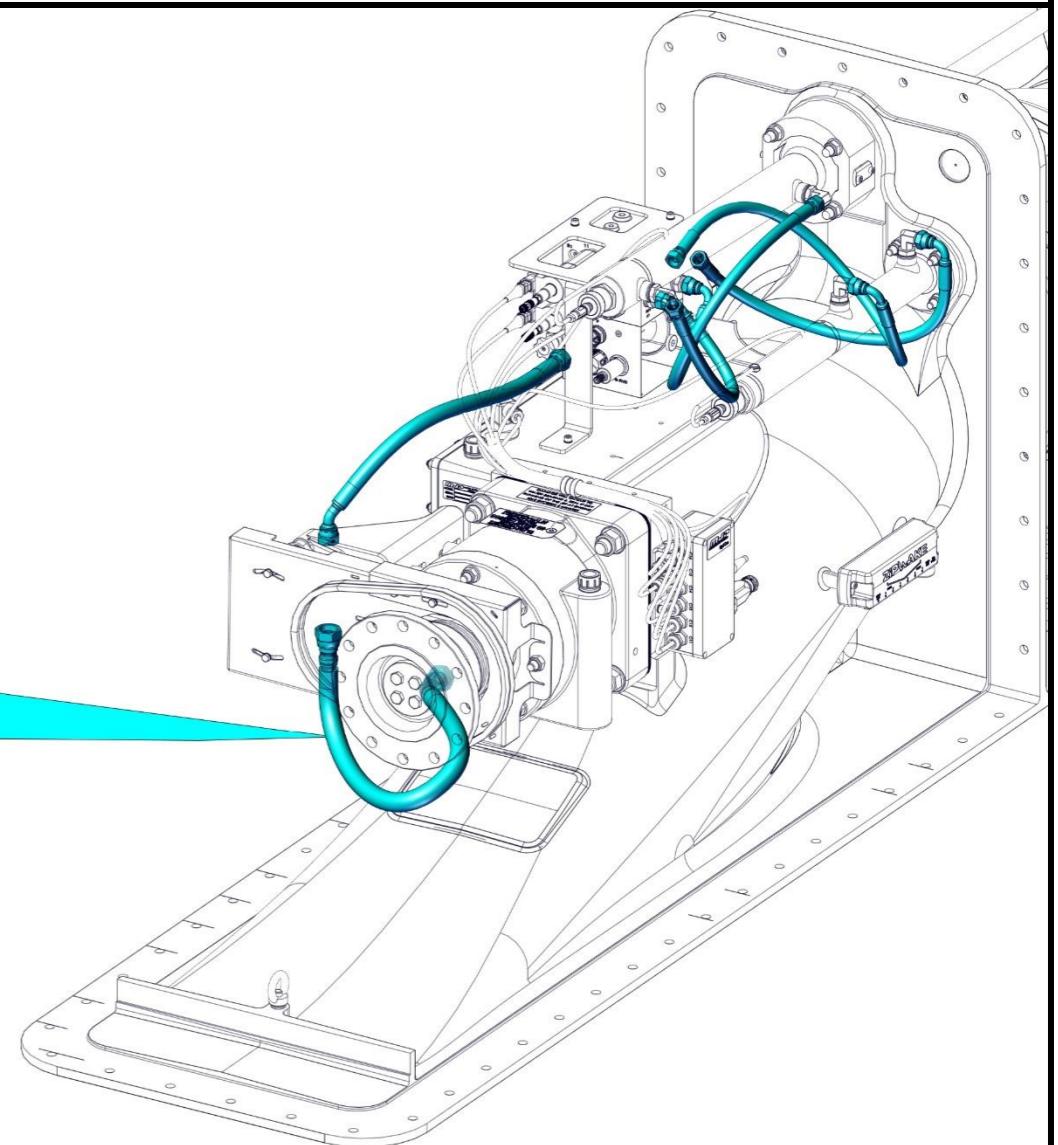
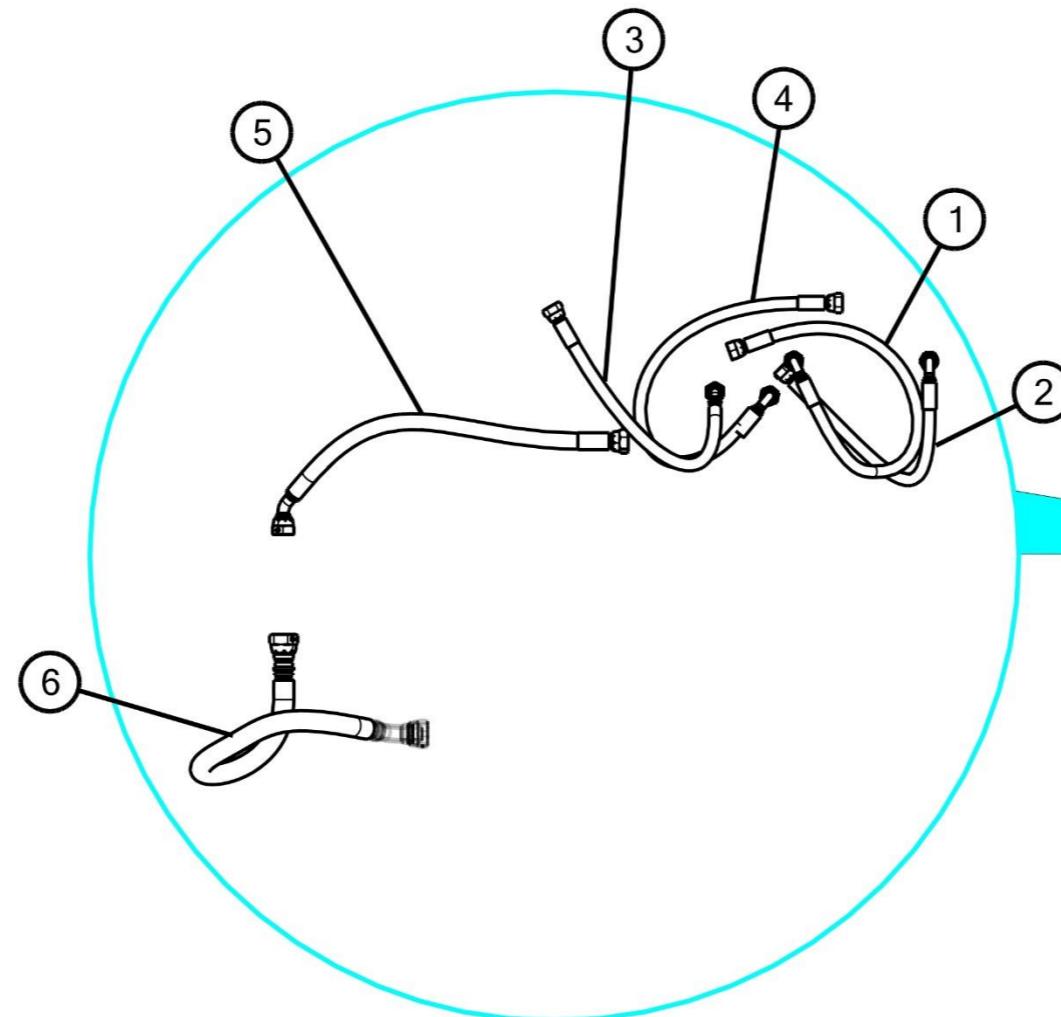
Pos. no	Part number	Description	Torque	Qty
1	8703-012-00S	Seal Carrier		1
2	9470-090-OBC	Ø90 Mechanical Seal UJ451		1
3	32065	External Circlip St/St		2
4	X310-1110-04	O-ring 13157		1
5	9212-329-SSQ	X350 Static seal carrier		1

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X350 Spare Hose set Electric*

Part No. X350-1420-E-SP



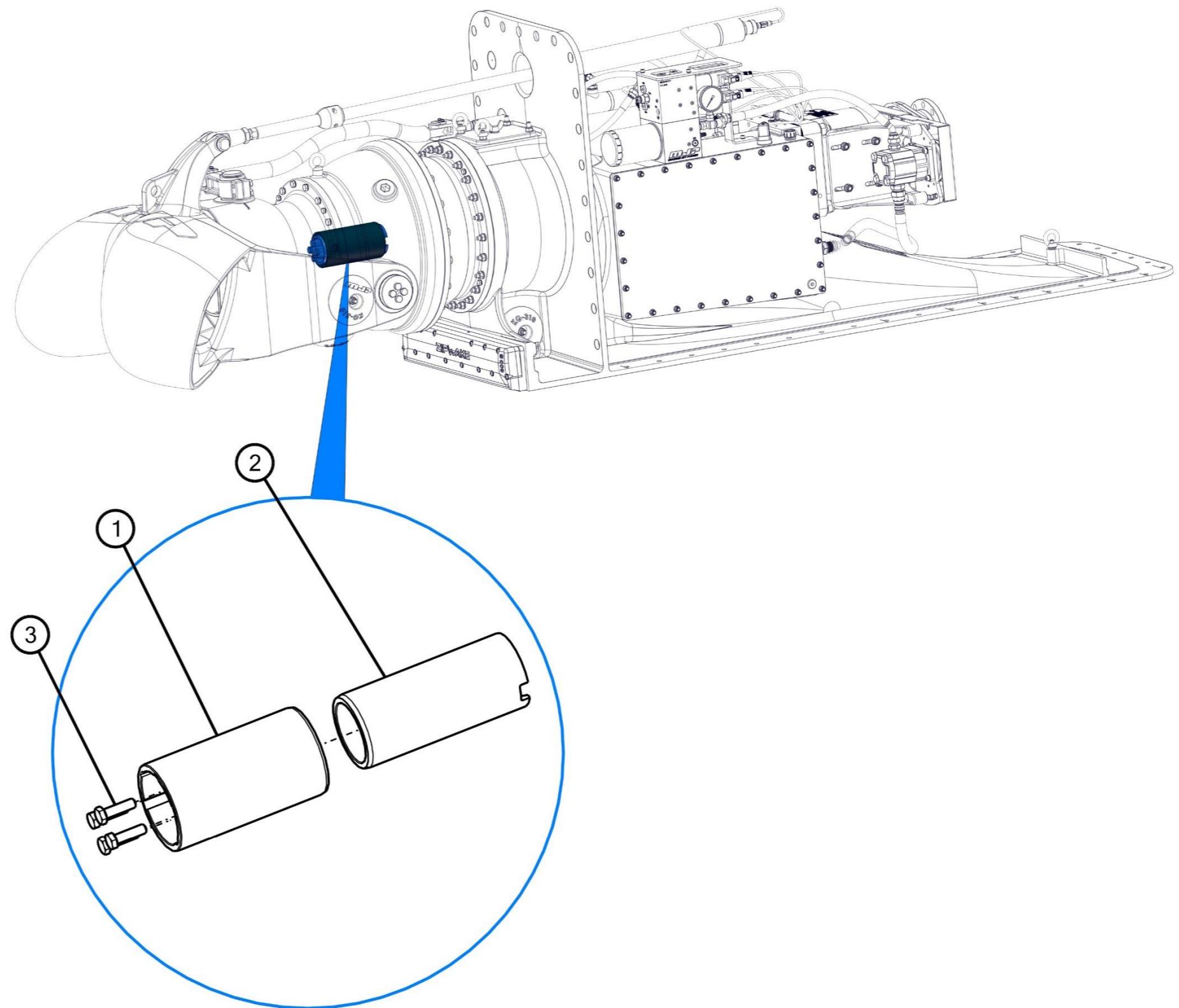
Pos. no	Part number	Description	Torque	Qty
1	2604004-005	Hose 3/8" 0-90-L630		1
2	2604004-006	Hose 3/8" 0-90-L520		1
3	2604004-007	Hose 3/8" 0-90-L570		1
4	2604004-008	Hose 3/8" 0-45-L490		1
5	2604002-008	Hose 1/2" 0-45-L510		1
6	2604003-001	Hose 3/4" 0-45-L760		1

*Check condition daily. Replace every 5 year

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X350 Spare Water Lubricated Bearing Set*

Part No. X350-1101-2-SP



Pos. no	Part number	Description	Torque	Qty
1	X350-1101-2	Water Lubricated Bearing		1
2	X350-1110-2	Bearing Sleeve		1
3	21215	Screw ISO 4017 M10x35H A4 80		4

*Check condition yearly. Replace every 5 years

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