Equation for circles intersection

$$\begin{aligned} &\text{In}_{[52]:=} \text{ Xsol = Flatten} \big[\text{Solve} \big[\left(\left(x - d \right)^2 + y^2 = R^2 \right) \text{ /. } \left\{ y^2 \rightarrow \left(r^2 - x^2 \right) \right\}, \text{ x} \big] \big] \\ &\text{Out}_{[52]:=} \left\{ x \rightarrow \frac{d^2 + r^2 - R^2}{2 \text{ d}} \right\} \\ &\text{In}_{[53]:=} \text{ Ysol = FullSimplify} \big[\text{Flatten} \big[\text{Solve} \big[\left(y^2 + x^2 = r^2 \right) \&\& x < r \&\& x > -r \text{ /. } Xsol, y \big] \big] \big] \\ &\text{Out}_{[53]:=} \left\{ y \rightarrow \left[-\frac{1}{2} \sqrt{-\frac{\left(d - r - R \right) \left(d + r - R \right) \left(d - r + R \right) \left(d + r + R \right)}{d^2}} \right] \text{ if } \underbrace{\left(condition + \right)}_{q^2} \right\} \\ &\text{y} \rightarrow \underbrace{\left[\frac{1}{2} \sqrt{-\frac{\left(d - r - R \right) \left(d + r - R \right) \left(d - r + R \right) \left(d + r + R \right)}_{q^2}} \right]}_{q^2} \text{ if } \underbrace{\left(condition + \right)}_{q^2} \right\}$$

Test cases

In[54]:= Solve
$$\left[\left\{ x^2 + y^2 = 1, (x - 1)^2 + y^2 = 1 \right\}, \left\{ x, y \right\} \right]$$
Out[54]:= $\left\{ \left\{ x \to \frac{1}{2}, y \to -\frac{\sqrt{3}}{2} \right\}, \left\{ x \to \frac{1}{2}, y \to \frac{\sqrt{3}}{2} \right\} \right\}$
In[55]:= ArcTan $\left[\frac{1}{2}, \frac{\sqrt{3}}{2} \right] - \left(\frac{1}{2} \times \frac{\sqrt{3}}{2} \right) + ArcTan \left[\frac{1}{2}, \frac{\sqrt{3}}{2} \right] - \left(\frac{1}{2} \times \frac{\sqrt{3}}{2} \right)$
Out[55]:= $-\frac{\sqrt{3}}{2} + \frac{2\pi}{3}$

In[56]:= Solve
$$\left[\left\{x^2 + y^2 = 1, \left(x - \frac{3}{2}\right)^2 + y^2 = 1\right\}, \left\{x, y\right\}\right]$$
Out[56]:= $\left\{\left\{x \to \frac{3}{4}, y \to -\frac{\sqrt{7}}{4}\right\}, \left\{x \to \frac{3}{4}, y \to \frac{\sqrt{7}}{4}\right\}\right\}$

Out[56]=
$$\left\{ \left\{ X \rightarrow \frac{1}{4}, Y \rightarrow -\frac{1}{4} \right\}, \left\{ X \rightarrow \frac{1}{4}, Y \rightarrow \frac{1}{4} \right\} \right\}$$

In[57]:=
$$N\left[\frac{\sqrt{3}}{2}, 50\right]$$

Out[57]= 0.86602540378443864676372317075293618347140262690519

$$ln[58] = N \left[\frac{\sqrt{7}}{4}, 50 \right]$$

Out[58]= 0.66143782776614764762540393840981510642756479577061

In[59]:=
$$N\left[-\frac{\sqrt{3}}{2} + \frac{2\pi}{3}, 50\right]$$

Out[59]= 1.2283696986087568455447057514333990726600436393449

$$In[60] := N[\pi, 50]$$

 ${\sf Out[60]=} \ \ \textbf{3.1415926535897932384626433832795028841971693993751}$

In[61]:=
$$N\left[\frac{\pi}{2}, 50\right]$$

 ${\tt Out[61]=} \ \ \textbf{1.5707963267948966192313216916397514420985846996876}$

In[62]:=
$$N\left[\frac{\pi}{4}, 50\right]$$

Out[62]= 0.78539816339744830961566084581987572104929234984378

In[63]:=
$$N \left[\frac{1}{\sqrt{2}}, 50 \right]$$

 ${\tt Out[63]=} \quad \textbf{0.70710678118654752440084436210484903928483593768847}$