WEB SERVER

Hostname: ROBOT
Robot No: E117192
File Name: /MD/ZTESTPONITS.LS
Date: 22/04/01 Time: 11:02:04

FANUC

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/PROG  ZTESTPONITS
/ATTR
OWNER           = MNEDITOR;
COMMENT         = "forTestingXY";
PROG_SIZE       = 845;
CREATE          = DATE 22-04-01  TIME 10:45:06;
MODIFIED        = DATE 22-04-01  TIME 10:59:00;
FILE_NAME       = ;
VERSION         = 0;
LINE_COUNT      = 8;
MEMORY_SIZE     = 1185;
PROTECT         = READ_WRITE;
TCD:  STACK_SIZE       = 0,
      TASK_PRIORITY    = 50,
      TIME_SLICE       = 0,
      BUSY_LAMP_OFF    = 0,
      ABORT_REQUEST    = 0,
      PAUSE_REQUEST    = 0;
DEFAULT_GROUP   = 1,*,*,*,*;
CONTROL_CODE    = 00000000 00000000;
/APPL
/MN
   1:  !active_UTF_14 ;
   2:J P[1:home14] 100% CNT100    ;
   3:L P[2:P1] 100mm/sec FINE    ;
   4:L P[3:P2] 100mm/sec FINE    ;
   5:L P[4:P3] 100mm/sec FINE    ;
   6:L P[5:P4] 100mm/sec FINE    ;
   7:L P[6:P5] 100mm/sec FINE    ;
   8:L P[7:P6] 100mm/sec FINE    ;
/POS
P[1:"home14"]{
   GP1:
      UF : 1, UT : 4,       CONFIG : 'N U T, 0, 0, 0',
      X =   126.960  mm,    Y =      .001  mm,    Z = -160.390  mm,
      W =   180.000 deg,    P =      .000 deg,    R =      .001 deg
};
P[2:"P1"]{
   GP1:
      UF : 1, UT : 4,       CONFIG : 'N U T, 0, 0, 0',
      X =   315.561  mm,    Y =    28.661  mm,    Z = -267.229  mm,
      W =   180.000 deg,    P =      .007 deg,    R =      .003 deg
};
P[3:"P2"]{
   GP1:
      UF : 1, UT : 4,       CONFIG : 'N U T, 0, 0, 0',
      X =   362.219  mm,    Y =   -24.137  mm,    Z = -266.947  mm,
      W =   180.000 deg,    P =      .007 deg,    R =      .003 deg
};
P[4:"P3"]{
   GP1:
      UF : 1, UT : 4,       CONFIG : 'N U T, 0, 0, 0',
      X =   407.673  mm,    Y =    16.906  mm,    Z = -266.425  mm,
      W =  -180.000 deg,    P =      .007 deg,    R =      .003 deg
};
P[5:"P4"]{
   GP1:
      UF : 1, UT : 4,       CONFIG : 'N U T, 0, 0, 0',
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        X =    501.561  mm,       Y =     26.463  mm,       Z =  -264.373   mm,
        W =    180.000 deg,       P =       .007 deg,       R =       .003 deg
};
P[6:"P5"]{
   GP1:
        UF : 1, UT : 4,           CONFIG : 'N U T, 0, 0, 0',
        X =    536.844  mm,       Y =    -41.072  mm,       Z =  -265.530   mm,
        W =   -180.000 deg,       P =       .007 deg,       R =       .003 deg
};
P[7:"P6"]{
   GP1:
        UF : 1, UT : 4,           CONFIG : 'N U T, 0, 0, 0',
        X =    458.363  mm,       Y =    -35.315  mm,       Z =  -267.823   mm,
        W =   -180.000 deg,       P =       .007 deg,       R =       .003 deg
};
/END
```