Dataset: Polar group velocity representations for fiber-reinforced polymer composites using stiffness matrix method

Mahindra Rautela^{1,*}, J. Senthilnath², Armin Huber³, and S. Gopalakrishnan¹

ABSTRACT

Material property identification in composite materials is necessary for material degradation as well as non-destructive characterization. The inverse problem needs a forward simulator. Ultrasonic-guided waves are sensitive to material properties and can be used for the purpose. The stiffness matrix method and group velocity calculation routine are used as the forward solver. The solver outputs polar group velocity curves of two fundamental Lamb wave modes for different material properties and ply layup sequences. The curves can be converted into binary images (black and white) named polar representations for image processing algorithms. The datasets contain polar representations corresponding to different material properties and ply layup sequences of a transversely isotropic laminate.

Background & Summary

Composite materials have revolutionized different industries due to their high strength-to-weight ratio and improved manufacturing techniques at lower costs. However, due to uncertainties involved at different stages, beginning from the design phase to the end of the material's service life, accurate determination of material properties presents unprecedented challenges. Therefore, the characterization of composite materials is necessary not only for non-destructive property measurements but also for real-time material degradation aspects. Ultrasonic guided waves (UGW) based technique has gained a tremendous amount of attention in recent years for non-destructive evaluation (NDE), and structural health monitoring (SHM) of composite structures^{1,2}.

Methods

Ultrasonic lamb waves are the superposition of bulk waves in waveguides. Due to the presence of boundaries and interfaces, phase velocity and group velocity of the wave becomes frequency-dependent (dispersion)³. Along with this, the velocities also depend on the propagation direction for anisotropic composites. In acoustic field theory, the Christoffel equation is a combination of three equations. These equations are strain-displacement relation, equation of motion and elastic constitutive equation, combining them gives Eq. (1)⁴.

$$\rho \frac{\partial^2 u_i}{\partial t^2} = c_{ijkl} \frac{\partial^2 u_l}{\partial x_j \partial x_k}.$$
 (1)

where ρ is the density of the solid, u is the displacement field and c_{ijkl} is the stiffness tensor. To solve the above equation, u_i can be written in terms of bulk wave amplitudes U_i as shown in Eq. (2).

$$(u_1, u_2, u_3) = (U_1, U_2, U_3) e^{i\xi(x_1 + \alpha x_3 - c_p t)},$$
(2)

In the above equation, c_p is the phase velocity component along x_1 , ξ (= ω/c_p) is the wavenumber along x_1 , and α is the ratio of the wavenumber of bulk waves along the x_3 and x_1 -directions ($\alpha = \zeta_3/\zeta_1 = \zeta_3/\xi$). Eq. (2) can be substituted into the Eq. (1) to obtain the Christoffel matrix

¹Department of Aerospace Engineering, Indian Institute of Science, Bangalore, India

²Institute for Infocomm Research, A*STAR, Singapore

³Center for Lightweight Production Technology, German Aerospace Center (DLR), Augsburg, Germany

^{*}corresponding author(s): Mahindra Rautela (mrautela@iisc.ac.in)

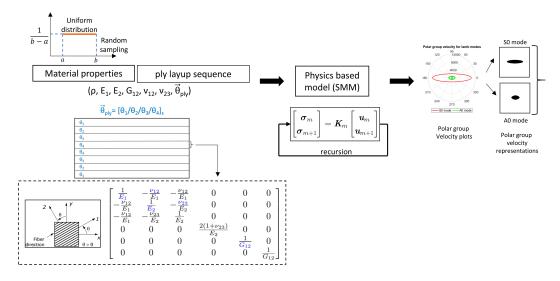


Figure 1. Detailed schematic of forward physics-based model: Material properties $(\rho, E_1, E_2, G_{12}, \mu_{12}, \mu_{23})$ and ply-layup sequence (constant) are the inputs to the model and polar representations are the outputs⁵

$$\begin{bmatrix} C_{11} - \rho c_{\rm p}^2 + C_{55} \alpha^2 & C_{16} + C_{45} \alpha^2 & (C_{13} + C_{55}) \alpha \\ C_{66} - \rho c_{\rm p}^2 + C_{44} \alpha^2 & (C_{36} + C_{45}) \alpha \\ \text{sym} & C_{55} - \rho c_{\rm p}^2 + C_{33} \alpha^2 \end{bmatrix} \begin{bmatrix} U_1 \\ U_2 \\ U_3 \end{bmatrix} = 0,$$
 (3)

The matrix contains stiffness matrix coefficients C_{ij} , wavenumber ratio α , phase velocity c_p and density ρ . In order to obtain non-trivial solutions for U_1 , U_2 , and U_3 , the determinant of the matrix vanishes. This yields a sixth-degree polynomial equation, which needs to be solved for α . SMM is used extensively in the popular Dispersion Calculator to simulate wave propagation behavior in materials⁴. The detailed mathematical formulation of SMM is presented in Ref.⁵.

Data Records

The entire approach of using SMM and the group velocity calculation routine as the forward model is presented schematically in Fig. 1.

Table 1. Material properties of commercially available CFRP composite materials

1 1		3		•		
Commerical CFRP	ρ	E_1	E_2	G_{12}	v_{12}	v_2
composite materials	(kg/m^3)	(GPa)	(GPa)	(GPa)		
A \$4M25026	1550	144.6	0.6	6	0.3	0.2

Commerical CFRP	ρ	E_1	E_2	G_{12}	v_{12}	v_{23}
composite materials	(kg/m^3)	(GPa)	(GPa)	(GPa)		
AS4M3502 ⁶	1550	144.6	9.6	6	0.3	0.28
GraphiteEpoxy_Rokhlin_2011 ⁷	1610	150.95	12.8	8	0.47	0.45
SAERTEX7006919RIMR1358	1454	119.9	7.25	6	0.32	0.45
SigrafilCE125023039 ⁶	1500	128.6	6.87	6.1	0.33	0.37
T300M914 ⁹	1560	139.92	10.05	5.7	0.31	0.48
T700M21 ¹⁰	1571	125.5	8.7	4.1	0.37	0.45
T700PPS ⁶	1600	149.96	9.98	4.5	0.29	0.37
T800M913 ⁶	1550	152.14	6.64	20	0.25	0.54
T800M924 ¹¹	1500	161	9.25	6	0.34	0.41
T800_Michel ¹²	1510	178.96	9.17	5.5	0.36	0.53

Two material sets (Matsets) containing six material properties (density, Young's modulus in 1 and 2 directions, shear modulus in 1-2 plane, Poisson's ratio in 1-2 and 2-3 plane) are generated for this study. Matset-1 is a set of material properties containing commercial CFRP materials (Table-1). For Matset-2, the six material properties are varied in a range ($\rho = [1304]$ 1760] kg/m³, $E_1 = [115\ 184]$ GPa, $E_2 = [6\ 14]$ GPa, $G_{12} = [3\ 9]$ GPa, $V_{12} = [0.2\ 0.52]$, $V_{23} = [0.23\ 0.59]$). A vector of six elements

that corresponds to the six material properties is randomly selected from a uniform distribution with the abovementioned bounds. Each material (Matset-1 & 2) is fed into the forward model (See Fig. 1), which provides polar group velocities at different excitation frequencies ranging from 20 kHz to 200 kHz in increments of 20 kHz. Both the fundamental lamb modes are dispersive in this frequency range. This range is considered suitable for Lamb-wave propagation-based experiments because the selected range with the given thickness eliminates higher lamb wave modes which may complicate the study¹³. This process is performed for 16-layered symmetric laminate with 2 mm thickness.

Fig. 2 shows the group velocity magnitudes $|\vec{c}_g|$ of the fundamental modes A_0 and S_0 versus the ray angle Φ_r for a full sweep of the wave propagation angle $\Phi=[0^\circ\ 360^\circ]$ in a 2 mm thick unidirectional composite layers for two commercially available Carbon Fiber Reinforced Polymer (CFRP) materials i.e., T700M21 (Fig. 2(a)) and T800M924 (Fig. 2(b)) at a frequency of 200 kHz (The properties of other commercially available CFRP composite materials are given in Table-1). These plots, also called wavecrest plots, show how the guided waves generated by a point source propagate outwards with time. Fig. 2 illustrates how much the fiber direction ($\Phi=0^\circ$) is preferred by S_0 for the transport of energy. In this direction, the composite has the highest stiffness, which leads to maximum group (and phase) velocities. It is calculated as 8.950 m/ms in T700M21 and 10.374 m/ms in T800M924.

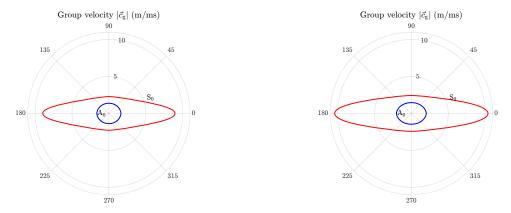


Figure 2. Group velocity magnitude $|\vec{c}_g|$ of the fundamental modes A_0 and S_0 in 2 mm thick unidirectional composite layers (a) T700M21 (b) T800M924 at 200 kHz.

Further, the polar group velocities (top plots in Fig. 3) are transformed into binary images (black & white images) called polar representations (bottom plots in Fig. 3).

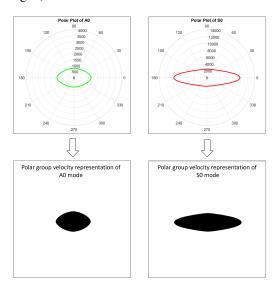


Figure 3. (Top): Polar group velocities plots of A_0 and S_0 modes for material AS4M3502 (radius = group velocity, circumference = propagation angle), (Bottom): Polar group velocity representations used for training the networks

Dataset-1 contains samples corresponding to 10 materials with 10 different frequencies for each Lamb mode and three different ply-layup sequences, i.e., unidirectional, cross-ply, and quasi-isotropic. Dataset-2 contains samples corresponding to

987 materials with 10 different frequencies for each Lamb mode and a unidirectional laminate. Dataset-1 contains 600 samples, whereas Dataset-2 includes 19,740 samples.

Technical Validation

The datasets are collected using the backend Matlab code of Dispersion calculator⁸. Both the code as well as the user interface product are open sourced.

Usage Notes

The datasets are uploaded at doi.org/10.5281/zenodo.7301863. The folder contains two subfolders with the name 'Dataset-1_COMM' and 'Dataset-1_GEN' containing polar group velocity representations corresponding to commercial materials and generated materials, respectively. The folder 'Dataset-1_COMM' has labels and images for cross-ply, quasi-isotropic and unidirectional laminate for both A0 and S0 modes. The folder 'Dataset-1_GEN' has labels and images for unidirectional laminate for both A0 and S0 modes.

Code availability

The backend Matlab code is taken from open-sourced Dispersion calculator⁸ to generate the above dataset. The dataset is used for material property estimation and generation problems. The codes and paper information where the above dataset is used is available at https://github.com/mahindrautela.

References

- 1. Kundu, T. Ultrasonic nondestructive evaluation: engineering and biological material characterization (CRC press, 2003).
- 2. Giurgiutiu, V. Structural health monitoring: with piezoelectric wafer active sensors (Elsevier, 2007).
- 3. Gopalakrishnan, S. Wave propagation in materials and structures (CRC Press, 2016).
- **4.** Huber, A. M. & Sause, M. G. Classification of solutions for guided waves in anisotropic composites with large numbers of layers. *The J. Acoust. Soc. Am.* **144**, 3236–3251 (2018).
- **5.** Rautela, M., Huber, A., Senthilnath, J. & Gopalakrishnan, S. Inverse characterization of composites using guided waves and convolutional neural networks with dual-branch feature fusion. *Mech. Adv. Mater. Struct.* 1–17 (2021).
- **6.** Sause, M. & Hamstad, M. 7.14 acoustic emission analysis. In Beaumont, P. W. & Zweben, C. H. (eds.) *Comprehensive Composite Materials II*, 291–326, DOI: https://doi.org/10.1016/B978-0-12-803581-8.10036-0 (Elsevier, Oxford, 2018).
- 7. Rokhlin, S., Chimenti, D. & Nagy, P. Physical ultrasonics of composites (Oxford University Press, 2011).
- **8.** Huber, A. Dispersion calculator (2018).
- **9.** Moll, J. *et al.* Open guided waves: online platform for ultrasonic guided wave measurements. *Struct. Heal. Monit.* **18**, 1903–1914 (2019).
- **10.** Simon, C., Kaczmarek, H. & Royer, D. Elastic wave propagation along arbitrary direction in free orthotropic plates. application of composite materials. In *Proceedings of the 4th Congress on Acoustics*, vol. 1 (1997).
- 11. Percival, W. & Birt, E. A study of lamb wave propagation in carbon-fibre composites. *Insight* 39, 728–735 (1997).
- **12.** Yu, X., Fan, Z., Castaings, M. & Biateau, C. Feature guided wave inspection of bond line defects between a stiffener and a composite plate. *NDT* & *E Int.* **89**, 44–55 (2017).
- **13.** Mitra, M. & Gopalakrishnan, S. Guided wave based structural health monitoring: A review. *Smart Mater. Struct.* **25**, 053001 (2016).