



STEAM **EP**

PARTS & ACCESSORIES LIST
VERSION 1
AUGUST 2019



Parts Diagrams

Preventative Maintenance and appropriate water filtration will not only extend the life of your espresso machine, it will additionally maintain the output of high quality beverages. Only qualified service personnel should repair Slayer Espresso machines. Incorrect repair may result in injury and/or damage to the equipment. Please consult your distributor for a qualified Slayer service technician.

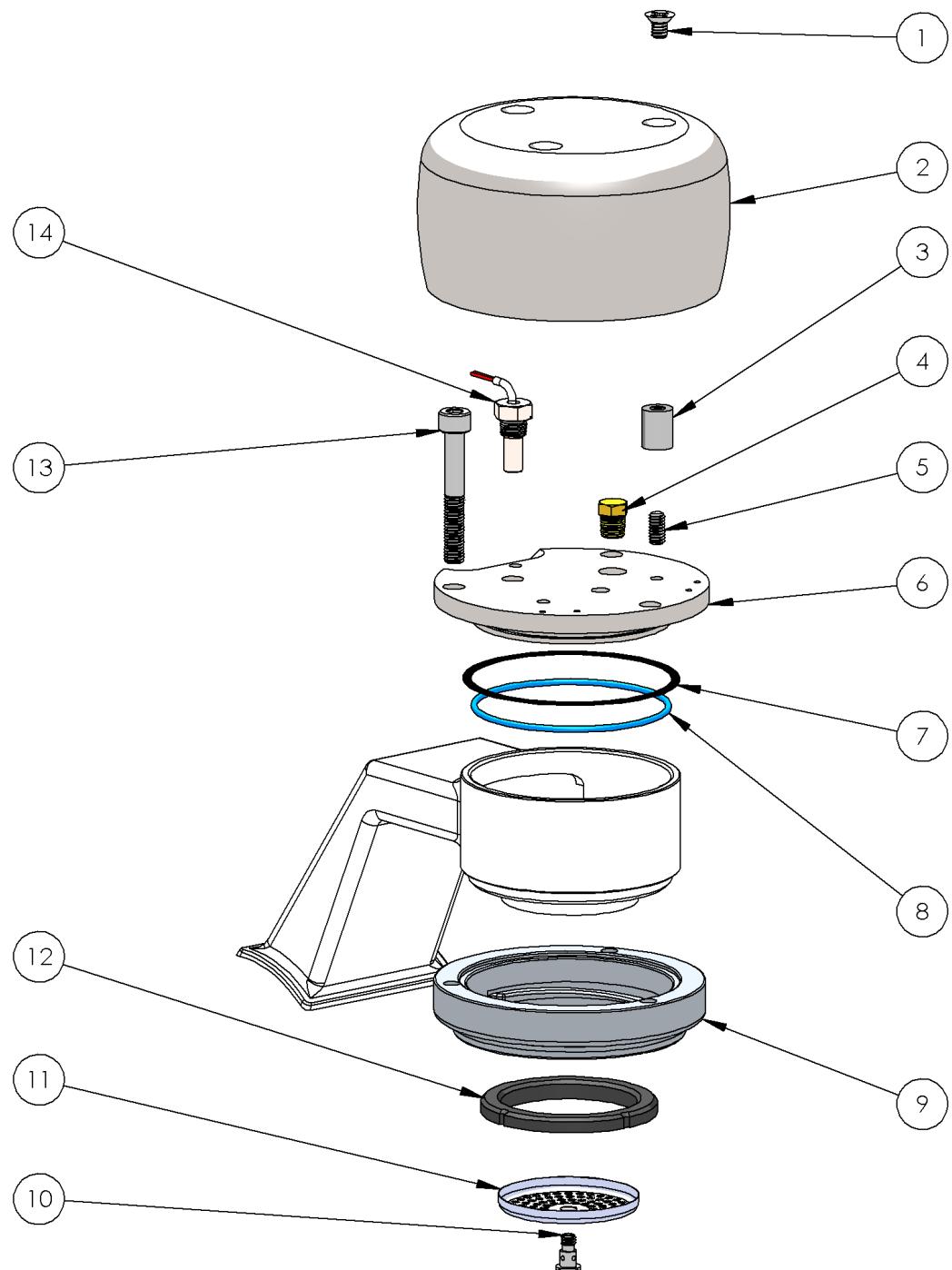
CONTENTS

BREW GROUP HEAD COMPONENTS	3
BREW TANK COMPONENTS	5
STEAM TANK COMPONENTS	7
STEAM & HOT WATER VALVE CIRCUIT	9
STEAM WAND COMPONENTS	11
HOT WATER WAND COMPONENTS	13
STEAM ACTUATOR COMPONENTS	15
WATER FILL CIRCUIT	17
DRAIN CIRCUIT	19
DISPLAY COMPONENTS	21
ELECTRONICS COMPONENTS	23
PANELS, RAILS & WINGS	25
DRIP TRAYS & CUP TRAYS	27
PUMP COMPONENTS & LINES	29
PORTAFILTERS	31
WIRE MAP	33

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BREW GROUP HEAD COMPONENTS



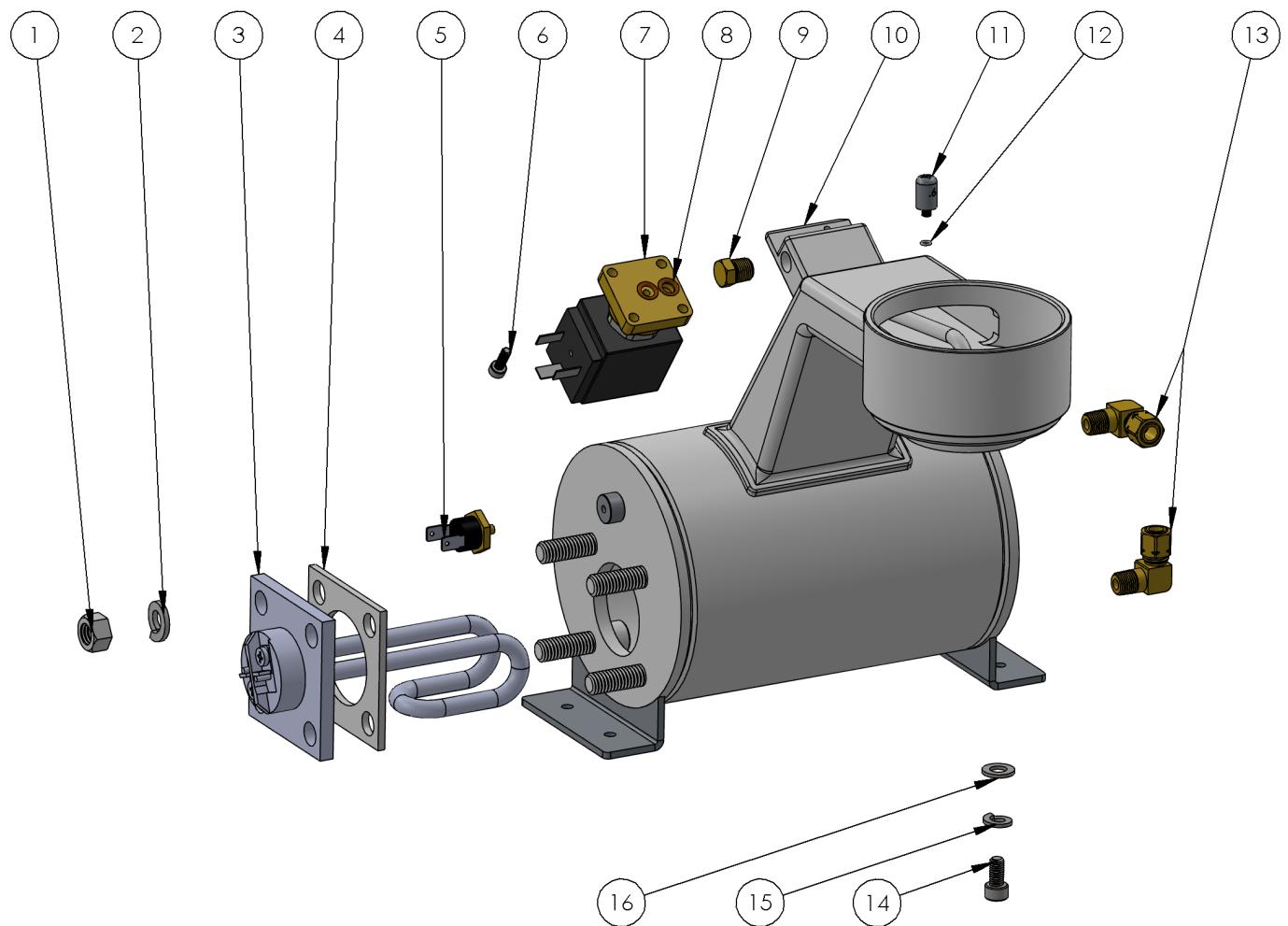
STEAM^{EP}

BREW GROUP HEAD COMPONENTS

ITEM NO.	PART NUMBER	DESCRIPTION
1	44000-36063	Screw, Flat Head Phillips, 1/4"-20 Thread, 3/8" Length, Stainless, Polished Head
2	20000-16081	Group Cover Closed Top
3	44005-20120	Standoff, Nylon, 5/8" length, 1/4"-20 Thread
4	42000-34300	Fitting, Medium- Pressure, Threaded Pipe, 1/8 Pipe Size, Solid Hex-Head Plug, Brass
5	44005-20110	Threaded Stud, Stainless Steel, 1/4"-20, 1/2" length
6	10000-16051	Group Cap
7	46000-50100	Gasket for Group Cap, Paper
8	46000-50090	O-Ring, FKM, 70 A, Group Cap
9	20000-56010	Bayonet Ring
10	46000-50080	Diffuser Screw, Stainless
11	46000-50073	Nano Coated Shower Screen - Custom Slayer
12	46000-56091	Gasket for Group Head, 6.1mm
13	44000-56000	Screw, Socket Head Cap, M8 Thread, 55mm Length, 1.25mm Pitch, Stainless
14	30005-20081	Thermistor, Steam - 3K3 NTC



BREW TANK COMPONENTS



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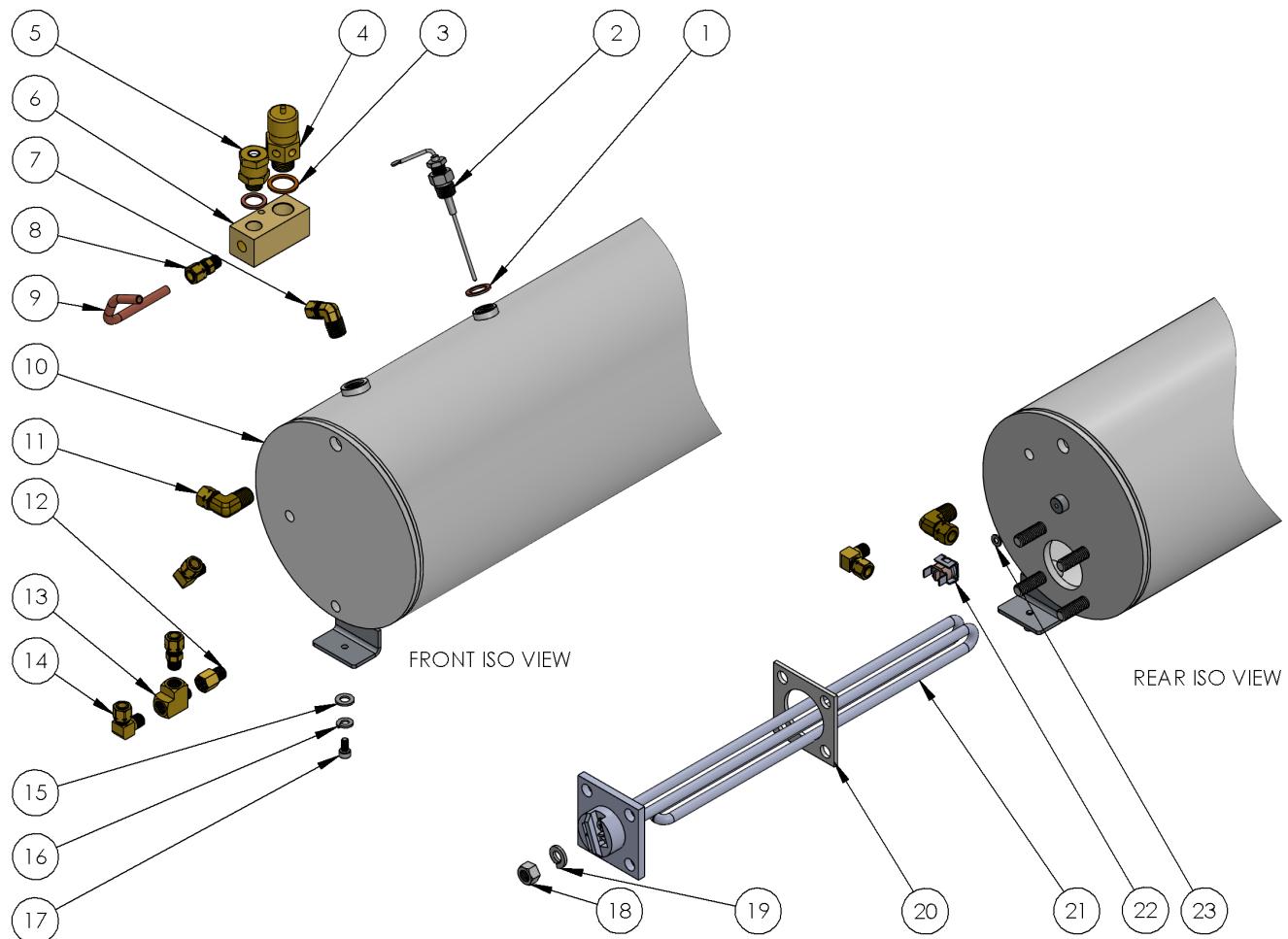
BREW TANK COMPONENTS

ITEM NO.	PART NUMBER	DESCRIPTION
1	44000-36080	Hex Nut, Element Mount
2	44000-36070	Lock Washer, Element Mount
3	30000-20130	Element, Brew, 600 Watt, 220V
4	30000-20140	Gasket, Element, Teflon
5	30000-20251	Thermostat, 110C
6	44005-10090	Screw, Socket Head Cap, M4 Thread, 12mm Length, .7mm Pitch, Stainless
7	30000-20153	Valve, 3-way, Flange Mount, 2mm, 24v
8	46000-10040	O-Ring, FKM, Dash number-010
9	42000-34300	Fitting, Medium- Pressure, Threaded Pipe, 1/8 Pipe Size, Solid Hex-Head Plug, Brass
10	15005-16061	Brew Tank, Slayer Steam
11	10000-16061	Giggleur, 0.7mm, V3
	10005-16061	Giggleur, 0.6mm
12	46000-10010	O-Ring for Jet Holder, 1 x 3
13	42000-34560	Fitting, 90 Deg Elbow for 1/4" Tube OD x 1/8" NPTF - M, Brass
14	44005-10012	18-8 Stainless Steel Socket Head Screw M6 x 1 mm Thread, 12 mm Long
15	44000-36110	Lock Washer, Tank Mount
16	46000-53040	Washer, Flat, M7 Screw Size, 14mm OD, 1.4mm-1.8mm Thick
*	30000-20443	Harness, Brew Tank Connection
*		
*		HARNESS, BREW TANK CONNECTION NOT SHOWN IN IMAGE



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STEAM TANK COMPONENTS



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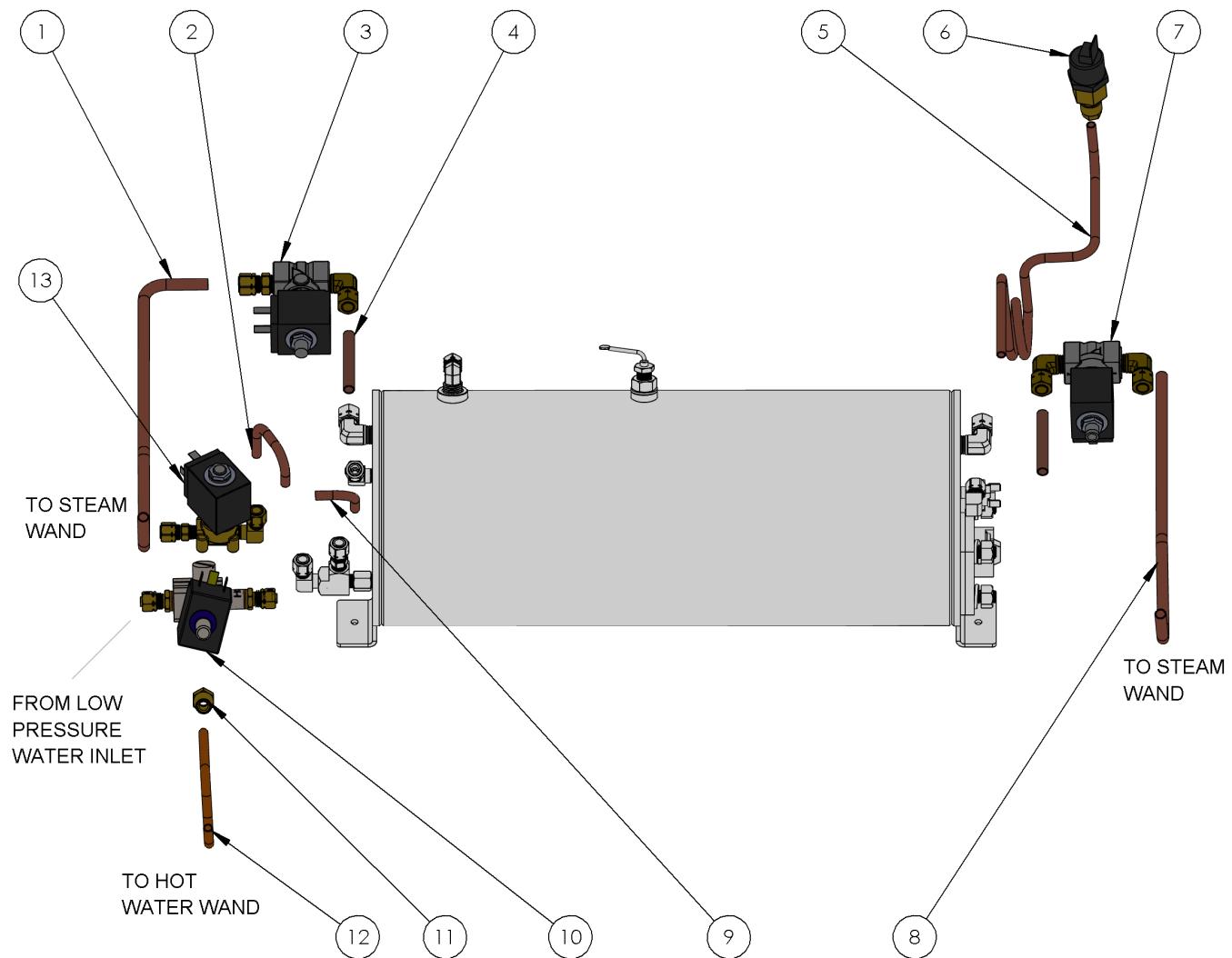
STEAM TANK COMPONENTS

ITEM NO.	PART NUMBER	DESCRIPTION
1	46000-50150	Gasket, 1/4", Copper for Anti Suction, Level Probe, Expansion Valve V3/Steam
2	30000-50170	Water Level Probe for Steam and Single Group
3	46000-50130	Gasket for PRV, 3/8", Copper
4	46000-50120	PRV, 2.5 Bar
5	46000-50140	Anti-Suction/Vacuum Valve, 1/4"
6	10005-03030	PRV Manifold, Steam
7	42000-34702	Fitting, Easy-Align, Compression Tube, Elbow for 1/4" Tube OD x 1/4 - M Pipe, Brass
8	42000-34500	Fitting, 1/4" Tube OD x 1/8" NPTF - M, Brass
9	40005-32170	Steam Manifold Tube
10	15005-12110	Steam Tank, Slayer Steam, 2 Group
	15005-13110	Steam Tank, Slayer Steam, 3 Group
11	42000-34680	Fitting, Easy-Align, Compression Tube, Elbow for 5/16" Tube OD x 1/4 - M Pipe, Brass
12	42000-10040	Extension, Fitting, 1/8 - F x 1/8 - M
13	42000-34580	Fitting, Threaded Pipe, 1/8" Pipe Size, Tee, F x F x M, Nickel
14	42000-34560	Fitting, 90 Deg Elbow for 1/4" Tube OD x 1/8" NPTF - M, Brass
15	46000-53040	Washer, Flat, M7 Screw Size, 14mm OD, 1.4mm-1.8mm Thick
16	44000-36110	Lock Washer, Tank Mount
17	44005-10100	Screw, Socket Head Cap, M5 Thread, 10mm Length, .8mm Pitch, Stainless
18	44000-36080	Hex Nut, Element Mount
19	44000-36070	Lock Washer, Element Mount
20	30000-20140	Gasket, Element, Teflon
21	30000-20090	Element, Steam, 3500 Watt, 220V, 2 Group
	30000-20100	Element, Steam, 4500 Watt, 220V, 3 Group
22	30000-20261	Thermostat, 25A, 145C, Steam tank
23	44000-10030	Washer, Aluminum, 0.174" ID, 0.375" OD



STEAM EP

STEAM & HOT WATER VALVE CIRCUIT



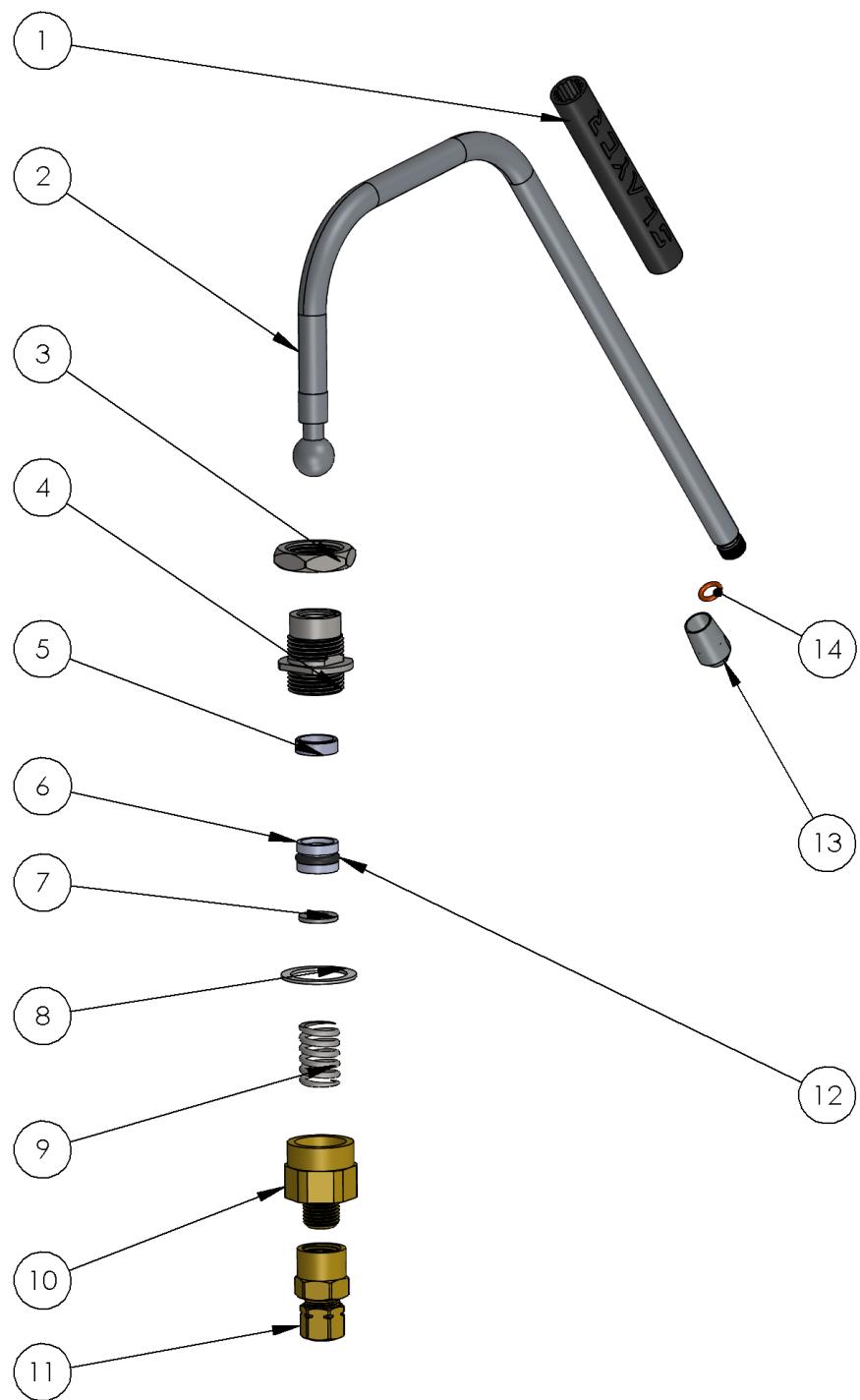
STEAM^{EP}

STEAM & HOT WATER VALVE CIRCUIT

ITEM NO.	PART NUMBER	DESCRIPTION
1	40015-32007	Steam Actuator to Left Wand Tube, Steam EP
2	40005-32110	Flow Meter Tube
3	99015-10001	Steam Solenoid Assembly, Left, Steam EP
4	40015-32003	Steam Tank To Actuator Tube, Steam EP
5	40015-32010	ELTEK Pressure Transducer Tube, Steam
6	99005-17010	Pressure Transducer Assembly, ELTEK
7	99015-10002	Steam Solenoid Assembly, Right, Steam EP
8	40015-32005	Steam Actuator to Right Wand Tube, Steam EP
9	40015-32020	Elbow, Steam Tank To Mix Valve
10	99015-10070	Hot Water Mix Assy, Steam
11	44000-36220	Fitting, 45 Degree, Flared, Short Nut for 1/4" Tube OD, Brass
12	40005-10016	Outlet Tube, Mixed Water
13	99015-10080	Steam Fill Assy, Steam



STEAM WAND COMPONENTS



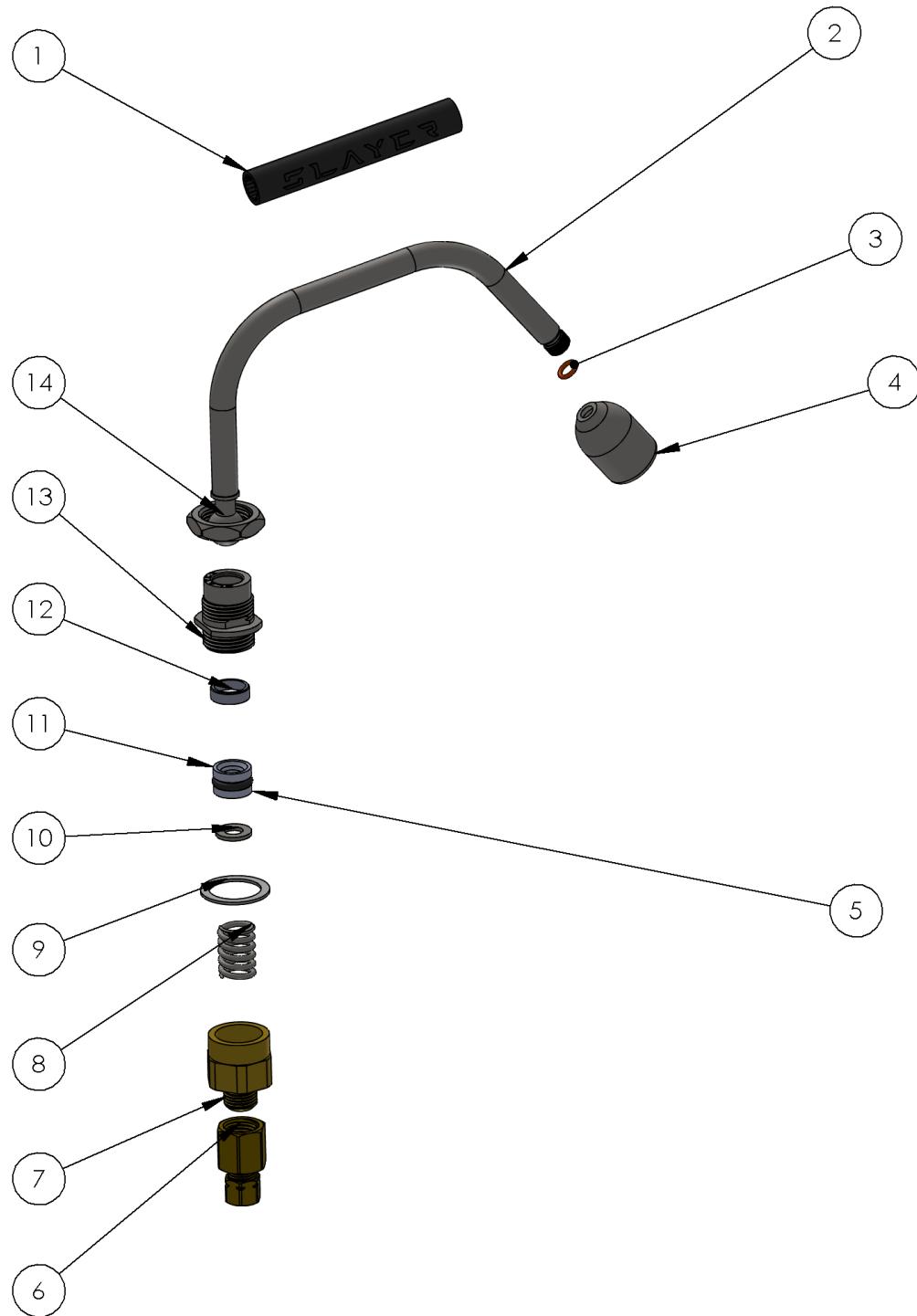
STEAM^{EP}

STEAM WAND COMPONENTS

ITEM NO.	PART NUMBER	DESCRIPTION
1	46005-53170	Steam Wandom Grip - Slayer Branded
2	40015-50330	Steam Wand, Easy Touch, Slayer Steam
3	10005-10008	Steam and Hot Water Lock Nut
4	10005-10002	Steam, Wand Socket
5	46005-53110	Steam Seal, Peek Plastic
6	46005-53060	Bushing, 15 X 10.5mm Peek Plastic
7	46000-53040	Washer, Flat, M7 Screw Size, 14mm OD, 1.4mm-1.8mm Thick
8	46000-53070	Gasket for Steam Valve Brew Actuator, 27mm, Teflon
9	46005-53030	Compression Spring for Steam Wand
10	46005-53010	Rear Block for Steam Assembly
11	42000-34680	Fitting, Easy-Align, Compression Tube, Elbow for 5/16" Tube OD x 1/4" M Pipe, Brass
12	46000-53050	O-Ring for Peek Steam Valve Bushing
13	46000-50340	Steam Tip, 1.0mm, #0
	46000-50341	Steam Tip, 1.1mm, #1
	46000-50342	Steam Tip, 1.2mm, #2
	46000-50343	Steam Tip, 1.3mm, #3
	46000-50344	Steam Tip, 1.4mm, #4
	46000-50345	Steam Tip, 1.5mm, #5
14	46000-50030	O-Ring for Steam Tip, 1.5 x 6



HOT WATER WAND COMPONENTS



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HOT WATER WAND COMPONENTS

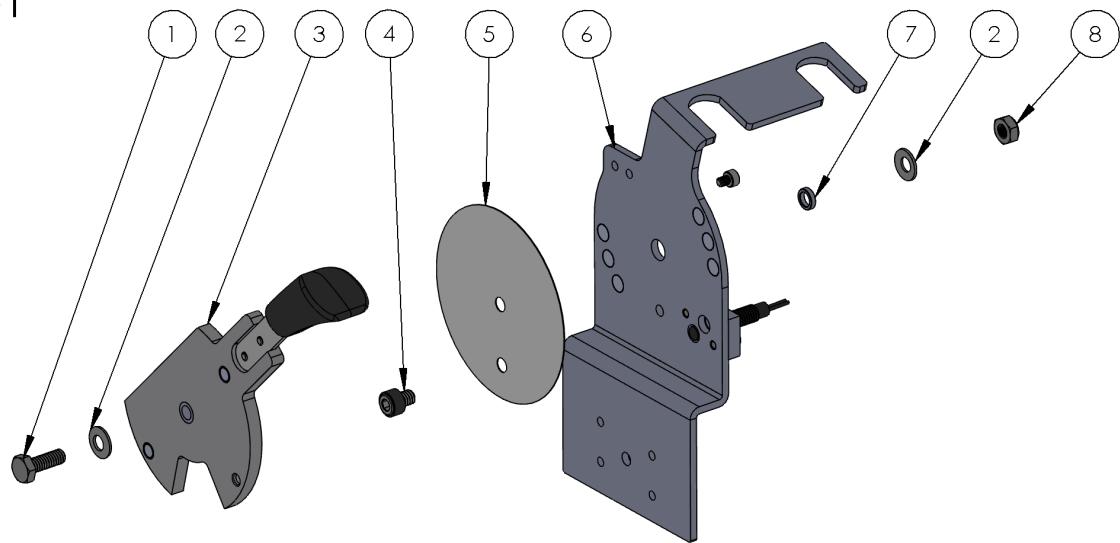
ITEM NO.	PART NUMBER	DESCRIPTION
1	46005-53170	Steam Wandom Grip - Slayer Branded
2	40004-50450	Hot Water Wand, M4x.7 Tapped in Ball, Hot Water Spigot, Single Group
3	46000-50030	O-Ring for Steam Tip, 1.5 x 6
4	46000-50350	Hot Water Spout
5	46000-53050	O-Ring for Peek Steam Valve Bushing
6	42000-34710	Fitting, Easy-Align, Compression Tube, Straight Adapter for 1/4" Tube OD x 1/4 - F Pipe, Brass
7	46005-53010	Rear Block for Steam Assembly
8	46005-53030	Compression Spring for Steam Wand
9	46000-53070	Gasket for Steam Valve Brew Actuator, 27mm, Teflon
10	46000-53040	Washer, Flat, M7 Screw Size, 14mm OD, 1.4mm-1.8mm Thick
11	46005-53060	Bushing, 15 X 10.5mm Peek Plastic
12	46005-53110	Steam Seal, Peek Plastic
13	10005-10002	Steam, Wand Socket
14	10005-10008	Steam and Hot Water Lock Nut



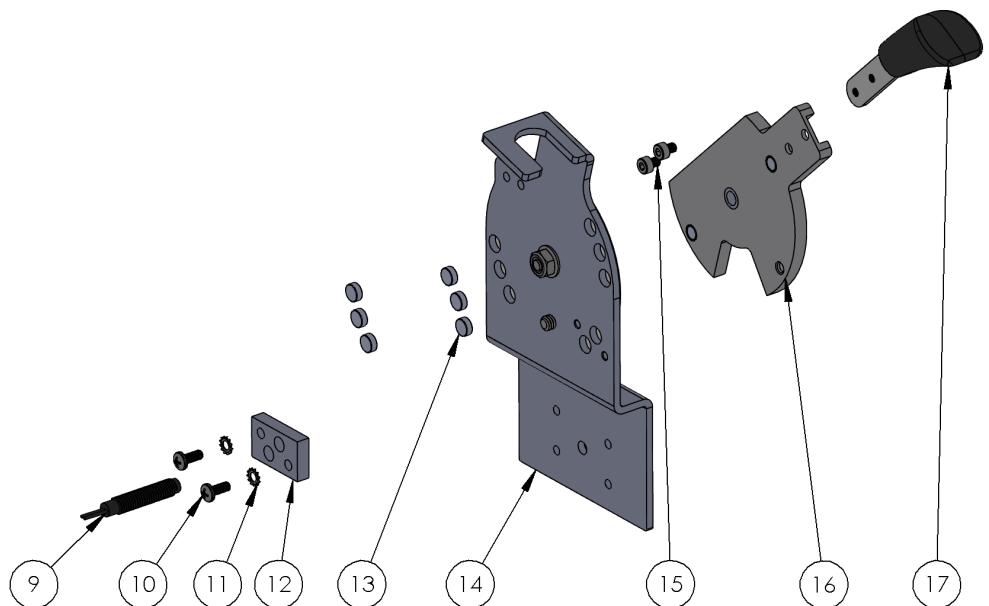
STEAM EP

STEAM ACTUATOR COMPONENTS

LEFT



RIGHT



STEAM^{EP}

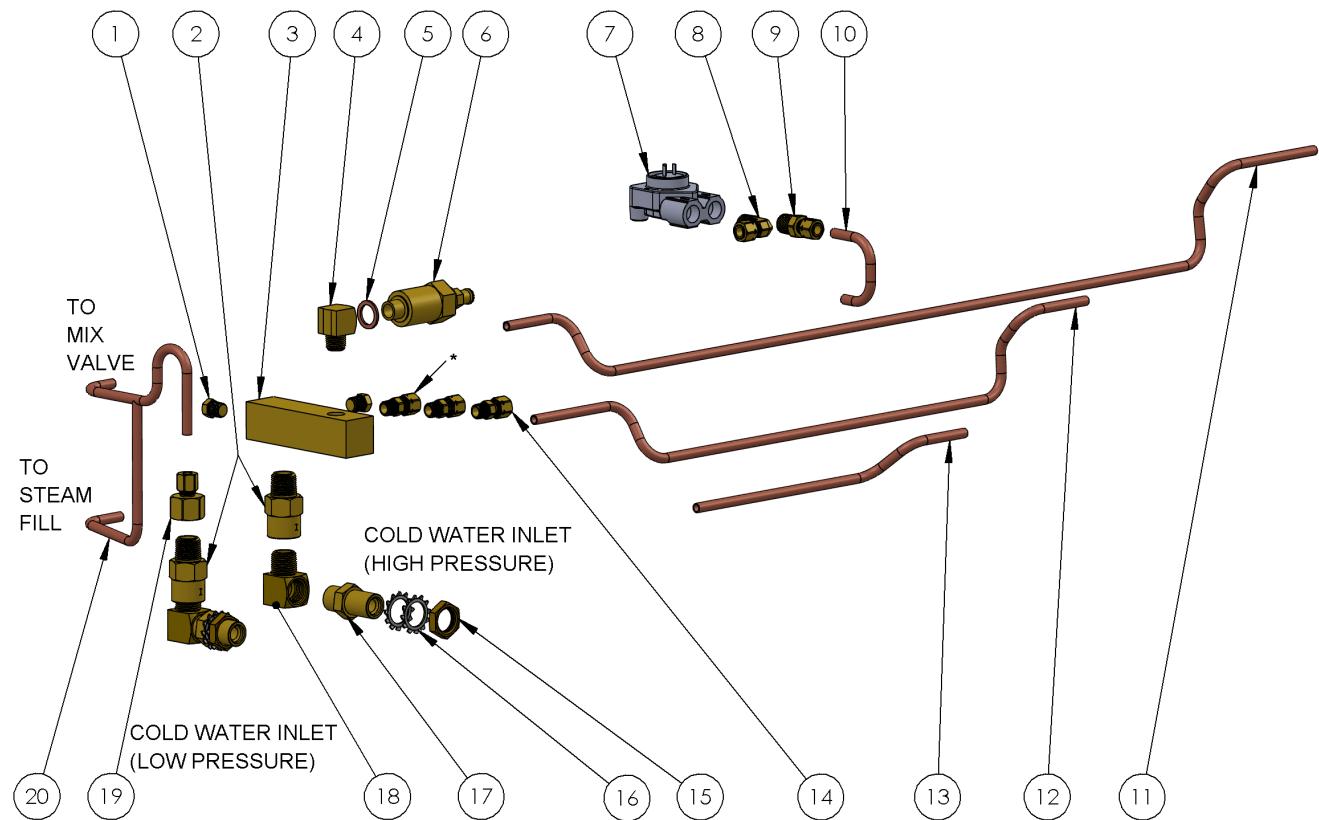
STEAM ACTUATOR COMPONENTS

ITEM NO.	PART NUMBER	DESCRIPTION
1	44000-36102	Bolt, Hex Head, 1/4-20 x 3/4
2	44005-10320	Plastic Steam Actuator Disk Spring
3	99015-10004	Left Actuator Handle Assembly
4	44000-36260	Actuator, Steam, Stop Bolt, Short
5	46005-01010	Teflon Gasket
6	13005-30045	Chassis Brace, Left Front, Steam
7	10005-02010	Steam Actuator Bushing, Small
8	46005-10026	18-8 Stainless Steel Thin Nylon-Insert Locknut, 1/4"-20 Thread Size, packs of 50
9	30005-20031	Barrel Switch w/ Molex, N/C
10	44005-10340	18-8 Phillips Rounded Head Screws M4 x 0.7 mm Thread 10 mm Long
11	44005-10350	18-8 External-Tooth Lock Washer for M4 Screw
12	10005-03090	Magnetic Switch Mount
13	46003-50061	Slayer Steam Actuator Magnet, 5/16" x 1/8"
14	13005-30009	Chassis Brace, Right Front, Steam
15	44000-36310	Screw, Socket Head Cap, M4 thread, 5mm Length, .7mm Pitch, Stainless
16	99015-10003	Right Actuator Handle Assembly
17	24015-10002	Steam Actuator Handle, Soft Touch



STEAM EP

WATER FILL CIRCUIT



STEAM^{EP}

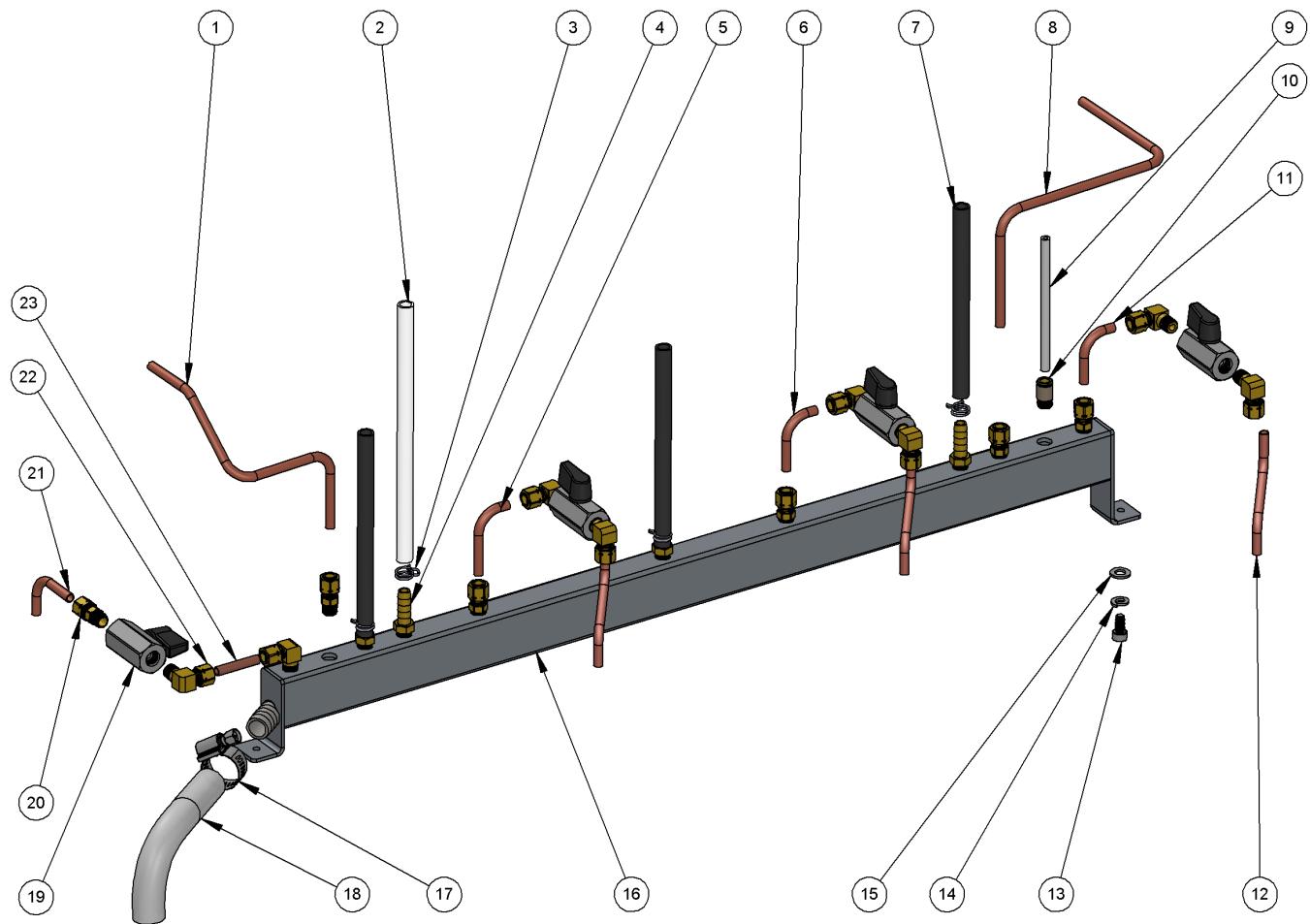
WATER FILL CIRCUIT

ITEM NO.	PART NUMBER	DESCRIPTION
1	42000-34300	Fitting, Medium- Pressure, Threaded Pipe, 1/8 Pipe Size, Solid Hex-Head Plug, Brass
2	46005-34620	Check Valve, 3/8" NPT, Slayer Steam
3	10005-03050	Water Inlet Manifold, Steam
4	42004-34510	Fitting, Medium-Pressure, Threaded Pipe, 1/4 Pipe Size, M x F Elbow, Brass
5	46000-50150	Gasket ,1/4", Copper for Anti Suction, Level Probe, Expansion Valve V3/Steam
6	46000-50110	Expansion Valve
7	30005-21200	Flow Meter
8	42000-34702	Fitting, Easy-Align, Compression Tube, Elbow for 1/4" Tube OD x 1/4 - M Pipe, Brass
9	42000-34700	Fitting, Easy-Align, Compression Tube, Straight Adapter for 1/4" Tube OD x 1/4 - M Pipe, Brass
10	40005-32110	Flow Meter Tube
11	40005-32010	Water Inlet Tube, Slayer Steam, Group 3
12	40005-32020	Water Inlet Tube, Slayer Steam, Group 2
13	40005-32030	Water Inlet Tube, Slayer Steam, Group 1
14	42000-34500	Fitting, 1/4" Tube OD x 1/8" NPTF - M, Brass
15	44000-10010	Brass Nut - 3/8 BSPP
16	44000-36360	Washer, External Tooth, Star, 3/8
17	42000-10010	Extension, Fitting, 3/8"
18	42004-34500	Fitting, Medium-Pressure, Threaded Pipe, 3/8 Pipe Size, M x F Elbow, Brass
19	42000-20000	Fitting, Adapter, 1/4 OD Tube to 3/8 - F Pipe
20	40015-32070	Tube, CW Inlet to mix and Fill, Low Pressure



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DRAIN CIRCUIT



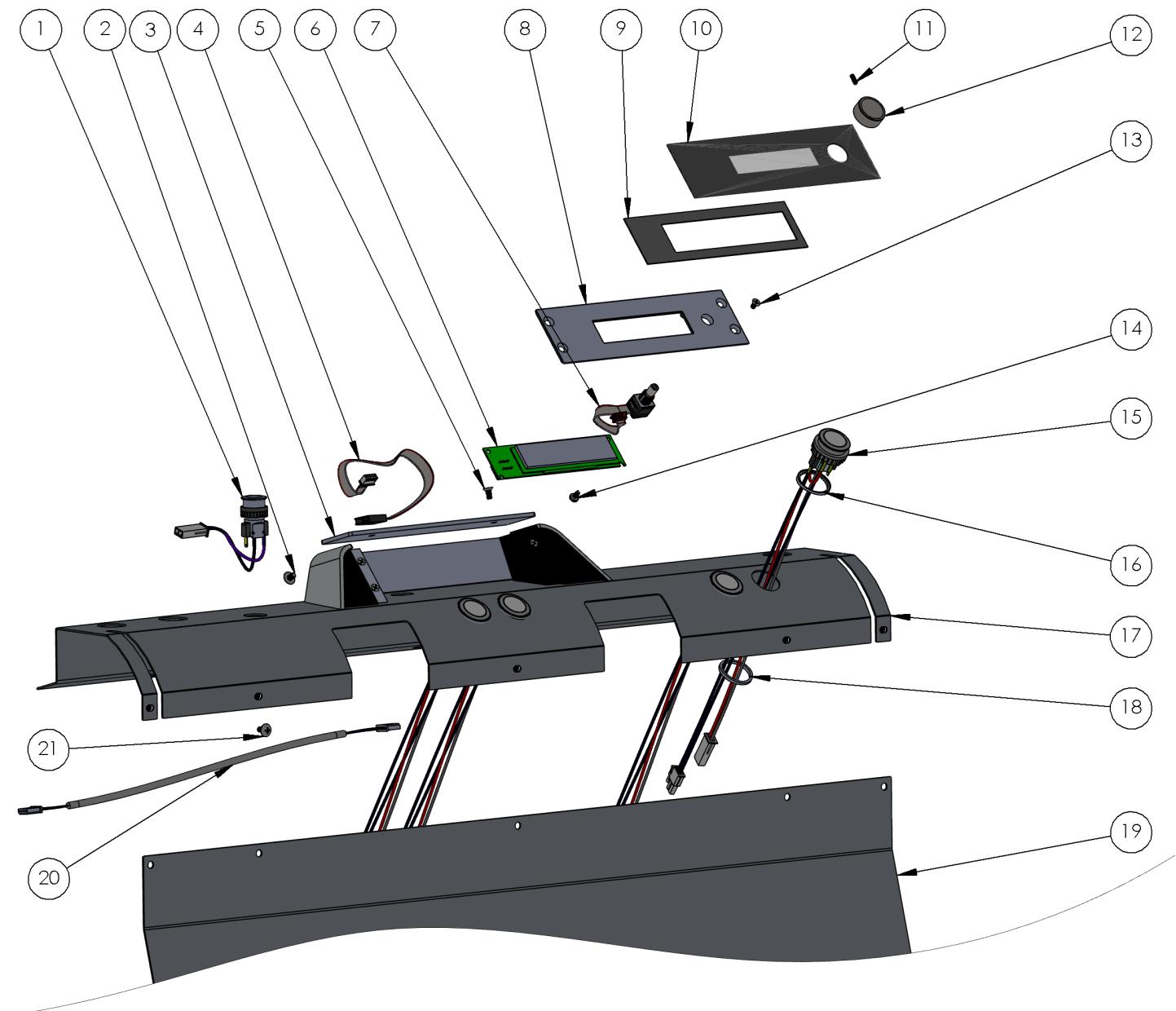


DRAIN CIRCUIT

ITEM NO.	PART NUMBER	DESCRIPTION
1	40015-32009	Steam Actuator Left Drain Tube
2	40000-32150	High-Temperature Silicone Rubber Tubing, Soft, 5/16" ID, 7/16" OD, 1/16" Wall, White - Per Inch
3	44000-36290	Spring Clip for Single Group Drain, Small
4	42005-10000	Fitting, Barbed Hose, Adapter for 5/16" Hose ID x 1/8" NPTF - M Pipe, Brass
5	40005-32090	Steam Tank Drain Tube
6	40005-32105	Mid Length Drain Bar Elbow
7	40000-32180	EPDM Rubber Tubing 5/16" ID, 7/16" OD - Per Inch
8	40015-32008	Steam Actuator Right Drain Tube
9	40000-32050	Extreme-Temp Tubing, Teflon, Semi-Clear White 1/8" ID, 1/4" OD - Per Inch
10	42000-34220	Fitting, Tube, Hex Socket Adapter for 1/4" Tube OD, 1/8" NPT M, Polybutylene & Nickel
11	40005-32106	Short Drain Bar Elbow
12	40005-32050	Brew Tank to Ball Valve Tube
13	44005-10012	18-8 Stainless Steel Socket Head Screw M6 x 1 mm Thread, 12 mm Long
14	44000-36110	Lock Washer, Tank Mount
15	46000-53040	Washer, Flat, M7 Screw Size, 14mm OD, 1.4mm-1.8mm Thick
16	13005-30018	Drain Manifold, Steam, 3 Group
17	13005-20018	Drain Manifold, Steam, 2 Group
	40000-32060	Worm-Drive Hose Clamp, Non Slip Screw 1/2" to 1-1/16" Clamp Diameter Range, 9/16" Band Width
18	40000-32170	3-A Sanitary Clear PVC Vacuum Tubing 5/8" ID, 7/8" OD, 1/8" Wall Thickness
19	42000-50290	Ball Valve, 1/8" NPT
20	42000-34500	Fitting, 1/4" Tube OD x 1/8" NPTF - M, Brass
21	40005-32100	Tube, Ball Valve to Drain
22	42000-34560	Fitting, 90 Deg Elbow for 1/4" Tube OD x 1/8" NPTF - M, Brass
23	40005-32060	Hot Water to Mix Valve Tube, Slayer Steam



DISPLAY COMPONENTS

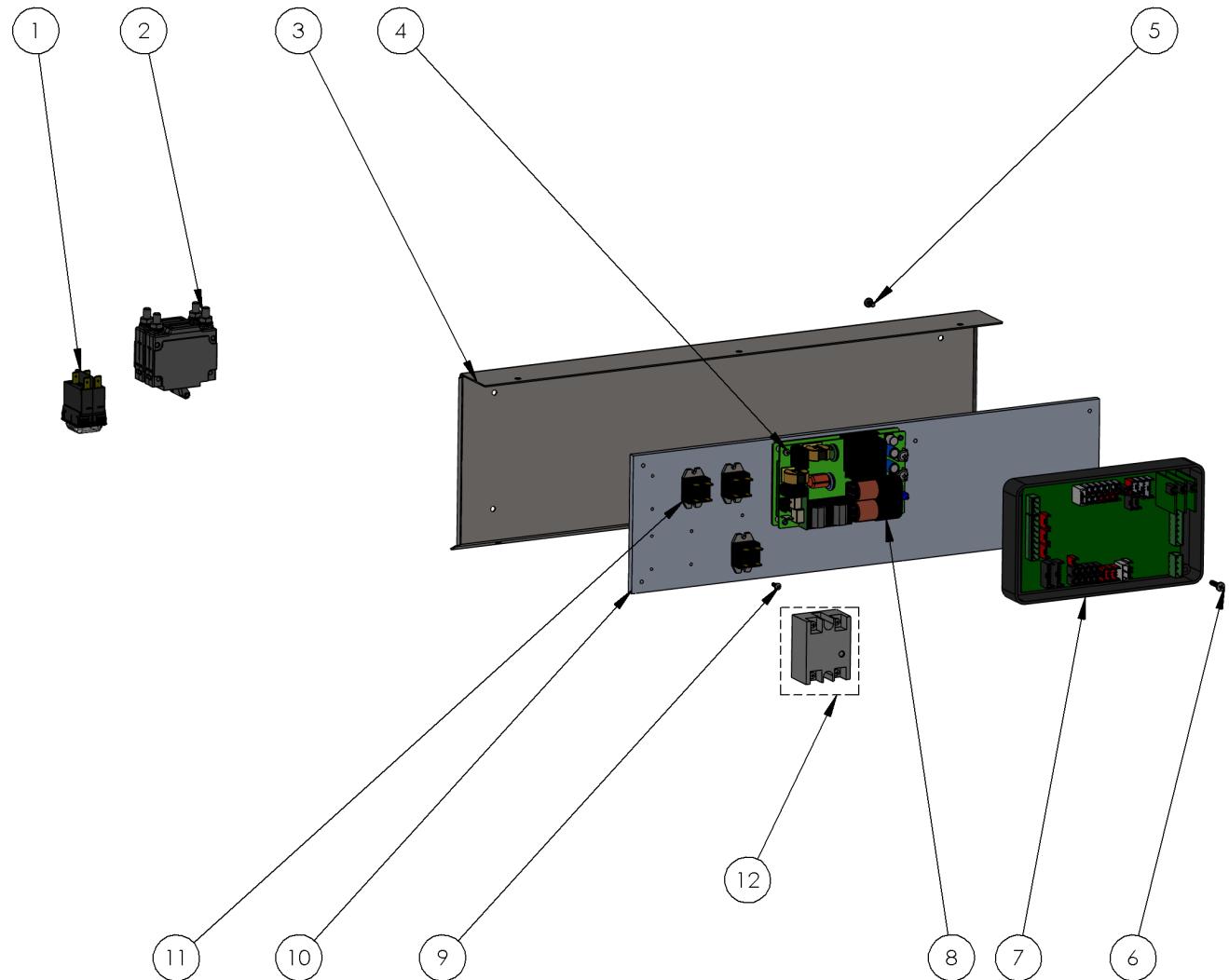


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DISPLAY COMPONENTS

ITEM NO.	PART NUMBER	DESCRIPTION
1	30005-20341	Momentary Push Button, Hot Water, Wired
2	44005-10140	Metric 18-8 Stainless Steel Truss Head Phillips Machine Screw M4 Size, 6mm Length
3	13015-10051	Display Cover Panel, Steam EP
4	30005-10120	Display Interface Cable
5	44005-10211	Screw, Flat Head Phillips, M4 Size, 8mm Length, .7mm Pitch, Stainless
6	30005-60110	OLED Display Assembly, 100x20 Blue, Slayer Steam
7	30005-03010	Optical Encoder
8	20005-10001	Display Face Plate
9	46005-21010	VHB on Backing Board For Display Screen
10	26005-10000	Display Glass, Slayer Steam
11	44005-10220	Set Screw, M3 Size, 8mm Length, 0.5mm Pitch, Stainless
12	10005-03010	Encoder Knob, Steam, Stainless
13	44005-10200	Screw, Flat Head Phillips, M3.5 Size, 6mm Length, .6mm Pitch, Zinc
14	44005-10380	Screw, Self Tapping, 6-32 x 1/4" Phillips Head
15	30015-20350	Push Button, Momentary, RGB Light, Brew Actuation, Steam EP
16	10015-10001	Brew Button Ring, Front, Steam EP
17	13015-20026	Front Panel, Upper, Steam EP, 2 Group
	13015-30026	Front Panel, Upper, Steam EP, 3 Group
18	10015-10002	Brew Button Ring, Back, Steam EP
19	13015-20025	Front Panel, Lower, Steam EP, 2 Group
	13015-30025	Front Panel, Lower, Steam EP, 3 Group
20	30015-10131	Display Cable, Extended
21	44005-10180	316 Stainless Steel Hex Head Cap Screw M5 Thread, 0.8mm Pitch, 10mm Long, Fully Threaded

ELECTRONICS COMPONENTS

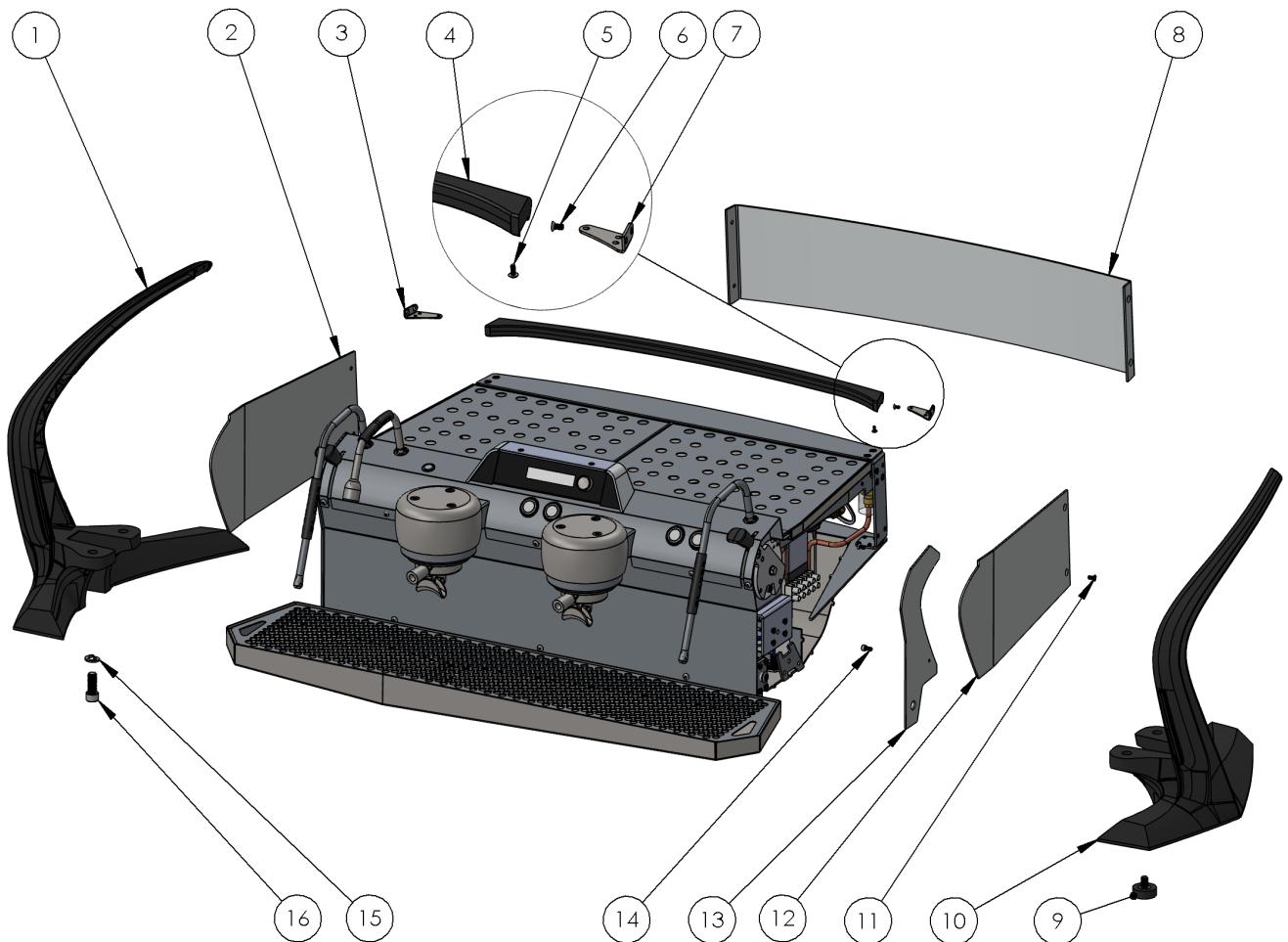


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ELECTRONICS COMPONENTS

ITEM NO.	PART NUMBER	DESCRIPTION
1	30005-20270	2 Pole Rocker Breaker Switch
2	30000-20230	Magnetic Circuit Breaker, 30 Amps
	30000-20240	Magnetic Circuit Breaker, 40 Amps
3	13005-20027	Electrical Shield, Assembly, Steam, 2 Group
	13005-30027	Electrical Shield, Assembly, Steam, 3 Group
4	44004-36141	Screw, Pan Head Phillips, M3 Size, 20mm Length, .5mm Pitch, Stainless
5	44005-10130	Screw, Pan Head Phillips, M4 Size, 8mm Length, .7mm Pitch, Stainless
6	44005-10370	Rounded Head Screws M4 x 0.7 mm 16 mm Long
7	30005-10080	Main Brain, Slayer Steam
8	30000-20003	Power Supply, Cosel, 500 Watt
9	44005-10390	Screw, M3-0.5x8.0, PHMS, Phillips,18-8
10	10005-20005	Sub Plate, Electronics, Slayer Steam, 2/3 Group
11	30000-20011	20 Amp Solid State Relay, 24V
12	30000-20050	Solid State Relay, 40 Amp

PANELS, RAILS & WINGS

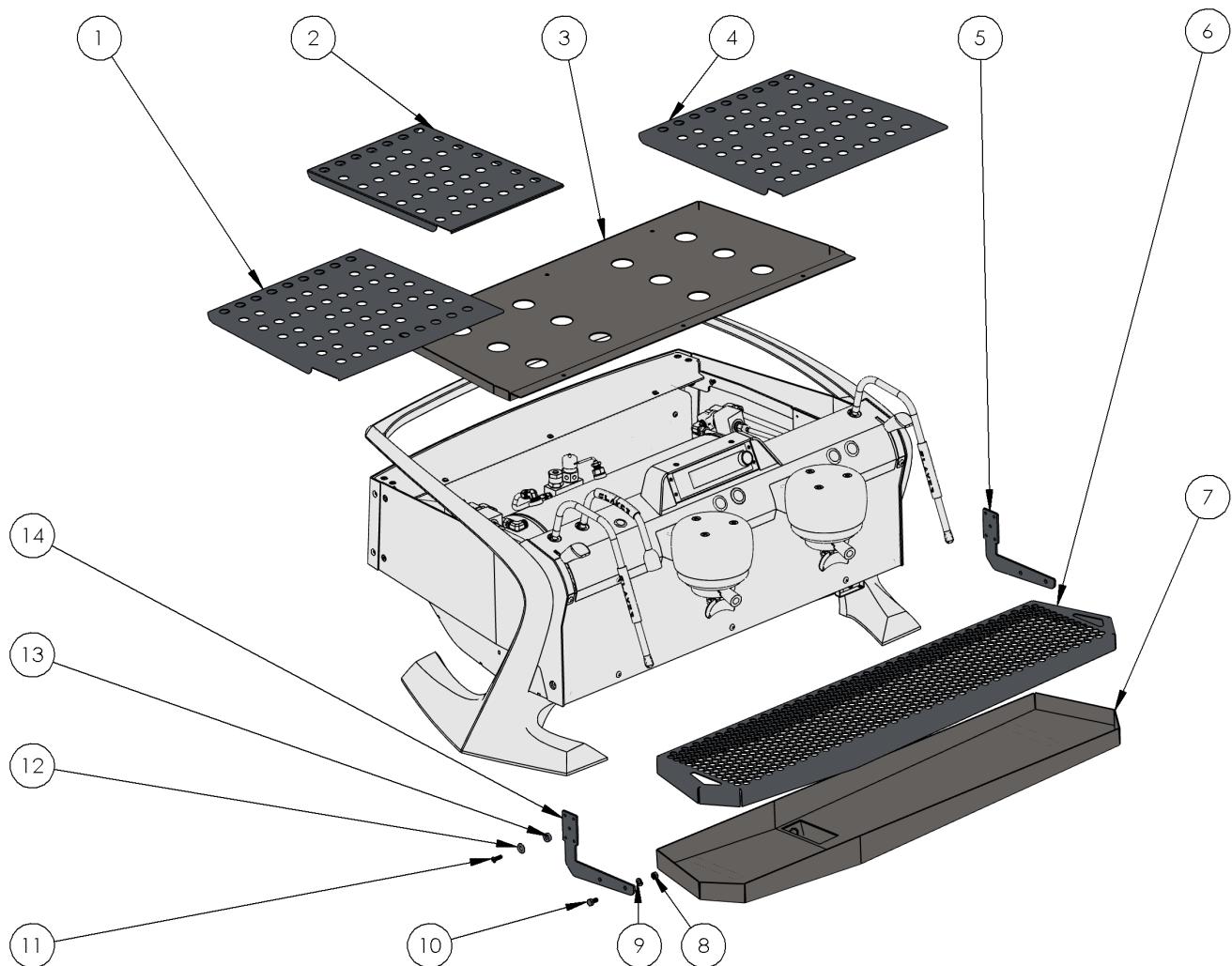


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PANELS, RAILS & WINGS

ITEM NO.	PART NUMBER	DESCRIPTION
1	20205-10000-74	Wing Support, Right, Steam - Flat Black
2	13005-30016-75	Side Panel, Left Rear, Steam, Bead Blast Anodized Finish
3	13005-20047	Cup Tray Rail Clip, Left, Steam, 2 Group
4	10015-20015	Cup Rail, Steam EP, 2 Group, Powdered Flat Black
	10015-30015	Cup Rail, Steam EP, 3 Group, Powdered Flat Black
5	44005-10017	M3 x 8 Truss Head Screw
6	44005-10211	Screw, Flat Head Phillips, M4 Size, 8mm Length, .7mm Pitch, Stainless
7	13005-20047	Cup Tray Rail Clip, Left, Steam, 2 Group
8	13005-20090-75	Back Panel, Steam, 2G, Bead Blast Anodized Finish
	13005-30090-75	Back Panel, Steam, 3G, Bead Blast Anodized Finish
9	46000-50180	Rubber Foot, Slayer Espresso 1/2/3 Group
10	20205-11000-74	Wing Support, Left, Steam - Flat Black
11	44000-36064	18-8 Stainless Steel Phillips Flat Head Screw, M5 x 0.8mm Thread, 10mm Long
12	13005-30015-75	Side Panel, Right Rear, Steam, Bead Blast Anodized Finish
13	13005-30044-75	Side Panel, Front, Steam, Bead Blast Anodized Finish
14	44005-10100	Screw, Socket Head Cap, M5 Thread, 10mm Length, .8mm Pitch, Stainless
15	44005-10043	18-8 Stainless Steel Split Lock Washer for M12 Screw Size, 12.7 mm ID, 21.1 mm OD
16	44005-10110	Screw, Socket Head Cap, M12 Thread, 30mm Length, 1.75mm Pitch, Stainless
*	24005-10011	Slayer Decal, Urethane Dome, Gloss Black
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*		SLAYER DECAL NOT SHOWN IN IMAGE

DRIP TRAYS & CUP TRAYS



STEAM^{EP}

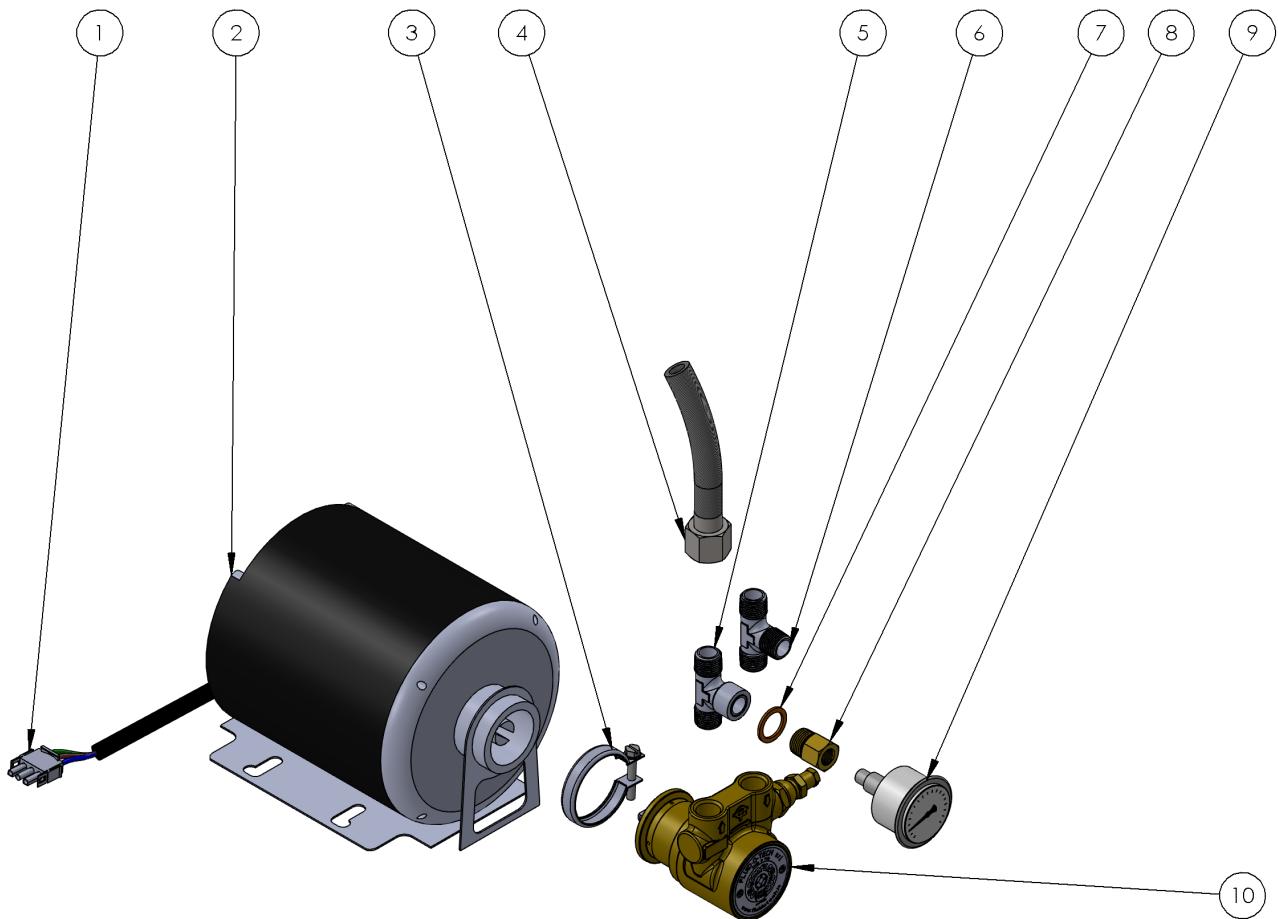
DRIP TRAYS & CUP TRAYS

ITEM NO.	PART NUMBER	DESCRIPTION
1	13005-30034	Cup Tray, Cover, Left, Steam
2	13005-30035	Cup Tray, Cover, Center, Steam
3	13005-20029	Cup Tray, Lower, Steam, 2 Group
	13005-30029	Cup Tray, Lower, Steam, 3 Group
4	13005-30033	Cup Tray, Cover, Right, Steam
5	13015-16001	Bracket, Drip Tray, Steam EP, Right
6	13005-20038	Drip Tray, Cover, Steam, 2 Group
	13005-30038	Drip Tray, Cover, Steam, 3 Group
7	13005-20037	Drip Tray, Lower, Steam, 2 Group
	13005-30037	Drip Tray, Lower, Steam, 3 Group
8	44005-10050	Hex Nut, M6x1 Thread Size, 10mm Wide, 5mm High, Stainless
9	44000-36110	Lock Washer, Tank Mount
10	44005-10030	Screw, Hex Head Cap, M6 Thread, 1mm Pitch, 10mm Long, Fully Threaded, Stainless
11	44000-36010	Steam Valve Mounting Screw
12	44015-10001	Cosmetic Countersunk Washer M5
13	44015-10002	Spacer, M5, 13mm OD, 5mm thick
14	13015-16000	Bracket, Drip Tray, Steam EP, Left



STEAM EP

PUMP COMPONENTS & LINES



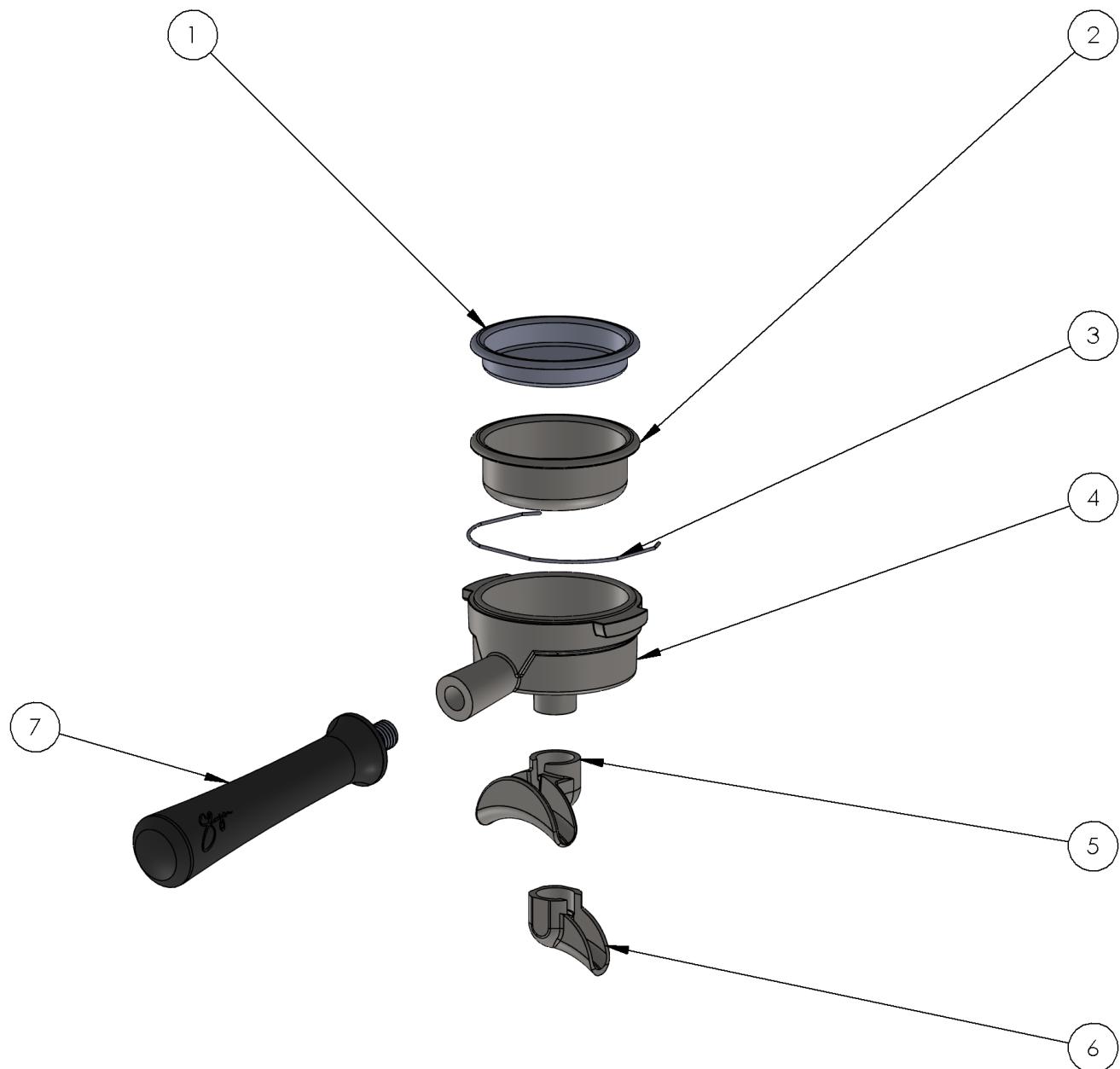
STEAM^{EP}

PUMP COMPONENTS & LINES

ITEM NO.	PART NUMBER	DESCRIPTION
1	30000-20446	Harness, Motor, 2/3 Group, CE
	30000-20470	Harness, Motor, 2/3 Group, UL
2	30000-58020	Motor, 1/3 HP, Wired for 220V
3	44000-58010	V-Band Clamp for Pump
4	40005-10010	Stainless Steel Hose, 3/8" Fc x CFc 2000mm
5	42000-10050	Tee Fitting, M-F-M, 3/8" BSPT Male, 3/8" BSPP Female
6	42000-10030	Tee Fitting, 3/8 M/M/M
7	46000-50130	Gasket for PRV, 3/8", Copper
8	42000-10060	Reducer, 3/8" - M x 1/8" - F
9	46000-50320	Brew Gauge, 20BAR Custom Printed Slayer Logo
10	30000-58030	Pump, 45 GPH



PORAFILTERS



STEAM^{EP}

PORTAFILTERS

ITEM NO.	PART NUMBER	DESCRIPTION
1	46000-56100	Blind Portafilter Basket
2	46000-56551	Single Basket, Espresso, Steam
	46000-56552	Double Basket, Steam, w/Slayer Logo
	46000-56063	Triple Basket, Espresso, Steam
3	46000-56160	Portafilter Locking Spring, 1.20 mm, Stainless
4	46000-56120	Spouted Portafilter, Body Only
5	46000-56130	Portafilter Double Spout, Spout Only
6	46000-56131	Portafilter Single Spout, Spout Only
7	24015-10011	Portafilter Handle, Soft Touch with Slayer Logo
*	46000-60020	Slayer Cleaner 566g (20oz)
*	SLAYER CLEANER NOT SHOWN IN IMAGE	

COMPLETE PORTAFILTERS

	86015-50000	Soft Touch Naked Portafilter
	86015-50001	Soft Touch Single Spouted Portafilter
	86015-50002	Soft Touch Double Spouted Portafilter



STEAM^{EP}

WIRE MAP

2-GROUP MACHINES

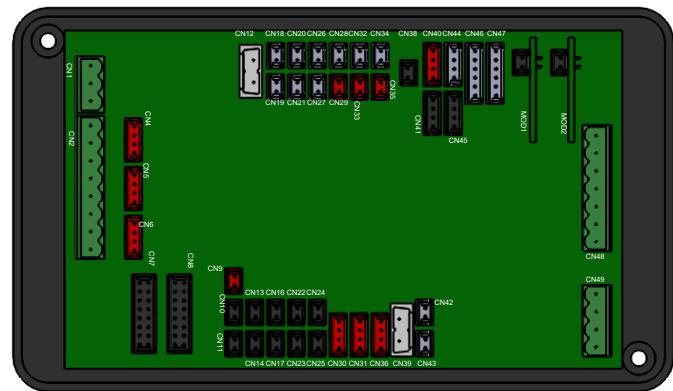
SSR-BG2



SSR-BG1



SSR-STM



3-GROUP MACHINES

SSR-BG3



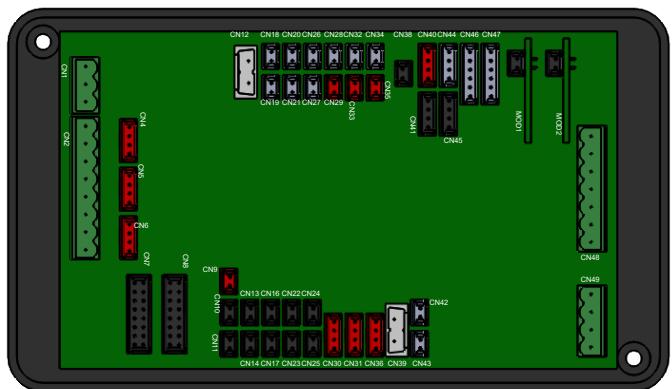
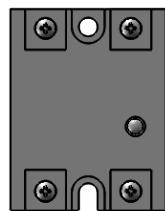
SSR-BG2



SSR-BG1



SSR-STM





WIRE MAP: 2-GROUP MACHINES

GROUP 1	connection	position	wire color
SHORT BREW SW.	CN14	2	YELLOW
		1	BLACK/MAROON
LONG BREW SW.	CN8	10	WHITE
RTD	CN10	1	BLACK/WHITE
		2	RED
SHORT LED	CN19	2	BLACK/ORANGE
LONG LED	CN32	2	WHITE/ORANGE
FLOW METER	CN2	6	YELLOW/GREEN
BREW SOLENOID	CN48	7	BLUE/WHITE
BREW HEATER	CN18	2	GRAY

GROUP 2	connection	position	wire color
SHORT BREW SW.	CN17	2	YELLOW
		1	BLACK/WHITE
LONG BREW SW.	CN8	16	ORANGE
RTD	CN13	1	BLACK/BROWN
		2	RED
SHORT LED	CN21	2	BLACK/BLUE
LONG LED	CN34	2	WHITE/BLUE
FLOW METER	CN2	7	YELLOW/ORANGE
BREW SOLENOID	CN48	6	BLUE/BROWN
BREW HEATER	CN20	2	GRAY/YELLOW

	connection	position	wire color
GROUND	CN2	1	GREEN
FLOW MTR GND	CN2	2	BLACK
FLOW MTR +10Vdc	CN2	3	RED
HOT WATER SW.	CN11	2	VIOLET/BLACK
STEAM SW. LEFT	CN8	6	GREEN
STEAM SW. RIGHT	CN8	2	GRAY
STEAM SOL.-LEFT	MOD2	2	RED/WHITE
STEAM SOL. - RIGHT	MOD1	2	ORANGE
LEVEL PROBE	CN2	4	GRAY
AUTOFILL SOL.	CN48	3	BROWN/WHITE
HOT WATER SOL.	CN48	2	BROWN/YELLOW
STEAM HEATER	CN28	2	BLACK/ORANGE
24vDC +	CN1	1	RED
-	CN1	3	BLACK
PUMP 115/240Vac (L1)	CN49	1	WHITE
PUMP (L2 OR N)	CN49	3	YELLOW



WIRE MAP: 3-GROUP MACHINES

GROUP 1	connection	position	wire color
SHORT BREW SW.	CN14	2	YELLOW
		1	BLACK/MAROON
LONG BREW SW.	CN8	10	WHITE
RTD	CN10	1	BLACK/WHITE
		2	RED
SHORT LED	CN19	2	BLACK/ORANGE
LONG LED	CN32	2	WHITE/ORANGE
FLOW METER	CN2	6	YELLOW/GREEN
BREW SOLENOID	CN48	7	BLUE/WHITE
BREW HEATER SSR	CN18	2	GRAY

GROUP 2	connection	position	wire color
SHORT BREW SW.	CN17	2	YELLOW
		1	BLACK/WHITE
LONG BREW SW.	CN8	16	ORANGE
RTD	CN13	1	BLACK/BROWN
		2	RED
SHORT LED	CN21	2	BLACK/BLUE
LONG LED	CN34	2	WHITE/BLUE
FLOW METER	CN2	7	YELLOW/ORANGE
BREW SOLENOID	CN48	6	BLUE/BROWN
BREW HEATER SSR	CN20	2	GRAY/YELLOW

GROUP 3	connection	position	wire color
SHORT BREW SW.	CN25	2	YELLOW
		1	BLACK/WHITE
LONG BREW SW.	CN8	14	ORANGE
RTD	CN16	1	BLACK/BROWN
		2	RED
SHORT LED	CN27	2	BLACK/BLUE
LONG LED	CN38	2	WHITE/BLUE
FLOW METER	CN2	8	YELLOW/ORANGE
BREW SOLENOID	CN48	5	BLUE/BROWN
BREW HEATER SSR	CN26	2	GRAY/YELLOW

	connection	position	wire color
GROUND	CN2	1	GREEN
FLOW MTR GND	CN2	2	BLACK
FLOW MTR +10Vdc	CN2	3	RED
HOT WATER SW.	CN11	2	VIOLET/BLACK
STEAM SW. LEFT	CN8	6	GREEN
STEAM SW. RIGHT	CN8	2	GRAY
STEAM SOL.-LEFT	MOD2	2	RED/WHITE
STEAM SOL. - RIGHT	MOD1	2	ORANGE
LEVEL PROBE	CN2	4	GRAY
AUTOFILL SOL.	CN48	3	BROWN/WHITE
HOT WATER SOL.	CN48	2	BROWN/YELLOW
STEAM HEATER	CN28	2	BLACK/ORANGE
24vDC +	CN1	1	RED
-	CN1	3	BLACK
PUMP 115/240Vac (L1)	CN49	1	WHITE
PUMP (L2 OR N)	CN49	3	YELLOW