

## Service Documentation

Service Manual No. 16/2010

LWL/KDT-baj/30.06.10

# **Appliance Documentation**

 $GKv\ 4310\ /\ 4360\ {\rm from\ Index\ }20$ 

Commercial refrigerator, ventilated

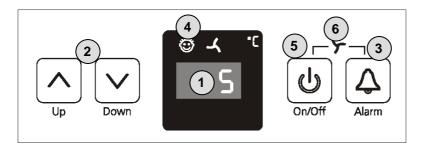




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## 1.0 Operating and control elements



1 : Temperature display

2 : Temperature setting buttons

3 : Alarm OFF button

4 : Child lock display

5 : ON/OFF button

6: Fan control (when activated, symbol next to child's face shines)

### 2.0 Functions at a glance

Control:	Electronic
Temperature display:	Actual value
Temperature range:	+1°C to +15°C
Temperature alarm:	Visual and audible
Door alarm:	Audible
Volt-free alarm contact:	Not present
HACCP:	Not present
Fan:	Present
Defrosting:	Automatic
Interior light:	Not present
Service menu:	Present
Compressor:	Standard
Solenoid valve refrigeration circuit:	Not present
Door closing mechanism:	Present

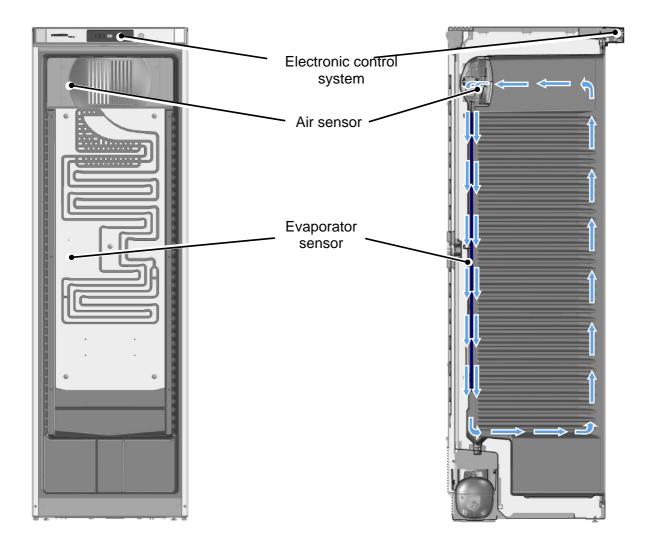
### 3.0 Description of the appliance

The GKv 43.. model is a commercial refrigerator with freely suspended rear wall evaporator and an interior fan which increases the cooling action of the appliance and provides for more uniform temperature distribution.

Another fan next to the compressor enables functional efficiency of the appliance even at higher ambient temperatures (up to climate rating T).

The temperature is controlled using air and evaporator sensors. Defrosting takes place automatically.

#### 3.1 Sensor positions, schematic diagram



#### 4.0 Main components and their functions

#### 4.1 Electrical components and functions

Electronics

Type: Series 6 electronic control system

Components: Integral PCB

Setting range: +1°C to +15°C

**Display range:**  $0^{\circ}\text{C to } +47^{\circ}\text{C}$ 

**Functions** 

**Ventilation OFF:** Fan runs in parallel with the compressor

Note: - When the door is open, the fan is generally switched off

- Upon start-up the fan runs only when the evaporator is colder than +8°C.

**Temperature alarm:** When: Display value is 4K warmer than the set value for longer than 20

minutes.

Audible: 4 beeps (suppressed during start-up)

Visual: Flashing temperature display.

To avoid unnecessary alerts (e.g. door opening), the alarm value has to be

exceeded for at least 20 minutes = alarm delay.

(e.g. set value:  $+5^{\circ}$  C, display at  $+9^{\circ}$  C for 20 minutes  $\rightarrow$  alarm).

**Door alarm:** When: Door open longer than 3 minutes

Audible: 3 beeps

**Child lock:** Activated by the customer menu (see 7.0).

When the child lock is active, the ON/OFF button and the temperature setting

buttons are inactive. The other functions can be used.

**Defrosting:** The evaporator defrosts during the cooling phases (without electric heater). The

cooling is re-activated when required (evaporator sensor switch-on value).

Sensors

**Evaporator sensor:** Position: In sensor pocket on the back of the evaporator.

Function: - Switches the compressor ON

Ends the defrosting phase

- Switches the fan ON with a time delay on start-up.

**Air sensor:** Position: To the left of the fan, behind the cover.

Function: - Switches the compressor OFF

- Generates the display value.

Switch

**Door switch:** Position: In front panel

Type: Reed PCB
Contact type: Make contact

Function: Activated by magnet in the door, magnet is replaceable (under the

end piece of the door).

Switching signal when:

door closed:fanONdoor open:fanOFF

door alarm ON

Loads

Interior fan: Position: Back centre of ceiling of compartment liner.

Function: Provides for uniform temperatures and increases the cooling action

(see also Ventilation function)

On start-up the fan starts running only when the evaporator is colder than

+8°C.

**Compressor fan:** Position: In the compressor niche on the back of the appliance.

Function: Runs in parallel with the compressor and, by cooling the

compressor, enables use of the appliance at higher ambient

temperatures.

**Compressor:** Function: **ON:** Evaporator sensor switch-on value.

**OFF:** Air sensor switch-off value.

**Special features:** On-delay time (8 mins.) must have

elapsed.

Type: Standard

### 4.2 Refrigeration components

Compressor: Standard

**Evaporator:** Type: Rear wall evaporator

Type of installation: Suspended freely.

Injection point: Top left

Flow sequence: Down on the right and up again on the left

**Condenser:** Type: Wire tube condenser

**Type of installation**: Suspended freely at the rear

### 4.3 Other points

#### 4.3.1 Door closing mechanism

At an opening angle between 0 and 30°, the hinge sleeve slides over the oblique curve of the hinge pin so that the door closes automatically. At an opening angle larger than 30° the door stays open.







**Fig. 4.3.1/1** Opening angle > 30°

**Fig. 4.3.1/ 2** Opening angle < 30°

Fig. 4.3.1/3 Opening angle =  $0^{\circ}$ 

#### 4.3.2 Pressure compensating valve

The pressure compensating valve is situated behind the fan cover in the rear wall.

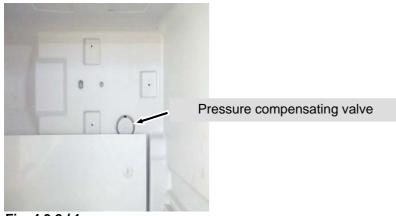


Fig. 4.3.2 / 1

## 5.0 Assembly instructions / replacement of parts

#### 5.1 Electronic control system

**Covers:** Unclip the covers on the underside of the front housing.

Note: Short cover is easier to remove if the door is detached!



Fig. 5.1/1



Fig. 5.1./ 2

**PCB** carrier:

- Draw the front housing forwards and raise it.
- Detach the PCB edge connector and unclip the PCB carrier from the front housing.

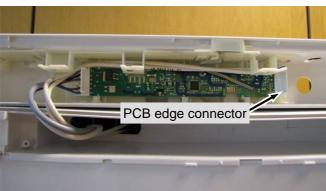
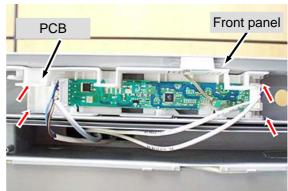


Fig. 5.1/ 3 Fig. 5.1./ 4



**PCB:** Release the marked locking devices and remove the PCB from the PCB carrier.

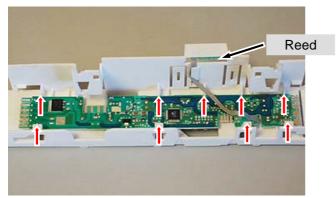


Fig. 5.1 / 5

#### 5.2 Interior fan

Fan cover:

- Remove the stoppers and undo the fastening screws.
- Tip the cover forwards and lay it on one of the wire grids.
  Unfasten the fan mount, detach the blades and disassemble the fan motor.



Fig. 5.2/1 Fan cover

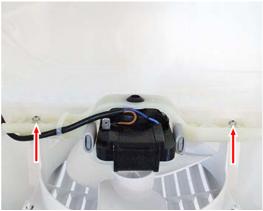


Fig. 5.2/ 2 Fan mount

**Connector:** 

- Release the strain relief at the back of the appliance and draw the cable together with the connector out of the duct.

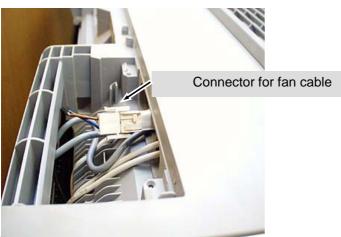


Fig. 5.2/3

#### 5.3 Air sensor

**Air sensor:** - Remove the fan cover.

- Take the sensor out of the mount and extricate it through the rear wall.



Fig. 5.3 / 1

#### 5.4 Evaporator sensor

**Evaporator sensor:** - Remove the fan cover.

- Undo the bayonet screws and carefully swing the evaporator to the left.

- Pull sensor out of the pocket and extricate it through the rear wall.

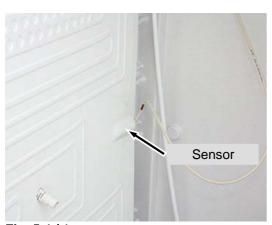


Fig. 5.4 / 1

#### 5.5 Compressor fan

**Fan:** - Remove the grille.

- Detach the fan blades and take the motor out of the mount.







Fig. 5.5/ 2

#### 6.0 **Technical data**

Interior fan: Wattage: 15 W

Voltage: 220-240 V, 50-60 Hz

Speed: 1800 rpm Direction of rotation: right-hand (viewed onto shaft)

Wattage: Voltage: Compressor fan

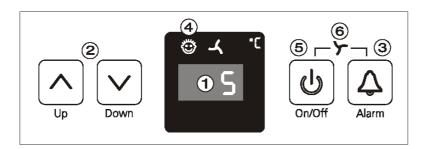
220-240 V, 50-60 Hz

Speed: 2500 rpm Direction of rotation: right-hand (viewed onto shaft

Sensor values:

Temperature °C	Resistance value kOhm
+35	3.1
+30	3.8
+25	4.7
+20	5.9
+15	7.3
+10	9.3
+5	11.9
0	15.3
-5	19.8
-10	25.9
-15	34.1
-20	45.3
-25	60.8
-30	82.3
-35	112.8

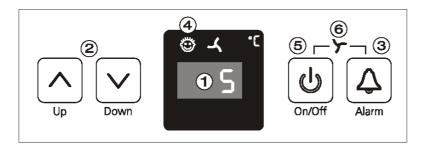
### 7.0 Customer menu



Step	Display	Operation	Display following operation	Testing option / Info	
Custon	Customer menu start				
1	Actual value	Hold down "Alarm" for 3 seconds	С	Customer menu activation	
2a	С	Press "Alarm"	c0	Child lock deactivated	
2a	с0	Press "Up"	c1	Activate child lock	
2a	c1	Press "Alarm" once and "ON/OFF" once	Actual value	Child lock ON	
2b	С	Press "Alarm"	c1	Child lock activated	
2b	c1	Press "Down"	c0	Deactivate child lock	
2b	c0	Press "Alarm" once and "ON/OFF" once	Actual value	Child lock OFF	
3	С	Press "Up"	h	Display brightness selection	
3	h	Press "Alarm"	h1 to h5	Adjust display brightness	
3	h1 to h5	Select brightness wanted by pressing "up" and confirm by pressing "Alarm"	h	Display brightness altered	
3	h	Press "ON/OFF"	Actual value	Display brightness set	

#### 8.0 Service menu

The service menu may be used by service technicians only.



#### 8.1 Demo mode

Step	Display	Operation	Display following operation	Testing option / Info	
Service	Service menu start				
1	Actual value	Press "Alarm" and "ON/OFF" simultaneously for 3 seconds	"L" flashes	Service menu activation	
Activati	<b>ng demo mode</b> (der	mo mode can be deactivated only usin	g the service menu, not by	OFF/ON.)	
2a	"L" flashes	Press "Up"	"d" flashes	Demo mode menu	
3a	"d" flashes	Press "Alarm"	"d0" (only 0 flashes)	Demo mode menu	
4a	"d0" (only 0 flashes)	Press "Up"	"d1" (only 1 flashes)	Demo mode menu	
5a	"d1" (only 1 flashes)	Press "Alarm"	Set value	Demo mode ON	
Deactiva	Deactivating demo mode				
2b	"L" flashes	Press "Up"	"d" flashes	Demo mode menu	
3b	"d" flashes	Press "Alarm"	"d1" (only 1 flashes)	Demo mode menu	
4b	"d1" (only 1 flashes)	Press "Down"	"d0" (only 0 flashes)	Demo mode menu	
5b	"d0" (only 0 flashes)	Press "Alarm"	Current actual value	Demo mode OFF	

Operation is switched to the mode wanted, demo mode or normal, as soon as "Alarm" has been actuated.

#### 8.2 Service mode

Step	Display	Operation	Display following operation	Testing option / Info
Service	e menu start			
1	Actual value	Hold down "Alarm" and simultaneously press "ON/OFF"	L flashes	Service mode selected
Service test o		s, door contact, potentiometer		
2	L	Press "Alarm"	rd	Service mode activated
3	rd	Door open and closed	All display segments shine	Door contact, LEDs
4	All display segments shine	Press all the buttons	Short beep - LO shines	Buttons
After ste	ep 4, pressing the las	t button, L0 flashes		
Service testir	e mode ng electric loads			
5	LO	No operation	LO	All OFF
7	LO	Press "Up"	L2	Compressor ON
8	L2	Press "Up"	L7	Fan ON
After pr	essing the Alarm butt	on again, the system returns to step	5.	
End Press ON/OFF				

#### 8.3 Sensor menu

Step	Display	Operation	Display following operation	Testing option / Info
Service n	nenu start			
1	Actual value	Hold down "Alarm" and simultaneously press "ON/OFF"	L flashes	Service menu activation
Demo mo	ode (Demo mode ca	n be deactivated only via service men	nu, not by OFF/ON.)	
1	L	Press "Up" until E flashes	E	Sensor selection
2a	Е	Press "Alarm" and select the sensor using the "Up" button	E1 and E2 in alternation with the respective	Sensor
2b	E9	Open/close door	Displays the door status 1 open, 0 closed	Reed contact
As soon as "ON/OFF" is pressed, one goes to the higher-level menu (d1, L, F).				

### 9.0 Table of error codes

Error code	Defective component	Emergency mode
F1	Air sensor	Compressor: 20 min. ON, 15 min. OFF Fan: Depending on setting
F2	Evaporator sensor	Compressor: 20 min. ON, 15 min. OFF Fan: Depending on setting