

LA CIMBALI

M100

GT - HD - Dosatron- Turbo Milk

MANUALE DEL TECNICO

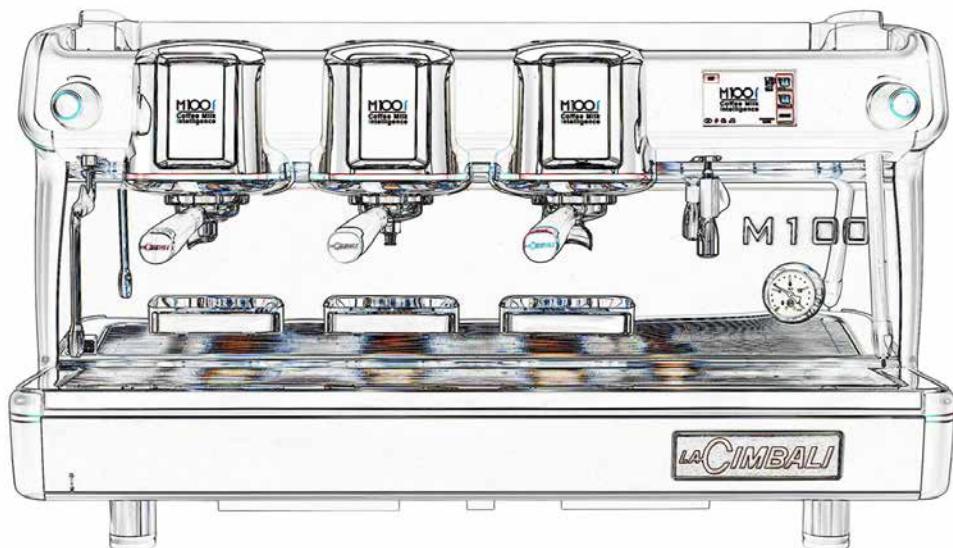
ENGINEER'S MANUAL

MANUEL DU TECHNICIEN

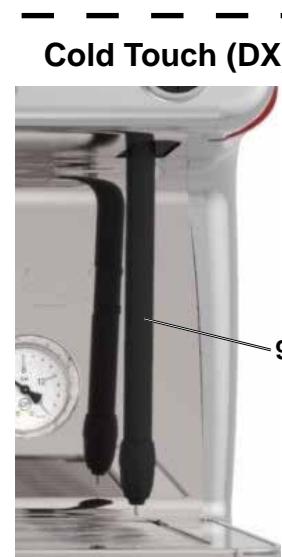
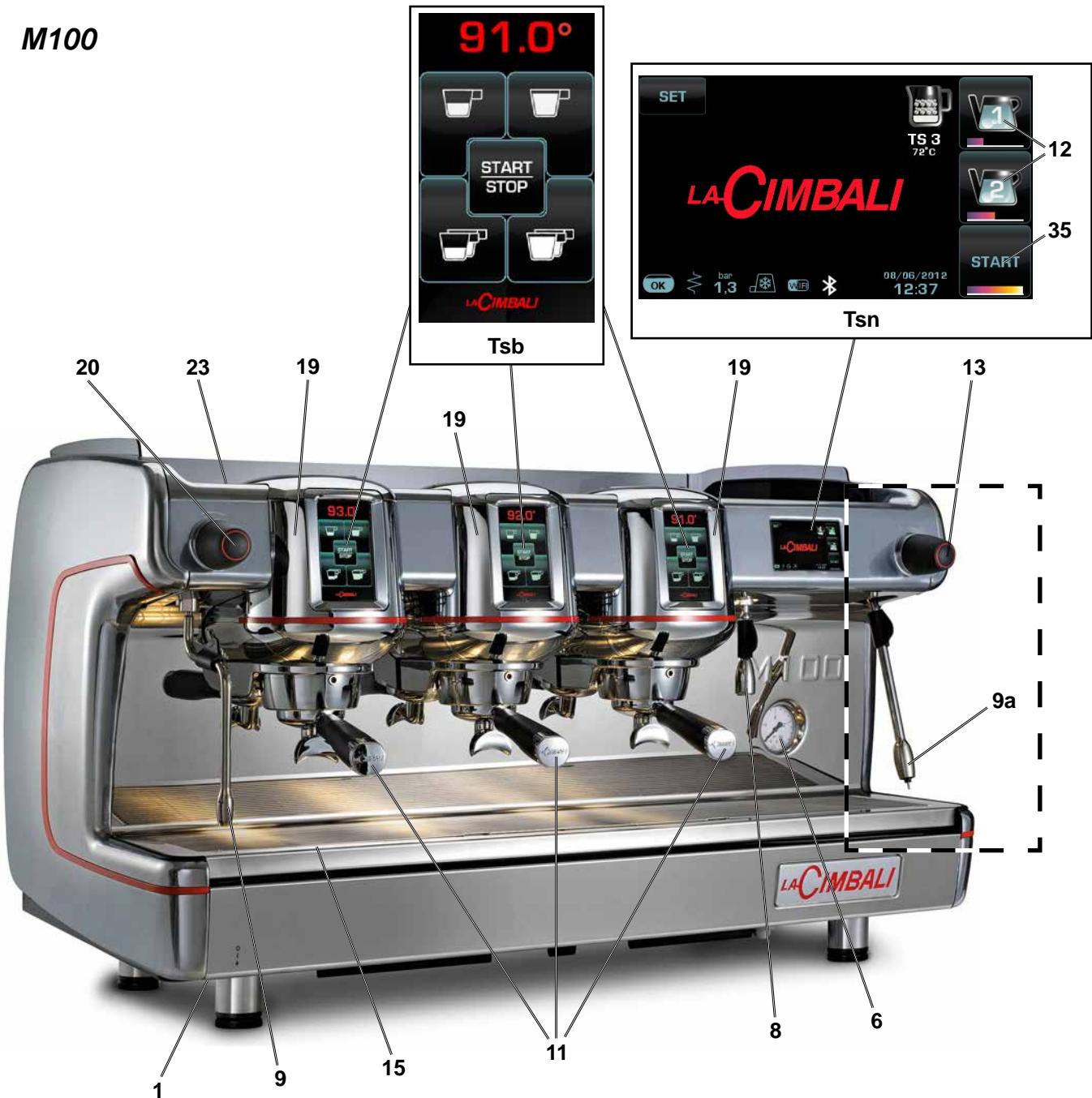
TECHNIKERHANDBUCH

MANUAL DEL TÉCNICO

MANUAL DO TÉCNICO



M100



IT LEGENDA

1	Interruttore generale
6	Manometro pompa
8	Erogatore acqua calda
9	Tubo (lancia) vapore
9a	Tubo (lancia) Turbosteam
9b	Tubo (lancia) Turbosteam Cold Touch (*)
9c	Tubo (lancia) Turbo Milk (*)
11	Portafiltro
12	Pulsante acqua calda
13	Selettore Turbosteam / Turbomilk
15	Bacinella appoggiatazze
19	Boiler caffè (*)
20	Manopola erogazione vapore
23	Piano appoggiatazze
35	Tasto "STOP-CONTINUO" acquacalda
SET	Tasto per entrare in programmazione / menu
TSb	Touch screen di selezione
TSn	Touch screen

I componenti - * - sono applicati solo in alcune configurazioni di prodotti.

EN LEGEND

1	Main switch
6	Pump pressure gauge
8	Hot-water outlet
9	Steam pipe
9a	Turbosteam pipe
9b	Turbosteam Cold Touch pipe (*)
9c	Turbo Milk pipe (*)
11	Filter holder
12	Hot-water button
13	Turbosteam / Turbomilk selector
15	Tray
19	Coffee boiler (*)
20	Steam supply knob
23	Cup warmer
35	Hot-water "STOP-CONTINUOUS" key
SET	Key to access programming mode / menu
TSb	Selection touch screen
TSn	Touch screen

The components - * - are applied only in some product configurations

FR LÉGENDE

1	Interrupteur général
6	Manomètre pompe
8	Sortie eau chaude
9	Buse vapeur
9a	Buse Turbosteam
9b	Buse Turbosteam Cold Touch (*)
9c	Buse Turbo Milk (*)
11	Porte-filtre
12	Bouton eau chaude
13	Sélecteur Turbosteam / Turbomilk
15	Bac d'égouttement
19	Chauffe-eau, café (*)
20	Robinet de débit du vapeur
23	Chauffe-tasses
35	Touche « STOP-CONTINUU » eau chaude
SET	Touche programmation/menus
TSb	Écran tactile de sélection
TSn	Écran tactile

Les composants accompagnés d'un * ne sont montés que dans certaines configurations de produit.

DE LEGENDE

1	Hauptschalter
6	Manometer Pumpe
8	Heißwasserausgabe
9	Dampfausgaberohr
9a	Dampfausgaberohr Turbosteam
9b	Dampfausgaberohr Turbosteam Cold Touch (*)
9c	Milchausgaberohr Turbo Milk (*)
11	Filterhalter
12	Heißwasser-Drucktaste
13	Wahlschalter Turbosteam / Turbomilk
15	Auffangschale
19	Boiler Kaffee (*)
20	Drehknopf Dampfabgabe
23	Tassenerwärmer
35	Taste "STOP-KONTINUIERLICHE"
	Heißwasserabgabe
SET	Taste zur Programmierung / Menü
TSb	Wahl-Touchscreen
TSn	Touchscreen

Bauteile - * - sind nur bei einigen Produkt-Konfigurationen angebracht.

ES LEYENDA

1	Interruptor general
6	Manómetro bomba
8	Erogador agua caliente
9	Tubo (boquilla) vapor
9a	Tubo (boquilla) Turbosteam
9b	Tubo (boquilla) Turbosteam Cold Touch (*)
9c	Tubo (boquilla) Turbo Milk (*)
11	Portafiltro
12	Botón suministro agua caliente
13	Selector Turbosteam / Turbomilk
15	Bandeja
19	Calentador café (*)
20	Botón giratorio erogación vapor
23	Calientatazas
35	Tecla "STOP-CONTINUO" agua caliente
SET	Tecla para entrar en programación / menú
TSb	Pantalla táctil de selección
TSn	Pantalla táctil

Los componentes - * - se aplican sólo en algunas configuraciones de productos.

PT LEGENDA

1	Interruptor geral
6	Manómetro da bomba
8	Distribuidor de água quente
9	Tubo do vapor
9a	Tubo do vapor Turbosteam
9b	Tubo do vapor Turbosteam Cold Touch (*)
9c	Tubo Turbo Milk (*)
11	Porta-filtro
12	Botão de distribuição de água quente
13	Selector Turbosteam / Turbomilk
15	Tabuleiro
19	Boiler café (*)
20	Manípulo de distribuição do vapor
23	Grelha para aquecer chávenas
35	Tecla "STOP-CONTÍNUO" água quente
SET	Tecla para entrar na programação / menu
TSb	Touch screen de seleção
TSn	Touch screen

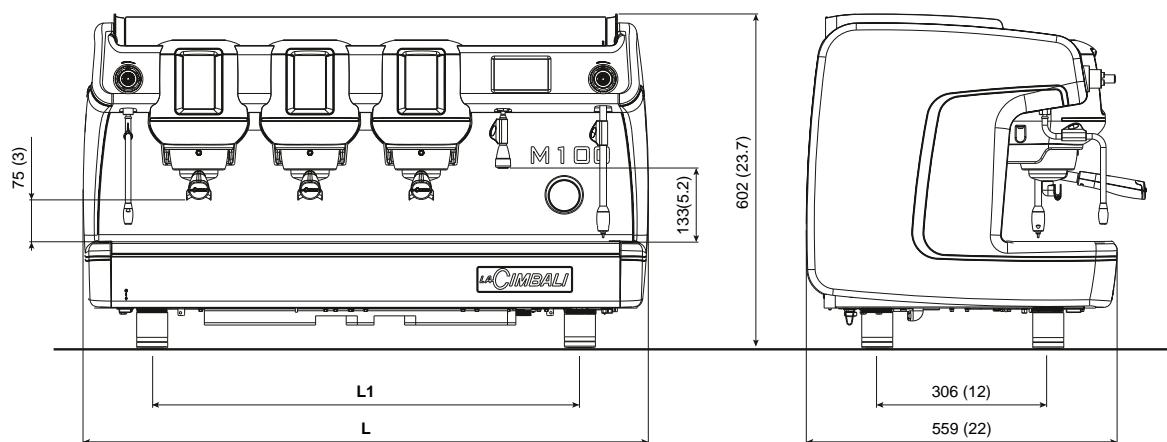
Os componentes - * - são aplicados só em algumas configurações de produtos.

M100 GT - M100 HD

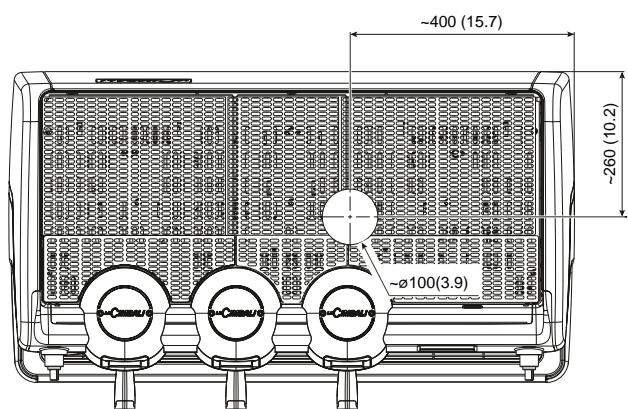
PED / DESP	P _{max} [bar]	T _{max} [°C]	tipo di macchina Type of machine type de machine Maschinentypen modelo de la máquina tipo de la máquina	2 gruppi 2 groups 2 groupes 2 Einheiten 2 grupos 2 grupos	3 gruppi 3 groups 3 groupes 3 Einheiten 3 grupos 3 grupos	4 gruppi 4 groups 4 groupes 4 Einheiten 4 grupos 4 grupos
			Fluido - Fluid - Fluide Flüssig - Fluido - Fluido	Capacità - Capacity - Capacité [L] Fassungsvermögen - Capacidad - Capacidad		
Caldaia Service boiler Chaudière Heizkessel Caldera Caldeira	2	133	acqua/vapore water/steam eau/vapeur wasser/Dampf agua/vapor áqua/vapor	10	10	10
Scambiatore Heat exchanger Échangeur de chaleur Wärmeaustauscher Intercambiador de calor Permutador de calor	12 (GT) 15 (HD)	133	acqua water eau Wasser agua áqua	0.22 x 2	0.22 x 2	0.22 x 2
Boiler caffè Coffee boiler Chauffe-eau, café Boiler Kaffee Calentador café Boiler do café	12 (GT) 15 (HD)	160	acqua water eau Wasser agua áqua	0.40 x 2	0.40 x 3	0.40 x 4

M100 Dosatron

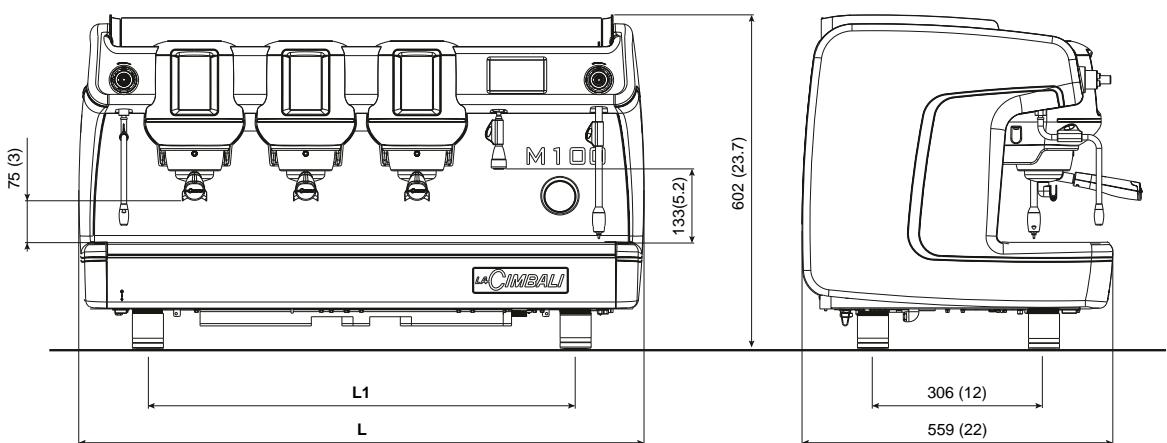
PED / DESP	P _{max} [bar]	T _{max} [°C]	tipo di macchina Type of machine type de machine Maschinentypen modelo de la máquina tipo de la máquina	2 gruppi 2 groups 2 groupes 2 Einheiten 2 grupos 2 grupos	3 gruppi 3 groups 3 groupes 3 Einheiten 3 grupos 3 grupos	4 gruppi 4 groups 4 groupes 4 Einheiten 4 grupos 4 grupos
			Fluido - Fluid - Fluide Flüssig - Fluido - Fluido	Capacità - Capacity - Capacité [L] Fassungsvermögen - Capacidad - Capacidad		
Caldaia Service boiler Chaudière Heizkessel Caldera Caldeira	2	133	acqua/vapore water/steam eau/vapeur wasser/dampf agua/vapor áqua/vapor	10	15	20
Scambiatore Heat exchanger Échangeur de chaleur Wärmeaustauscher Intercambiador de calor Permutador de calor	12	133	acqua water eau Wasser agua áqua	0.18 - 0.25 x 2	0.18 - 0.25 x 3	0.18 - 0.25 x 4



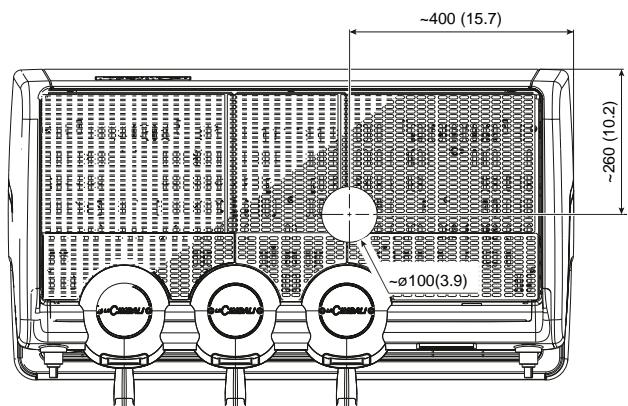
**M100 GT
M100 HD**



DIMENSIONS			
	2 gr.	3 gr.	4 gr.
L mm	817	1017	1217
L inches	32.2	40	47.9
L1 mm	568	768	968
L1 inches	22.4	30.2	38.1
Weight Kg	89	105	120
Weight pounds	196	232	265



M100 DT



DIMENSIONS			
	2 gr.	3 gr.	4 gr.
L mm	817	1017	1217
L inches	32.2	40	47.9
L1 mm	568	768	968
L1 inches	22.4	30.2	38.1
Weight Kg	87	100	123
Weight pounds	187	221	271

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Configuration Magnum Bluetooth			



WARNING: Installation and disassembly must only be performed by qualified and authorized technicians.
Switch off the power to the machine before performing these steps.

Description display symbols

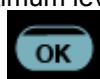
WATER LEVEL



This symbol indicates the boiler water level. During the loading phase, the bottom part of the icon blinks.



When the optimum level is reached, the symbol



looks like this:

RESISTANCE



This symbol indicates that the resistance is activated and functioning; a thicker luminous flow passing through the resistance shows the electric heating is on.

When the boiler pressure reaches the set value,



the icon looks like this:



This indicates that the heating resistance has been disabled.



Note: the customer cannot switch on or switch off the electric heating.

When the on/off function is programmed, the electric heating takes place automatically.

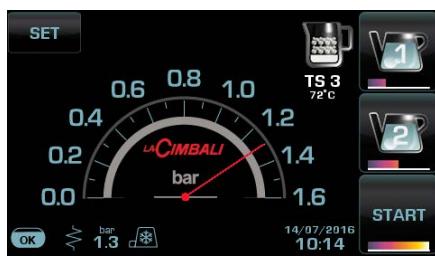
SEVICE BOILER PRESSURE



This symbol indicates the boiler pressure value.



If the icon is pressed, the pressure gauge will be displayed analogically. This will be shown on the display:



Press again the icon to return to the regular display mode.

COLD MACHINE



This symbol indicates that the machine is in its initial warming stage or that the boiler pressure has decreased to below 0.5 bar.

It shows the boiler's warming status and appears if one or more boilers are still in their initial warming stage or if their temperature decreases to below 55°C.



Pressing the "STOP/continue coffee" icon will cause dispensing to occur at the current temperature.

All the other icons are disabled until required operating pressure is reached.

While waiting for the machine to be ready for use, attach the filter holders to the groups.

The machine has reached programmed operating temperature when the icon no longer appears on the display.



CUP-WARMER



These symbols indicate the power currently selected by the cup warmer.

WI-FI



This symbol appears on the display when the Wi-Fi module is in the machine.

BLUETOOTH

These symbols refer to Bluetooth communication:



- the icon indicates the presence of the Bluetooth module on the machine;



- the blue icon indicates that the machine is communicating with a Bluetooth grinder-dispenser.

USB



This symbol appears on the display when a USB pen drive is connected.

USB



This symbol appears on the display when a USB pen drive is connected.

BDS



BDS activation (Barista Driving System).

Description display symbols

PAYMENT SYSTEMS

This icon indicates that the machine is connected to a payment systems interface and is configured to work with it. Dispensing is therefore possible subject to approval by the payment system.



- the red icon indicates that the cash system has denied the transaction;



- the blue icon indicates that the cash system has approved the transaction.

CONTROL OF THE FLOW (ONLY IF IN USE)

When this icon lights up it means that it is necessary to adjust the grinder-dispenser to tighten or loosen the grinding, in order to return the coffee dose to the correct parameters.

The icons that are shown are:



means that the grinding needs to be loosened.
(flow of coffee is lower than the reference).



means that the grinding needs to be tightened.
(flow of coffee is greater than the reference).

Note. The number next to the icon (1 or 2) indicates the grinder-dispenser that must be used.

The icon appears on the display instead of the level symbol.

Switching off the boiler (only on "HD / GT" machines)

1



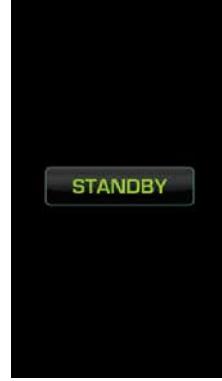
Press the temperature on the boiler display.

2



On the boiler display, press the indication **STANDBY**.
Note: If not pressed within 5 seconds, the boiler returns to normal functioning.

3



The group boiler is disabled. Press the display at any point to return to normal functioning.

Data flow chart - Technician programming

English



TECHNICIAN PROGRAMMING

1. Programming access

Access the programming menu by pressing:

1) the key  :



2) the key  :

(versions with *Turbosteam L* and *Turbosteam R*)



3) typing the password and pressing  :



Return to the previous menu or exit the programming menu by pressing the key .



2. Service time menu

**AUTOMATIC SWITCH OFF / SWITCH ON**

The machine can be set to switch off and switch on at programmed times. During the machine off phase, the display light is dimmed.

Note. When the machine is working in the automatic on/off function do not use the general switch (1) to switch off the machine. If this happens, the machine will not be able to switch on again automatically.

FORCED SWITCH ON

Push any dispensing button to turn it on.

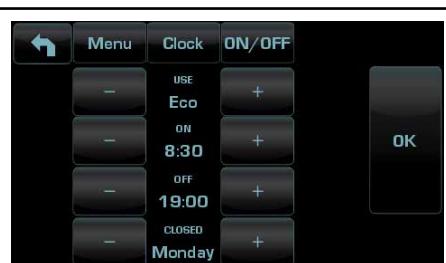
Note. Forcing the machine on does not change the programmed on/off times.

Note. At this point the machine will remain on until the next switch off time is reached.

To immediately return the machine to "off" as originally programmed, switch it off and on again using the general on-off switch (1).



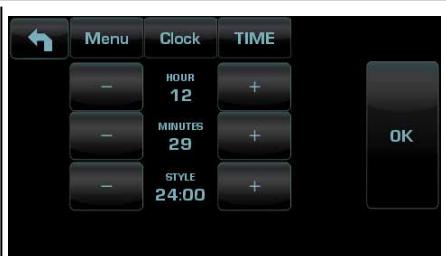
Access the service hours menu by pressing the icon



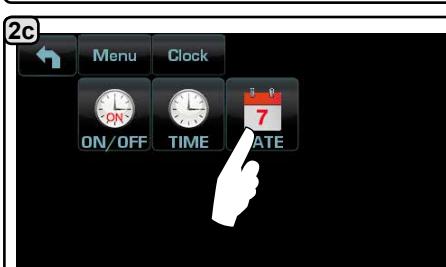
These parameters can be configured:
USE - timed switch-on/switch-off:
 YES, NO, Eco (during the switch-off phase, the machine resistance is not completely disabled and allows the boiler pressure to remain at 0.2 bar).
ON - (switch-on time);
OFF - (switch-off time);
CLOSED - (day of closure).



Press the icon to set the time.



These parameters can be configured:
HOUR, MINUTES, STYLE - (24:00 or AM/PM).



Press the icon to set the date.



These parameters can be configured:
DAY, MONTH, YEAR.

3. Language selection



Press the icon .



Press the icon to choose the desired language.

4. INFO menu



Press the icon .



In the INFO menu, you can view:

Counters		Counters Sel.	
Water C.		Coffee	
Malfunc.		Setup	
Version		Serial N.	

Counters

3a

In the **Counters** menu the listed parameters are:
Coffee Group... - (number of coffee-based beverages);
Water - (number of times that water was dispensed);
Steam - (number of times that steam was dispensed using the Turbosteam selector on position TS 1);
Steam + Air - (number of times that steam and air were dispensed using the Turbosteam selector, positions TS 2+4);
Hot milk - (number of times hot milk was dispensed);
Cold milk - (number of times cold milk was dispensed);
Total Coffee - (total number of coffee-based beverages);
 - (time since last start up).

Counters	Info	Counters
Coffees Group 1	15	Reset
Coffees Group 2	22	Reset
Coffees Group 3	13	Reset
Coffees Group 4		Reset

Scroll through the entries using the and arrows..

3b

In the **Selection Counters** menu, the parameters relative to the individual keys are the ones that are counted.



Example of counter selection of a coffee group :

Counters	Info	Counters
1	23	Reset
2	15	Reset
3	20	Reset
4	18	Reset

Example of counter selection of water doses :

Counters	Info	Counters
V1	12	Reset
V2	5	Reset
START	20	Reset

Counters (versions with Turbosteam L and Turbosteam R)

3c

In the **Selection Counters**  menu, the parameters relative to the individual keys are the ones that are counted.



Example of a Turbosteam key selection counter :

Menu	Info	Sel.Cnt.	Steam2
	1	23	Reset
	2	15	Reset
	3	20	Reset
	4	18	Reset



Turbosteam 2 (SX)



Turbosteam 1 (DX)

English

Water Change



- 1) The items are scrolled by pressing the icons  .
- 2) Press the key **RESET** to clear/reset.

Coffee



- 1) The items are scrolled by pressing the icons  .
- 2) Press the key **RESET** to clear/reset.

Milk (versions with Turbo Milk)



- 1) The items are scrolled by pressing the icons  .
- 2) Press the key **RESET** to clear/reset.

Fault history



Press the icon to display the "Malfunctions" submenus.



- 1) The items are scrolled by pressing the icons .
- 2) Press the key to clear/reset.

Setup



Press the icon to display the "Setup" submenus.



- : NUMBER OF GROUPS: 2, 3, 4;
- : Version DT - HD - GT;
- : Turbosteam: TS - TS/2 - NO; TurboMilk: YES / NO
- : 1 key; 5 keys; 7 keys.

NOTE: machines configured with 1 dispensing key do not allow "BDS" and connection to the payment system.

Version



Press the icon to display the "Version" submenus.



Scroll through the entries using the and arrows.

- The submenus under "Version" show the memory versions:
- Master 047.00.P0;
 - Slave 050.00.P0;
 - Display 061.00.M0;
 - Firmware V00.49.18.19;
 - Bluetooth;
 - WIFI;
 - VEBOX;
 - TurboMilk / Turbosteam.

Serial number

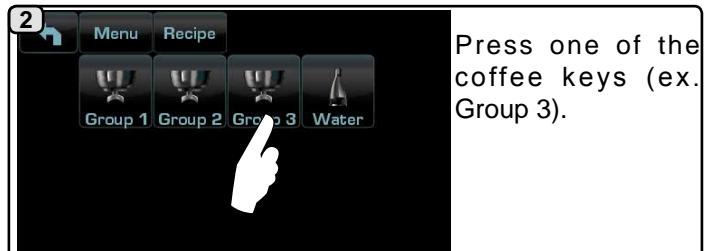


Press the icon to display the "Serial Number" submenus.

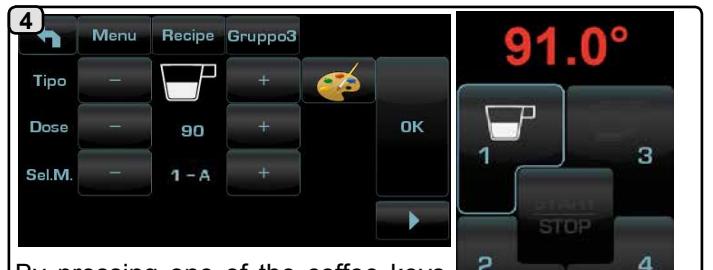


5. Programming measures function

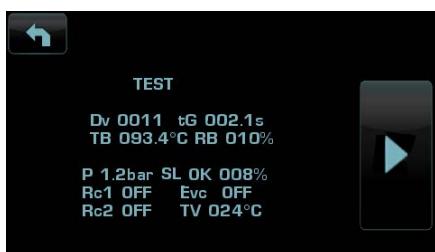
English



The key makes it possible to program water doses with the SELF-LEARNING function (see specific paragraph).



- 5 By pressing the key, the dispensing starts and the following screen appears on the services display:



The parameters displayed are:

Dv: Volumetric meter incremental counter

tG: dispensing time

TB: instant coffee boiler temperature

RB: % activation coffee boiler resistance

P: service boiler pressure

Liv: service boiler water level; % level signal

Rc: service boiler resistance

Evc: service boiler load solenoid valve

TV: Turbosteam wand steam temperature

Water dose programming



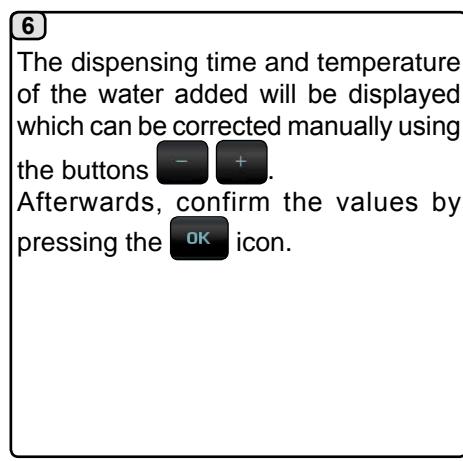
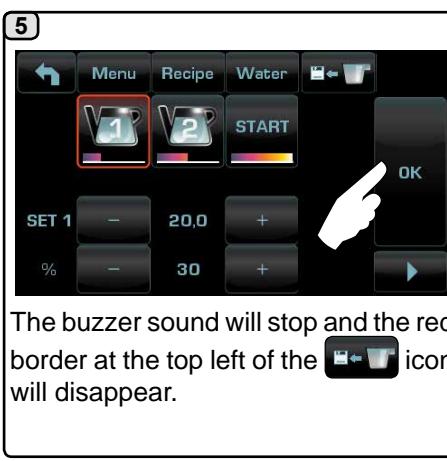
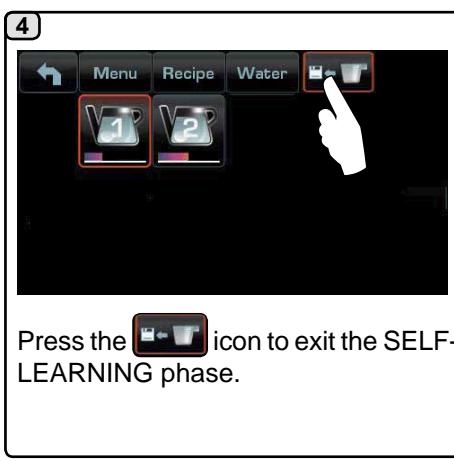
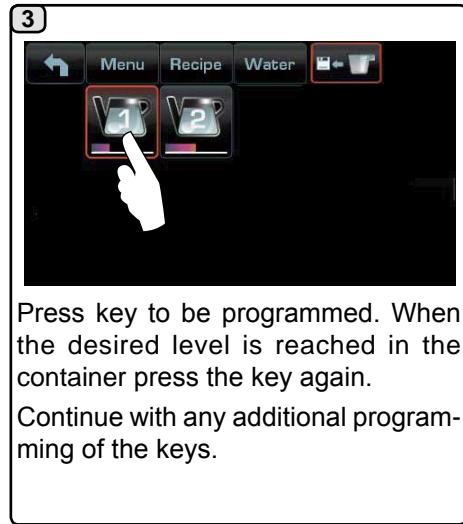
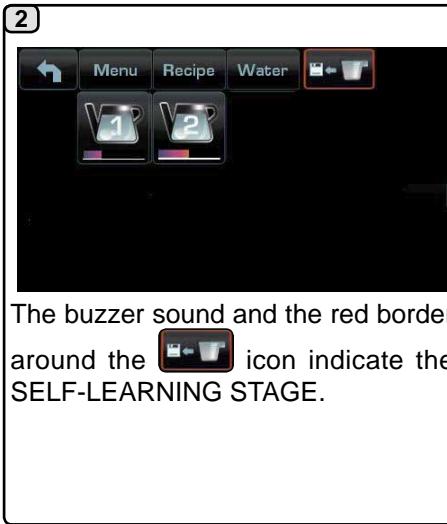
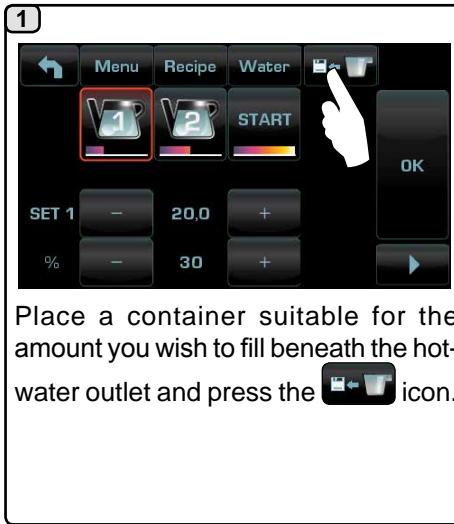
Press the icon. These parameters can be configured:
SET... - to set the dispensing time;
% - to set the water temperature.

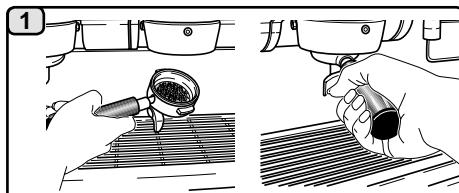
NOTE. - the red border around the icon indicates the key being changed.
- the TESTING phase for the water keys is similar to that of the coffee keys.

Press the icon to confirm the information entered.

Water dose programming using the "self-learning" function

English





Hook the filter holder with the dose of ground coffee to the group.



Press one of the coffee keys (e.g. Group 3).



Press the key ; a red outline and the buzzer indicate the SELF-LEARNING phase.



Place the cup or cups underneath the filter holder nozzles.
The numbers relative to each key appear on the group display.



Push the button to be programmed (e.g. key 1): the icon of the key in question remains selected on the display.
When the desired level is reached in the cup or cups, press the key again.
Continue to program all the coffee keys.



By pushing the coffee buttons on the services display, the doses entered can be viewed, with the values of the impulses of the volumetric dosing devices.

The doses entered with the self-learning function can be corrected manually using the +/- keys.

Afterwards, confirm the values by pressing the key.

Clone function

This feature allows you to replicate the coffee unit settings for all other machine groups.

English



Press one of the coffee keys (e.g. Group 3).



Press the icon



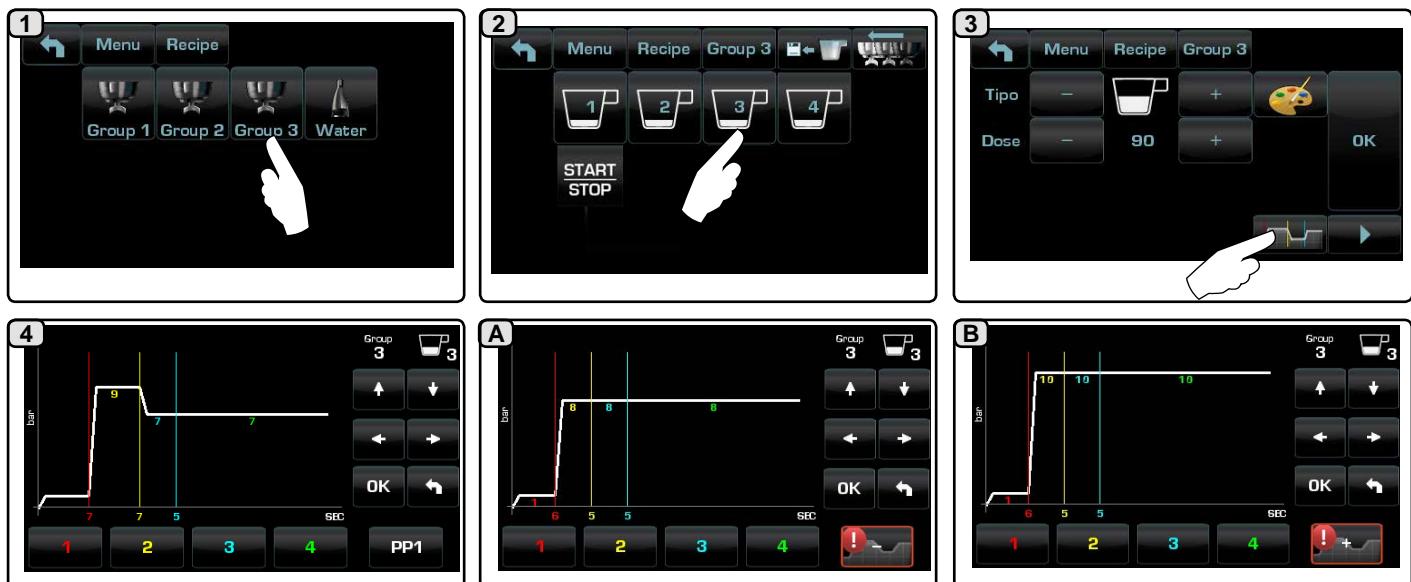
Press the icon to confirm.



At the end of the process, all the groups will have the same parameters.

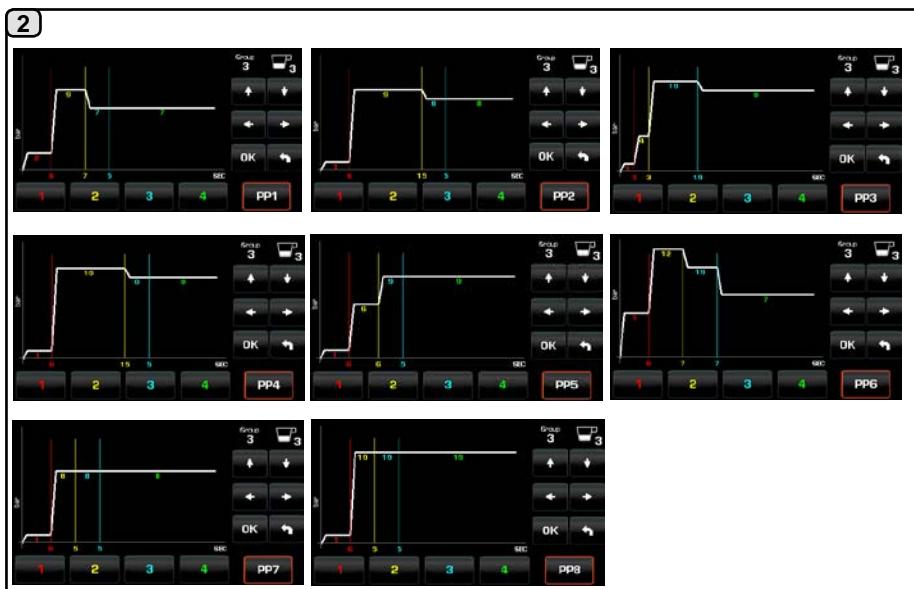
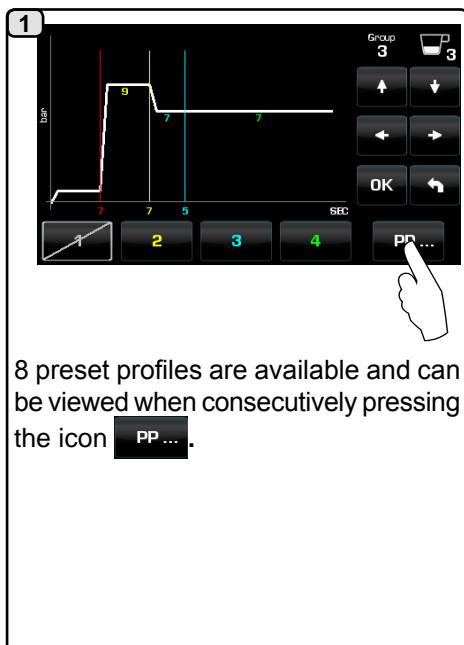
Pressure profile (only on “HD” machines)

This function lets you set the profile for the pressure at which the coffee is dispensed.

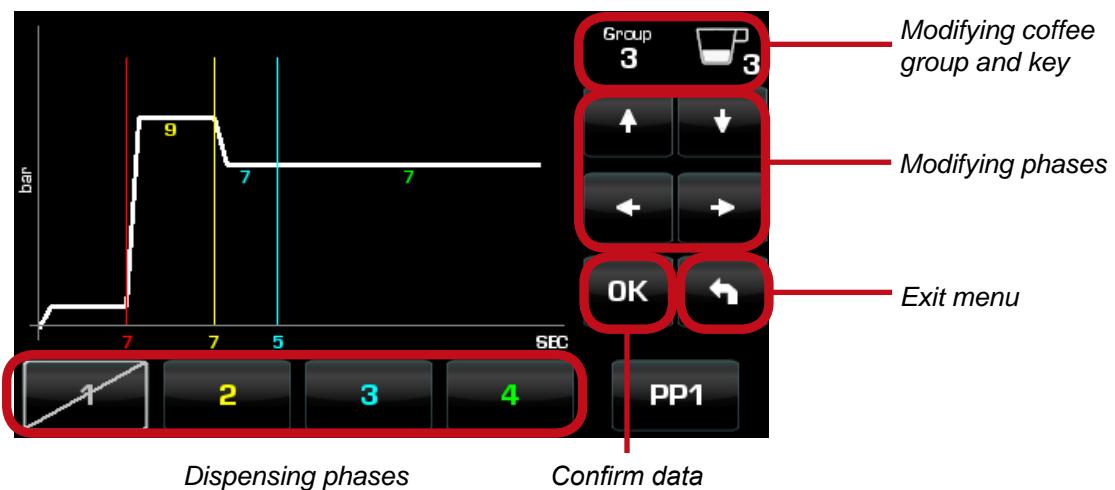


Pressure profile: Start/Stop key



**Edit Profiles**

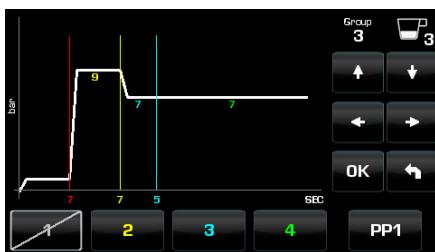
The profiles can be customized by modifying the duration and pressure of each separate dispensing phase.



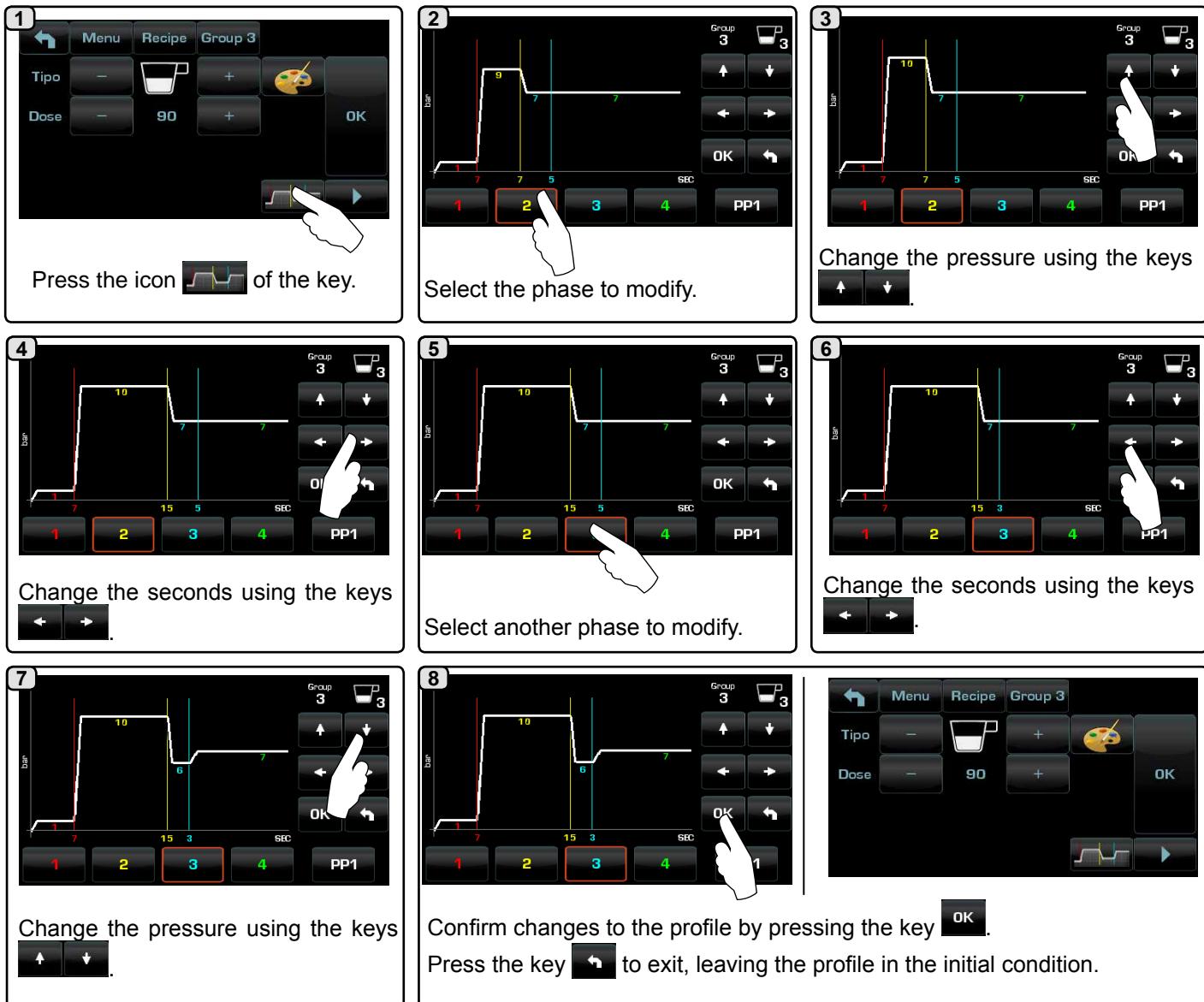
For example, **phase 2 (in yellow)** will have a duration of 7 seconds at 9 bars; **phase 3 (in blue)** will have a duration of 5 seconds at 7 bars.

Phase 1 is tied to infusion: as shown in the image above, it cannot be modified (**1**) and has settings (time and pressure) similar to those of a traditional machine.

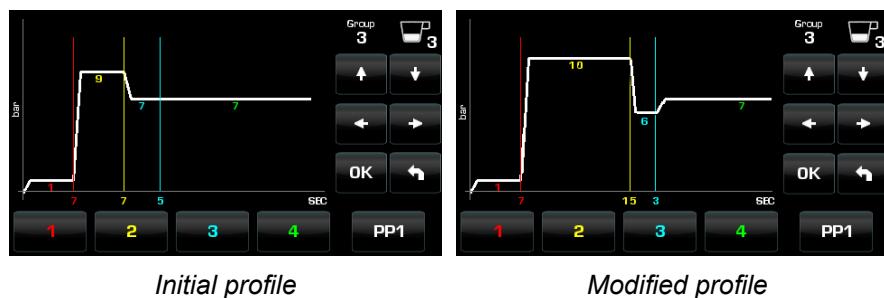
To modify (**1**) **phase 1**, you must access the *Programming menu* and set the *Infusion* parameter to NO:



The following illustrates in detail the steps to follow: the separate phases to follow: the separate phases of the key **3 strong coffee of group 3**.



The change to the pressure profile tied to the key **3 strong coffee of group 3** is evident when comparing the initial profile with the modified one:



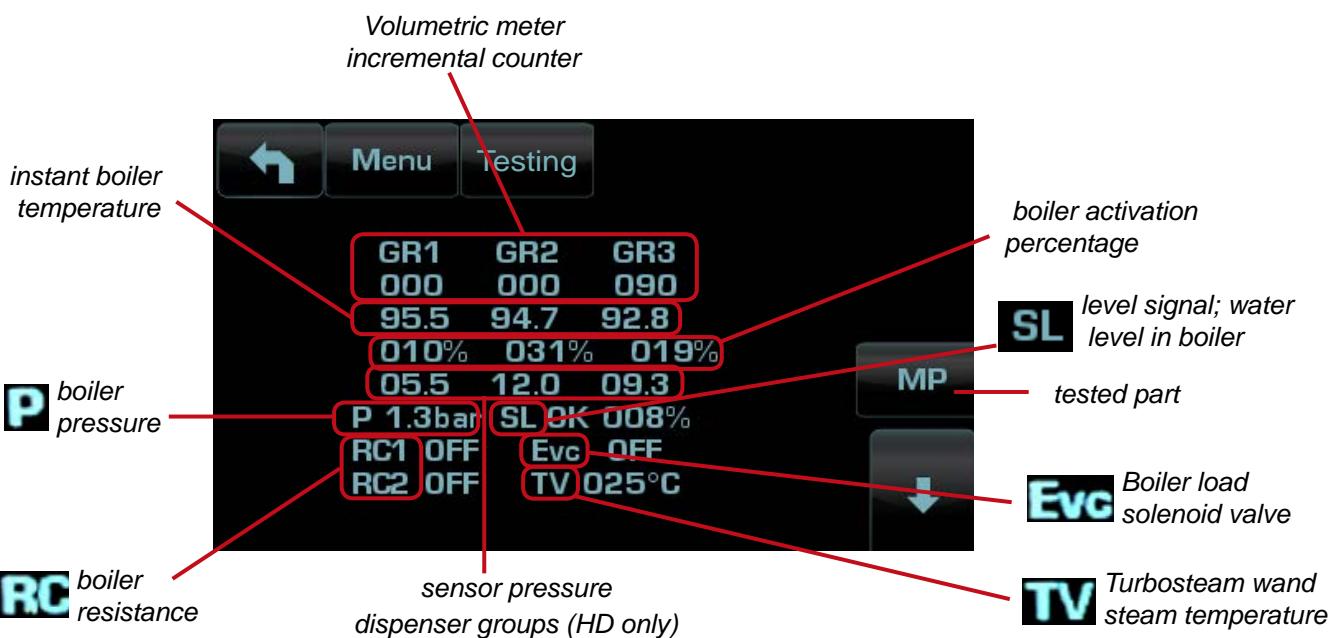
6. Testing

English

Press the icon .

GR1	GR2	GR3
000	000	090
95.5	94.7	92.8
010%	031%	019%
05.5	12.0	09.3
P 1.3bar	SL OK	008%
RC1 OFF	Evc OFF	
RC2 OFF	TV 025°C	

The test screen permits manual operation of the components in the machine.



Boiler activation percentage: Modulation percentage of the heating power of the boiler.

RC **Boiler resistance:** Activation of resistance elements on the basis of the power selected.

Total power divided into: $RC1 = \frac{2}{3}$ - $RC2 = \frac{1}{3}$

Full power cycle: RC1 ON / RC2 ON

Low power cycle: RC1 ON / RC2 OFF

RC1 OFF / RC2 OFF

RC1 OFF / RC2 OFF

GR1	GR2	GR3
000	000	090
95.5	94.7	92.8
010%	031%	019%
05.5	12.0	09.3
P 1.3bar	SL OK	008%
RC1 OFF	Evc OFF	
RC2 OFF	TV 025°C	

Components to operate are selected by pressing icons  ; the operation takes place by pushing the button which indicates the name of the part.

Here is the table of symbols used to define the moving parts that can be accessed:

MP	Pump motor
G1÷G4	Coffee dispensing solenoid valves
Eac	Hot water solenoid valve
Eaf	Cold water solenoid valve
Eav	Steam water solenoid
Evc	Boiler load solenoid valve
Ets	Steam solenoid valve (Turbosteam)*
MC	Turbosteam compressor motor*
Eds	EDS solenoid valve*
Em-Erp	Milk solenoid valve/ Pressure-reset solenoid valve*
Gp1÷Gp4	Proportional solenoid valve*

*The components - * - are only applied with certain product configurations.*

(versions with *Turbosteam L* and *Turbosteam R*)

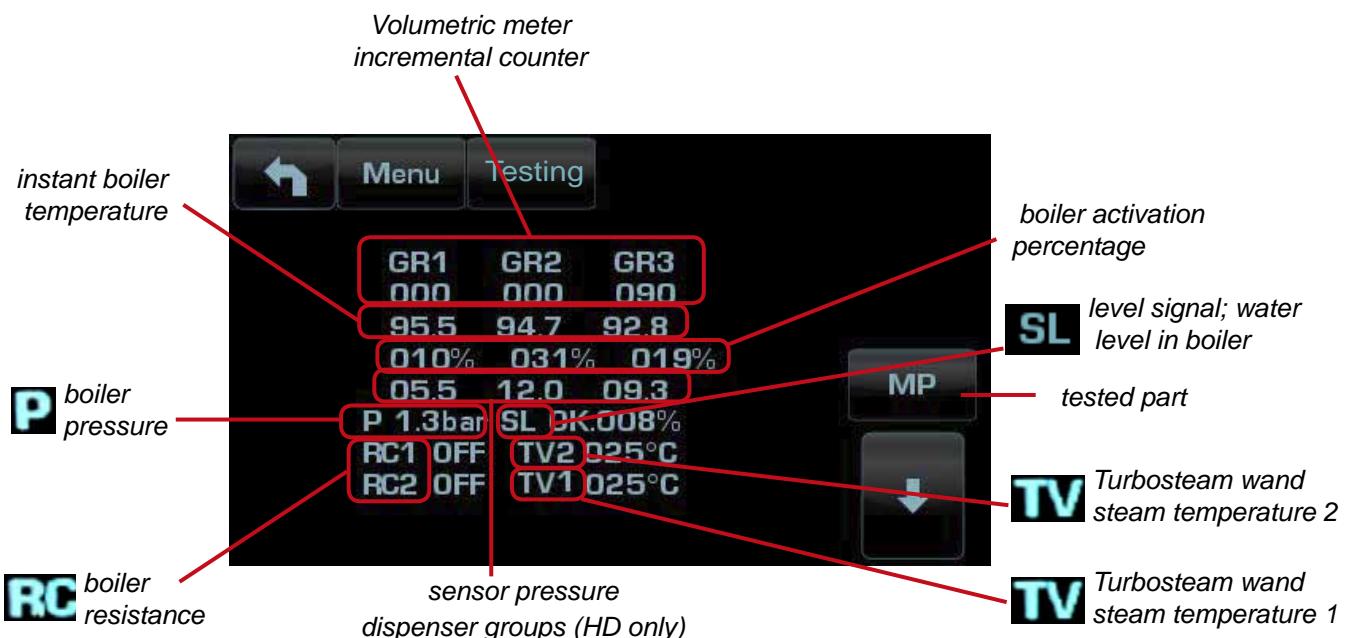


Press the icon



The test screen permits manual operation of the components in the machine.

English



Boiler activation percentage: Modulation percentage of the heating power of the boiler.

RC **Boiler resistance:** Activation of resistance elements on the basis of the power selected.

Total power divided into: $RC1 = \frac{2}{3}$ - $RC2 = \frac{1}{3}$

Full power cycle: $RC1 \text{ ON} / RC2 \text{ ON}$

$RC1 \text{ OFF} / RC2 \text{ OFF}$

Low power cycle: $RC1 \text{ ON} / RC2 \text{ OFF}$

$RC1 \text{ OFF} / RC2 \text{ OFF}$



Components to operate are selected by pressing icons ; the operation takes place by pushing the button which indicates the name of the part.

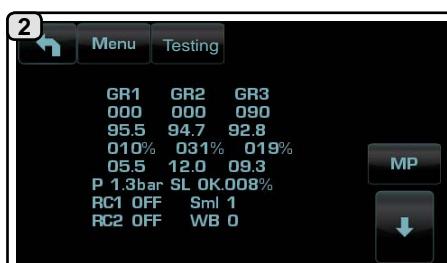
Here is the table of symbols used to define the moving parts that can be accessed:

MP	Pump motor
G1÷G4	Coffee dispensing solenoid valves
Eac	Hot water solenoid valve
Eaf	Cold water solenoid valve
Eav	Steam water solenoid
Evc	Boiler load solenoid valve
Ets	Steam solenoid valve (Turbosteam)
MC	Turbosteam compressor motor
Ets2	Steam solenoid valve (Turbosteam)
MC2	Turbosteam compressor motor
Eds	EDS solenoid valve
Em	Milk solenoid valve/ Pressure-reset solenoid valve
Gp1÷Gp4	Proportional solenoid valve*

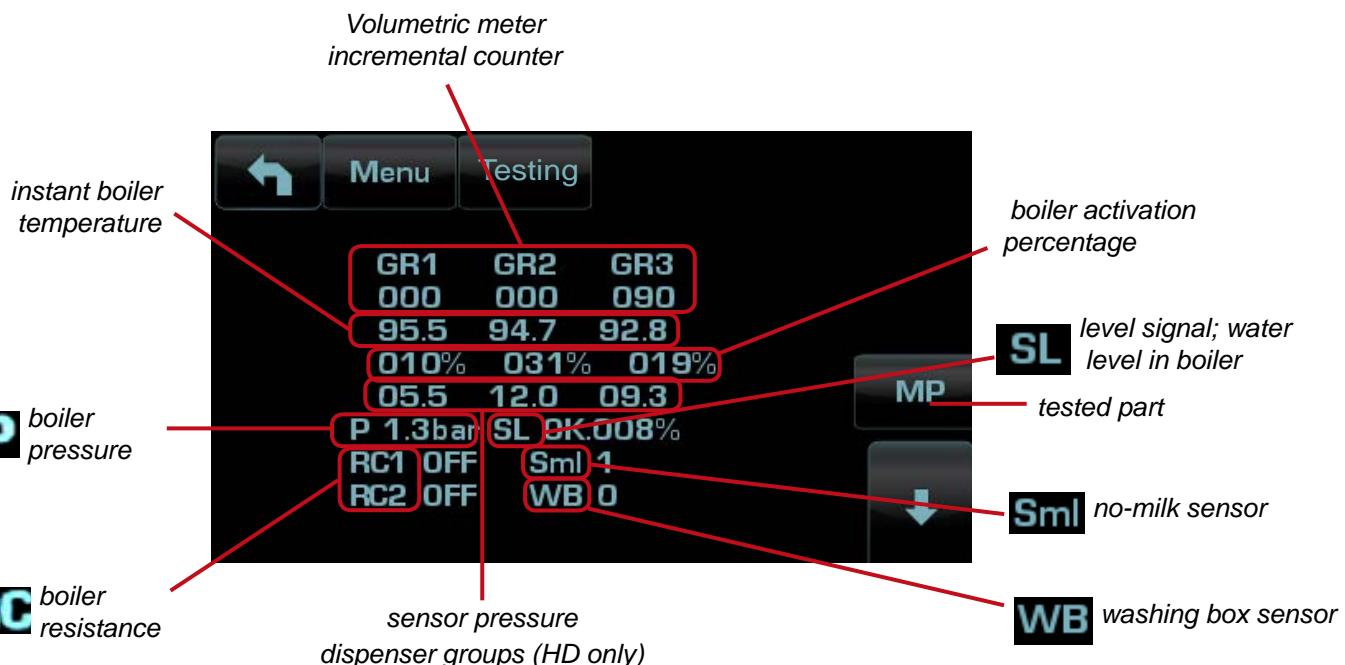
*The components - * - are only applied with certain product configurations.*

(versions with Turbo Milk)

English



The test screen permits manual operation of the components in the machine.



Boiler activation percentage: Modulation percentage of the heating power of the boiler.

RC **Boiler resistance:** Activation of resistance elements on the basis of the power selected.

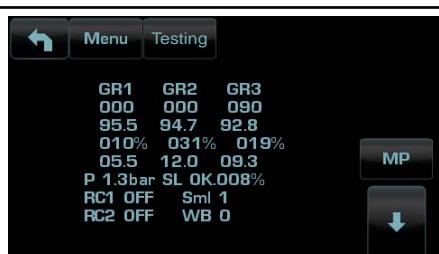
Total power divided into: RC1 = $\frac{2}{3}$ - RC2 = $\frac{1}{3}$

Full power cycle: RC1 ON / RC2 ON

Low power cycle: RC1 ON / RC2 OFF

RC1 OFF / RC2 OFF

RC1 OFF / RC2 OFF



Components to operate are selected by pressing icons ; the operation takes place by pushing the button which indicates the name of the part.

Here is the table of symbols used to define the moving parts that can be accessed:

MP	pump motor
G1-G3	Dispense-coffee solenoid valve
Eac	Hot water solenoid valve
Eaf	Cold-water solenoid valve
Ev	Steam solenoid valve
Evc	Charge-boiler solenoid valve
Em	Milk solenoid valve
Ed	Diverter solenoid valve

Elf1	Water solenoid valve for milk reconstitution
Edm	Milk diverter solenoid valve
Edar	Air diverter solenoid valve
Esm	Milk safety solenoid valve
Etm	Turbomilk solenoid valve
Elf	Washing solenoid valve
Mpl	Milk pump motor

7. Washes

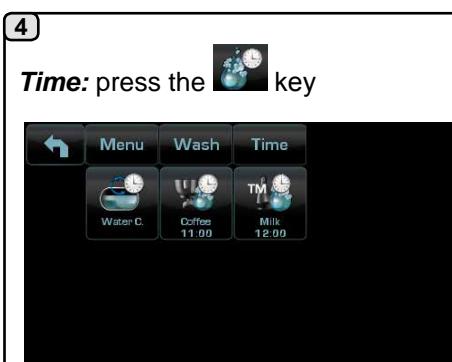
English

Press the icon .

Select from the following wash settings:

- **Coffee** - **Milk** - **Time** 

- Choose the type of wash-cycle to perform ; 
- Confirm by pressing the key 
- Follow the instructions on the display.

Press the  key and follow the instructions on the display.**NOTE:** More information on the wash cycle can be found in the "Cleaning and Maintenance" chapter.**Time:** press the  key

This menu makes it possible to set the times requests appear for the water change in the boiler, the coffee circuit wash, and the milk circuit wash.

Select which of the following times to set:

- **Change** - **Coffee** - **Milk** 

4a

Change: press the  key



Change the time depending on your requirements.



Confirm by pressing the  key.



The new time appears under the  key.

NOTES. The "WATER CHANGE" function with time request is set by the technical personnel who can also enable or disable the "block" function.

With "block" enabled, if the water refill is not done within one hour, the machine prevents the dispensing of the beverages, water and steam.

With request scheduled the user can only change the time the request appears.

English

4b

Coffee: press the  key



Select which type of coffee wash you want to perform. For example .



Change the time depending on your requirements and confirm with the  key.



The time appears under the  key.

NOTES. It is possible to cancel the scheduled wash request by pressing the  key; in this case no time appears under the  key.

4c

Milk: press the  key



Change the time depending on your requirements and confirm with the  key.



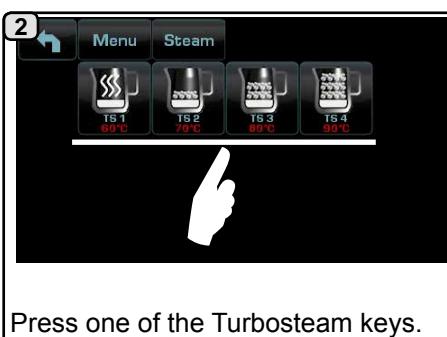
The new time appears under the  key.

NOTE. It is NOT possible to cancel the scheduled wash request.

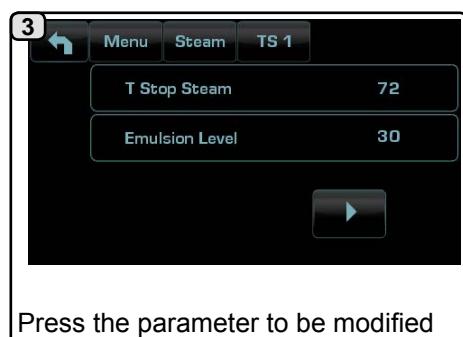
8. Turbosteam



Press the icon .



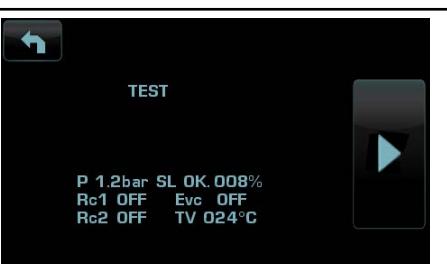
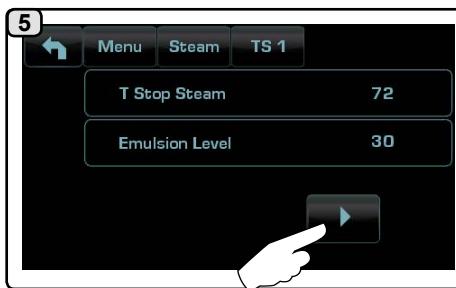
Press one of the Turbosteam keys.



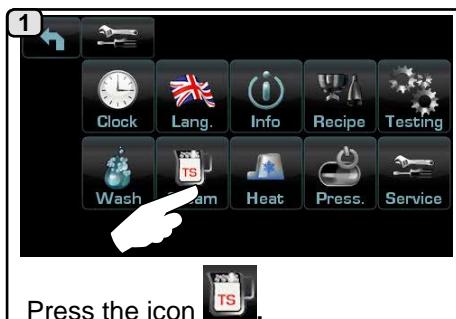
Press the parameter to be modified



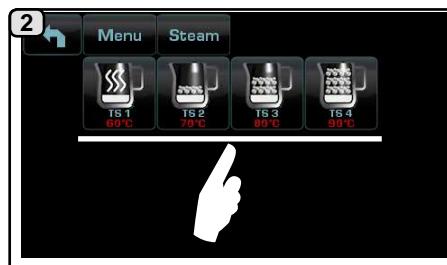
Set the values using the keys.
Confirm the data inserted using the key or exit and leave the previous data using the key .



By pressing the key the following screen appears on the services display.

(versions with *Turbosteam L* and *Turbosteam R*)

Press the icon .



Press one of the Turbosteam keys.



Press the parameter to be modified



Set the values using the keys.
Confirm the data inserted using the key or exit and leave the previous data using the key .



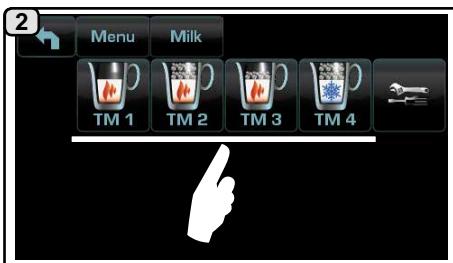
By pressing the key the following screen appears on the services display.

Milk (versions with Turbo Milk)

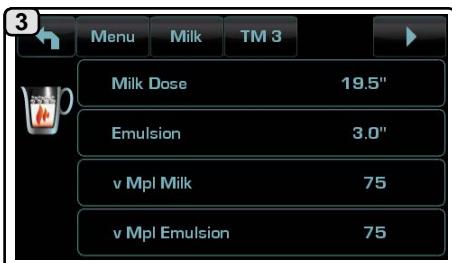
English



Press the icon .



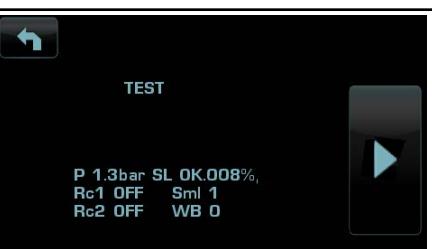
Press one of the Turbo Milk keys.



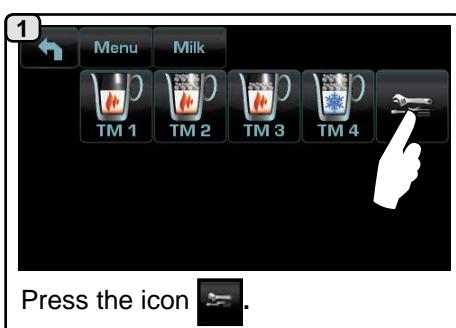
Press the parameter to be modified.



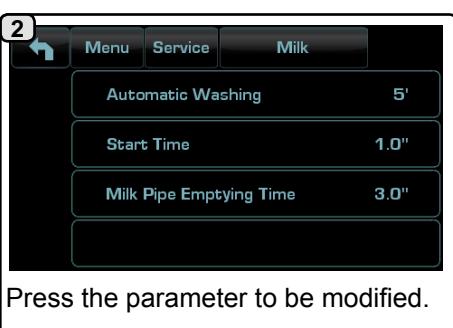
Set the values using the keys. Confirm the data inserted using the key or exit and leave the previous data using the key .



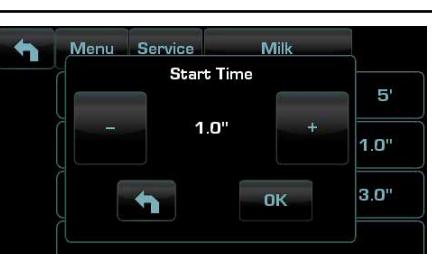
By pressing the key the following screen appears on the services display.



Press the icon .



Press the parameter to be modified.



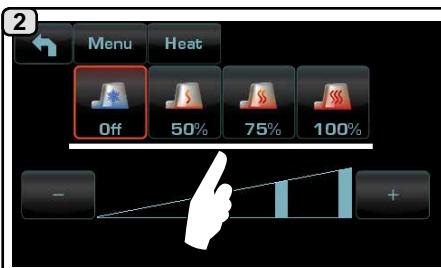
Set the values using the keys.

Confirm the data inserted using the key or exit and leave the previous data using the key .

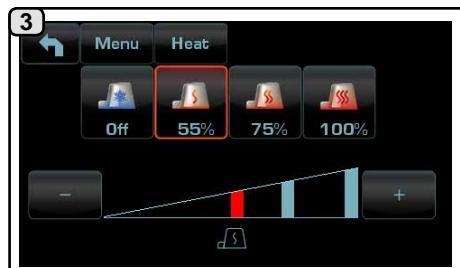
9. Cup Warmer



Press the icon .



Select the heating level.



Additional changes are possible using the   keys.

English

10. Heating element

Service personnel can switch on or switch off the electric heating (service boiler and groups boilers) in this way:



Press the icon .



Returning to the main menu, the key  displays the barred icon of the resistance : all resistances are disabled.



Icon  in programming = enabled resistances (icon  main menu);

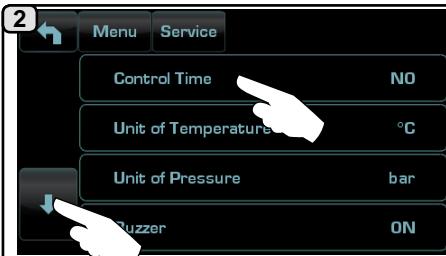
Icon  in programming = disabled resistances (icon  main menu).

11. Programming

English



Press the icon .



Press the icons   to scroll through the entries.
Configuration of the parameter occurs by pressing the square of the parameter: press the desired icon on the screen and confirm with **OK**.



Control Time - display dispensing time: YES/NO (from 1" to 60').

Unit of Temperature - can be set to: °C, degrees centigrade/Celsius, or °F, degrees Fahrenheit.

Unit of Pressure - can be set to bar or psi.

Buzzer - enables/disables all acoustic signals when keys are pressed or messages are displayed: YES/NO.



Weighting system - allows management of the Acaia scales for weighing the amount of coffee dispensed: YES/NO.

Payment Systems - allows a payment system to be configured, when connected.

Level Sensib. - indicates the degree of sensitivity of the level probe, which then operates the filling of the boiler with water. For safety reasons, automatic level control of the boiler is disabled when the boiler resistance is turned off.
- Note: set a value of 1 if the machine is installed with very conductive water.
- NOTE: set a value of 3 if the water used is not very conductive (very soft).

Data In/Out - contains the items:
IN: transfer from USB to machine;
OUT: from machine to USB.



Grinder Control-1

Grinder Control-2

(only if the machine is connected to a wireless grinder/dispenser).

The parameters that can be set are:

- **enabled** - MM1 - MM2

Set to "NO" during the machine configuration phase; "YES" once parameters have been entered.

- **Adjustment threshold** - see the section "Steps for Bluetooth Coffee Machine-Grinder/Dispenser Communication" in the following pages.

Bluetooth - see section "Bluetooth Connection" in the following pages.

Wi-Fi - see section "Wi-Fi Configuration" in the following pages.



Boiler Pressure - indicates the pressure of the boiler; 0.6 to 1.6 bar (9 to 23 psi)

Customer Prog. - customer programming: YES/NO.

Prog. Lock - block programming: YES/NO.

Infusion - parameter linked to the pressure profiles of the dispensing keys: YES/NO "Only on HD"
YES: values (time and pressure) similar to those of a traditional machine.
NO: editable in step 1 of the pressure profiles.

11. Programming



Coffee Boiler - this parameter includes the items for setting the coffee boiler temperature; values that can be set are 60°C to 110°C (140°F to 230°F) with steps of 0.5°C. Group temperature programming with offset correction possible (see section in pages below).

Softener Reg. - includes the resin regeneration parameters: litres of resin (from 0.1 l to 25 l), hardness (from 0°F to 45°F). The decreasing resin efficiency level is also indicated.

Change water Filter - On reaching the litre level set on the display a message is displayed which prompts replacement of the filter.

For both functions, an efficiency percentage is displayed (Softener/Filter), descending from 100% to 0%.

Maintenance - includes 4 submenus for setting maintenance parameters:

- **Max cycles** - the number of cycles set.

- **Max days** - the number of days set.

- **No. cycles/days** - this is the number of cycles and days until next maintenance.

- **Maintenance** - YES/NO.

Enables (YES) or does not enable countdown of the cycles and days until the next maintenance activity.

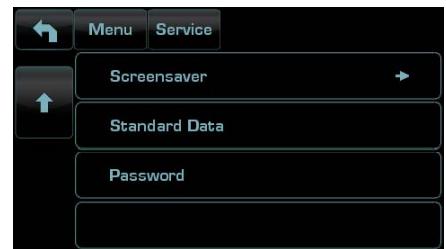


Bds - see section “BDS Activation” in the following pages.

Flush - see section “Enabling Flush key” in the following pages.

Low Power - YES/NO

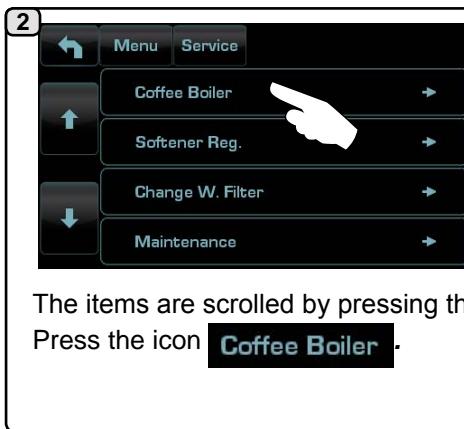
Drying Time - coffee disc drying time from 0 to 5 with steps of 0.1 seconds.



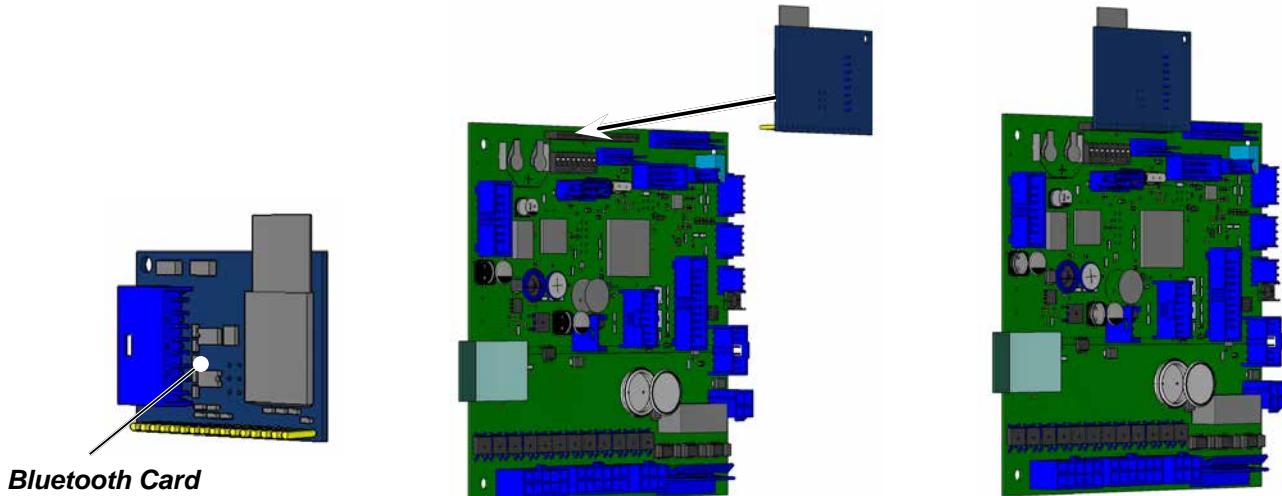
Screensaver - Possibility of programming the screensaver display time (from 30" to 20')

Standard data - Allows loading of standard data or reconfiguration of the machine. In both cases the machine is automatically restarted.

Password - allows change of the code for accessing technical programming.



Bluetooth Connection



Bluetooth Menu - The parameters that can be set are:

- **MM1-MM2** - 1 to 2 grinders can be connected.
- **Search** - the machine will find all bluetooth devices within 10 m.
- **Reset** - cancels the connection with the associated device.

Note: during connection with bluetooth grinders/dispensers, the first one connected is set as MM1.

Procedure for Bluetooth connection with the machine-grinder unit

English

- 1 Turn the machine on; the initial menu appears on the display. The  symbol indicates that the machine can be linked to a Bluetooth device.



To enter TECHNICAL programming, press the icon .

3

Type the password and then press .

2

Press the icon .

4

Press the icon .

5

1) The items are scrolled by pressing the icons  
2) Press the icon .

6

Press the icon .

7

The machine will find all Bluetooth devices within a range of 10 metres.

8

1) The items are scrolled by pressing the icons  
2) Press the icon  to confirm the selected device, an asterisk will appear * next to the line of the grinder/dispenser to indicate the successful Bluetooth association with the machine:

9

MM1: MM-MOD TOUCH ON
MM2:
Find →
Bluetooth Reset

10

SET
LA CIMBALI
TS 3 72°C
V1
V2
START

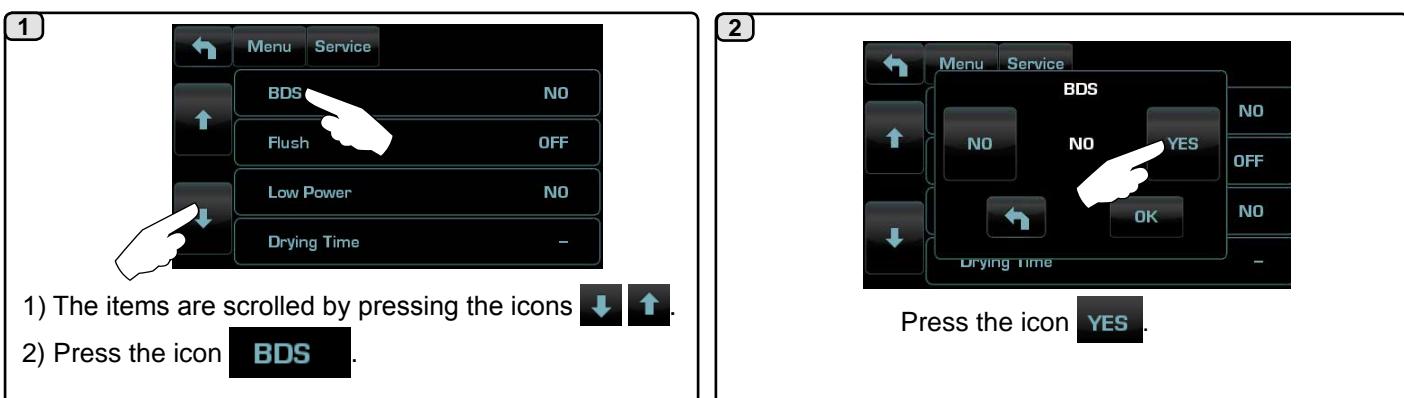
Exit from programming by pressing the icon .

The blue icon indicates that the machine and grinder/dispenser are communicating.

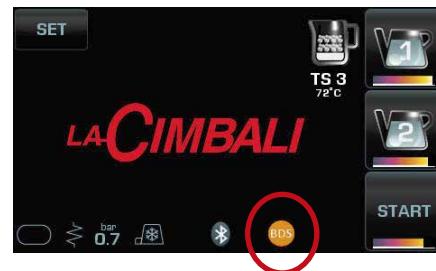
In the event of communication problems, the "COMMUNICATION FAILURE" message will appear on the display followed by the name of the disconnected grinder/dispenser. The message disappears automatically when the Bluetooth connection is restored. A common cause of this failure is the grinder/dispenser being turned off with the machine turned on.

BDS activation and sensor configuration

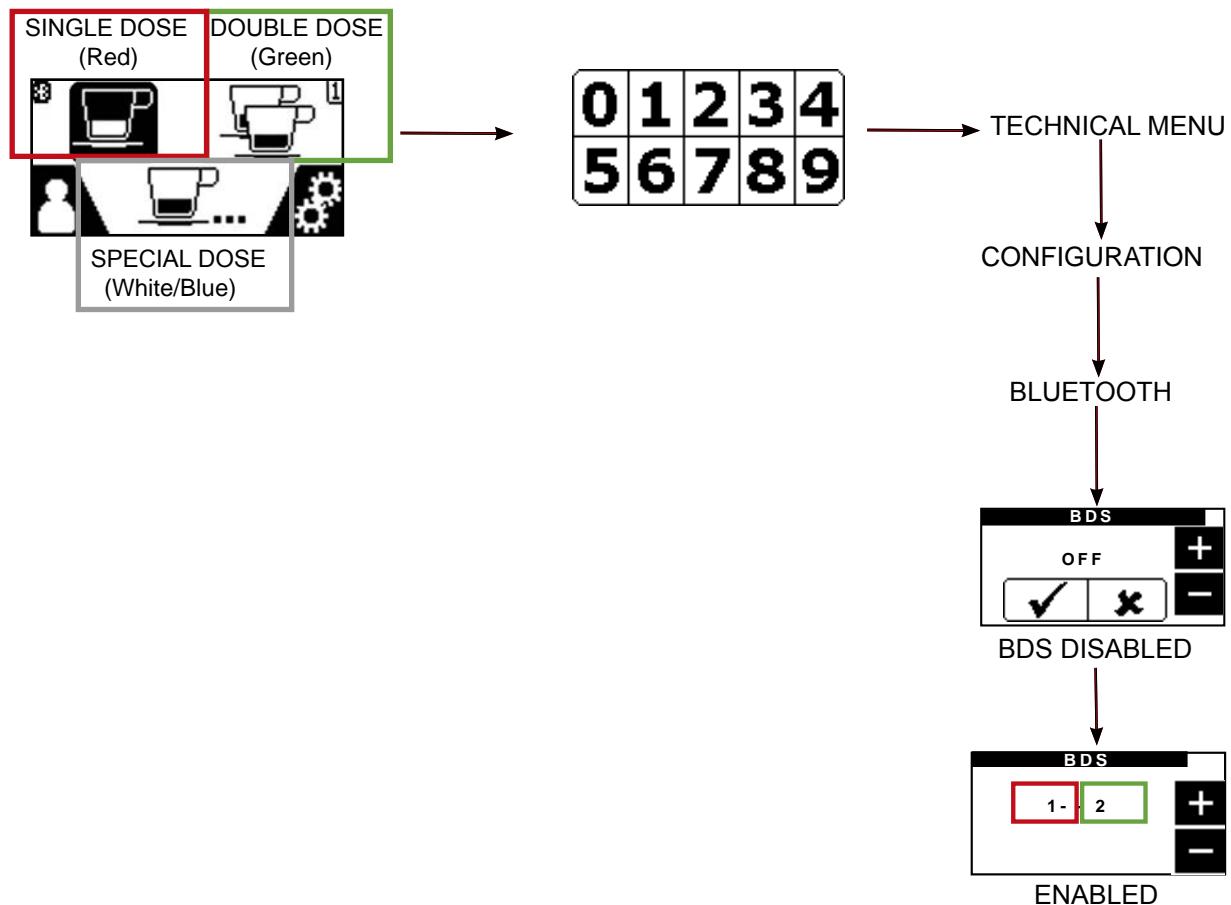
(Cannot be activated on "HD" machines)



Note: With BDS active the payment systems cannot be activated.



All the TECHNICAL MENU items of the "Magnum Bluetooth" grinder/dispenser can be viewed only after the default technical code has been entered.



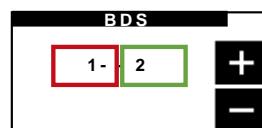
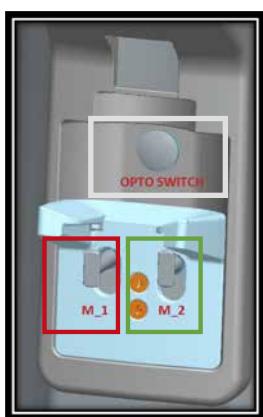
CONFIGURATION MAGNUM BLUETOOTH GRINDER/DISPENSER SENSORS

0: sensor disabled

1: single dose (Red)

2: double dose (Green)

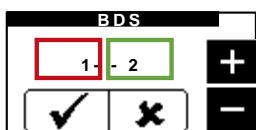
SINGLE DOSE
(Red)



DOUBLE DOSE
(Green)



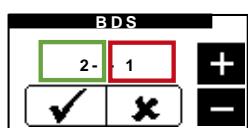
SPECIAL DOSE
(White)



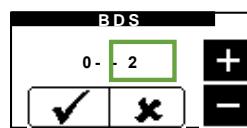
Single dose – Left sensor (Red)

Double dose – Right sensor (Green)

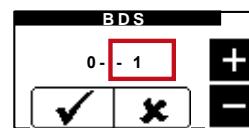
SPECIAL DOSE
(Blue)



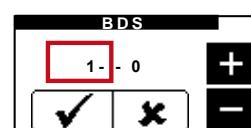
Double dose – Left sensor (Green)
Single dose – Right sensor (Red)



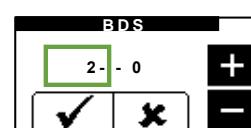
Left sensor disabled
Double dose – Right sensor (Green)



Single Dose – Right sensor (Red)
Left sensor disabled



Single dose – Left sensor (Red)
Right sensor disabled



Double dose – Left sensor (Green)
Right sensor disabled

Setting recipes and connections with grinder/dispenser

-NOTE: POSSIBILITY TO CONNECT ALSO WITH GRINDER/DISPENSER 2

GRINDER/DISPENSER 1



The filter holder-key and machine association logic is the following:

1-A or 2-A = activation of the first actuator

(filter-holder with single delivery spout)

1-B o 2-B = activation of the second actuator (filter-holder with double delivery spout)

1-C or 2-C = activation of the third actuator with filter-holder with dedicated filter

With the number **1** the first grinder/dispenser **MM1** is identified

With the number **2** the second grinder/dispenser **MM2** is identified

With the letters **A-B** and **C** the filter-holders are identified



MEDIUM



SHORT

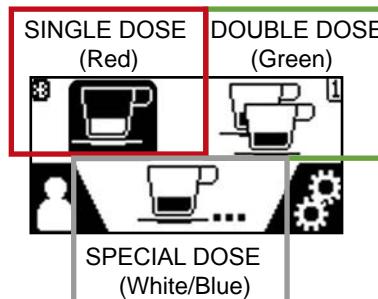


LONG



Every button on the machine can be configured based on the type and the relative grinder/dispenser. Not all types can be used with the BDS system. The possible choices are:

- Single type
 - Short
 - Medium -> SINGLE DOSE (Red)
 - Long -> SPECIAL DOSE (White/Blue)
- Double type
 - Short
 - Medium -> DOUBLE DOSE (Green)
 - Long



Operating logic

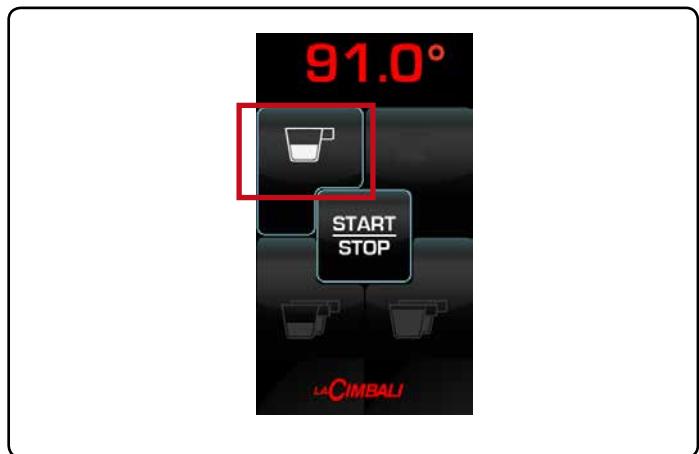
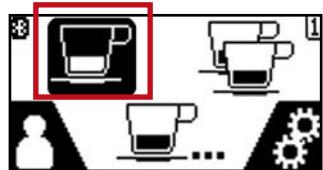
BDS system enabled.

Dispensing disabled (keys off) NOTE: Start/Stop key is always active.

English



Dose grinding and dispensing activated (key on)



Dispensing will remain active for 2 minutes. During this time, the grinder/dispenser used will be blocked and therefore unable to grind a second dose of coffee.

The grinder/dispenser will automatically release when the enabled key is pressed or when the two minutes of waiting time have elapsed.





- 1) The items are scrolled by pressing the icons .
- 2) Press the icon **Grinder Control 1**.

Grinder Control-1**Grinder Control-2**

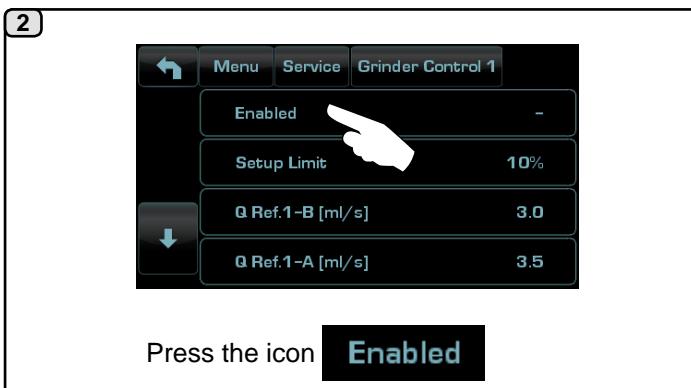
(only if the machine is connected to a wireless grinder/dispenser).

The parameters that can be set are:

: not in use

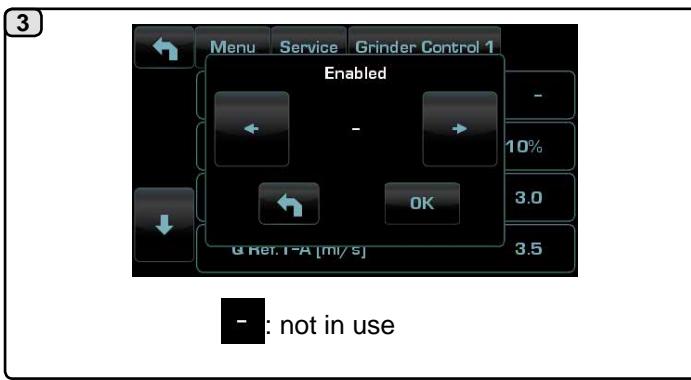
: manual grinder control (for grinder/dispensers with no bluetooth connection option).

: automatic grinder control (bluetooth connection with grinder/dispenser).

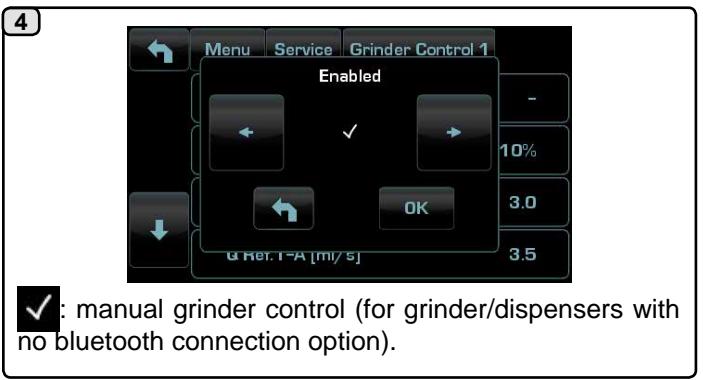


Press the icon **Enabled**

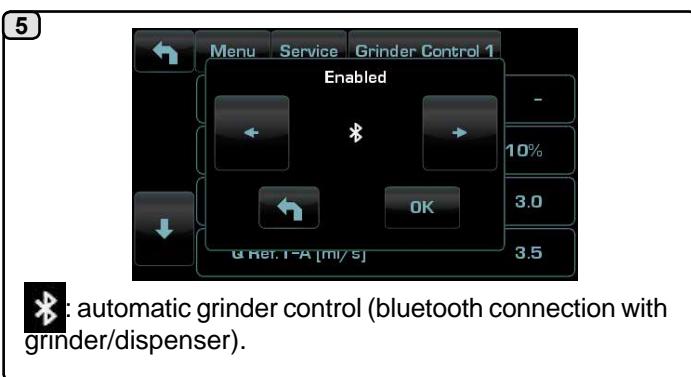
Note: For proper operation of the grinder control system, keys of the same type (for example singular ones relative to grinder/dispenser 1) programmed with the same pressure and time parameters, in all the phases of the profile.



: not in use



: manual grinder control (for grinder/dispensers with no bluetooth connection option).



: automatic grinder control (bluetooth connection with grinder/dispenser).

The parameters can be modified manually using the keys .

After completing operations confirm the values by pressing the key **OK** or exit and leave the previous data using the key .

Grinder control parameters configuration

manual grinder control (for grinder/dispensers with no bluetooth connection option).

***control of the flow (only if in use)***

The appearance of this animated icon means that adjustments need to be made to the grinder/dispenser to tighten or loosen the grinding, to return coffee dispensing to the default parameters.

The icons that are shown are:



means that the grinding needs to be loosened.
(flow of coffee is lower than the reference).



means that the grinding needs to be tightened.
(flow of coffee is greater than the reference).

Note. The number next to the icon (1 or 2) indicates which grinder/dispenser needs adjusting.
The icon appears on the display instead of the level symbol.

1. disable grinder control, if in use.
2. set and calibrate the machine and grinder/dispenser as desired.
3. dispense into the test square all the types of beverages to be used (double coffee, single coffee and any special blend - third key).
4. write down the satisfactory flow values of the coffees for each of the possible three types of beverage.
5. go to the grinder control panel and perform reset.
6. set the flow values for each of the beverages.
7. enable grinder control.

Note: Set the Q.ref of double coffees first for proper functioning of grinder control.

* : Method 1: manual setting of Qref.



1. disable grinder control, if in use.
2. connect the machine to the grinder/dispenser via blue-tooth and enable dialogue in the manner already in use.
3. set and calibrate the machine and grinder/dispenser as desired.
4. dispense into the test square all the types of beverages to be used (double coffee, single coffee and any special blend - third magnum key on demand).
5. write down the satisfactory flow values of the coffees for each of the possible three types of beverage.
6. go to the grinder control panel and perform reset.
7. set the flow values for each of the beverages.
8. enable grinder control.

* : Method 2: setting of Qref in fully self-learning mode.



1. Disable grinder control, if in use.
2. Connect the machine to the grinder/dispenser via blue-tooth and enable dialogue in the manner already in use.
3. Programme and calibrate the machine and grinder/dispenser as desired, dispensing the beverages until a satisfactory cup result is achieved.
4. Go to the grinder control panel and perform reset.
5. Enable grinder control.
6. Exit programming.
7. Dispense double coffees (5 or more) until the message Qref OK appears on the services display (with audible sound).
8. Dispense single coffees (5 or more) until the message Qref OK appears on the services display (with audible signal).
9. Dispense any special blend coffees (5 or more) until the message Qref OK appears on the services display (with audible sound).
10. Enter programming and check that the Qref values set are present.

Repeat the entire procedure for the second grinder/dispenser if present.

The machine is ready to work with the grinder control on. In the event of problems, dispensing can be performed in the test square with the grinder control in use to see if the symbol * is present beside the flow. Remember that dispensing is deemed valid only if it lasts more than 10 seconds.

Other symbols are used in the test square:

> if the flow is too high compared to the reference, above the upper limit

< if the flow is too low compared to the reference, below the lower limit

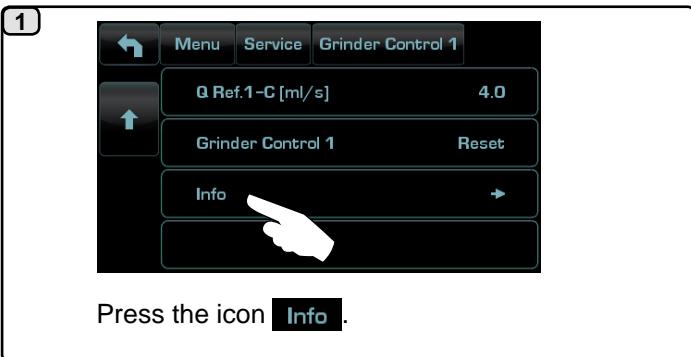
* flow within the acceptable range

- dispensing too brief (at least 8 s but less than 10 s)

(3) number of remaining coffees to be dispensed and deducted from the count

Grinder control parameters configuration

Info grinder control.



Q Rif. = 3.5 [ml/s] Q = 3.3 [ml/s]		
	GR 1	GR 2
[s]	23.5	22.2
A [ml/s]	2.6	2.7
N	43	12
	0	0
[s]	000.0	24.4
B [ml/s]	--	3.6
N	0	65
	0	67
[s]	000.0	000.0
C [ml/s]	--	--
N	0	0

Example of information on the flows of each single dispensing sent to the Plat-One platform via WIFI.
(A) GR1 single coffee,
(B) GR 3 double coffee,
(A/B) GR 2 central with one single coffee and one double,
(C) the filter holder is not used for special coffees.

Dose time variation relative to the Magnum Bluetooth grinder/dispenser

To increase or decrease the measure-time operate as follows:

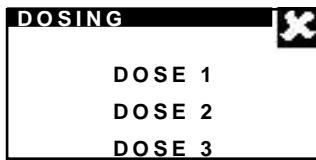
- 1) press the icon from the main screen:



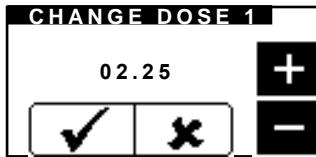
- 2) The following is displayed:



- 3) press the DOSING item; the following is displayed:



- 4) select the measure to be modified; the following is displayed:



Change the value by the "+" and "-" icons; confirm the entered value by the icon or press the icon to leave it unchanged.

The measure-number correspondence is the following:

DOSE 1 for the single measure ;

DOSE 2 for the double measure ;

* DOSE 3 for the continuous measure ...

Note: single-measure's and continuous measure ... grinding time variation in user mode is ± 25 hundredths of second (0 ÷ 1/4 second).

Double-measure's grinding time variation in user mode is ± 50 hundredths of second (0 ÷ 1/2 second).

* Grinding in continuous mode, if equal to zero (DOSE 3 = 0), can only be modified by the technician.

WiFi configuration

English



- 1) The items are scrolled by pressing the icons
2) Press the icon .



Scroll through the items using the icons



Press the icon WIFI RESET:

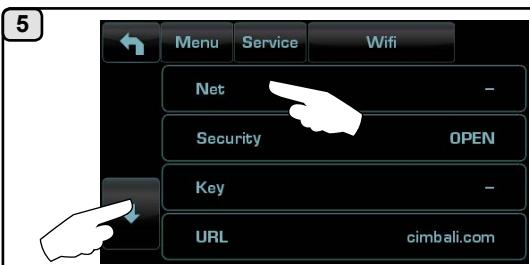


Reset the parameters with the icon - initialization of the standard data:

Wi-Fi Menu - Configure the following Wi-Fi parameters as shown below:

- **NETWORK** - enter the name of the access point.
- **SECURITY** - indicate the type of wireless network security:
- **KEY** - enter the password to access a protected Wi-Fi network (WPA or WEP)
- **URL** - enter listener.gruppocimbali.com.
- **Port** - enter 10000.
- **CONNECT** - to connect to the access point selected.
- **RSSI** - signal intensity:
- **IP** - Displays the IP address assigned to the machine by the wireless access point.
- **RESET** - To restore the parameters to the standard parameters.
- **MAC** - Represents the Mac address of the WiFi module present in the machine. It is a parameter that is only displayed, cannot be changed.
- **fTX** - reduces data transmission to the remote server:
 - > - transmits all data daily at machine startup, faults/washings per event;
 - >> - level 1 plus hourly counts;
 - >>> - level 2 plus pings every 10 min. (default).

Place the cursor on the item CONNECT to manually connect to the access point selected; if the configuration of the Wi-Fi module is correct, the following icon appears on the display :



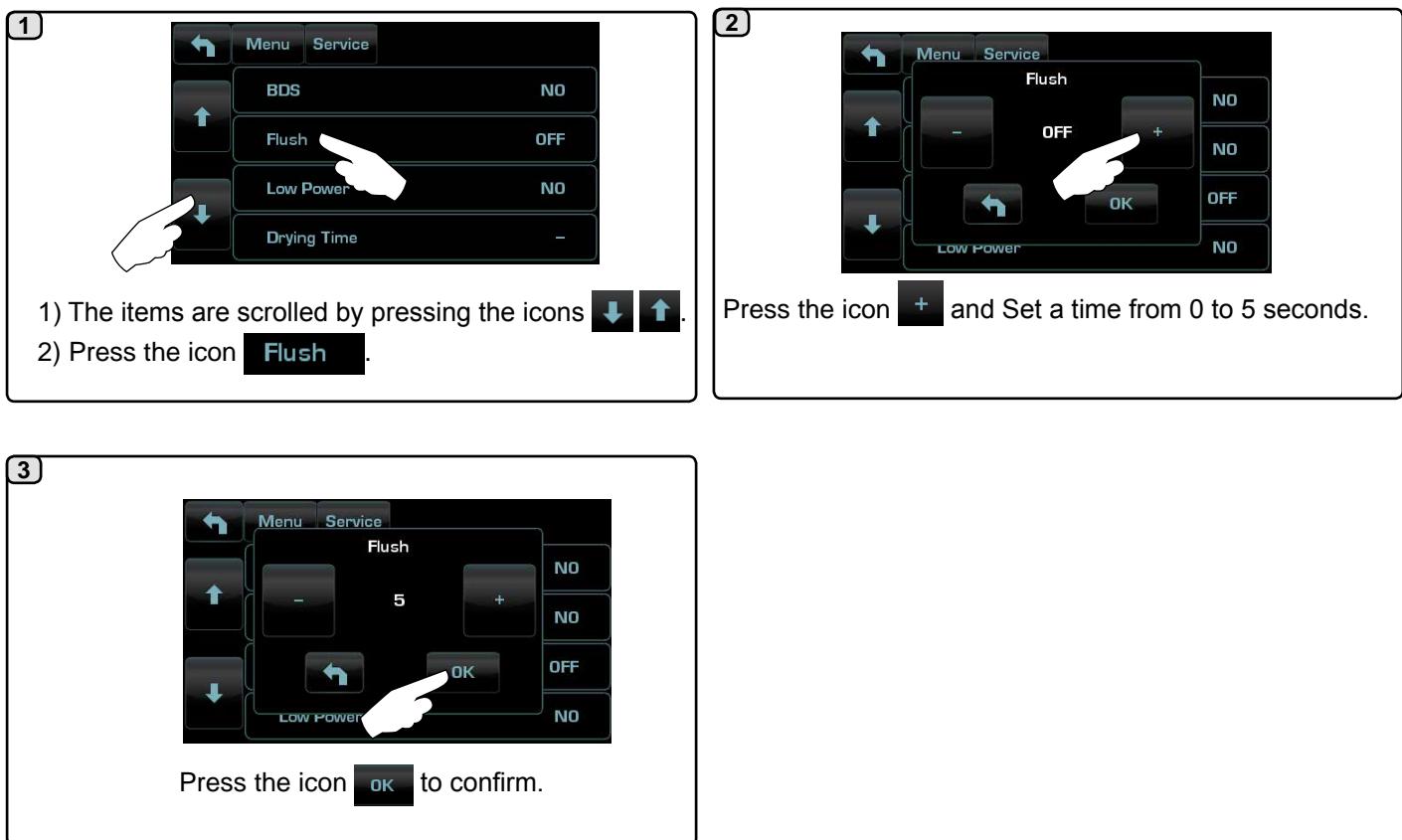
- 1) The items are scrolled by pressing the icons
2) Press the icons required to configure the parameters.



Enabling Flush key

By entering the programming menu you can activate the FLUSH key.

English



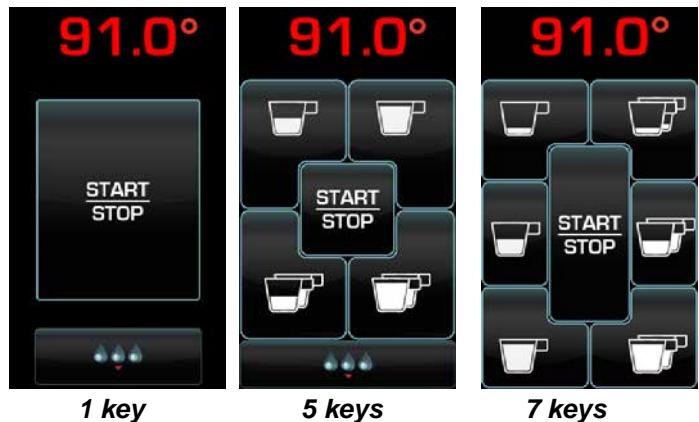
The machine can be set with 3 configurations:

1 key;

5 keys;

7 keys.

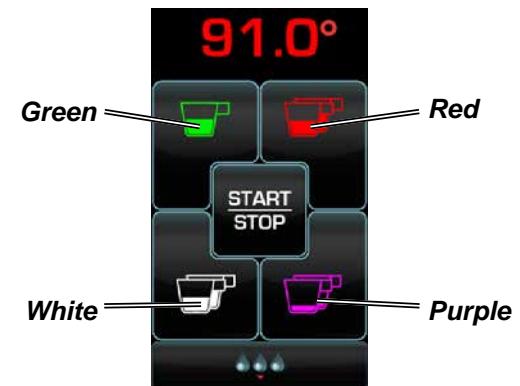
NOTE: when the machine is configured with 7 dispensing keys, the FLUSH key cannot also be present.



ENABLING FLUSH KEY

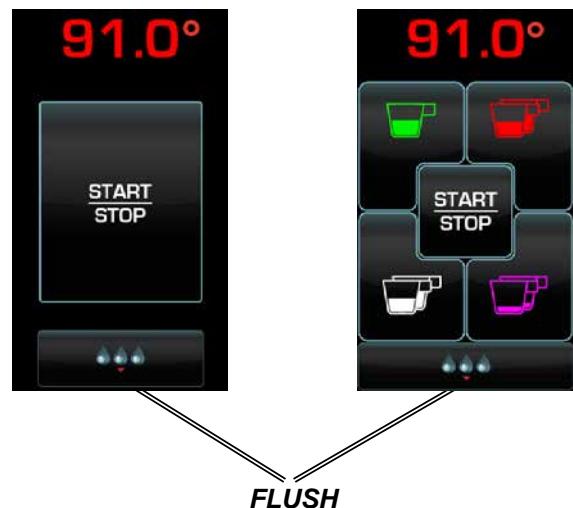
English

In addition, the keys of each dispenser group can be represented with different colours:



An additional function which is represented by the FLUSH key in the lower part of the display of each coffee dispenser group.

The FLUSH key makes it possible to briefly operate the "group rinse" (between 1 and 5 seconds) before inserting the filter holder.



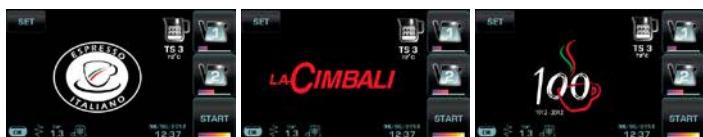
If you want to interrupt this cycle, it is possible to stop the dispensing at any time by pressing any key on the unit.

The FLUSH key is not tracked in the cycle counters and remains free and active with payment systems in operation



Logo

On all the machine displays, after a period of inactivity set on the "Screensaver" menu, the standard Cimbali logos appear



- 1** Using any graphics program (e.g. Paint), create a file that meets certain characteristics; the prerequisites for a *bitmap* image to be used as a custom logo are:

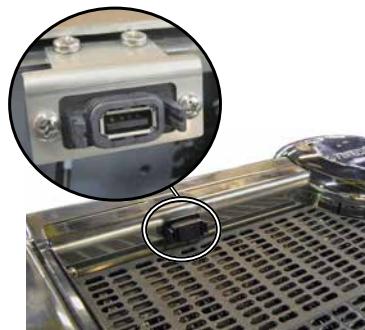
<i>custlogo.bmp</i>	<i>logogrp.bmp</i>
<ul style="list-style-type: none"> width less than or equal to 270 pixels; length less than or equal to 170 pixels. 24-bit bmp colour. 	<ul style="list-style-type: none"> width less than or equal to 272 pixels; length less than or equal to 480 pixels. 24-bit bmp colour.

Copy onto a USB pen drive the "*logogrp.bmp*" and/or "*logosrv.bmp*" files if you want to display a logo for the group display and one for the services display.

Copy the file "***custlogo.bmp***" if the user wants to display the same logo on all displays.

NOTE: If in the USB pen drive there are all files logo, will be displayed the image of the file "***custlogo.bmp***".

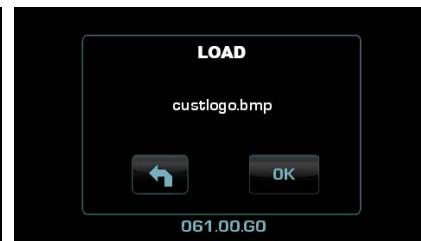
- 2** Insert the USB pen drive in the dedicated slot on the machine:



the icon will appear on the services display:



- 3** Turn the machine off and back on again; when it comes back on the following will appear on the services display:



If in the USB pen drive there is the file *logogrp.bmp* and / or *logosrv.bmp*

If in the USB pen drive there is the file *custlogo.bmp*

- 4** Press OK and wait for the file to load:

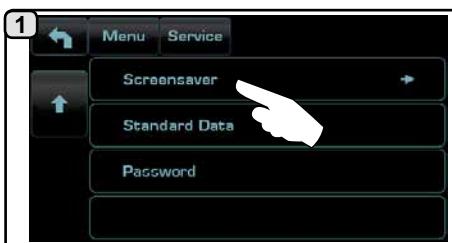


- 5**

Once loading is complete, remove the USB pen drive from the machine.

Note: If the screensaver is active, it is possible immediately see the logos, without waiting for idle time, every time the user turns off the analogically gauge.

Services logo



Return to the programming menu and press the icon **Screensaver**.



Press the icon **Logo**.



Press the icon **→**.



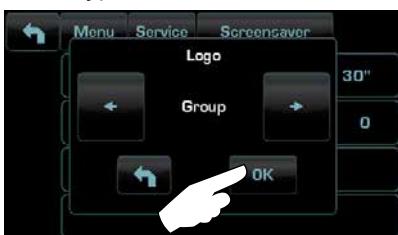
Press the icon **OK** to confirm.



Services display logo.

Coffee group display logo

- 6** Select the item GROUP to display the logo, both on the services display and on all displays of the coffee groups (the logo appears after 1 minute of inactivity)



Press the icon **OK** to confirm.

7



Coffee group display logo.

- 8** If you do not want to load custom images, M100 also offers a "default logo" that is always present in the machine. It is the "La Cimbali" logo

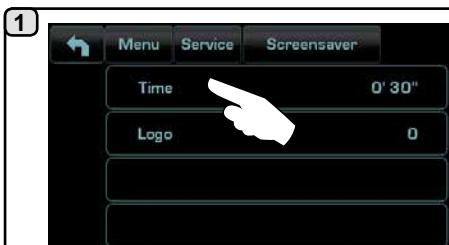


- 9** In the programming menu, just activate the logo item (without inserting any USB drive)

The "La Cimbali" logo will be displayed on the services display and, if the item group is activated, it will also be displayed on the coffee group display

Time

Possibility of programming the screensaver display time (from 30" to 20') with steps of 30 seconds.



Return to the programming menu and press the icon **Time**

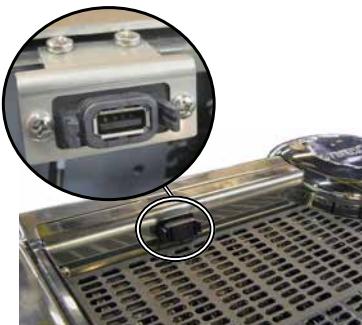


Press the icon **+**.

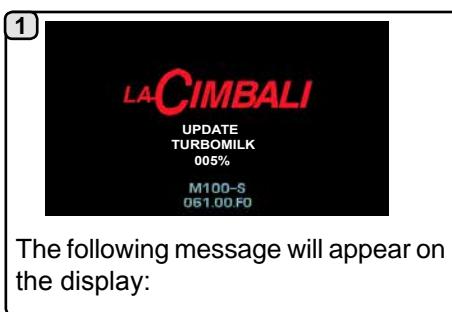


Press the icon **OK** to confirm.

Updating the TurboMilk SW board using USB Pen Drive.



- 1 Take an empty USB pen drive.
- 2 Copy the update file "Tmilk.hex" into the main directory of the pen drive from ftp://cffirmware:firmware@213.182.66.30/NEWTON/FIRMWARE/065_00_A0_09062015.zip
- 3 Insert the USB pen drive in the dedicated port on the machine
- 4 Turn on the machine



The following message will appear on the display:



Once loading is complete, remove the USB pen drive from the machine.

1

PRELIMINARY OPERATIONS

Format a USB Pen Drive using the **FAT32** format. If using Windows, use the predefined formatting settings as shown in the image.

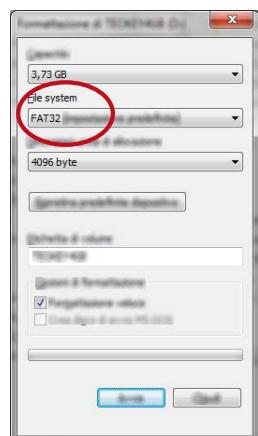


M100.ppf

Copy the update files (CPU ; *only for M100: DISPLAY tft_fw.ppf*) to the main file path of a USB Pen Drive.



NOTE: do not turn off the machine or remove the USB Pen Drive until the update has been completed. If using a USB Pen Drive operating LED, this is shown by the LED flashing.



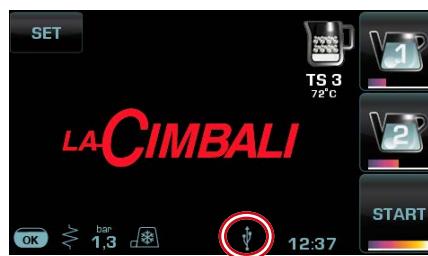
2

PRELIMINARY OPERATION: Recognizing of USB support

With the machine running, insert the USB Pen Drive containing the update files



into the USB port. The icon will appear on the display to indicate that the storage device has been recognised.



3

STARTING THE SOFTWARE UPDATE

Turn the machine off leaving the USB Pen Drive inserted. With the subsequent restart, the upgrade of the two microprocessors (master and slave) begins with



the file .

The correct recognition of each file by the machine is signalled by a buzzer (200ms ON).

Pen Drive operating LED status: flashing (running).



4 At the end of the slave CPU update, programming of the master CPU begins. For the entire duration of this phase, the buzzer sounds intermittently (200ms ON).

Pen Drive operating LED status during the update: flashing (running).

The update of the CPU board lasts few minutes and ends when the buzzer emits prolonged intermittent signals (2sec ON / 10sec OFF).

Pen Drive operating LED status when update is completed: on (not running).

5 The 3.6 boot the key can be left inserted and it continues to automatically update the displays as well.



6

Insert the USB Pen Drive; the copying of the 2 DISPLAY M100.ppf update files begins tft_fw.ppf



7

In the next step, the display update begins. The screen shown is displayed on all of the machine's touch screens.



8

When the status indicator reaches 100% the update is complete and the machine restarts automatically. The following message appears when restarting:



Remove the USB Pen Drive.

9

Enter the standard information, update the machine data and reactivate the resistance.



DISPLAY CALIBRATION

The calibration procedure can be performed at any time by starting the machine with Dip 3 ON.

The following message appears on all the displays when turned on:

Using a pen hold down the centre of the cross; repeat the operation in all the points where the cross appears.

Perform the calibration on all the displays or only on those where it is required.

At the end of the operation, turn off the machine and return the Dip 3 to OFF.

+

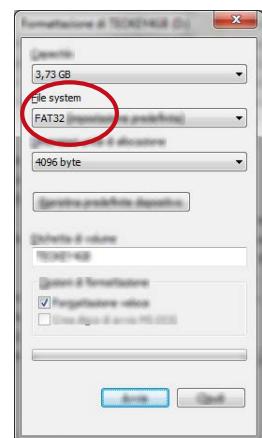
Press and hold the stylus on the centre of the target. Repeat as the target moves around the screen.

1

PRELIMINARY OPERATIONS

Format a USB Pen Drive using the **FAT32** format. If using Windows, use the predefined formatting settings as shown in the image.

Copy the recovery files (M100_Recovery; *only for M100*: M100SOS.ppf) in the main path of the USB Pen Drive.



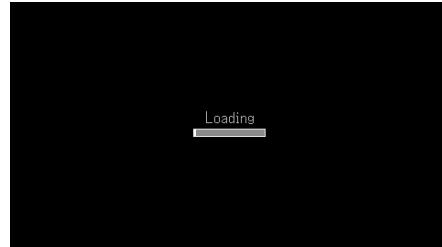
2

START-UP WITH RECOVERY FILES

Switch off the machine and insert the USB Pen Drive.

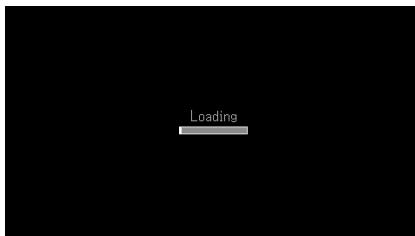
Turn the machine on again: when it restarts, recovery will begin.

The start of the procedure is indicated through an intermittent beep. During the update, the machine will beep at regular intervals.



3

The following message is displayed on the machine's touch screen.



4

When the update is complete, the services display automatically restarts and the following message appears:



Remove the USB Pen Drive.

5

Enter the standard data, update the machine data and reactivate the heating element, if necessary.

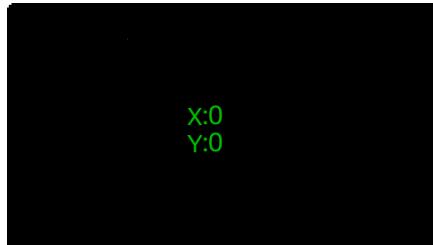
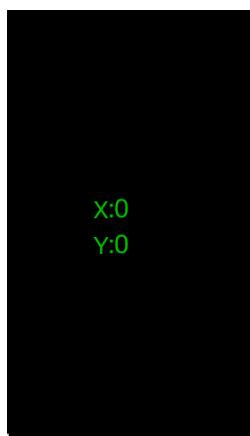


Touch screen display test

The display test procedure can be performed at any time by starting the machine with Dip 5 ON.

Ensure that the information on the display is green, with no pressure on the screen.

English

Service display.**Coffee group display**

if the information is red, check for any undesired pressure on the edge of the screen.

Coffee group display**Service display.**

At the end of the operation, turn off the machine and return the Dip 5 to OFF.

12. Diagnostic messages

MALFUN. CODE	DESCRIPTION	POSSIBLE CAUSES	VERIFICATIONS and SOLUTIONS
020	USB power-supply malfunction.	• USB-port current-consumption too high.	<ul style="list-style-type: none"> Check the status of the USB port and its connections in order to identify possible causes of excessive consumption (e.g. short-circuit). Once the cause of the malfunction is fixed the USB port should restore itself automatically and return to normal operation. If the problem persists, replace the CPU board.
(x)21*	Group boiler pressure sensor x out of range (x = 1, 2, 3, 4) Note: Group 1 is to the far left.	• Sensor failure • Card failure.	<ul style="list-style-type: none"> Check cabling Replace the sensor Replace the card.
023	AC 24V power supply malfunction.	• The glass fuse on the CPU board is likely broken.	<ul style="list-style-type: none"> Replace the fuse.
024	Clock malfunction.	<ul style="list-style-type: none"> Contacts oxidised. Dead battery. Clock blocked. 	<ul style="list-style-type: none"> Clean the contacts on the battery. Measure the voltage of the battery (3 V DC) and, if necessary, replace it. <p>If the battery is OK try, with the machine turned off, to remove it from the board and wait 2-3 minutes. Then reinsert the battery and check that the clock is working properly.</p>
025*	No power: group, EV, milk pump	• Voltage drop in the power supply	<ul style="list-style-type: none"> Check if CPU card has power. Check power supply unit (protection) Check cabling
029 *	LCD display not connected (applies only to machines other than Emblem R and M100).	<ul style="list-style-type: none"> Break in cabling. Display fault. 	<ul style="list-style-type: none"> Check cabling.
030	Slave micro processor malfunction.		<ul style="list-style-type: none"> If the problem persists, replace the Newton board.
041*	Milk pump motor overcurrent	<ul style="list-style-type: none"> Consequence of applied force Rotor blocked Pump motor faulty 	<ul style="list-style-type: none"> Check wiring. Check whether the circuit or pump is clogged. Replace the pump.
051	Temperature sensor signal out of range.	<ul style="list-style-type: none"> Sensor failure Card failure. 	<ul style="list-style-type: none"> Check cabling Replace the sensor Replace the card.
(x)51*	Group boiler temperature sensor x out of range (x = 1, 2, 3, 4) Note: Group 1 is to the far left.	<ul style="list-style-type: none"> Thermocouple disconnected Sensor failure. 	<ul style="list-style-type: none"> Check cabling Replace the sensor.
052	Boiler heating timeout - 45 minutes.	<ul style="list-style-type: none"> The safety thermocouple has been triggered The resistance is interrupted (cabling defect) The Triac card is malfunctioning. 	<ul style="list-style-type: none"> Check if the safety thermostat has been triggered, and reset it if necessary Check if there are interruptions or detached fastons on the cabling Check that the boiler resistance is not interrupted and replace it if necessary Replace the Triac card.

English

MALFUNCTION CODE	DESCRIPTION	POSSIBLE CAUSES	VERIFICATIONS and SOLUTIONS
(x)52*	Group x boiler heating timeout - 20 minutes (x = 1, 2, 3, 4) Note: Group 1 is to the far left.	<ul style="list-style-type: none"> The group x boiler safety thermostat has been triggered The resistance is interrupted (cabling defect). Triac board fault. 	<ul style="list-style-type: none"> Check if the safety thermostat of the group x boiler has been triggered, and reset it if necessary Check if there are interruptions or detached fastons on the cabling Check that the group x boiler resistance is not interrupted and replace it if necessary Replace Triac board.
(x) 53*	Steam thermocouple out of range. DX > 053; SX > 153	<ul style="list-style-type: none"> Thermocouple disconnected Wrong configuration during standard data insertion. 	<ul style="list-style-type: none"> Enter in the programming mode and insert the correct standard data.. Check connections. Replace the steam temperature probe.
058	Boiler overpressure alarm.	<ul style="list-style-type: none"> Resistance always powered. Temperature sensor out of range. 	<ul style="list-style-type: none"> Check cabling Replace the sensor.
059	Boiler: Refill timeout - 15 minutes.	<ul style="list-style-type: none"> No water Refill EV failure Wiring interrupted Card failure. 	<ul style="list-style-type: none"> Check water is supplied from the main line. Replace the refill EV. Check cabling. Replace the card.
060	Boiler-level signal errors.	<ul style="list-style-type: none"> Electrical fault. Leakage to earth. 	<ul style="list-style-type: none"> Check wiring. Check, by activating the components individually on the manual control panel, that the level signal does not show any anomalies (%).
062	Coffees dispensed for MM1 with flow under the limit (3 consecutive coffees dispensed).	<ul style="list-style-type: none"> coffee filter blocked coffee type changed qref calibration wrong grind too fine, excessive dose ground. 	<ul style="list-style-type: none"> wash the group clean/replace the coffee filter use a coarser grind calibrate the machine correctly on the basis of the coffee/recipe.
063	Coffees dispensed referred to MM1 with flow over the limit (3 consecutive coffees dispensed).	<ul style="list-style-type: none"> coffee type changed qref calibration wrong grinding too coarse grinder/dispenser blocked, insufficient dose of ground coffee. 	<ul style="list-style-type: none"> check that there are no external elements in the grinders check that the measure grinder is working (pick-up current and fuses) use a finer grind calibrate the machine correctly on the basis of the coffee/recipe.
064	Coffees dispensed referred to MM2 with flow under the limit (3 consecutive coffees dispensed).	<ul style="list-style-type: none"> coffee filter blocked coffee type changed qref calibration wrong grind too fine, excessive dose ground. 	<ul style="list-style-type: none"> wash the group clean/replace the coffee filter use a coarser grind calibrate the machine correctly on the basis of the coffee/recipe.
065	Coffees dispensed referred to MM2 with flow over the limit (3 consecutive coffees dispensed).	<ul style="list-style-type: none"> coffee type changed qref calibration wrong grinding too coarse grinder/dispenser blocked, insufficient dose of ground coffee. 	<ul style="list-style-type: none"> check that there are no external elements in the grinders check that the measure grinder is working (pick-up current and fuses) use a finer grind calibrate the machine correctly on the basis of the coffee/recipe.

MALFUN CODE	DESCRIPTION	POSSIBLE CAUSES	VERIFICATIONS and SOLUTIONS
(x)66	Error in the group that is dispensing. (x = 1, 2, 3, 4) Note: Group 1 is to the far left.		<ul style="list-style-type: none"> • Check water is supplied from the main line. • Check there are no fitting obstructions or leakage. • Check flowmeter electrical connections. • Replace the broken flowmeter. • Replace the broken board.
(x)70	Measure-grinder adjustment: Bluetooth set up by the technician. (x = 1, 2) MM1 > 170; MM2 > 270		Event only archived and not displayed on the display during normal machine operation.
082	Temporary communication problem with the keyboards/TFT display.		<ul style="list-style-type: none"> • Check the insulation. • Check the wiring and connections.
083	Services key communication error.	<ul style="list-style-type: none"> • Incorrect keyboard configuration (if applicable). • Wiring interrupted • Card failure. 	<ul style="list-style-type: none"> • Check that the dip switches are correctly configured on the key board (if applicable). • Check cabling • Replace key board.
(x)83*	Group x (x = 1, 2, 3, 4) keypad communication error Note: Group 1 is to the far left. Communication error with light-module board (RGB) x = 5 or light/turbo-steam board.	<ul style="list-style-type: none"> • Incorrect keyboard configuration (if applicable). • Wiring interrupted • Card failure. 	<ul style="list-style-type: none"> • Check that the dip switches are correctly configured on the key board (if applicable). • Check cabling • Replace key board.
(x)85*	Bluetooth communication error (x = 1, 2) MM1 > 185; MM2 > 285	<ul style="list-style-type: none"> • Incorrect association with measure grinder. • Measure grinder turned off. 	<ul style="list-style-type: none"> • Turn on the grinder. • Repeat device association.
089	NVM RAM data integrity error	<ul style="list-style-type: none"> • Incorrect association with measure grinder. • Measure grinder turned off. 	<p>Turn the machine off and on again. If the error persists, replace the CPU board.</p> <p>Check the condition of the clock battery.</p>
091*	No tank during milk washing cycle	Data integrity error in non-volatile RAM memory of the CPU board.	<ul style="list-style-type: none"> • Check the correct operation of the tank presence sensor on the manual control panel. • Check the wiring.
092	Request water softener resin regeneration.	<ul style="list-style-type: none"> • Removal of tank during the wash. • Tank presence sensor faulty. 	<ul style="list-style-type: none"> • Softener maintenance.
093	Request replacement water filter.		<ul style="list-style-type: none"> • Replace the water-softner filter.
096	Maintenance needed.		<ul style="list-style-type: none"> • The machine has displayed the message to warn the user that maintenance must be performed. Carry out maintenance operations.

MALFUNCTION CODE	DESCRIPTION	POSSIBLE CAUSES	VERIFICATIONS and SOLUTIONS
097*	Reset standard password.	• Action desired by the user by entering the special code (applicable only for machines with TFT display).	
098	Historical malfunctions and wash 1 reset.	• Initialisation malfunction history (and washing history for machines without TFT display)	• Event only archived and not displayed on the display during normal machine operation.
099	Default data input.		
105	SD card communication malfunction.	• SD card corrupted or malfunction.	• Replace SD card.
282	Keypad reset operation carried out by CPU board due to repeated communication problems.		• Check the insulation. • Check the wiring and connections.
683	Turbosteam module communication malfunction.	• Break in wiring. • Board failure.	• Check wiring. • Replace Turbosteam board.

Faults - * - appear only in some product configurations.

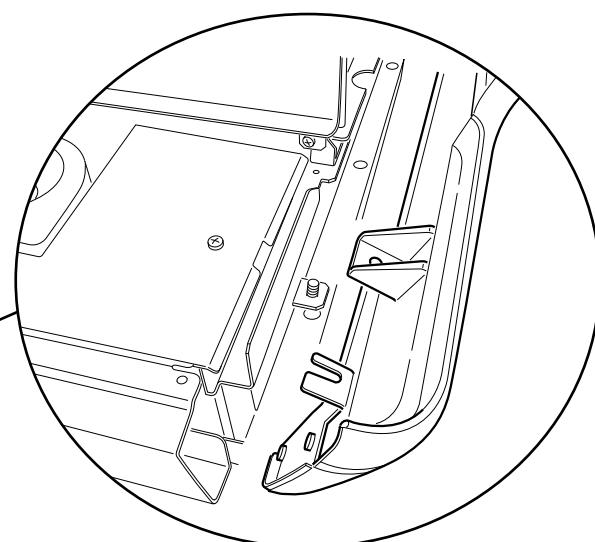
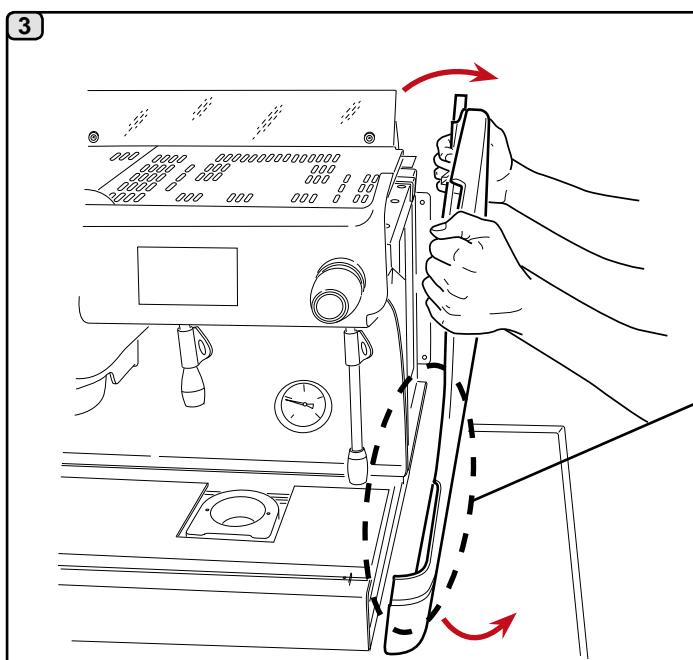
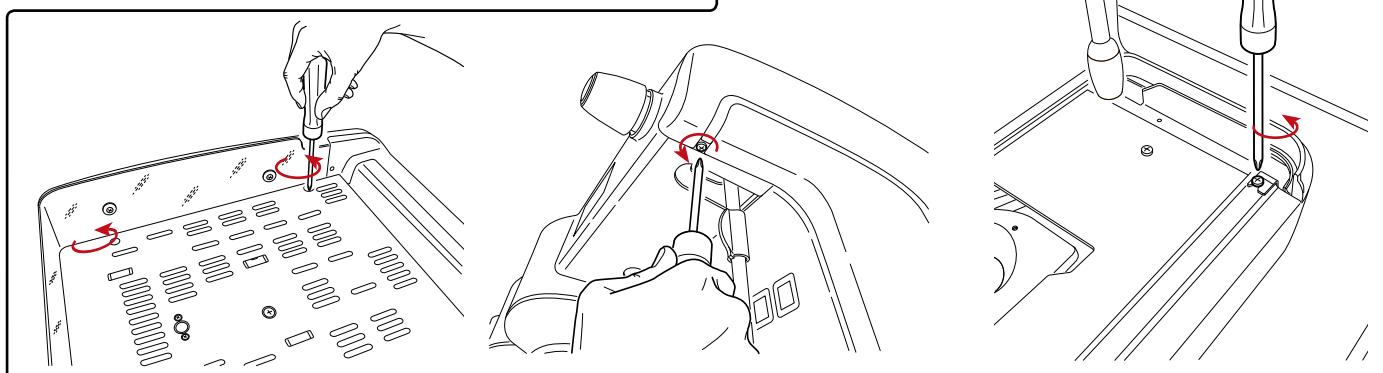
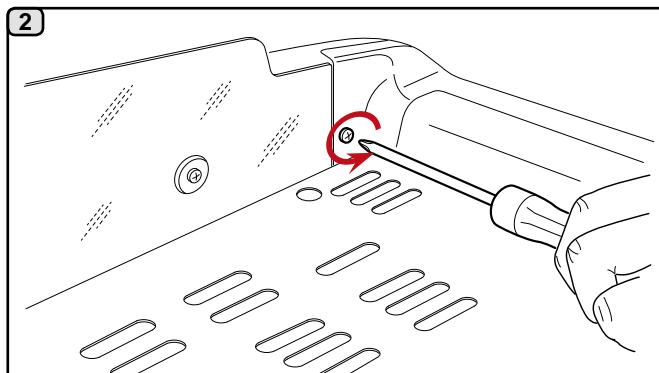
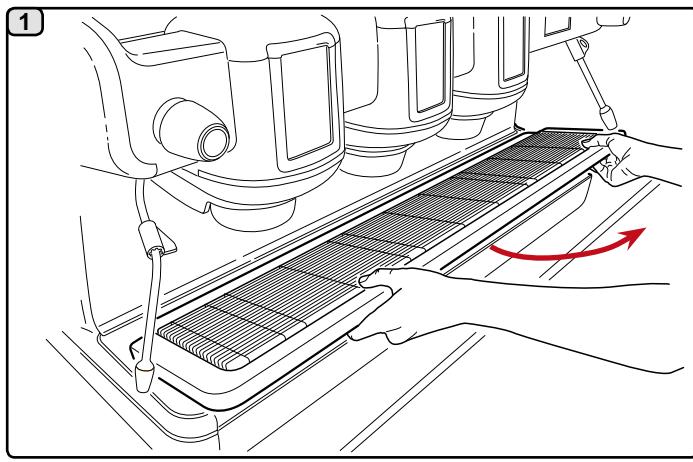
DISASSEMBLY AND SETTING



ALL OPERATIONS MUST BE PERFORMED WITH THE MACHINE OFF AND COLD.
TO ALWAYS USE THE NECESSARY SAFETY EQUIPMENT (SHOES/GLOVES).

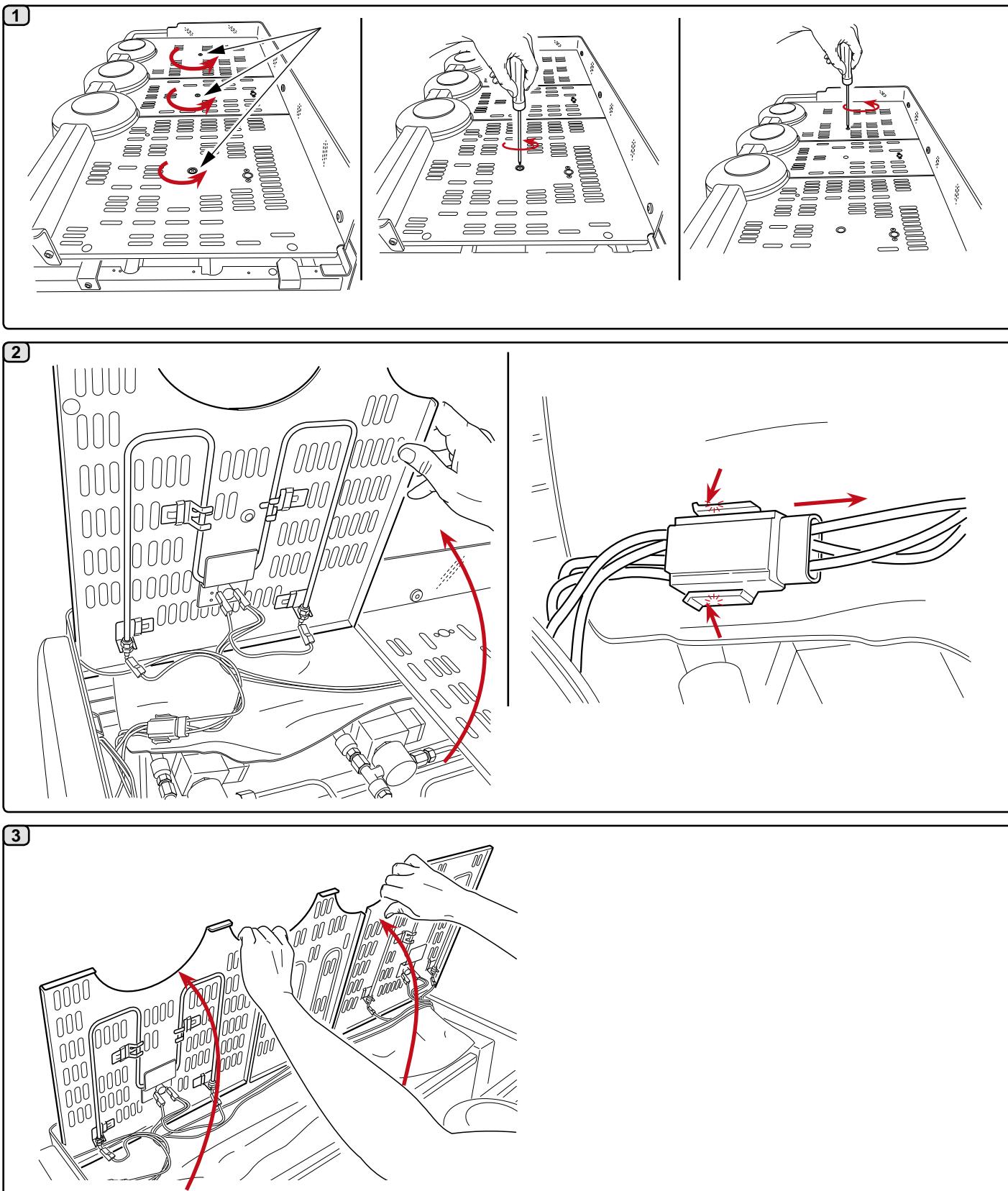
13. Removal of the side panels

English



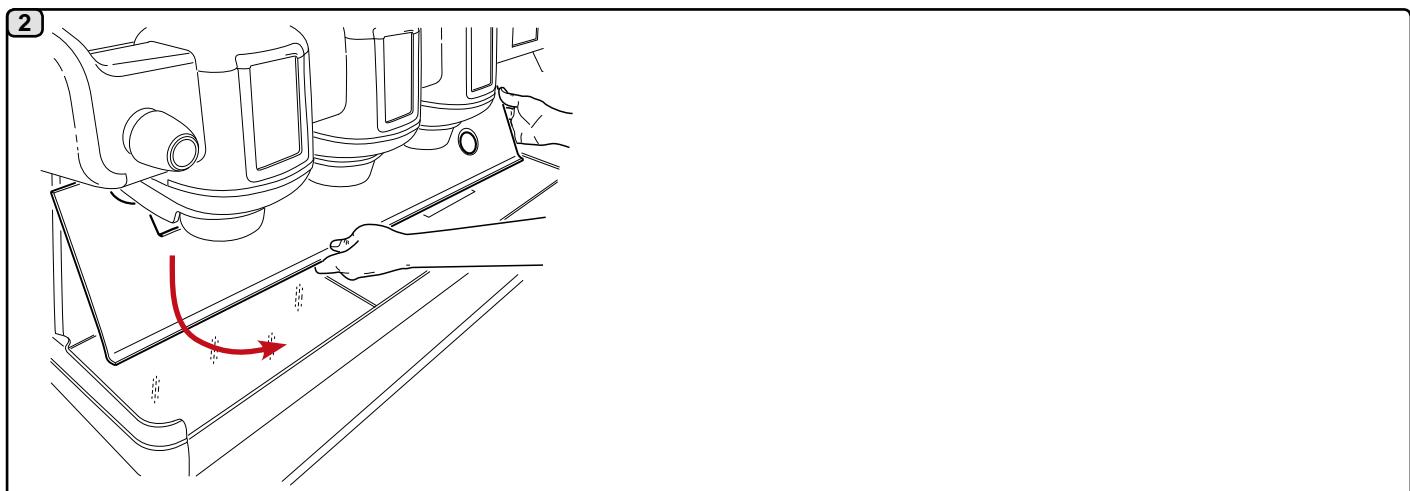
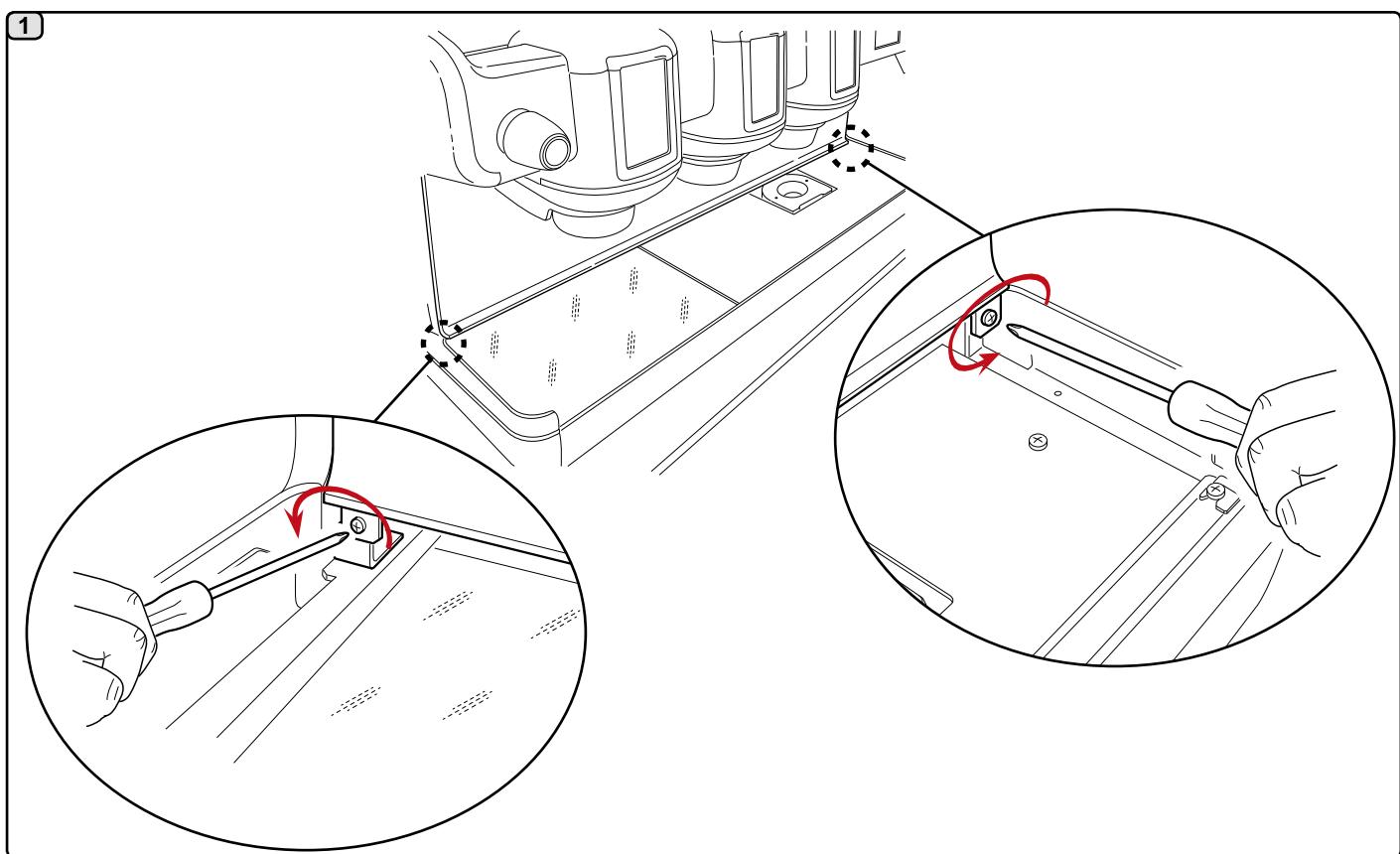
14. Cup Warmer

English



15. Stainless steel front panel

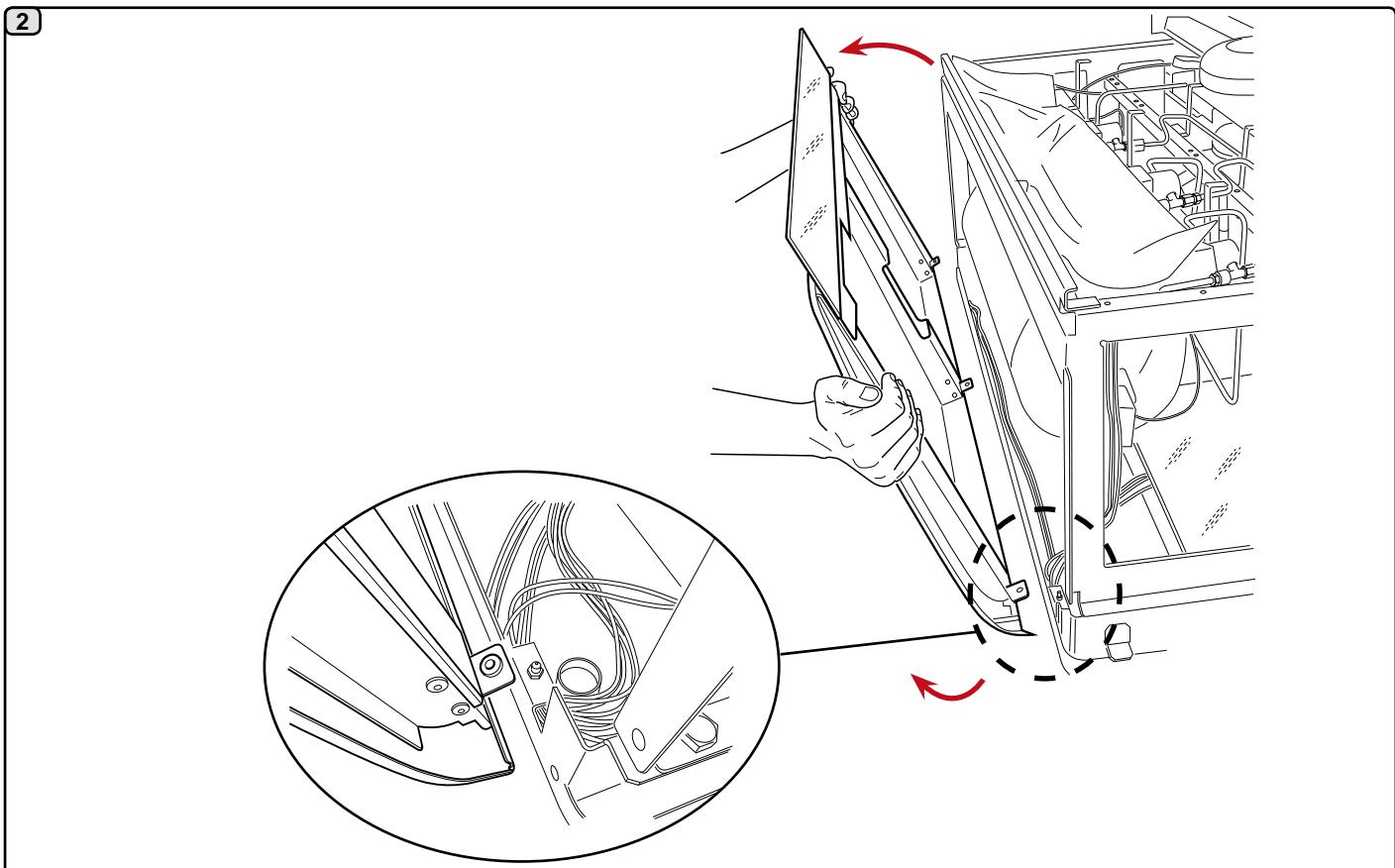
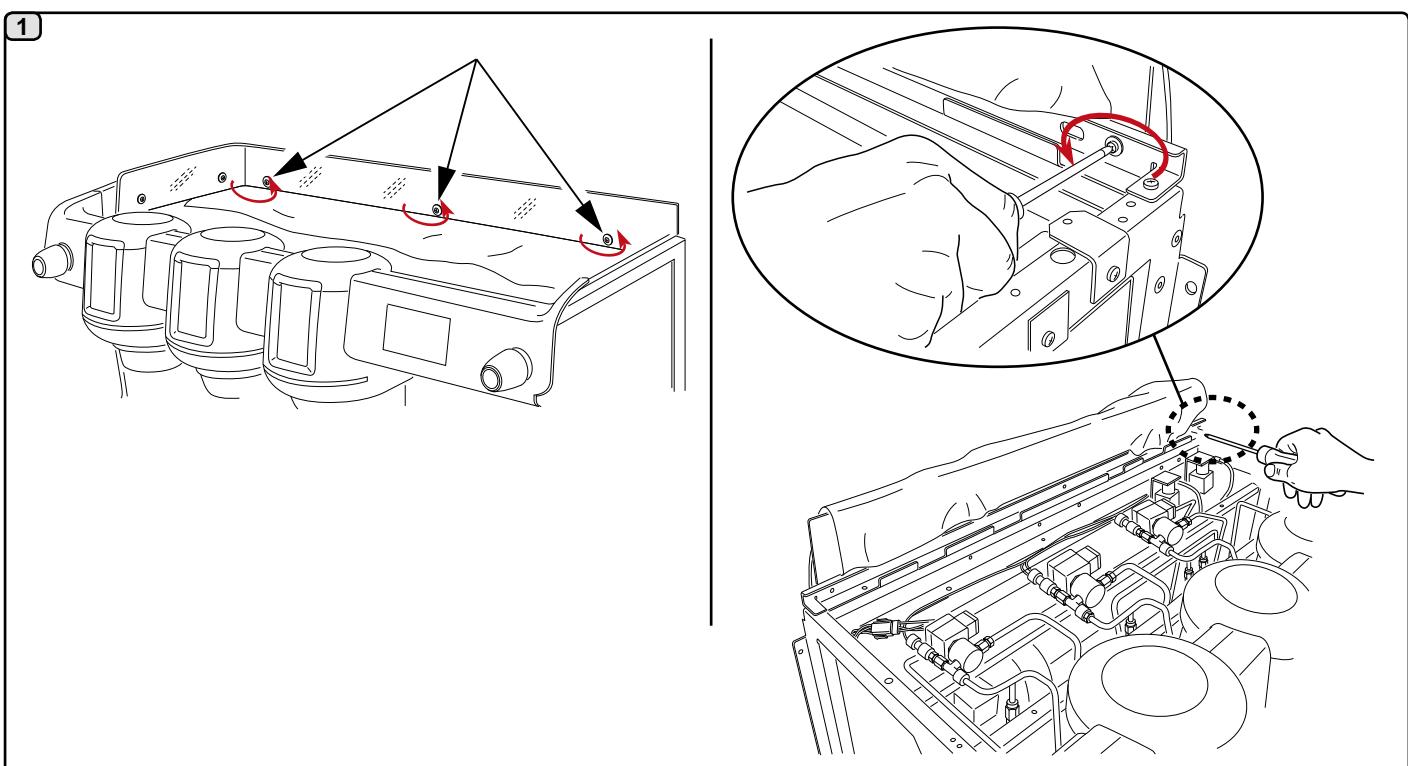
English



16. Rear panel

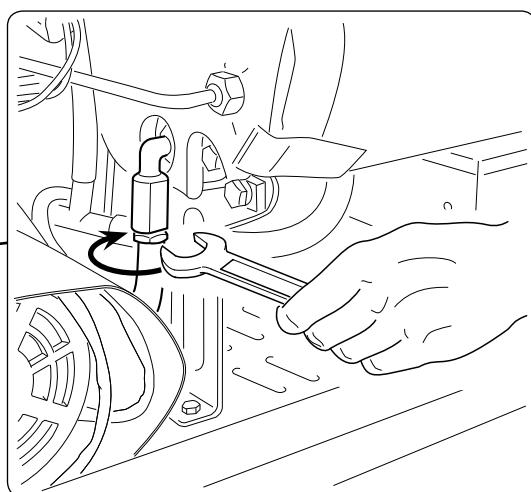
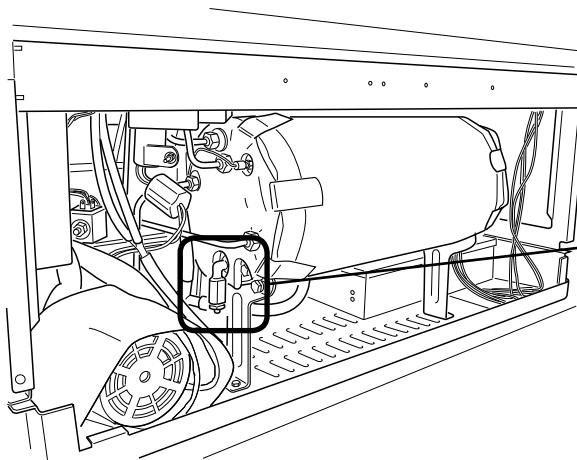
The back panel may be removed only after the cup warmer has been removed.

English



17. Draining the boiler water

English



Slip a tube on the drain fitting and turn the nut in the direction indicated in the future.

18. Removing the boiler heating element

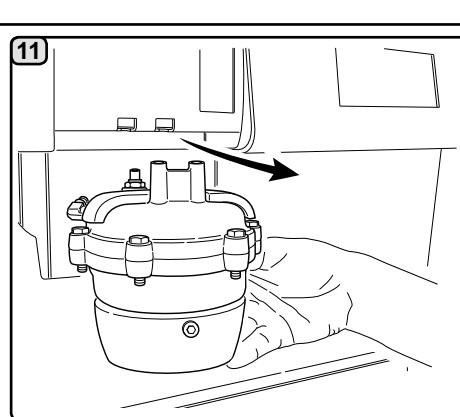
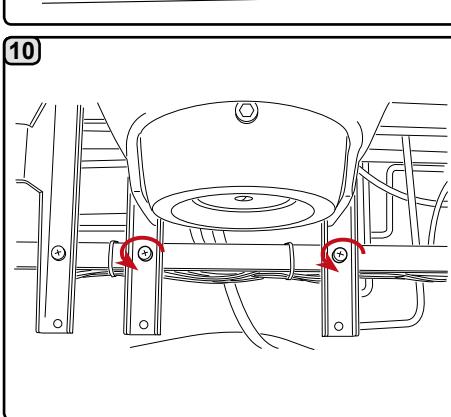
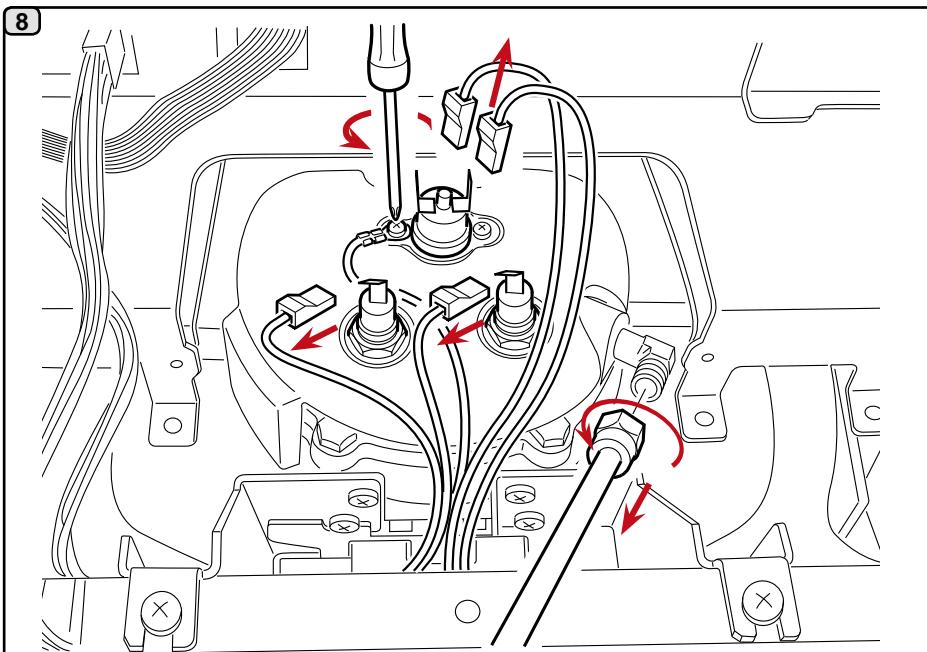
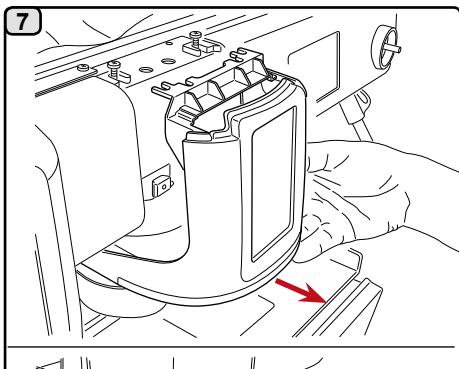
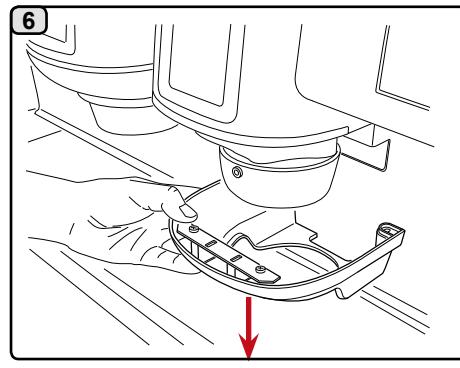
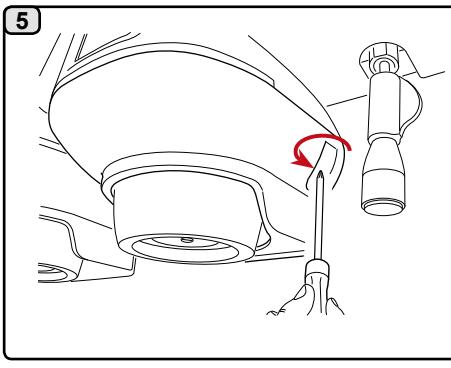
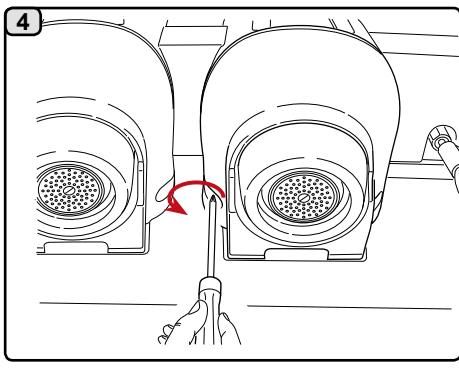
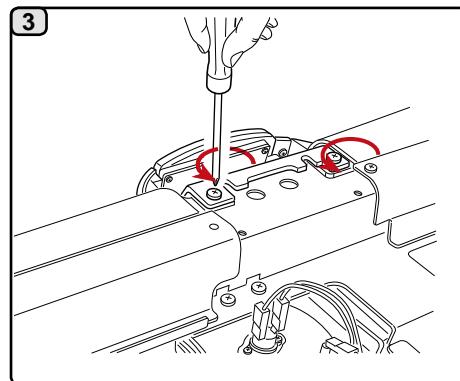
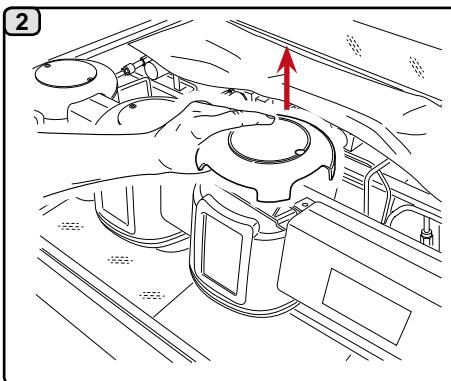
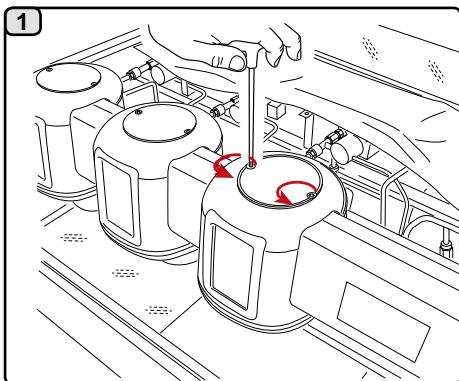
Remove the resistance only after emptying the boiler.

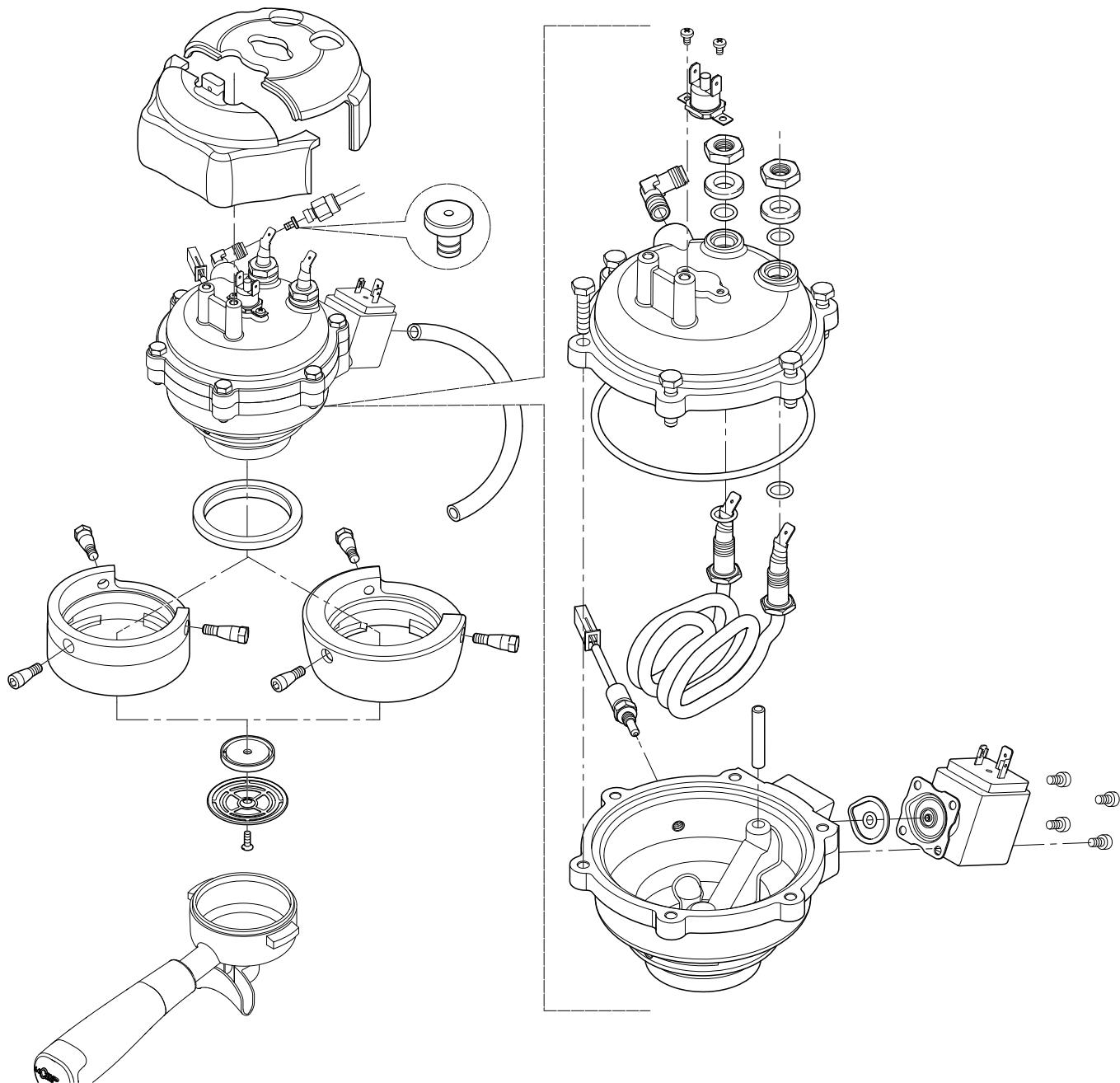
English



19. Coffee boiler

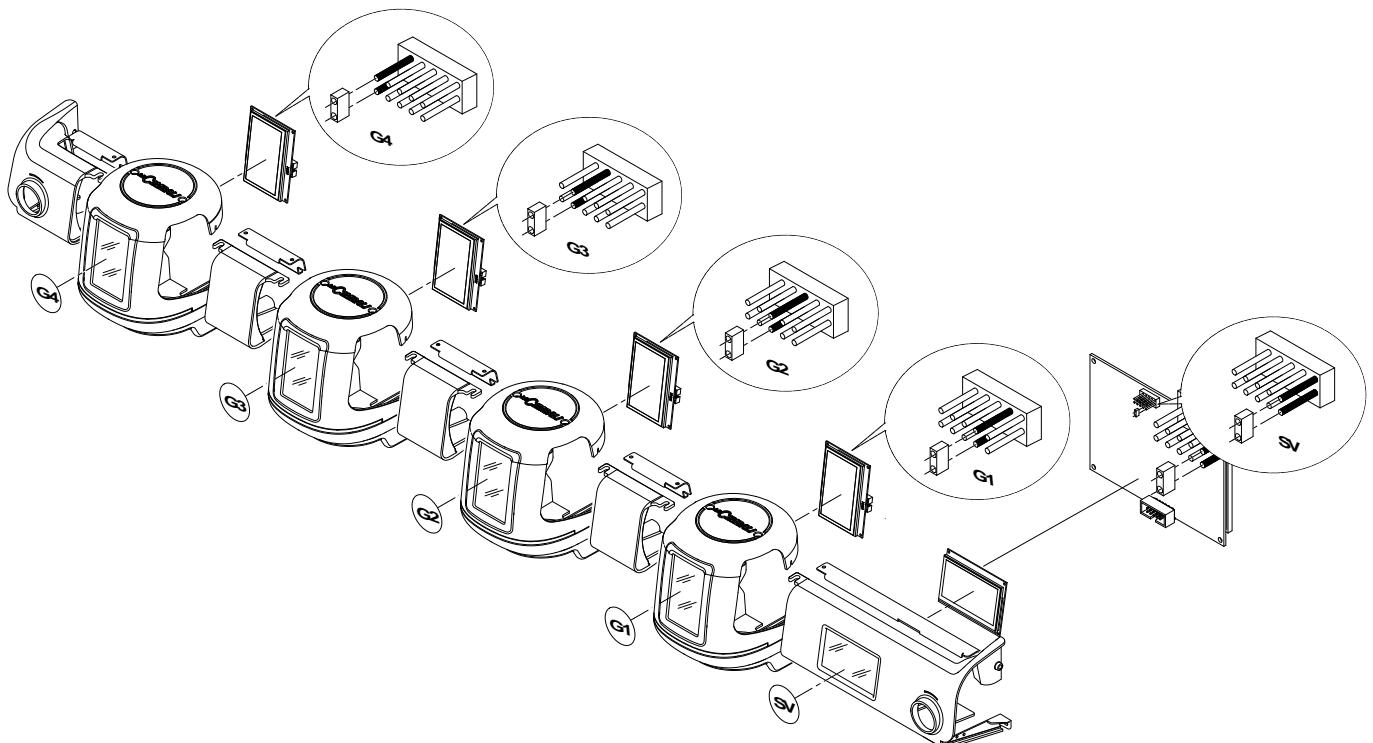
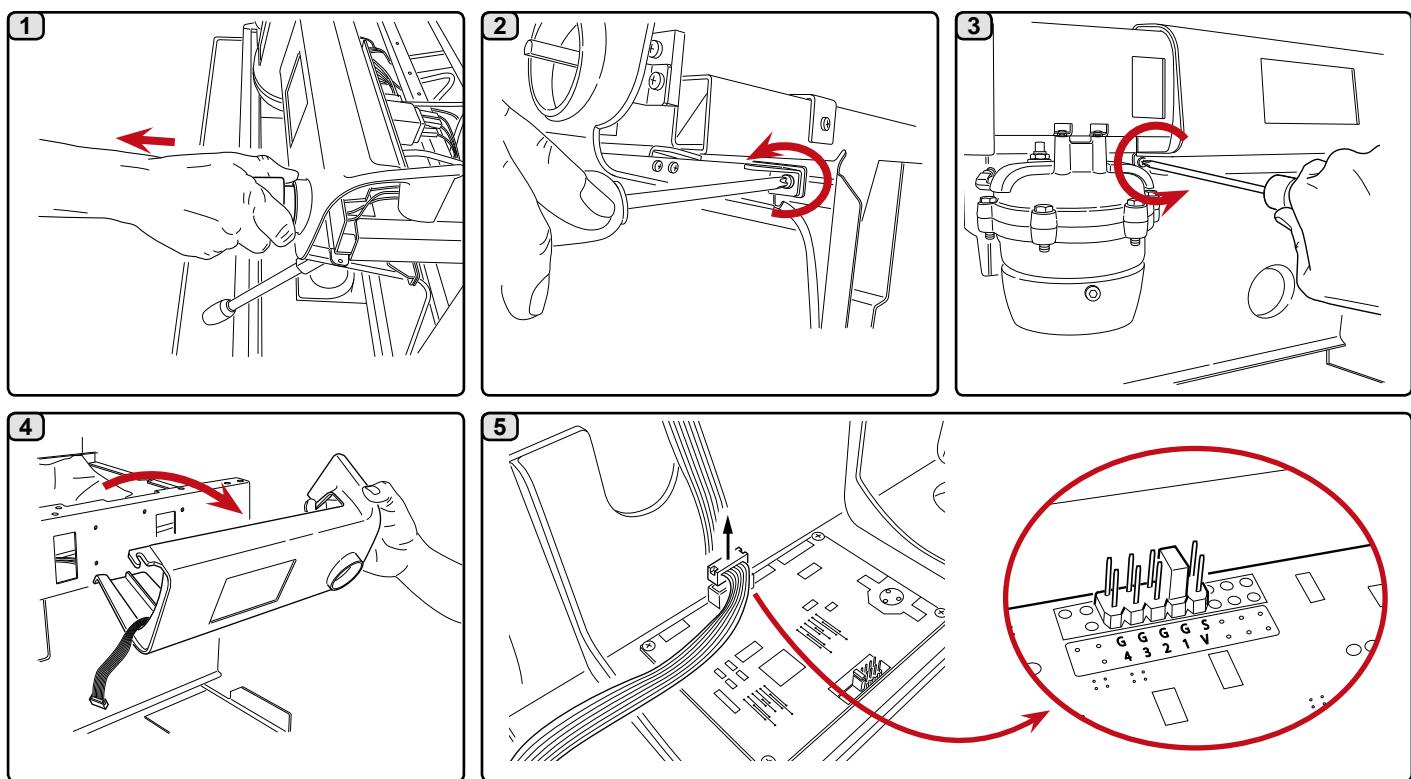
English

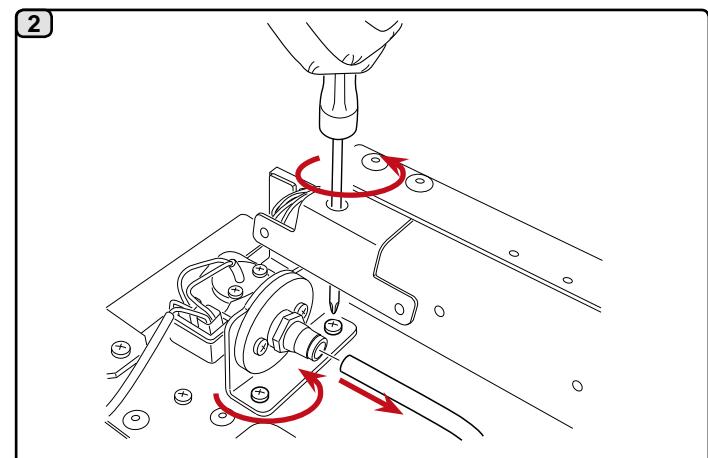
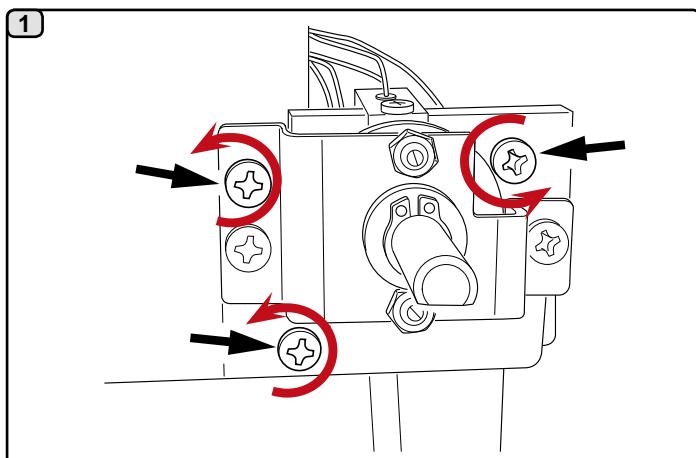
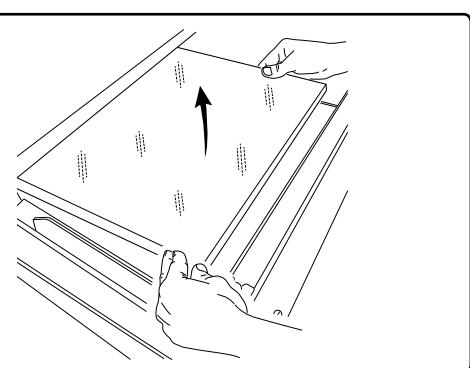
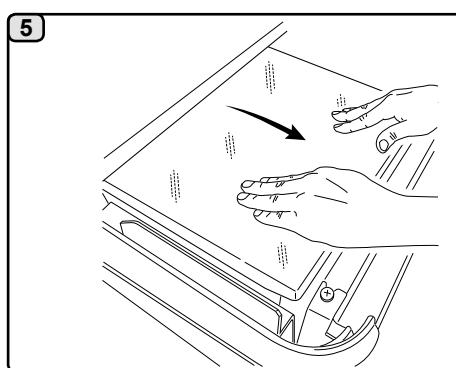
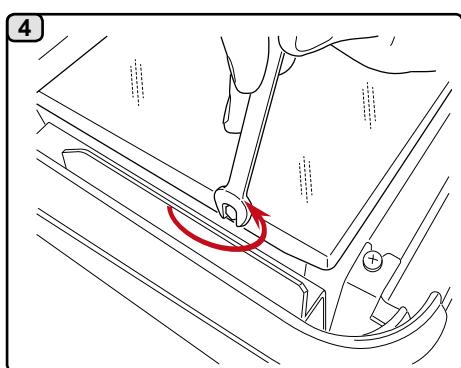
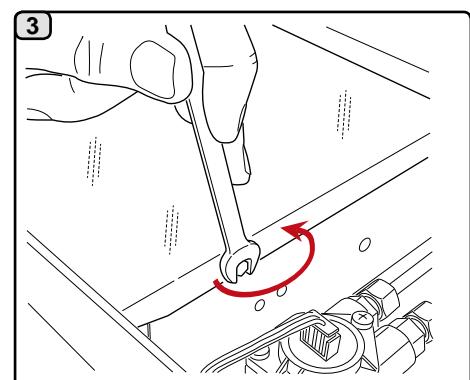
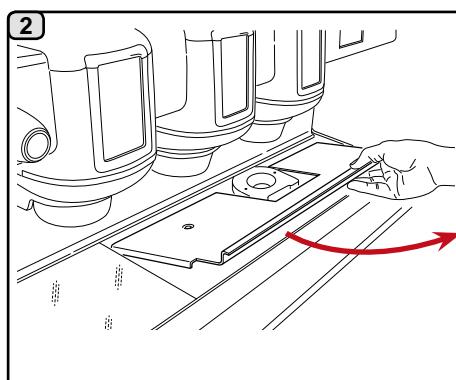
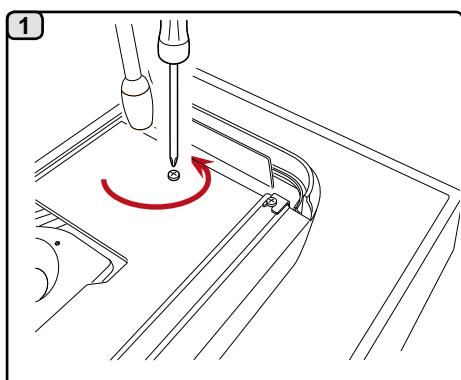
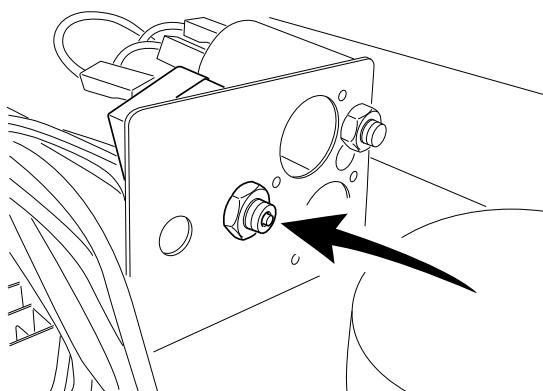




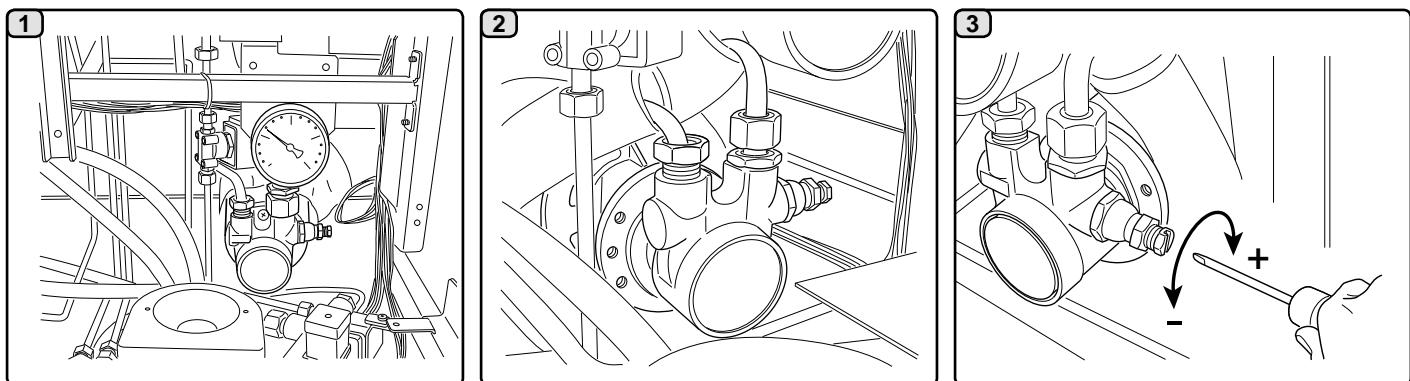
20. Services display panel

English



21. Turbosteam control and lance**22. Junction Box****23. Safety thermostat**

24. Peristaltic pump



English

25. CPU dip-switch

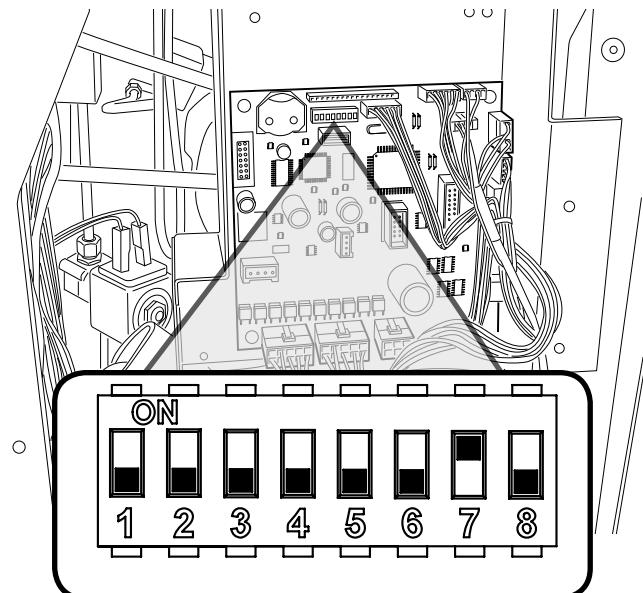
CPU DIP-SWITCH**CAUTION!**

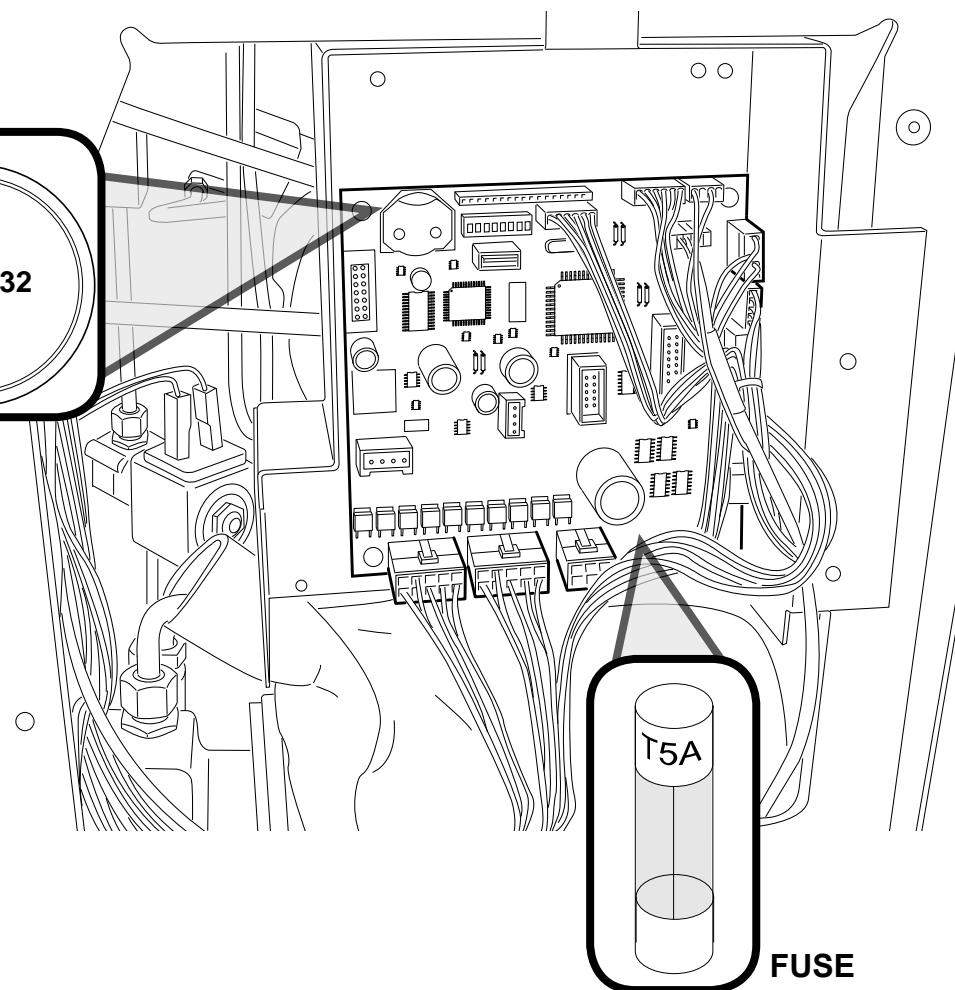
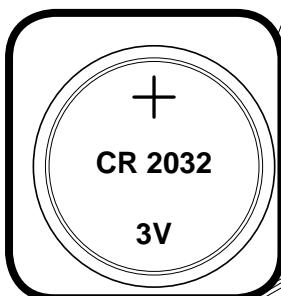
When changing the position of the Dip-Switch, the machine MUST BE SWITCHED OFF.

Under standard conditions, the dip-switches are positioned on OFF.

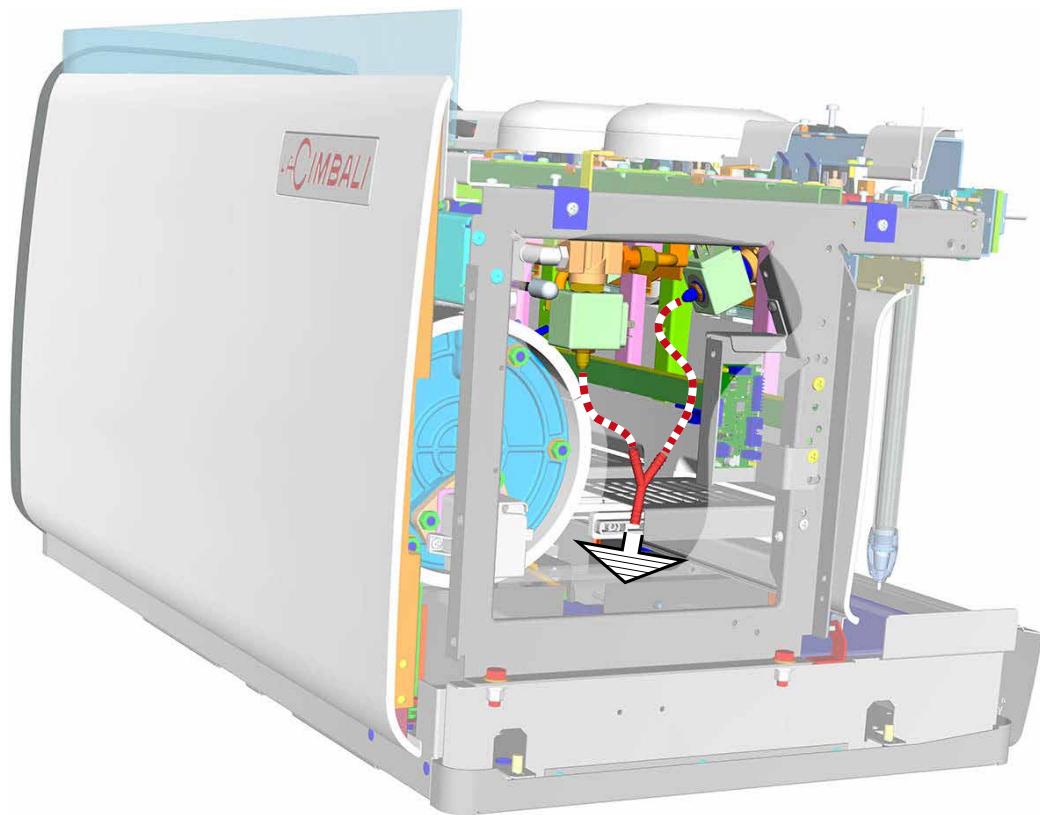
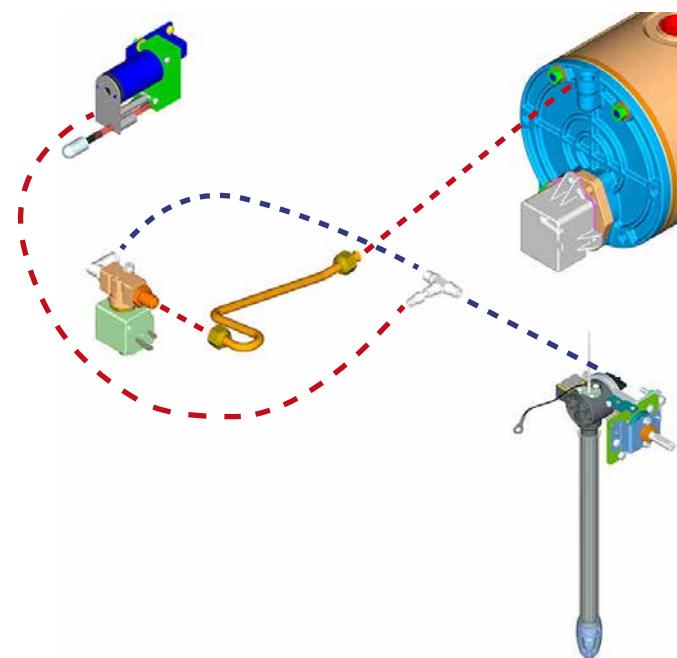
The dip-switches have the following functions:

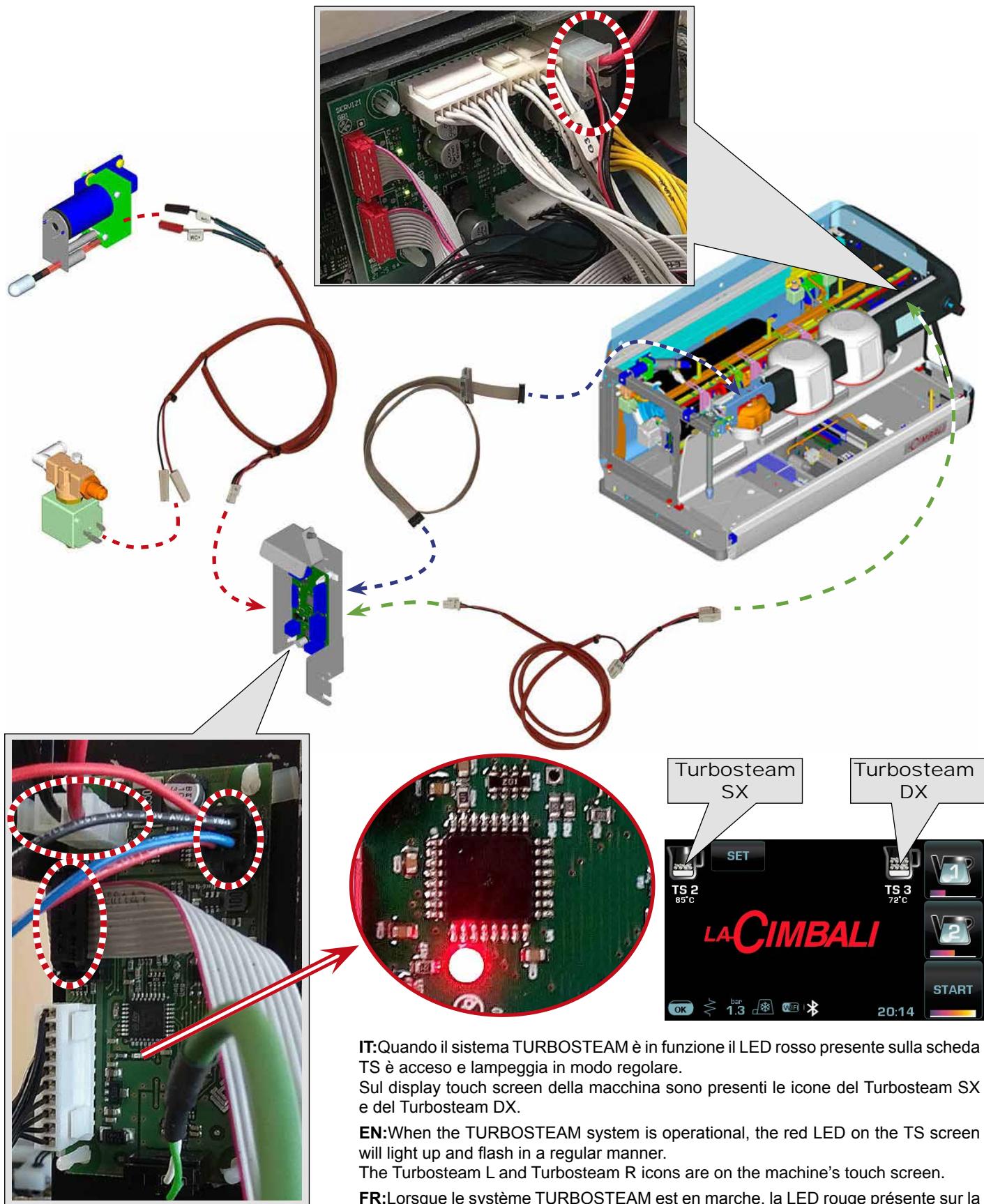
- DIP 1 = OFF
- DIP 2 = OFF
- DIP 3 = OFF - ON calibration of the touch displays
- DIP 4 = OFF
- DIP 5 = OFF - ON touchscreen test
- DIP 6 = OFF
- DIP 7 = ON
- DIP 8 = OFF



BATTERY

26. TURBOSTEAM on the left side





IT: Quando il sistema TURBOSTEAM è in funzione il LED rosso presente sulla scheda TS è acceso e lampeggia in modo regolare.

Sul display touch screen della macchina sono presenti le icone del Turbosteam SX e del Turbosteam DX.

EN: When the TURBOSTEAM system is operational, the red LED on the TS screen will light up and flash in a regular manner.

The Turbosteam L and Turbosteam R icons are on the machine's touch screen.

FR: Lorsque le système TURBOSTEAM est en marche, la LED rouge présente sur la carte TS est allumée et clignote de manière régulière.

L'écran tactile de la machine comporte les icônes du Turbosteam côté gauche et du Turbosteam côté droit.

DE: Ist der TURBOSTEAM in Betrieb, leuchtet die rote LED der TS-Platine und blinkt regulär.

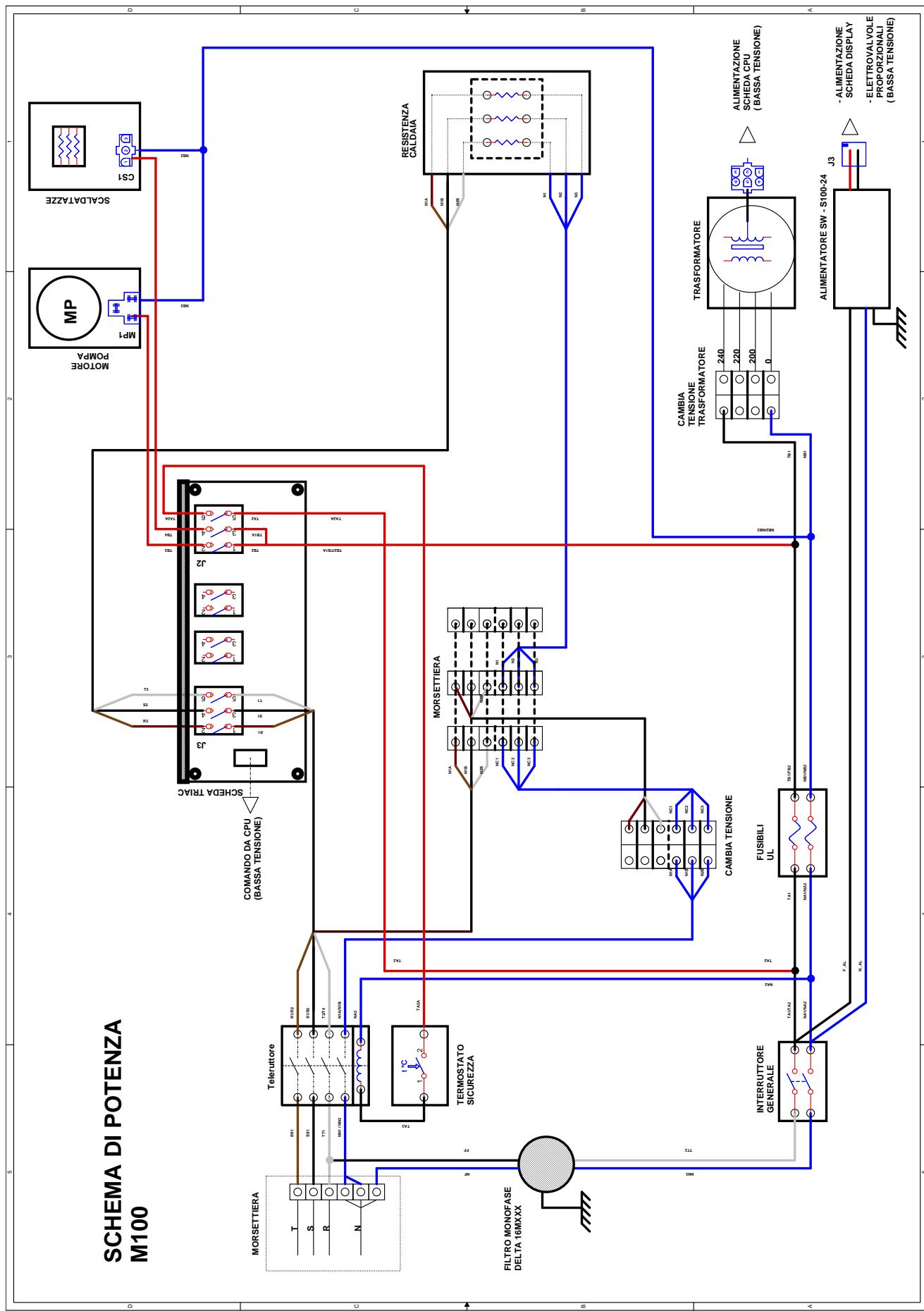
Auf dem Touchscreen-Display der Maschine befinden sich die Symbole Turbosteam LINKS und Turbosteam RECHTS.

ES: Cuando el sistema TURBOSTEAM está en funcionamiento, el LED rojo presente en la tarjeta TS está encendido y parpadea de manera regular.

En el visualizador con pantalla táctil de la máquina se encuentran los iconos del Turbosteam IZDO y del Turbosteam DCHO.

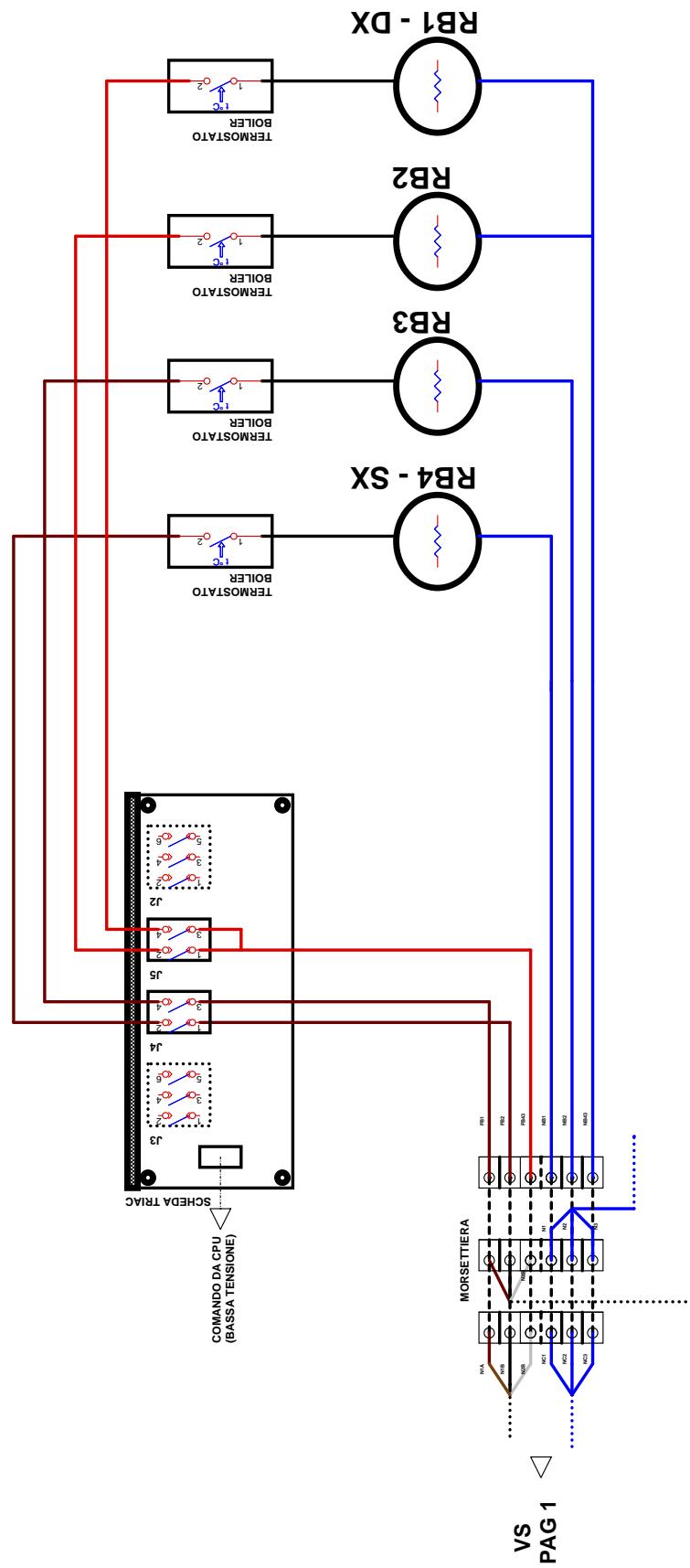
PT: Quando o sistema TURBOSTEAM está a funcionar o LED vermelho presente na placa TS está aceso e pisca de forma regular. No visor tátil da máquina estão presentes os símbolos do Turbosteam ESQ. e do Turbosteam DIR.

WIRING DIAGRAM

SCHEMA DI POTENZA
M100

WIRING DIAGRAM

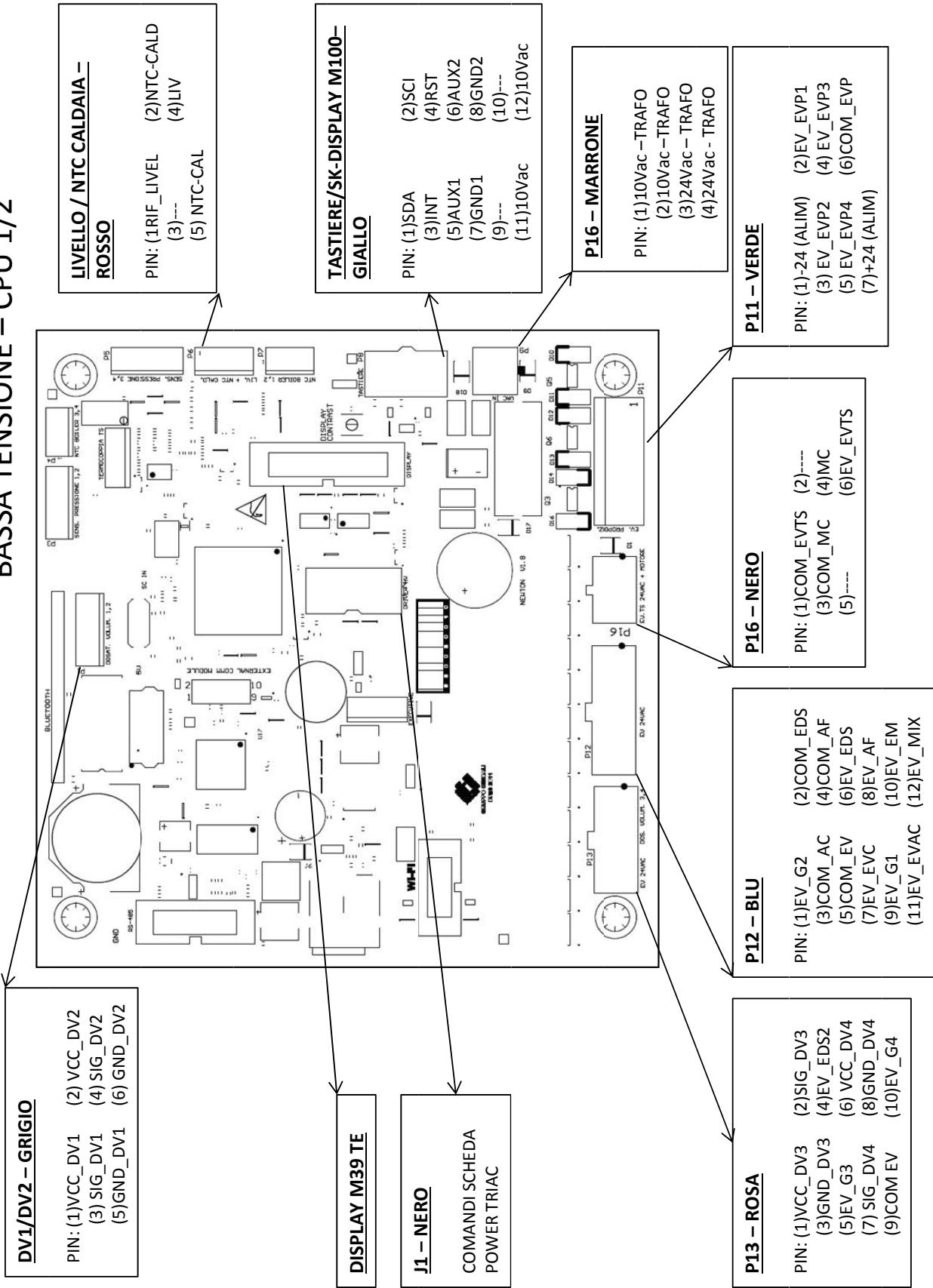
**SCHEMA DI POTENZA
M100 - BOILER**



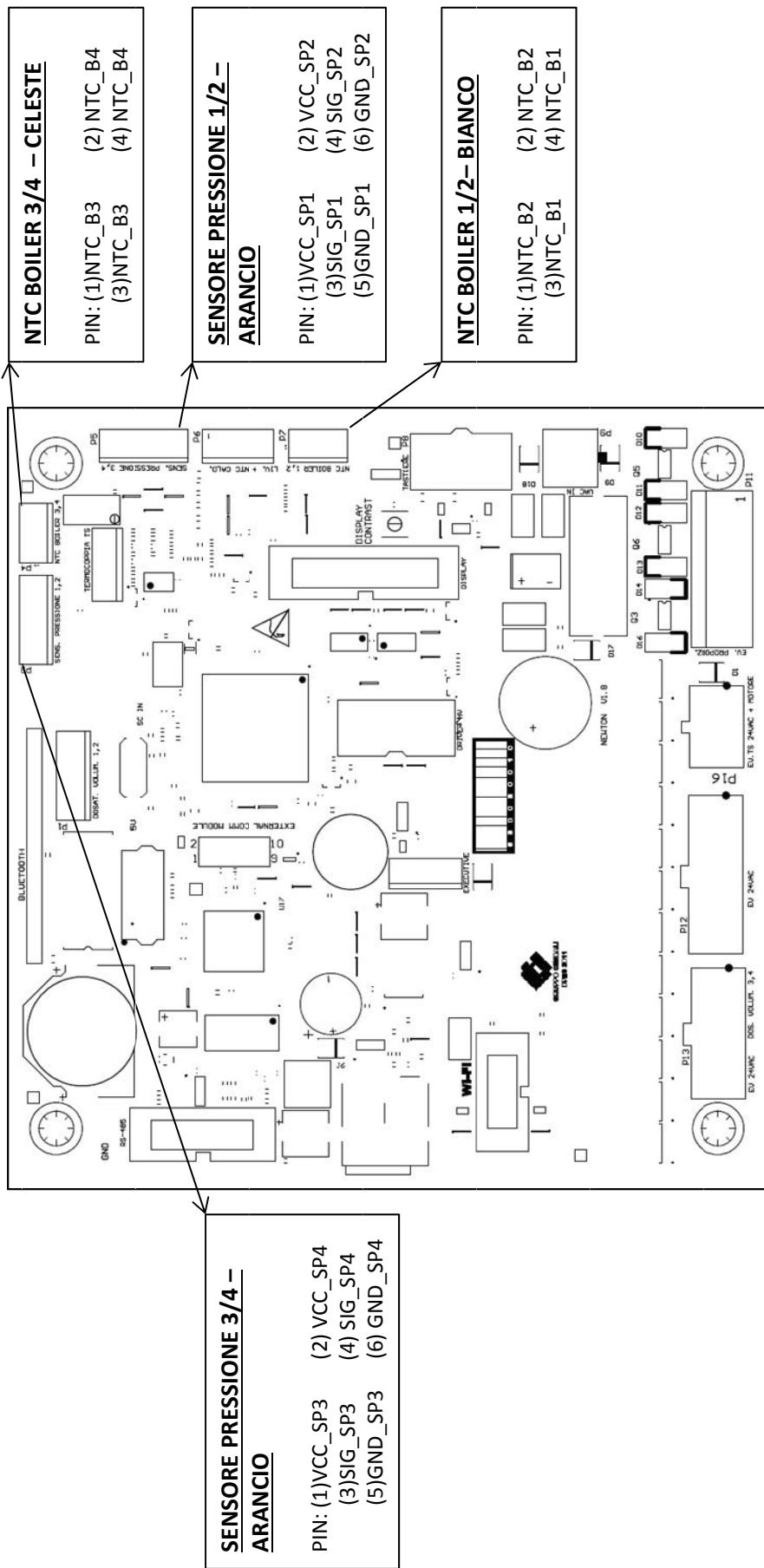
VS
PAG 1

CPU board

BASSA TENSIONE – CPU 1/2



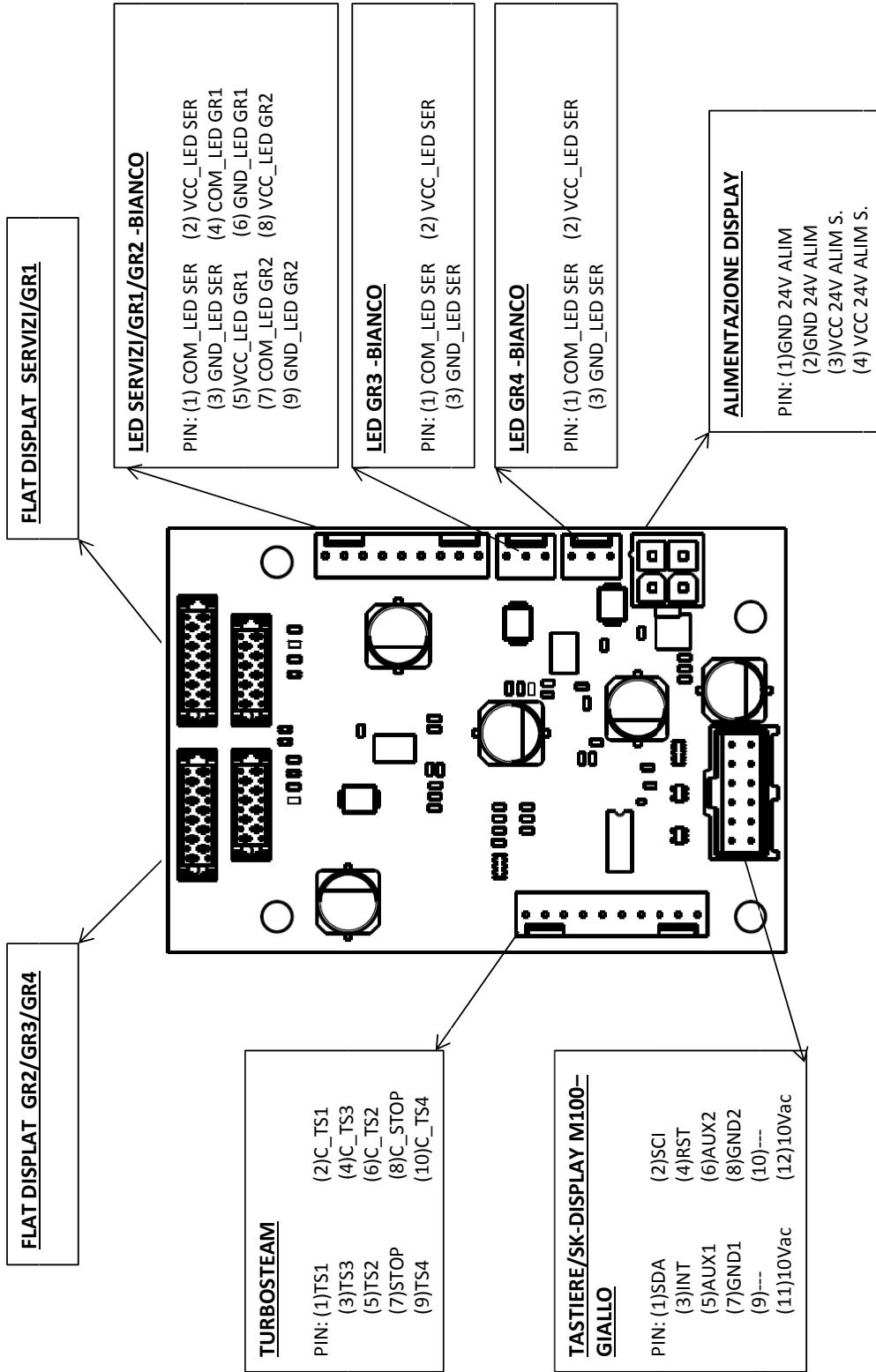
BASSA TENSIONE – CPU 2/2



Service board

BASSA TENSIONE – SCHEDA ALIM DISP

LA CIMBALI

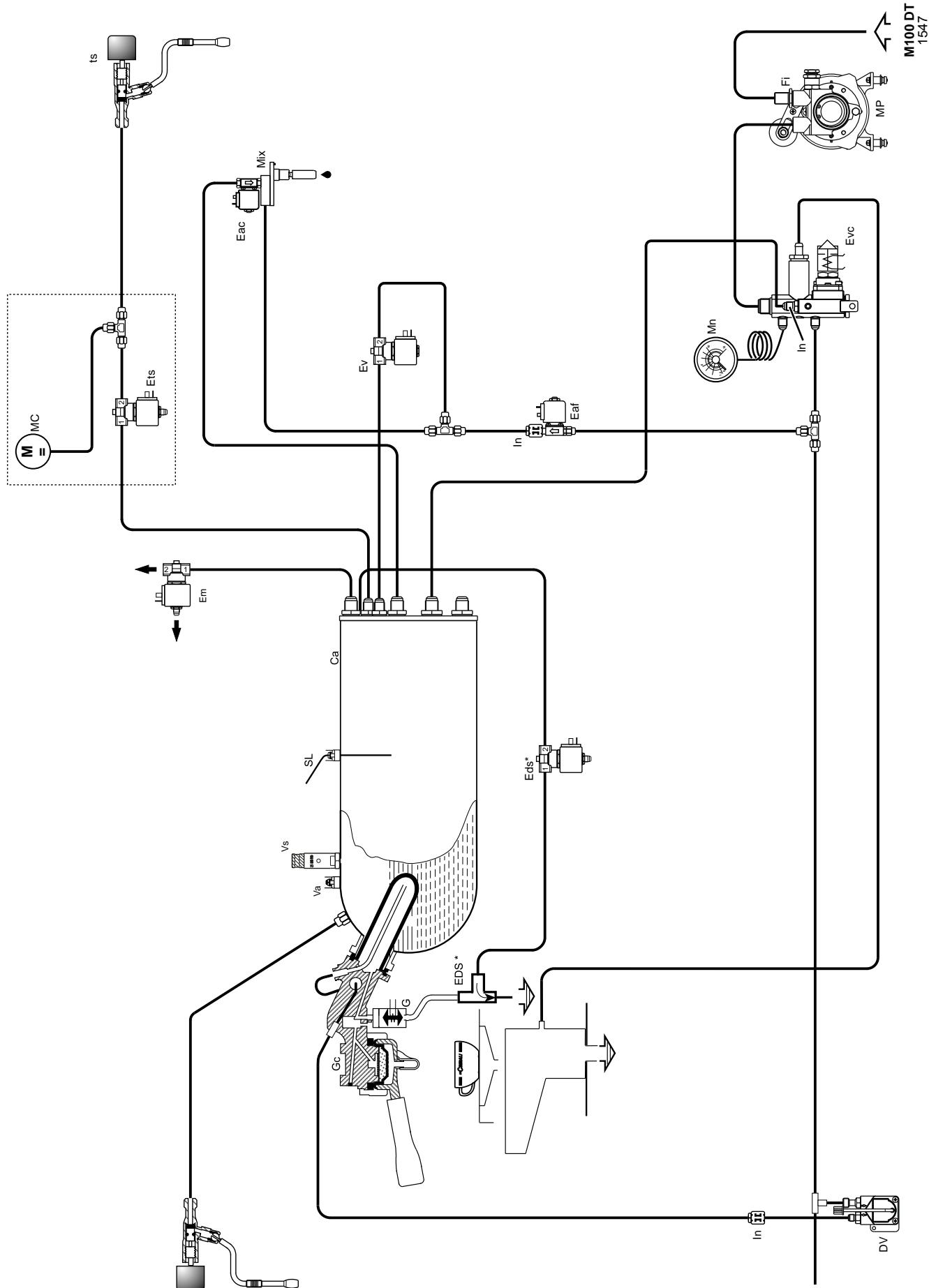


Asw = Switching power supply
Bt = Terminal block
Ct = Voltage changing
F = Pump fuse
Fi = Filter
IG = Main switch
Mo = Terminal strip
MP = Motor pump
RB... = Coffee Boiler resistance
RC = Service Boiler resistance
Rsc = Cup heater resistance
St = Triac board
TC = Service Boiler supply security thermostat
TB... = Coffee Boiler supply security thermostat
TI = Contactor
TR = Transformer

Connector list

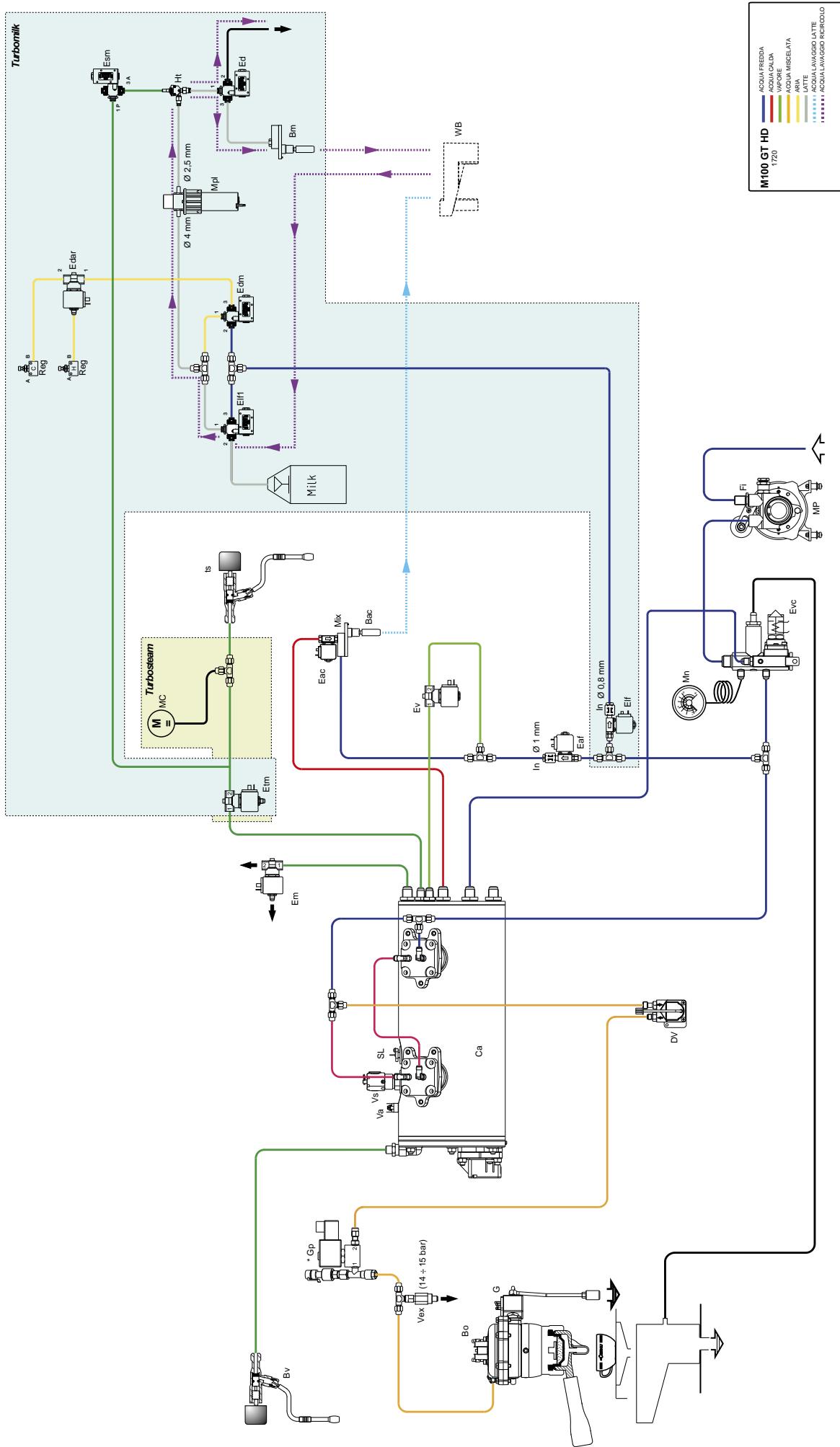
BT = Battery
J1 = Keyboards
J2 = Turbosteam
J3 = Services Led, gr.1, gr.2
J4 = Display feed
J7 = Led gr.3
J8 = Led gr.4
J9 = Flat cable of services display, gr.1
J10 = Flat cable of gr.1, gr.2, gr.3, gr.4 display
P1 = Volumetric meter gr.1, gr.2
P3 = Pressure sensor gr.3, gr.4
P4 = Boiler NTC gr.3, gr.4
P5 = Pressure sensor gr.1, gr.2
P6 = Level sensor, services boiler NTC
P7 = NTC boiler gr.1, gr.2
P8 = Keyboards
P9 = Card feed
P11 = Proportional solenoid valve feed Gp
P12 = Solenoid valve feed: G1, G2, Evc, Eac, Eds, Va, Eaf, Ev
P13 = Volumetric meter gr.3, gr.4, G3, G4
P16 = Ets Turbosteam Solenoid valve feed, MC Turbosteam compressor feed
TS = Turbosteam sensor
TM1 = Alignment Turbosteam sensor Trimmer
TM2 = Display contrast setting Trimmer

HYDRAULIC CIRCUIT



Ca = Boiler
DV = Volumetric meter
Em = Anti-suction solenoid valve
Eac = Hot water solenoid valve
Eaf = Cold water solenoid valve
Ets = Turbosteam solenoid valve
Ev = Steam solenoid valve
Evc = Boiler supply solenoid valve
Fi = Pump filter
G = Coffee solenoid valve
Gc = Coffee preparation group
Eds = Electronic Drying System
In = Injector
ts = Turbosteam selector
Mix = Water mixer
Mn = Pressure gauge
MP = Volumetric pump
SL = Boiler level probe
MC = Compressore motor
Va = Anti-suction valve
Vs = Boiler safety valve

Hydraulic circuit (version with Turbo Milk)



Bac = Hot water dispenser
Bm = Milk delivery spout
Ca = Boiler
DV = Volumetric meter
Em = Anti-suction solenoid valve
Eac = Hot water solenoid valve
Eaf = Cold water solenoid valve
Etm = Turbomilk solenoid valve
Ev = Steam solenoid valve
Evc = Boiler supply solenoid valve
Ed = Diverter solenoid valve
Elf.. = Washing solenoid valve
Esm= Milk safety solenoid valve
Edar= Air diverter solenoid valve
Fi = Pump filter
G = Coffee solenoid valve
Gp = Proportional solenoid valve
Ht = Heater
Bo = Coffee boiler
Bv = Steam spout
Edm = Solenoid valve for milk deviation
In = Injector
ts = Turbosteam selector
Mix = Water mixer
Mn = Pressure gauge
MP = Volumetric pump
Mpl = Milk pump
Reg..= Air regulator
SL = Boiler level probe
MC = Compressore motor
Va = Anti-suction valve
Vex = Expansion valve
Vs = Boiler safety valve
WB = Washing box sensor

Il Costruttore si riserva il diritto di modificare senza preavviso le caratteristiche delle apparecchiature presentate in questa pubblicazione

The Manufacturer reserves the right to modify the appliances presented in this publication without notice

Le fabricant se réserve le droit de modifier sans préavis les caractéristiques des appareils présentés dans cette publication

Der Hersteller behält sich das Recht vor, die in dieser Veröffentlichung vorgestellten Geräte ohne Vorankündigung zu ändern

El Constructor se reserva el derecho de modificar sin preaviso las características de los equipos citados en este manual

O Construtor reserva-se o direito de modificar sem aviso prévio as máquinas tratadas neste manual

GRUPPO CIMBALI SpA - 20082 BINASCO (MILANO) ITALY



CERT. NR. 50 100 3685 / 10877 / 11721