

Slayer®



STEAM^{LP}

PARTS & ACCESSORIES LIST
VERSION 1
AUGUST 2019



Parts Diagrams

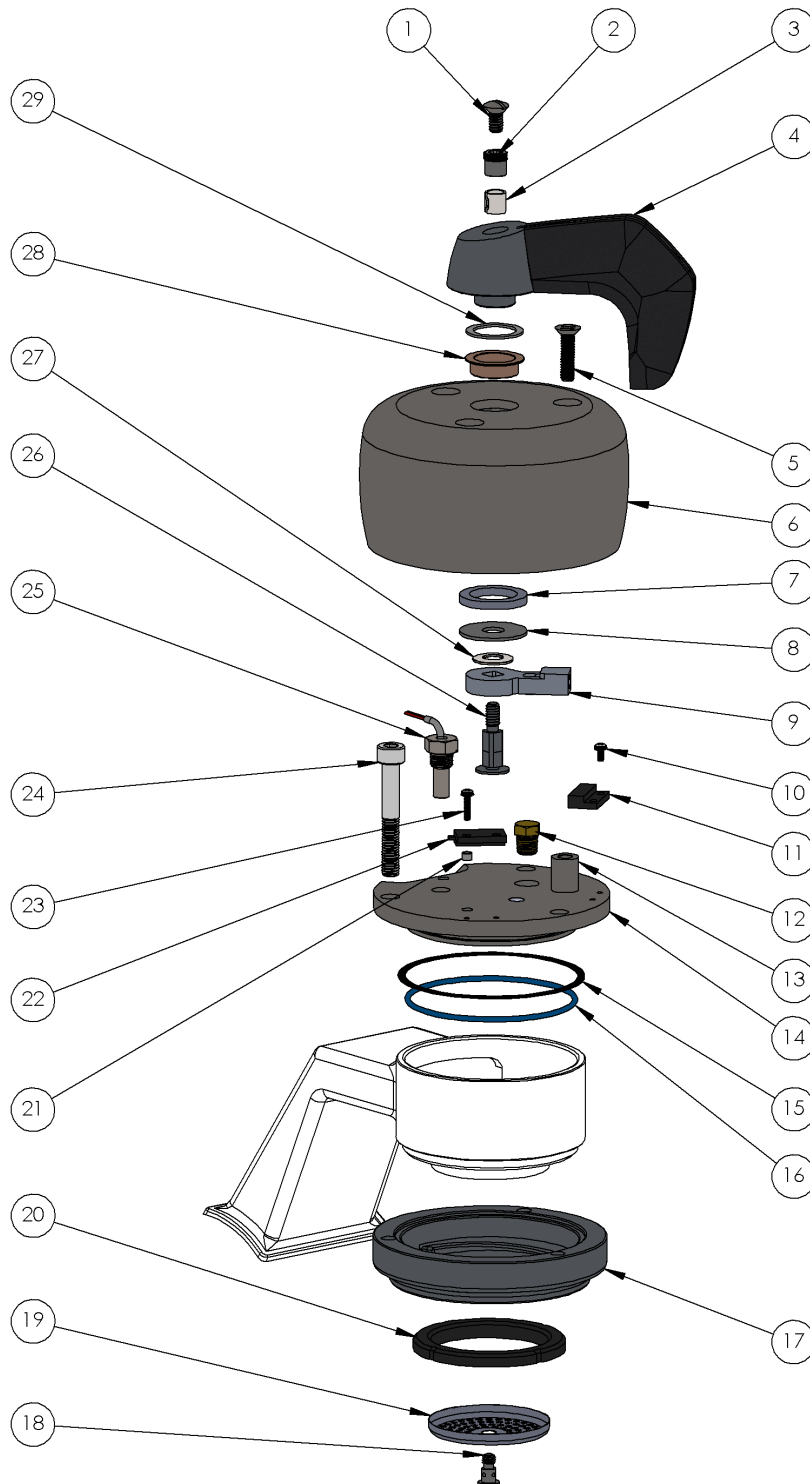
Preventative Maintenance and appropriate water filtration will not only extend the life of your espresso machine, it will additionally maintain the output of high quality beverages. Only qualified service personnel should repair Slayer Espresso machines. Incorrect repair may result in injury and/or damage to the equipment. Please consult your distributor for a qualified Slayer service technician.

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- ⋮ Please consult your distributor for a qualified Slayer service technician.

BREW GROUP HEAD COMPONENTS

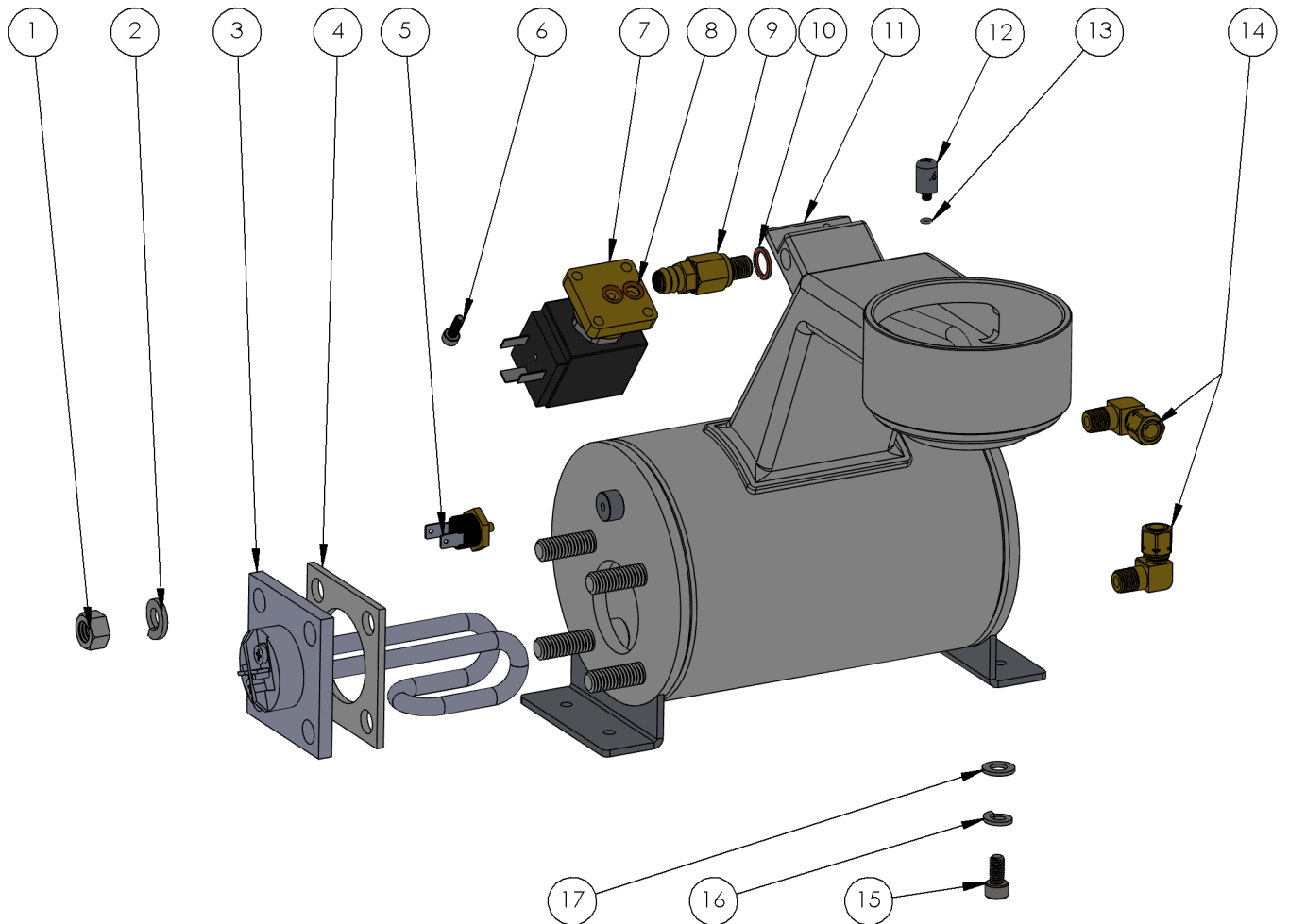




BREW GROUP HEAD COMPONENTS

ITEM NO.	PART NUMBER	DESCRIPTION
1	44000-36152	Stainless Steel Slotted Oval Head Screws, 1/4"-20 Thread Size, 1/2" Long, Polished Head
2	44000-50210	Insert Nut for Brew Handle, Stainless
3	44000-50190	Spacer for Group Handle
4	99015-10150	Brew Actuator Assembly, Onyx Duratex
5	44000-50260	Screw, Group Cover Mount, Polished Head
6	20000-16080	Group Cover
7	10000-16210	Spacer
8	44000-16220	Washer, Fender, 3/8 x 1.25 x 0.05, Stainless
9	99003-50051	Tongue Assembly
10	44000-36330	Screw and Washer for Magnet and Power Supply
11	30000-20032	Mag Switch, N/C, pinned
12	42000-34300	Fitting, Medium- Pressure, Threaded Pipe, 1/8 Pipe Size, Solid Hex-Head Plug, Brass
13	46000-50270	Stand Off for Group Cover
14	99004-16100	Brew Cap With Magnet
15	46000-50100	Gasket for Group Cap, Paper
16	46000-50090	O-Ring, FKM, 70 A, Group Cap
17	20000-56010	Bayonet Ring
18	46000-50080	Diffuser Screw, Stainless
19	46000-50073	Nano Coated Shower Screen - Custom Slayer
20	46000-56091	Gasket for Group Head, 6.1mm
21	44000-36000	Spacer for Inverted Mag Switch
22	30000-20042	Mag Switch, N/O, pinned
23	44000-36140	Screw and Washer for Inverted Magnet
24	44000-56000	Screw, Socket Head Cap, M8 Thread, 55mm Length, 1.25mm Pitch, Stainless
25	30005-20081	Thermistor, Steam - 3K3 NTC
26	10000-16161	Stem for Brew Actuator, V3
27	46000-50240	Belleville Disc Spring for Valve Assembly, Stainless
28	10000-16200	Bushing, Oilite
29	46000-53070	Gasket for Steam Valve Brew Actuator, 27mm, Teflon

BREW TANK COMPONENTS

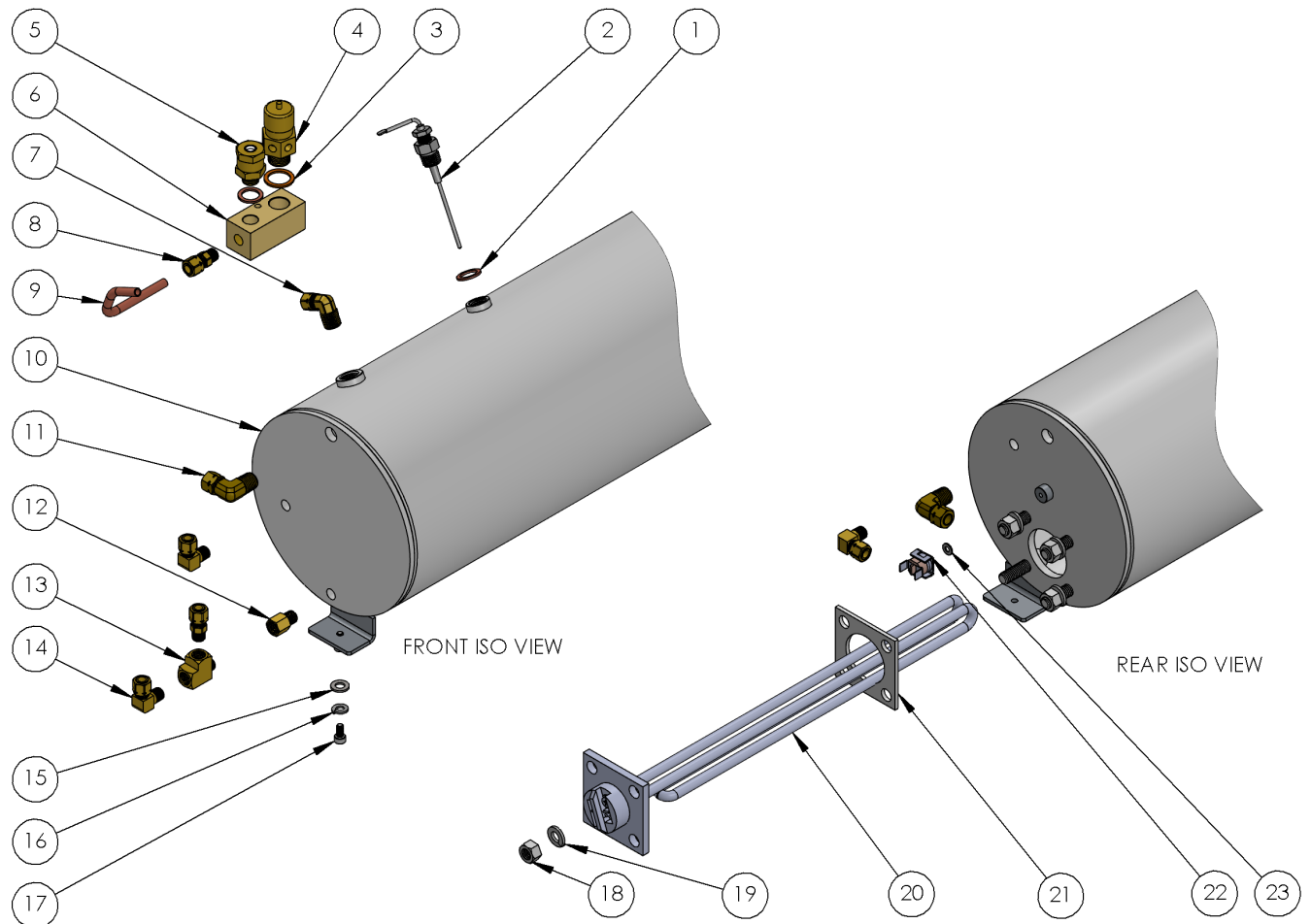




BREW TANK COMPONENTS

ITEM NO.	PART NUMBER	DESCRIPTION
1	44000-36080	Hex Nut, Element Mount
2	44000-36070	Lock Washer, Element Mount
3	30000-20130	Element, Brew, 600 Watt, 220V
4	30000-20140	Gasket, Element, Teflon
5	30000-20251	Thermostat, 110C
6	44005-10090	Screw, Socket Head Cap, M4 Thread, 12mm Length, .7mm Pitch, Stainless
7	30000-20153	Valve, 3-way, Flange Mount, 2mm, 24v
8	46000-10040	O-Ring, FKM, Dash number-010
9	42000-10150	Expansion Valve, Fixed 11 Bar
10	46000-50040	Copper Washer, G1/8 BSPP
11	15005-16061	Brew Tank, Slayer Steam
12	10005-16061	Giggleur, 0.6mm
13	46000-10010	O-Ring for Jet Holder, 1 x 3
14	42000-34560	Fitting, 90 Deg Elbow for 1/4" Tube OD x 1/8" NPTF - M, Brass
15	44005-10012	18-8 Stainless Steel Socket Head Screw M6 x 1 mm Thread, 12 mm Long
16	44000-36110	Lock Washer, Tank Mount
17	46000-53040	Washer, Flat, M7 Screw Size, 14mm OD, 1.4mm-1.8mm Thick
*	30000-20443	Harness, Brew Tank Connection
*	HARNESS, BREW TANK CONNECTION NOT SHOWN IN IMAGE	

STEAM TANK COMPONENTS

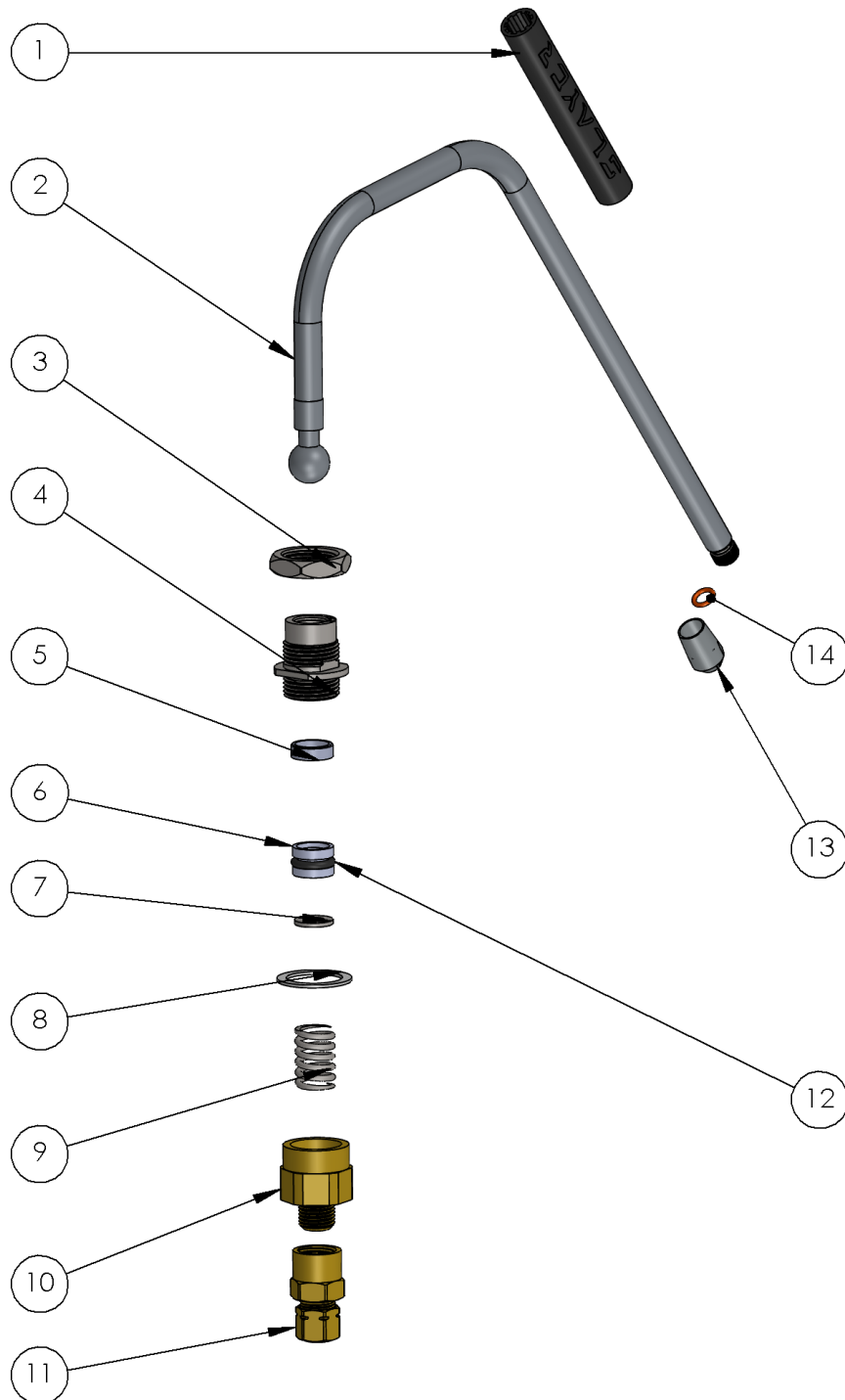




STEAM TANK COMPONENTS

ITEM NO.	PART NUMBER	DESCRIPTION
1	46000-50150	Gasket ,1/4", Copper for Anti Suction, Level Probe, Expansion Valve V3/Steam
2	30000-50170	Water Level Probe for Steam and Single Group
3	46000-50130	Gasket for PRV, 3/8", Copper
4	46000-50120	PRV, 2.5 Bar
5	46000-50140	Anti-Suction/Vacuum Valve, 1/4"
6	10005-03030	PRV Manifold, Steam
7	42000-34702	Fitting, Easy-Align, Compression Tube, Elbow for 1/4" Tube OD x 1/4 - M Pipe, Brass
8	42000-34500	Fitting, 1/4" Tube OD x 1/8" NPTF - M, Brass
9	40005-32170	Steam Manifold Tube
10	15005-12110	Steam Tank, Slayer Steam, 2 Group
	15005-13110	Steam Tank, Slayer Steam, 3 Group
11	42000-34680	Fitting, Easy-Align, Compression Tube, Elbow for 5/16" Tube OD x 1/4 - M Pipe, Brass
12	42000-10040	Extension, Fitting, 1/8 - F x 1/8 - M
13	42000-34580	Fitting, Threaded Pipe, 1/8" Pipe Size, Tee, F x F x M, Nickel
14	42000-34560	Fitting, 90 Deg Elbow for 1/4" Tube OD x 1/8" NPTF - M, Brass
15	46000-53040	Washer, Flat, M7 Screw Size, 14mm OD, 1.4mm-1.8mm Thick
16	44000-36110	Lock Washer, Tank Mount
17	44005-10100	Screw, Socket Head Cap, M5 Thread, 10mm Length, .8mm Pitch, Stainless
18	44000-36080	Hex Nut, Element Mount
19	44000-36070	Lock Washer, Element Mount
20	30000-20090	Element, Steam, 3500 Watt, 220V, 2 Group
	30000-20100	Element, Steam, 4500 Watt, 220V, 3 Group
21	30000-20140	Gasket, Element, Teflon
22	30000-20261	Thermostat, 25A, 145C, Steam tank
23	44000-10030	Washer, Aluminum, 0.174" ID, 0.375" OD

STEAM WAND COMPONENTS

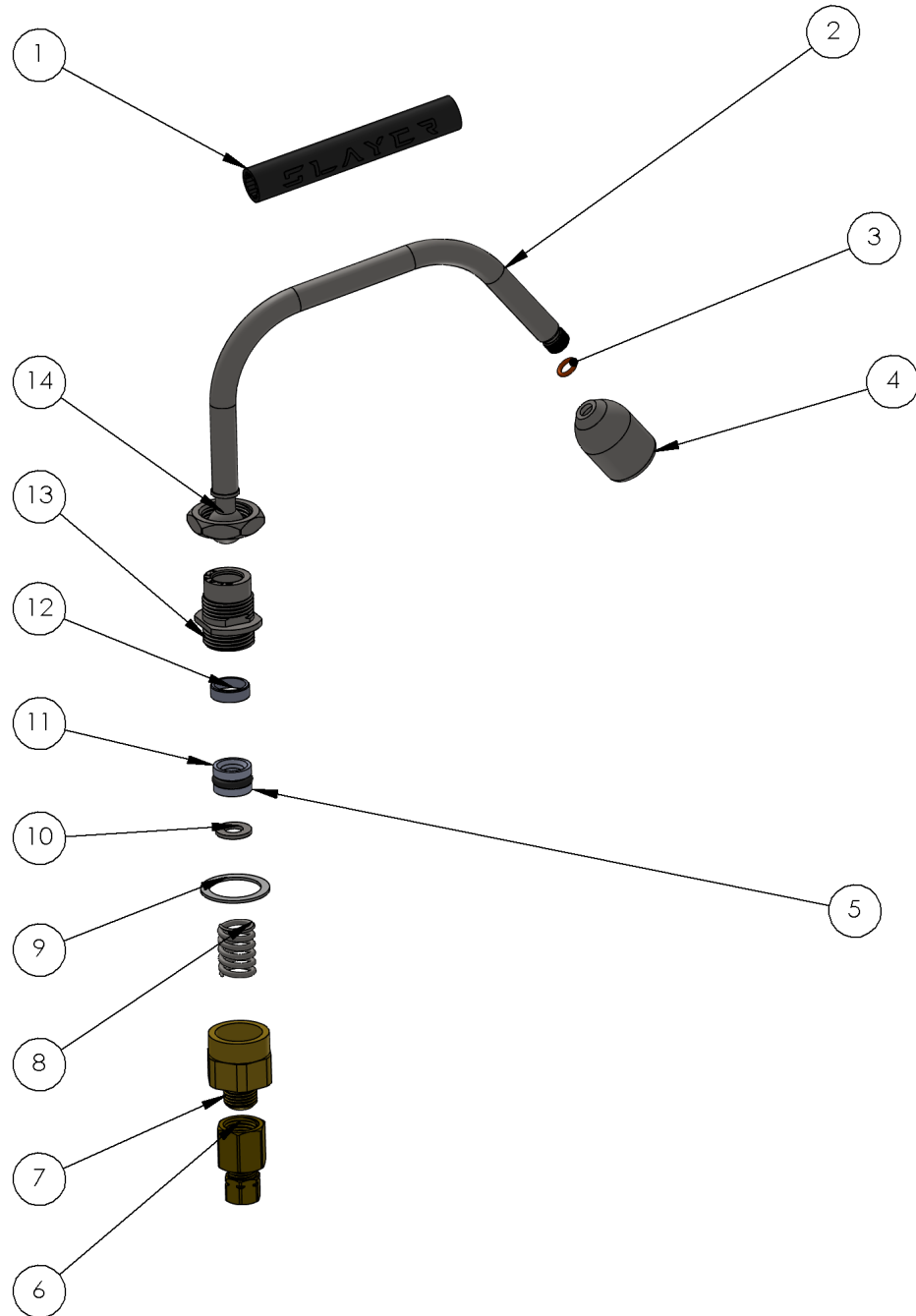




STEAM WAND COMPONENTS

ITEM NO.	PART NUMBER	DESCRIPTION
1	46005-53170	Steam Wandom Grip - Slayer Branded
2	40005-50330	Steam Wand, #3 Tip, Slayer Steam
3	10005-10008	Steam and Hot Water Lock Nut
4	10005-10002	Steam, Wand Socket
5	46005-53110	Steam Seal, Peek Plastic
6	46005-53060	Bushing, 15 X 10.5mm Peek Plastic
7	46000-53040	Washer, Flat, M7 Screw Size, 14mm OD, 1.4mm-1.8mm Thick
8	46000-53070	Gasket for Steam Valve Brew Actuator, 27mm, Teflon
9	46005-53030	Compression Spring for Steam Wand
10	46005-53010	Rear Block for Steam Assembly
11	42000-34540	Fitting, 5/16" Tube OD x 1/4" NPTF - F, Brass
12	46000-53050	O-Ring for Peek Steam Valve Bushing
13	46000-50340	Steam Tip, 1.0mm, #0
	46000-50341	Steam Tip, 1.1mm, #1
	46000-50342	Steam Tip, 1.2mm, #2
	46000-50343	Steam Tip, 1.3mm, #3
	46000-50344	Steam Tip, 1.4mm, #4
	46000-50345	Steam Tip, 1.5mm, #5
14	46000-50030	O-Ring for Steam Tip, 1.5 x 6

HOT WATER WAND COMPONENTS

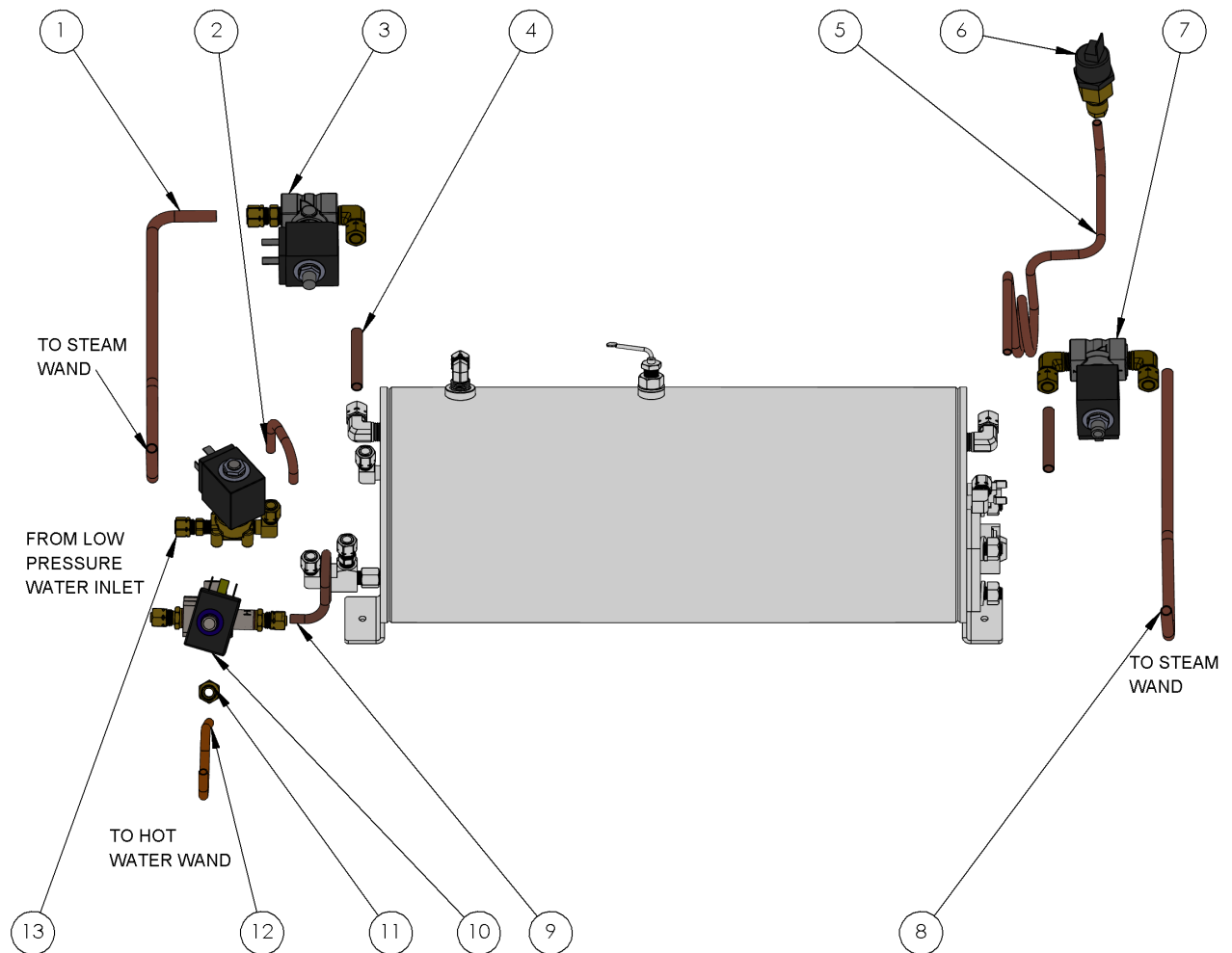




HOT WATER WAND COMPONENTS

ITEM NO.	PART NUMBER	DESCRIPTION
1	46005-53170	Steam Wandom Grip - Slayer Branded
2	40004-50450	Hot Water Wand, M4x.7 Tapped in Ball, Hot Water Spigot, Single Group
3	46000-50030	O-Ring for Steam Tip, 1.5 x 6
4	46000-50350	Hot Water Spout
5	46000-53050	O-Ring for Peek Steam Valve Bushing
6	42000-34710	Fitting, Easy-Align, Compression Tube, Straight Adapter for 1/4" Tube OD x 1/4" F Pipe, Brass
7	46005-53010	Rear Block for Steam Assembly
8	46005-53030	Compression Spring for Steam Wand
9	46000-53070	Gasket for Steam Valve Brew Actuator, 27mm, Teflon
10	46000-53040	Washer, Flat, M7 Screw Size, 14mm OD, 1.4mm-1.8mm Thick
11	46005-53060	Bushing, 15 X 10.5mm Peek Plastic
12	46005-53110	Steam Seal, Peek Plastic
13	10005-10002	Steam, Wand Socket
14	10005-10008	Steam and Hot Water Lock Nut

STEAM & HOT WATER VALVE CIRCUITS



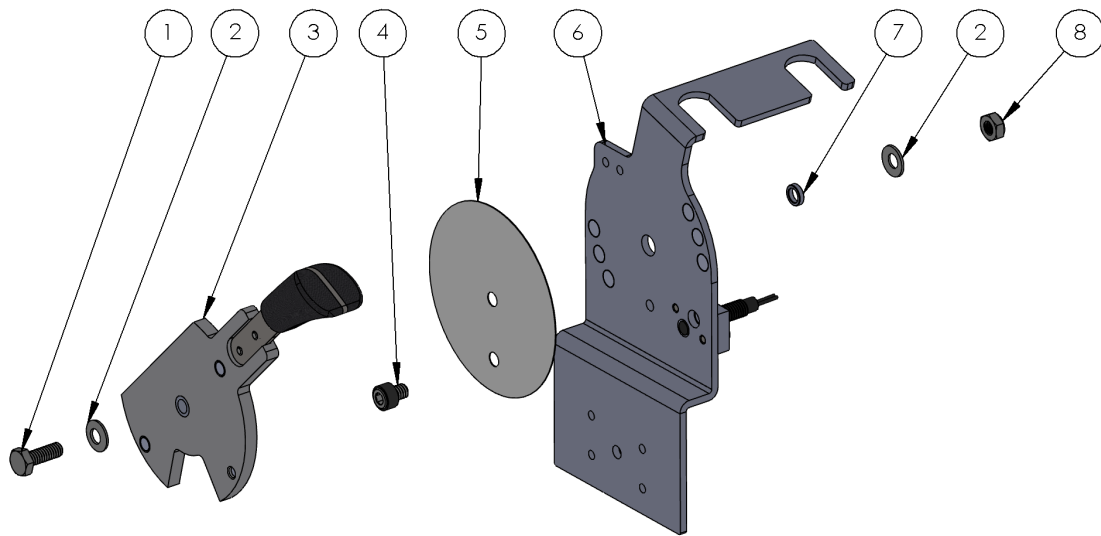


STEAM & HOT WATER VALVE CIRCUITS

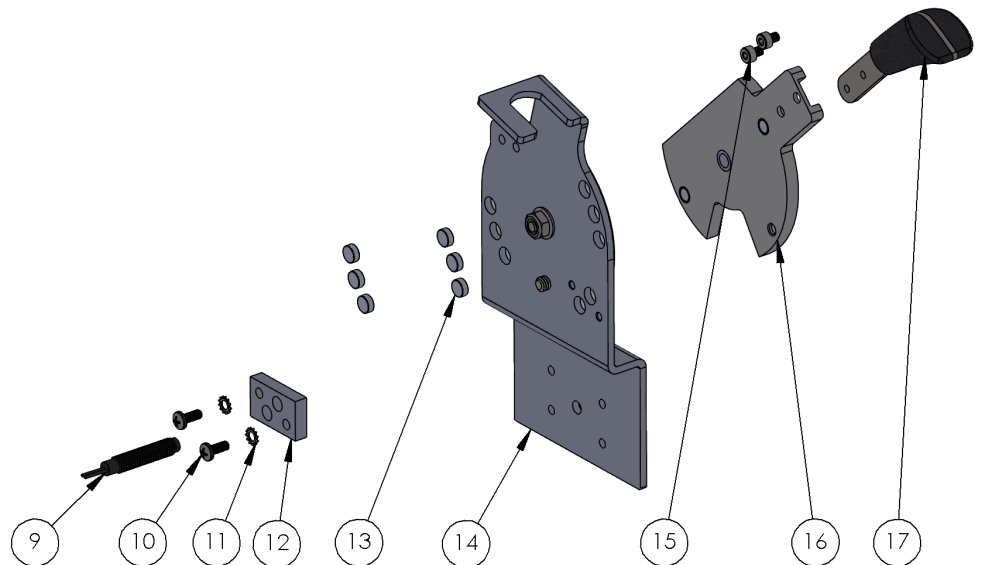
ITEM NO.	PART NUMBER	DESCRIPTION
1	40015-32007	Steam Actuator to Left Wand Tube, Steam EP
2	40005-32110	Flow Meter Tube
3	99015-10001	Steam Solenoid Assembly, Left, Steam EP
4	40015-32003	Steam Tank To Actuator Tube, Steam EP
5	40015-32010	ELTEK Pressure Transducer Tube, Steam
6	99005-17010	Pressure Transducer Assembly, ELTEK
7	99015-10002	Steam Solenoid Assembly, Right, Steam EP
8	40015-32005	Steam Actuator to Right Wand Tube, Steam EP
9	40015-32100	Steam Tank to Hot Water Mix, Steam LP
10	99015-10070	Hot Water Mix Assy, Steam
11	44000-36220	Fitting, 45 Degree, Flared, Short Nut for 1/4" Tube OD, Brass
12	40005-10016	Outlet Tube, Mixed Water
13	99015-10080	Steam Fill Assy, Steam

STEAM ACTUATOR COMPONENTS

LEFT



RIGHT

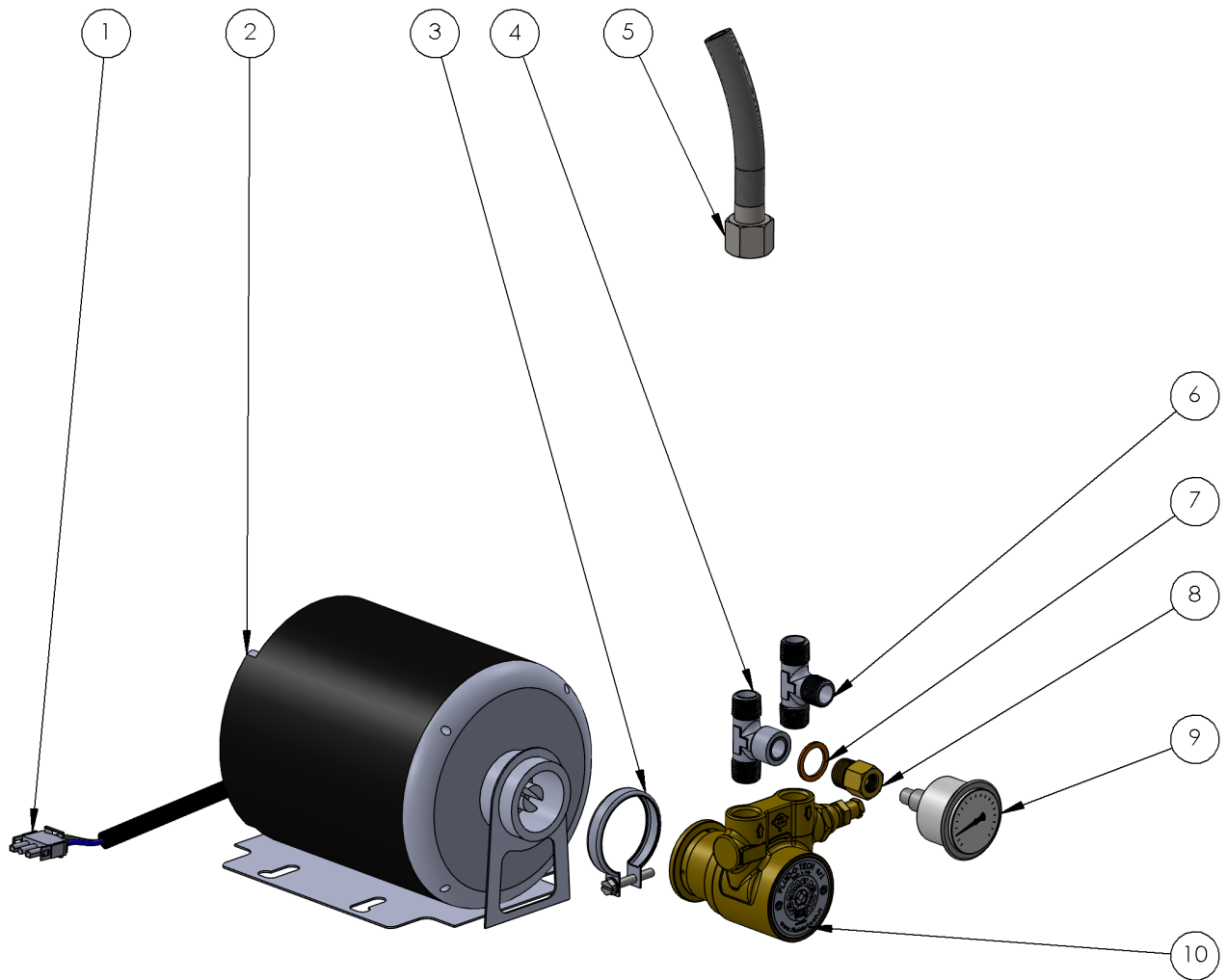




STEAM ACTUATOR COMPONENTS

ITEM NO.	PART NUMBER	DESCRIPTION
1	44000-36102	Bolt, Hex Head, 1/4-20 x 3/4
2	44005-10320	Plastic Steam Actuator Disk Spring
3	99015-10004	Left Actuator Handle Assembly
4	44000-36260	Actuator, Steam, Stop Bolt, Short
5	46005-01010	Teflon Gasket
6	13005-30045	Chassis Brace, Left Front, Steam
7	10005-02010	Steam Actuator Bushing, Small
8	46005-10026	18-8 Stainless Steel Thin Nylon-Insert Locknut, 1/4"-20 Thread Size, packs of 50
9	30005-20031	Barrel Switch w/ Molex, N/C
10	44005-10340	18-8 Phillips Rounded Head Screws M4 x 0.7 mm Thread 10 mm Long
11	44005-10350	18-8 External-Tooth Lock Washer for M4 Screw
12	10005-03090	Magnetic Switch Mount
13	46003-50061	Slayer Steam Actuator Magnet, 5/16" x 1/8"
14	13005-30009	Chassis Brace, Right Front, Steam
15	44000-36310	Screw, Socket Head Cap, M4 thread, 5mm Length, .7mm Pitch, Stainless
16	99015-10003	Right Actuator Handle Assembly
17	99015-10160	Steam Actuator Handle Assembly, Onyx Duratex

PUMP COMPONENTS & LINES

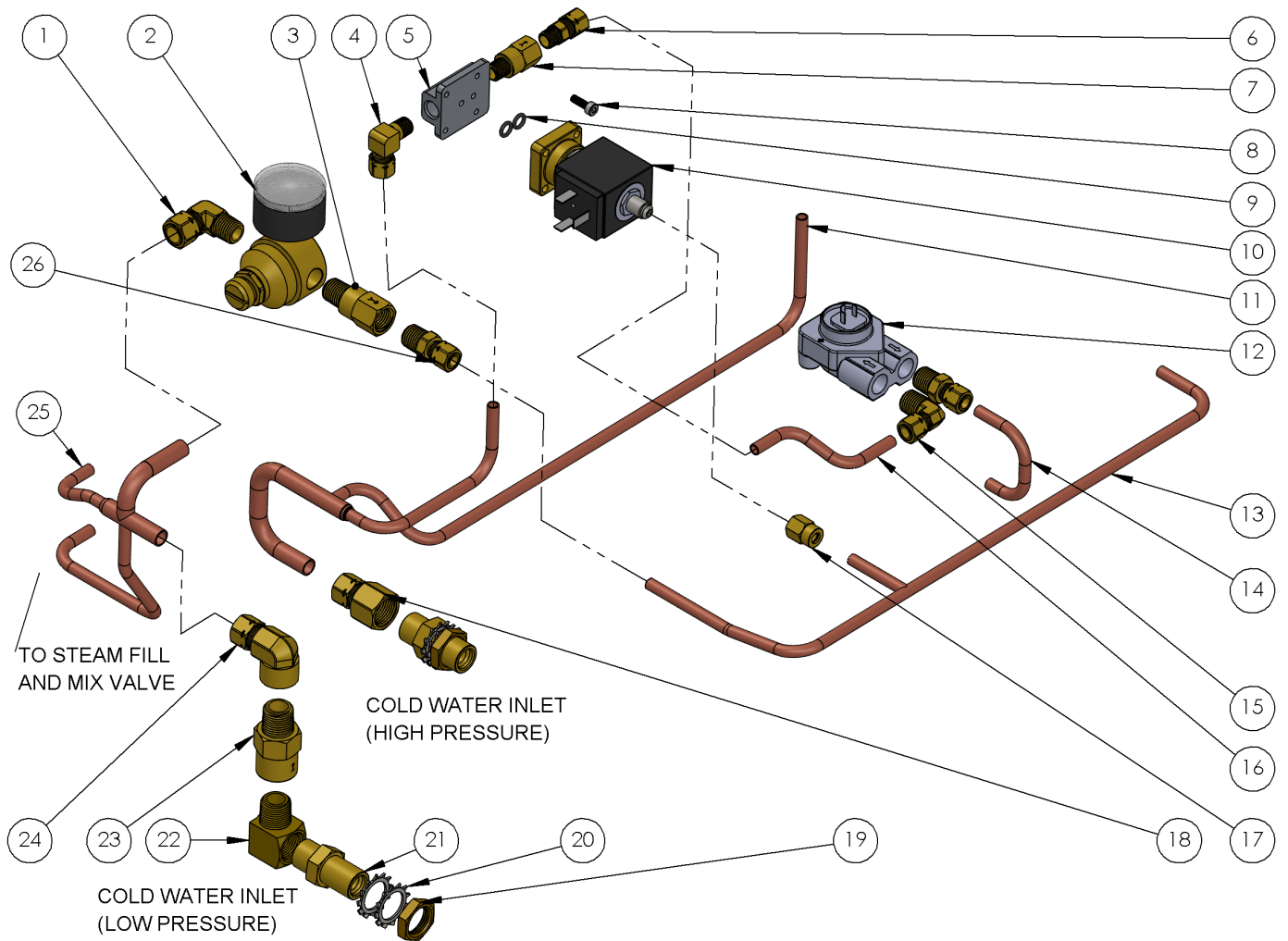




PUMP COMPONENTS & LINES

ITEM NO.	PART NUMBER	DESCRIPTION
1	30000-20470	Harness, Motor, 2/3 Group, UL
	30000-20446	Harness, Motor, 2/3 Group, CE
2	30000-58020	Motor, 1/3 HP, Wired for 220V
3	44000-58010	V-Band Clamp for Pump
4	42000-10050	Tee Fitting, M-F-M, 3/8" BSPT Male, 3/8" BSPP Female
5	40005-10010	Stainless Steel Hose, 3/8" Fc x CFc 2000mm
6	42000-10030	Tee Fitting, 3/8 M/M/M
7	46000-50130	Gasket for PRV, 3/8", Copper
8	42000-10060	Reducer, 3/8" - M x 1/8" - F
9	46000-50320	Brew Gauge, 20BAR Custom Printed Slayer Logo
10	30000-58030	Pump, 45 GPH

WATER FILL CIRCUIT

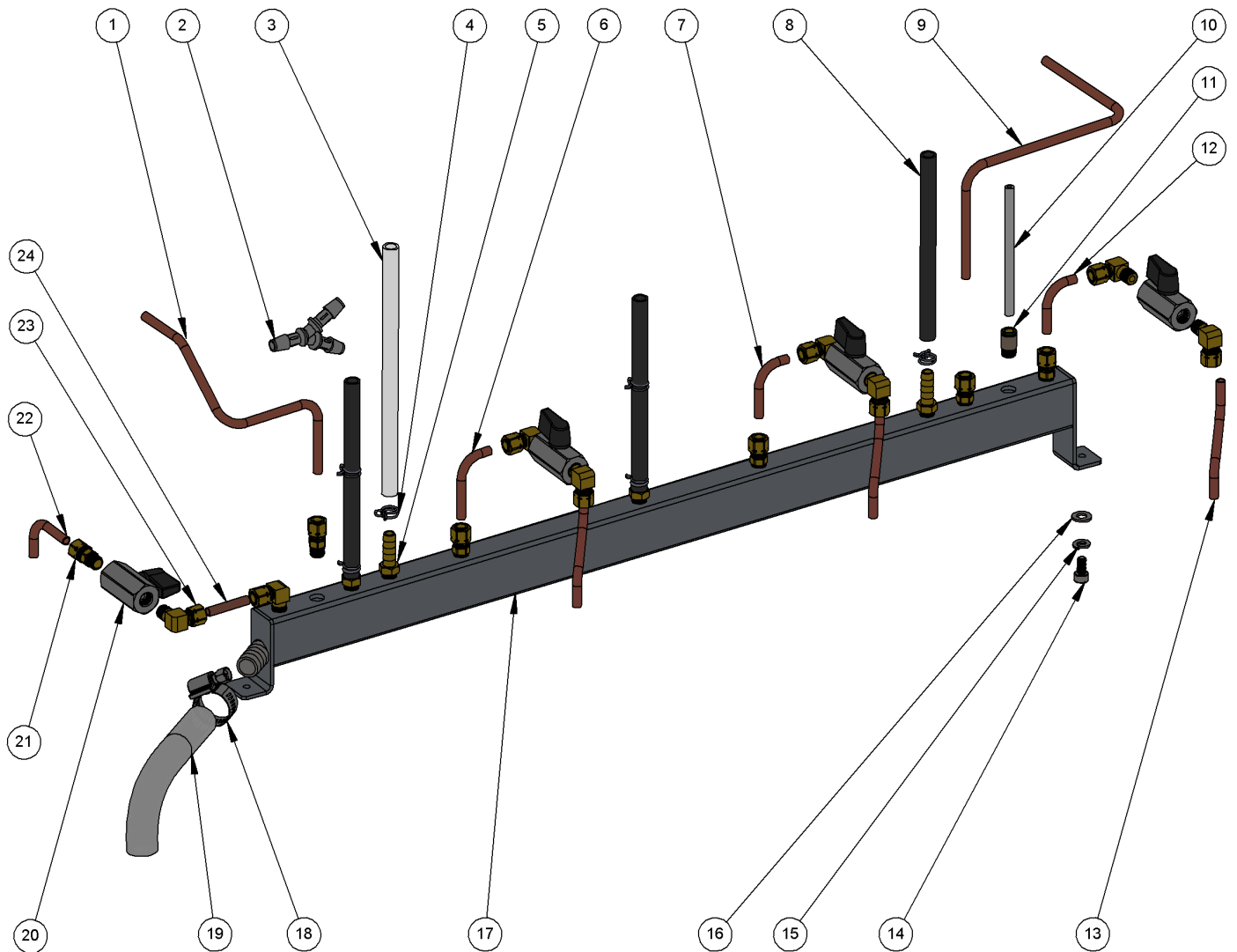




WATER FILL CIRCUIT

ITEM NO.	PART NUMBER	DESCRIPTION
1	42000-34170	Compression Tube Fitting, Elbow for 3/8" Tube OD x 1/4 NPT
2	30015-58070	Small Pressure Regulator, Steam LP
3	42000-10120	Check Valve, 1/4 NPT Male x 1/4 NPT Female
4	42000-34560	Fitting, 90 Deg Elbow for 1/4" Tube OD x 1/8" NPTF - M, Brass
5	10999-20191	Solenoid Mount, Body
6	42000-34500	Fitting, 1/4" Tube OD x 1/8" NPTF - M, Brass
7	42000-10110	Check Valve, 1/8 NPT Male x 1/8 NPT Female
8	44005-10090	Screw, Socket Head Cap, M4 Thread, 12mm Length, .7mm Pitch, Stainless
9	46000-10040	O-Ring, FKM, Dash number-010
10	30000-20153	Valve, 3-way, Flange Mount, 2mm, 24v
11	40015-32040	Brew Distribution Tube Assy, Steam LP, 2 Group
	40015-32030	Brew Distribution Tube Assy, Steam LP, 3 Group
12	30005-21200	Flow Meter
13	40015-32014	Preinfusion Tube Assy, Steam LP, 2 Group
	40015-32015	Preinfusion Tube Assy, Steam LP, 3 Group
14	40005-32110	Flow Meter Tube
15	42000-34702	Fitting, Easy-Align, Compression Tube, Elbow for 1/4" Tube OD x 1/4 - M Pipe, Brass
16	40015-32016	3 Way to Flow Meter Tube, Steam LP
17	42005-10010	G1/8 BSPP to 1/4 Tube Nut
18	42000-34530	Fitting, 3/8" Tube OD x 3/8" NPTF - F, Brass
19	44000-10010	Brass Nut - 3/8 BSPP
20	44000-36360	Washer, External Tooth, Star, 3/8
21	42000-10010	Extension, Fitting, 3/8"
22	42004-34500	Fitting, Medium-Pressure, Threaded Pipe, 3/8 Pipe Size, M x F Elbow, Brass
23	46005-34620	Check Valve, 3/8" NPT, Slayer Steam
24	42015-10010	Compression Tube Fitting 90 Degree Elbow for 3/8" Copper Tube OD x 3/8 NPTF Female
25	40015-32090	Line Pressure Tube Assy, Steam LP
26	42000-34700	Fitting, Easy-Align, Compression Tube, Straight Adapter for 1/4" Tube OD x 1/4 - M Pipe, Brass

DRAIN CIRCUIT

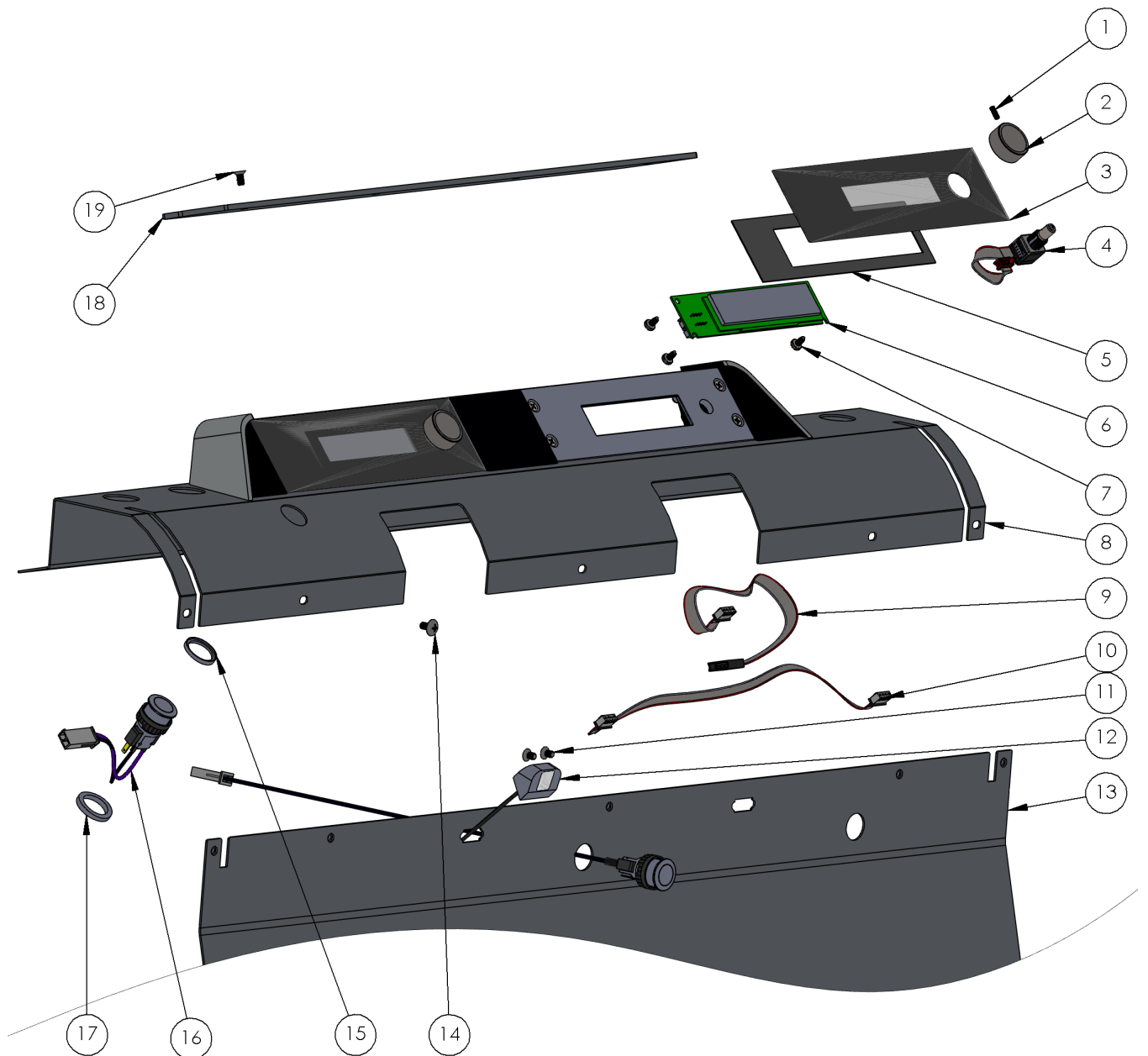




DRAIN CIRCUIT

ITEM NO.	PART NUMBER	DESCRIPTION
1	40015-32009	Steam Actuator Left Drain Tube
2	42000-10130	Plastic Tubing Wye 3/8 connector
3	40000-32150	High-Temperature Silicone Rubber Tubing, Soft, 5/16" ID, 7/16" OD, 1/16" Wall, White - Per Inch
4	44000-36280	Spring Clip for 3 Way Solenoid Valve 11.6-12.2mm, Medium
5	42005-10000	Fitting, Barbed Hose, Adapter for 5/16" Hose ID x 1/8" NPTF - M Pipe, Brass
6	40005-32090	Steam Tank Drain Tube
7	40005-32105	Mid Length Drain Bar Elbow
8	40000-32180	EPDM Rubber Tubing 5/16" ID, 7/16" OD - Per Inch
9	40015-32008	Steam Actuator Right Drain Tube
10	40000-32050	Extreme-Temp Tubing, Teflon, Semi-Clear White 1/8" ID, 1/4" OD - Per Inch
11	42000-34220	Fitting, Tube, Hex Socket Adapter for 1/4" Tube OD, 1/8" NPT M, Polybutylene & Nickel
12	40005-32106	Short Drain Bar Elbow
13	40005-32050	Brew Tank to Ball Valve Tube
14	44005-10012	18-8 Stainless Steel Socket Head Screw M6 x 1 mm Thread, 12 mm Long
15	44000-36110	Lock Washer, Tank Mount
16	46000-53040	Washer, Flat, M7 Screw Size, 14mm OD, 1.4mm-1.8mm Thick
17	13005-20018	Drain Manifold, Steam, 2 Group
	13005-30018	Drain Manifold, Steam, 3 Group
18	40000-32060	Worm-Drive Hose Clamp, Non Slip Screw 1/2" to 1-1/16" Clamp Diameter Range, 9/16" Band Width
19	40000-32170	3-A Sanitary Clear PVC Vacuum Tubing 5/8" ID, 7/8" OD, 1/8" Wall Thickness
20	42000-50290	Ball Valve, 1/8" NPT
21	42000-34500	Fitting, 1/4" Tube OD x 1/8" NPTF - M, Brass
22	40005-32100	Tube, Ball Valve to Drain
23	42000-34560	Fitting, 90 Deg Elbow for 1/4" Tube OD x 1/8" NPTF - M, Brass
24	40005-32060	Hot Water to Mix Valve Tube, Slayer Steam

DISPLAY COMPONENTS

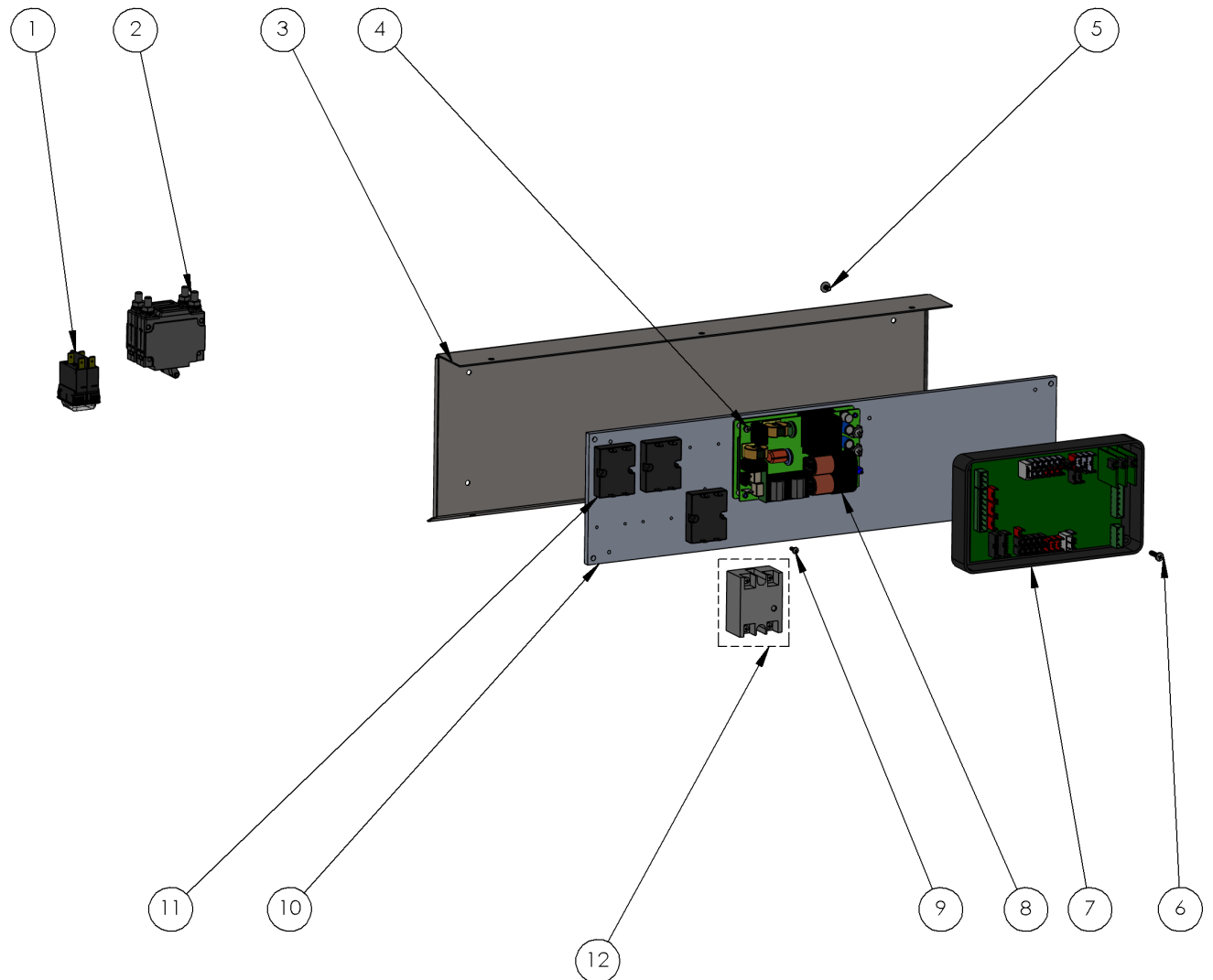




DISPLAY COMPONENTS

ITEM NO.	PART NUMBER	DESCRIPTION
1	44005-10220	Set Screw, M3 Size, 8mm Length, 0.5mm Pitch, Stainless
2	10005-03010	Encoder Knob, Steam, Stainless
3	26005-10000	Display Glass, Slayer Steam
4	30005-03010	Optical Encoder
5	46005-21010	VHB on Backing Board For Display Screen
6	30005-60110	OLED Display Assembly, 100x20 Blue, Slayer Steam
7	44005-10380	Screw, Self Tapping, 6-32 x 1/4" Phillips Head
8	13005-20026	Front Panel, Upper, Steam, 2 Group
	13005-30026	Front Panel, Upper, Steam, 3 Group
9	30005-10120	Display Interface Cable
10	30005-10110	Display Jumper Cable
11	44005-10160	18-8 Stainless Steel Phillips Flat Head Screw, M4 x 0.7 mm Thread, 6 mm
12	99005-10200	Shot Light Assembly, Steam
13	13015-10010	Lower Front Panel, Steam LP, 2 Group
	13015-10020	Lower Front Panel, Steam LP, 3 Group
14	44005-10080	Metric 18-8 Stainless Steel Truss Head Phillips Machine Screw M4 Size, 8mm Length
15	10005-03070	Button Ring, Upper, Steam
16	30005-20341	Momentary Push Button, Hot Water, Wired
17	10005-03080	Button Ring, Lower, Steam
18	13005-20052	Display Cover, Upper Panel, Steam, 2 Group
	13005-30052	Display Cover, Upper Panel, Steam, 3 Group
19	44005-10211	Screw, Flat Head Phillips, M4 Size, 8mm Length, .7mm Pitch, Stainless

ELECTRONICS COMPONENTS

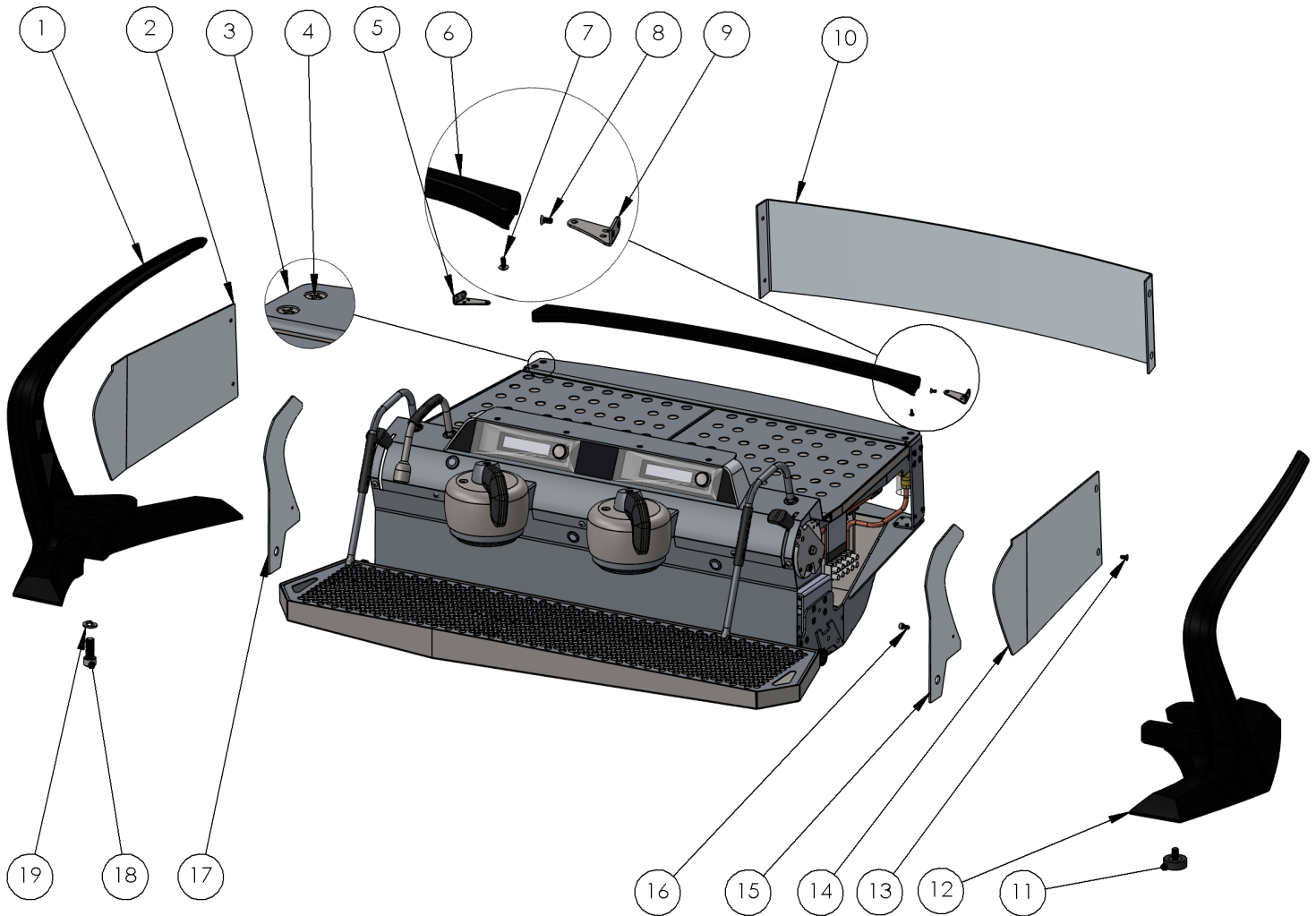




ELECTRONICS COMPONENTS

ITEM NO.	PART NUMBER	DESCRIPTION
1	30005-20270	2 Pole Rocker Breaker Switch
2	30000-20230	Magnetic Circuit Breaker, 30 Amps
	30000-20240	Magnetic Circuit Breaker, 40 Amps
3	13005-20027	Electrical Shield, Assembly, Steam, 2 Group
	13005-30027	Electrical Shield, Assembly, Steam, 3 Group
4	44004-36140	Screw, Pan Head Phillips, M3 Size, 20mm Length, .5mm Pitch, Stainless
5	44005-10080	Metric 18-8 Stainless Steel Truss Head Phillips Machine Screw M4 Size, 8mm Length
6	44005-10370	Rounded Head Screws M4 x 0.7 mm 16 mm Long
7	30005-10080	Main Brain, Slayer Steam
8	30000-20003	Power Supply, Cosel, 500 Watt
9	44005-10390	Screw, M3-0.5x8.0, PHMS, Phillips, 18-8
10	10005-20005	Sub Plate, Electronics, Slayer Steam, 2/3 Group
11	30005-20011	20A Solid State Relay, 24V
12	30000-20050	Solid State Relay, 40 Amp

PANELS, RAILS & WINGS

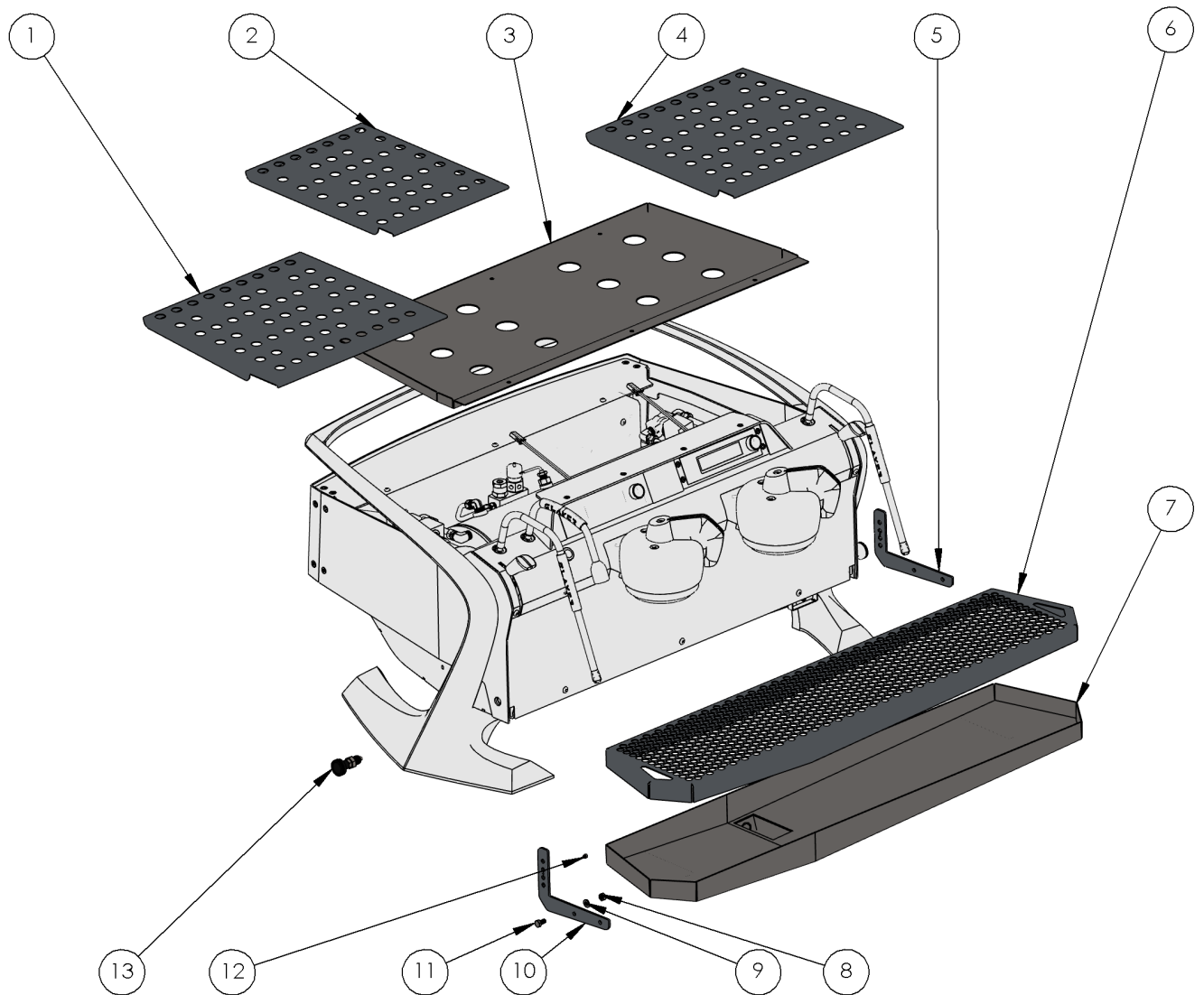




PANELS, RAILS & WINGS

ITEM NO.	PART NUMBER	DESCRIPTION
1	20215-11000-44	Wing Support, Left, Steam LP - Ink Black
2	13025-30016	Side Panel, Left Rear, Steam LP, Mirror SS
3	13005-20013	Rear Support, Steam LP, 2 Group
	13005-30013	Rear Support, Steam LP, 3 Group
4	44005-10120	Screw, Flat Head Phillips, M5 Size, 8mm Length, .8mm Pitch, Stainless
5	13005-20047	Cup Tray Rail Clip, Left, Steam, 2 Group
	13005-30047	Cup Tray Rail Clip, Left, Steam, 3 Group
6	10015-20015-44	Cup Rail, Steam LP, 2 Group, Ink Black
	10015-30015-44	Cup Rail, Steam LP, 3 Group, Ink Black
7	44005-10017	M3 x 8 Truss Head Screw
8	44005-10211	Screw, Flat Head Phillips, M4 Size, 8mm Length, .7mm Pitch, Stainless
9	13005-20048	Cup Tray Rail Clip, Right, Steam, 2 Group
	13005-30048	Cup Tray Rail Clip, Right, Steam, 3 Group
10	13025-20090	Back Panel, Steam LP, 2 Group, Mirror SS
	13025-30090	Back Panel, Steam LP, 3 Group, Mirror SS
11	46000-50180	Rubber Foot, Slayer Espresso 1/2/3 Group
12	20215-10000-44	Wing Support, Right, Steam LP - Ink Black
13	44000-36064	18-8 Stainless Steel Phillips Flat Head Screw, M5 x 0.8mm Thread, 10mm Long
14	13025-30015	Side Panel, Right Rear, Steam LP, Mirror SS
15	13025-30044	Side Panel, Front, Steam LP, Right, Mirror SS
16	44005-10100	Screw, Socket Head Cap, M5 Thread, 10mm Length, .8mm Pitch, Stainless
17	13025-30054	Side Panel, Front, Steam LP, Left, Mirror SS
18	44005-10110	Screw, Socket Head Cap, M12 Thread, 30mm Length, 1.75mm Pitch, Stainless
19	44005-10043	18-8 Stainless Steel Split Lock Washer for M12 Screw Size, 12.7 mm ID, 21.1 mm OD

DRIP TRAYS & CUP TRAYS

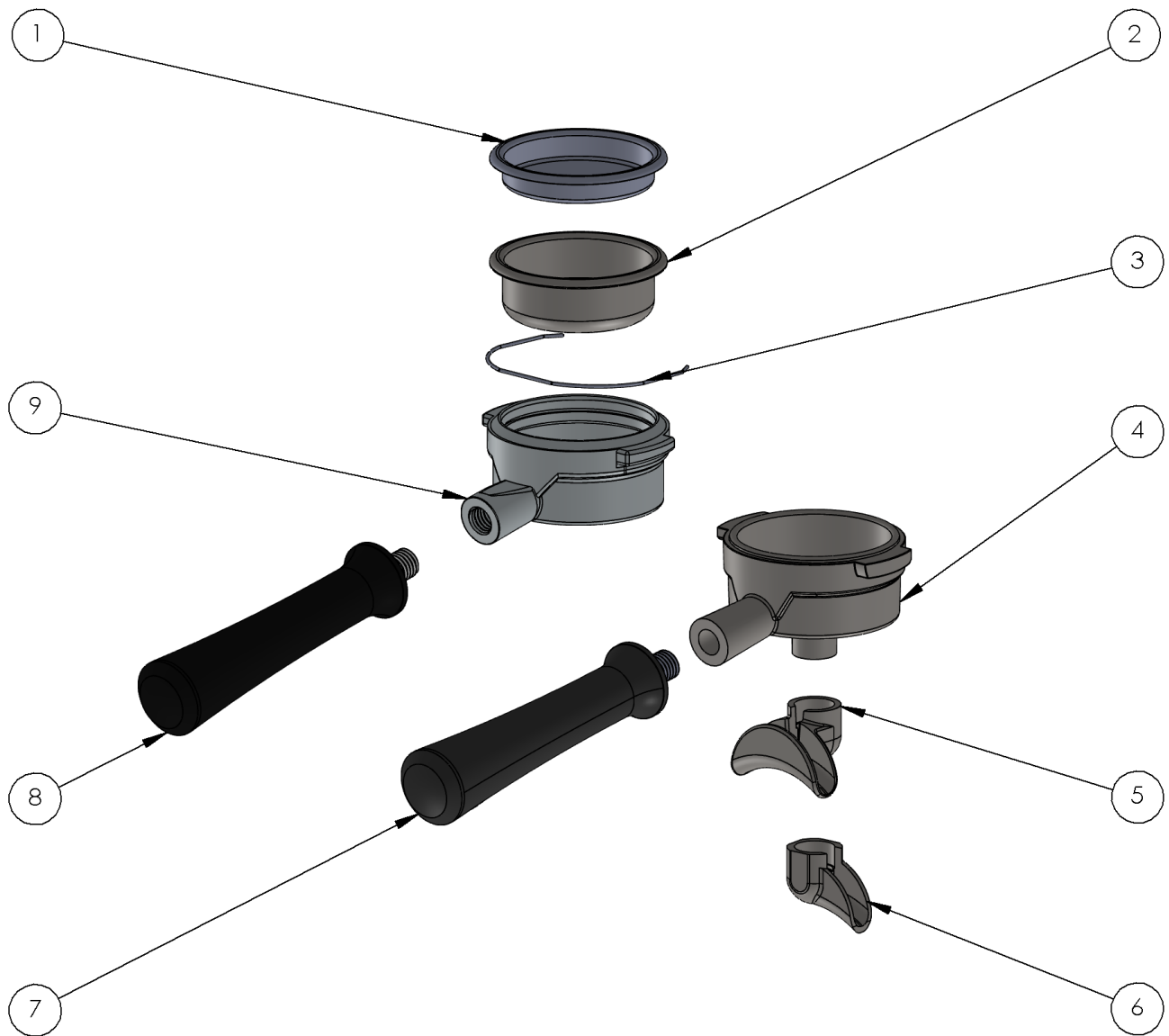




DRIP TRAYS & CUP TRAYS

ITEM NO.	PART NUMBER	DESCRIPTION
1	13005-30034	Cup Tray, Cover, Left, Steam
2	13005-30035	Cup Tray, Cover, Center, Steam
3	13005-20029	Cup Tray, Lower, Steam, 2 Group
	13005-30029	Cup Tray, Lower, Steam, 3 Group
4	13005-30033	Cup Tray, Cover, Right, Steam
5	13005-30039	Drip Tray, Adjustable Rail, Right, Steam
6	13005-20038	Drip Tray, Cover, Steam, 2 Group
	13005-30038	Drip Tray, Cover, Steam, 3 Group
7	13005-20037	Drip Tray, Lower, Steam, 2 Group
	13005-30037	Drip Tray, Lower, Steam, 3 Group
8	44005-10050	Hex Nut, M6x1 Thread Size, 10mm Wide, 5mm High, Stainless
9	44000-36110	Lock Washer, Tank Mount
10	13005-30040	Drip Tray, Adjustable Rail, Left, Steam
11	44005-10030	Screw, Hex Head Cap, M6 Thread, 1mm Pitch, 10mm Long, Fully Threaded, Stainless
12	44005-10410	Socket Head Screw 6-32 Thread Size, 1/8" Long
13	44005-50080	Spring Pin

PORTAFILTERS





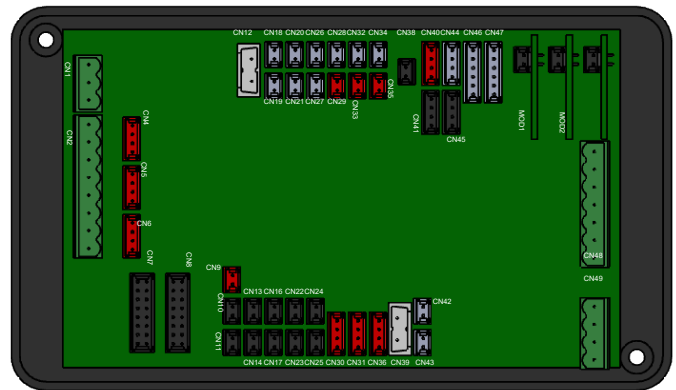
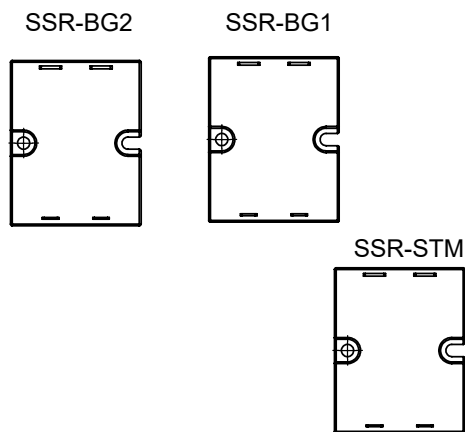
PORTAFILTERS

ITEM NO.	PART NUMBER	DESCRIPTION
1	46000-56100	Blind Portafilter Basket
2	46000-56551	Single Basket, Espresso, Steam
	46000-56552	Double Basket, Steam, w/Slayer Logo
	46000-56063	Triple Basket, Espresso, Steam
3	46000-56160	Portafilter Locking Spring, 1.20 mm, Stainless
4	46000-56120	Spouted Portafilter, Body Only
5	46000-56130	Portafilter Double Spout, Spout Only
6	46000-56131	Portafilter Single Spout, Spout Only
7	24015-10011	Portafilter Handle, Soft Touch with Slayer Logo
8	24015-10011	Portafilter Handle, Soft Touch with Slayer Logo
9	46000-56041	Portafilter Body, Naked, Metal Only
*	46000-60020	Slayer Cleaner 566g (20oz)
*	SLAYER CLEANER NOT SHOWN IN IMAGE	

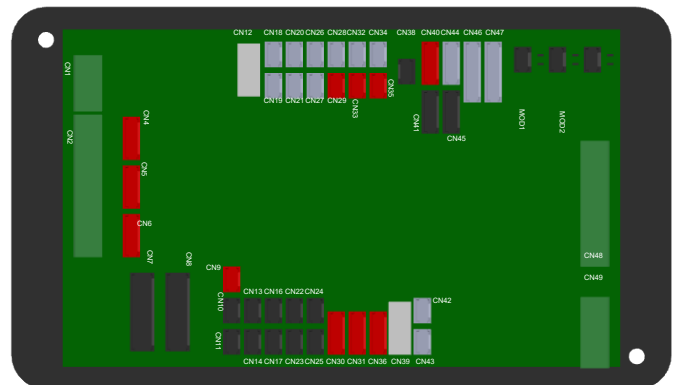
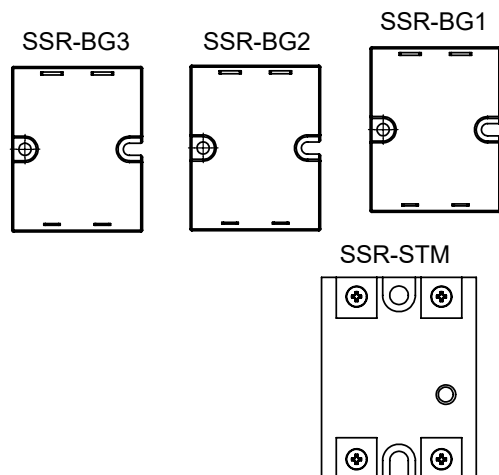
COMPLETE PORTAFILTERS		
	86015-50000	Soft Touch Naked Portafilter
	86015-50001	Soft Touch Single Spouted Portafilter
	86015-50002	Soft Touch Double Spouted Portafilter

WIRE MAP

2-GROUP MACHINES



3-GROUP MACHINES



WIRE MAP: 2-GROUP MACHINES

GROUP 1	connection	position	wire color
GH1 SW-RIGHT	CN14	2	YELLOW
		1	BLACK/WHITE
GH1 SW-LEFT	CN8	10	WHITE
RTD	CN10	1	BLACK/WHITE
		2	RED
LED	CN19	2	BLACK/ORANGE
FLOW METER	CN2	6	YELLOW/GREEN
BREW SOLENOID	CN48	7	BLUE/WHITE
PRE-BREW SOLENOID	CN48	1	WHITE/ORANGE
BREW HEATER	CN18	2	GRAY
MANUAL MODE	CN22	-	GRAY/WHITE

GROUP 2	connection	position	wire color
GH2 SW-RIGHT	CN17	2	YELLOW
		1	BLACK/MAROON
GH2 SW-LEFT	CN8	16	ORANGE
RTD	CN13	1	BLACK/BROWN
		2	RED
LED	CN21	2	BLACK/BLUE
FLOW METER	CN2	7	YELLOW/ORANGE
BREW SOLENOID	CN48	6	BLUE/BROWN
PRE-BREW SOLENOID	CN48	4	WHITE/BLUE
BREW HEATER	CN20	2	GRAY/YELLOW
MANUAL MODE	CN23	-	GRAY/BLUE

	connection	position	wire color
GROUND	CN2	1	GREEN
FLOW MTR GND	CN2	2	BLACK
FLOW MTR +10Vdc	CN2	3	RED
HOT WATER SW.	CN11	2	VIOLET/BLACK
	CN11	1	BLACK
STEAM SW. LEFT	CN8	6	GREEN
STEAM SW. RIGHT	CN8	2	GRAY
STEAM SOL. - LEFT	MOD2	2	RED/WHITE
		1	BROWN
STEAM SOL. - RIGHT	MOD1	2	RED
		1	ORANGE
LEVEL PROBE	CN2	4	GRAY
AUTOFILL SOL.	CN48	3	BROWN/WHITE
HOT WATER SOL.	CN48	2	BROWN/YELLOW
STEAM HEATER	CN28	2	BLACK/ORANGE
24vDC +	CN1	1	RED
-	CN1	3	BLACK
PUMP 115/240Vac (L1)	CN49	1	WHITE
PUMP (L2 OR N)	CN49	3	YELLOW

WIRE MAP: 3-GROUP MACHINES

GROUP 1	connection	position	wire color
GH1 SW-RIGHT	CN14	2	YELLOW
		1	BLACK/WHITE
GH1 SW-RIGHT	CN8	10	WHITE
RTD	CN10	1	BLACK/WHITE
		2	RED
LED	CN19	2	BLACK/ORANGE
FLOW METER	CN2	6	YELLOW/GREEN
BREW SOLENOID	CN48	7	BLUE/WHITE
PRE-BREW SOLENOID	CN48	1	WHITE/ORANGE
BREW HEATER	CN18	2	GRAY
MANUAL MODE	CN22	-	GRAY/WHITE

GROUP 2	connection	position	wire color
GH2 SW-RIGHT	CN17	2	YELLOW
		1	BLACK/MAROON
GH2 SW-RIGHT	CN8	16	ORANGE
RTD	CN13	1	BLACK/BROWN
		2	RED
LED	CN21	2	BLACK/BLUE
FLOW METER	CN2	7	YELLOW/ORANGE
BREW SOLENOID	CN48	6	BLUE/BROWN
PRE-BREW SOLENOID	CN48	4	WHITE/BLUE
BREW HEATER	CN20	2	GRAY/YELLOW
MANUAL MODE	CN23	-	GRAY/BLUE

GROUP 3	connection	position	wire color
GH3 SW-RIGHT	CN25	2	YELLOW
		1	BLACK/BLUE
GH3 SW-RIGHT	CN8	14	VIOLET/WHITE
RTD	CN16	1	BLACK
		2	RED
LED	CN27	2	BLACK/WHITE
FLOW METER	CN2	8	YELLOW/VIOLET
BREW SOLENOID	CN48	5	BLUE/YELLOW
PRE-BREW SOLENOID	MOD3	1	WHITE/BLACK
BREW HEATER	CN26	2	GRAY/ORANGE
MANUAL MODE	CN24	-	GRAY/BLACK

	connection	position	wire color
GROUND	CN2	1	GREEN
FLOW MTR GND	CN2	2	BLACK
FLOW MTR +10Vdc	CN2	3	RED
HOT WATER SW.	CN11	2	VIOLET/BLACK
	CN11	1	BLACK
STEAM SW. LEFT	CN8	6	GREEN
STEAM SW. RIGHT	CN8	2	GRAY
STEAM SOL.-LEFT	MOD2	2	RED/WHITE
		1	BROWN
STEAM SOL. - RIGHT	MOD1	2	RED
		1	ORANGE
LEVEL PROBE	CN2	4	GRAY
AUTOFILL SOL.	CN48	3	BROWN/WHITE
HOT WATER SOL.	CN48	2	BROWN/YELLOW
STEAM HEATER	CN28	2	BLACK/ORANGE
24vDC +	CN1	1	RED
-	CN1	3	BLACK
PUMP 240Vac (L1)	CN49	1	WHITE
PUMP (N)	CN49	3	YELLOW