# **Error Code Identification - Steam Series**



## **Steam Line Errors**

### **Brew Temp AL1:**

Group temp probe is interrupted or disconnected. Stops heating group. Check that the thermistor is connected, Molex pins are in place and wires are snug.

#### **Brew Temp AL2:**

Group temp probe has a short circuit. Stops heating group. Check thermistor in group, see if wires are pinched or cut, shorting against each other.

#### ↑STM:

Filling timeout after four minutes. Stops heating machine. Check water path to machine.

#### STM AL1:

Transducer is disconnected or interrupted. Check connections at the board, check Molex pins are in place and wires are snug.

#### STM AL2:

Transducer is over pressure. Check that the machine has not overfilled, identify if there is a leak in the inlet solenoid. Possible runaway SSR is overheating the steam tank.

Questions or concerns? Please contact: <a href="mailto:support@slayerespresso.com">support@slayerespresso.com</a>