

SLAYER

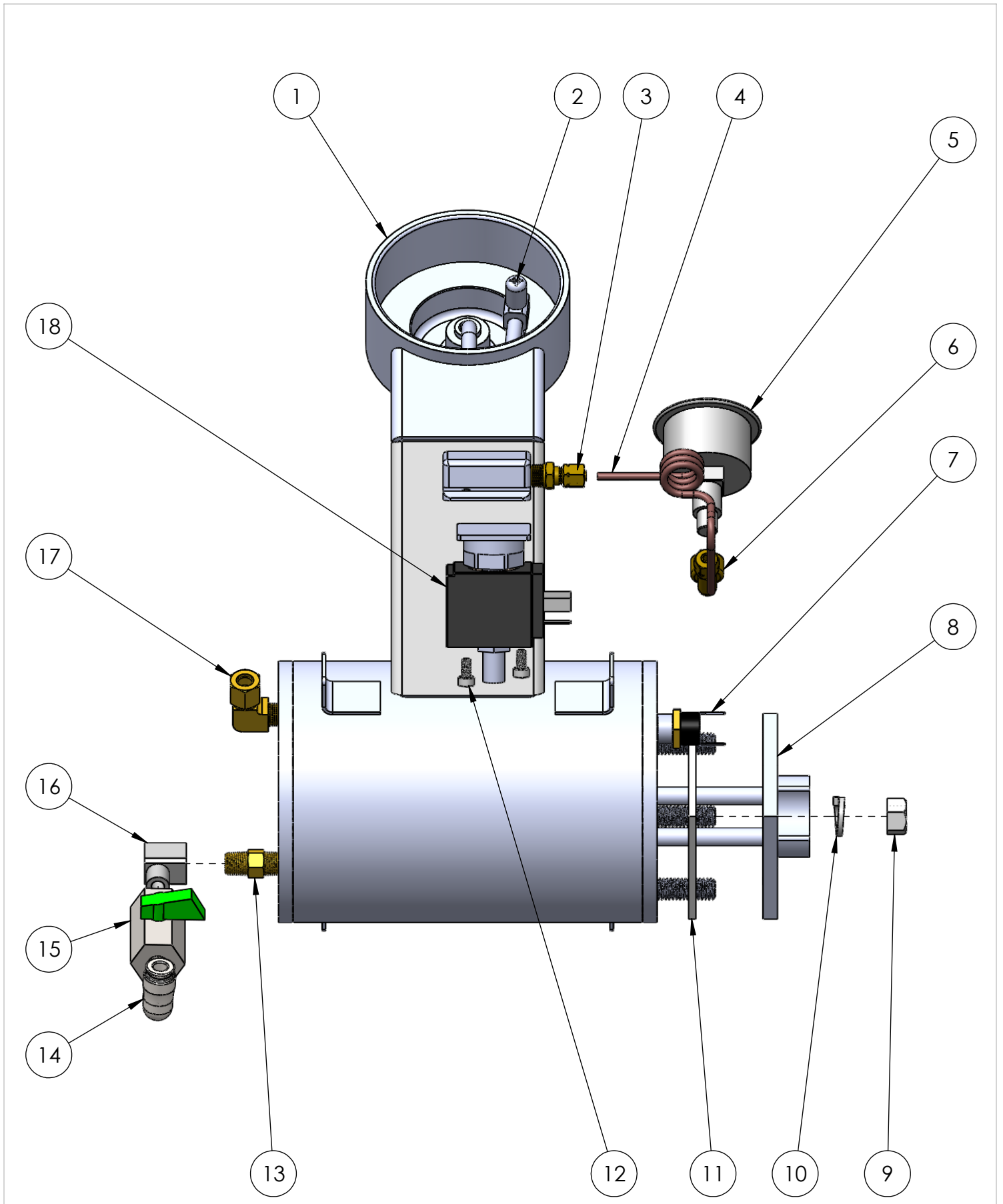
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206-284-7171

SHEET DWG. NAME

1

BREW ASSEMBLY
TOP ASSEMBLY

| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. |
|----------|-------------|----------------------------------|------|
| 1 | 20000-56010 | BAYONET RING | 1 |
| 2 | 10000-16051 | BREW CAP | 1 |
| 3 | 44000-36000 | INVERTED MAG SWITCH SPACER | 4 |
| 4 | 30000-20040 | MAGNETIC SWITCH N/O | 1 |
| 5 | 44000-36140 | SCREW/WASHER FOR INVERTED MAGNET | 4 |
| 6 | 46000-50270 | GROUP COVER SPACER | 3 |
| 7 | 30004-20080 | 100 OHM RTD | 1 |
| 8 | 10000-50051 | TONGUE ASSEMBLY | 1 |
| 9 | 10000-16210 | PLASTIC SPACER | 1 |
| 10 | 20000-16080 | GROUP COVER | 1 |
| 11 | 10000-16200 | OILITE BUSHING | 1 |
| 12 | 46000-53070 | TEFLON GASKET 27MM | 1 |
| 13 | 44000-50260 | GROUP COVER MOUNT SCREW | 3 |
| 14 | 22000-56500 | BREW ACTUATOR | 1 |
| 15 | 44000-50210 | INSERT NUT | 1 |
| 16 | 44000-50220 | HANDLE LOCK SCREW | 1 |
| 17 | 46000-50190 | HANDLE SPACER | 1 |
| 18 | 44000-16220 | STAINLESS FINDER WASHER | 1 |
| 19 | 44000-56000 | BAYONET BOLT | 3 |
| 20 | 46000-50240 | DISC SPRING | 1 |
| 21 | 10000-16161 | VALVE STEM | 1 |
| 22 | 42000-34300 | BLEED SCREW PLUG | 1 |
| 23 | 30000-20030 | MAGNETIC SWITCH N/C | 2 |
| 24 | 46000-50090 | GROUP CAP O RING | 1 |
| 25 | 46000-50100 | GROUP CAP PAPER GASKET | 1 |
| 26 | 46000-50070 | 58 MM SHOWER SCREEN | 1 |
| 27 | 46000-50080 | DIFFUSER SCREW | 1 |
| 28 | 46000-56090 | PORTAFILTER GASKET | 1 |



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SHEET DWG. NAME

BREW TANK ASSEMBLY,
LOWER

| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. |
|----------|-------------|---------------------------------|------|
| 1 | 15000-16061 | BREW TANK | 1 |
| 2 | 10000-16061 | .7MM GIGGLEUR | 1 |
| 3 | 42000-34660 | 1/8 NPT X 1/8 COMP | 1 |
| 4 | 40000-32571 | BREW GUAGE TUBE | 1 |
| 5 | 46000-50320 | 300 PSI BREW GAUGE | 1 |
| 6 | 42000-34650 | 1/8 NPT X 1/8 COMPRESSION ELBOW | |
| 7 | 30000-20250 | 100 DEG C THERMOSTAT | 1 |
| 8 | 30000-20130 | 600 WATT BREW TANK ELEMENT | 1 |
| 9 | 44000-36080 | 3/8-16 NUT | 4 |
| 10 | 44000-36070 | 3/8 LOCK WASHER | 4 |
| 11 | 30000-20140 | ELEMENT GASKET | 1 |
| 12 | 44000-36310 | SOLENOID MOUNT SCREW | 2 |
| 13 | 42000-34180 | 1/8 NPT HEX NIPPLE | 1 |
| 14 | 42000-34140 | SWIVEL DRAIN FITTING | 1 |
| 15 | 46000-50290 | 1/8 BALL VALVE | 1 |
| 16 | 42000-34110 | 1/8 NPT 90 DEG ELBOW M-F | 1 |
| 17 | 42000-34560 | 1/4 COMP 90 DEG | 1 |
| 18 | 30000-20151 | 3 WAY SOLENOID | 1 |

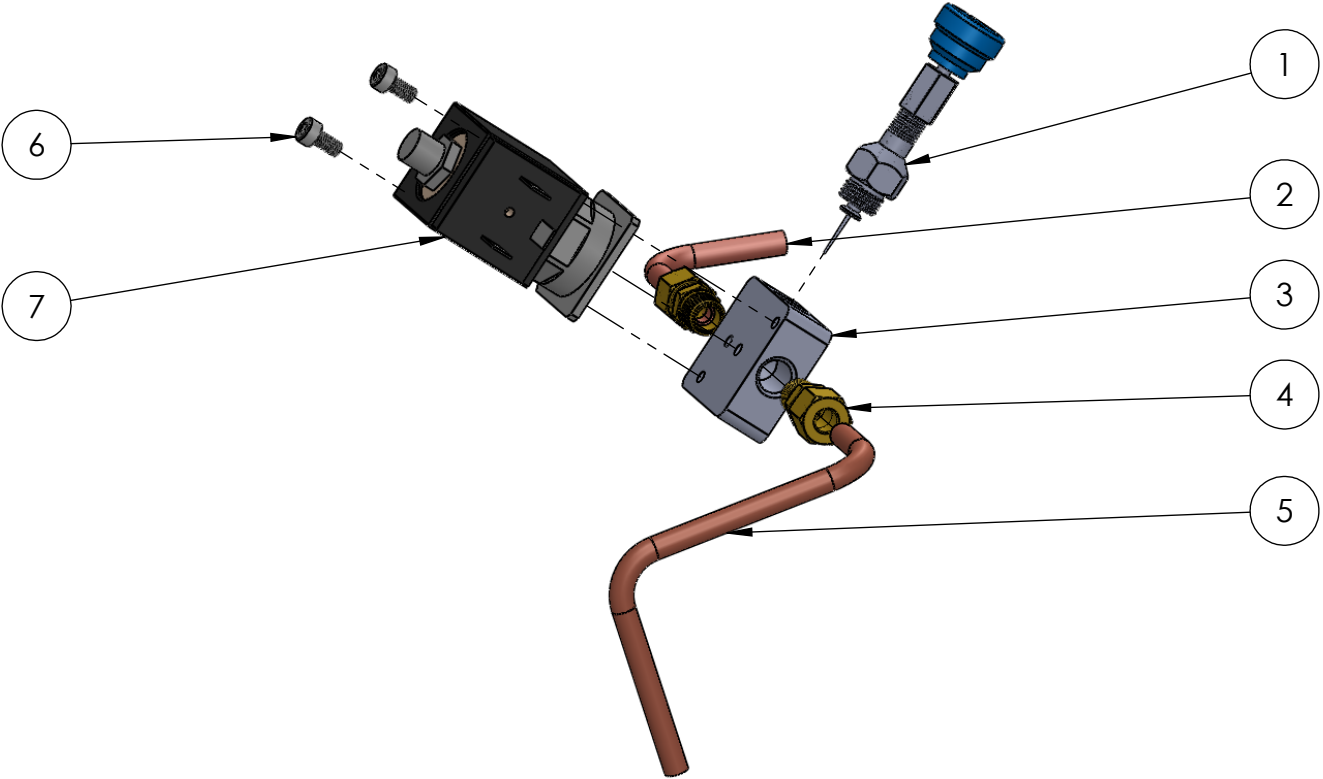
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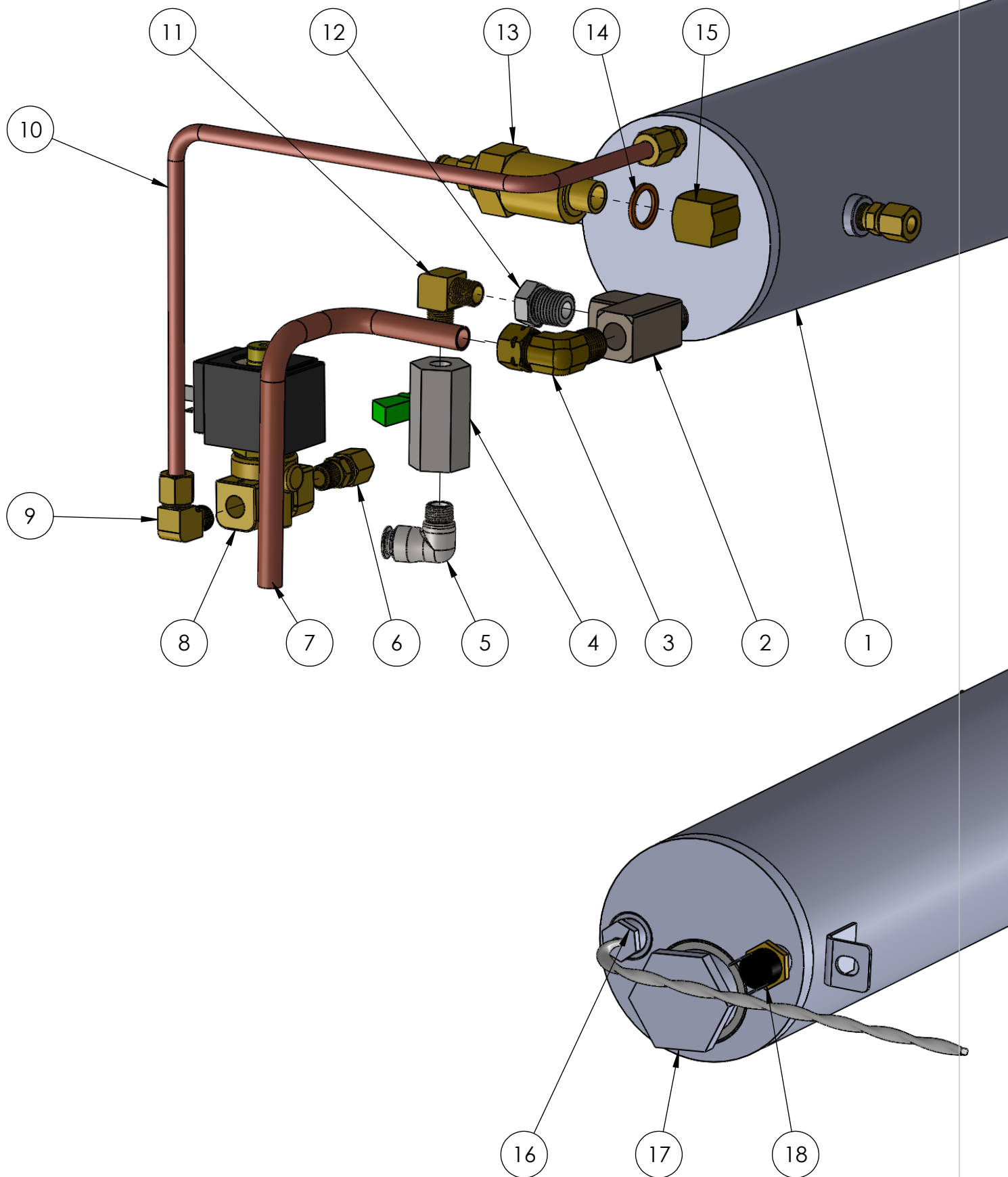
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BREW TANK ASSEMBLY,
LOWER

| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. |
|----------|-----------------|----------------------------|------|
| 1 | NEEDLE ASSEMBLY | NEEDLE ASSEMBLY | 1 |
| 2 | 40003-32620 | BREW TUBE 1 | 1 |
| 3 | 10999-50201 | NEEDLE/SOLENOID BODY | 1 |
| 4 | 42000-34500 | 1/8 NPT X 1/4 COPPER COMP. | 2 |
| 5 | 40003-32630 | BREW TUBE 2 | 1 |
| 6 | 44000-36310 | SOLENOID MOUNT SCREW | 2 |
| 7 | 30000-20191 | 2 WAY SOLENOID | 1 |





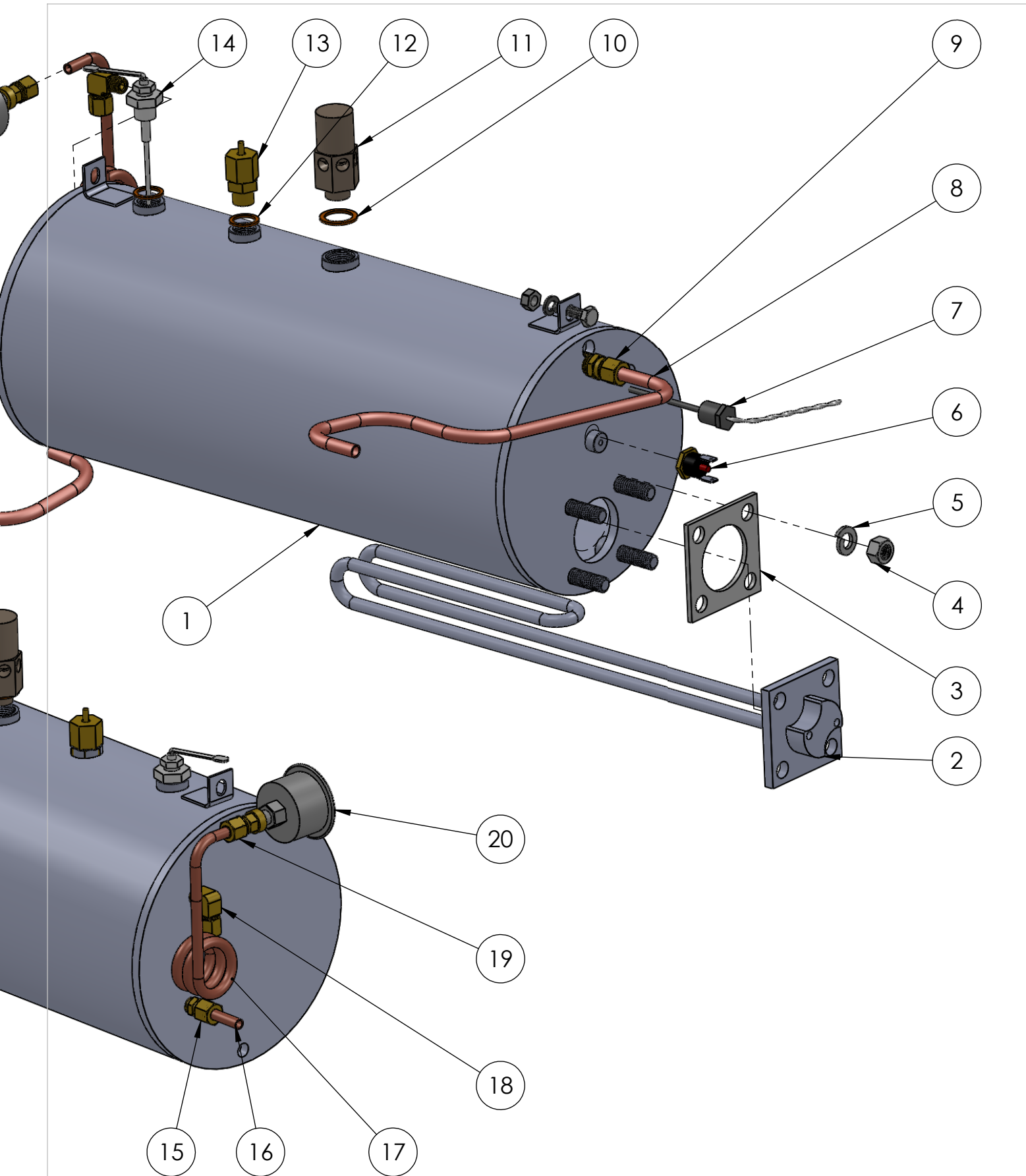
| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. |
|----------|----------------------------|--|------|
| 1 | 15003-10120 15003-13120 | PREHEAT TANK (2 GROUP) PREHEAT TANK (3 GROUP) | 1 |
| 2 | 42000-34050 | 1/4 NPT TEE MFF | 1 |
| 3 | 42000-34170 | 1/4 NPT TO 3/8 COMP ELBOW | 1 |
| 4 | 46000-50290 | 1/8 BALL VALVE | 1 |
| 5 | 42000-34140 | SWIVEL DRAIN FITTING | 1 |
| 6 | 42000-34500 | 1/8 NPT X 1/4 COPPER COMP. | 4 |
| 7 | 40003-32500 | PREHEAT FILL TUBE | 1 |
| 8 | 30000-20150 | AUTOFILL SOLENOID | 1 |
| 9 | 42000-34560 | 1/4 COMP 90 DEG | 1 |
| 10 | 40003-32510 | STEAM TANK FILL TUBE, LONG | 1 |
| 11 | 42000-34080 | 1/8 NPT 90 DEG ELBOW | 1 |
| 12 | 42000-34010 | 1/4 NPT 1/8 NPT THREAD REDUCER | 1 |
| 13 | 46000-50110 | EXPANSION VALVE | 1 |
| 14 | 46000-50150 | COPPER GASKET 1/4 NPT | 1 |
| 15 | 42000-34330 | BRASS THREAD REDUCER ELBOW | 1 |
| 16 | 30000-20070 | PREHEAT THERMISTOR | 1 |
| 17 | 30003-20110 | 1K WATT ELEMENT | 1 |
| 18 | 30000-20250 | 100 DEG C THERMOSTAT | 1 |

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PREHEAT TANK ASSEMBLY



| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. |
|----------|----------------------------|--|------|
| 1 | 15003-10110 15003-13110 | STEAM TANK, 2 GROUP STEAM TANK, 3 GROUP | 1 |
| 2 | 30000-20090 30000-20100 | 3500 WATT ELEMENT (2 GROUP) 4500 WATT ELEMENT (3 GROUP) | 1 |
| 3 | 30000-20140 | ELEMENT GASKET | 1 |
| 4 | 44000-36080 | 3/8-16 NUT | 4 |
| 5 | 44000-36070 | 3/8 LOCK WASHER | 4 |
| 6 | 30000-20260 | 145 DEG C THERMOSTAT | 1 |
| 7 | 30000-20060 | THERMISTOR STEAM TANK | 1 |
| 8 | 40000-32520 | STEAM VALVE TUBE, COPPER | 1 |
| 9 | 42000-34510 | 1/4 NPT M X 5/16 COPPER COMP. | 1 |
| 10 | 46000-50130 | COPPER GASKET 3/8 NPT | 1 |
| 11 | 46000-50120 | PRV 2.5 BAR | 1 |
| 12 | 46000-50150 | COPPER GASKET 1/4 NPT | 2 |
| 13 | 46000-50140 | VACUUM BREAKER | 1 |
| 14 | 30000-50170 | WATER LEVEL PROBE | 1 |
| 15 | 42000-34500 | 1/8 NPT X 1/4 COPPER COMP. | 1 |
| 16 | 40000-32530 | STEAM FILL TUBE, SHORT | 1 |
| 17 | 40000-32550 | STEAM GAUGE TUBE | 1 |
| 18 | 42000-34560 | 1/4 COMP 90 DEG | 1 |
| 19 | 42000-34550 | 1/8 NPT F X 1/4 COMP | 1 |
| 20 | 5031 | 30 PSI PRESSURE GAUGE | 1 |
| 21 | 44000-36100 | TANK MOUNT BOLT | 4 |
| 22 | 44000-36110 | 1/4 LOCK WASHER | 4 |
| 23 | 44000-36150 | 1/4-20 HEX NUT | 4 |

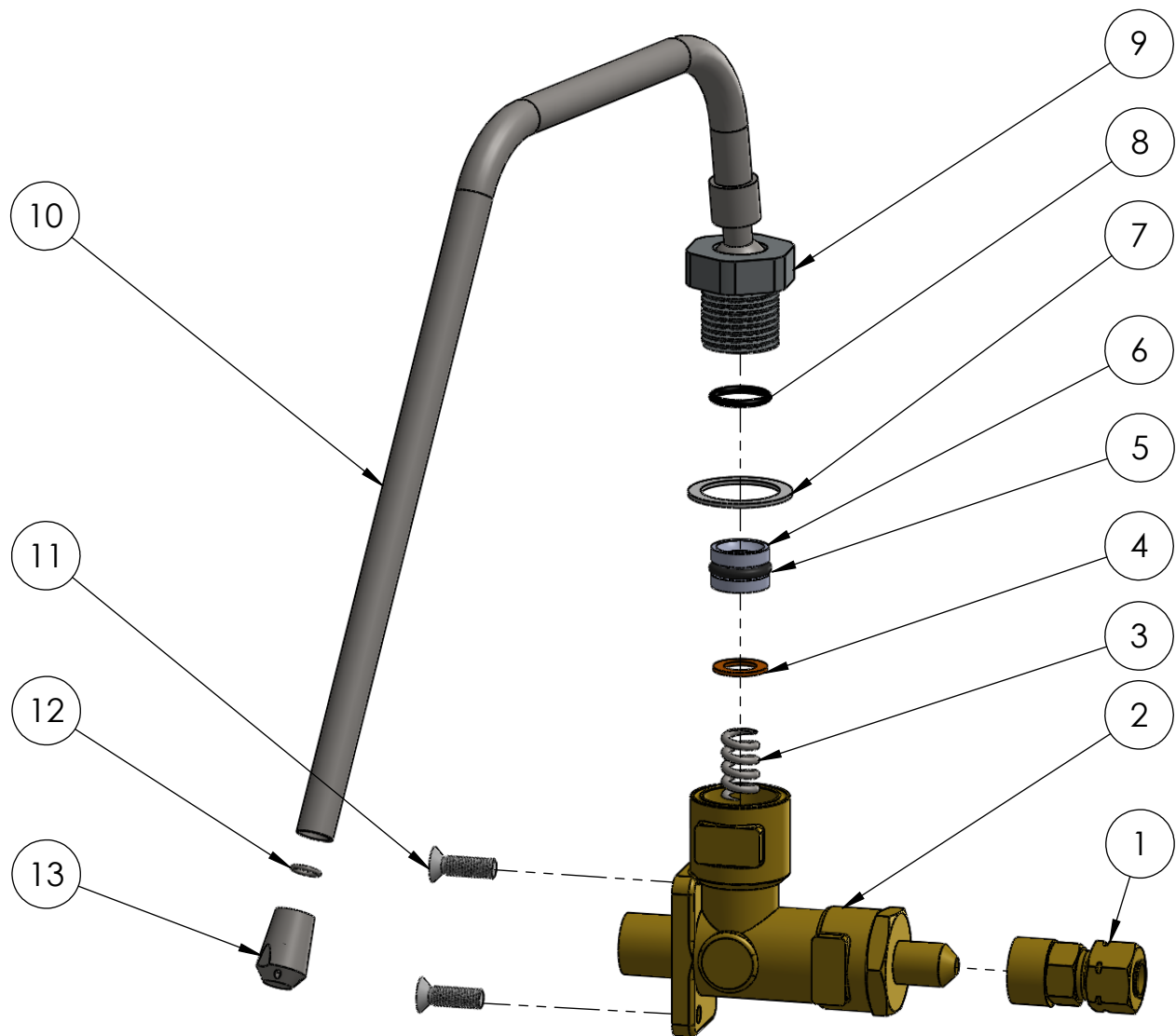
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SHEET DWG. NAME

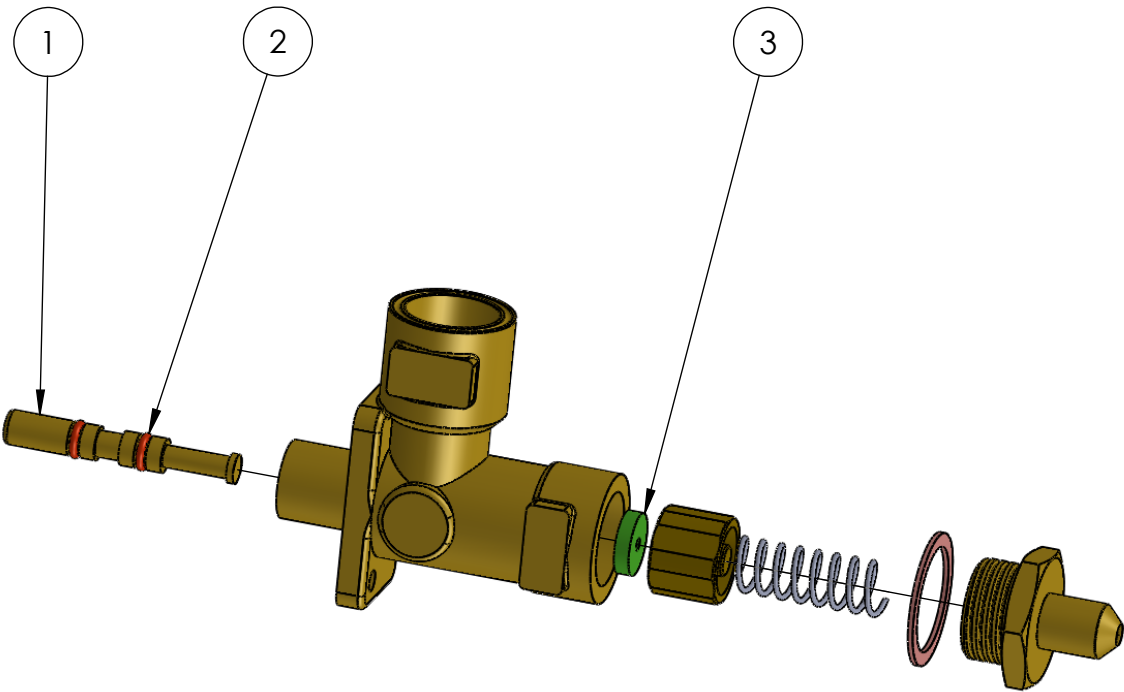
STEAM TANK

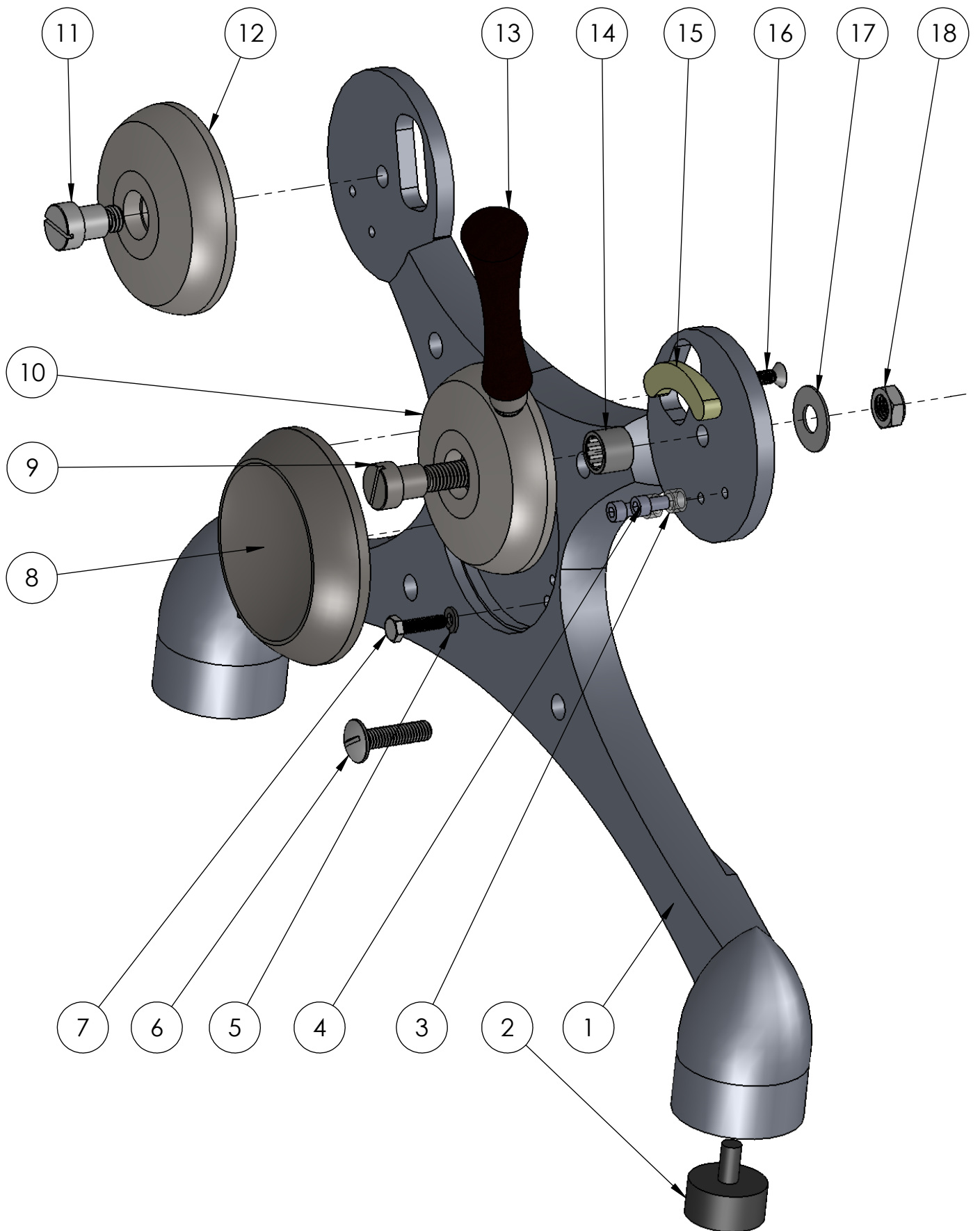
| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. |
|----------|-------------|--|------|
| 1 | 42000-34540 | 1/4 BSPP F X 5/16 COMP (STEAM FITTING) | 1 |
| 2 | 46000-53000 | STEAM VALVE ASSEMBLY | 1 |
| 3 | 46000-53030 | ARTICULATION SPRING | 1 |
| 4 | 46000-53040 | BRASS WASHER 15 MM | 1 |
| 5 | 46000-53050 | BUSHING O RING | 1 |
| 6 | 46000-53060 | BUSHING 15 X 10.5 MM | 1 |
| 7 | 46000-53070 | TEFLON GASKET 27MM | 1 |
| 8 | 46000-53020 | VALVE NUT O RING | 1 |
| 9 | 46000-53010 | STEAM VALVE NUT | 1 |
| 10 | 40000-50330 | STEAM WAND | 1 |
| 11 | 44000-36010 | STEAM VALVE MOUNTING SCREW | 2 |
| 12 | 46000-50030 | STEAM TIP O RING | |
| 13 | 46000-50340 | STEAM TIP 1.0MM #0 | 1 |
| | 46000-50341 | STEAM TIP 1.1MM #1 | |
| | 46000-50342 | STEAM TIP 1.2MM #2 | |
| | 46000-50343 | STEAM TIP 1.3MM #3 | |
| | 46000-50344 | STEAM TIP 1.4MM #4 | |
| | 46000-50345 | STEAM TIP 1.5MM #5 | |



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| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. |
|----------|-------------|-------------------|------|
| 1 | 46000-53080 | STEAM TAP PISTON | 1 |
| 2 | 46000-53090 | PISTON O RING | 2 |
| 3 | 46000-53100 | STEAM SEAT GASKET | 1 |





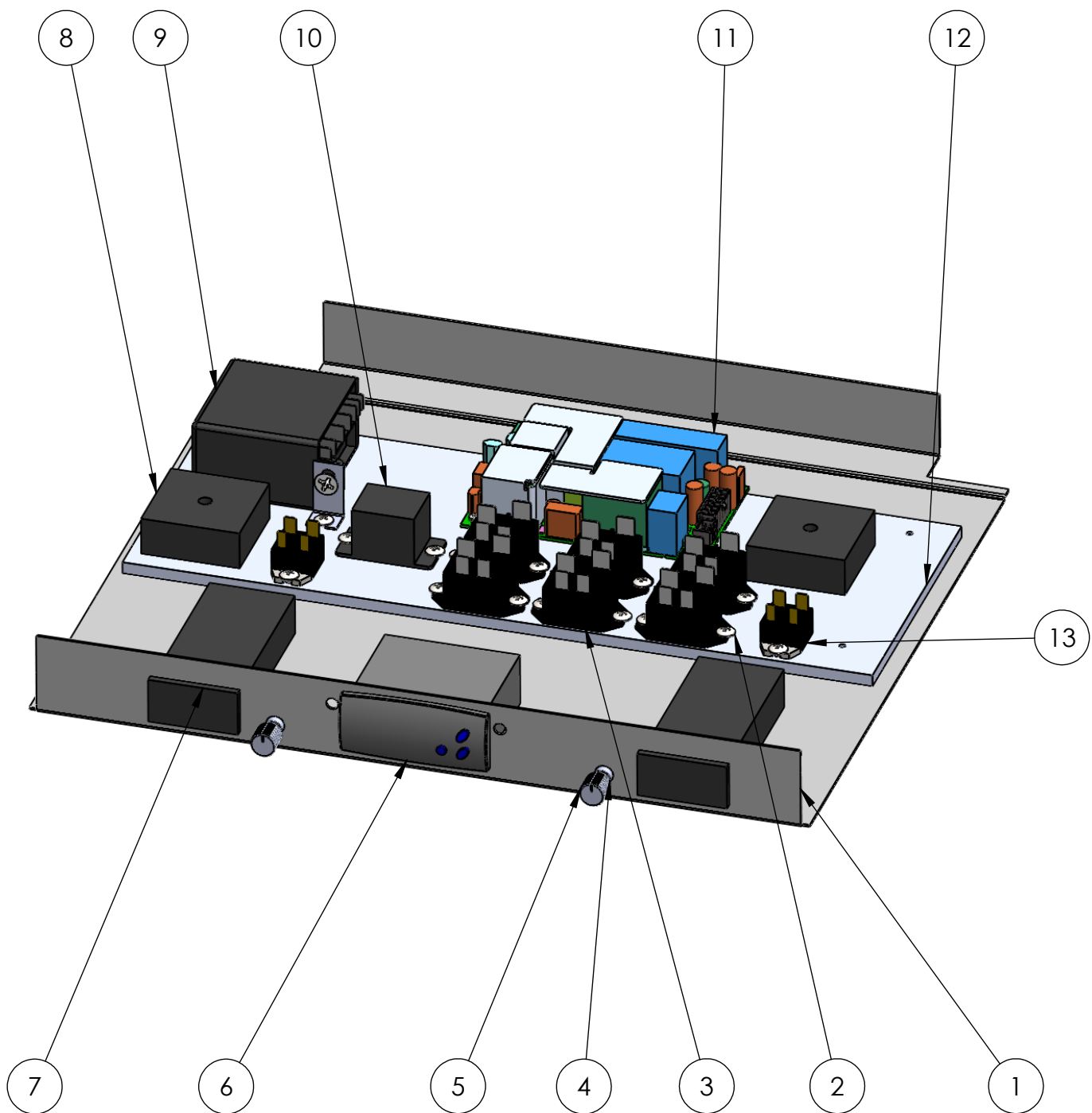
| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. |
|----------|----------------------------|---|------|
| 1 | 20999-16140 | X CASTING | 1 |
| 2 | 46000-50180 | RUBBER FOOT | 1 |
| 3 | 46000-36260 | ACTUATOR STOP BOLT RUBBER BUMPER | 2 |
| 4 | 44000-36260 | ACTUATOR STOP BOLT, SHORT | 2 |
| 5 | 44000-36110 | 1/4 LOCK WASHER | 4 |
| 6 | 44000-36040 | SIDE PANEL MOUNT SCREW | 4 |
| 7 | 44000-36100 | TANK MOUNT BOLT | 4 |
| 8 | 10000-16090 | HUB | 1 |
| 9 | 10003-36030 | ACTUATOR MOUNT BOLT | 1 |
| 10 | 10000-16110 10000-16120 | STEAM ACTUATOR, LEFT STEAM ACTUATOR, RIGHT | 1 |
| 11 | 10003-36031 | MOCK ACTUATOR MOUNT BOLT | 1 |
| 12 | 10000-16100 | MOCK ACTUATOR | 1 |
| 13 | 22000-56750 | STEAM HANDLE | 1 |
| 14 | 46000-50280 | NEEDLE BEARING | 1 |
| 15 | 10000-16130 | NYLON ACTUATOR RAMP | 1 |
| 16 | 44000-36060 | HUB MOUNTING SCREW | 1 |
| 17 | 44000-50550 | 3/8 STAINLESS WASHER | 1 |
| 18 | 44000-50530 | 3/8 NYLOCK NUT | 1 |

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SHEET DWG. NAME

X ASSEMBLY



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SHEET DWG. NAME

ELECTRICAL PANEL
ASSEMBLY

| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. |
|----------|-------------|----------------------|------|
| 1 | 13000-10040 | ELECTRONICS PANEL | 1 |
| 2 | 44000-36170 | PANEL MOUNT SCREW | 23 |
| 3 | 30000-20020 | MINI RELAY | 6 |
| 4 | 30000-20310 | POTENTIOMETER KNOB | 2 |
| 5 | 30000-20320 | POTENTIOMETER | 2 |
| 6 | 30000-20220 | LOVE CONTROLL | 1 |
| 7 | 30000-20210 | FUJI PID CONTROLLER | 2 |
| 8 | 30000-20300 | SOLID STATE TIMER | 2 |
| 9 | 30000-20180 | AUTO FILL BOX | 1 |
| 10 | 30000-20360 | AUTO FILL KILL RELAY | 1 |
| 11 | 30000-20002 | 24 VOLT POWER SUPPLY | 1 |
| 12 | 13000-10030 | SUB-PLATE | 1 |
| 13 | 30000-20011 | MINI 20 AMP SSR | 2 |

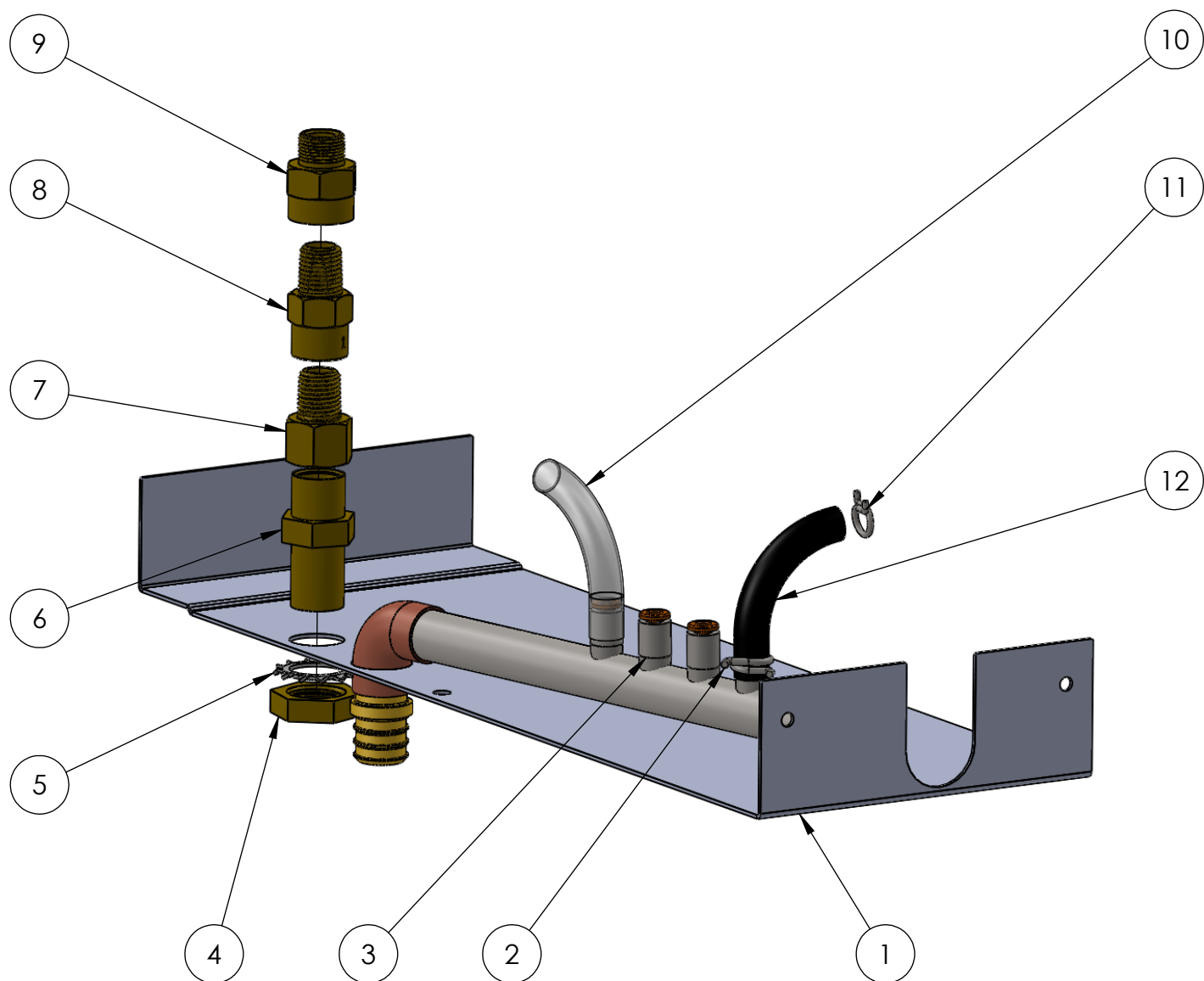
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SHEET DWG. NAME

ELECTRICAL PANEL
ASSEMBLY

| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. |
|----------|-------------|----------------------------------|------|
| 1 | 13000-16180 | DRAIN BOX | 1 |
| 2 | 44000-36270 | DRAIN LINE HOSE CLAMP, LARGE | 1 |
| 3 | 42000-34220 | 1/4 NPT TO 1/4 TUBE PUSH CONNECT | 4 |
| 4 | 42000-10010 | 3/8 BSPP NUT | 1 |
| 5 | 44000-36360 | 16MM SERRATED WASHER | 1 |
| 6 | 42000-10010 | 3/8 WATER INLET FITTING | 1 |
| 7 | 42000-34630 | THREAD REDUCER | 1 |
| 8 | 42000-34620 | ONE WAY VALVE | 1 |
| 9 | 42000-34530 | 3/8 NPT X 3/8 COPPER COMPRESSION | 1 |
| 10 | 40000-32150 | 7/16 SILICONE DRAIN HOSE | 1 |
| 11 | 44000-36290 | DRAIN LINE HOSE CLAMP, MEDIUM | 1 |
| 12 | 40000-32151 | 7/16 BLACK DRAIN HOSE | 1 |



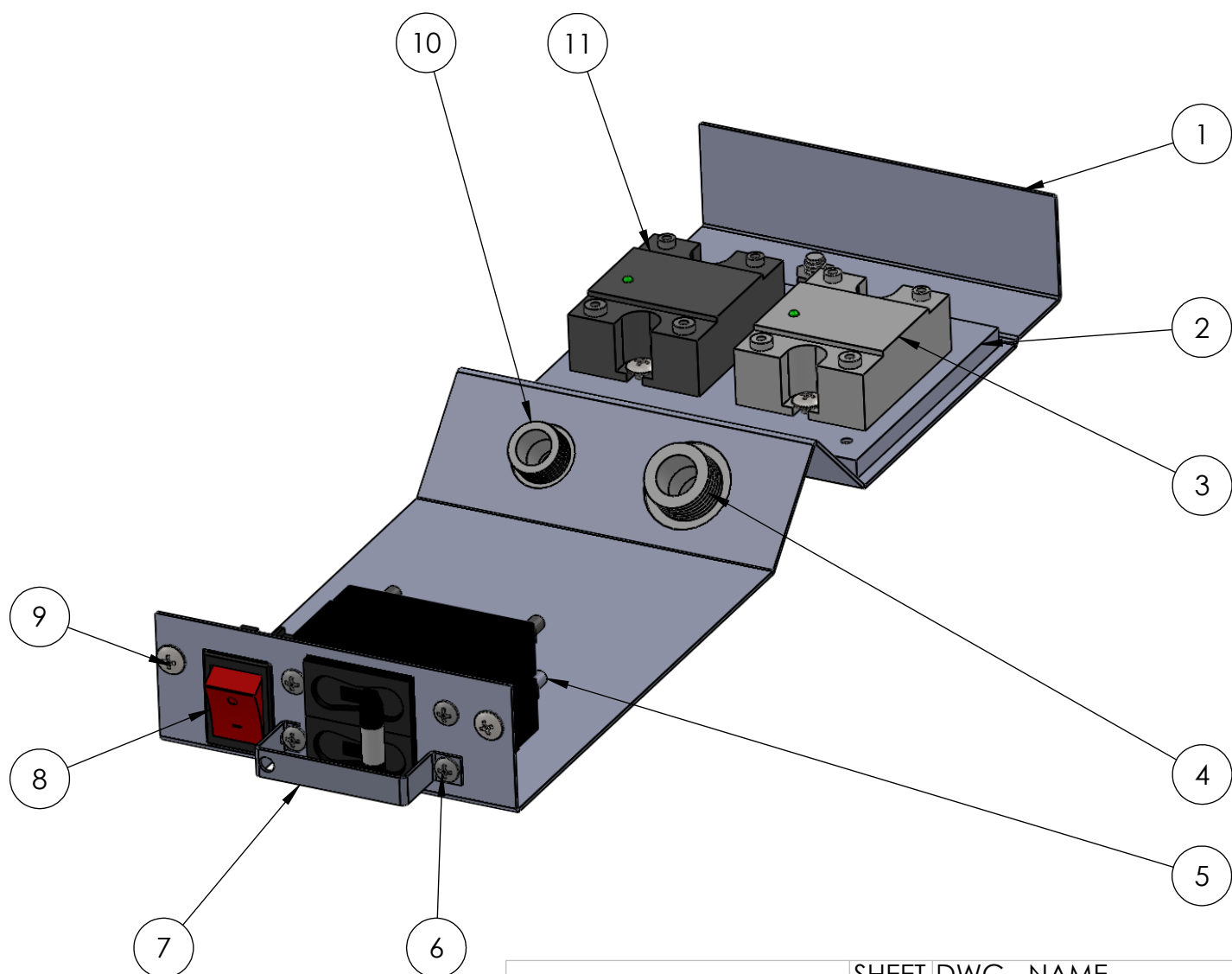
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SHEET DWG. NAME

DRAIN ASSEMBLY

| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. |
|----------|-------------|-----------------------------------|------|
| 1 | 13000-16030 | Lower Right Box | 1 |
| 2 | 10000-16030 | POWER SUB PLATE | 1 |
| 3 | 30000-20010 | 25 AMP RELAY | 1 |
| 4 | 30000-30100 | POWER CORD STRAIN RELIEF .75 | 1 |
| 5 | 30000-20230 | BREAKER | 1 |
| 6 | 44000-36090 | BREAKER MOUNT SCREW | 4 |
| 7 | 13000-16050 | BREAKER SWITCH COVER | 1 |
| 8 | 30000-20270 | POWER SWITCH | 1 |
| 9 | 44000-36170 | PANEL MOUNT SCREW | 8 |
| 10 | 30000-30090 | PUMP CORD STRAIN RELIEF .5 | 1 |
| 11 | 30000-20050 | 50 AMP RELAY | 1 |
| 12 | 13000-16200 | Lower Right Box Cover (NOT SHOWN) | 1 |



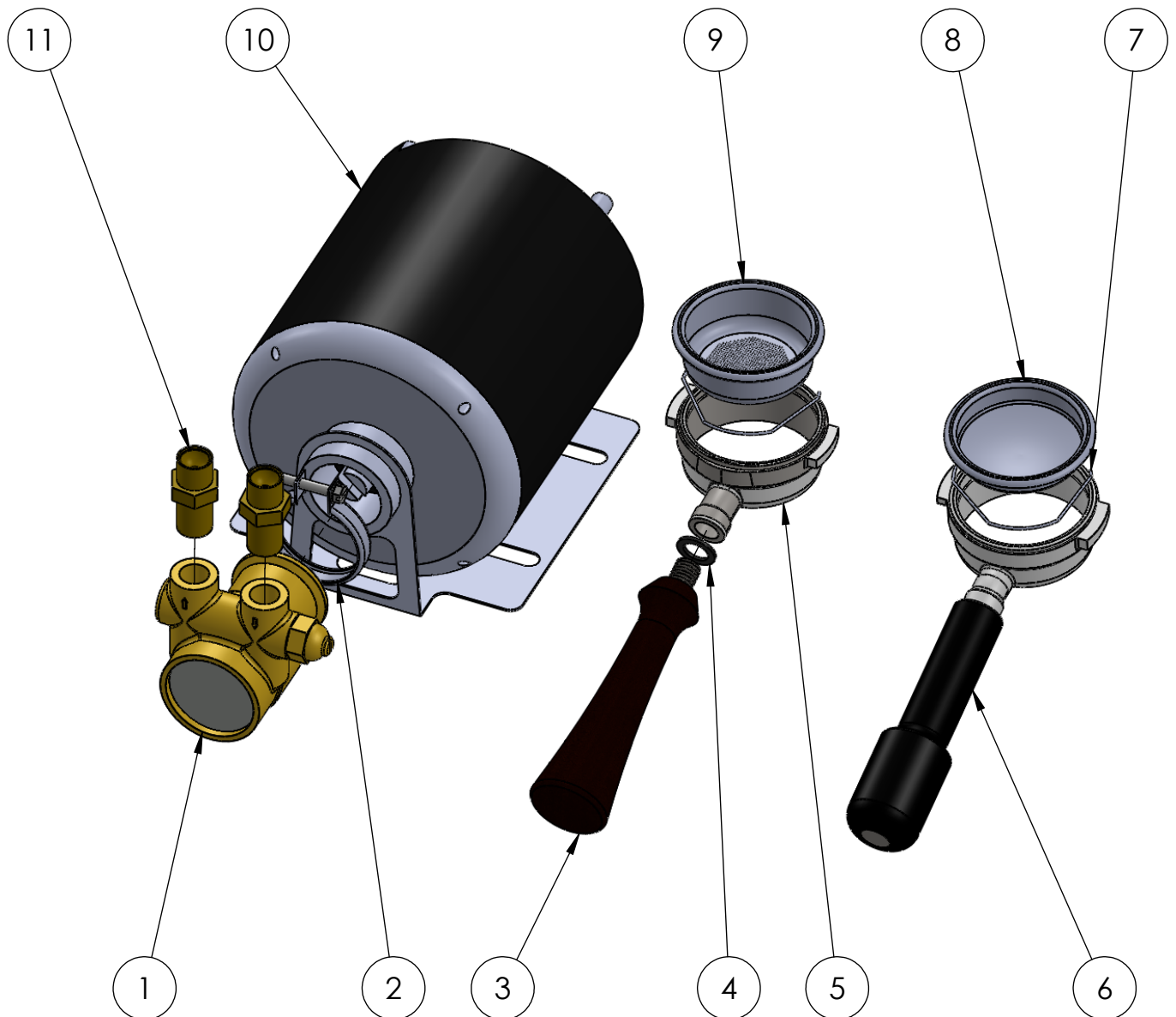
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SHEET DWG. NAME

POWER BOX ASSEMBLY

| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. |
|----------|-------------|---|------|
| 1 | 30000-58000 | PUMP | 1 |
| 2 | 44000-58010 | V BAND CLAMP | 1 |
| 3 | 22000-56030 | WOOD PORTAFILTER HANDLE | 1 |
| 4 | 22000-56031 | WOOD PORTAFILTER GASKET | 1 |
| 5 | 46000-56041 | NAKED PORTAFILTER BODY | 1 |
| 6 | 46000-56040 | NAKED PORTAFILTER, COMPLETE, PLASTIC HANDLE | 1 |
| 7 | 46000-56160 | SPRING CLIP | 1 |
| 8 | 46000-56100 | PORTAFILTER, BLIND | 1 |
| 9 | 46000-56070 | DOUBLE RIDGELESS BASKET | 1 |
| 10 | 30000-58020 | PUMP MOTOR | 1 |
| 11 | 42000-10010 | 3/8 WATER INLET FITTING | 2 |

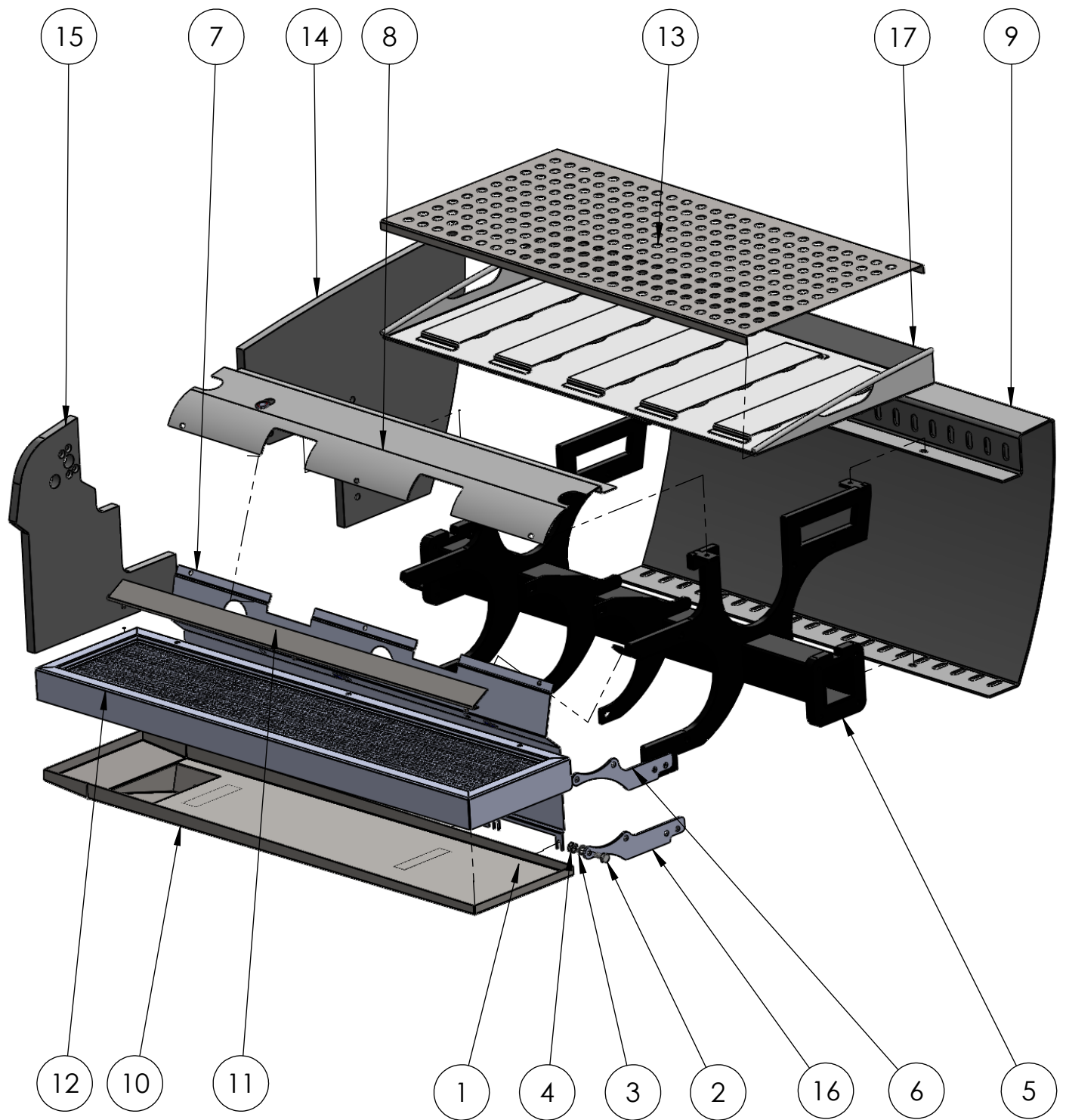


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SHEET DWG. NAME

PUMP AND PORTAFILTER
ASSEMBLIES



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SHEET DWG. NAME

PANEL ASSY EX

| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. |
|----------|----------------|--|-------|
| 1 | 3616 | BODY PANEL SCREW 18-8 STAINLESS 8-32 X .5 | 22/26 |
| 2 | 44000-36100 | TRAY/BRACKET MOUNT SCREW | 8 |
| 3 | 44000-36110 | 1/4 LOCK WASHER | 8 |
| 4 | 44000-36150 | 1/4-20 HEX NUT | 4 |
| 5 | 1010 1310 | SPAR 2 GROUP SPAR 3 GROUP | 1 |
| 6 | 13000-16000 | DRIP TRAY BRACKET | 1 |
| 7 | 1007 1307 | FRONT PANEL LOWER 2 GROUP FRONT PANEL LOWER 3 GROUP | 1 |
| 8 | 1008 1308 | UPPER FRONT PANEL 2 GROUP UPPER FRONT PANEL 3 GROUP | 1 |
| 9 | 13000-10090 | BACK PANEL 2 GROUP | 1 |
| 10 | 1000 1300 | DRIP TRAY LINER 2 GROUP DRIP TRAY LINER 3 GROUP | 1 |
| 11 | 1002 1302 | MIRROR 2 GROUP MIRROR 3 GROUP | 1 |
| 12 | 1001 1301 | DRAIN TRAY 2 GROUP DRAIN TRAY 3 GROUP | 1 |
| 13 | 1006 1306 | CUP TRAY COVER 2 GROUP CUP TRAY COVER 3 GROUP | 1 |
| 14 | 10000-16020 | SIDE PANEL REAR | 1 |
| 15 | 10000-16010 | SIDE PANEL FRONT | 1 |
| 16 | 13000-16001 | Drip Tray Bracket LOWERED | 1 |
| 17 | 13000-10050 | | 1 |

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PANEL ASSY EX