



Espresso Single Group

PARTS & ACCESSORIES LIST
VERSION 2
JANUARY 2020

Parts Diagrams

Preventative Maintenance and appropriate water filtration will not only extend the life of your espresso machine, it will additionally maintain the output of high quality beverages. Only qualified service personnel should repair Slayer Espresso machines. Incorrect repair may result in injury and/or damage to the equipment. Please consult your distributor for a qualified Slayer service technician.

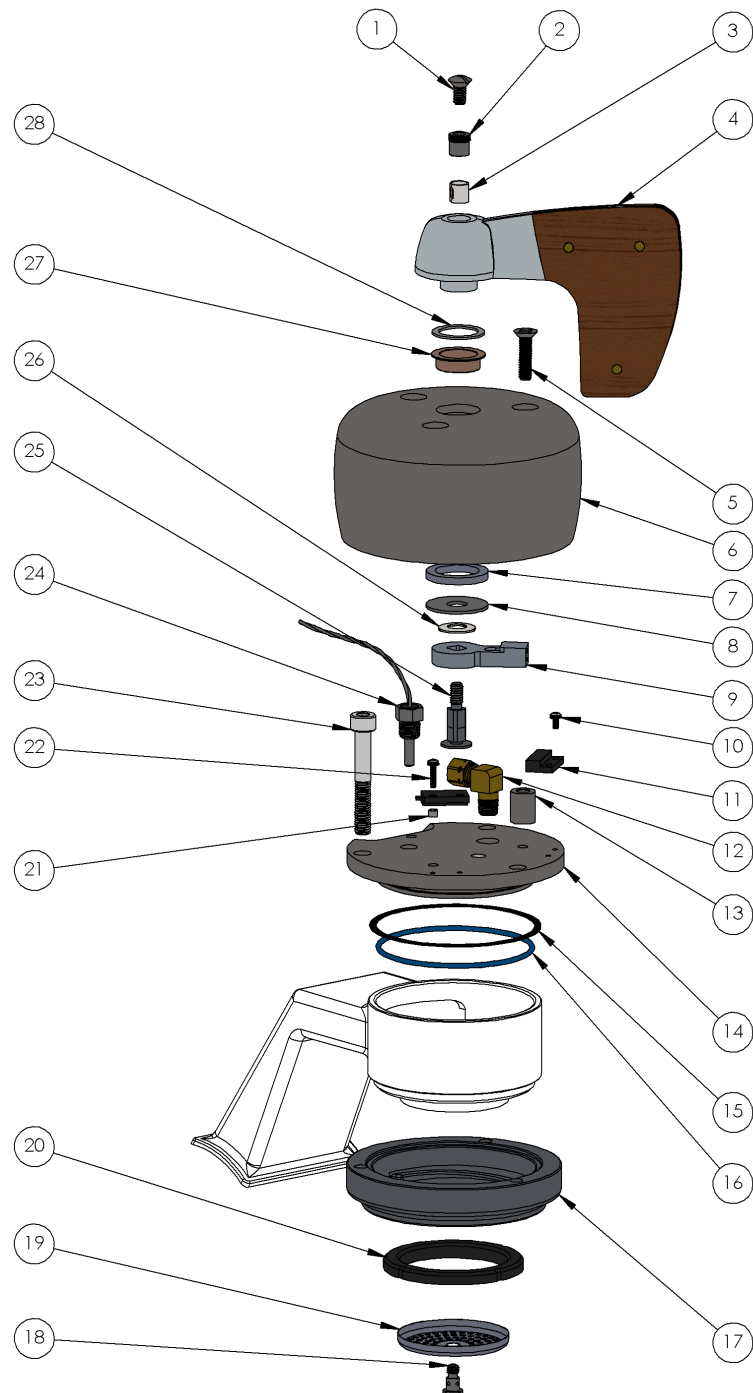
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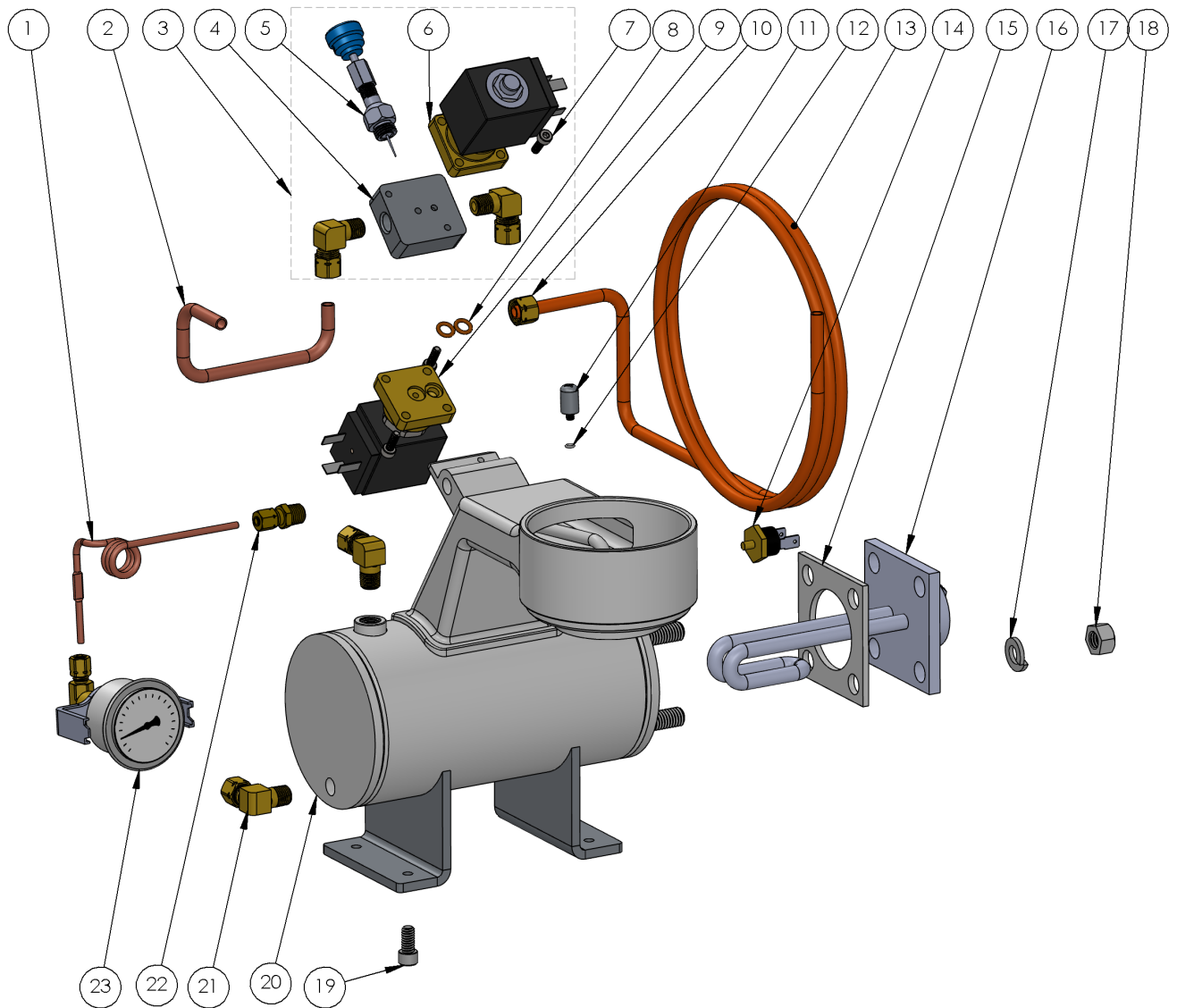
BREW GROUP HEAD COMPONENTS



BREW GROUP HEAD COMPONENTS

ITEM NO.	PART NUMBER	DESCRIPTION
1	44000-36152	Stainless Steel Slotted Oval Head Screws, 1/4"-20 Thread Size, 1/2" Long, Polished Head
2	44000-50210	Insert Nut for Brew Handle, Stainless
3	44000-50190	Spacer for Group Handle
4	20000-56500-21	Paddle, Actuator with Wood - European Ash
5	44000-50260	Screw, Group Cover Mount, Polished Head
6	20000-16080	Group Cover
7	10000-16210	Spacer
8	44000-16220	Washer, Fender, 3/8 x 1.25 x 0.05, Stainless
9	99003-50051	Tongue Assembly
10	44000-36330	Screw and Washer for Magnet and Power Supply
11	30000-20042	Mag Switch, N/O, pinned
12	42000-34560	Fitting, 90 Deg Elbow for 1/4" Tube OD x 1/8" NPTF - M, Brass
13	46000-50271	Standoff, Nylon, 5/8" length, 1/2" OD, .257 ID
14	99004-16100	Group Cap With Magnet
15	46000-50100	Gasket for Group Cap, Paper
16	46000-50090	O-Ring, FKM, 70 A, Group Cap
17	20000-56010	Bayonet Ring
18	46000-50080	Diffuser Screw, Stainless
19	46000-50073	Nano Coated Shower Screen - Custom Slayer
20	46000-56091	Gasket for Group Head, 6.1mm
21	44000-36000	Spacer for Inverted Mag Switch
22	44000-36140	Screw and Washer for Inverted Magnet
23	44000-56000	Screw, Socket Head Cap, M8 Thread, 55mm Length, 1.25mm Pitch, Stainless
24	30004-20082	RTD, Brew Tank, Single Group, pinned
25	10000-16161	Stem for Brew Actuator, V3
26	46000-50240	Belleville Disc Spring for Valve Assembly, Stainless
27	10000-16200	Bushing, Oilite
28	46000-53070	Gasket for Steam Valve Brew Actuator, 27mm, Teflon

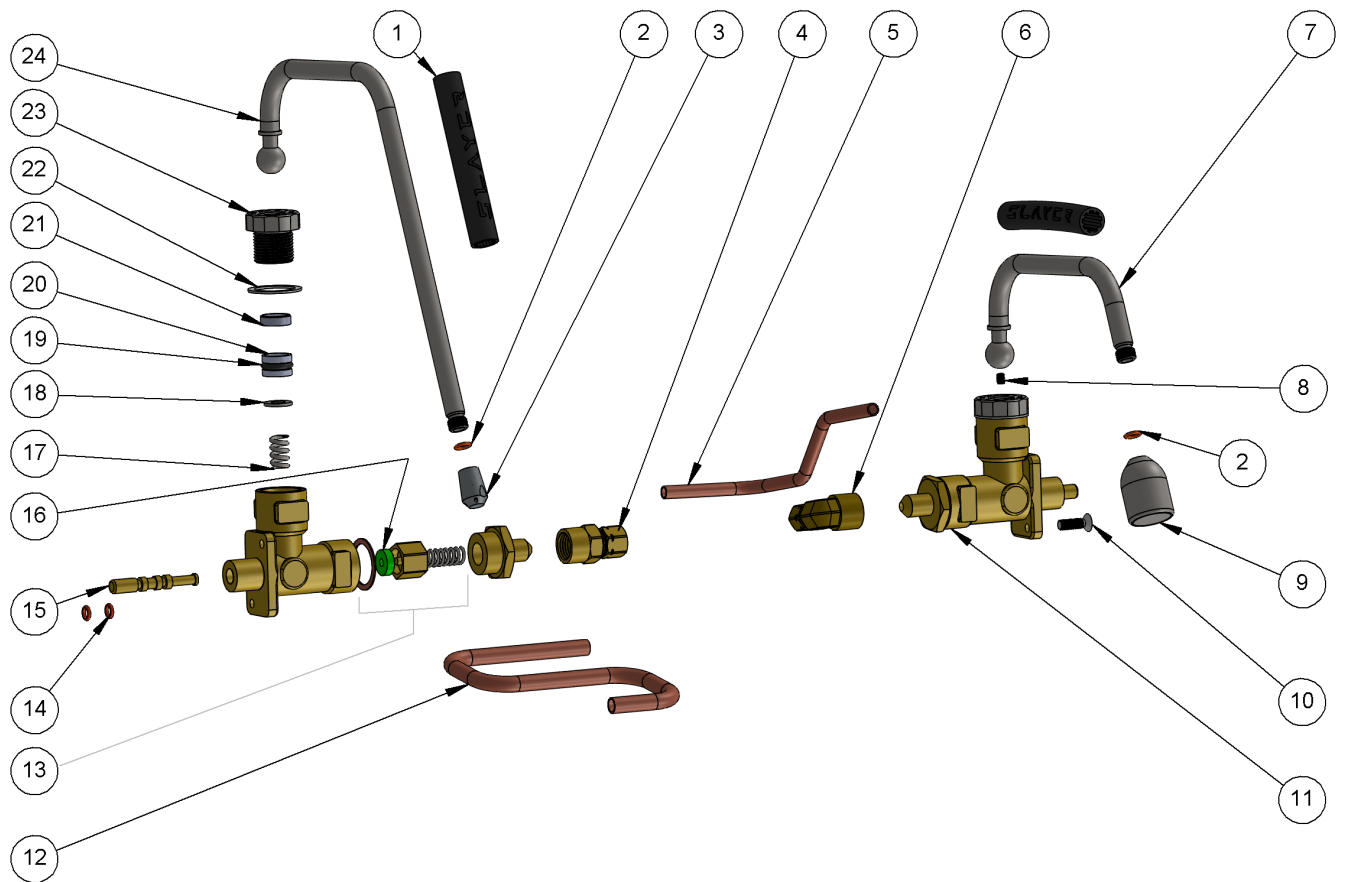
BREW TANK COMPONENTS



BREW TANK COMPONENTS

ITEM NO.	PART NUMBER	DESCRIPTION
1	40004-32630	Brew Gauge Tube Single Group
2	40004-32560	Brew Tank Fill Tube, Single Group
3	99004-50201	Needle Valve Assembly, Single Group
4	10004-50200	Needle/Solenoid Mount Body, Single Group
5	99003-16090	Needle Assembly - Needle Only
6	30000-20194	Valve, 2-Way, Flange Mount, 2.5mm, 24v
7	44005-10090	Screw, Socket Head Cap, M4 Thread, 12mm Length, .7mm Pitch, Stainless
8	46000-10040	O-Ring, FKM, Dash number-010
9	30000-20153	Valve, 3-way, Flange Mount, 2mm, 24v
10	42000-34705	Nut for 1/4" Tube OD Easy-Align Brass Compression Tube Fitting
11	10000-16061	Giggleur, 0.7mm, V3
	10005-16061	Giggleur, 0.6mm
12	46000-10010	O-Ring for Jet Holder, 1 x 3
13	40004-32510	Preheat Tube, Single Group
14	30000-20251	Thermostat, 110C
15	30000-20140	Gasket, Element, Teflon
16	30004-20130	Element, Brew, 600 Watt, 110V, Single Group
	30000-20130	Element, Brew, 600 Watt, 220V
17	44000-36070	Lock Washer, Element Mount
18	44000-36080	Hex Nut, Element Mount
19	44004-37030	18-8 Stainless Steel Socket Head Cap Screw, 1/4"-20 Thread, 1/2" Length, packs of 50
20	15004-16061	Brew Tank with Neck, Single Group
21	42000-34560	Fitting, 90 Deg Elbow for 1/4" Tube OD x 1/8" NPTF - M, Brass
22	42000-34660	Fitting, 1/8 NPT x 1/8, Brass
23	99000-50325	Brew Gauge Assembly

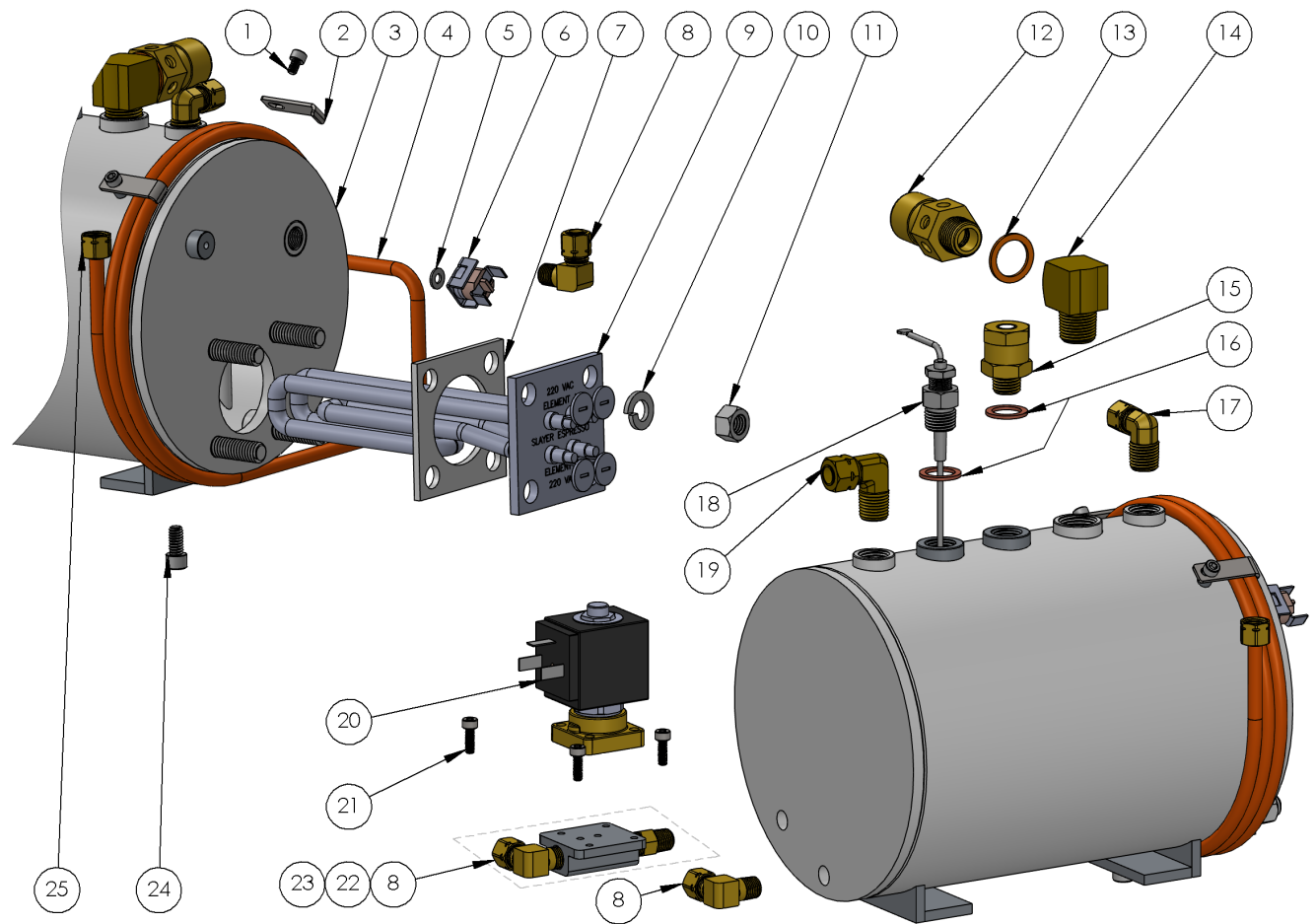
STEAM & HOT WATER COMPONENTS



STEAM & HOT WATER COMPONENTS

ITEM NO.	PART NUMBER	DESCRIPTION
1	46005-53170	Steam Wandom Grip - Slayer Branded
2	46000-50030	O-Ring for Steam Tip, 1.5 x 6
3	46000-50341	Steam Tip, 1.1mm, #1
	46000-50340	Steam Tip, 1.0mm, #0
	46000-50342	Steam Tip, 1.2mm, #2
	46000-50343	Steam Tip, 1.3mm, #3
	46000-50344	Steam Tip, 1.4mm, #4
	46000-50345	Steam Tip, 1.5mm, #5
4	42000-34540	Fitting, 5/16" Tube OD x 1/4" NPTF - F, Brass
5	40004-32540	Hot Water Tube, Single Group
6	42000-34670	Fitting, Elbow, 1/4NPT x 1/4, Brass
7	40004-50450	Hot Water Wand, M4x.7 Tapped in Ball, Hot Water Spigot, Single Group
8	46000-50450	Set Screw, Vented Cup Point, M4 Thread, 5mm Long, Stainless
9	46000-50350	Hot Water Spout
10	44000-36010	Steam Valve Mounting Screw
11	46000-53000	DVG Steam Valve
12	40004-32520	Steam Line, Single Group
13	46900-10010	Steam Valve Rebuild Kit (spring, crush washer, plunger w/ gasket)
14	46000-53090	O-Ring for Brass Steam Valve Pin
15	46000-53080	Steam Valve Pin, Brass
16	46000-53100	Steam Seat Gasket for Steam Valve Seal
17	46000-53030	Articulation Spring for Steam Valve, 13x21mm
18	46000-53040	Washer, Flat, M7 Screw Size, 14mm OD, 1.4mm-1.8mm Thick
19	46000-53050	O-Ring for Peek Steam Valve Bushing
20	46005-53060	Bushing, 15 X 10.5mm Peek Plastic
21	46005-53110	Steam Seal, Peek Plastic
22	46000-53070	Gasket for Steam Valve Brew Actuator, 27mm, Teflon
23	46000-53010	Steam Valve Nut, Stainless
24	40004-50330	Steam Wand, #1 Tip, Single Group, Slayer Espresso

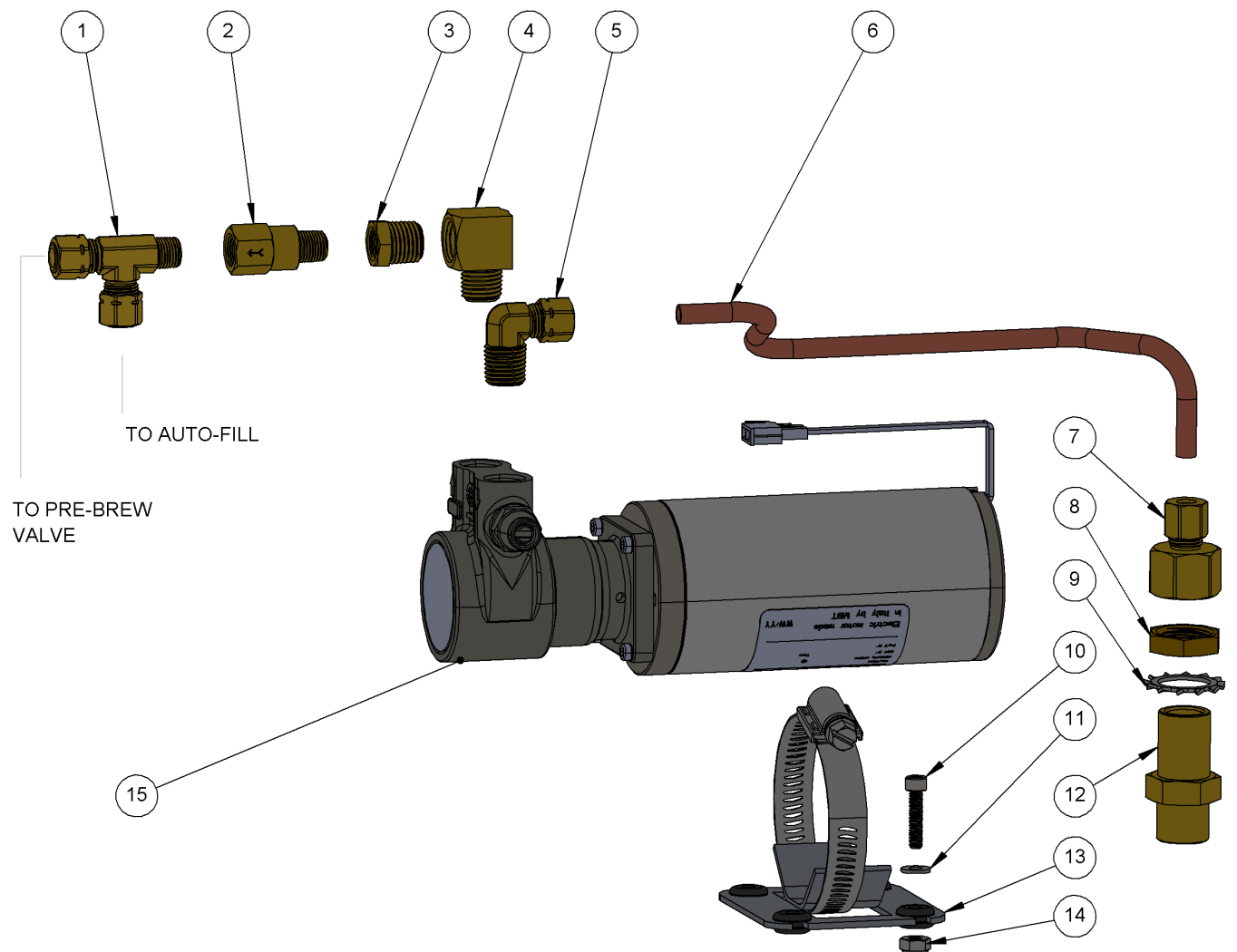
STEAM TANK COMPONENTS



STEAM TANK COMPONENTS

ITEM NO.	PART NUMBER	DESCRIPTION
1	44004-36090	Screw, SHCS, 8-32 x 1/4 Long, Stainless
2	13004-10110	Clamp for Preheat Tube
3	15004-10110	Steam Tank - Single Group
4	40004-32510	Preheat Tube, Single Group
5	44000-10030	Washer, Aluminum, 0.174" ID, 0.375" OD
6	30000-20261	Thermostat, 25A, 145C, Steam tank
7	30000-20140	Gasket, Element, Teflon
8	42000-34560	Fitting, 90 Deg Elbow for 1/4" Tube OD x 1/8" NPTF - M, Brass
9	30004-20180	Element, Dual, 1400/600W, 220VAC
	30004-20170	Element, Dual, 2000/1400 Watt, 120VAC
10	44000-36070	Lock Washer, Element Mount
11	44000-36080	Hex Nut, Element Mount
12	46000-50120	PRV, 2.5 Bar
13	46000-50130	Gasket for PRV, 3/8", Copper
14	42004-34500	Fitting, Medium-Pressure, Threaded Pipe, 3/8 Pipe Size, M x F Elbow, Brass
15	46000-50140	Anti-Suction/Vacuum Valve, 1/4"
16	46000-50150	Gasket ,1/4", Copper for Anti Suction, Level Probe, Expansion Valve V3/Steam
17	42000-34702	Fitting, Easy-Align, Compression Tube, Elbow for 1/4" Tube OD x 1/4 - M Pipe, Brass
18	30004-50170	Water Level Probe Slayer Espresso, 115mm
19	42000-34680	Fitting, Easy-Align, Compression Tube, Elbow for 5/16" Tube OD x 1/4 - M Pipe, Brass
20	30000-20194	Valve, 2-Way, Flange Mount, 2.5mm, 24v
21	44005-10090	Screw, Socket Head Cap, M4 Thread, 12mm Length, .7mm Pitch, Stainless
22	42000-34180	Hex Nipple, Pipe Size 1/8"
23	10999-20191	Solenoid Mount, Body
24	44004-37030	18-8 Stainless Steel Socket Head Cap Screw, 1/4"-20 Thread, 1/2" Length, packs of 50
25	42000-34705	Nut for 1/4" Tube OD Easy-Align Brass Compression Tube Fitting

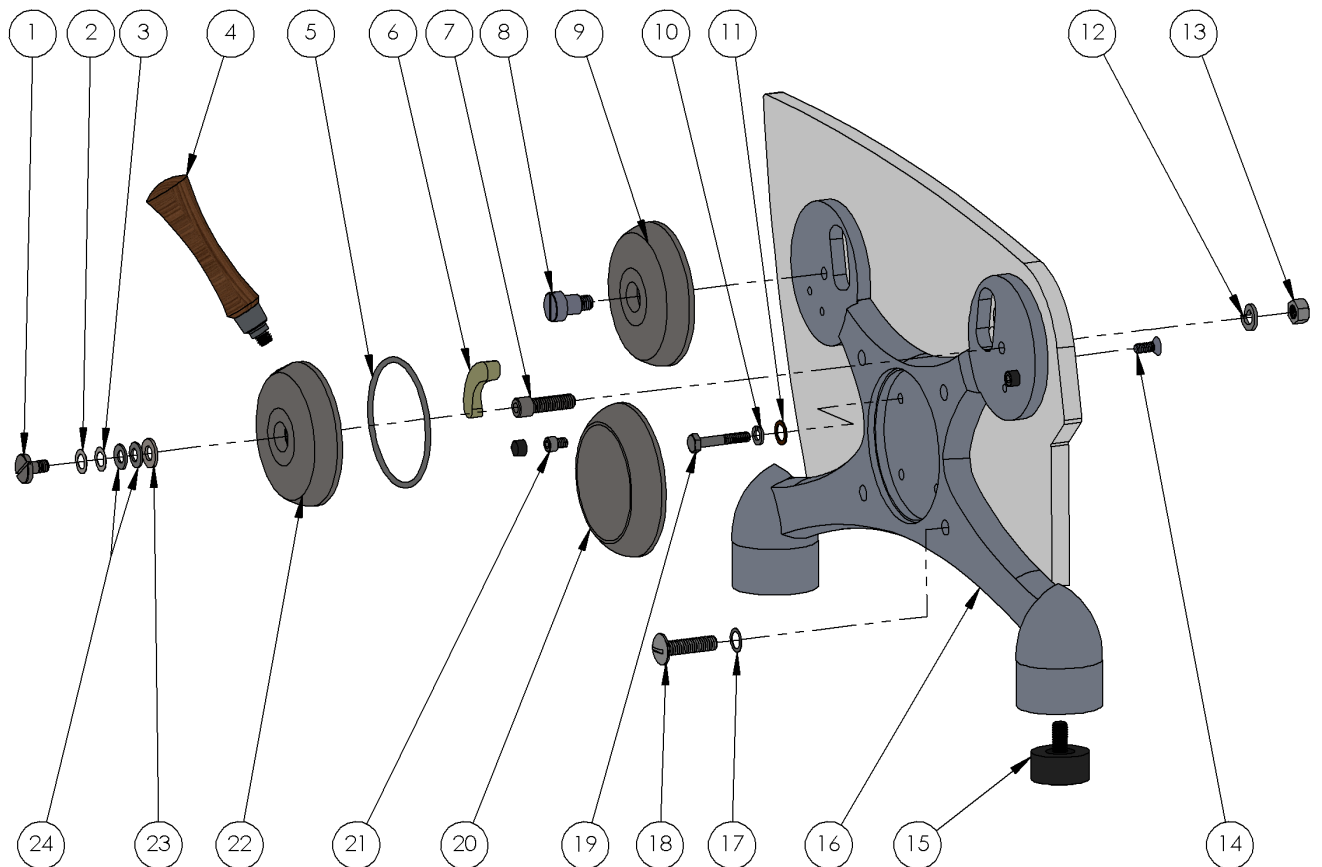
PUMP COMPONENTS



PUMP COMPONENTS

ITEM NO.	PART NUMBER	DESCRIPTION
1	42004-34520	Fitting, Easy-Align, Compression Tube, Right Angle Tee for 1/4" Tube OD x 1/8 - M Pipe, Brass
2	42000-10110	Check Valve, 1/8 NPT Male x 1/8 NPT Female
3	42000-10140	Adapter, HEX, 1/4 MNPT X 1/8 FNPT, Brass
4	42004-34510	Fitting, Medium-Pressure, Threaded Pipe, 1/4 Pipe Size, M x F Elbow, Brass
5	42000-34702	Fitting, Easy-Align, Compression Tube, Elbow for 1/4" Tube OD x 1/4 - M Pipe, Brass
6	40004-32010	Inlet to Pump Tube
7	42000-20000	Fitting, Adapter, 1/4 OD Tube to 3/8 - F Pipe
8	44000-10010	Brass Nut - 3/8 BSPP
9	44000-36360	Washer, External Tooth, Star, 3/8
10	44000-10040	SHCS, 8-32x0.75, 18-8 SS
11	44000-10030	Washer, Aluminum, 0.174" ID, 0.375" OD
12	42000-10010	Extension, Fitting, 3/8"
13	13004-10190	D56 Motor Bracket
14	44004-36050	Nut, Nylock, 8-32
15	30004-10170	Rotary Pump, 24VDC

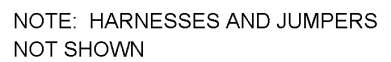
ACTUATOR & X COMPONENTS



ACTUATOR & X COMPONENTS

ITEM NO.	PART NUMBER	DESCRIPTION
1	10004-36600	Shoulder Lock Screw, Single Group
2	46004-10000	Shim, Type 316, 0.010 Thick, 3/8 ID x 5/8 OD, Stainless
3	46004-10001	Shim, Type 316, 0.005 Thick, 3/8 ID x 5/8 OD, Stainless
4	10000-56751-21	Steam Handle, Single Group - European Ash
5	46004-10002	O-Ring, PTFE, Single Group Actuator
6	10004-16130	Actuator Ramp, Nylon, Single Group
7	10004-36610	Actuator Shoulder Bolt, Single Group
8	10004-36031	Shoulder Bolt, Short, 1/2", Single Group
9	10004-16100	Actuator, Dummy, Single Group
10	44000-36110	Lock Washer, Tank Mount
11	46000-53160	Shoulder Bolt Shim, Thick, Red
12	44000-36070	Lock Washer, Element Mount
13	44000-36080	Hex Nut, Element Mount
14	44000-36060	Screw, Hub Mount
15	46000-50180	Rubber Foot, Slayer Espresso 1/2/3 Group
16	20004-16140	X-Casting, Single Group - Stock Silver
17	46000-53160	Shoulder Bolt Shim, Thick, Red
18	44000-36040	18-8 SS Truss Head Slotted Machine Screw 3/8"-16 Thread, 1-1/2" Length, Polished Head
19	44000-36101	Bolt, Hex Head, 1/4 -20 x 1-1/2
20	10004-16090	Hub Cap, Single Group
21	44000-36260	Actuator, Steam, Stop Bolt, Short
22	99004-16510	Actuator Hub Assembly, Single Group - Left
	99004-16520	Actuator Hub Assembly, Single Group - Right
23	46004-10005	Washer, Flat, 300SS, 5/16" Screw Size
24	46004-10004	Washer, Spring Lock, Acetal, M8 Size

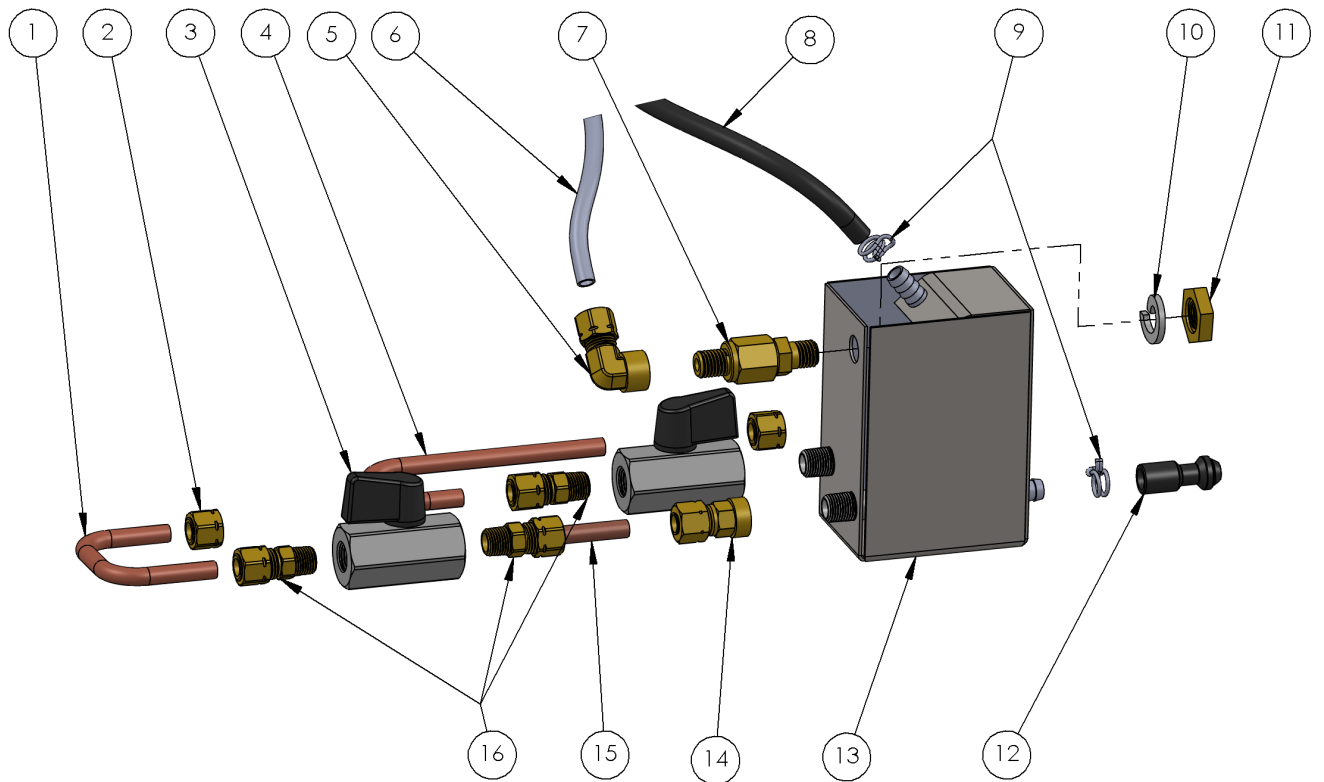
SLAYER ESPRESSO SINGLE GROUP PARTS & ACCESSORIES PRICE LIST V2 | JANUARY, 2020



ELECTRONICS COMPONENTS

ITEM NO.	PART NUMBER	DESCRIPTION
1	99004-60110	Display Assembly, Single Group
2	44004-36080	Screw, Flat-Head Hex Drive, 6-32, 1/4", Stainless
3	44000-17000	Loop Clamp, Nylon, 1in ID x 1/2in W (Black)
4	44004-36050	Nut, Nylock, 8-32
5	30000-20270	Rocker Switch, Main Power
	99005-17010	Pressure Transducer Assembly, ELTEK
7	44000-36510	Washer, Lock, Internal Tooth, #10
8	44000-36170	Screw, Phillips, Valve Insert
9	40004-32620	Transducer Tube, Single Group
10	42000-34705	Nut for 1/4" Tube OD Easy-Align Brass Compression Tube Fitting
11	44004-36141	Screw, Pan Head Phillips, M3 Size, 20mm Length, .5mm Pitch, Stainless
12	30000-20003	Power Supply, Cosel, 500 Watt
13	44004-36090	Screw, SHCS, 8-32 x 1/4 Long, Stainless
14	30004-20011	20 Amp Solid State Relay, 12V
15	30004-10160	Main Board, rotary pump capable, single group
16	44000-36131	Screw, Pan Head Phillips, External Lock Washer, 4-40 Thread, 3/16" Length, Stainless
17	44004-36120	Hex Standoff 1/4", 4-40
18	44000-36330	Screw and Washer for Magnet and Power Supply
*	30004-10010	Element Jumper, Single Group
*	30004-10020	Solenoid Harness, Single Group
*	30004-10030	Magnetic Switch Harness, Single Group
*	30004-10042	Transducer Cable, Rast Connector, Single Group
*	30004-10050	Jumper, Power to Relay, Single Group
*	30004-10060	Jumper, Relay Signal, Single Group
*	30004-10070	Wire, Power to Control Board, Single Group
*	30004-10080	Heating Element Harness, Single Group
*	30004-10090	Autofill Harness, Single Group
*	30004-10070	Wire, Power to Control Board, Single Group
*	30004-10150	Relay Signal Harness
*	30004-10130	Power Tail, Single Grp LP
*	HARNESS AND JUMPER COMPONENTS NOT SHOWN IN IMAGE	

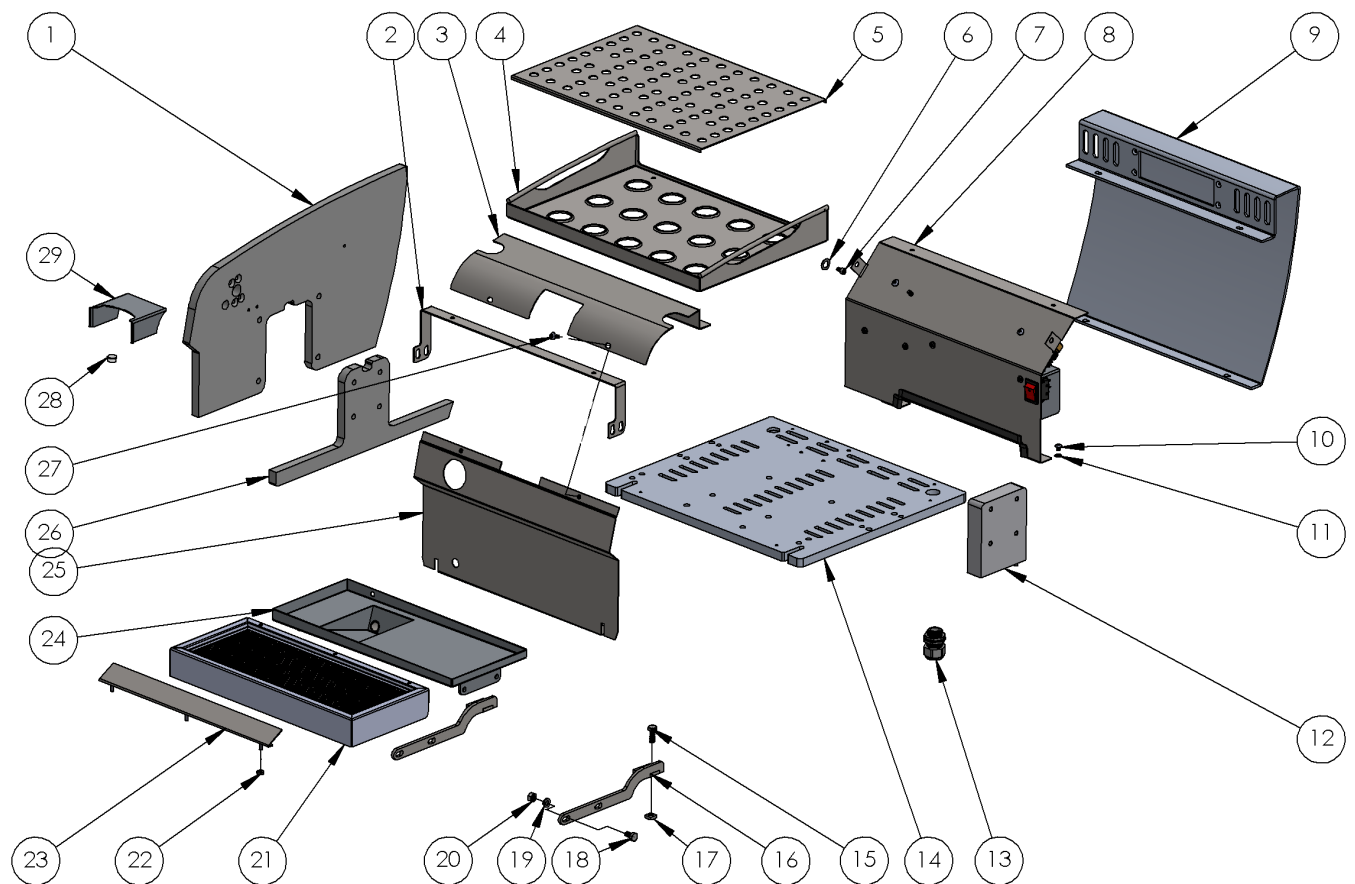
DRAIN COMPONENTS



DRAIN COMPONENTS

ITEM NO.	PART NUMBER	DESCRIPTION
1	40005-32110	Flow Meter Tube
2	42000-34705	Nut for 1/4" Tube OD Easy-Align Brass Compression Tube Fitting
3	42000-50290	Ball Valve, 1/8" NPT
4	40004-32590	Drain Tube Two
5	42000-34570	Brass Compression Tube Fitting, 90 Deg Elbow for 1/4" Tube OD x 1/8" NPTF - F
6	40000-32050	Extreme-Temp Tubing, Teflon, Semi-Clear White 1/8" ID, 1/4" OD - Per Inch
7	42000-10020	Expansion Valve Fitting, Single Group
8	40000-32180	EPDM Rubber Tubing 5/16" ID, 7/16" OD 40000 - Per Inch
9	44000-36290	Spring Clip for Single Group Drain, Small
10	44000-36070	Lock Washer, Element Mount
11	44004-10020	Nut, 1/8 BSPP
12	40004-32090	Drain Tube, Drainbox to Drip Tray, Single Group
13	13004-32090 Rev C	Drain Box, Single Group
14	42000-34550	Fiting, 1/4" Tube OD x 1/8" NPTF - F, Brass
15	40005-32060	Hot Water to Mix Valve Tube, Slayer Steam
16	42000-34500	Fitting, 1/4" Tube OD x 1/8" NPTF - M,

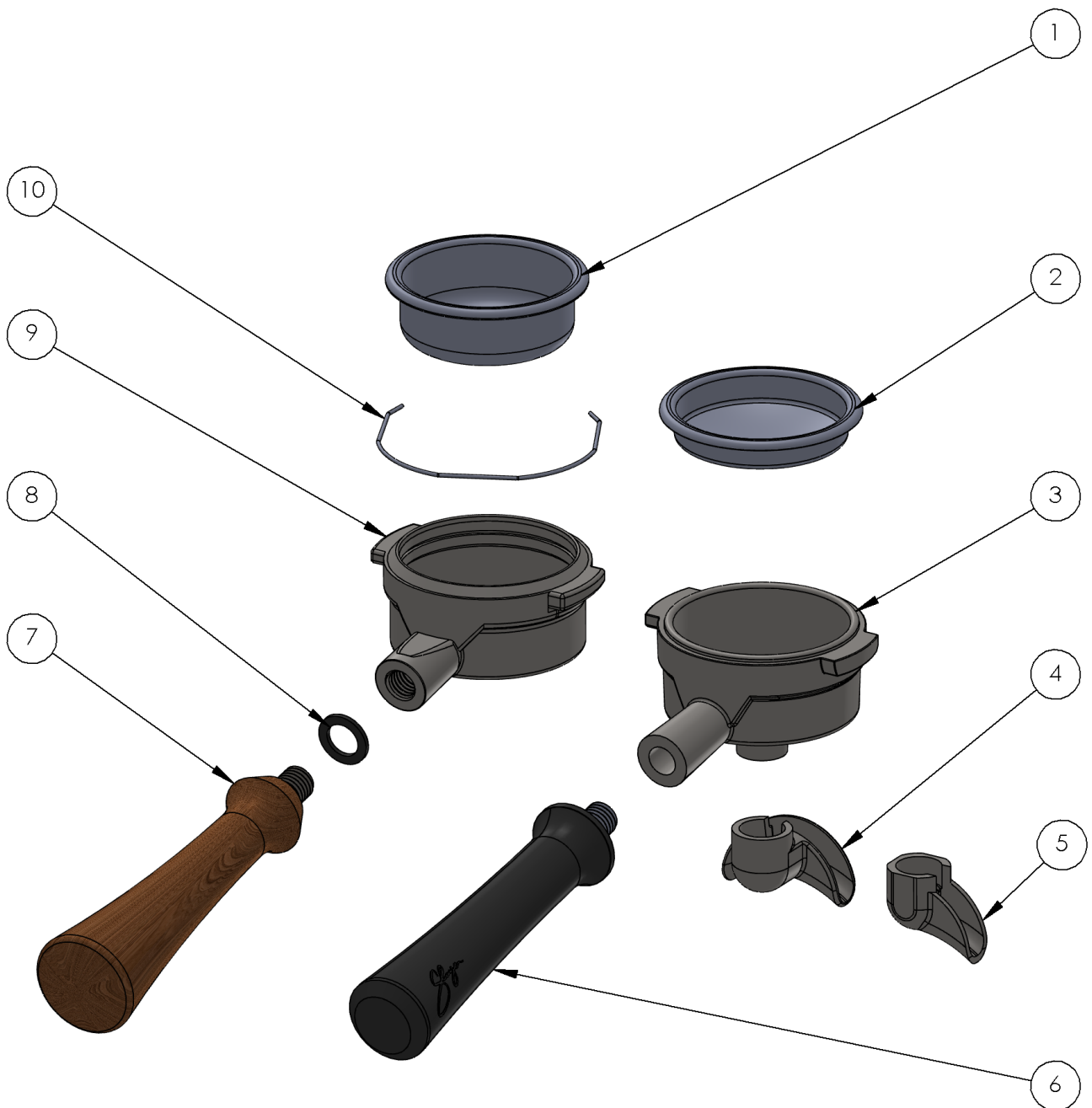
PANELS & CHASSIS



PANELS & CHASSIS

ITEM NO.	PART NUMBER	DESCRIPTION
1	10004-16020-45.RC	Side Panel, Upper, Single Group - "STOCK BLACK"
2	13004-10180	Front Panel, Mount, Single Group
3	13004-10080	Front Panel, Upper, Single Group
4	13004-10050	Cup Tray, Lower, Single Group
5	13004-10060	Cup Tray Cover Single Group
6	44004-50550	Washer, Flat, NAS 1149, 3/8" Size, .63" OD, .02"-.04, Stainless
7	44004-36040	Screw, Socket Head Cap, 10-24 x 5/16
8	99004-10080	Heat Sheild Electronics Assembly Single Group
9	13004-10090-45	Back Panel, Single Group - "STOCK BLACK"
10	44000-36170	Screw, Phillips, Valve Insert
11	44000-36510	Washer, Lock, Internal Tooth, #10
12	99004-13100	Side Block Assembly
13	30004-30410	Cord Strain Relief, Single Group
14	10004-12010	Base Plate Rotary pump
15	44000-36102	Bolt, Hex Head, 1/4-20 x 3/4
16	13004-16000	Drip Tray Bracket, Single Group
17	44000-36151	Square Nut, 1/4"-20, Stainless
18	44000-36050	Screw, Tray/Bracket Mount
19	44000-36110	Lock Washer, Tank Mount
20	44000-36150	Hex Nut, 1/4"-20 Thread Size, 7/16" Width, 3/16" Height, Stainless
21	13004-10015	Drip tray cover, Single Group, Single Piece
22	44000-36370	Nut for Mirror, 8-32
23	13004-10020	Mirror, Single Group
24	13004-10000	Drip Tray, Liner, Single Group
25	13004-10070	Front Panel, Lower, Single Group
26	10004-16010-45	Side Panel, Lower, Single Group - "STOCK BLACK"
27	44000-36160	Screw, Body Panels
28	30000-20280	PID Spacer, Rubber
29	13004-16040	Group Neck Cover, Single Group

PORTAFILTERS



PORTAFILTERS

ITEM NO.	PART NUMBER	DESCRIPTION
1	46000-56551	Single Basket, Espresso, Steam
	46000-56070	Double Portafilter Basket, Ridgeless
	46000-56063	Triple Basket, Espresso, Steam
2	46000-56100	Blind Portafilter Basket
3	46000-56120	Spouted Portafilter, Body Only
4	46000-56130	Portafilter Double Spout, Spout Only
5	46000-56131	Portafilter Single Spout, Spout Only
6	24015-10011	Portafilter Handle, Soft Touch with Slayer Logo
7	47000-61008	Portafilter Handle, European Ash
8	46000-56030	Gasket for Portafilter Handle
9	46000-56041	Portafilter Body, Naked, Metal Only
10	46000-56160	Portafilter Locking Spring, 1.20 mm, Stainless
*	46000-60020	Slayer Cleaner 566g (20oz)
*	SLAYER CLEANER NOT SHOWN IN IMAGE	
COMPLETE PORTAFILTERS		
	86000-50010	European Ash Naked Portafilter
	86000-50011	European Ash Single Spouted Portafilter
	86000-50012	European Ash Double Spouted Portafilter
	86015-50000	Soft Touch Naked Portafilter
	86015-50001	Soft Touch Single Spouted Portafilter
	86015-50002	Soft Touch Double Spouted Portafilter