

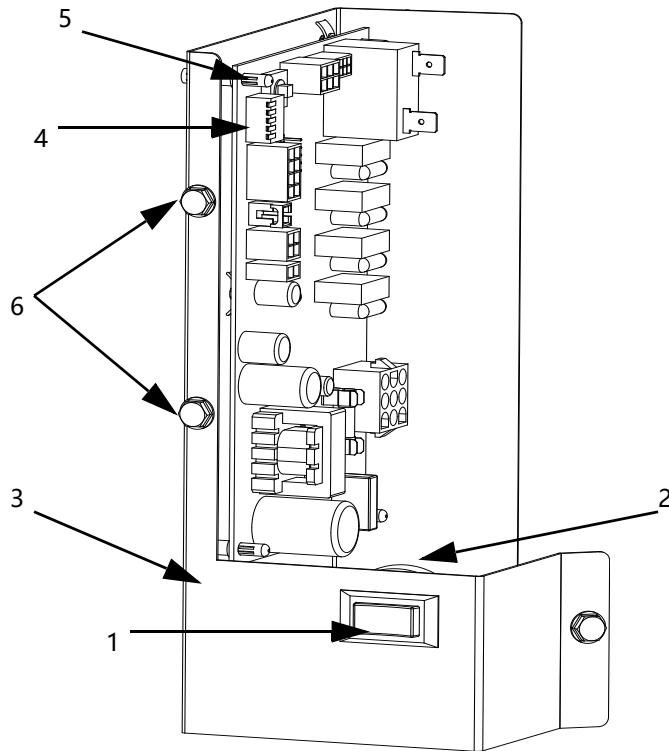


Ice Machine Parts List for Series UG0020 Models

UGE0020A

UGP0020A

UGE0020 CONTROL BOX



DESCRIPTION

PART NO.

| | | |
|----|--|--------------------------|
| 1 | Toggle Switch | |
| a. | Toggle Switch | 2301513 ^[1] |
| b. | Toggle Switch | 040005440 ^[2] |
| 2 | Bushing, SB1500-21/2240 | 2500139 |
| 3 | Control Box | |
| a. | Control Box | 040003595 ^[1] |
| b. | Control Box | 040005442 ^[2] |
| c. | Control Box Cover-Air-cooled Models (Not Show) | 040003596 |
| 4 | Control Board | |
| a. | Control Board | 040002984 ^[1] |
| b. | Control Board | 040005521 ^[2] |

Miscellaneous – Brackets, Screws, etc.

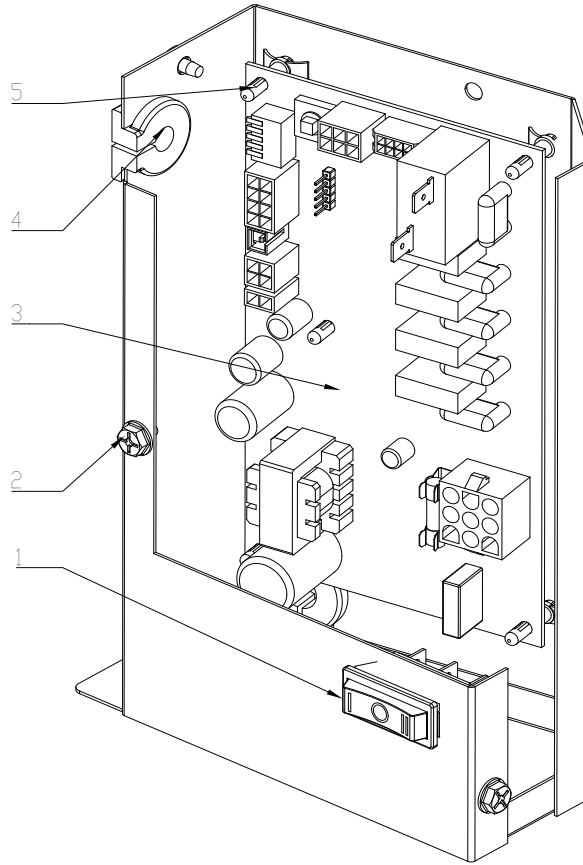
| | | |
|----|---------------------------------|-----------|
| 5 | Control Board Mounting Supports | 4302253 |
| 6 | Screw | 5202329 |
| 7 | Wiring Harness (Not Shown) | |
| a. | Wiring Harness, Main | 040003745 |
| b. | Wiring Harness, Toggle Switch | 040003438 |
| 8 | Jump Wire (Not Shown) | |
| a. | 230V/50Hz | 040003060 |
| b. | 230V/60Hz | 040003070 |

NOTES:

[1] Before Serial Number 310370498.

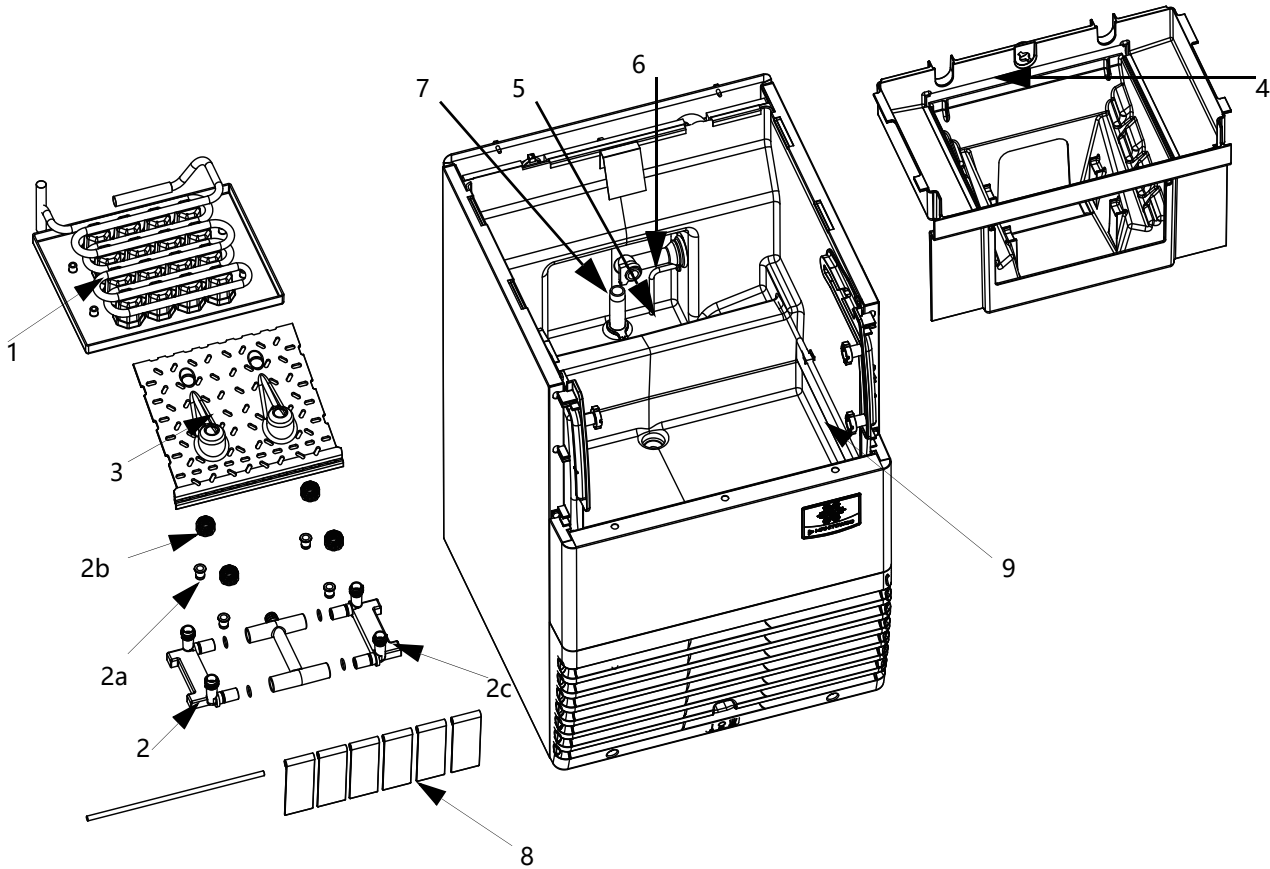
[2] After Serial Number 310370498.

UGP0020 CONTROL BOX



| DESCRIPTION | PART NO. |
|--|------------|
| 9 Toggle Switch | .040005440 |
| 10 Screw | .5202329 |
| 11 Control Board | .040006639 |
| 12 Protection Grommet 23*23. | .040006595 |
| 13 Control Board Mounting Supports | .4302253 |
| Miscellaneous – Wire (Not Shown) | |
| 14 Wiring Harness, Main. | .040006637 |
| 15 Wiring Harness, Toggle Switch | .040003438 |
| 16 Jump Wire(230V/50Hz) | .040003060 |

UG0020 EVAPORATOR ASSEMBLY



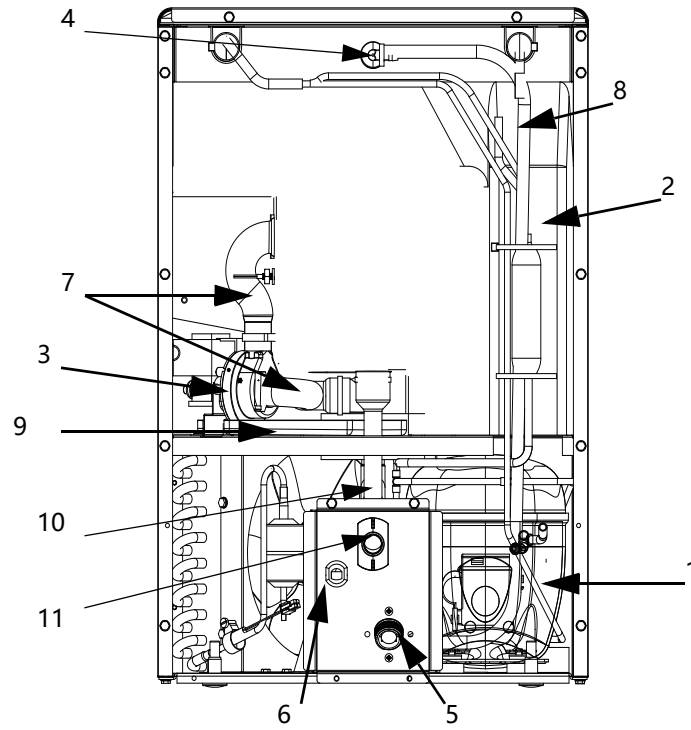
DESCRIPTION

PART NO.

| | | |
|---|--|--------------------------|
| 1 | Evaporator Assembly -Standard | 3006429 |
| 2 | Spray Bar Assembly | 040004363 |
| 2a | Insert (each) | 4008779 |
| 2b | Cap (each) | 4008769 |
| 2c | O-ring | 5004639 |
| 3 | Ice Ramp | 040003489 |
| 4 | Evaporator Housing Assembly | 040003490 |
| 5 | Water Level NTC Thermistor | 040003053 |
| 6 | Tubing (Water Pump Out) | 040004668 |
| 7 | Standpipe Assembly | |
| a. | Standpipe | 4012749 |
| b. | Plug | 040000096 |
| 8 | Curtain Assembly | |
| a. | Paddle | 040003482 ^[1] |
| b. | Rod | 000000671 |
| c. | Cover.evap/Hanger | 040003723 |
| 9 | Bin level control metal sheet | 040004244 |
| 10 | Bin Full NTC Thermistor Assembly (not shown) | 040004976 |
| Miscellaneous – Brackets, Screws, etc. | | |
| 11 | Spray Bar Clamp | 5650709 |

NOTE: [1] 6 paddles used on UG0020.

UG0020 REFRIGERATION COMPARTMENT – COMMON PARTS



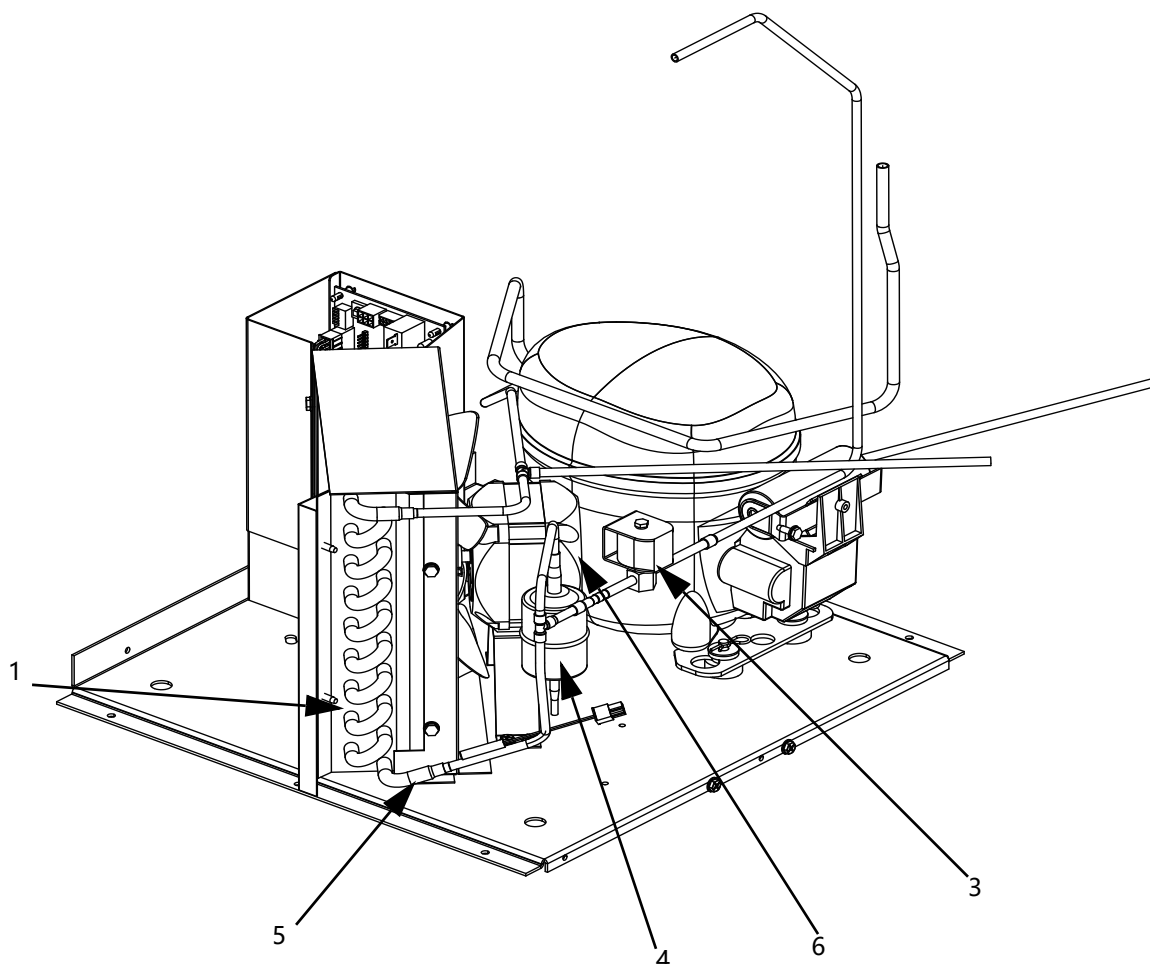
| DESCRIPTION | PART NO. |
|---|--------------------------|
| 1 Compressor | |
| 1a Embraco 230/50-60/1 Ph | 040000170 ^[1] |
| a. Start Relay | 2010063 ^[1] |
| b. Overload Protector | 2010103 ^[1] |
| 1b Compressor 230/50/1 Ph | 040006835 ^[2] |
| a. PTCR | 040006837 ^[2] |
| b. Overload Protector | 040006838 ^[2] |
| c. Run Capacitor | 040006840 ^[2] |
| 2 Cap Tube Assembly | |
| a. Cap Tube Assembly-UGF | 040004365 |
| b. Cap Tube Assembly-UGP | 040007785 |
| 3 Water Pump | |
| a. 220V/50Hz | 040005212 |
| b. 220V/60Hz | 040005213 |
| 4 Evaporator Water Inlet Fitting | 040004041 |
| 5 Water Inlet Valve | |
| a. 230/50-60Hz | 040001079 |
| b. Mylar Shield | 000000827 |
| 6 Terminal Block | 2512043 |
| 7 Vinyl Tubing | |
| a. Pump to Spray Bar | 040004668 |
| b. Sump to Pump | 040004667 |
| c. Clamp | 5000493 |
| 8 Water Inlet Tubing .375 ID | 040004048 |
| 9 Condensate Tray | 4011769 |
| 10 Bin Drain Tube | 040002975 |
| 11 Drain Fitting Barbed | 4011289 |
| Miscellaneous – Brackets, Screws, etc.—Not Shown | |
| 12 Drain Line Clamp | 5650733 |
| 13 Water Supply Hose (not shown) | |
| a. Use on UGF-261&UGP-251 | 040001088 |
| b. Use on UGF-251 | 040003502 |
| 14 Screw 7 x 7 mm (mounts water inlet valve) | 5004429 |
| 15 Screw 5 x 13 mm (mounts water pump) | 5005023 |
| 16 Compressor Mounting | |
| 16a Compressor Mounting Retainer | 5648269 |
| 16b Compressor Clevis Pin 1/4" x 1" | 3712109 |
| 16c Compressor Hairpin Clip | 5648289 |
| 16d Compressor Sleeve | 5000909 |
| 16e Compressor Rubber Grommet | |
| a. Compressor Rubber Grommet | 5000899 ^[1] |
| b. Compressor Rubber Grommet | 040002893 ^[2] |
| 16f Compressor Washer | 5000979 |
| 17 Leg | 5005909 |
| 18 Power Cord (not shown) | |
| a. 230/50/1 (Only in China) | 2008393 ^[1] |
| b. 230/50/1 | 040000766 ^[2] |
| c. 230/60/1 | 2033023 |

NOTE:

[1] UGE0020

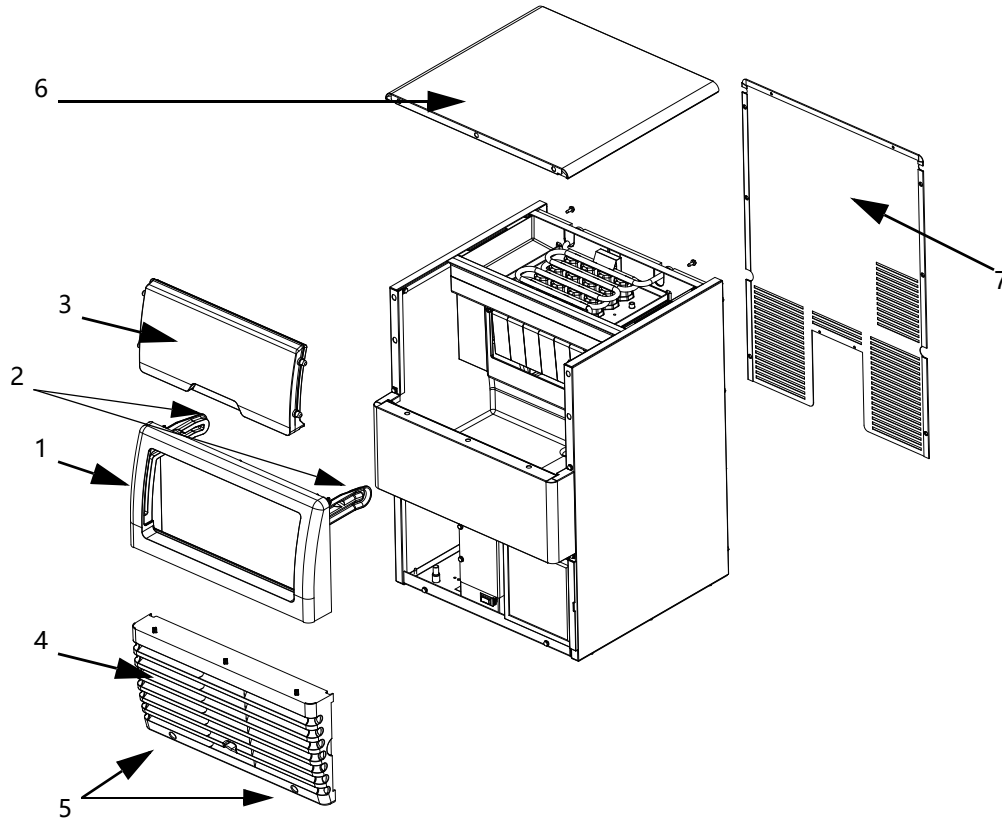
[2] UGP0020

UG0020 REFRIGERATION COMPARTMENT – AIR-COOLED



| DESCRIPTION | | PART NO. |
|---|--|-----------|
| 1 | Air Condenser | 040002976 |
| 2 | Baffle - Air Condenser (not shown) | 040002992 |
| 3 | Hot Gas Valve | 040003786 |
| 4 | Line Drier | 8252169 |
| 5 | Liquid Line NTC Thermistor | 040003056 |
| 6 | Fan Motor | |
| | a. 230/50-60 Hz | 040004035 |
| | b. Fan Blade | 040003599 |
| Miscellaneous – Brackets, Screws, etc. | | |
| 7 | Fan Shroud | 040003720 |
| 8 | Fan Motor Mounting Bracket | 040002995 |
| 9 | SCR, SS HEX 23 TC - M5X13MM (bracket to base (bracket to Shroud) | 5004499 |
| 10 | Screw, M4X.7X8MM HX SEMS (motor to bracket) | 5005513 |

UG0020 PANELS



DESCRIPTION

PART NO.

Door – Gray

| | | |
|---|---|-----------|
| 1 | Frame | 040004027 |
| 2 | Door Track Assembly | 040004089 |
| 3 | Door Assembly | 040004028 |
| 4 | Grill (Not Including Air Filter) | 040002977 |
| 5 | Grill Screws (5 x 13 mm) | 5004499 |
| 6 | Top Cover | 6062119 |
| 7 | Back Panel | 040003724 |
| 8 | Leg Levelers (Not Shown) | 5005909 |
| 9 | Air Filter (Not Shown) | 040004367 |