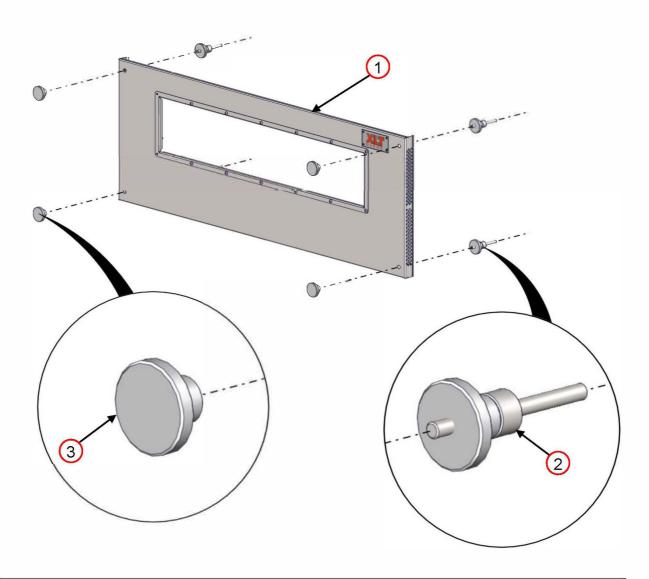


	FRONT PANEL			
ITEM	PART NUMBER	DESCRIPTION	YOUR PRICE	
1	XA 6500	Front Panel Assembly	P.O.R	
2	XA 6505	Front Panel Knob	\$15.90	
3	XA 6600	Sandwich Door	P.O.R	
4	XF 126-2	Screw 10-24	P.O.R	
5	XM 6703	Door Retainer Left	\$13.80	
6	XM 6704	Door Retainer Right	\$13.80	

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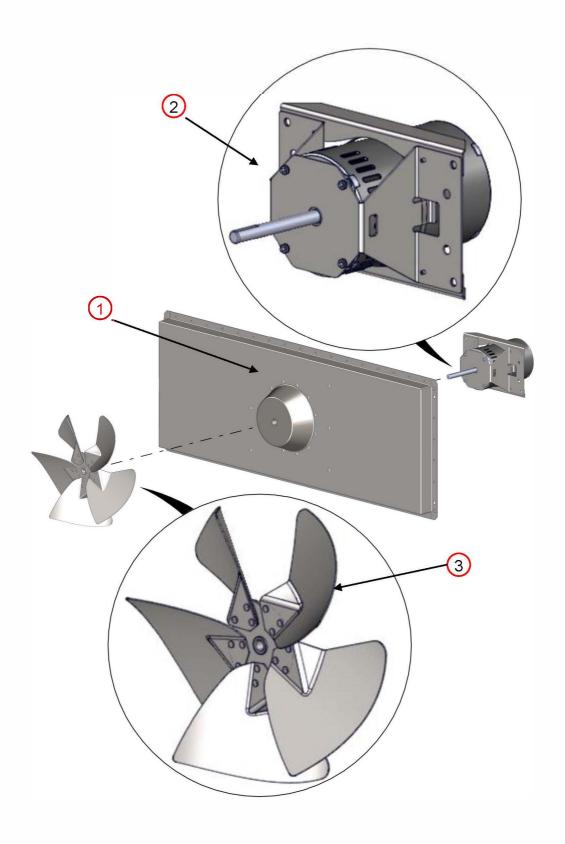
	EXTENDED FRONT PANEL				
ITEM	PART NUMBER	DESCRIPTION	YOUR PRICE		
1	XA 6700	Extended Front Panel	P.O.R		
2	XA 6504	Front Panel Knob Assy Ext Frt	\$33.09		
3	XP 6505	Front Panel Knob	\$14.49		

Front Panel information required:

- •Size of Oven
- •Short or Long Window
- •Stainless or Wood Handle
- •3" or 5" Window Opening



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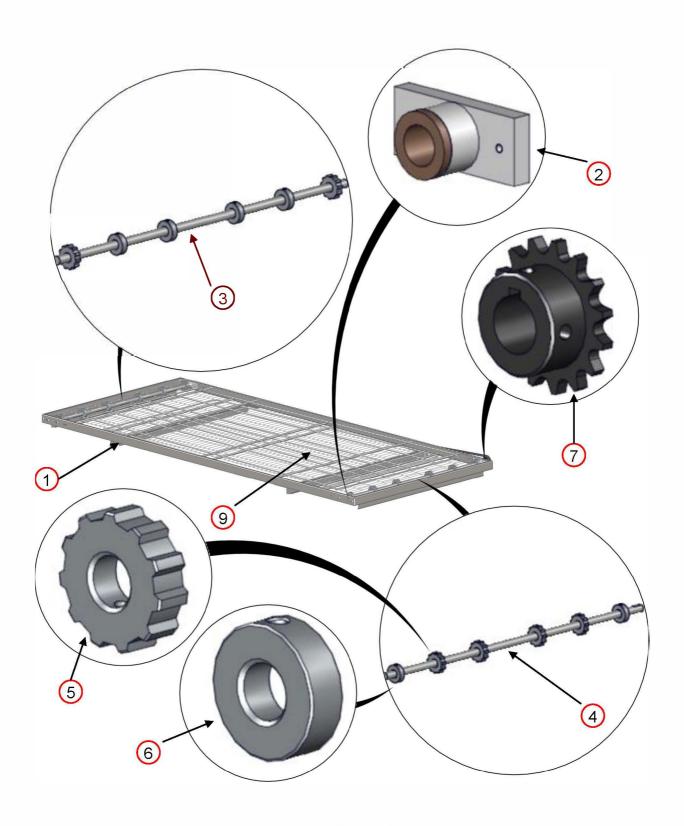
	BACK WALL			
ITEM	PART NUMBER	DESCRIPTION	YOUR PRICE	
1	XA 5001	Back Wall Assembly	P.O.R	
2	SP 5009A-75	Fan Motor w/ Mount 3/4 HP	\$283.20	
3	XA 5200	Fan Blade	P.O.R	

Back Wall information required:

- •Size of Oven
- Voltage



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Conveyor Drive Chain not shown

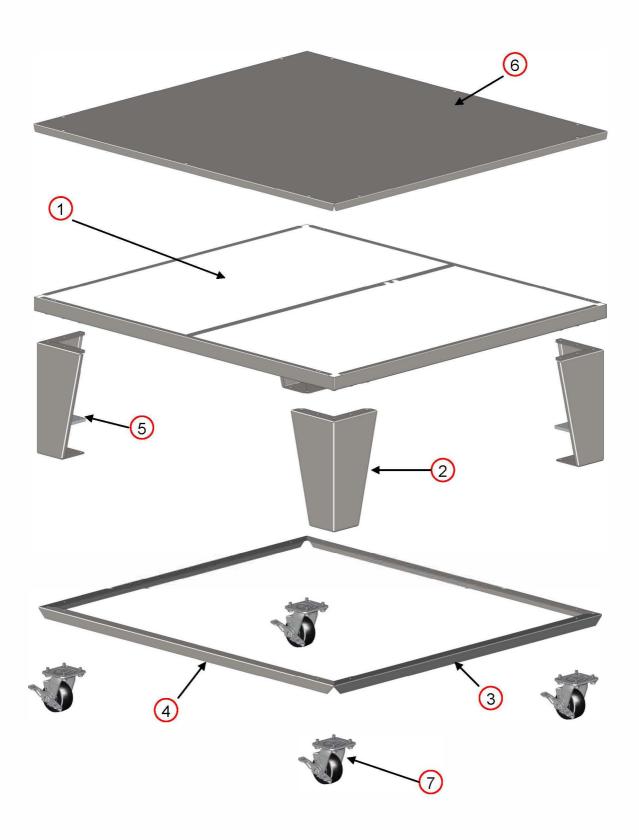


	CONVEYOR			
ITEM	PART NUMBER	DESCRIPTION	YOUR PRICE	
1	XA 7000	Conveyor Assembly	P.O.R	
2	XA 7200	Conveyor Bearing Assembly	\$9.30	
3	XM 7301	Conveyor Shaft Idle	P.O.R	
4	XM 7302	Conveyor Shaft Drive	P.O.R	
5	XP 7403	Conveyor Roll Notched	\$12.20	
6	XP 7404	Conveyor Roll Plain	\$11.00	
7	XP 9503	Conveyor Sprocket Driven 15	\$15.50	
8	XP 9504	Conveyor Drive Chain	\$23.60	
9	XP 9506	Conveyor Belt	P.O.R	

Conveyor information required:

- •Oven Size
- •Split Belt or Standard Belt

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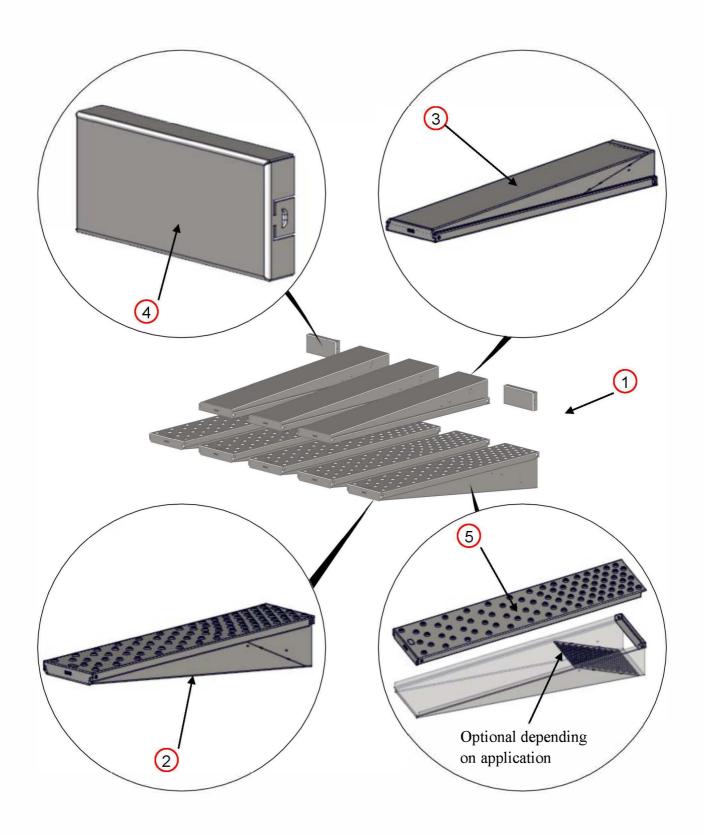
BASE			
ITEM	PART NUMBER	DESCRIPTION	YOUR PRICE
1	XA 1001	Base Assembly	P.O.R
2	XM 1003-15	Base Leg	\$65.40
3	XM 1006	Side Leg Angle	P.O.R
4	XM 1007	Front/Back Leg Angle	P.O.R
5	XM 1008	Bolster Plate	\$11.50
6	XM 1010	Oven Lid	P.O.R
7	XP 1004	Caster	\$21.60

Base information required:

- •Size of Oven
- •Single, Double, or Triple Stack



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	FINGERS			
ITEM	PART NUMBER	DESCRIPTION	YOUR PRICE	
1	XA 8Xxxxx	Finger Group Assembly	P.O.R	
2	XA 8001-B	Finger Body Bottom	P.O.R	
3	XA 8001-T	Finger Body Top	P.O.R	
4	XM 8009-S	Finger Block Off Plate	\$12.60	
5	XM 8xxx	Finger Outer Plate	P.O.R	

Finger information required:

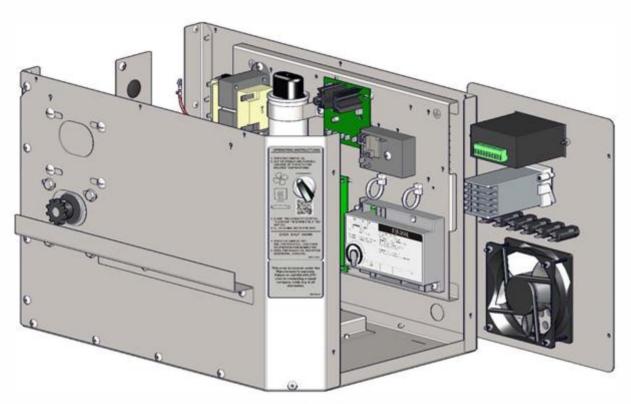
- •Size of Oven
- •Customer name
- •Part number on front of finger outer



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Operating Position (shown with lid removed)



Service Position





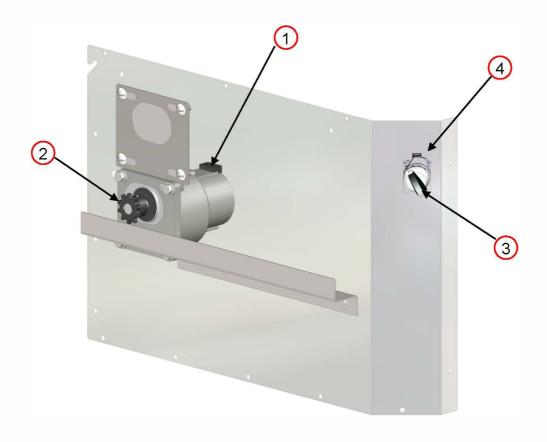
CONTROL PANEL			
ITEM	PART NUMBER	DESCRIPTION	YOUR PRICE
1	SP 4520-GA	Fan Guard / Filter Holder	\$5.60
2	XP 4501-S	FPPG Fan Standard M2	\$36.20
3	XP 4507-24-A	Conveyor Speed Control 24VDC	\$277.10
4	XP 4508	Temperature Control GAS	\$298.30
5	XP 4515-CB	Circuit Breaker	\$6.95
6	XP 4520-GA	Fan Filter	\$1.95

Control Panel information required:

- •Size of Oven
- Voltage
- •Circuit Breaker amp rating
- •Conveyor Belt direction



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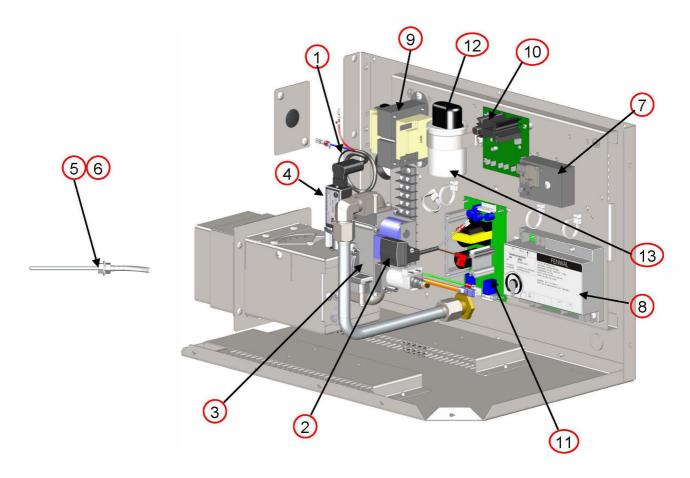
	CONTROL BOX FRONT			
ITEM	PART NUMBER	DESCRIPTION	YOUR PRICE	
1	XA 4117-12.5 RPM STD	Conv Motor Assy 12.5 RPM STD	\$305.30	
2	XP 4155	Sprocket Conveyor Drive 10T	\$15.70	
3	XP 4101	Switch Operator	\$21.40	
4	XP 4102	Contact Block 1 Pole w/Mount	\$21.40	

Control Box Front information required:

- •Size of Oven
- •Split Belt or Standard Belt



Technical Support US: 888-443-2751



	— CONTROL BOX BACK			
ITEM	PART NUMBER	DESCRIPTION	YOUR PRICE	
1	XA 4211-DC	UV Flame Detector Wire Plug	\$11.46	
2	XA 4235	Rectifier Plug Assy	\$15.80	
3	XP 4207-DI	Multi-Valve V1 & V2	\$107.30	
4	XP 4210-UV-DC	Flame Detector 24VDC	\$109.00	
5	XP 4509	Thermocouple Type K 48 (RH)	\$31.80	
6	XP 4510	Thermocouple Type K 105 (LH)	\$51.90	
7	XP 4704-120 VOLT	Cool Down Timer 120 Volt R1	\$46.70	
8	XP 4705-DI	Ignition Control DI RO & SQ	\$77.00	
9	XP 4706-S	Transformer 24V 60VA	\$26.30	
10	XP 4710-DI	Signal Conditioner Elan	\$60.00	
11	XP 4716	Power Supply PS	\$32.40	
12	XP 5012	Capacitor Boot	\$2.30	
13	XP 5014-30	Capacitor Baldor 3/4 HP 30uF	\$18.60	

Control Box Back information required:

- •Size of Oven
- Voltage

Simple Smart

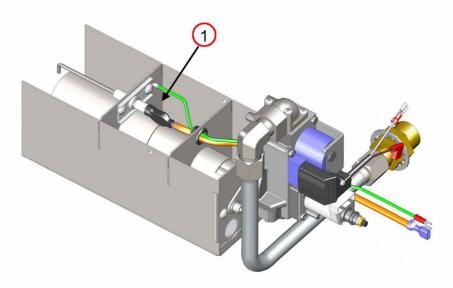
Technical Support US: 888-443-2751



CONTROL BOX REAR				
ITEM	ITEM PART NUMBER DESCRIPTION YOUR PRICE			
1	XA 9301	Power Cord Assembly	\$28.40	

Control Box Rear information required:

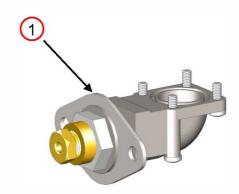
- •Size of Oven
- Voltage



BURNER				
ITEM	ITEM PART NUMBER DESCRIPTION YOUR PRICE			
1	XA 4203-DI-SQ	FS/SI Assembly	\$52.90	

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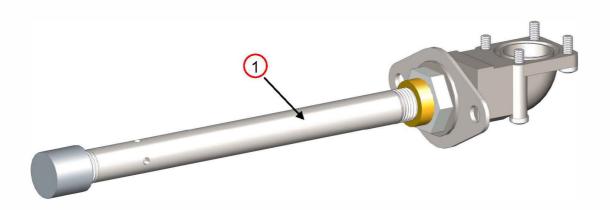




NATURAL GAS VALVE				
ITEM	PART NUMBER	DESCRIPTION	YOUR PRICE	
1	SP 9910-QF-Nat	Natural Gas Conversion Kit	\$12.20	

Burner information required:

•Size of Oven



PROPANE VALVE				
ITEM	PART NUMBER	DESCRIPTION	YOUR PRICE	
1	SP 9910-QF-Pro	Propane Conversion Kit	\$36.50	

Burner information required:

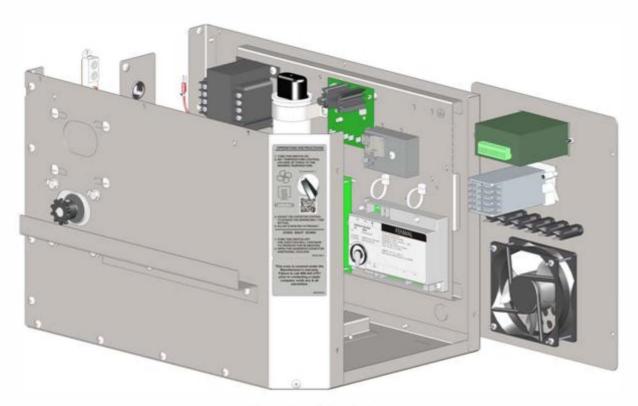
Technical Support US: 888-443-2751

•Size of Oven





Operating Position (shown with lid removed)



Service Position





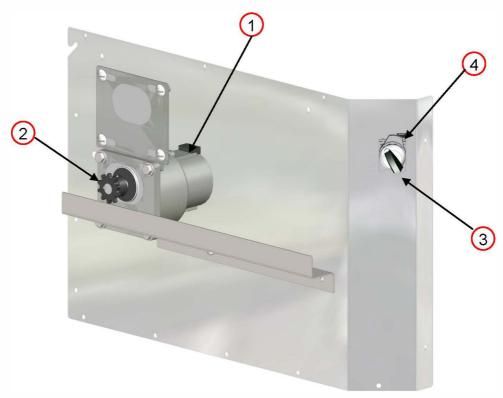
CONTROL PANEL				
ITEM	PART NUMBER	DESCRIPTION	YOUR PRICE	
1	SP 4520-GA	Fan Guard / Filter Holder	\$5.60	
2	XP 4501-W	FPPG Fan Standard M2	\$33.70	
3	XP 4507-24-A	Conveyor Speed Control 24VDC	\$277.10	
4	XP 4508	Temperature Control GAS	\$298.30	
5	XP 4515-CB	Circuit Breaker	\$6.95	
6	XP 4520-GA	Fan Filter	\$1.95	

Control Panel information required:

- •Size of Oven
- Voltage
- •Circuit Breaker amp rating
- •Conveyor Belt direction



Technical Support US: 888-443-2751



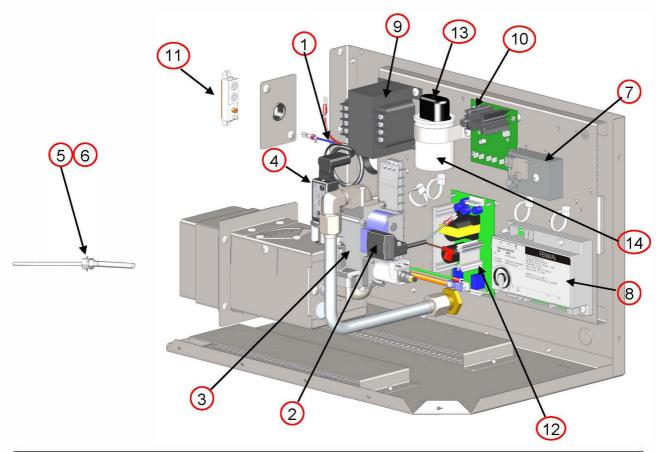
CONTROL BOX FRONT				
ITEM	PART NUMBER	DESCRIPTION	YOUR PRICE	
1	XA 4117-12.5 RPM STD	Conv Motor Assy 12.5 RPM STD	\$305.30	
2	XP 4155	Sprocket Conveyor Drive 10T	\$15.70	
3	XP 4101	Switch Operator	\$21.40	
4	XP 4102	Contact Block 1 Pole w/Mount	\$21.40	

Control Box Front information required:

- •Size of Oven
- •Split Belt or Standard Belt



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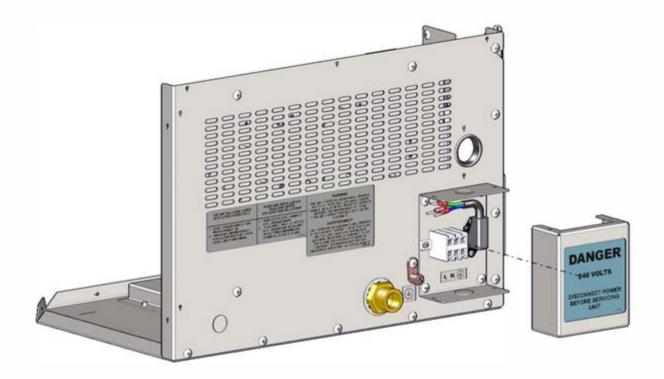
CONTROL BOX BACK				
ITEM	PART NUMBER	DESCRIPTION	YOUR PRICE	
1	XA 4211-DC	UV Flame Detector Wire Plug	\$11.46	
2	XA 4235	Rectifier Plug Assy	\$15.80	
3	XP 4207-DI	Multi-Valve V1 & V2	\$107.30	
4	XP 4210-UV-DC	Flame Detector 24VDC	\$109.00	
5	XP 4509	Thermocouple Type K 48 (RH)	\$31.80	
6	XP 4510	Thermocouple Type K 105 (LH)	\$51.90	
7	XP 4704-230 VOLT	Cool Down Timer 230 Volt R1	\$46.70	
8	XP 4705-DI	Ignition Control DI RO & SQ	\$77.00	
9	XP 4706-W	Transformer 24V 75VA	\$108.90	
10	XP 4710-DI	Signal Conditioner Elan	\$60.00	
11	XP 4713	High Temp Limit Switch	\$53.10	
12	XP 4716	Power Supply PS	\$32.40	
13	XP 5012	Capacitor Boot	\$2.30	
14	XP 5014-30	Capacitor Baldor 3/4 HP 30uF	\$18.60	

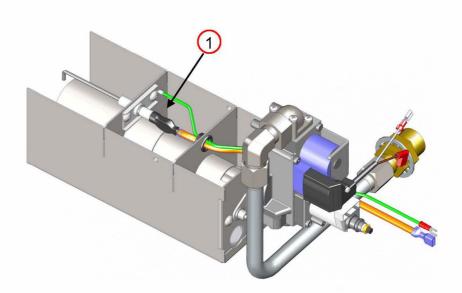
Control Box Back information required:

- •Size of Oven
- Voltage

Technical Support US: 888-443-2751



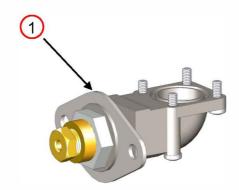




BURNER				
ITEM	PART NUMBER	DESCRIPTION	YOUR PRICE	
1	XA 4203-DI-SQ	FS/SI Assembly	\$52.90	

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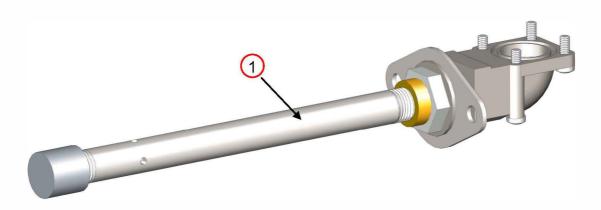




NATURAL GAS VALVE				
ITEM	PART NUMBER	DESCRIPTION	YOUR PRICE	
1	SP 9910-QF-Nat	Natural Gas Conversion Kit	\$12.20	

Burner information required:

•Size of Oven



PROPANE VALVE				
ITEM PART NUMBER DESCRIPTION YOUR PR				
1	SP 9910-QF-Pro	Propane Conversion Kit	\$36.50	

Burner information required:

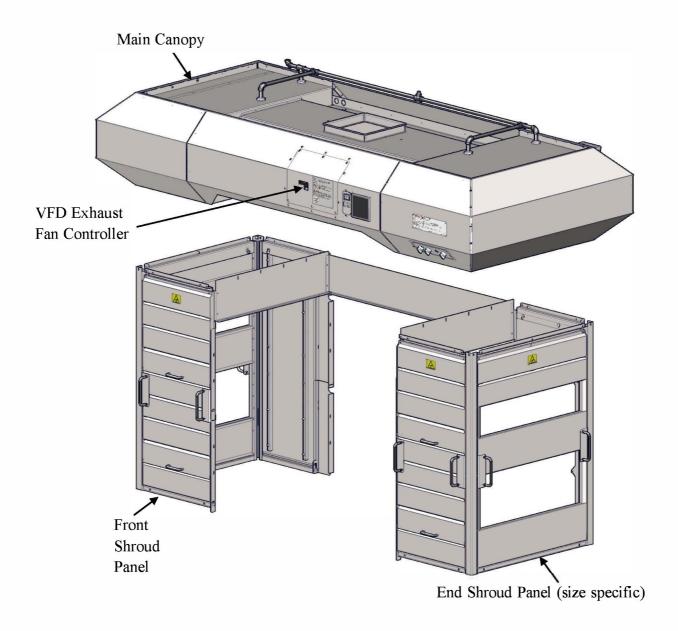
Technical Support US: 888-443-2751

•Size of Oven



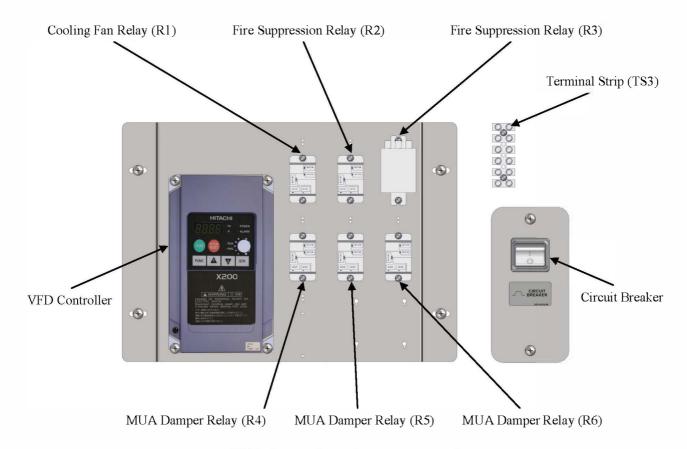
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VFD CONTROL BOX - STANDARD

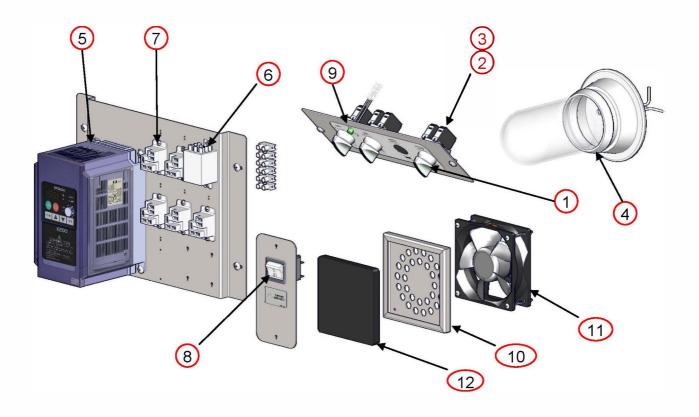
VFD Control Box w/Fire Suppression



VFD Control Box (Cover removed)



Technical Support US: 888-443-2751



VFD				
ITEM	PART NUMBER	DESCRIPTION	YOUR PRICE	
1	XP 4101	Switch Operator	\$21.40	
2	XP 4102	Contact Block 1 Pole w/Mount	\$21.40	
3	XP 4102-C	Contact Block 1 Pole	\$16.30	
4	HP 1251	Light Assembly	\$57.80	
5	HP-2051	VFD Hitachi X200-007NFU	\$198.30	
6	HP-2055A-S	Relay 11 Pin Flange Mount	\$31.00	
7	HP-2056A	W9A Minature Power Relay	\$13.70	
8	HP-2060-S	Circuit Breaker Exhaust Fan	\$52.30	
9	HP-2061	Current Sensing Light	\$35.10	
10	SP 4520-GA	Fan Guard / Filter Repl Kit GA	\$5.60	
11	XP 4501-S	FPPG Fan Standard M2	\$36.20	
12	XP 4520-GA	Fan Filter	\$1.95	

VFD Control Box Back information required:

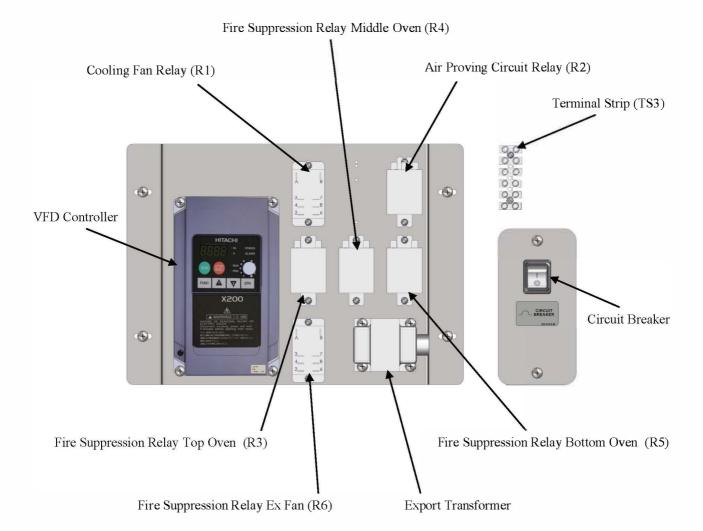
- •Size of Oven
- Voltage



Technical Support US: 888-443-2751

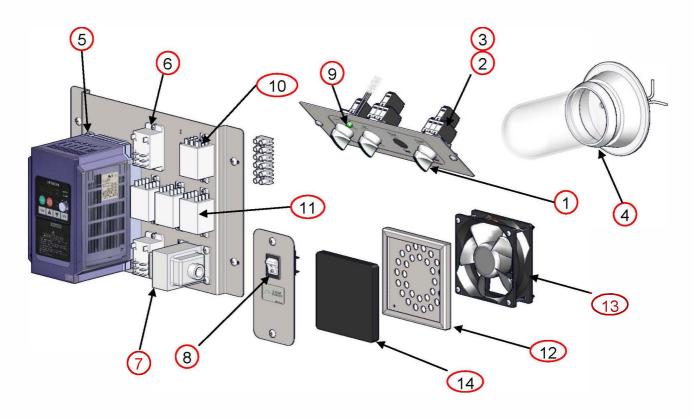
VFD CONTROL BOX - WORLD

VFD Control Box w/Fire Suppression



VFD Control Box (Cover removed)





VFD				
ITEM	PART NUMBER	DESCRIPTION	YOUR PRICE	
1	XP 4101	Switch Operator	\$21.40	
2	XP 4102	Contact Block 1 Pole w/Mount	\$21.40	
3	XP 4102-C	Contact Block 1 Pole	\$16.30	
4	HP 1251	Light Assembly	\$57.80	
5	HP-2051	VFD Hitachi X200-007NFU	\$198.30	
6	HP-2055A-W	Relay 8 Pin 3A	\$21.30	
7	HP-2059	24vac 40va Transformer	\$55.70	
8	HP-2060-W	Circuit Breaker Exhaust Fan	\$52.30	
9	HP-2061	Current Sensing Light	\$35.10	
10	HP-2065-W	Relay 11 Pin 20A	\$40.00	
11	HP-2066-W	Relay 8 Pin 25A	\$33.80	
12	SP 4520-GA	Fan Guard / Filter Repl Kit GA	\$5.60	
13	XP 4501-W	FPPG Fan Standard M2	\$33.70	
14	XP 4520-GA	Fan Filter	\$1.95	

VFD Control Box Back information required:

- •Size of Oven
- \bullet Voltage



Technical Support US: 888-443-2751