

Division

M - Corona Bakery Process

Analysis By:

Manager 1:

Ken Mickle

Manager 2:

Jack Mendoza

Date

Oct 17, 2018

Operation 1

Bimbo Escondido roll off transfer

Attach Picture/Documentation



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[imageFED0C.jpg](#)



[image973F2.jpg](#)

Required and/or Recommended Personal Protective Gear

Safety glasses, gloves, reflective vest, slip resistant work shoes,

Job Description

Drop and lift both empty and loaded compactors at customer site to exchange units.

Potential Hazards

Close quarters with other vehicles,

Hydraulic failure could cause crushing and / or pinching injury

Cuts and abrasion from cable

Trip hazard when connecting/ disconnecting cables from compactors

Hazard Prevention

Use extreme caution when backing and dropping compactors, get out and look

Wear eye and hand protection during entire process

Inspect all hydraulic hoses and connections for secure connections

Use caution when hooking/ unhooking cable

Never grab cable when under tension or in motion

Operation 2

Hydraulic and electrical disconnect and reconnect

Attach Picture/Documentation



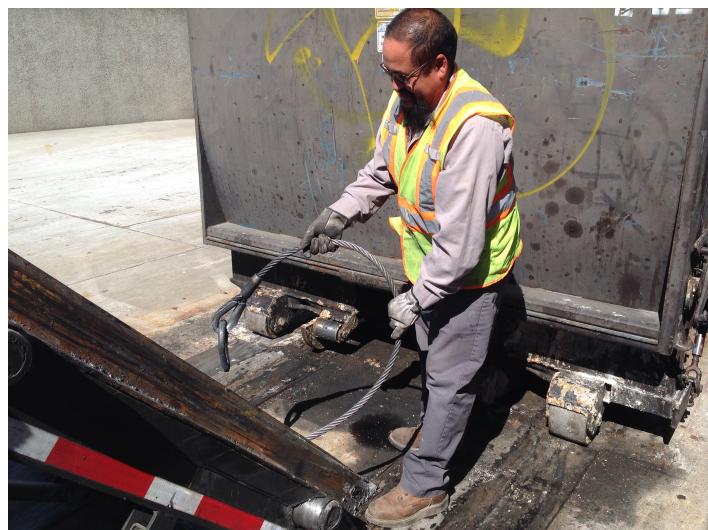
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Required and/or Recommended Personal Protective Gear
Safety glasses, gloves, reflective vest, slip resistant work shoes,

Job Description

Disconnect electrical power and hydraulic hoses from unit to remove loaded compactor
Reconnect electrical power and hydraulic hoses to unit when dropping empty compactor

Potential Hazards

Close quarters with other vehicles,
Hydraulic failure could cause crushing and / or pinching injury
Cuts and abrasion from cable
Trip hazard when connecting/ disconnecting cables from compactors
Slip and trip on guide rails
Hydraulic oil spills
Electrical shock

Hazard Prevention

Use extreme caution when backing and dropping compactors, get out and look
Wear eye and hand protection during entire process
Inspect all hydraulic hoses and connections for secure connections
Use caution when hooking/ unhooking cable
Never grab cable when under tension or in motion
Make sure area around electrical panel is dry and free of obstructions
Never grab disconnect with 2 hands
Keep all hydraulic fittings clean, dry and secure
Ensure area is oil free
Use caution when walking near guide rails

Operation 3

Secure electrical and hydraulic sources

Attach Picture/Documentation



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Required and/or Recommended Personal Protective Gear

Safety glasses, gloves, reflective vest, slip resistant work shoes,

Job Description

Unhooked cable from unit, reconnect hydraulic hoses, reenergize electrical components and secure controls with provided lock

Potential Hazards

Close quarters with other vehicles,

Hydraulic failure could cause crushing and / or pinching injury

Cuts and abrasion from cable

Trip hazard when connecting/ disconnecting cables from compactors

Slip and trip on guide rails

Hydraulic oil spills

Electrical shock

Hazard Prevention

Use extreme caution when backing and dropping compactors, get out an look

Wear eye and hand protection during entire process

Inspect all hydraulic hoses and connections for secure connections

Use caution when hooking/ unhooking cable

Never grab cable when under tension or in motion

Make sure area around electrical panel is dry and free of obstructions

Never grab disconnect with 2 hands

Keep all hydraulic fittings clean, dry and secure

Ensure area is oil free

Use caution when walking near guide rails