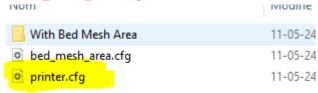
WARNING:

This method is in no way obligatory! if you don't want this option and you want the normal printer.cfg you have to take the one that is not in the With Bed Mesh Area folder and without the bed_mesh_area.cfg file



PLEASE NOTE: once this option is activated you no longer need to make a traditional bed mesh!!! This option replaces it!

Mes chers camarades bien le bonjour!

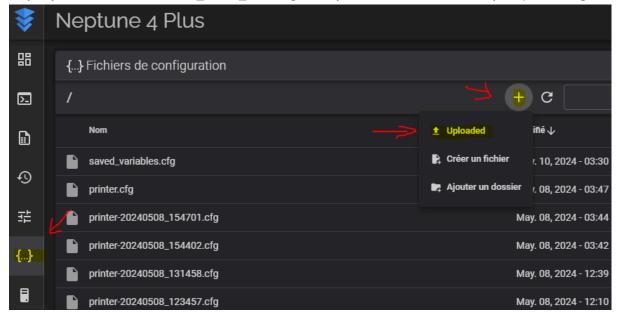
Here I will explain to you how to take advantage of the Bed Mesh Area option that comes from this GitHub:

https://gist.github.com/ChipCE/95fdbd3c2f3a064397f9610f915f7d02

So you have several solutions; the first you want to test but don't want to change the entire printer.cfg

The first one:

So you just need to add the **bed_mesh_area.cfg** file in your fluid interface next to your **printer.cfg**



So you go to the **Configuration** tab, you press the little **+** and finally **Uploaded**, there you will select the **bed_mesh_area.cfg** file that you downloaded beforehand!

You have one step left: add the line:

[include bed_mesh_area.cfg]

```
x printer.ofg

2. COMMAND PALETTE  Référence Di

3. COMMAND PALETTE  Référence Di

4. Command Palette  Référence Di

4. Command Palette  Référence Di

4. Command Palette  Référence Di

5. COMMAND PALETTE  Référence Di

5. COMMAND PALETTE  Référence Di

5. Command Palette  Reference Di

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8. Reference Di

8. Reference Di

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8. Refer
```

I added it for you at the end of printer.cfg you just need to remove the # in front of the line.

Once the line has been added you must modify your start gcode with the one that I have always made available to you on my github and removed it; in front of the long line:

```
Goode START and END for Orcator  Goode START and END for Orcator
```

You can now enjoy the bed mesh area!!

The second method you replace your printer.cfg with the one which is in the With Bed Mesh Area folder and of course as for method one you replace your start gcode.

Crédit:

Julien Mairy / Printer'n Beer / SmartHome42

Youtube: https://www.youtube.com/@printernbeer

Page facebook : https://www.facebook.com/Smarthome42

Groupe facebook où je suis actif:

https://www.facebook.com/groups/impressions3dfr

https://www.facebook.com/groups/elegooneptunefr

Github: https://github.com/mairyj/Elegoo-Neptune-4-Series

Instagram: https://www.instagram.com/mairyjulien/

TikTok: https://www.tiktok.com/@julienmairy

Cults3D: https://cults3d.com/fr/utilisateurs/mairyjulien/

Printables: https://www.printables.com/@JulienMairy_174899

Makerworld: https://makerworld.com/en/@mairyjulien