How do I know which printer.cfg to choose.

You just need to check the reference found on your motors.

Once you have the part number, take the printer.cfg from the corresponding folder.

BJ42D15-26V77 (older version with RMS amperage of 0.8A)
BJ42D22-53V04 (newer version with higher amperage)

If you have another reference please let me know ;-)