$\mu^{(k+1)} \leftarrow \sum \hat{f}(\mathbf{z}_i)\mathbf{z}_i$

 $\Sigma^{(k+1)} \leftarrow \sum \hat{f}(\mathbf{z}_i) \left(\mathbf{z}_i - \boldsymbol{\mu}^{(k+1)}\right) \left(\mathbf{z}_i - \boldsymbol{\mu}^{(k+1)}\right)^{\mathsf{T}}.$