





# Thermodynamik III

Kältemaschinen, Oxyfuel, Carbon Capture and Storage

HS2021

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### Overview

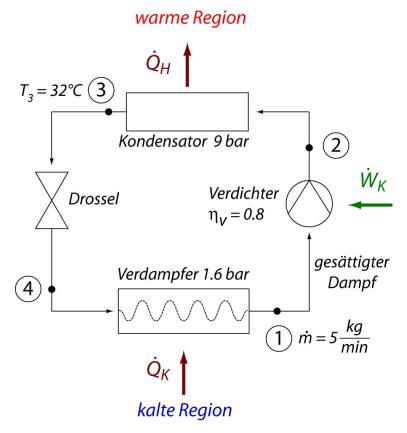
Vorlesung		Übung/Beispiel	
Datum	Thema	Datum	Thema
09.11	Prozess des Energieaustausches	09.11	Geschwindigkeitsdreiecke
16.11	Dampfkraftprozesse	16.11	Rankine Zyklus
23.11	Gasarbeitsprozesse - Verbrennungsmotoren	23.11	Diesel / Otto Zyklus
30.11	Gasarbeitsprozesse - Gasturbinenprozesse	30.11	Brayton Zyklus
07.12	Gasarbeitsprozesse - Kombinierten Zyklen	07.12	Kombinierter Zyklus
14.12	Kältemaschinen und Wärmepumpen	14.12	Kältemaschine/Wärmepumpe
21.12	Kältemaschinen Oxyfuel, Carbon Capture and Storage	21.12	Wärmepumpe





### Beispiel

Kompressionskältemaschine, Arbeitsmittel: R134a (CF<sub>3</sub>CH<sub>2</sub>F)

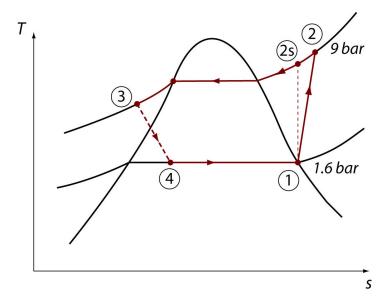


- gesucht: 
$$\dot{W}_V, \dot{Q}_K, \varepsilon, T_0 \dot{S}_{Erz}, (T_0 = 301K)$$





– Lösung:



- Zustand 1:
  - Gesättigter reiner Dampf
  - p<sub>1</sub> = 1.6 bar, Tabelle: h<sub>1</sub> = 237.97 kJ/kg, s<sub>1</sub> = 0.9295 kJ/kgK
- Zustand 2s:
  - $s_{2S} = s_1$ ,  $p_{2S} = 9$  bar, Tabelle  $-> h_{2S} = 273.73$  kJ/kg
  - Wirkungsgrad des Verdichters:

$$\eta_{VS} = \frac{h_{2S} - h_1}{h_2 - h_1} = 0.8$$





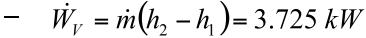
- $-h_2 = 282.67 \text{ kJ/kg}$
- (p<sub>2</sub> = 9 bar) Tabelle: s<sub>2</sub> = 0.9576 kJ/kgK

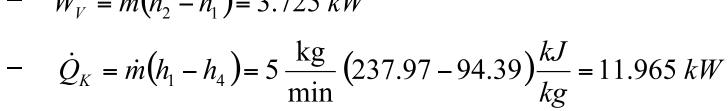
#### **Zustand 3:**

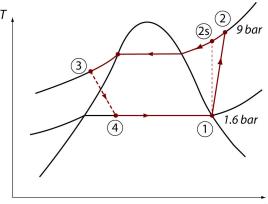
- $-p_3 = 9 \text{ bar}, T_3 = 32 \degree \text{ C (unterkühlte Flüssigkeit)}$
- Tabelle:  $h_3 \rightarrow h_f(32^{\circ} C) = 94.39 \text{ kJ/kg}$
- Tabelle:  $s_3 -> s_{3f}(32^{\circ} C) = 0.349 \text{ kJ/kgK}$

#### **Zustand 4:**

- $-h_4 = h_3$ ,  $p_4 = 1.6$  bar
- $-x_4 = 0.3104$ ,  $s_4 = 0.37198$  kJ/kgK





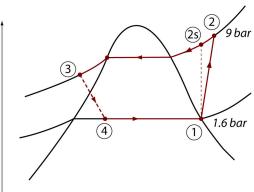








- Leistungsziffer: 
$$\varepsilon = \frac{h_1 - h_4}{h_2 - h_1} = 3.212$$



Entropiebilanz für den Verdichter:

$$0 = \sum_{j} \left(\frac{\dot{Q}}{T}\right)_{j} + \dot{m}(s_{1} - s_{2}) + \dot{S}_{ErzVerd}$$

$$T_0 \dot{S}_{ErzVerd} = T_0 \dot{m} (s_1 - s_2) = 0.705 \, kW$$

Entropiebilanz für die Drossel:

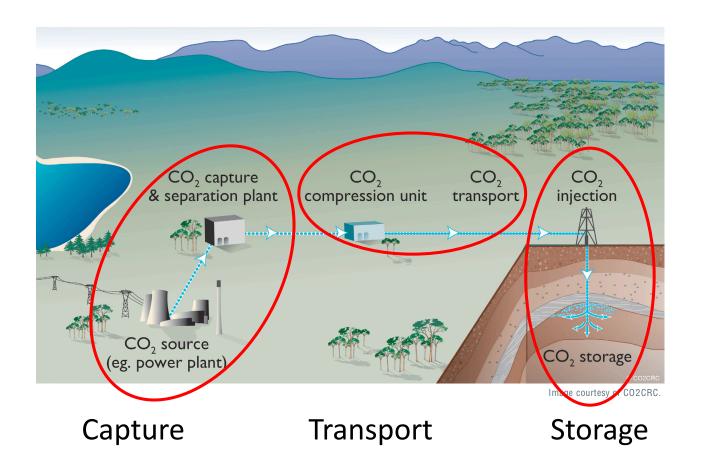
$$T_0 \dot{S}_{ErzDrossel} = T_0 \dot{m} (s_4 - s_3) = 0.576 kW$$







## Carbon Capture and Storage (CCS)



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### Carbon capture

CO<sub>2</sub> can be separated from a carbon emission source either before or after it has been combusted to produce energy or other products (cement, steel, etc.). There are three ways to capture CO<sub>2</sub> from these combustion processes:

- Pre-combustion technology
- Post-combustion technology
- Oxyfuel combustion

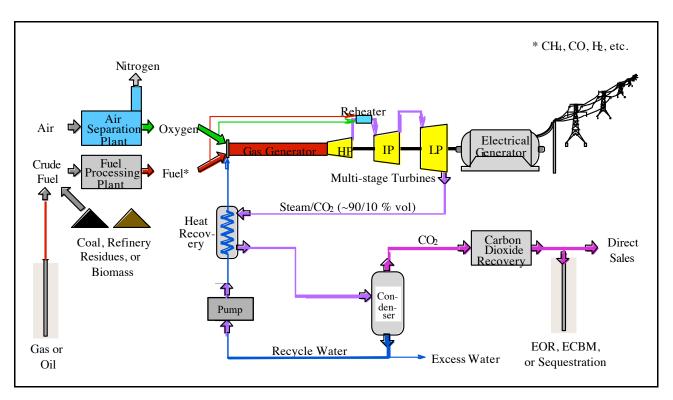








# Oxyfuel power plant



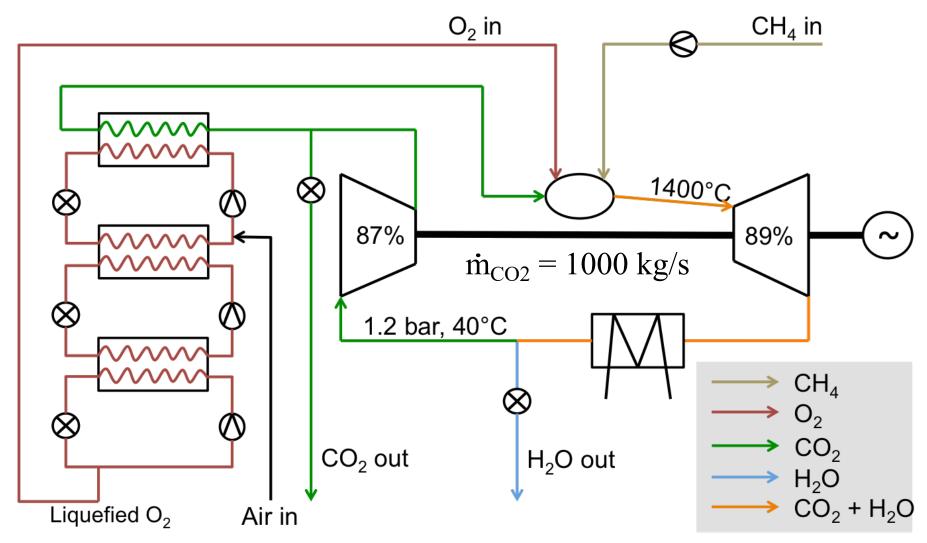
- Burn carbon based fuels with oxygen
- Combustion main products: CO<sub>2</sub>, H<sub>2</sub>O
- Different cycles have been developed: Water cycle, Graz cycle, and Matiant cycle







### Oxyfuel power plant schematic

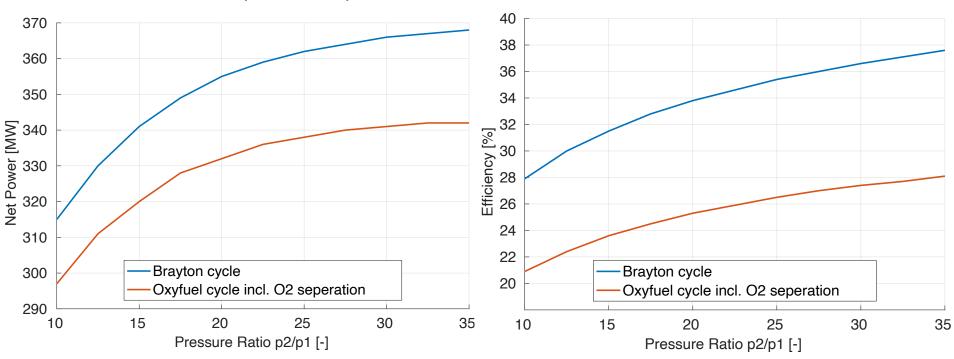






### Performance over pressure ratio

- Power required to liquefy and separate oxygen reduces efficiency of cycle
- Compared to normal Brayton cycle, Oxyfuel cycle has 7-10% lower efficiency and 15-25 MW lower power output

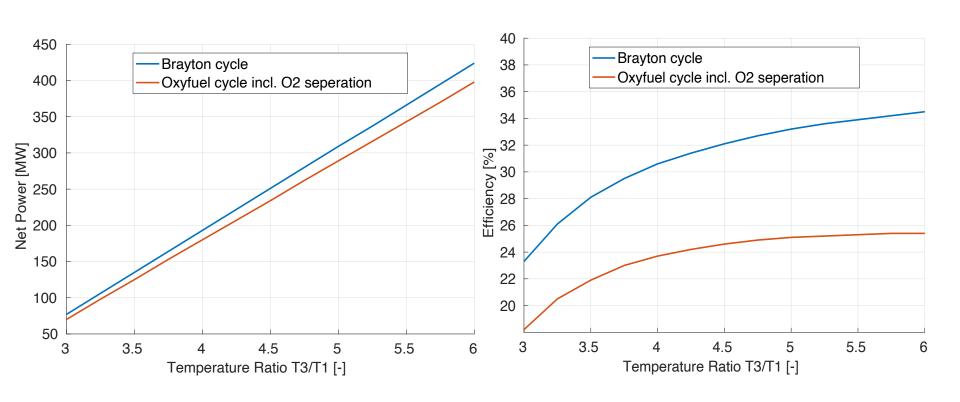








## Performance over temperature ratio



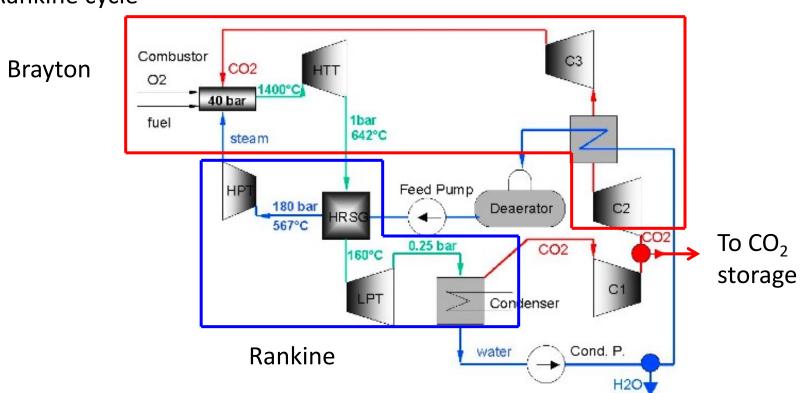






### Graz cycle

Combination of a high temperature Brayton cycle, and a low temperature Rankine cycle



[H. Jericha, et al., ASME paper GT2003-38120]

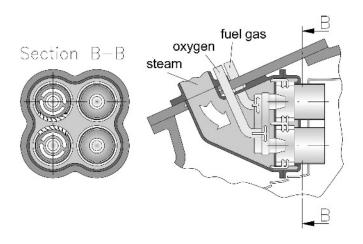






#### **Combustion:**

- Fuel with high hydrogen content (e.g.:  $CH_4$ ) is mixed in stochiometric ratio with  $O_2$
- Negligible N<sub>2</sub> content → no NO<sub>x</sub> production
- Danger of too high flame temperature (in normal combustion 70% of the gas is just getting heated, but here 100% is reacting), danger of dissociation of the products
- Need of cooling medium: CO<sub>2</sub> from C3, H<sub>2</sub>O from HPT
- Combustion at 40bar, exit temperature 1400° C, heat released: 1.62MJ/kg
- Mixture leaving the combustor of about 74% steam, 25.3%  $CO_2$ , 0.5%  $O_2$ , 0.2%  $N_2$









#### **Expansion:**

3 turbines, 2 for H<sub>2</sub>O+CO<sub>2</sub>, 1 for H<sub>2</sub>O, total turbine power: 1.25MJ/kg

#### **Compressors and pumps:**

3 compressors for CO<sub>2</sub>, 2 pumps for H<sub>2</sub>O, total power consumption:
 0.21MJ/kg

#### **Heat recovery steam generator (HRSG):**

HSRG brings the steam to 180bar and 567° C, cooling the mixture 482° C

#### **Further components:**

 $O_2$  generator: needs 1.08MJ/(kg of  $O_2$ ) or 50.9kJ/(kg of mixture)

 $O_2$  compressor: brings the  $O_2$  from atmosphere to burner pressure level, needs

 $0.87MJ/(kg of O_2) or 41kJ/(kg of mixture)$ 

#### **Overall maximum theoretical efficiency:**

$$\eta_{th} = \eta_{gen} (W_{HTT} + W_{HPT} + W_{LPT} - W_{C1} - W_{C2} - W_{C3} - W_{pump1} - W_{pump2} - W_{O2gen} - W_{O2compr}) / Q_{comb}$$
= 57.5%







#### **Comments:**

- CO<sub>2</sub> storage has to be safe
- Pilot power plants in Texas and Berlin
- The power plant has to be close to the storage point to avoid CO<sub>2</sub> transportation costs



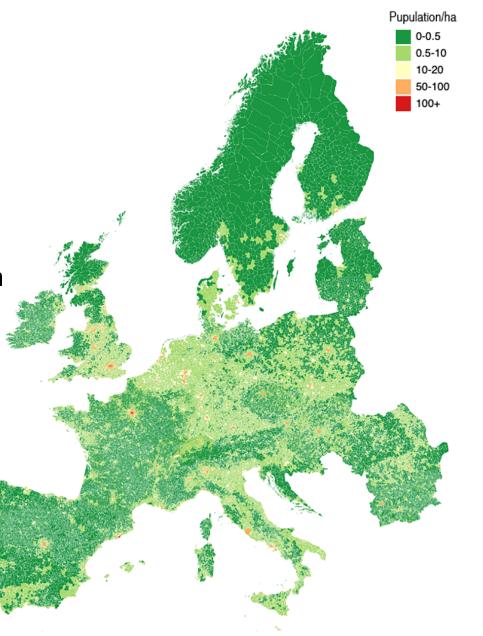




### **Population in Europe**

 Difficult to find safe spot for carbon dioxide storage in Europe, due to population density

 One option is in the ocean while another is mineralization









# Scenario analysis: How can EU achieve 45% renewable electricity by 2030?

- EU targets 45% renewable electricity by 2030
- Unlike for 2020 targets, no targets for individual countries are derived for 2030
- ➤ Which combination of wind and solar, being installed in which locations, will achieve EU target with lowest detrimental effects on cost and security of supply?







### 45%-RES study: Optimization target

- Optimum shall respect energy policy trilemma: Sustainability, competitiveness and security of supply
- Optimization target

$$\min(C + (1 - E) + T + V)$$

Where

while  $R \ge 45\%$ 

Renewable share

$$R = \frac{electricity\ from\ RES}{total\ electricity\ demand}$$

Curtailment

$$C = 1 - \frac{dispatched\ RES\ electricity}{available\ RES\ electricity}$$

Energy capacity factor

$$E = \frac{available RES \ electricity}{24h \times 365 \ days \times installed \ RES \ power}$$

Transmission lines

$$T = number\ of\ transmission\ lines\ to\ upgrade$$

Variability of residual load

$$V = stdev(ResLoad(t) \forall t)$$

$$ResLoad(t) = total \ load(t) - nondispatchable \ RES(t)$$

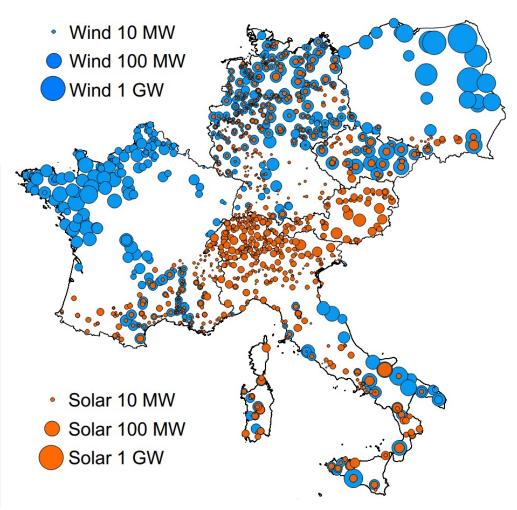




### Results: Optimal RES portfolio across Europe

 To achieve 45% RES target, 221 GW of wind and 82 GW of solar need to be installed across central Europe

	Installed Wind [GW]	Installed Solar [GW]
AUT	2	12
CZE	14	6
DEU	60	15
FRA	72	9
ITA	33	26
POL	37	2
SUI	3	12
Total	221	82

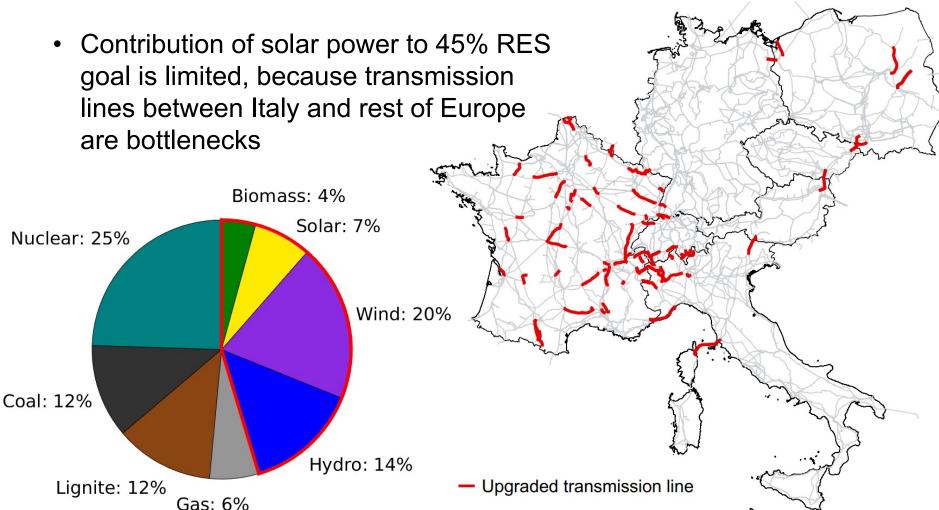








Results: Transmission grid in Italy limits penetration of solar power









### Exam topics

- Velocity triangles for compressors and turbines:
  - Relative and absolute velocities
  - Work, Power, Δh, Δp
- Calculate the thermodynamic properties in the process points around a cycle with and without tables
- Draw T-s and p-V diagrams
- Use the turbine/compressor efficiency
- Calculate work and heat
- Calculate the thermal efficiency
- Understand issues and potential solutions for carbon capture and storage







### Cycles

- Rankine cycle
- Otto cycle
- Diesel cycle
- Brayton cycle
- Stirling cycle
- Carnot cycle: heat pump / refrigerator
- Combined cycles (combination of all the cycles above)