

0004

Extracting the scanned quantity and converting to an integer.

Accepted Part type

ACCEPT ONE-SHOT

Dash String

B3:1  
0

B3:0  
4  
ONS

ASC  
String Search  
Source ST9:4  
Index 1  
String Search ST9:0  
Result N7:3  
0<

Target String index  
(Dash)

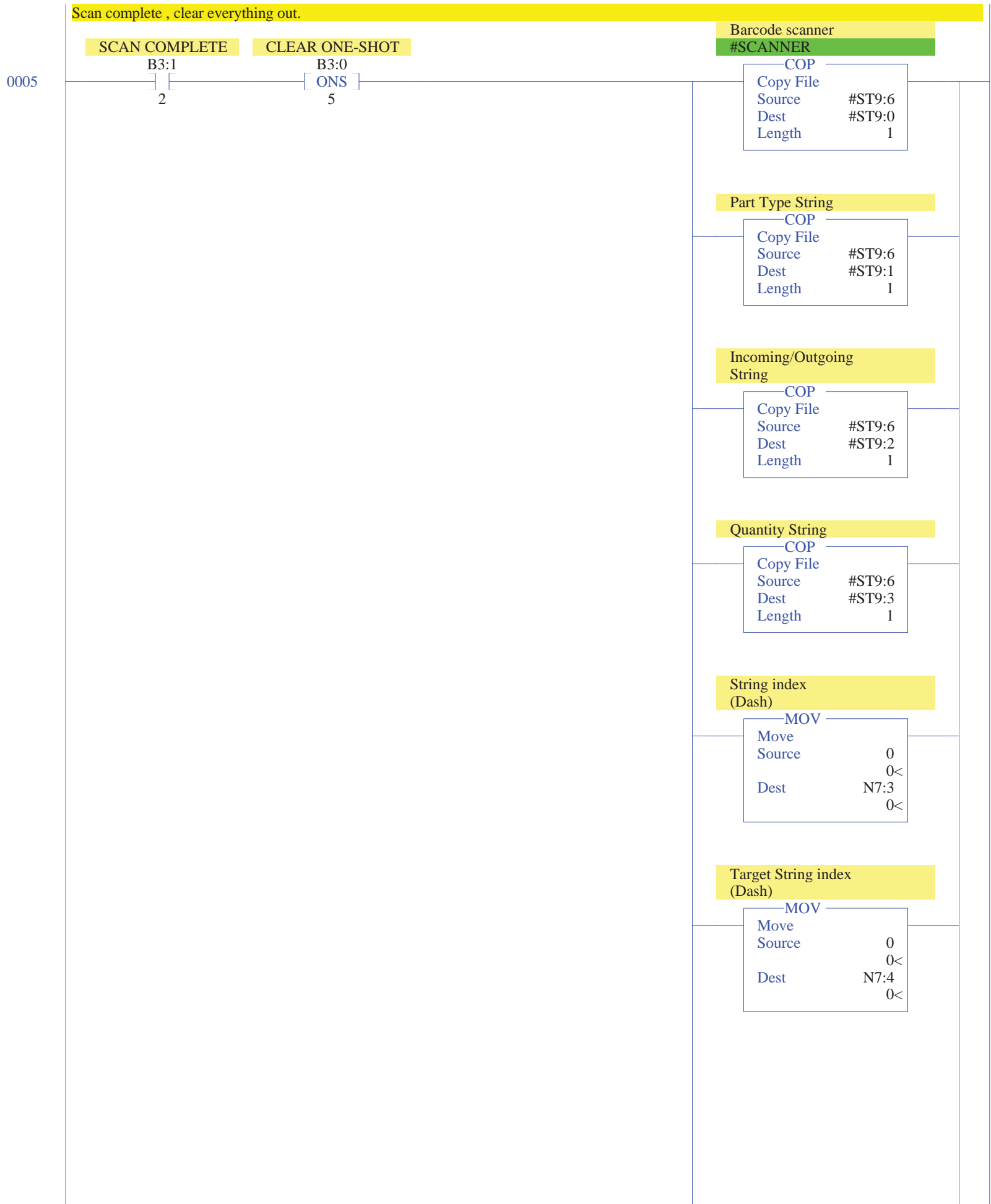
ADD  
Add  
Source A 1  
1<  
Source B N7:3  
0<  
Dest N7:4  
0<

Barcode scanner  
SCANNER

AEX  
String Extract  
Source ST9:0  
Index N7:4  
Number 3  
Dest ST9:3

Quantity String

ACI  
String to Integer  
Source ST9:3  
Dest N7:8  
0<



String index  
(Colon)

MOV

Move	
Source	0
	0<
Dest	N7:5
	0<

Target String index  
(Colon)

MOV

Move	
Source	0
	0<
Dest	N7:6
	0<

1 = Incoming  
2 = Outgoing

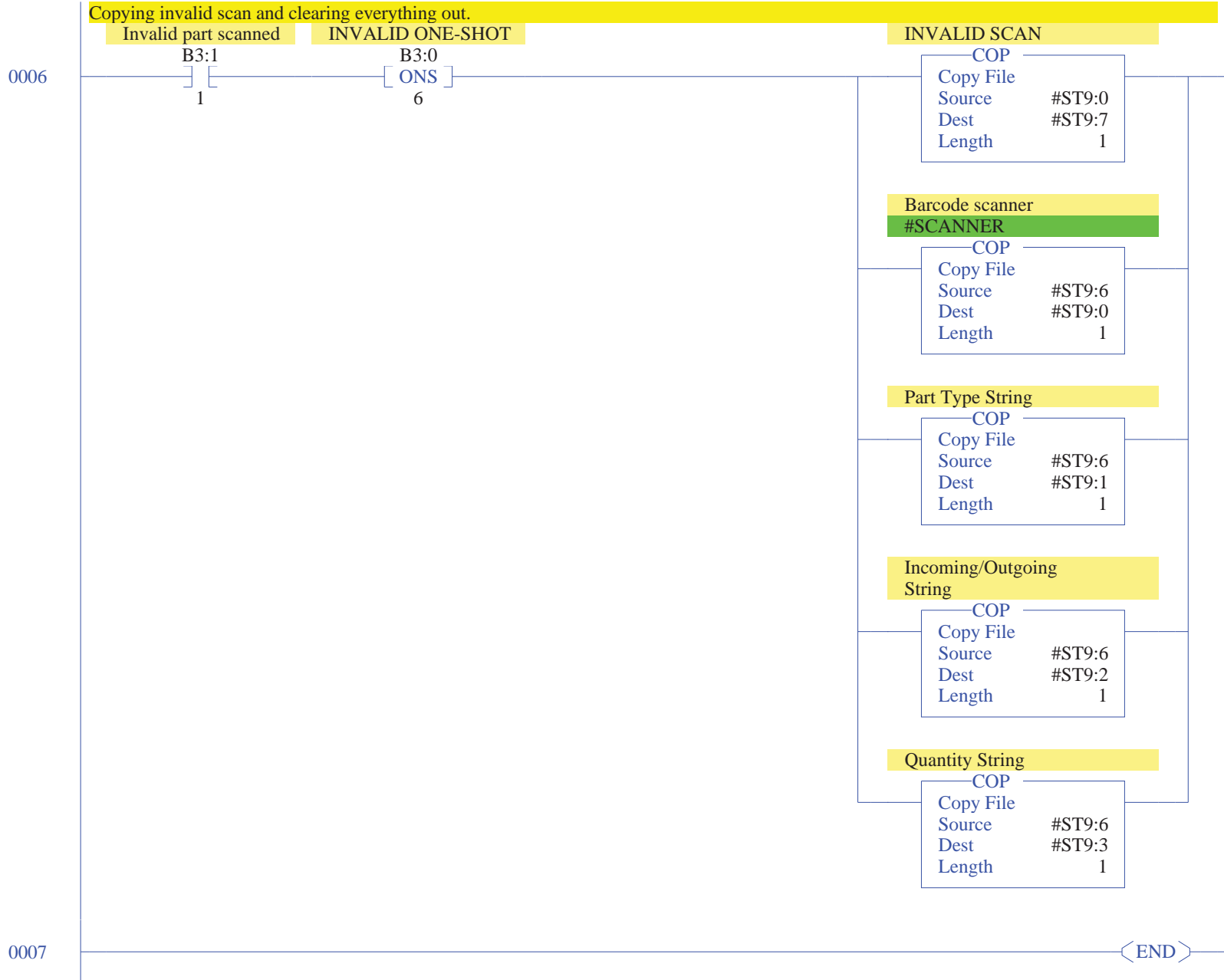
MOV

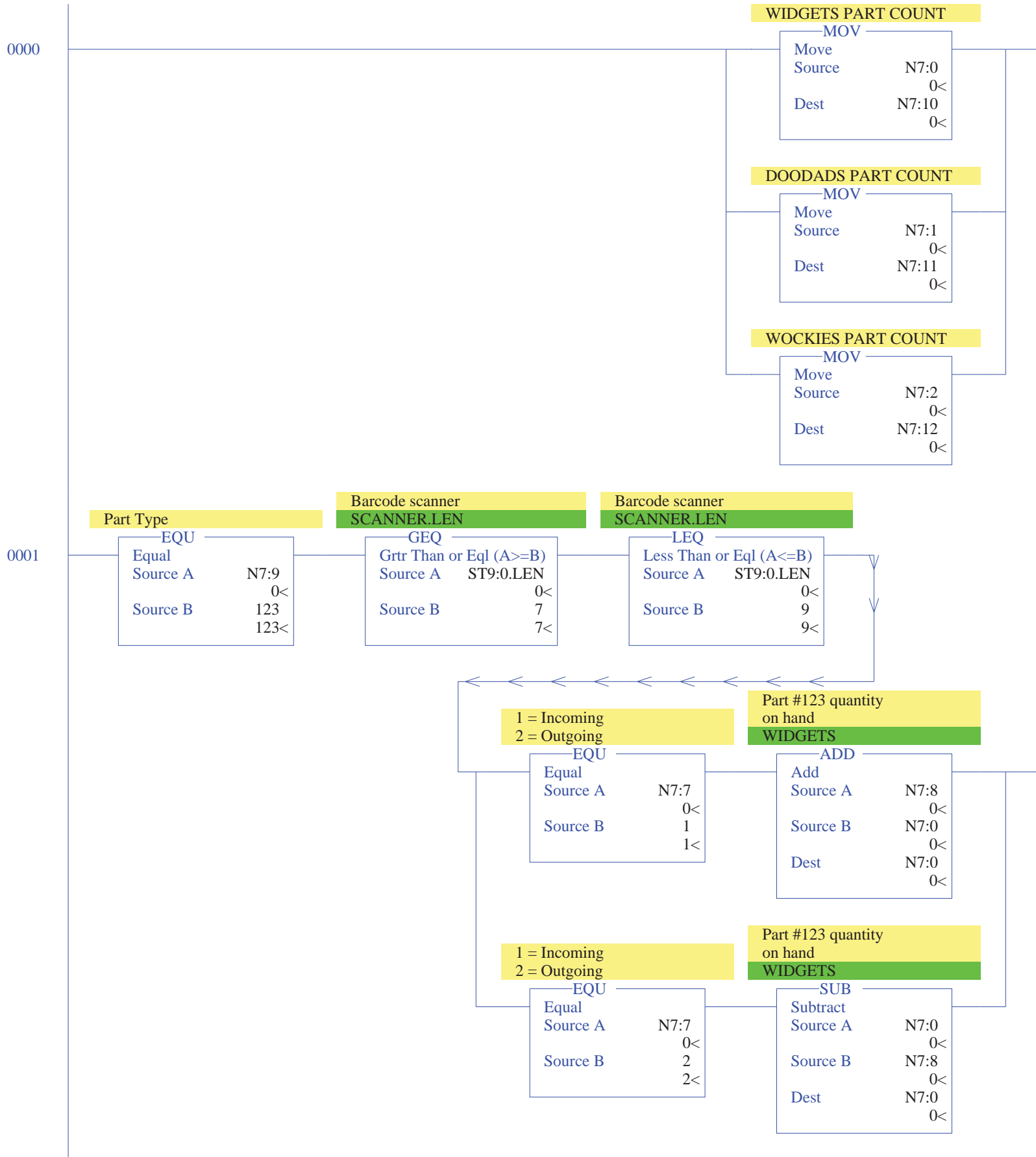
Move	
Source	0
	0<
Dest	N7:7
	0<

Scanned Quantity

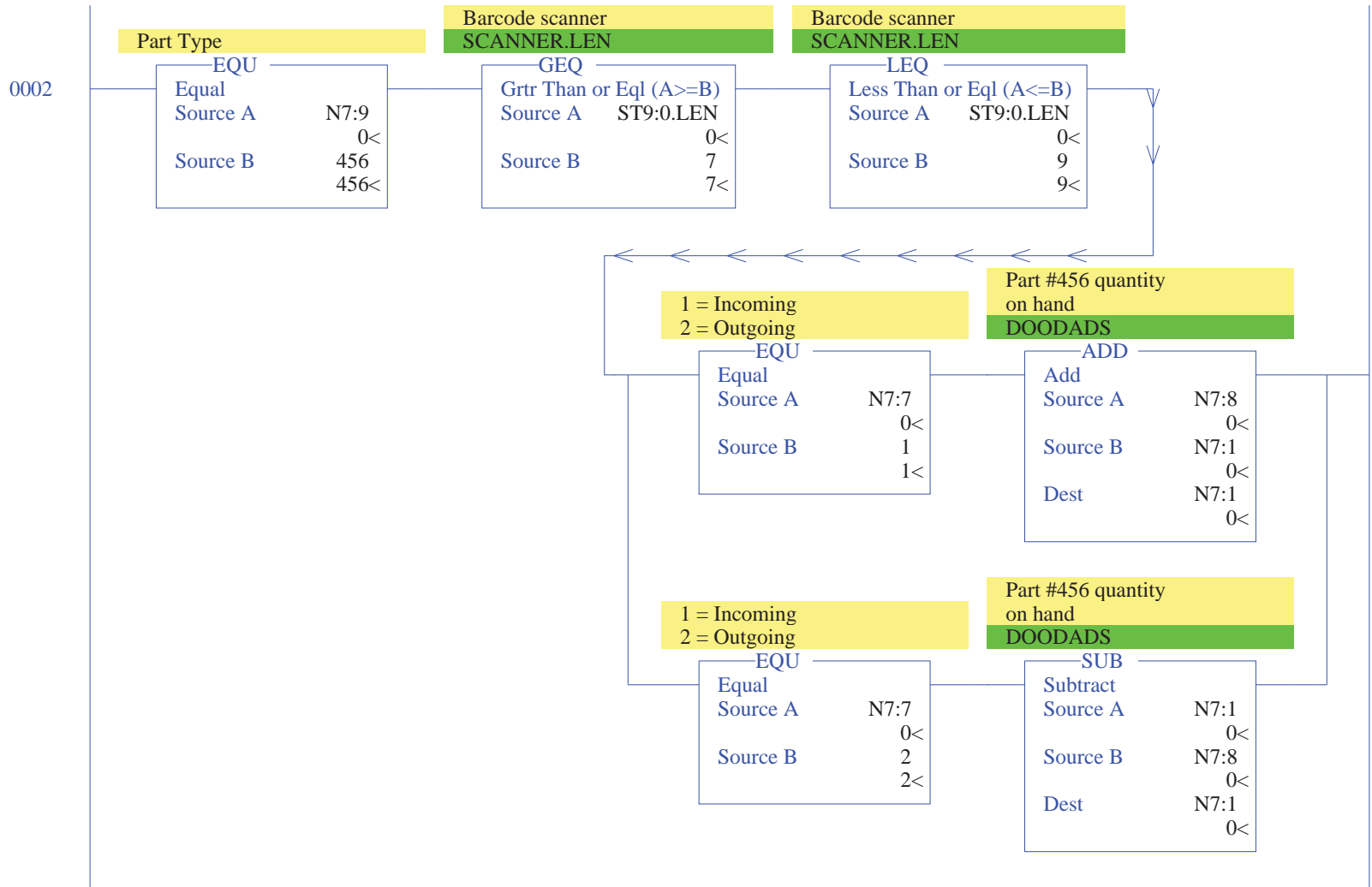
MOV

Move	
Source	0
	0<
Dest	N7:8
	0<



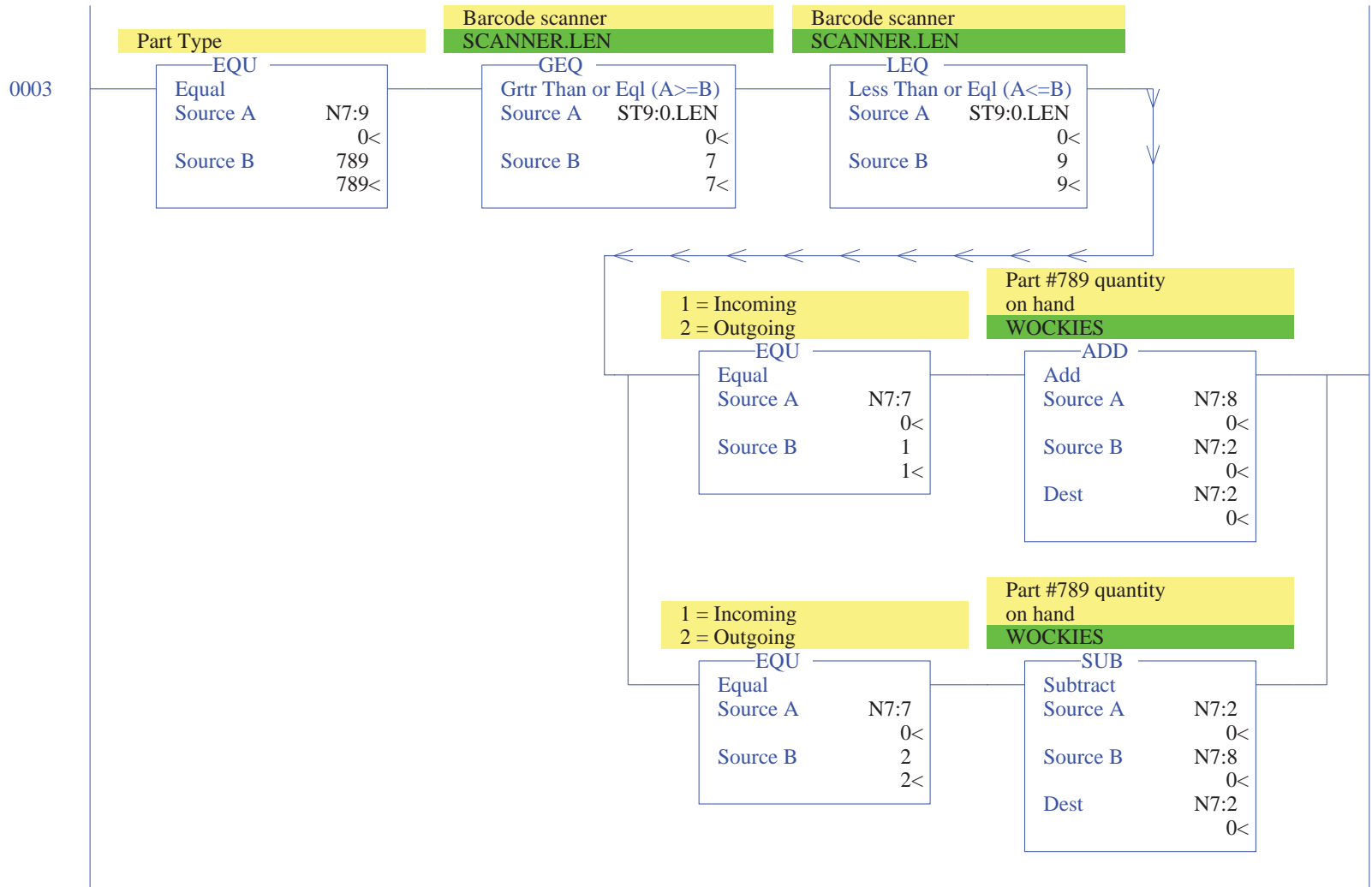


LAD 4 - INVENTORY --- Total Rungs in File = 6





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