# 3D Printing Summary

|  |  |
| --- | --- |
| **Metrics** | **Entire Set** |
| Total Print Time (min) | 9:54 |
| Total Number of Components | 12 |
| Typical Total Mass (g) | 10 |
| Typical Number of Print Setups | 4 |

# 3D Printing Settings

|  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| **Print File Name** | **Qty** | **Individual Print Time (hr:min)** | **Total Print Time (hr:min)** | **Individual Mass (g)** | **Total Mass (g)** | **Infill (%)** | **Support** | **Layer Height/ Nozzle Diameter(mm)** | **Notes (orientation, special settings, etc)** |
| Large.stl | 3 | 1:13 | 3:39 | 11 | 33 | 20 | Support Required | 0.2/0.4 | * Needs Support Touching Build plate only * 2 perimeters minimum |
| Trigger.stl | 2 | 0:47 | 1:34 | 6 | 18 | 20 | Support Required | 0.2/0.4 | * Needs Support Touching Build plate only * 2 perimeters minimum |
| Small.stl | 3 | 0:35 | 1:45 | 4 | 12 | 20 | Support Required | 0.2/0.4 | * Needs Support Touching Build plate only * 2 perimeters minimum |
| Light\_Touch.stl | 4 | 0:44 | 2:56 | 5 | 20 | 20 | Support Required | 0.2/0.4 | * Needs Support Touching Build plate only * 2 perimeters minimum |

# Customization Options

* Can be printed in any colour.

# Post-Processing

* Remove supports ensuring holes for barbs in T-nuts are uncovered.
* Follow Assembly guide for complete instructions on mounting the Logitech Large Button.

# Examples of Quality Prints

A picture containing shape

Description automatically generated

A picture containing diagram

Description automatically generated