

LipSync (all versions)

ASSEMBLY GUIDE

Version 1.6 | July 2021

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- 33 Joystick Assembly
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VERSION	DESCRIPTION	CONNECTION TYPE
LipSync	Works like a mouse	USB
LipSync Wireless	Works like a mouse	Wireless
LipSync Gaming	Works like a joystick	USB
LipSync Macro	Works like a keyboard	USB & wireless



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Part 0a

OBTAINING COMPONENTS AND FILES

Components should be ordered at least 2 weeks in advance. See Part 0b for the full list of components and its purchase links.

All components can be purchased through the links listed under each item.
Required parts from Digikey can be purchased with these cart links

Canada: <http://www.digikey.ca/short/jb9vm5>

United States: <http://www.digikey.com/short/jb9vm5>

If you are building the **LipSync Wireless** or the **LipSync Macro**, order parts #44 (Bluetooth module) and #45 (1-position female header). These parts are not included in the Digikey carts above.

Download all the necessary files and directories to assemble a LipSync:

LipSync:

<https://github.com/makersmakingchange/LipSync/blob/master/README.md>

LipSync Wireless:

<https://github.com/makersmakingchange/LipSync-Wireless/blob/master/README.md>

LipSync Macro:

<https://github.com/makersmakingchange/LipSync-Macro/blob/master/README.md>

LipSync Gaming:

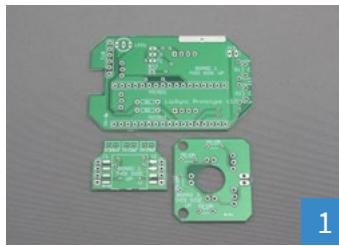
<https://github.com/makersmakingchange/LipSync-Gaming/blob/master/README.md>

Part 0b

COMPONENT CHECKLIST

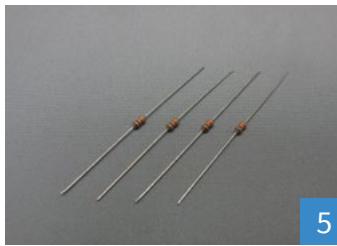
- 1 (1) LipSync Circuit Board Package (3 boards)
- 2 (1) Arduino Micro **OR**
(1) Genuino Micro
- 3 (2) Right Angle Push Buttons
- 4 (2) 300 Ohm 1/4W T/H Resistors
- 5 (4) 10k Ohm Mini 1/4W T/H Resistors
- 6 (1) NXP Semiconductors Pressure Sensor
- 7 (1) 0.01uF Ceramic T/H Radial Capacitor
- 8 (1) 1.0uF Ceramic T/H Radial Capacitor
- 9 (1) 470pF Ceramic T/H Capacitor

<input type="checkbox"/> 10 (2) 17-Position Straight Female T/H Headers	<input type="checkbox"/> 22 (1) Joystick Baseplate	<input type="checkbox"/> 34 (4) Bumpers
<input type="checkbox"/> 11 (2) 3-Position Right Angle Male Headers	<input type="checkbox"/> 23 (1) Rear Housing	<input type="checkbox"/> 35 (4) Nuts M3
<input type="checkbox"/> 12 (2) 3-Position Straight Female Header	<input type="checkbox"/> 24 (2) Buttons	<input type="checkbox"/> 36 (1) Tubing 3/32" ID x 45mm
<input type="checkbox"/> 13 (2) 4-Position Straight Female T/H Headers	<input type="checkbox"/> 25 (1) Mouthpiece	<input type="checkbox"/> 37 (2) Light Pipe
<input type="checkbox"/> 14 (1) Break Away Male Headers	<input type="checkbox"/> 26 (1) Filter	<input type="checkbox"/> 38 (1) Threaded Insert 5/8"-27
<input type="checkbox"/> 15 (1) 5mm Bi-Color T/H LED	<input type="checkbox"/> 27 (1) Luer Lock Fitting	<input type="checkbox"/> 39 (1) Threaded Adapter 5/8"-27
<input type="checkbox"/> 16 (1) Shunt Connector	<input type="checkbox"/> 28 (4) Force Resistive Sensor	<input type="checkbox"/> 40 (1) USB Cable
<input type="checkbox"/> 17 (1) 2N3906 PNP-Type T/H Transistor	<input type="checkbox"/> 29 (4) Screws Phillips Head M3	<input type="checkbox"/> 41 (1) USB Adapter
<input type="checkbox"/> 18 (1) 6-Position Straight Female T/H Header	<input type="checkbox"/> 30 (6) Compression Springs	<input type="checkbox"/> 42 (1) Cable Tie
<input type="checkbox"/> 19 (1) Front Housing	<input type="checkbox"/> 31 (2) Standoffs M3 10mm	<input type="checkbox"/> 43 OPTIONAL (1) Magic Arm 11" and Clamp
<input type="checkbox"/> 20 (1) Joystick Front Plate	<input type="checkbox"/> 32 (2) Standoffs M3 15mm	<input type="checkbox"/> 44 OPTIONAL (1) SparkFun Bluetooth Module
<input type="checkbox"/> 21 (1) Joystick Rocker	<input type="checkbox"/> 33 (1) Luer Lock Nut	<input type="checkbox"/> 45 OPTIONAL (1) 1-Position Straight Female T/H Header



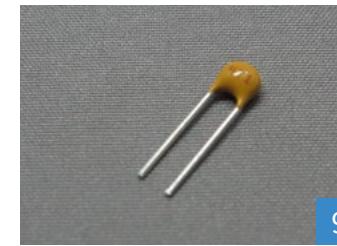
LipSync Circuit Board Pack:
(1) Main Interface Board
(1) Pressure Sensor Board
(1) Joystick Board
[Mouse ver.](#) [Macro ver.](#)
[Wireless ver.](#) [Gaming ver.](#)
NOTE: Same files for all versions.

1



(4) 10k Ohm Mini Axis Through Hole Resistors
[Digikey.ca](#)
[Digikey.com](#)
*or from any electronics shop

5



(1) 470pF Ceramic Through Hole Radial Capacitor [capacitor label: 471]
[Digikey.ca](#)
[Digikey.com](#)
*or from any electronics shop

9



(1) Arduino Micro/ Genuino Micro microcontroller
[Arduino](#) [Digikey](#)
[Robotshop](#) [Pololu](#)

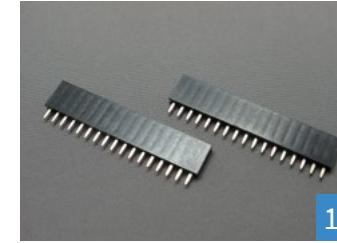
2

COMPATIBILITY NOTE: The "Arduino Micro" or "Genuino Micro" **MUST** be used.



(1) NXP Pressure Sensor [component label: MPXV7002DP]
[Digikey.ca](#)
[Digikey.com](#)

6



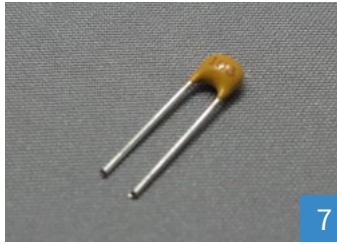
(2) 17-Position Straight Female Through Hole Headers
[Digikey.ca](#)
[Digikey.com](#)

10



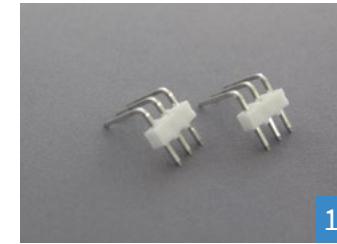
(2) Right Angle Push Buttons
[Digikey.ca](#)
[Digikey.com](#)

3



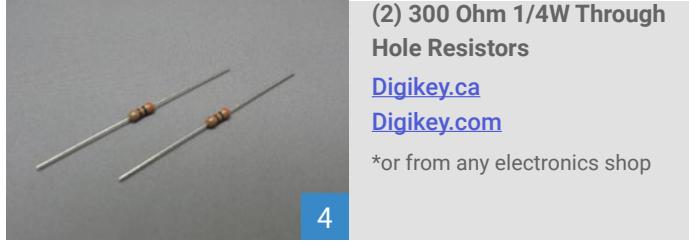
(1) 0.01uF Ceramic Capacitor [capacitor label: 103]
[Digikey.ca](#)
[Digikey.com](#)
*or from any electronics shop

7



(2) 3-Position Right Angle Male Header
[Digikey.ca](#)
[Digikey.com](#)
*or from any electronics shop

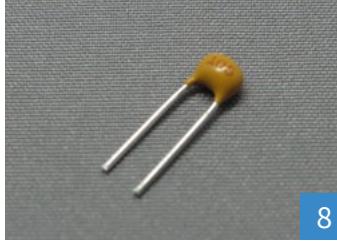
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(2) 300 Ohm 1/4W Through Hole Resistors
[Digikey.ca](#)
[Digikey.com](#)

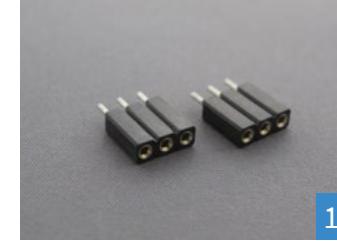
*or from any electronics shop

4



(1) 1.0uF Ceramic Capacitor [capacitor label: 105]
[Digikey.ca](#)
[Digikey.com](#)
*or from any electronics shop

8

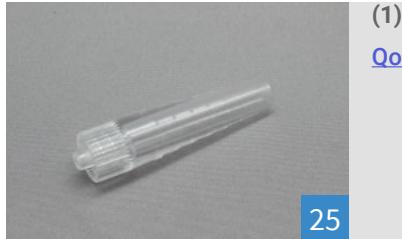


(2) 3-Position Straight Female Header
[Digikey.ca](#)
[Digikey.com](#)

***ONLY from the above source**

12

 <p>13</p>	<p>(2) 4-Position Straight Female Header Digikey.ca Digikey.com</p> <p>*or from any electronics shop</p>
 <p>17</p>	<p>(1) 2N3906 PNP-Type T/H Transistor Digikey.ca Digikey.com</p> <p>*or from any electronics shop</p>
 <p>21</p>	<p>(1) Joystick Rocker Mouse ver. Macro ver. Wireless ver. Gaming ver.</p> <p>NOTE: Same file for all versions. 3D printed files and print settings can be found in "Housing_design.zip"</p>
 <p>14</p>	<p>(17) Break Away Male Headers Digikey.ca Digikey.com</p> <p>*or from any electronics shop</p> <p>NOTE: 7 additional headers are required for the LipSync Wireless and Lipync Macro.</p>
 <p>18</p>	<p>(1) 6-Position Straight Female T/H Headers Digikey.ca Digikey.com</p> <p>*or from any electronics shop</p>
 <p>22</p>	<p>(1) Joystick Top Plate Mouse ver. Macro ver. Wireless ver. Gaming ver.</p> <p>NOTE: Same file for all versions. 3D printed files and print settings can be found in "Housing_design.zip"</p>
 <p>15</p>	<p>(1) 5mm Bi-Color T/H LED Digikey.ca Digikey.com</p> <p>*or from any electronics shop</p>
 <p>19</p>	<p>(1) Front Housing Mouse ver. Macro ver. Wireless ver. Gaming ver.</p> <p>NOTE: Same file for all versions. 3D printed files and print settings can be found in "Housing_design.zip"</p>
 <p>23</p>	<p>(1) Rear Housing Mouse ver. Macro ver. Wireless ver. Gaming ver.</p> <p>NOTE: Same file for all versions. 3D printed files and print settings can be found in "Housing_design.zip"</p>
 <p>16</p>	<p>(1) Shunt Connector Digikey.ca Digikey.com</p> <p>*or from any electronics shop</p>
 <p>20</p>	<p>(1) Joystick Base Plate Mouse ver. Macro ver. Wireless ver. Gaming ver.</p> <p>NOTE: Same file for all versions. 3D printed files and print settings can be found in "Housing_design.zip"</p>
 <p>24</p>	<p>(2) Buttons Mouse ver. Macro ver. Wireless ver. Gaming ver.</p> <p>NOTE: Same file for all versions. 3D printed files and print settings can be found in "Housing_design.zip"</p>



(1) Mouthpiece
[Qosina](#)

25



(4) Screws Phillips Head M3
[Digikey.ca](#)
[Digikey.com](#)

29



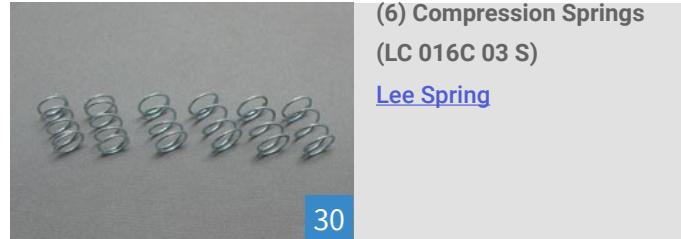
(1) Luer Lock Nut
[Cole-Parmer](#)

33



(1) Filter
[Qosina](#)

26



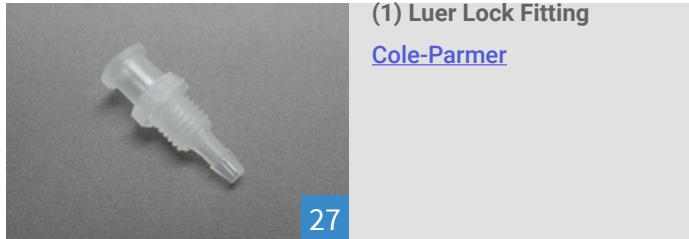
(6) Compression Springs
(LC 016C 03 S)
[Lee Spring](#)

30



(4) Bumpers
[Mouser \(CA\)](#)
[Mouser \(US\)](#)

34



(1) Luer Lock Fitting
[Cole-Parmer](#)

27



(2) Standoffs M3 10mm
[Digikey.ca](#)
[Digikey.com](#)

31



(4) Nuts M3
[Digikey.ca](#)
[Digikey.com](#)

35



(4) Force Resistive Sensor
[Digikey.ca](#)
[Digikey.com](#)

28



(2) Standoffs M3 15mm
[Digikey.ca](#)
[Digikey.com](#)

32



(1) Tubing 3/32" ID x 45mm
[US Plastic](#)

36



(2) Light pipe
[Mouser](#)

37



(1) USB Adapter
[Amazon.ca](#)
[Amazon.com](#)

41



(OPTIONAL) (1) 1-Position
Straight Female T/H Header
[Digikey.ca](#)
[Digikey.com](#)

45

*REQUIRED for the LipSync Wireless and LipSync Macro.



(1) Threaded Insert 5/8"-27
[Adorama](#)

38



(1) Cable Tie
[Mouser \(CA\)](#)
[Mouser \(US\)](#)

42

NOTE: Max cable width of 0.2mm
is recommended.



(1) Threaded Adapter 5/8"-27
[Amazon.com](#)
[Camvate](#)

39



(OPTIONAL) (1) Magic Arm
11" and Clamp
[Amazon.com](#)

43



(1) USB Cable
[Amazon.ca](#)
[Amazon.com](#)

40



(OPTIONAL) (1) SparkFun
Bluetooth Module
[Digikey.ca](#)
[Digikey.com](#)

44

*REQUIRED for the LipSync Wireless and LipSync Macro.

Part 0c

EQUIPMENT CHECKLIST

- Small spool of 60Pb/40Tn solder wire
- Temperature adjustable soldering iron set at 350°C
- Needle nose pliers
- Fine file or sandpaper (150-220 grit)
- Baby powder
- Super glue
- Desolder pump
- Adjustable tabletop vise
- Safety glasses
- Small fan or fume extractor
- Hobby knife
- Flush cutters
- Tweezers
- ABS, high strength PLA, or PETG filament 100g



= Solder the part outlined in the white outline



= Component number



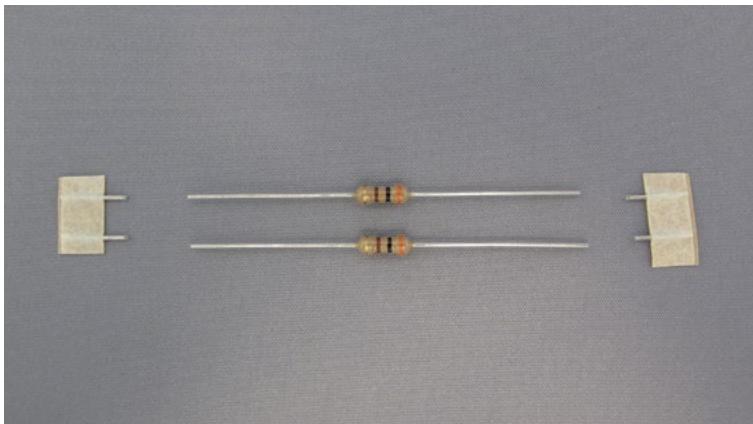
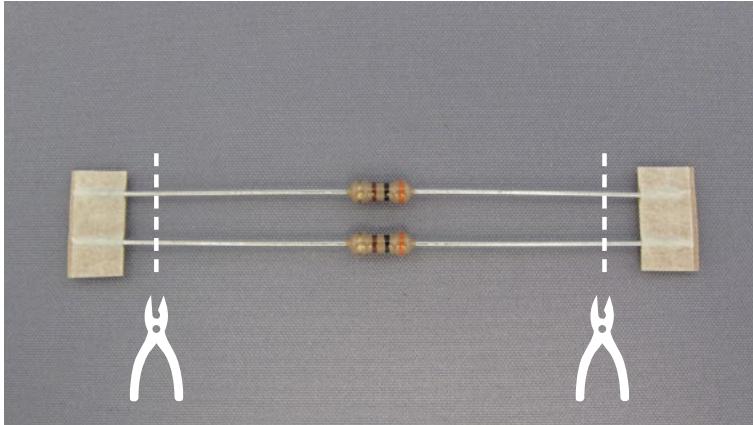
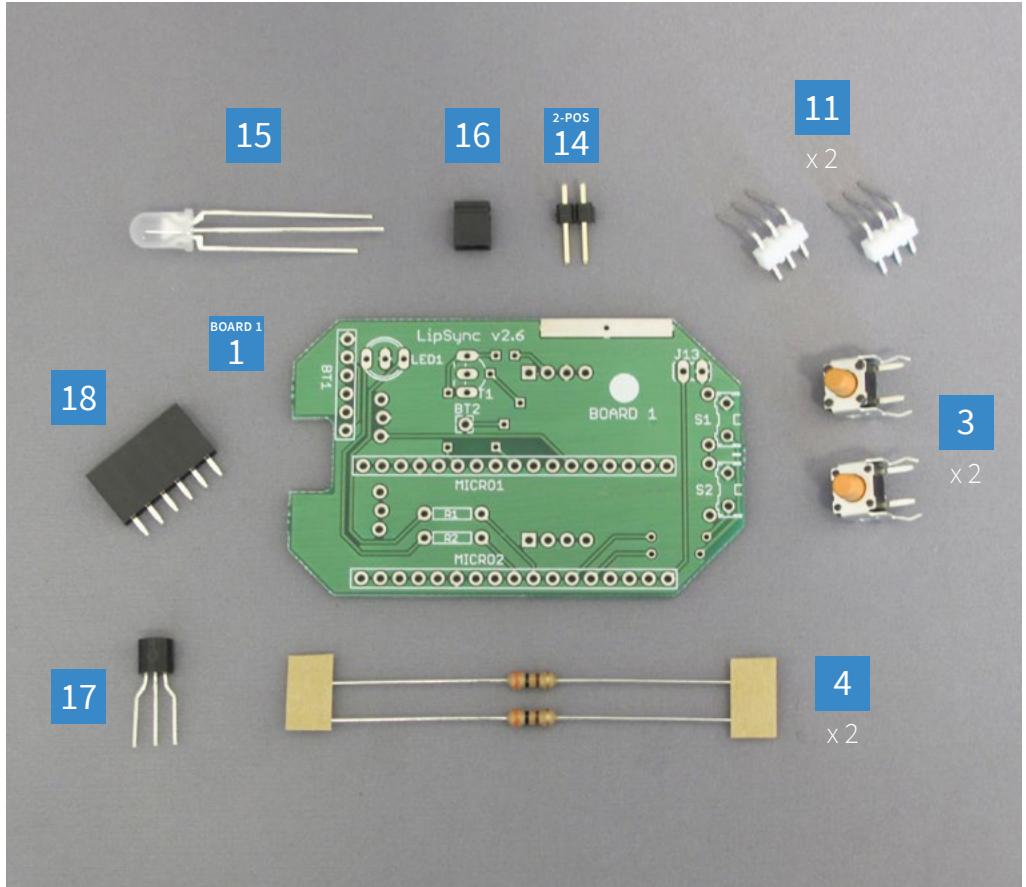
= Name of plated through-hole



CAUTION

- Safety glasses should be worn at all times during the assembly.
- Be aware of electrostatic discharge when soldering
- Be aware that too much heat can damage component

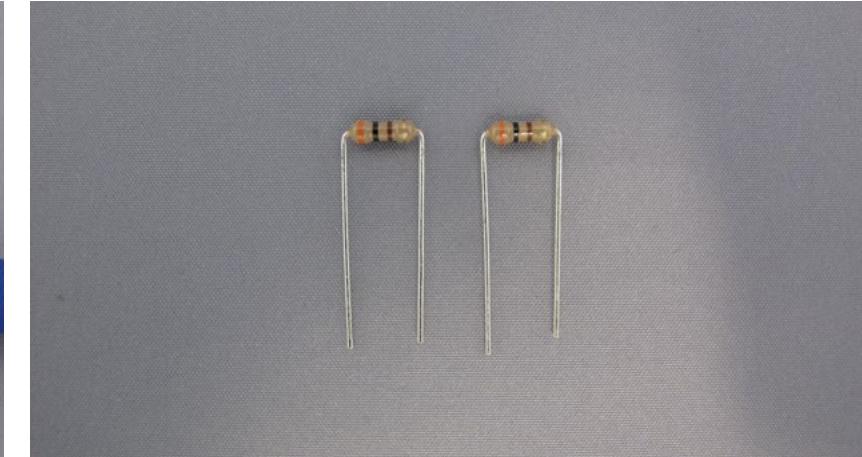
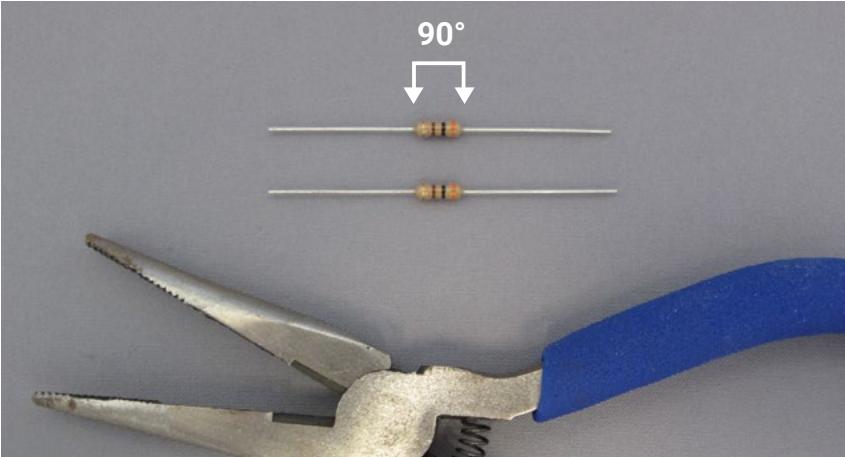
Part 1



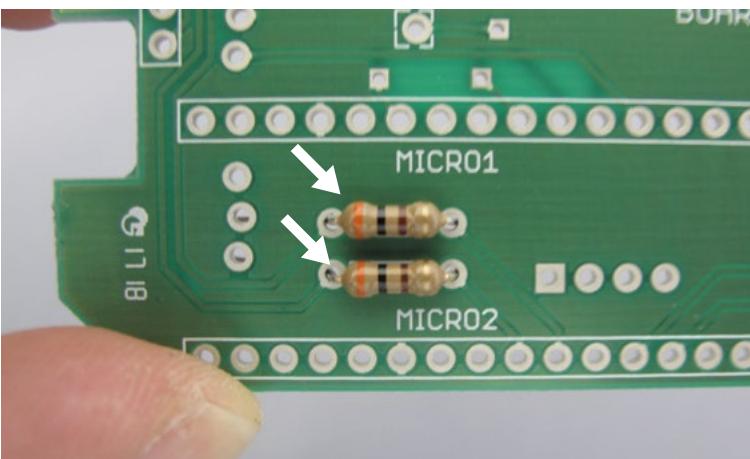
01.

4
x 2

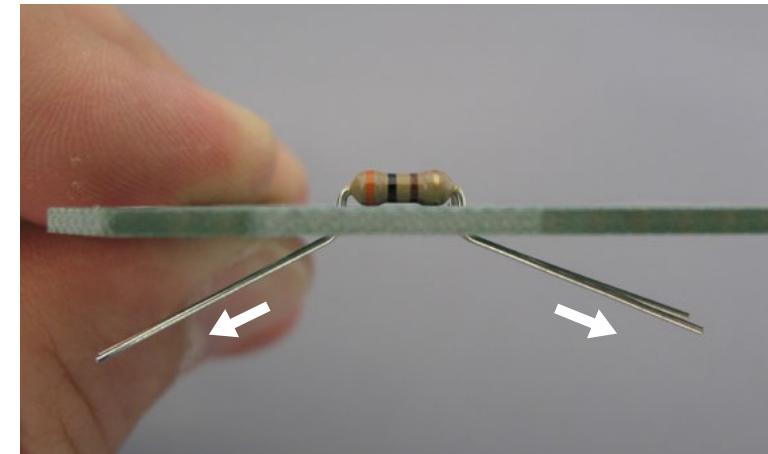
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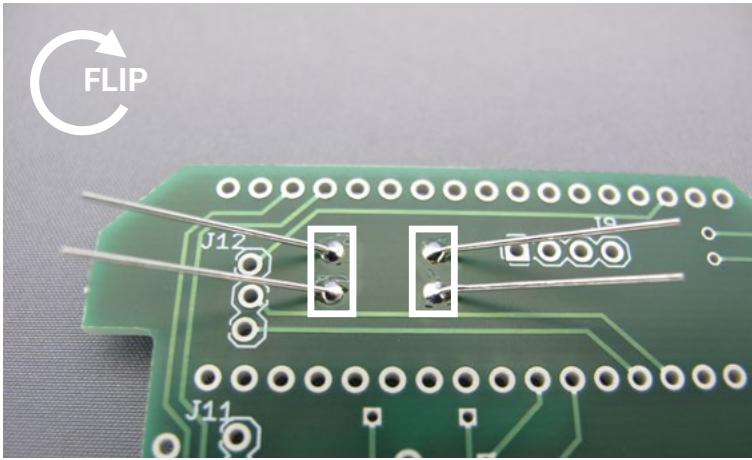
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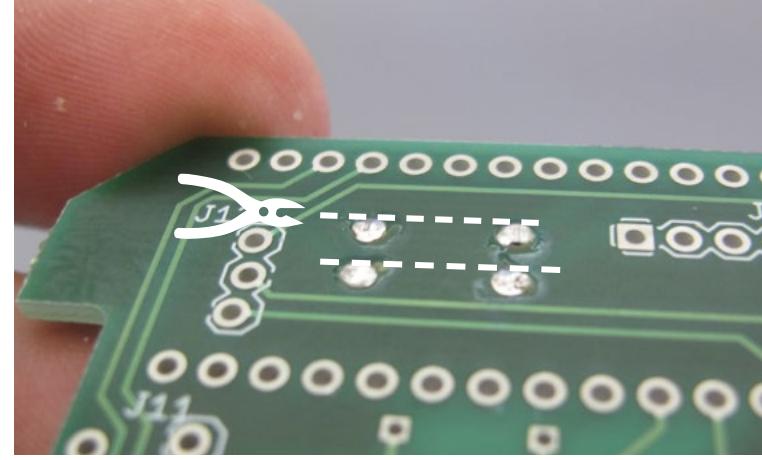
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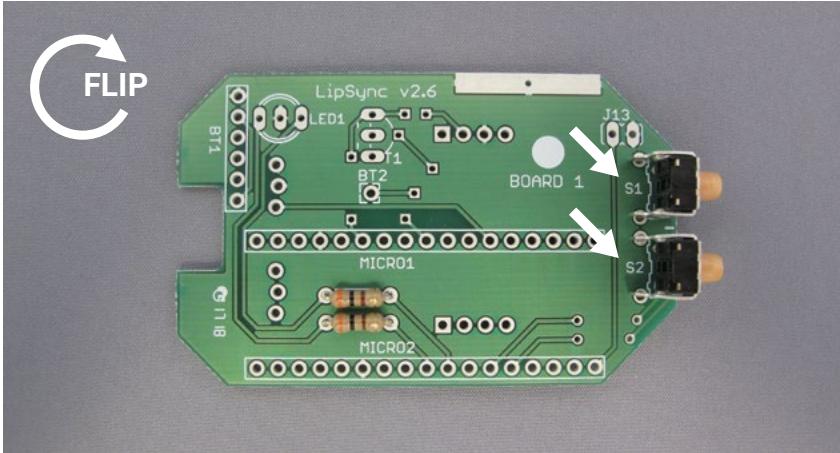
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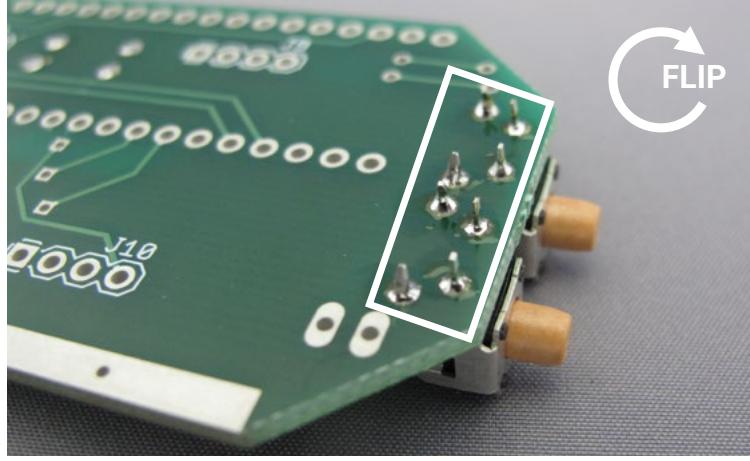
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07.

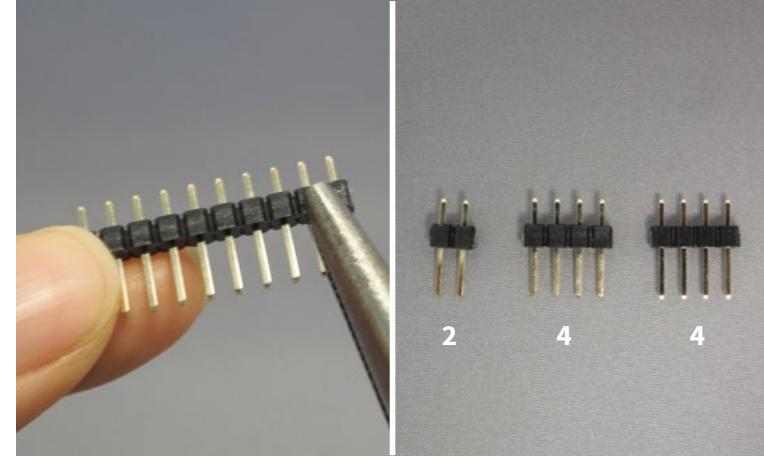


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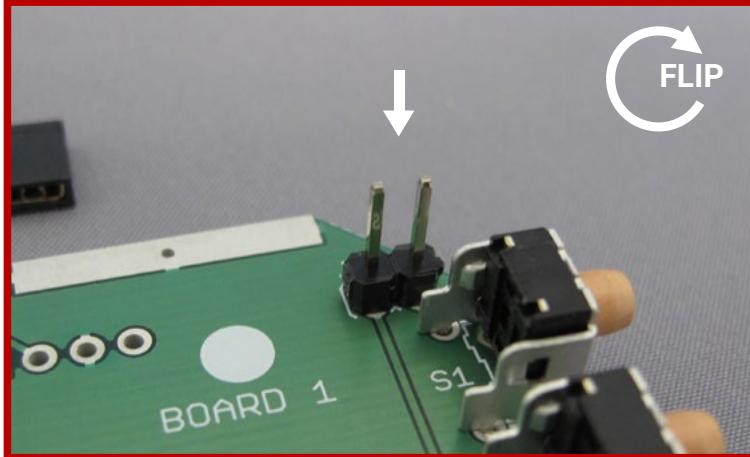


14

09.

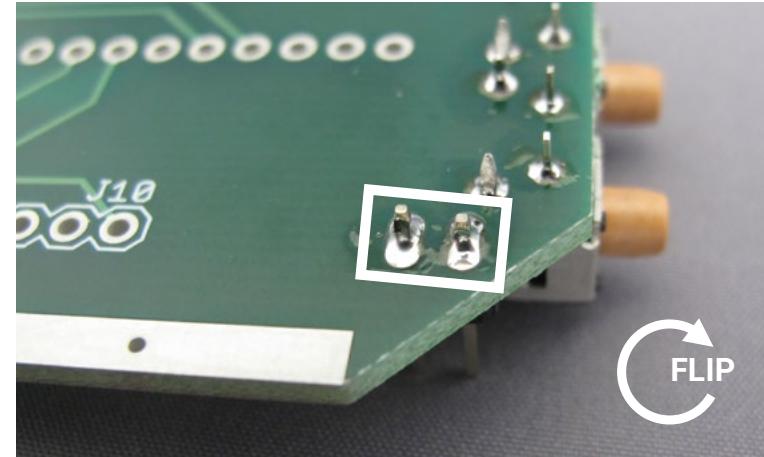


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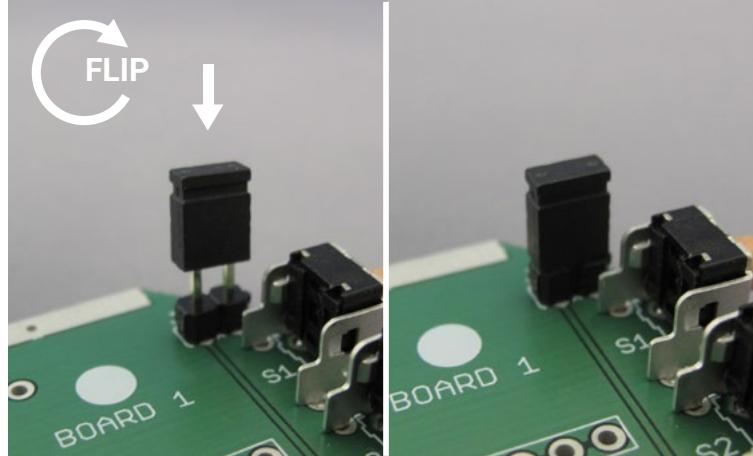
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11.



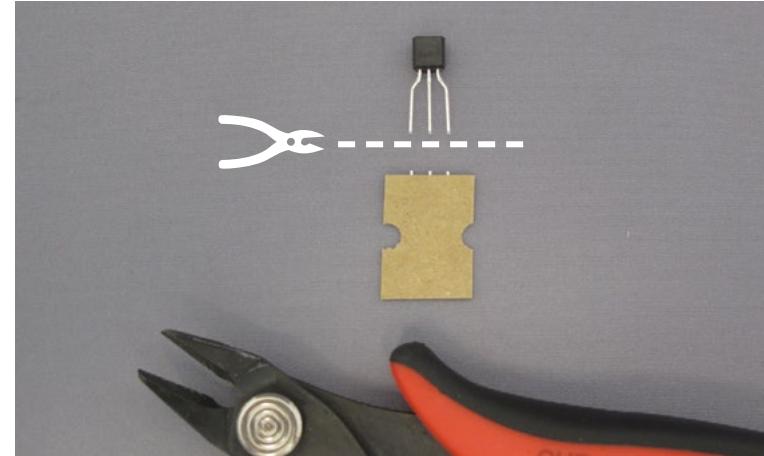
IMPORTANT: The **SHORT** leads are inserted.

12.



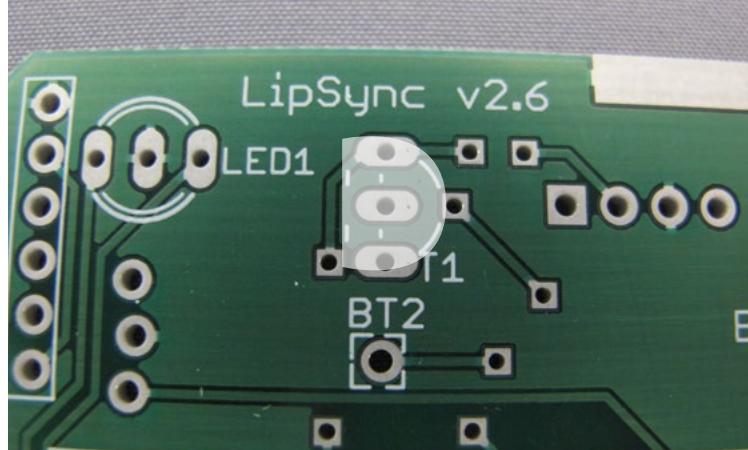
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13.



17

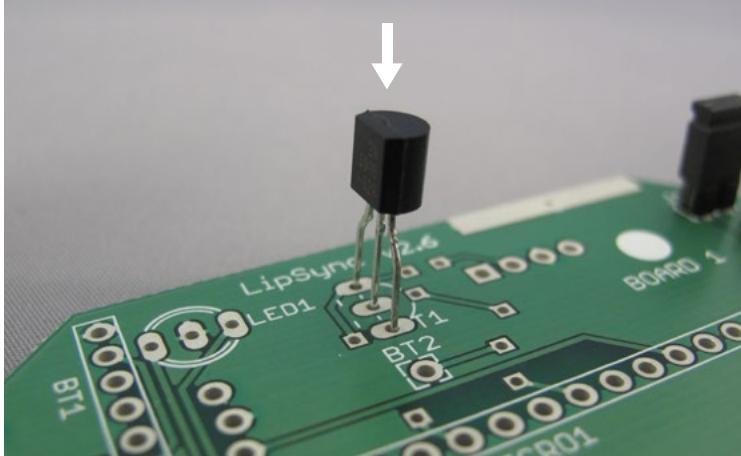
14.



HOLE
T1

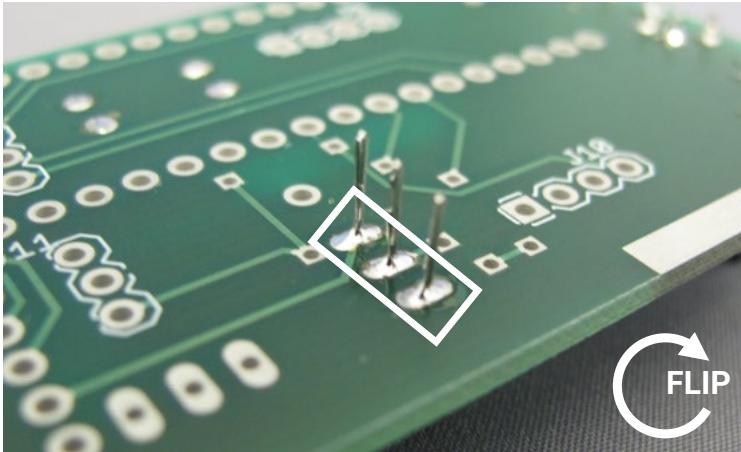
NOTE: The silkscreen outline for hole T1 on Board 1 matches the orientation of which the transistor is inserted.

15.



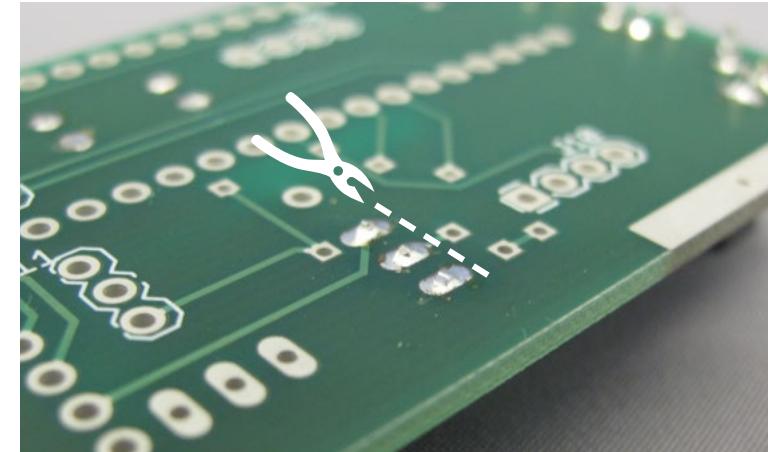
NOTE: After inserting the transistor, there will be a gap between the transistor and Board 1

16.

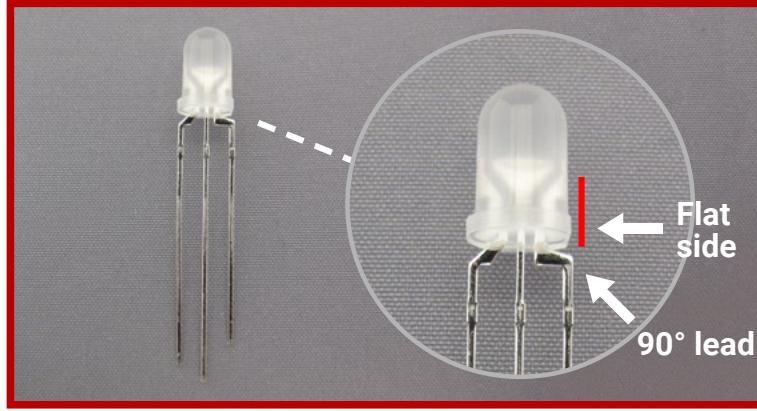


x 3

17.



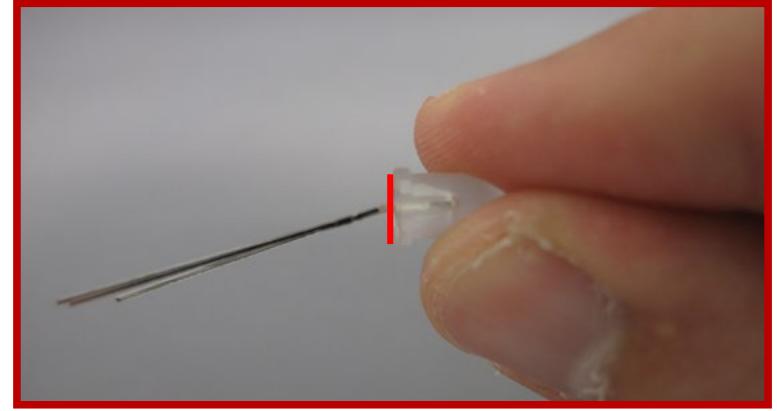
18.



IMPORTANT: The flat side of the LED head and the 90° lead should be on the **RIGHT** when installed.

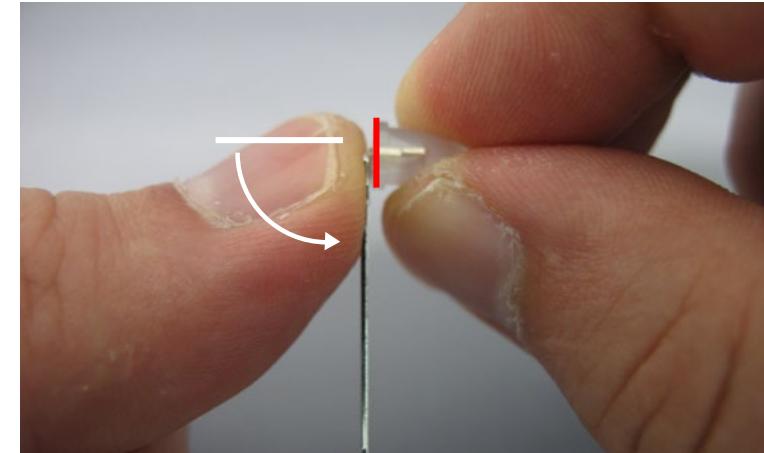
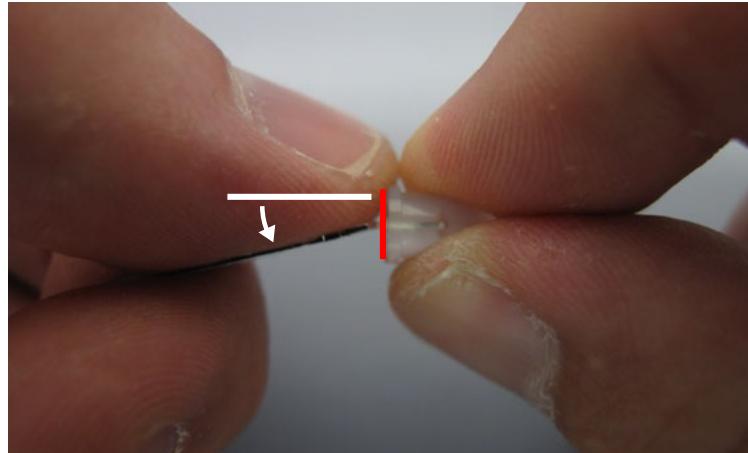
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19.



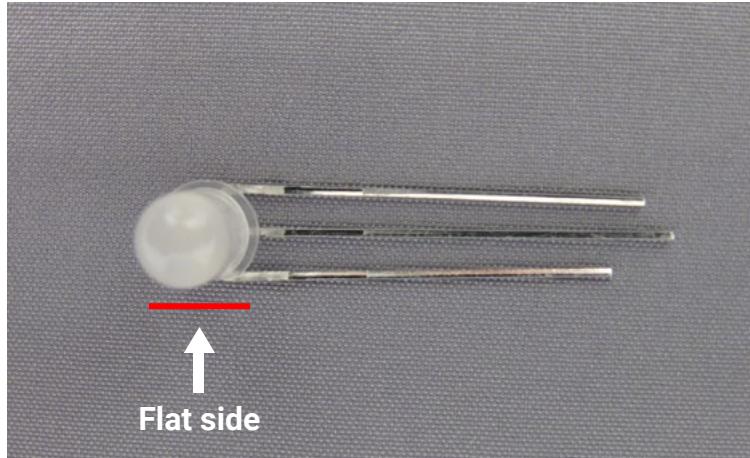
IMPORTANT: Hold the LED so that the flat side and the 90° lead is facing **TOWARDS** you.

20.



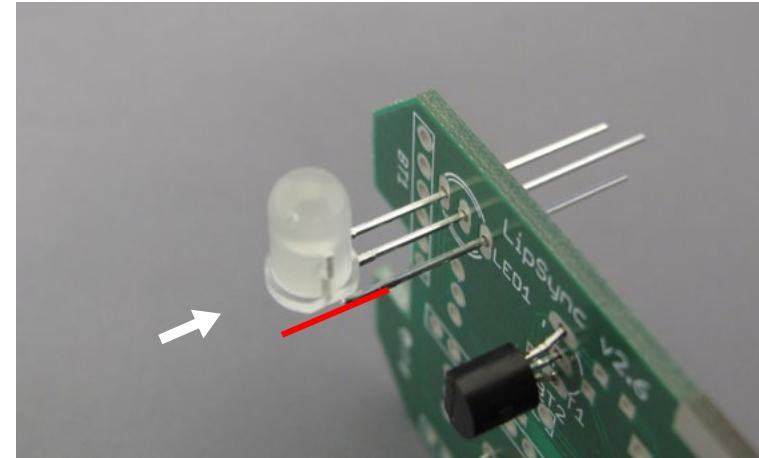
NOTE: Using a finger, bend the leads by 90° right at the base.

21.

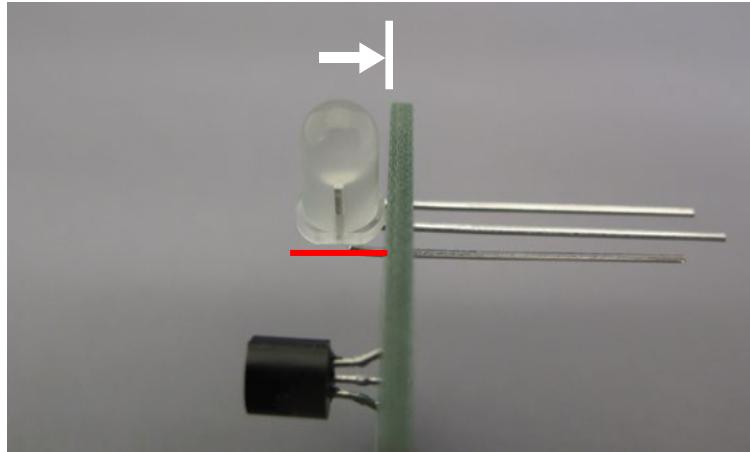


HOLE
LED1

22.

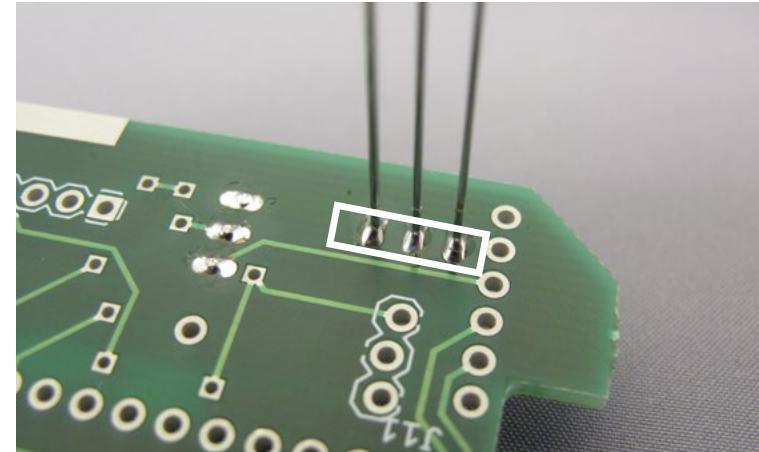


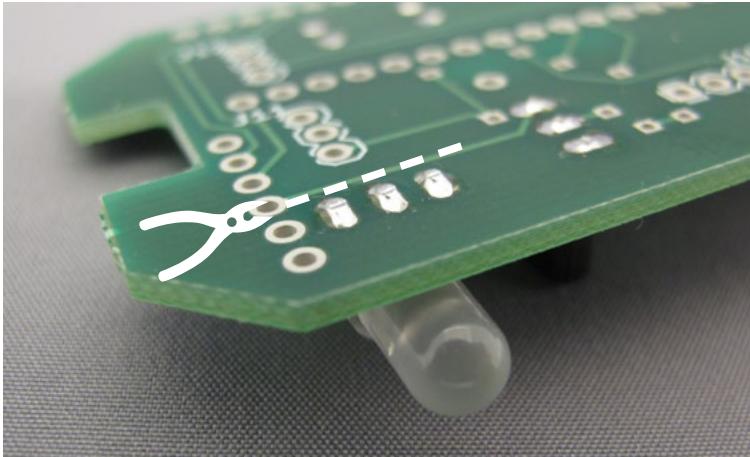
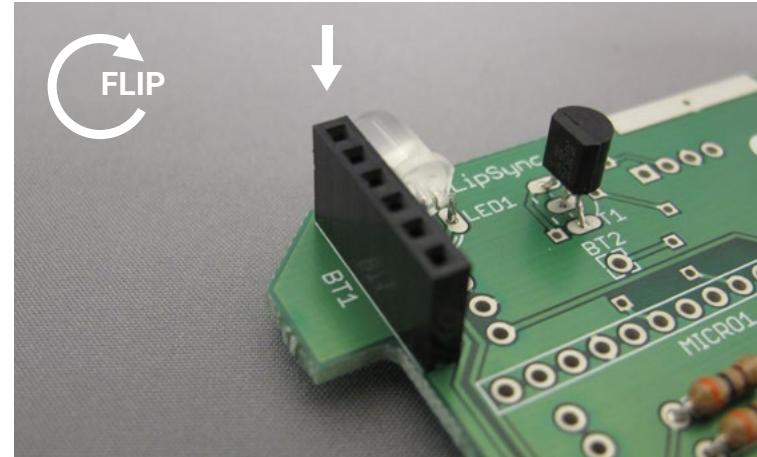
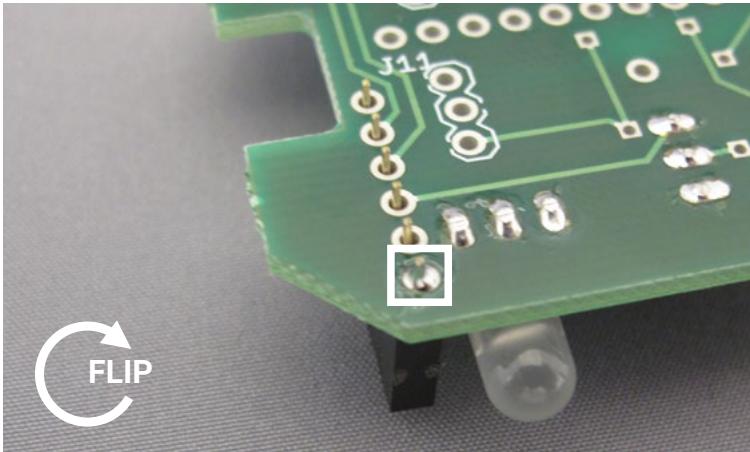
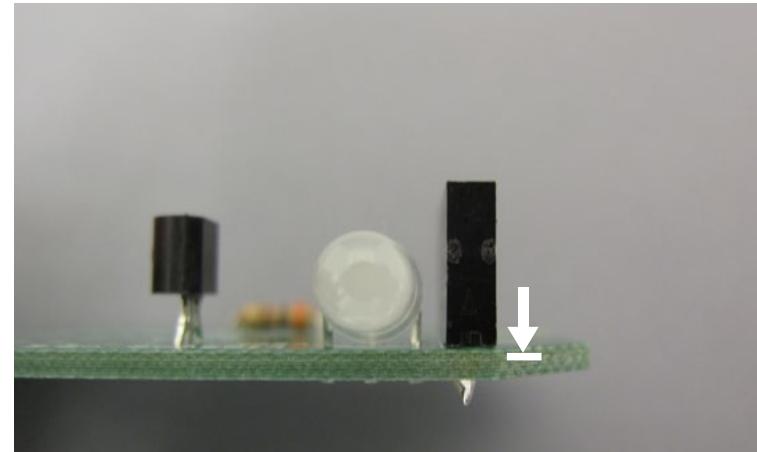
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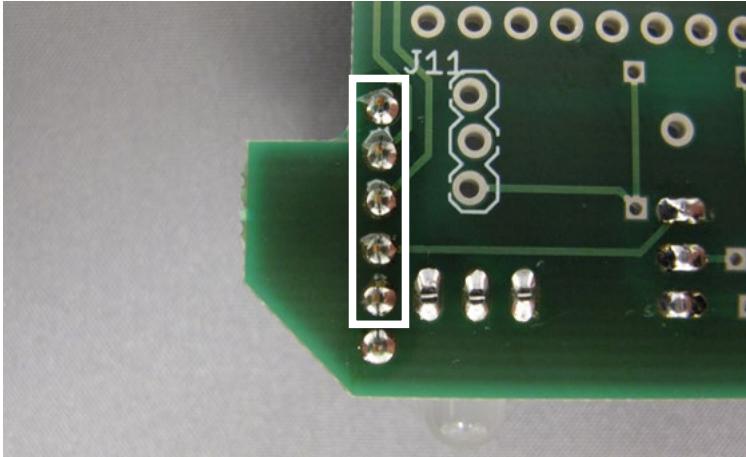
x 3

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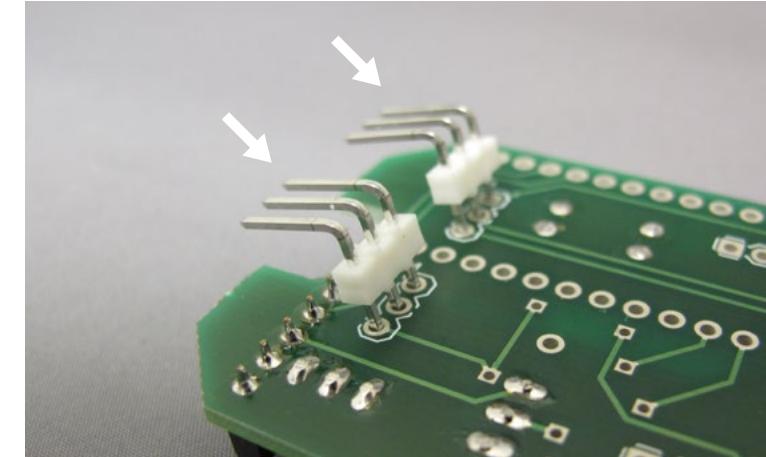
25.**26.****27.****28.**

29.



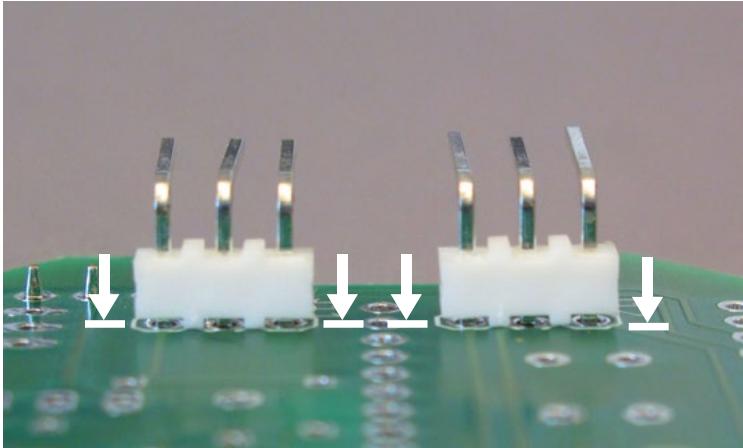
PAGE 18 OF 55

30.

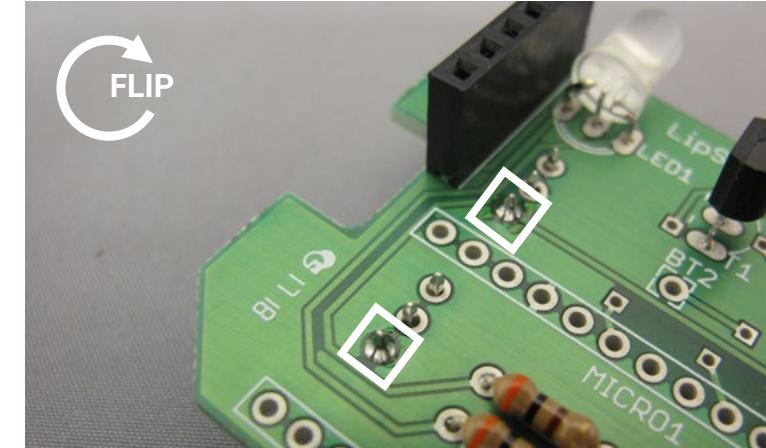


11
x 2
SECTION
J11
SECTION
J12

31.

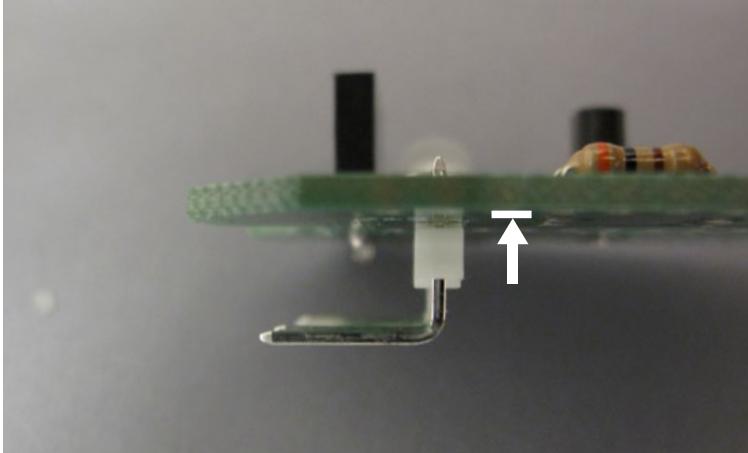


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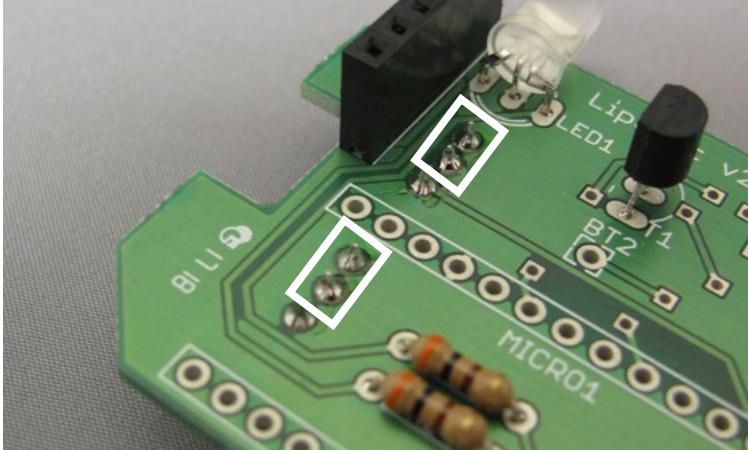


12
x 1
FLIP

33.



i NOTE: Check that component is flush to the board

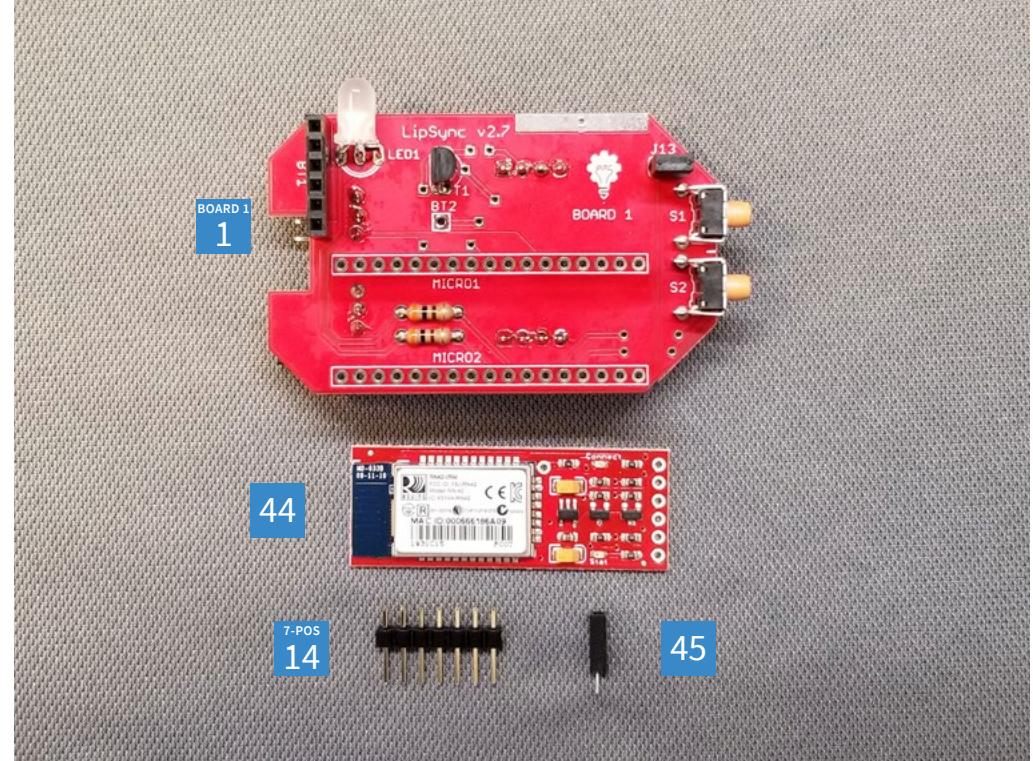


34.

Part 2

(OPTIONAL) INSTALLING THE BLUETOOTH® COMPONENT

If you are building the LipSync Wireless or the LipSync Macro, complete Part 2.
If not, skip to Part 3.

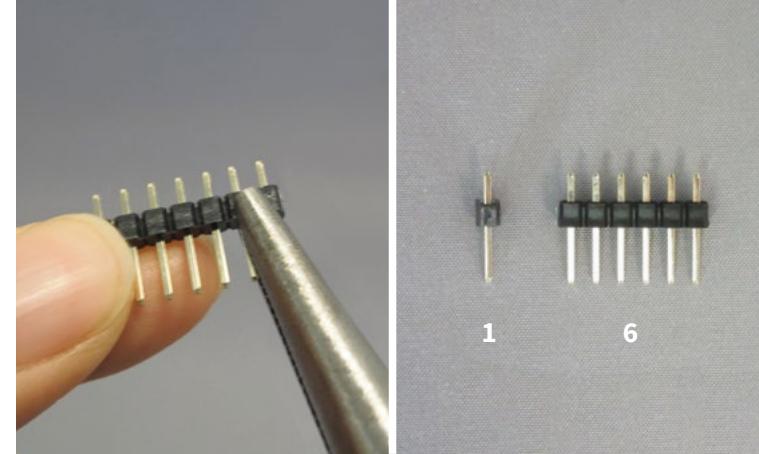


01.



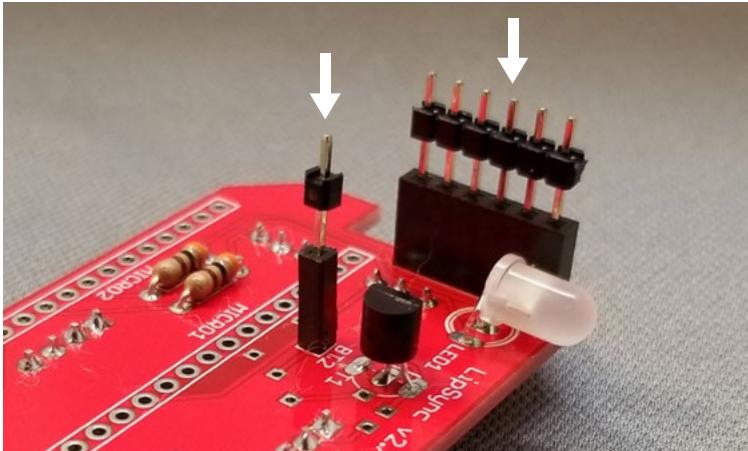
BOARD 1
1
45
HOLE
BT2

02.



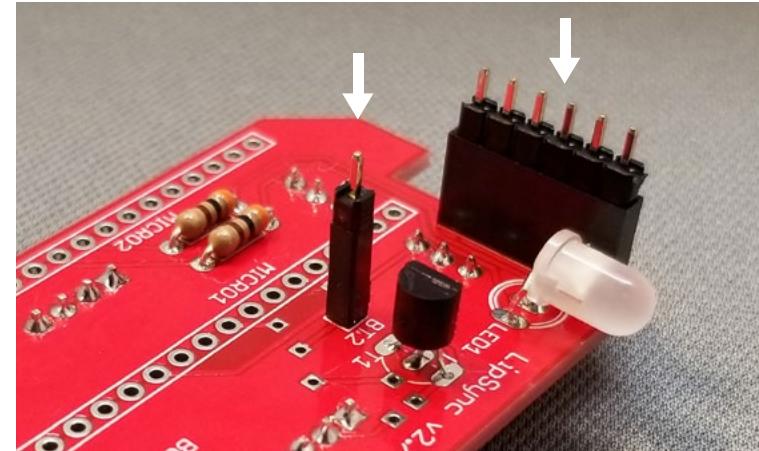
1-POS
14
6-POS
14

03.

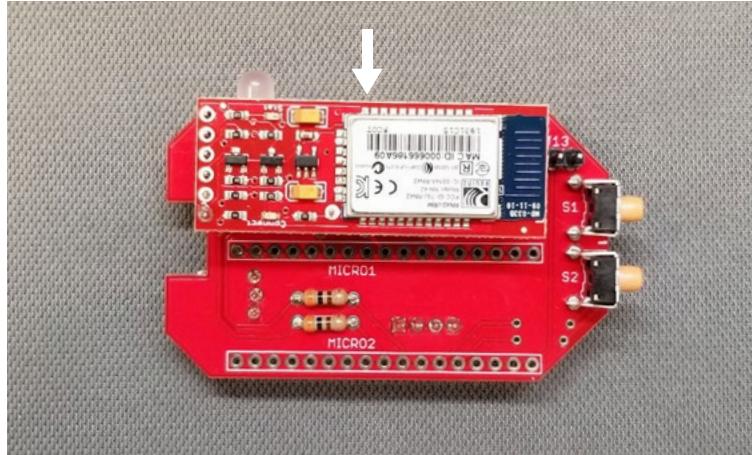


IMPORTANT: The LONG leads are inserted.

04



05.



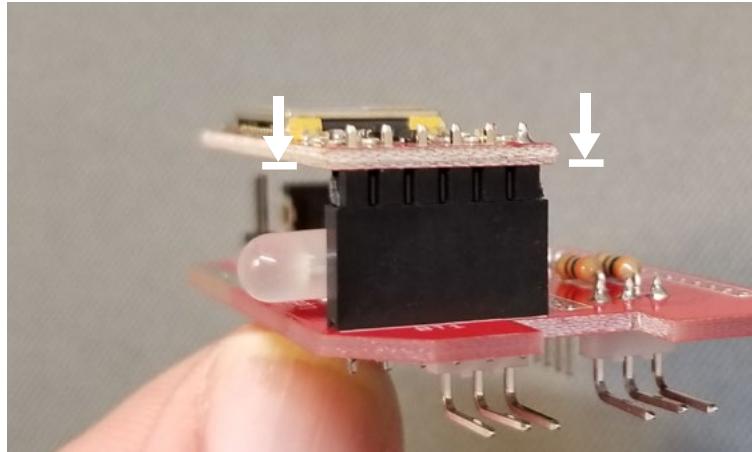
44

x 2

06.



07.



NOTE: Check that the Bluetooth module is flush.

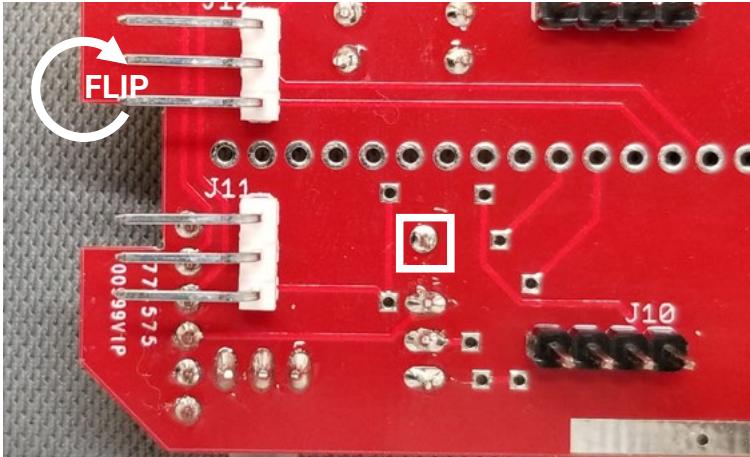
PAGE 21 OF 55

08.



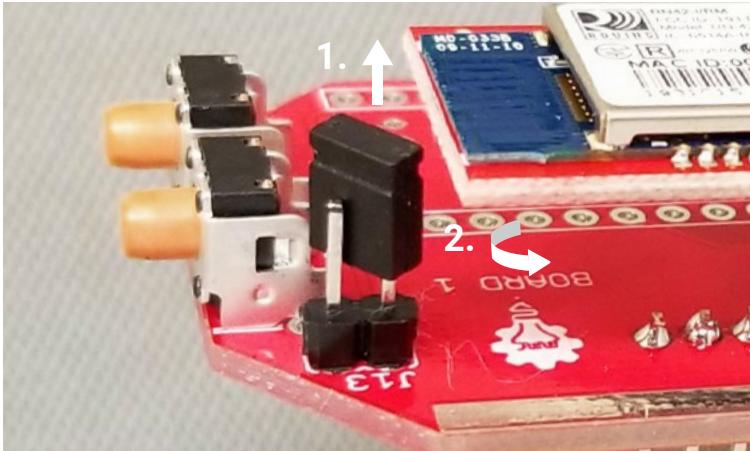
x 5

09.

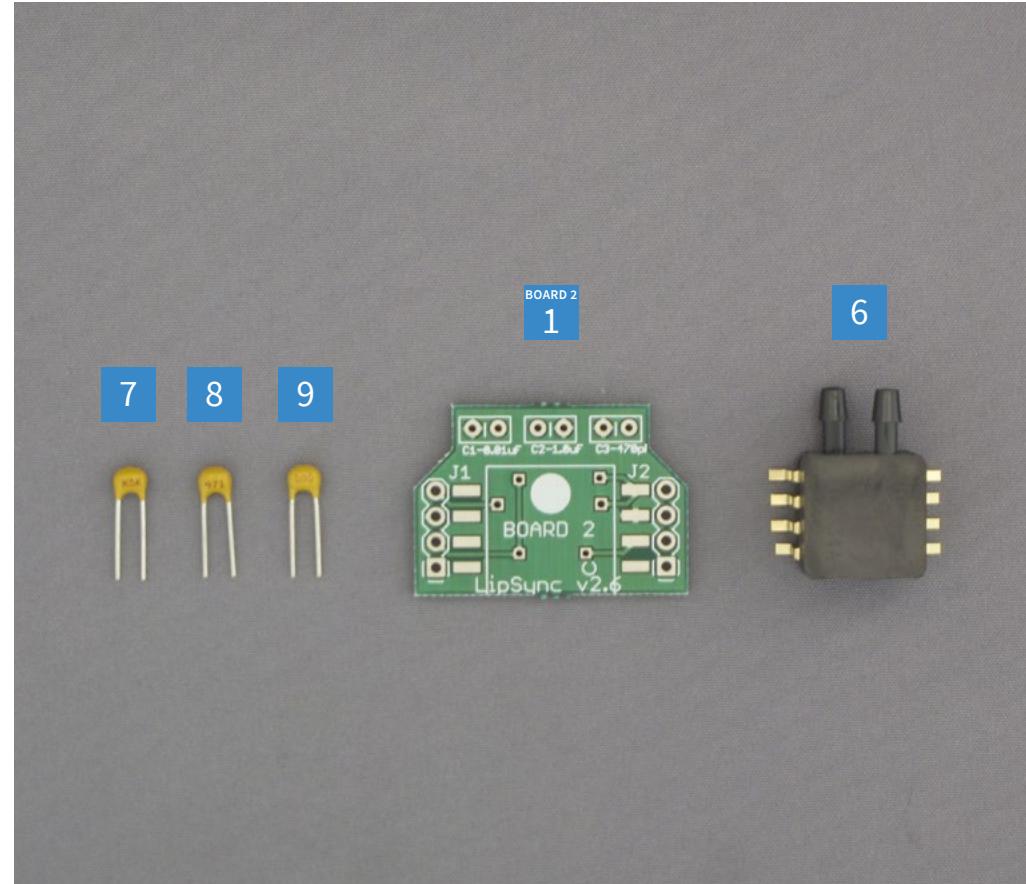


PART 3

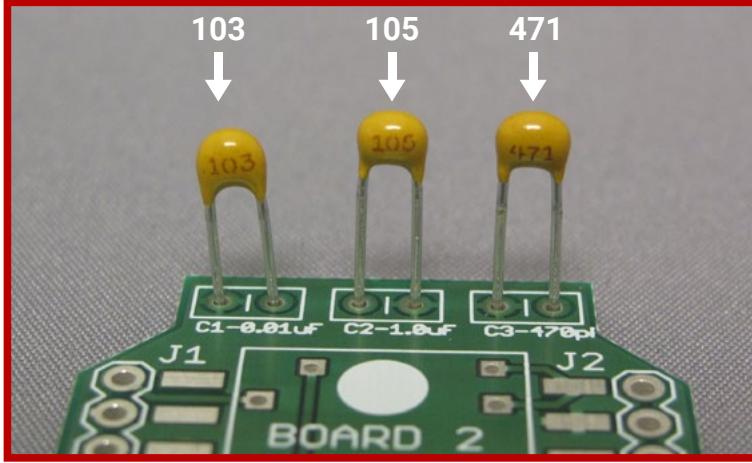
10.



NOTE: The shunt connector is taken off when using Bluetooth. PAGE 22 OF 55



01.

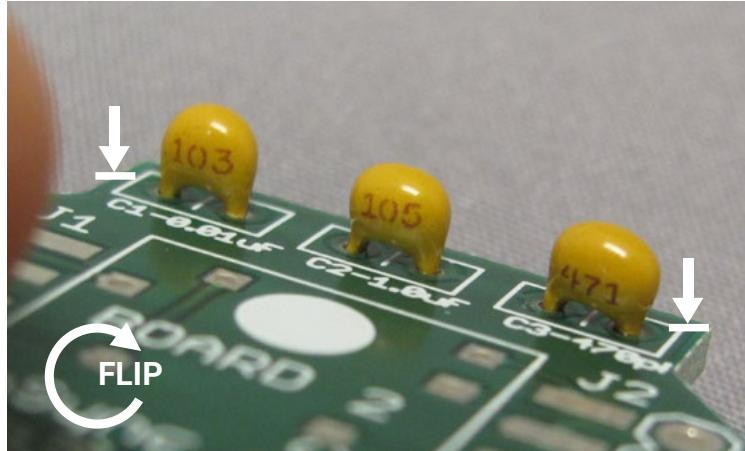


BOARD 2
1
7
8
9



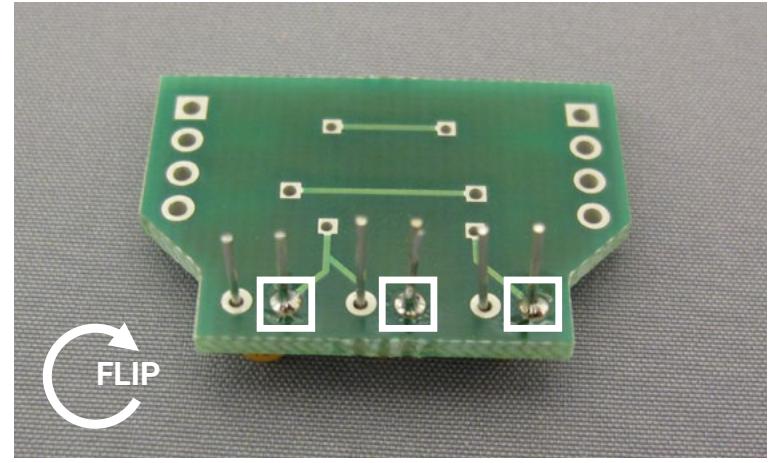
⚠ NOTE: The capacitors **MUST** be inserted in the order shown.

03.

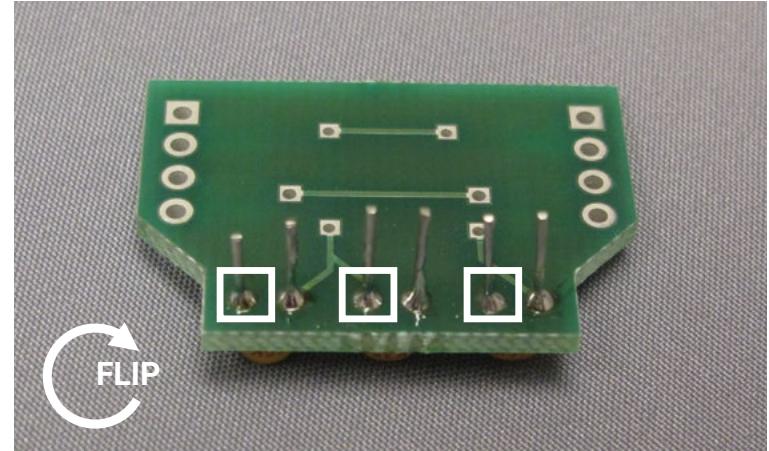


i NOTE: Check that component is flush to the board

02.



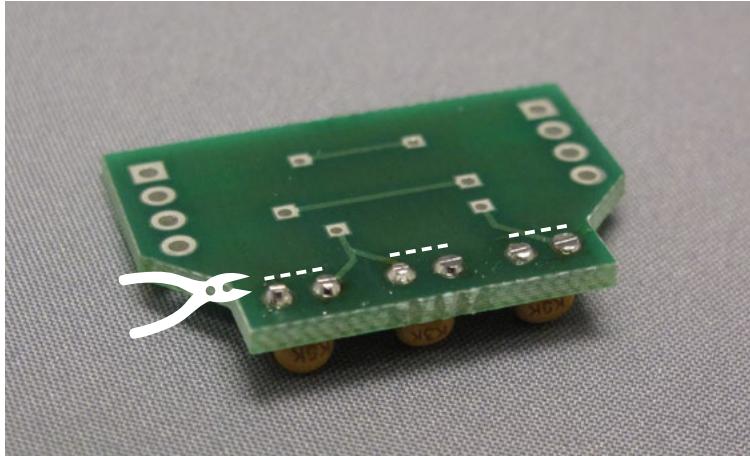
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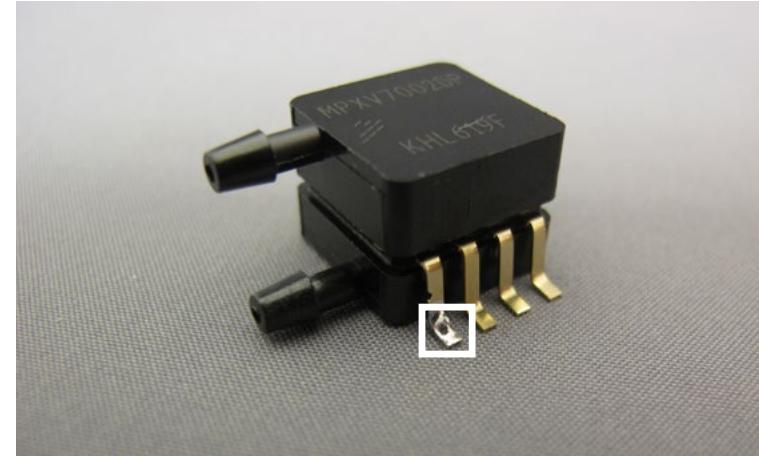


x 1

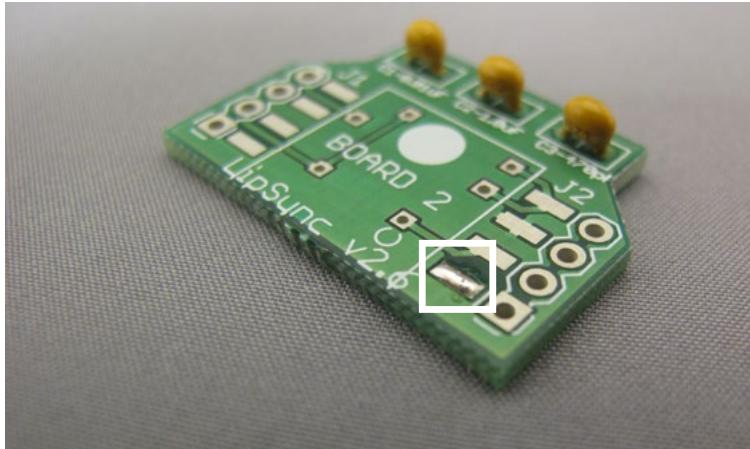
05.



06.

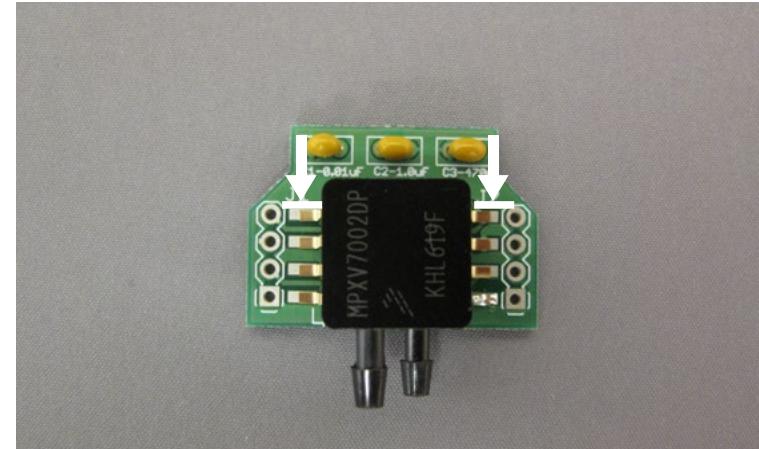


07.

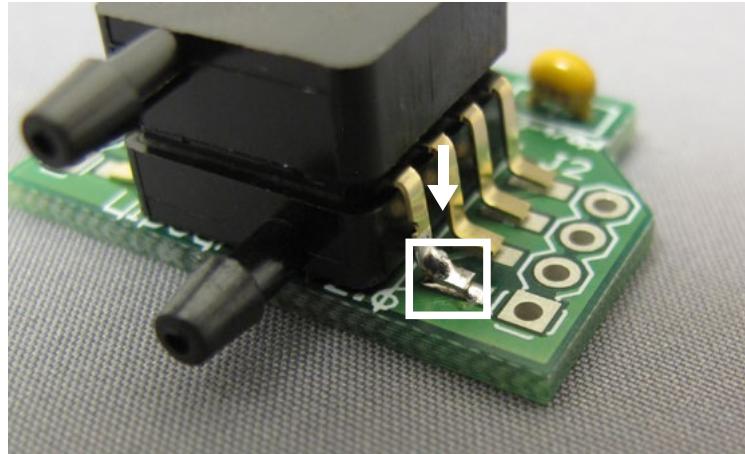
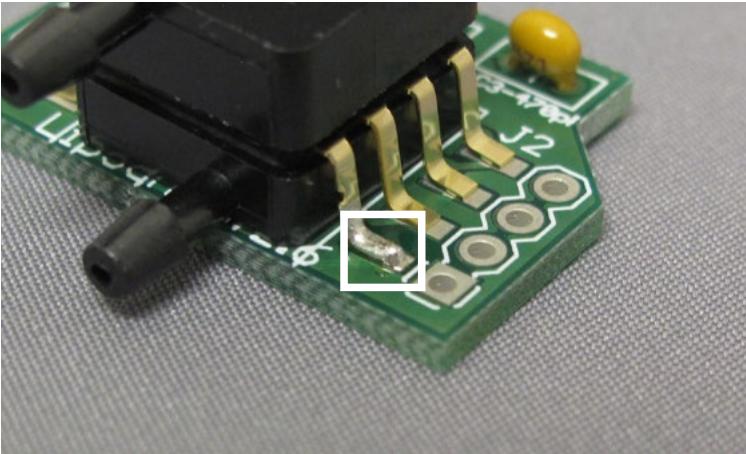


x 1

08.



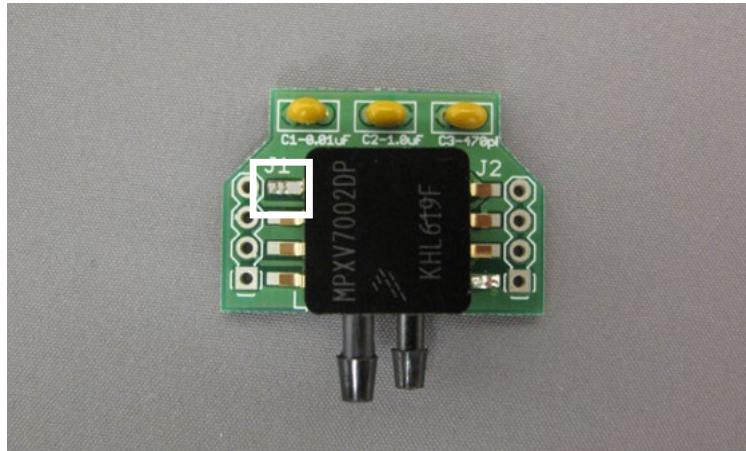
09.



NOTE: Place the solder tip on the lead to reflow the solder on the two components. The pressure sensor should "drop" onto Board 2.

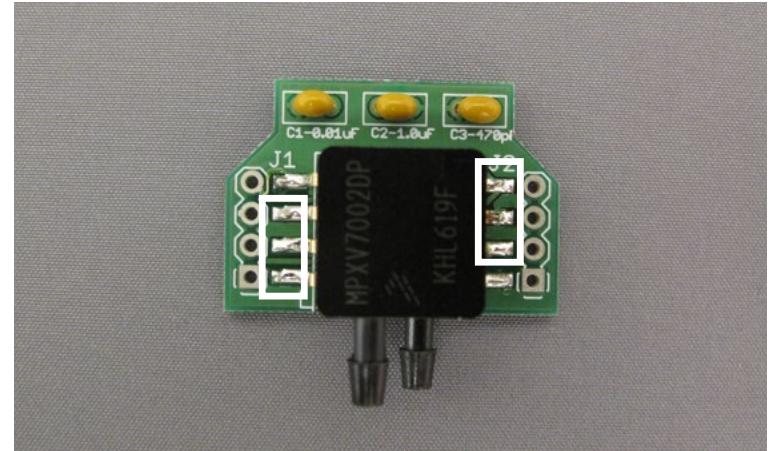
x 1

10.

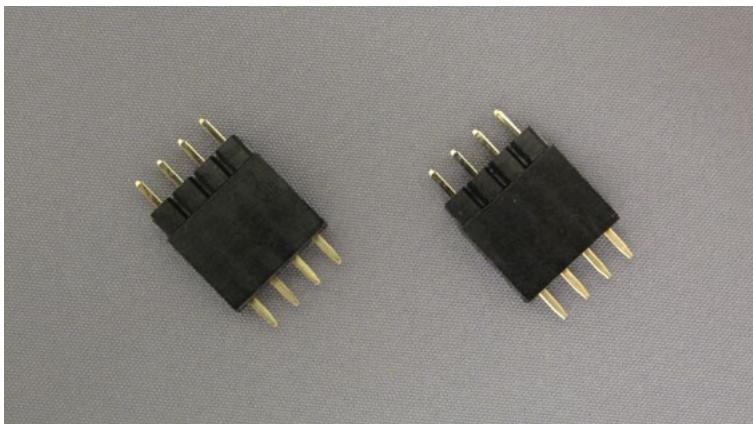
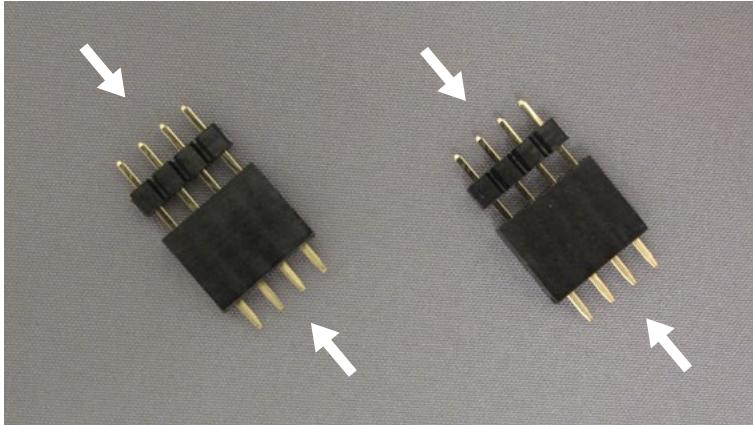
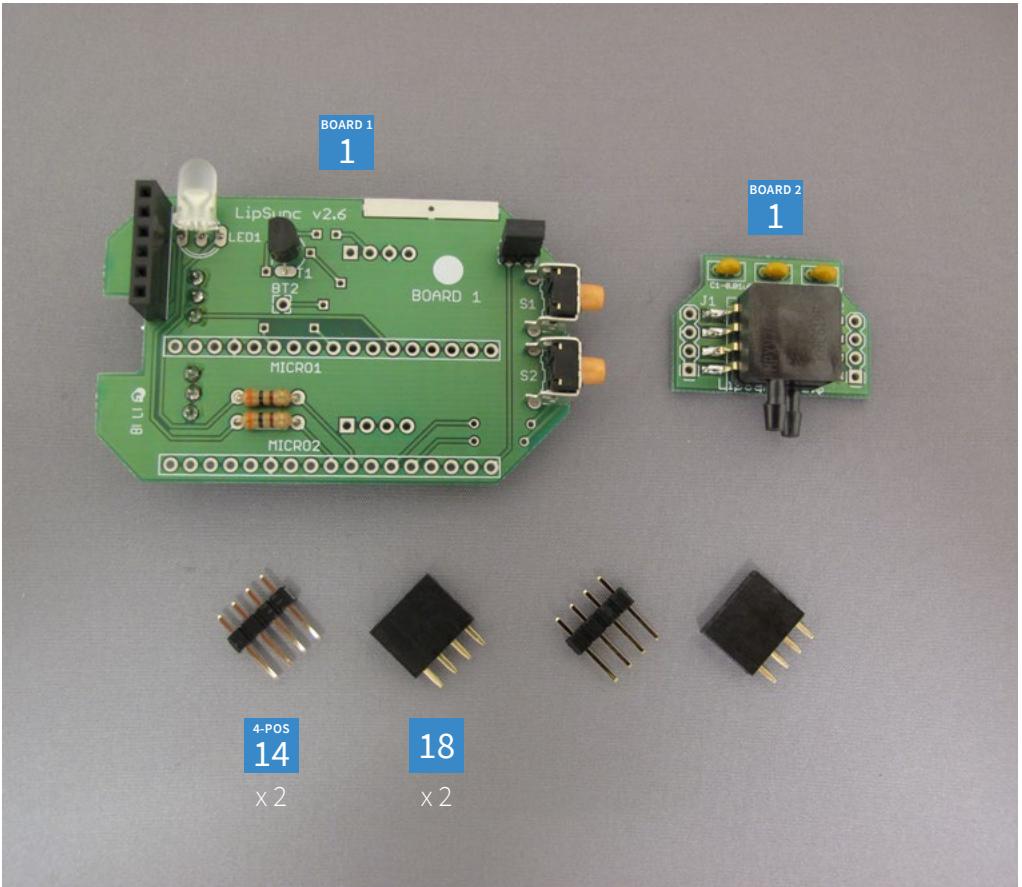


x 7

11.

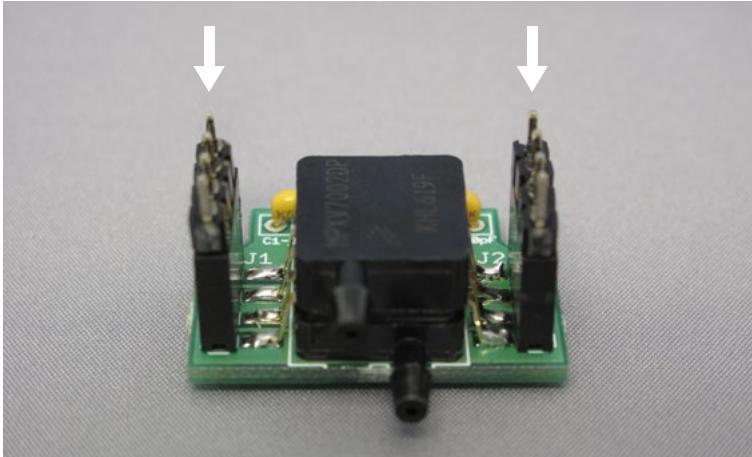


Part 4



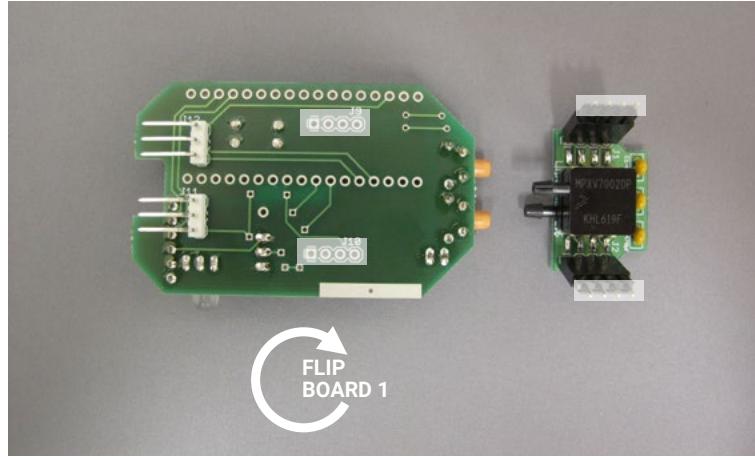
01.

02.



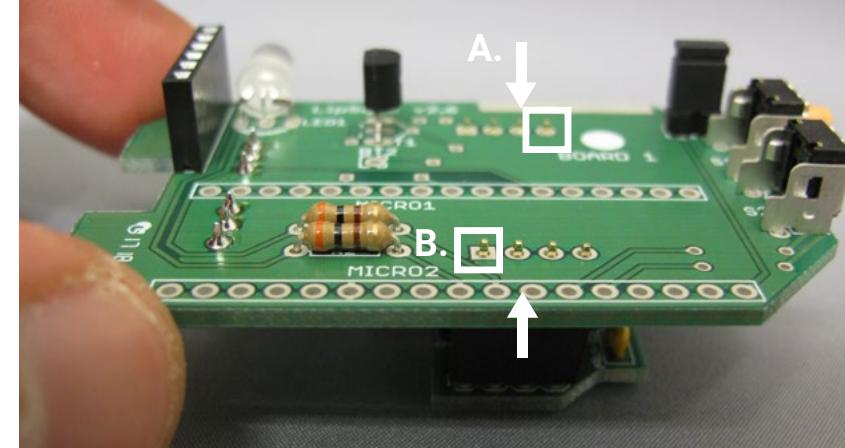
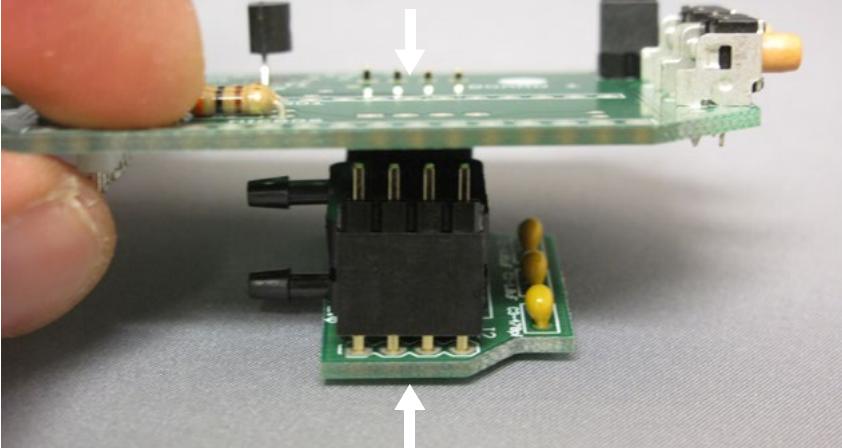
BOARD 2
1
HOLE
J1
HOLE
J2

03.



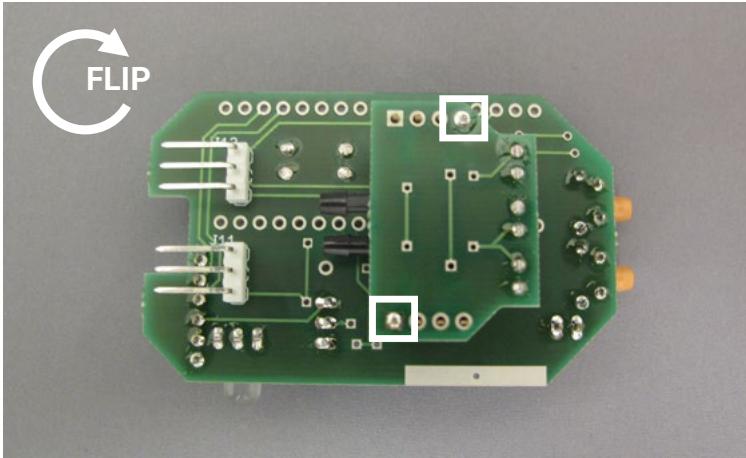
BOARD 1
1

04.

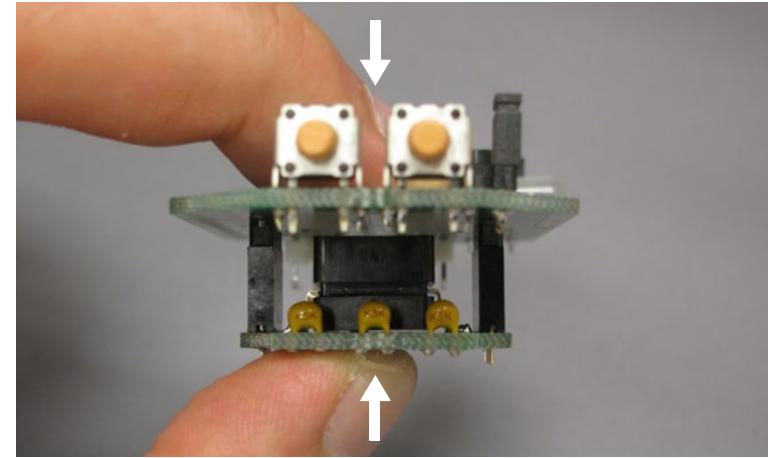


HOLE
J9
HOLE
J10
x2

05.

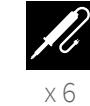
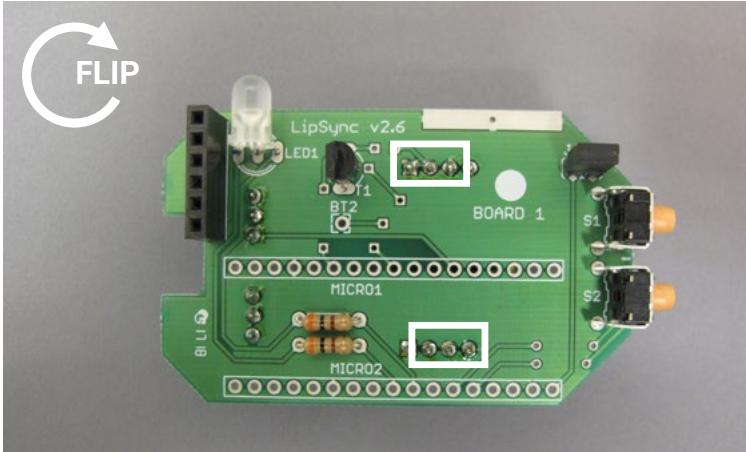


06.

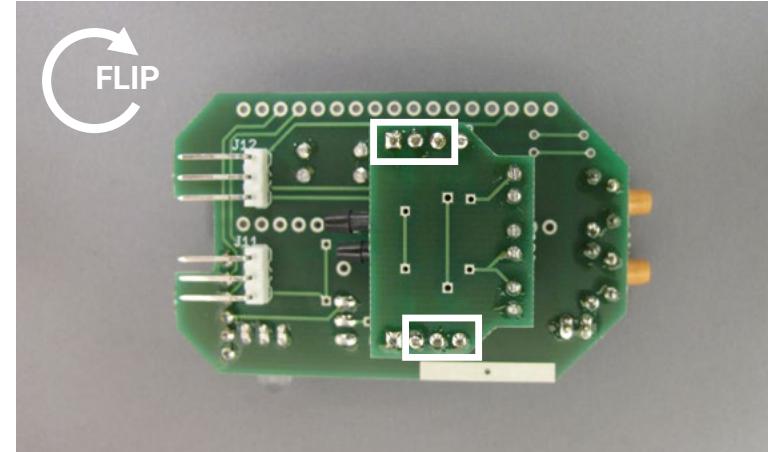


NOTE: Check that component is flush to the board

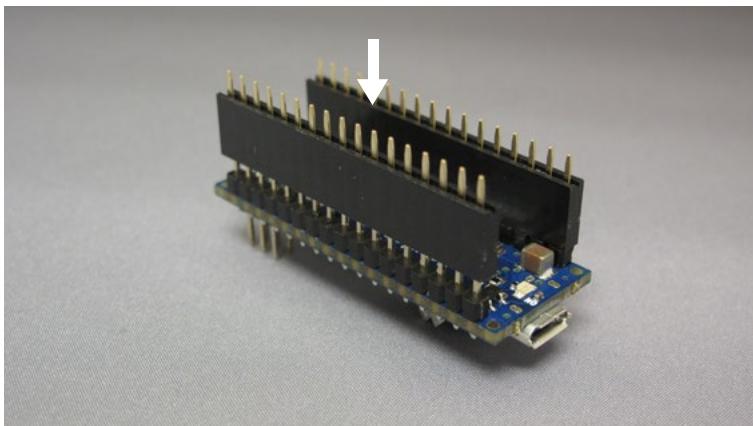
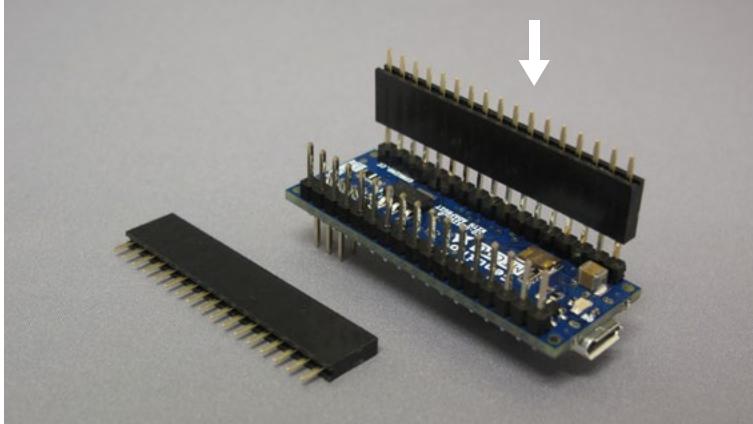
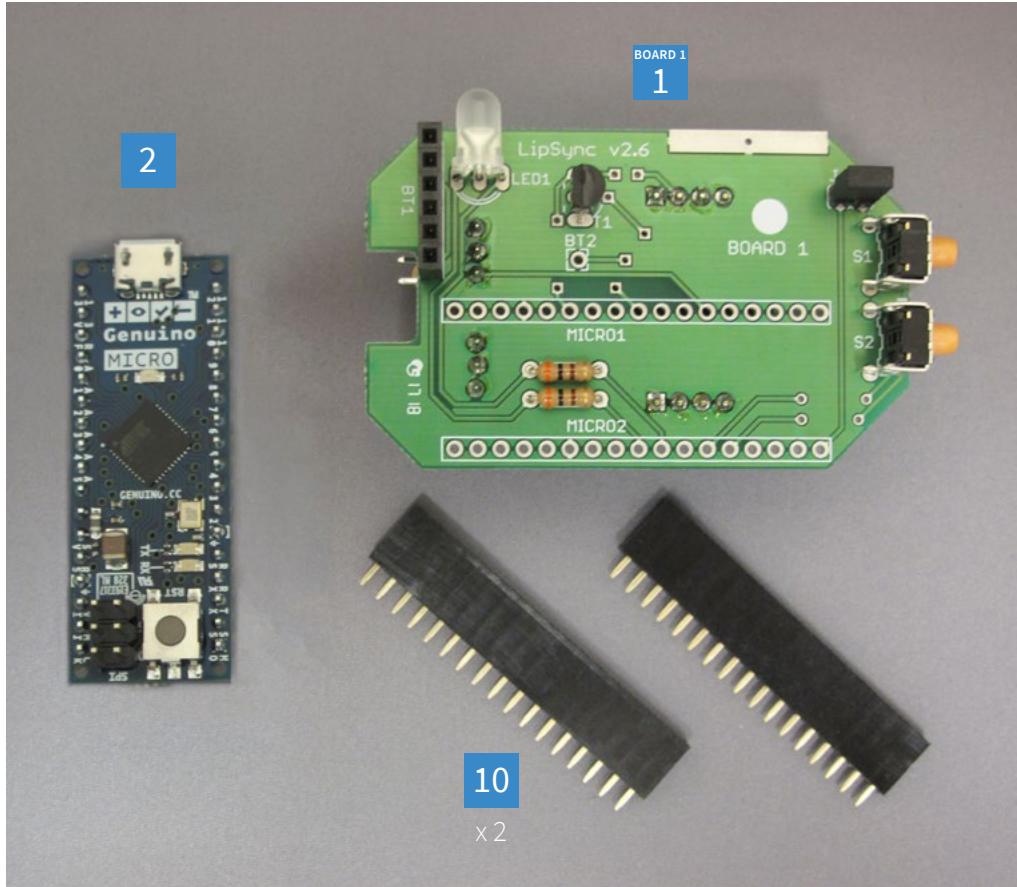
07.



08.



Part 5



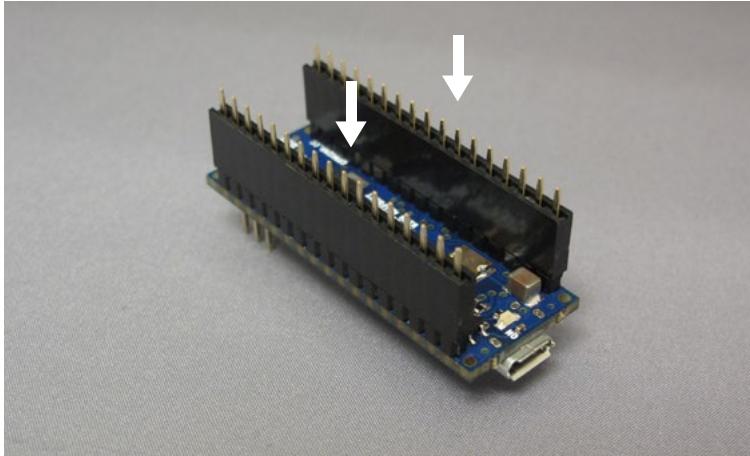
01.

2

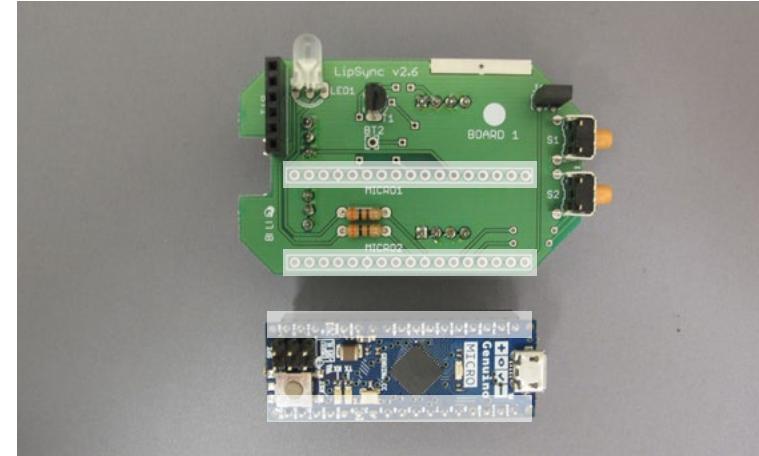
10

x 2

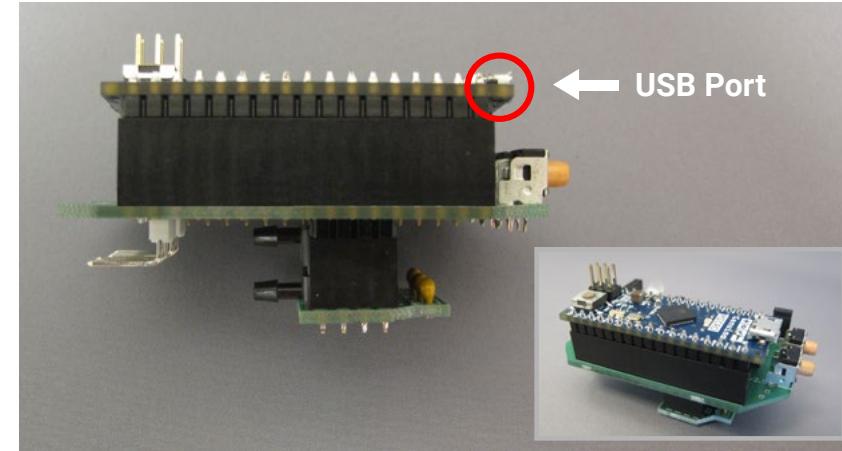
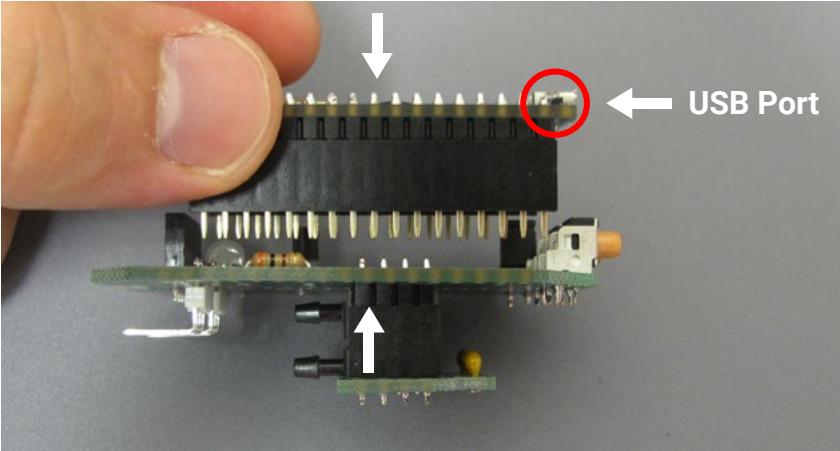
02.



03.

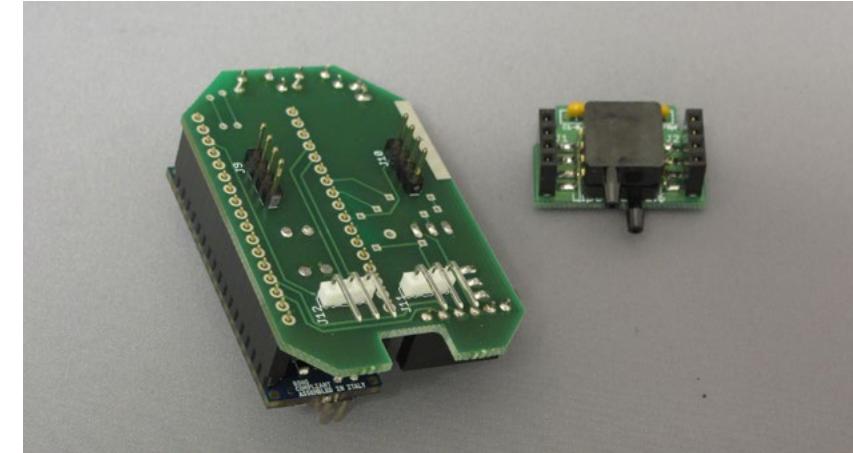
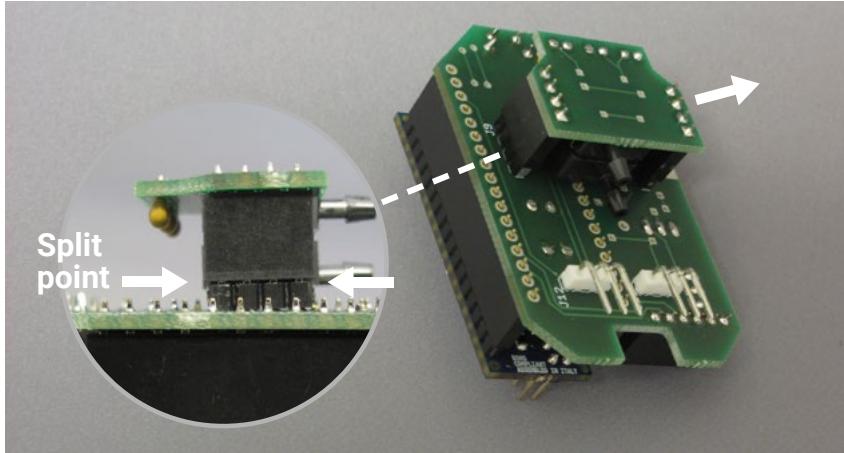


04.

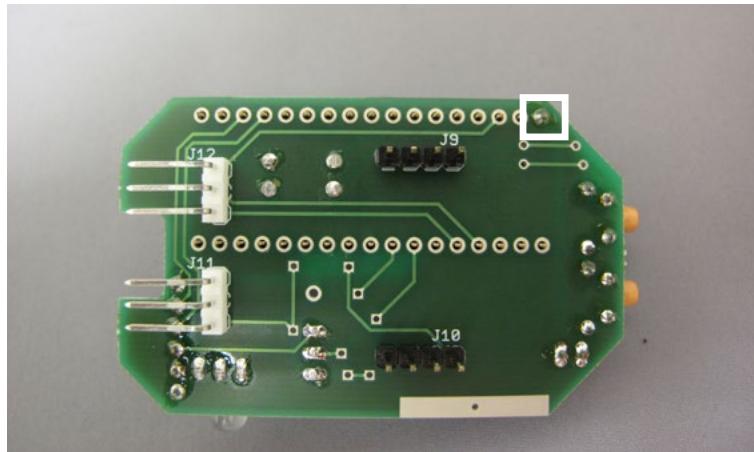


i NOTE: USB Port should be on the right side during installation

05.

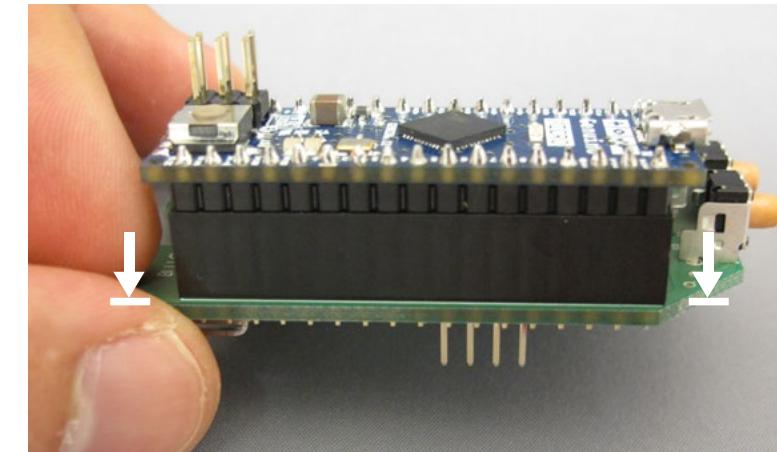


06.

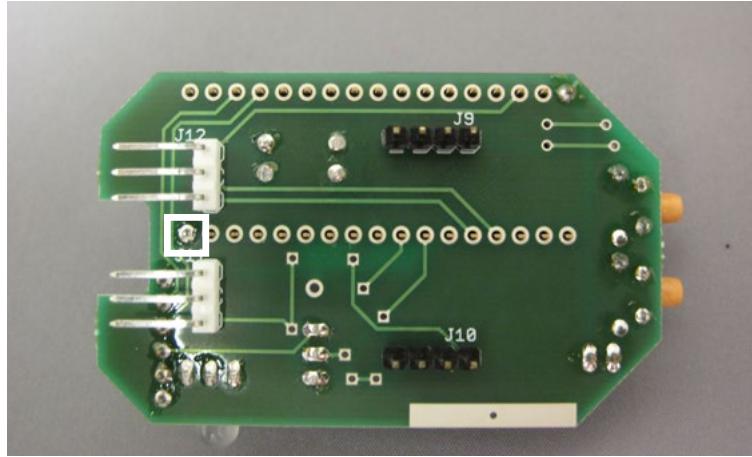


x 1

07.

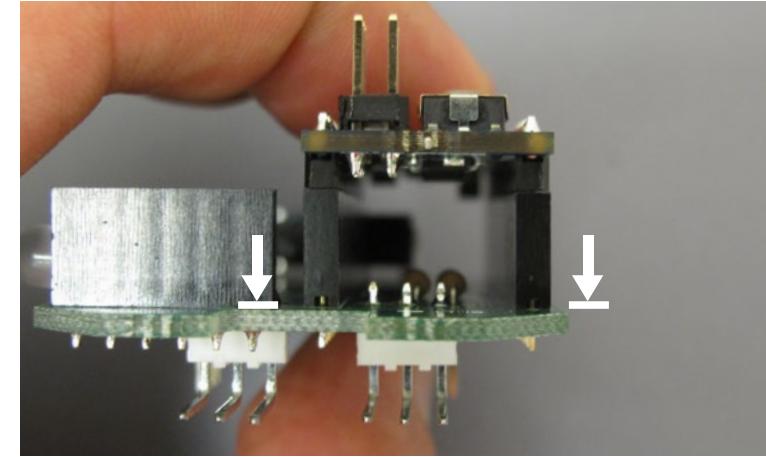


08.



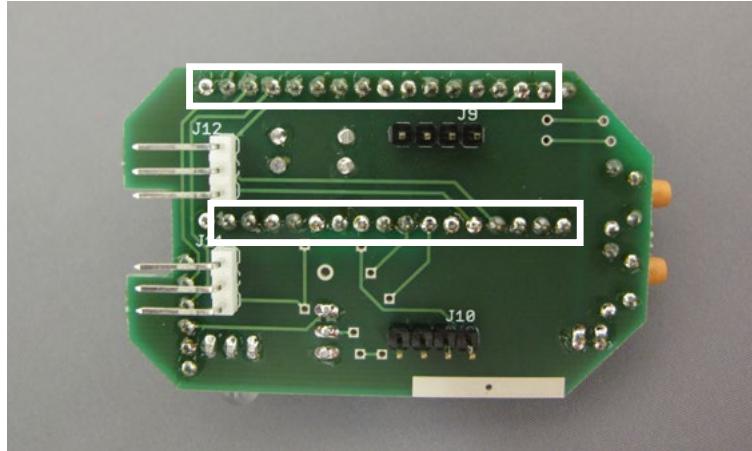
x 1

09.



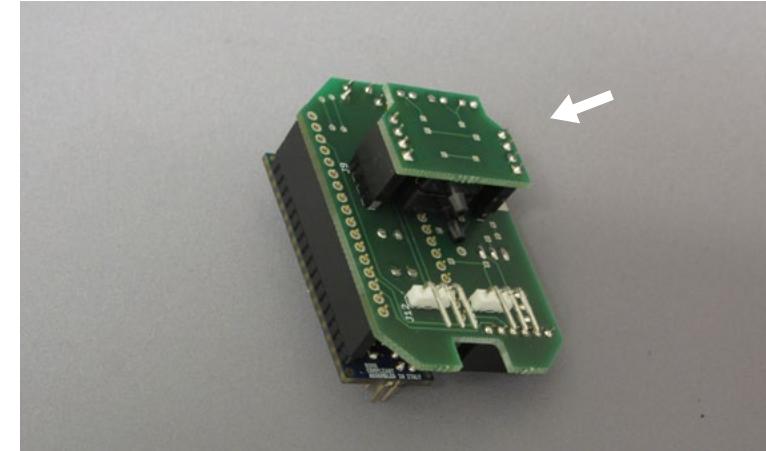
NOTE: Check that component is flush to the board

10.

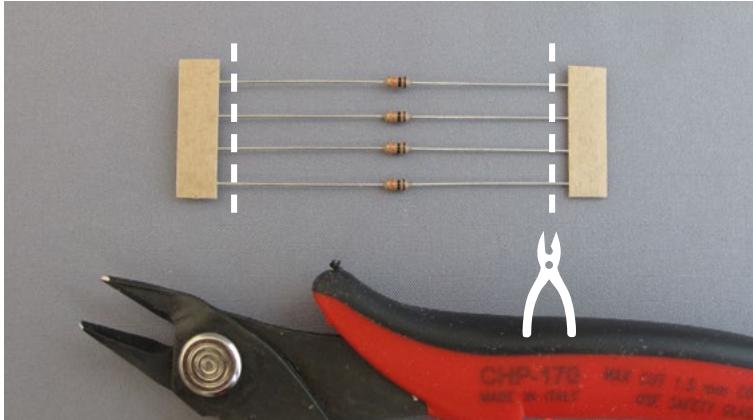
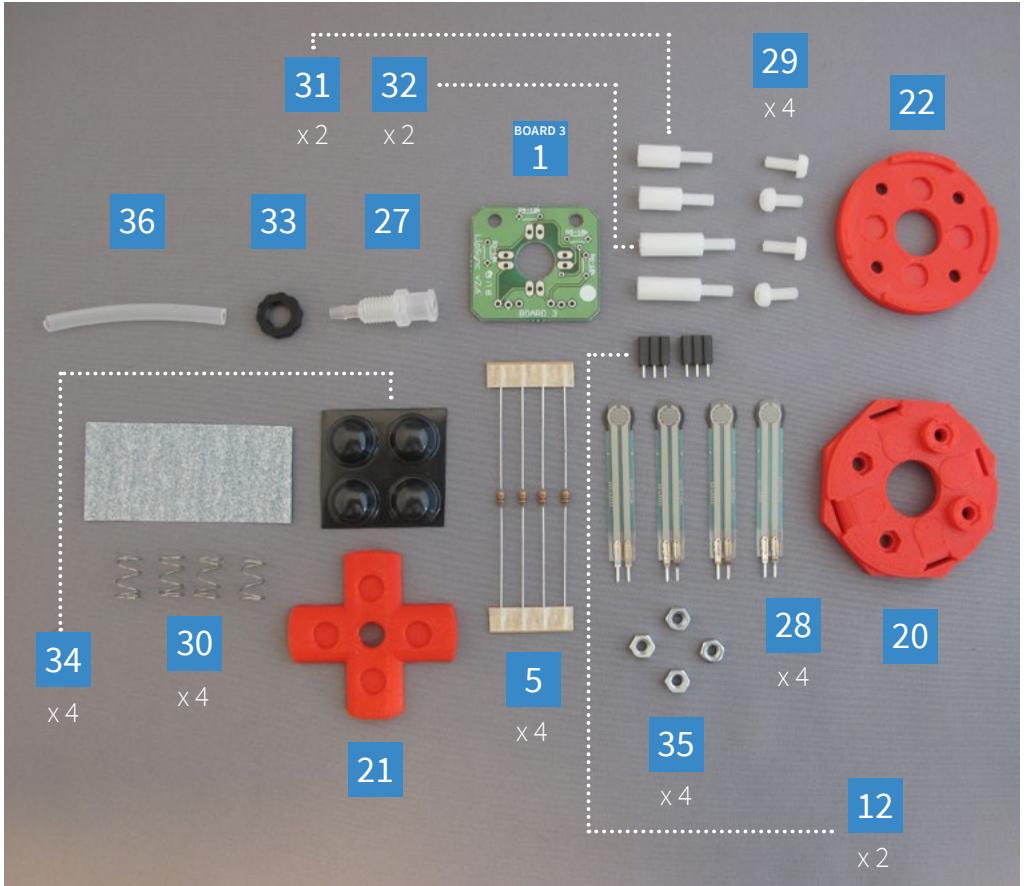


x 32

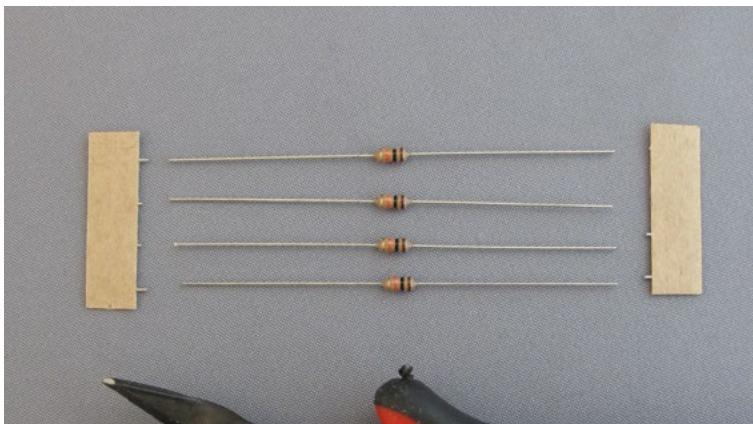
11.



Part 6

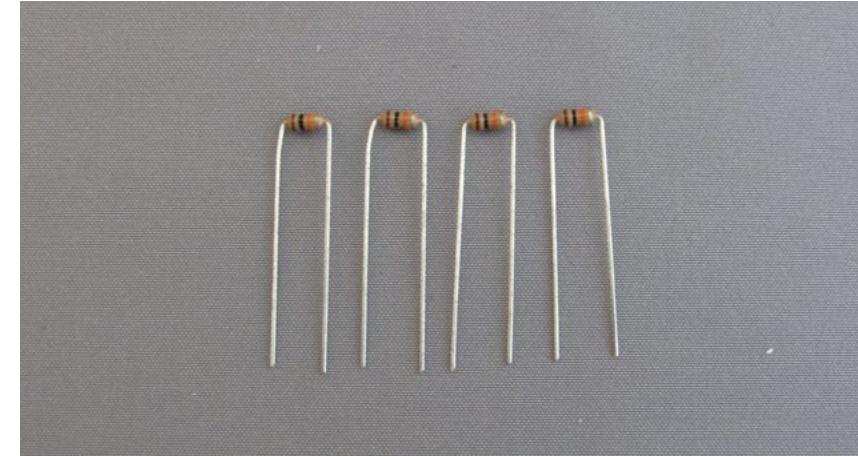
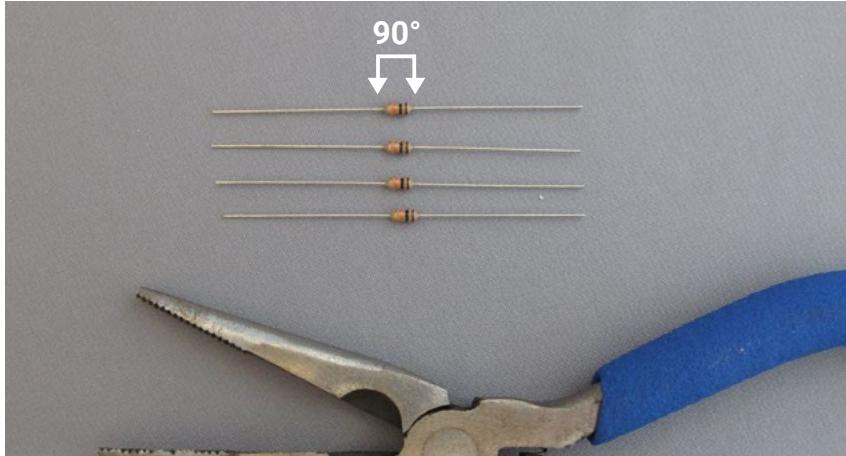


5
x 4

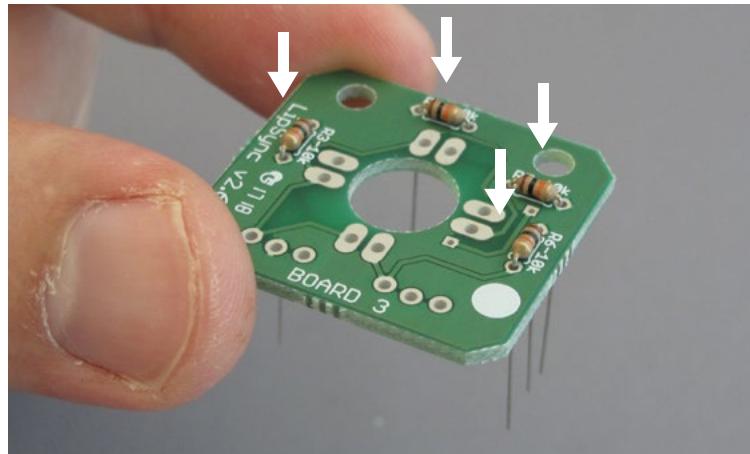


01.

02.



03.



BOARD 3

1
x 4

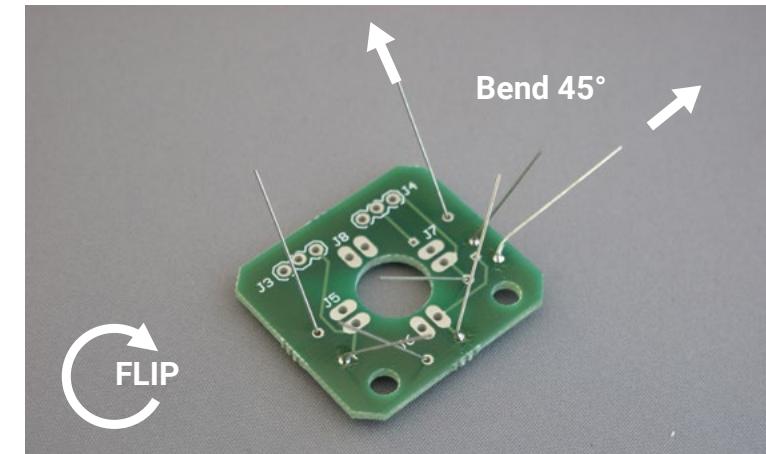
HOLE
R3

HOLE
R4

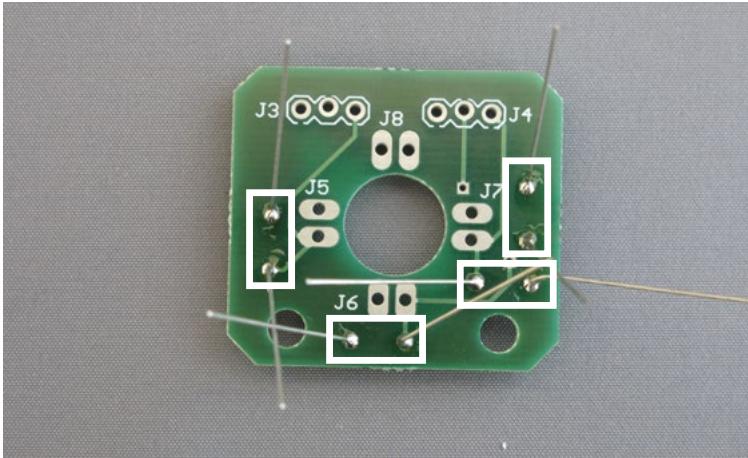
HOLE
R5

HOLE
R6

04.

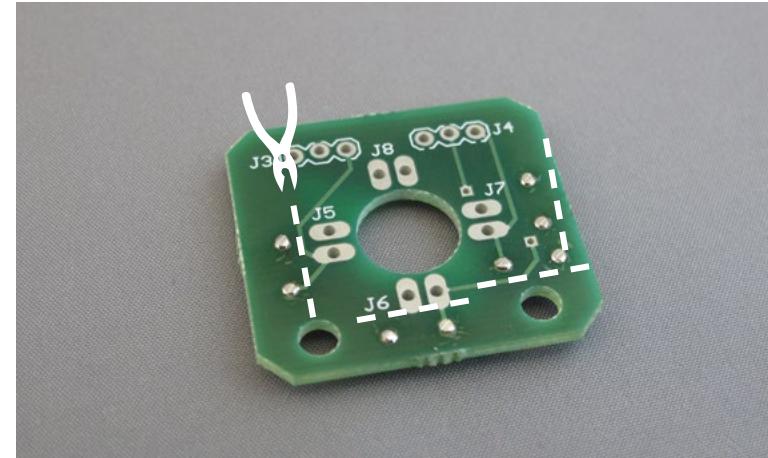


05.

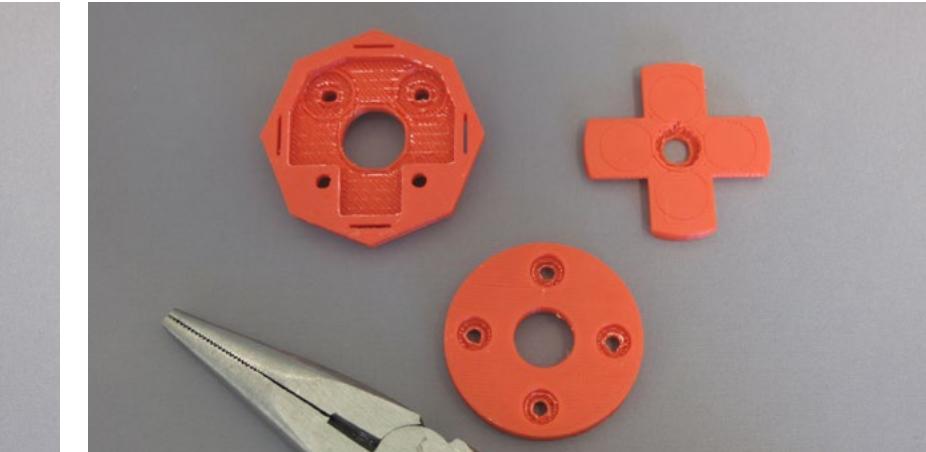
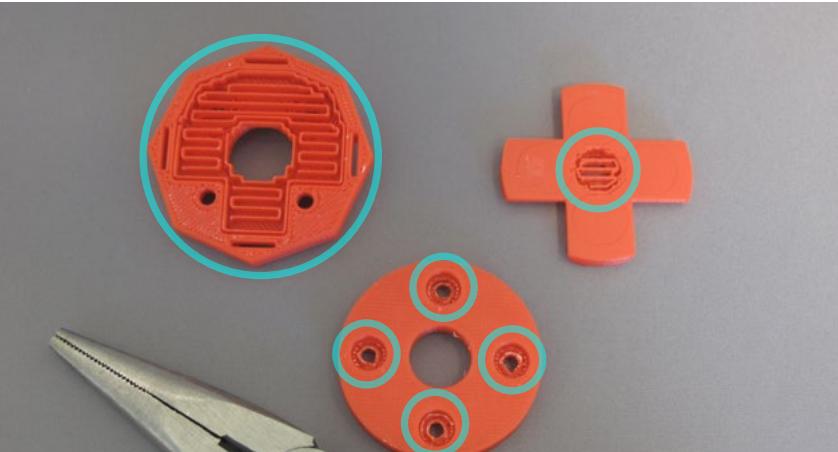


x 8

06.



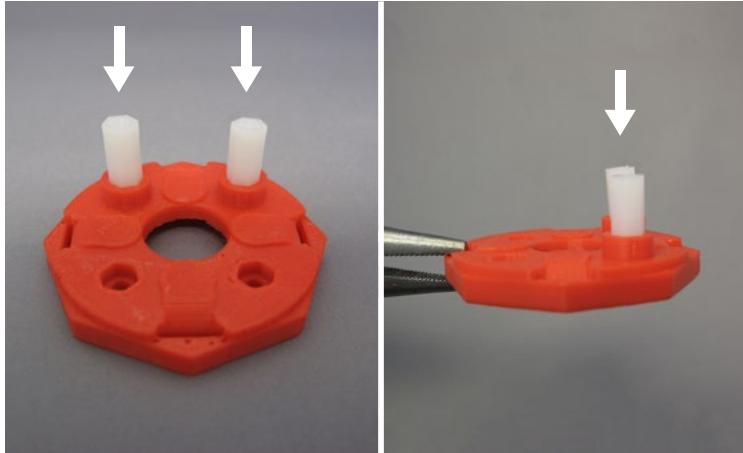
07.



20 | 21 | 22

Remove all 3D
printed support
materials.

08.



NOTE: Insert the 10mm standoffs

31

x 2

09.



35

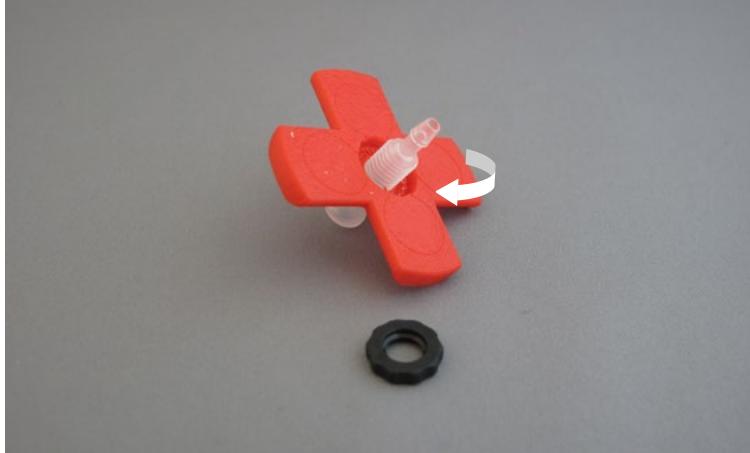
x 2

10.



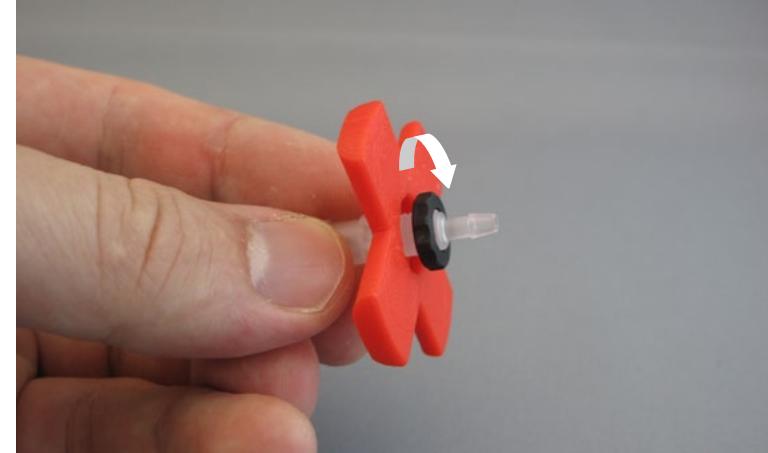
IMPORTANT:
Only add a small
DROP of superglue

11.

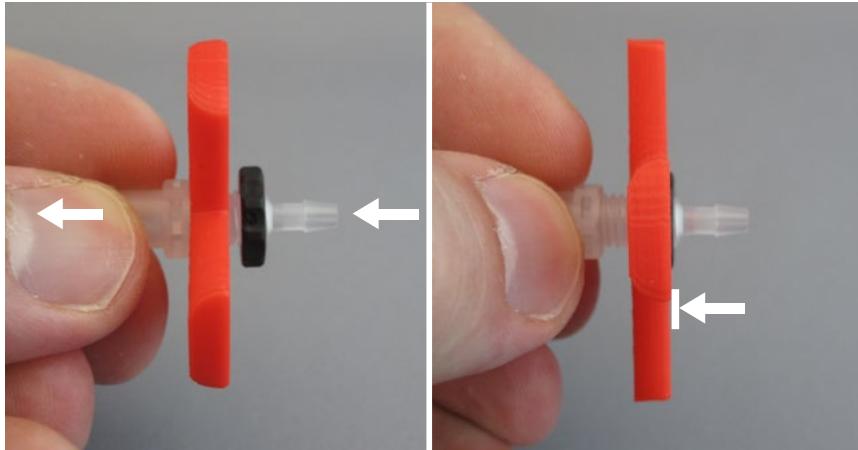


21
27
33

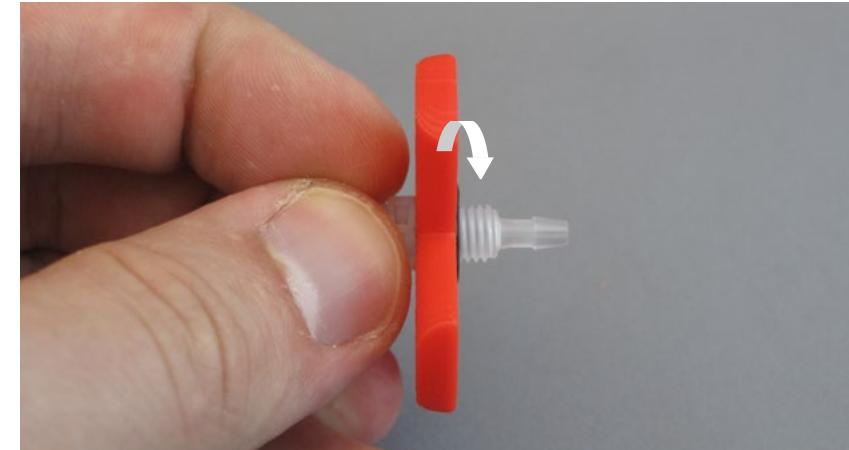
12.



13.

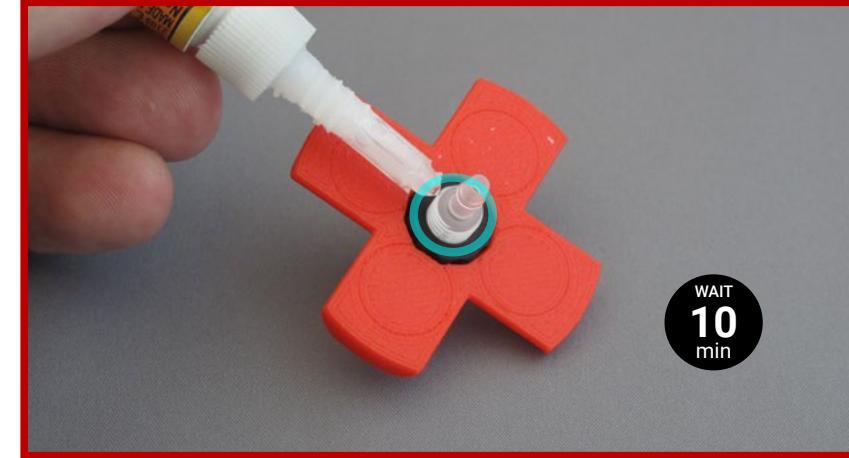


PAGE 37 OF 55



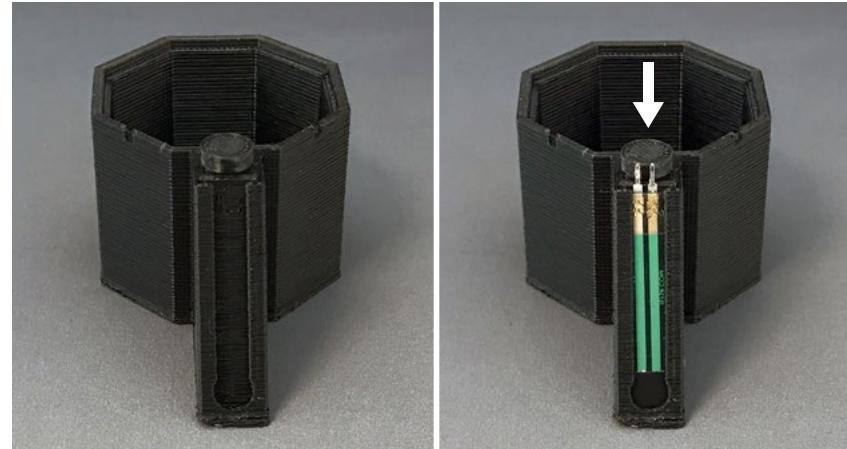
NOTE: The luer lock nut should sit flush to the rocker. Once flushed, twist the luer lock fitting the rest of the way.

14.



⚠️ IMPORTANT:
Apply enough
superglue
between where
the transparent
luer lock filter and
black luer lock nut
meet.

15.

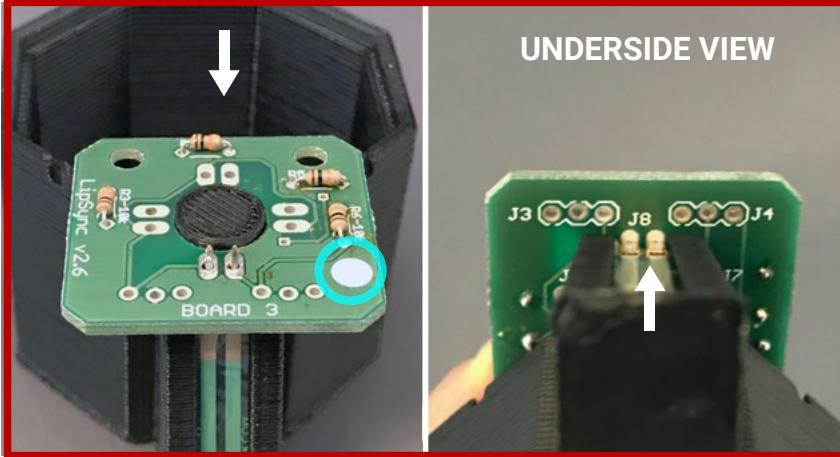


Use the joystick
stand holder
to assist with
Steps 15-19

28

⚠️ IMPORTANT:
Orient the FSR with
the metallic side
facing down

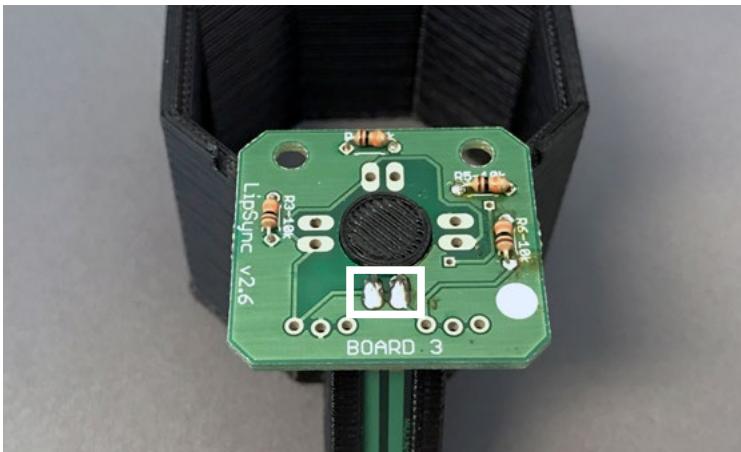
16.



HOLE
J5

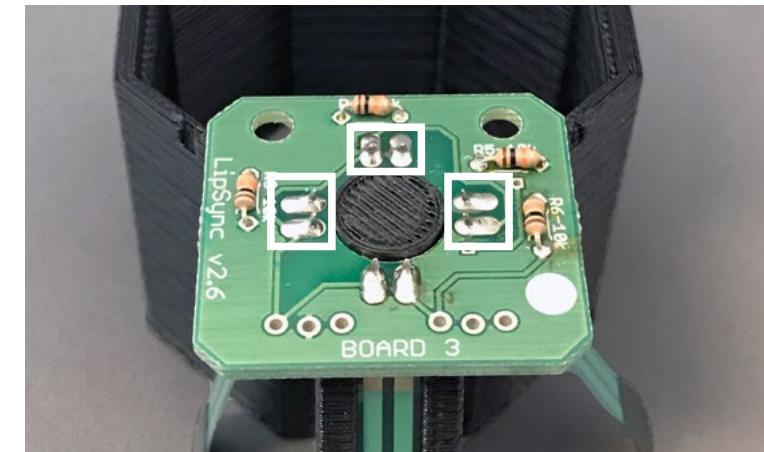
⚠️ IMPORTANT:
Place Board 3 onto the holder with the FSR leads inserted into Hole J8 with the **white circle** facing up.

17.



x 2

18.



28

x 3

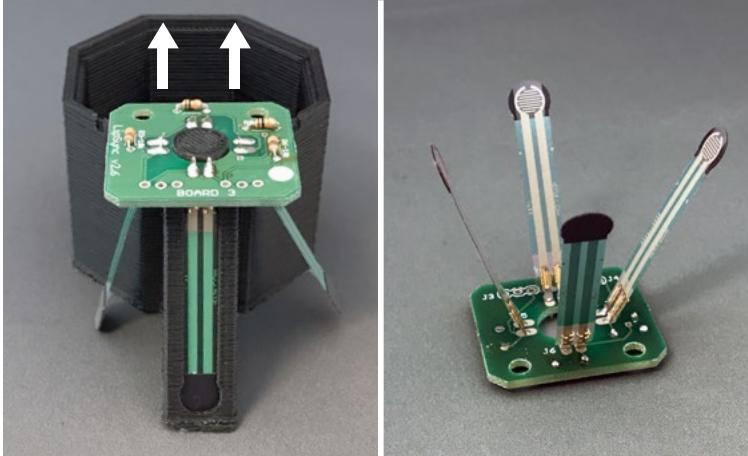
HOLE
J6

HOLE
J7

HOLE
J8

Repeat steps 15-17 for the 3 remaining FSRs.

19.



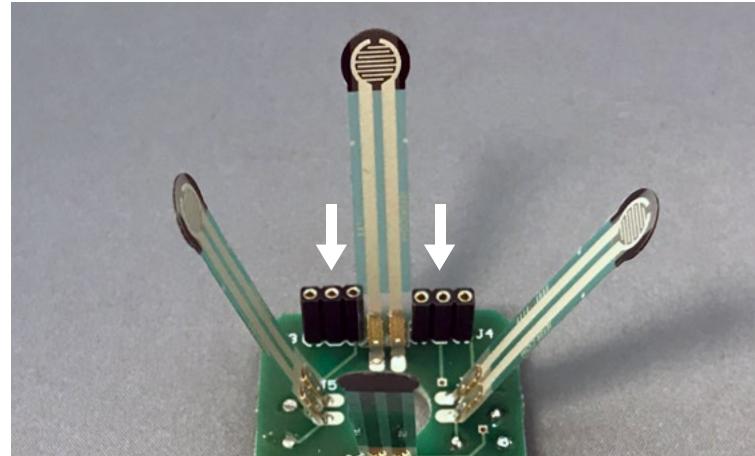
12

x 2

HOLE
J3

HOLE
J4

20.

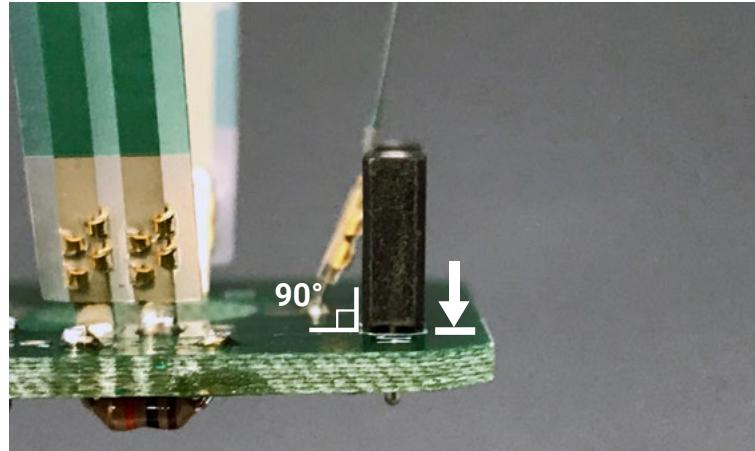


21.



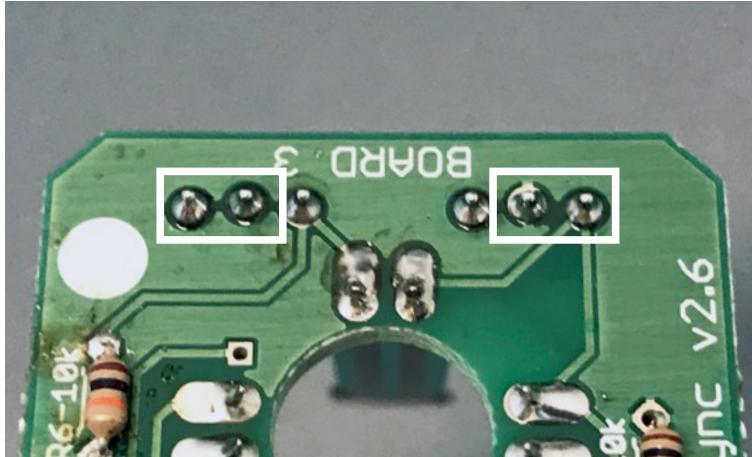
x 2

22.



NOTE: Check that component is flush to the board

23.

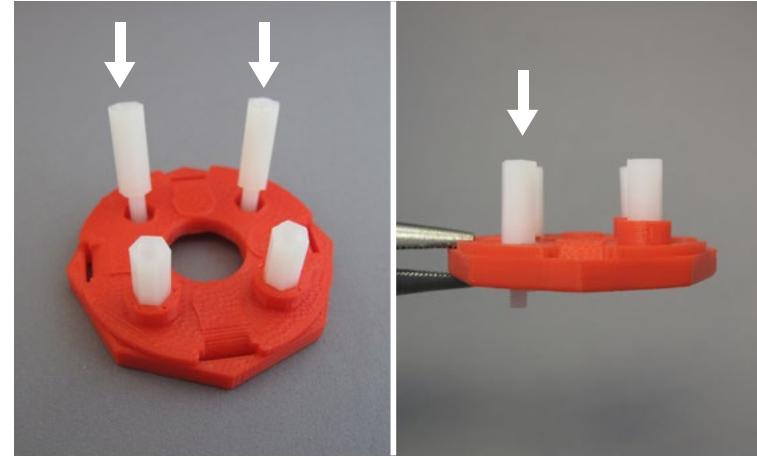


x 4

32

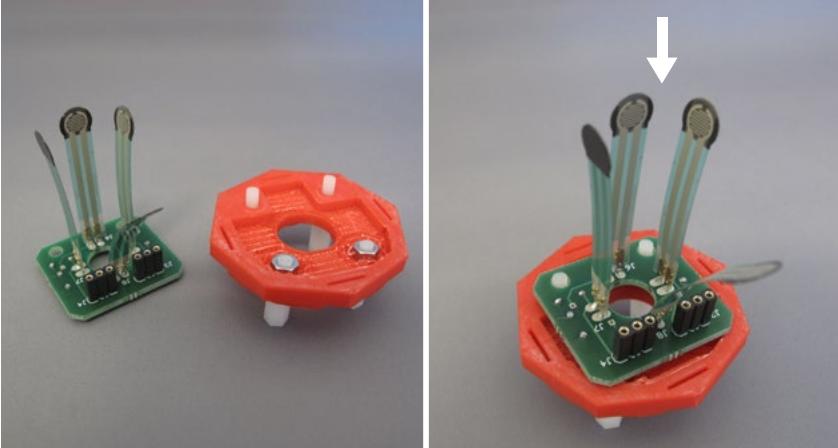
x 2

24.

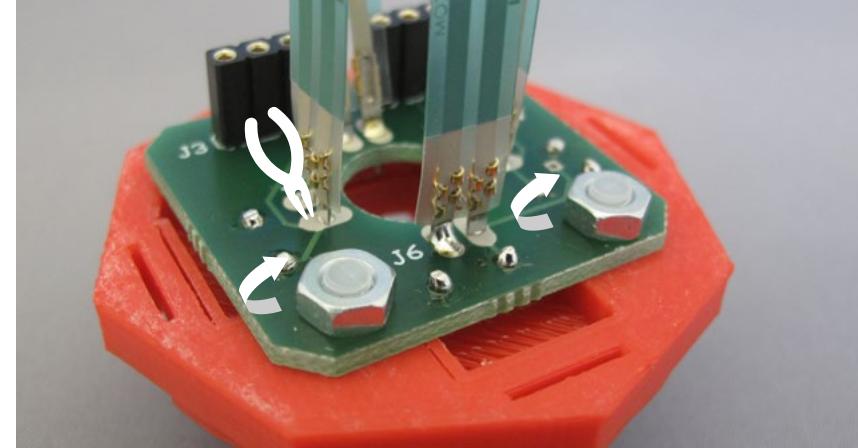


NOTE: Insert the 15mm standoffs

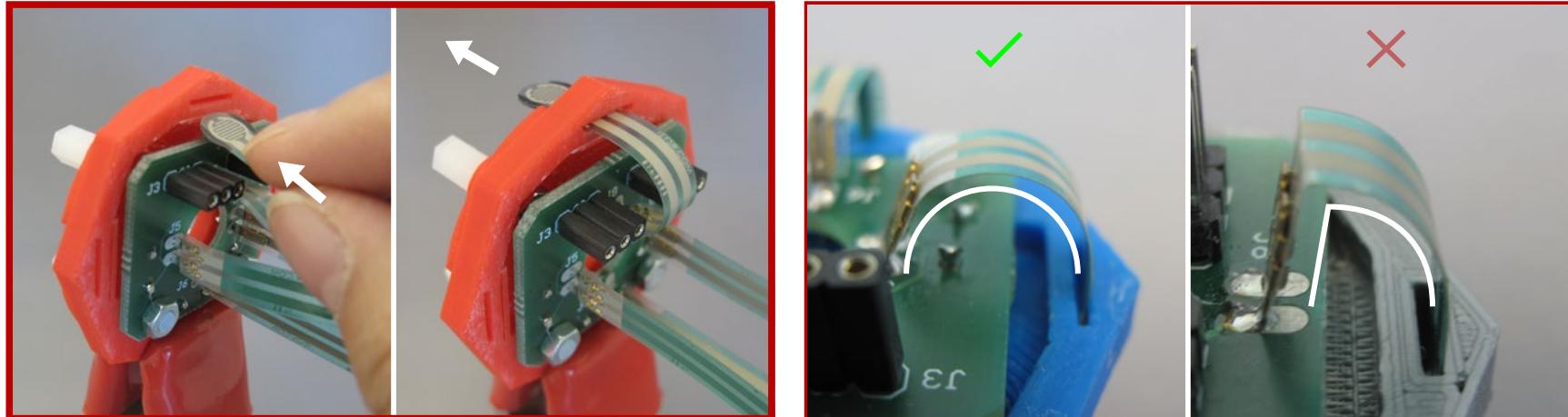
25.



26.

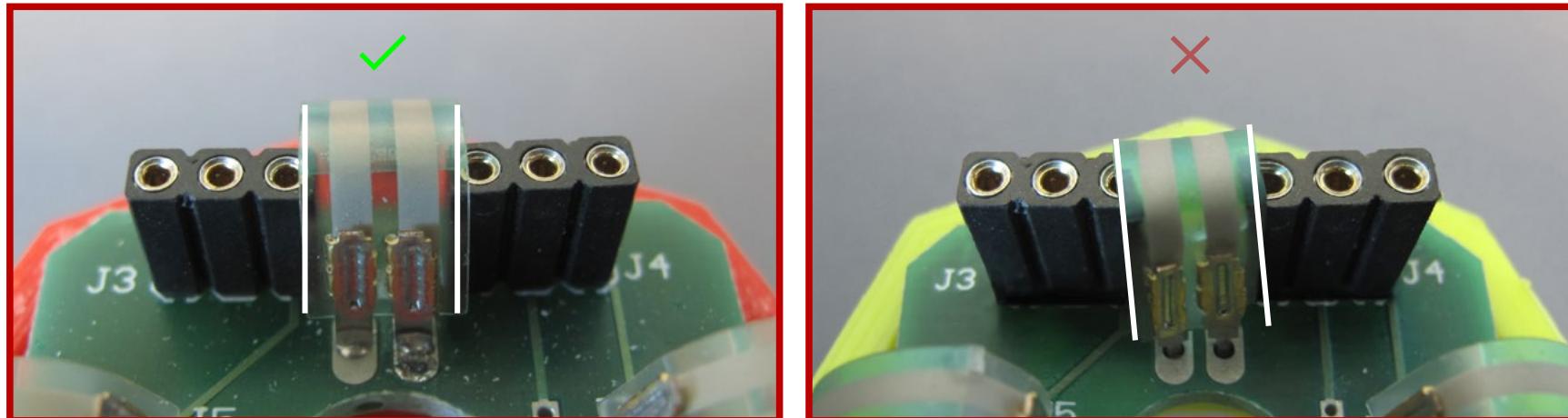


27.



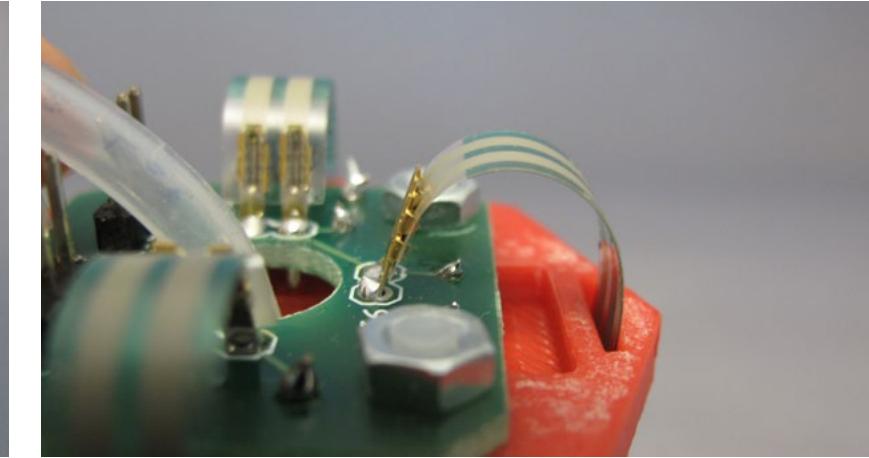
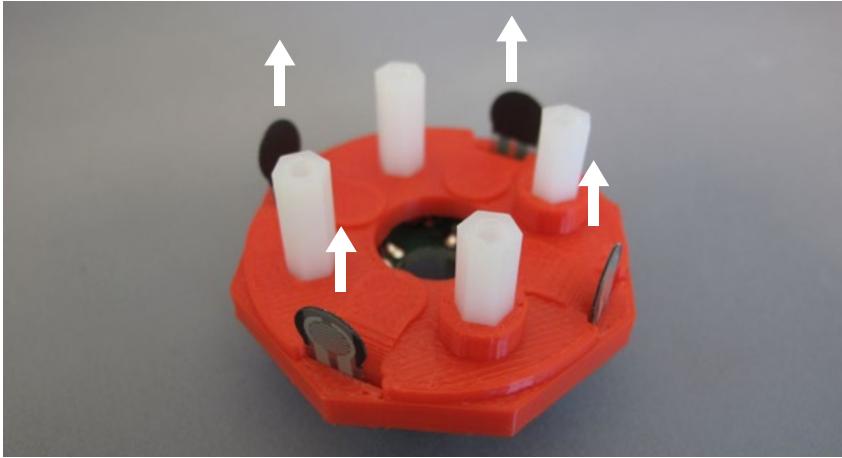
CAUTION:
Bend the FSR
so it arcs
GRADUALLY. Do
not fold or bend
it abruptly as the
ribbon breaks
easily.

28.

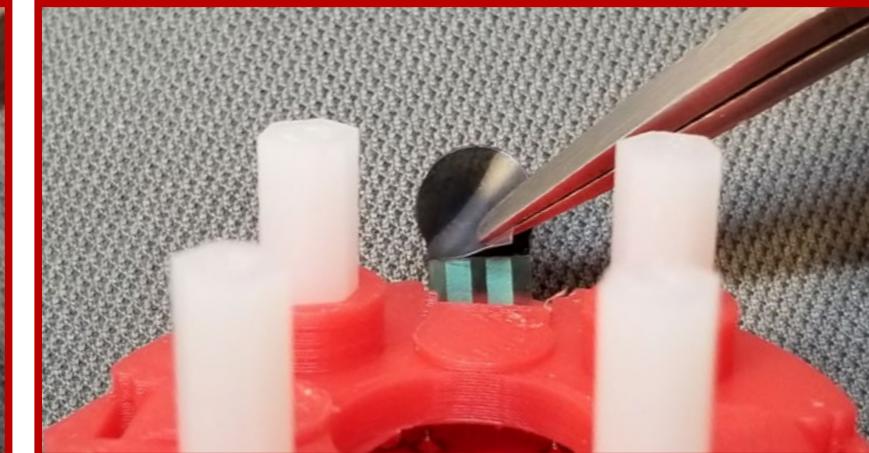


CAUTION:
One FSR ribbon
will slightly
overlap the
3-position
female headers.
The ribbon
should not cover
the through
hole if soldered
straight.

29.



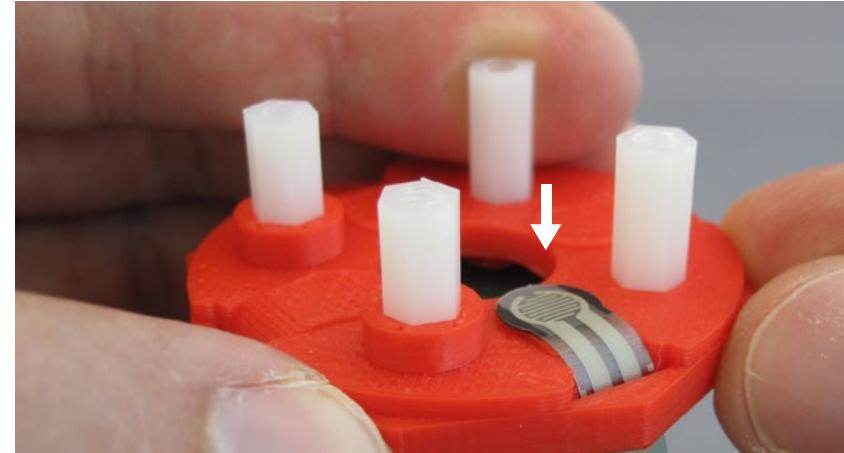
30.



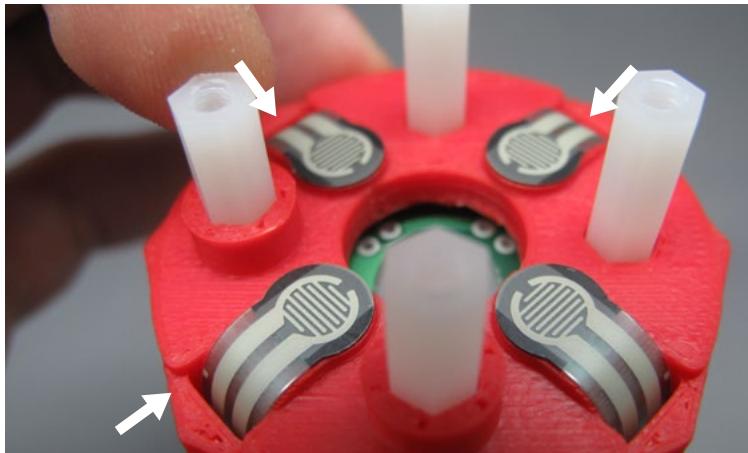
⚠ CAUTION:

On the back of each FSR is a clear adhesive lining on the black pad. **CAREFULLY** remove the lining with tweezers or needle nose pliers from the bottom corner. **Do not** remove the black pad.

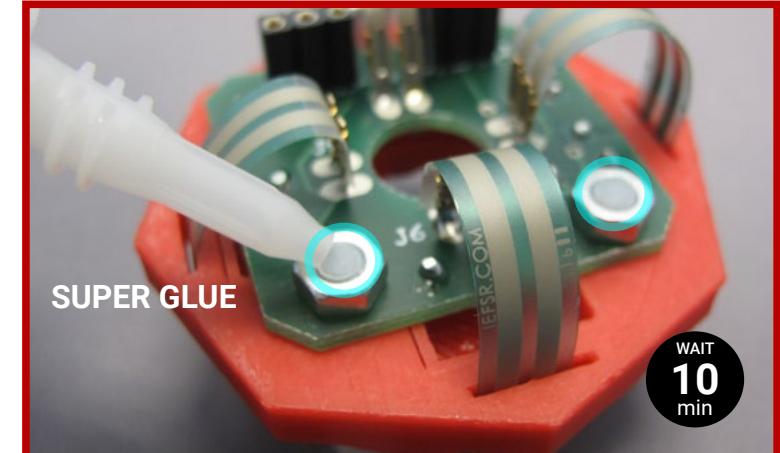
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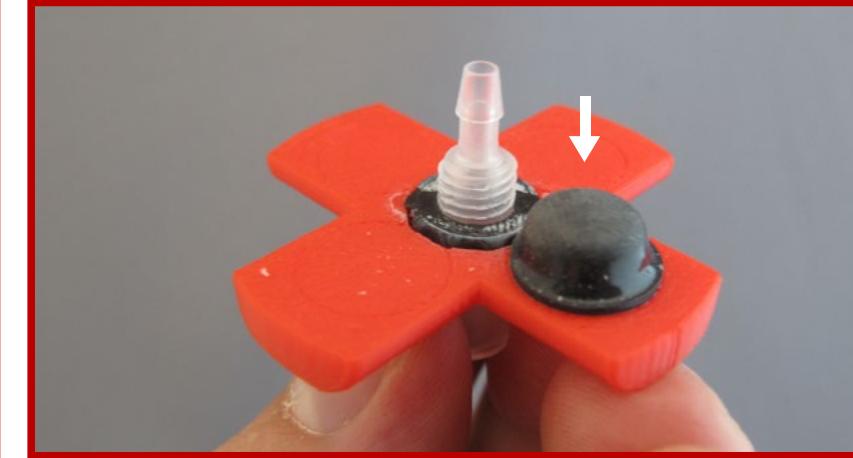
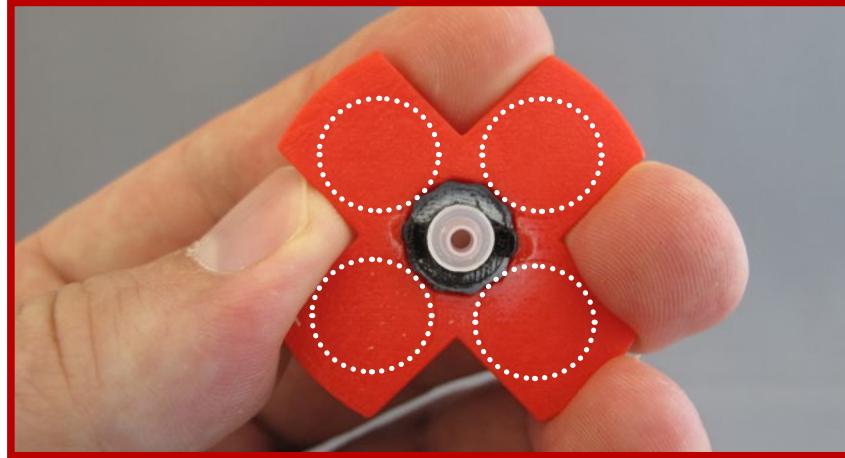
32.



33.



34.



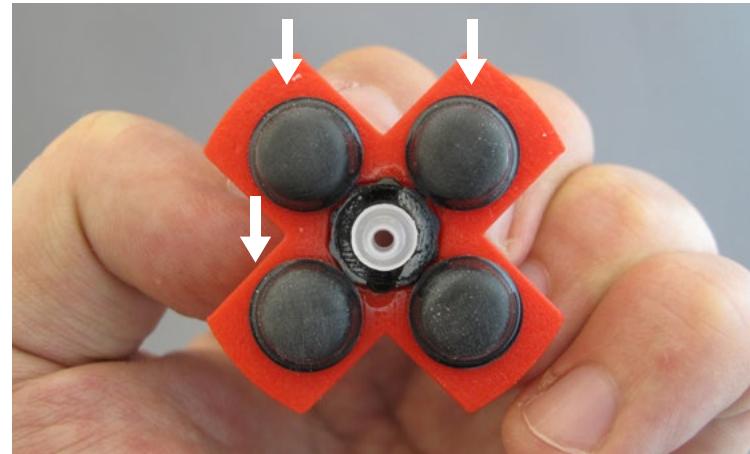
IMPORTANT:

On the flat side of the rocker are 4 circular outlines. Place a bumper directly on each outline.

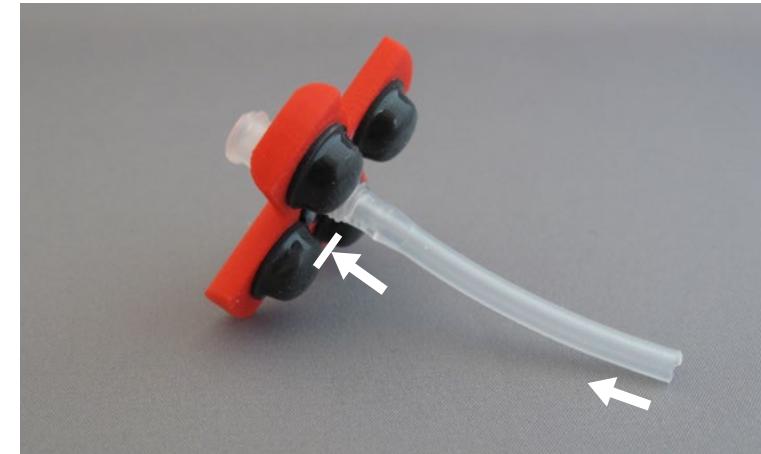
34

x 4

35.

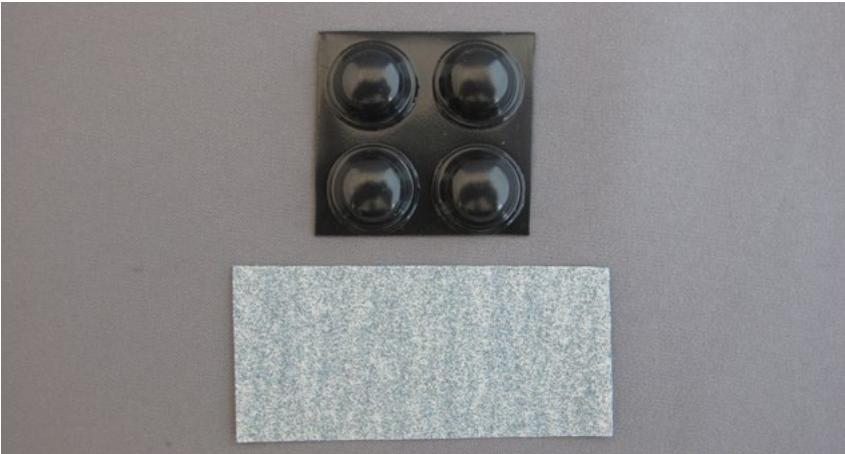


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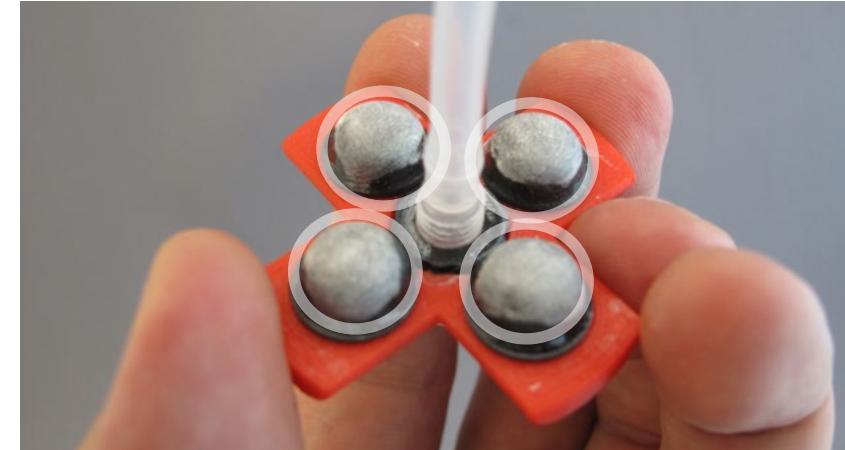
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37.



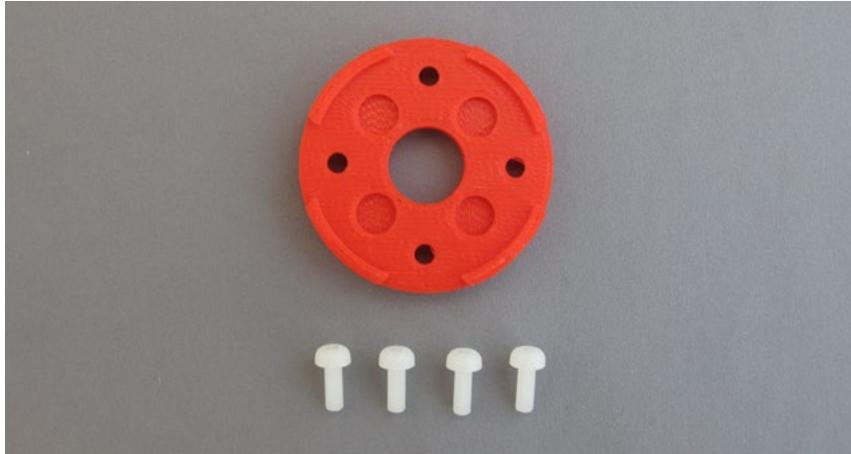
i NOTE: Sand the top surface and around the bumpers

38.



i NOTE: Apply baby powder with your finger

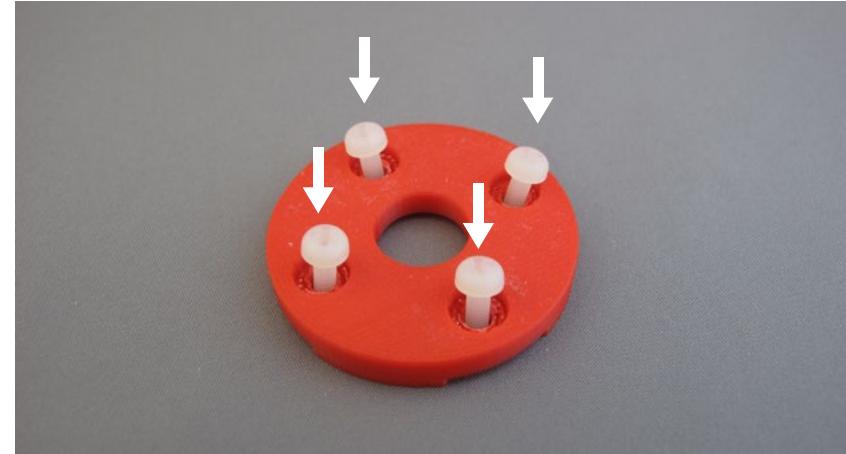
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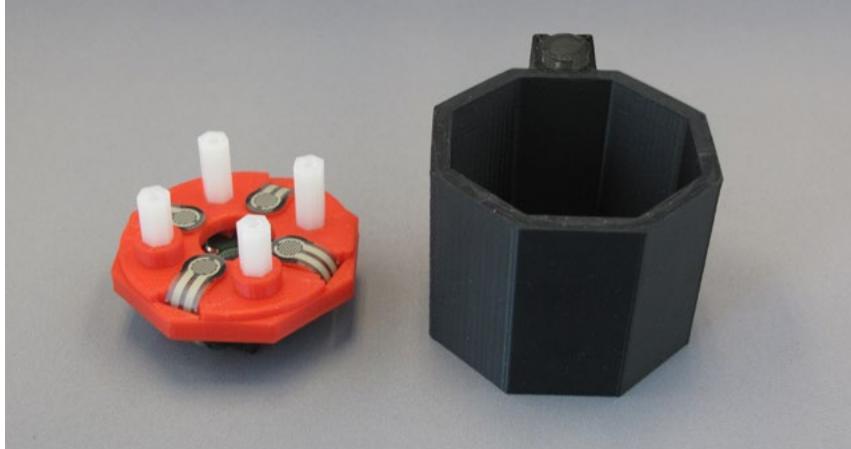
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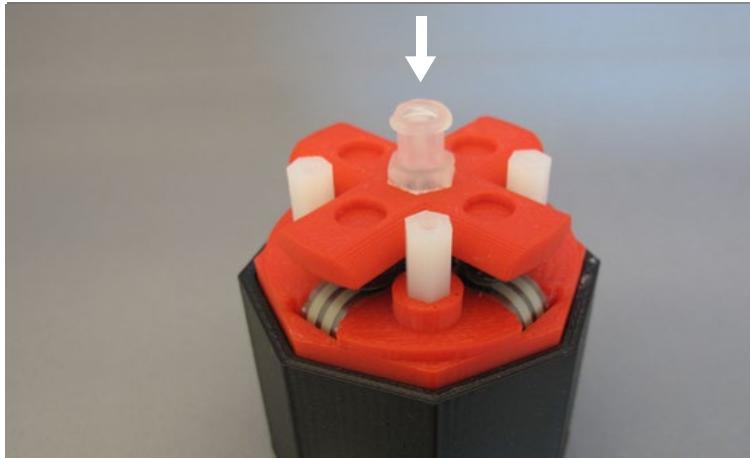
29

x 4

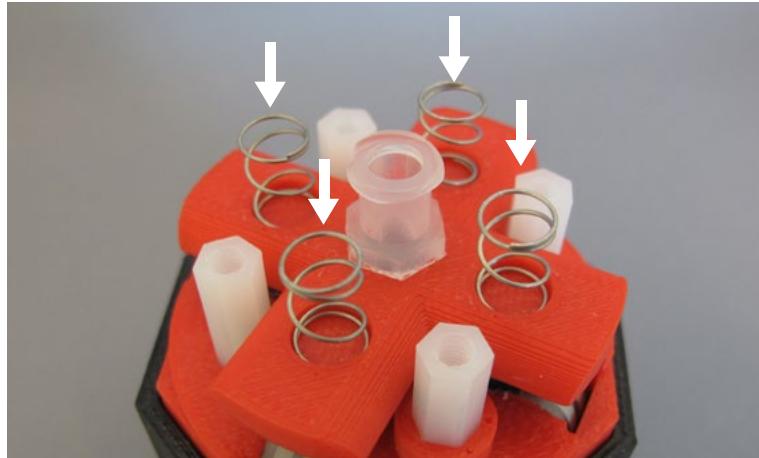
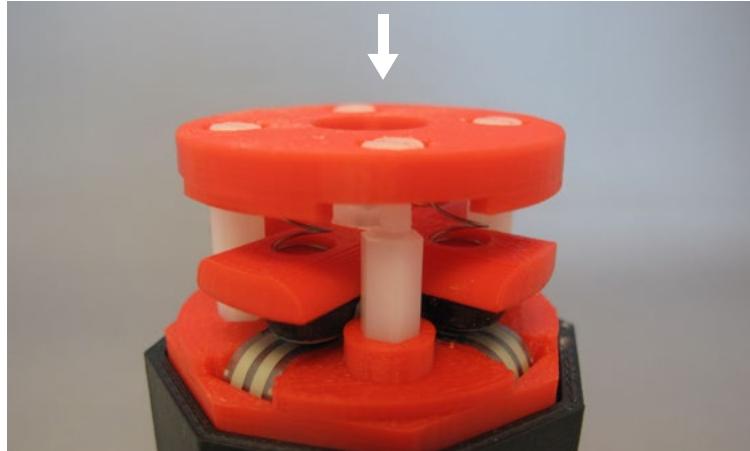
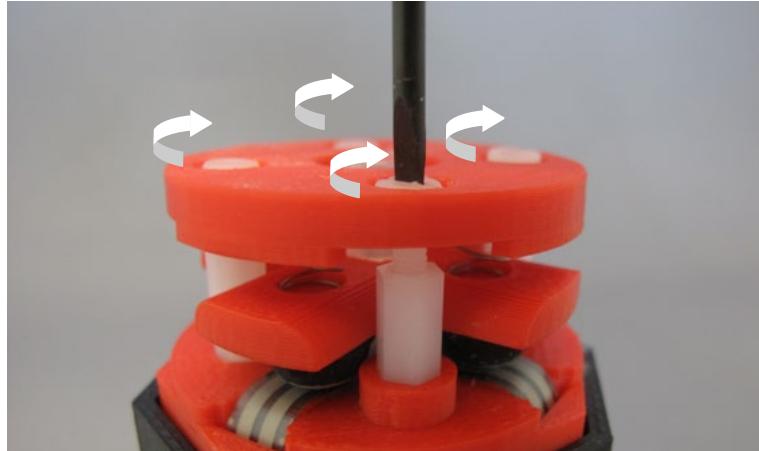


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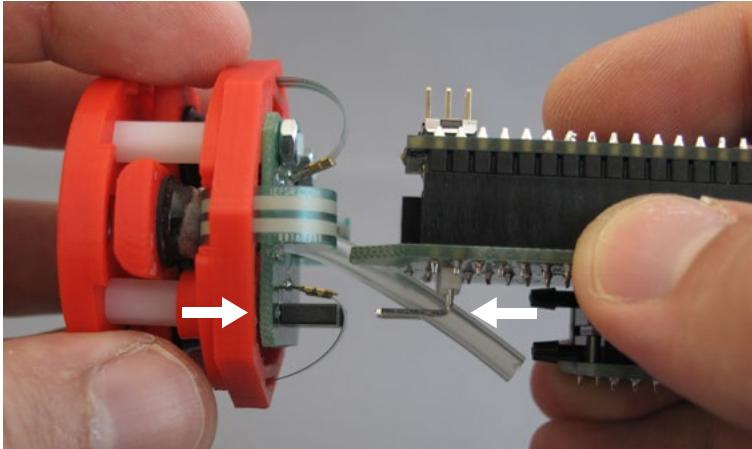
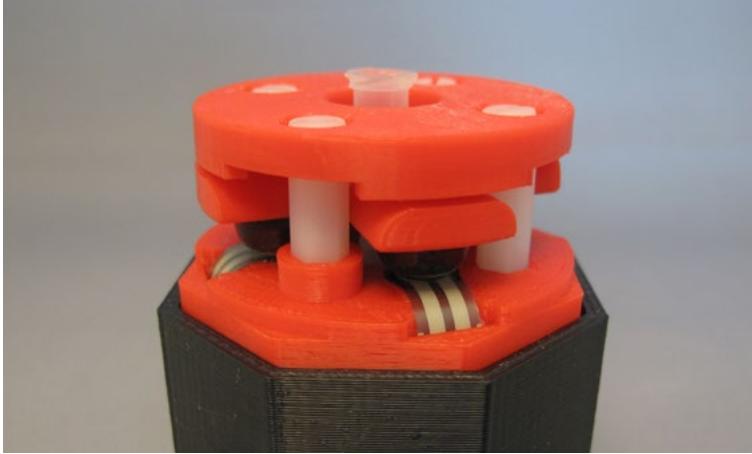


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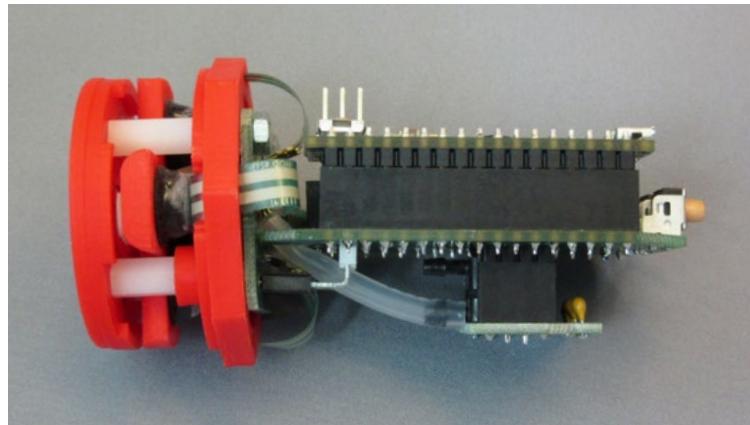
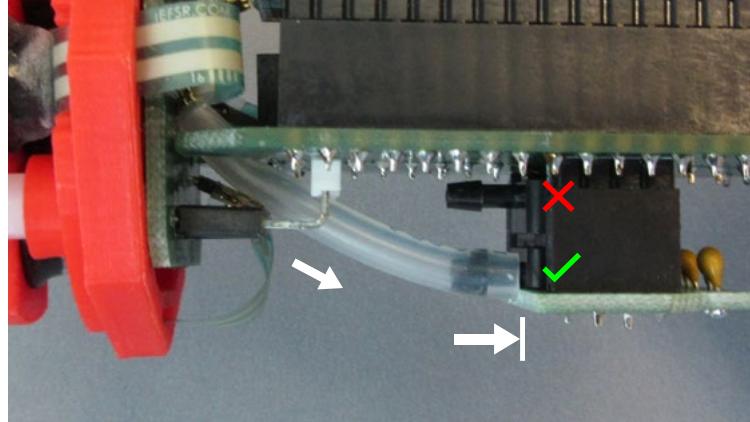
Place joystick rocker assembly from sztep 38.

42.**43.****44.**

45.



46.



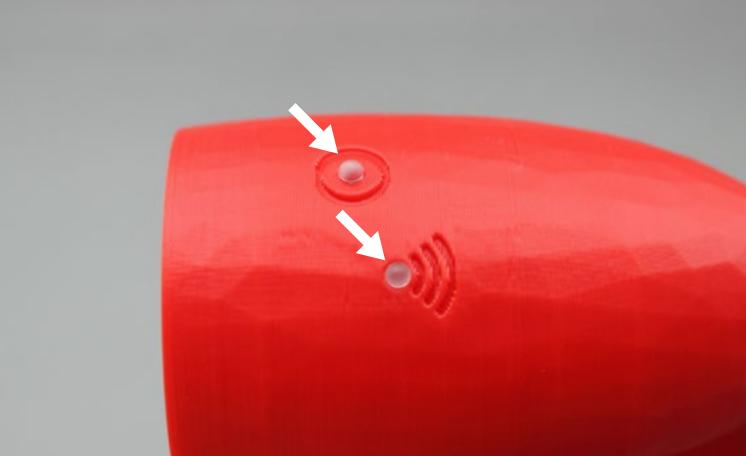
47.

Part 7



23
37
x 2

01.



02.



40
42

03.



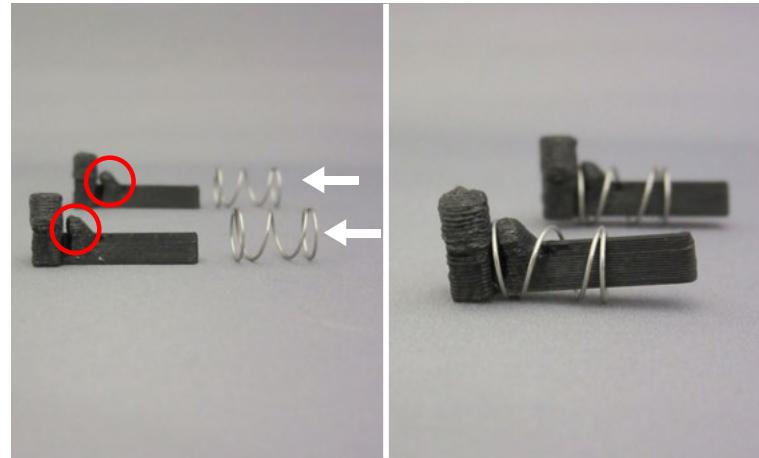
30

x 2

24

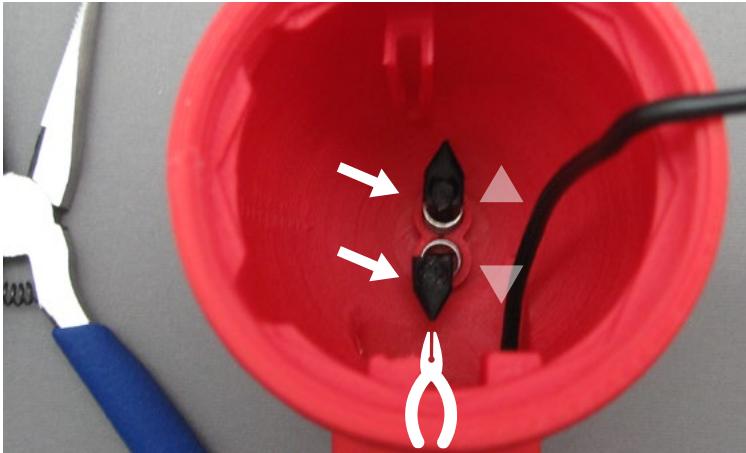
x 2

04.



i NOTE: Push springs onto the spring catch highlighted in red.

05.



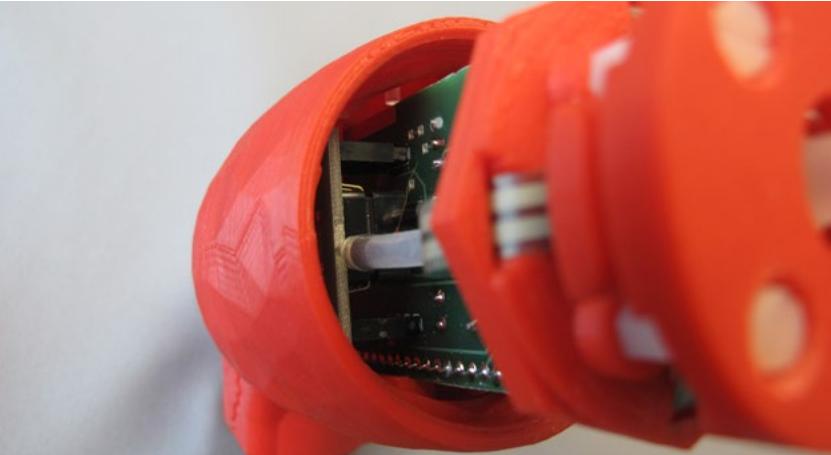
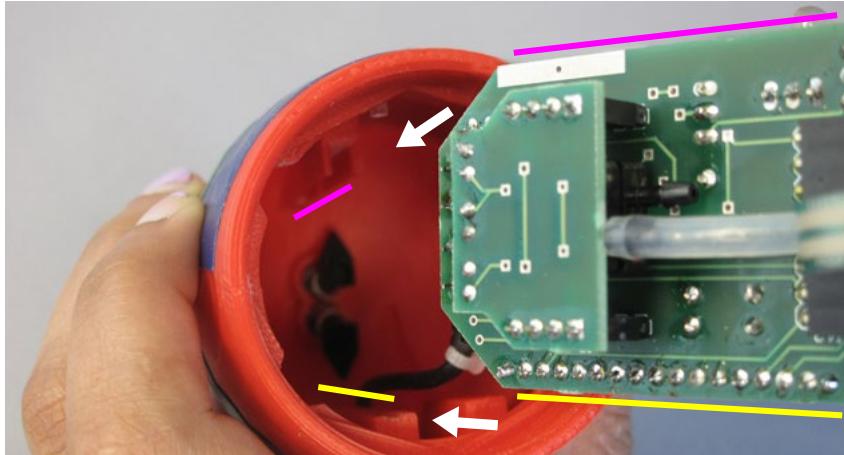
IMPORTANT: Push both buttons until they click into place.

06.



CAUTION: If need be, unplug cable gently while holding onto the port.

07.



NOTE: Slide the assembly along the internal tracks in the rear chamber housing.

08.



09.



CAUTION: Twist on hand tight

10.



26



12.



38

Slot the USB cable in the hole highlighted in yellow.

11.



25

13.



39

Part 8

SETTING UP THE DEVICE

For **LipSync**, **LipSync Wireless**, and **LipSync Macro** follow steps A-C:

- A. Upload the microcontroller code.
- B. Calibrate the joystick.
- C. Read through the Startup Guide for complete information on using the LipSync.

OR

For **LipSync Gaming**, don't follow Steps A-C.

Instead, follow the instructions in the LipSync Gaming Setup Guide: https://github.com/makersmakingchange/LipSync-Gaming/blob/master/LipSync_Gaming_Setup_Guide.pdf

A - UPLOADING THE MICROCONTROLLER CODE

1. Download and install the latest version of Arduino IDE:
<https://www.arduino.cc/en/main/software>
2. Select from the following 3 LipSync versions to download the microcontroller code:
[LipSync code](#) | [LipSync Wireless code](#) | [LipSync Macro code](#)

3. Right click on the webpage and select "Save Page As." Add an ".ino" extension to the end of the file name. Click "Save"
4. Open Arduino IDE → Click on **Tools** → **Board** → **Arduino/Genuino Micro**
5. Connect the LipSync to the PC using the USB cable and allow the LipSync a few seconds to initialize.
6. Open the microcontroller code. Click "OK" to create sketch folder if prompted.
7. Click on **Tools** → **Port** → **COM##** (number may be different for each user).

*-- Complete only for **LipSync Wireless** or **LipSync Macro**. For **LipSync**, skip to 11. --*

8. Ctrl + F to find "#define BT_CONFIG_FLAG false" and change to "#define BT_CONFIG_FLAG true". Save file.
9. Click the right arrow at the top left of the Arduino IDE to upload the code. After a few seconds, the blue LED on the Bluetooth module will start to blink quickly.
10. Modify the code to read "#define BT_CONFIG_FLAG false" again. Save file.

11. Click the right arrow at the top left of the Arduino IDE to upload the code.
12. Once upload is complete, a message saying "Upload Successful" will show at the bottom left of the Arduino IDE.

B - JOYSTICK CALIBRATION

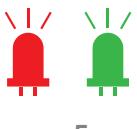
Calibrate your LipSync joystick before first using your device.

⚠️ IMPORTANT: Allow the LipSync to initialize for 3 seconds before moving the mouthpiece each time after it's connected to a device.



1

Press both speed adjustment buttons on the back of the LipSync for a few seconds until LED comes on



x 5

2

LED slowly blinks red & green 5 times



3 sec.
pause



x 6



3

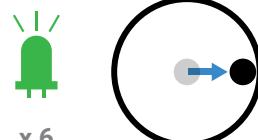
While LED blinks green 6 times, move the mouthpiece to the 12 o'clock position (up direction)



x 1

4

LED blinks red 1 time when position is measured



x 6



x 1



x 6



x 1



x 6



x 1



x 6

While LED blinks green 6 times, move the mouthpiece to the 3 o'clock position (right direction) is measured

While LED blinks green 6 times, move the mouthpiece to the 6 o'clock position (down direction) is measured

While LED blinks green 6 times, move the mouthpiece to the 9 o'clock position (left direction) is measured

LED rapidly blinks red and green 6 times when calibration is complete