Low Profile Switch 3D PRINTING GUIDE



3D Printing Summary

Metrics	Low Profile Switch		
Total Print Time (min)	101		
Total Number of Components	2		
Typical Total Mass (g)	23		
Typical Number of Print Setups	1		

3D Printing Settings

Print File Name	Qty	Total Print	Mass (g)	Infill (%)	Support(Y/N)	Layer Height/ Nozzle	Notes (orientation,
		Time				Diameter(mm)	special
		(hr:min)					settings, etc)
Low_Profile_Switch_Top.stl	1	0:46	11	20	N	0.2/0.4	The top of
							the switch
							must be flat
							on the print
							bed.
Low_Profile_Switch_Bottom.stl	1	0:55	12	20	N	0.2/0.4	Print in
							orientation
							given in STL.

Post-Processing

The Low Profile Switch is printed without supports; hence no post-processing is required.

Customization Options

The user can request that the device be printed in multiple colours.

Examples of Quality Prints:

Below is a picture of what quality is expected from printing the device.

