

## 3D Printing Guide

### Device: My Pal Solderless Toy Hack

Version: 1.0 Date: 2/1/2022

## Summary

Metrics	*Configuration 1*
Total Print Time (min)	46
Total Number of Components	2
Typical Total Mass (g)	9.49
Typical Number of Print Setups	1

Print File Name	Qty	Total Print Time (min)	Mass (g)	Infill setting (%)	Material	Notes (support, orientation, special settings)
Cable Clamp.stl	1	46	9.49	20	PLA	- Can add a colour change at a layer height of 8.2mm to make the images stand out.



## Post-Processing

- You may need to clean up some filament from the top surface of the images. This can be done carefully with a knife by scraping off the loose filament.