

Oak Compact Joystick - U

3D PRINTING GUIDE

3D Printing Summary

Metrics	Enclosure and Microcontroller Mounts
Total Print Time (min)	4:54
Total Number of Components	4
Typical Total Mass (g)	63.6
Typical Number of Print Setups	1

3D Printing Settings

Print File Name	Qty	Total Print Time (hr:min)	Mass (g)	Infill (%)	Support (Y/N)	Layer Height/ Nozzle Diameter(mm)	Notes (orientation, special settings, etc.)
Enclosure_Top v0.2.stl	1	2:31	35.36	20	N	0.2/0.4	- Print in given orientation
Enclosure_Bottom v0.2.stl	1	2:11	27.24	20	N	0.2/0.4	- Print in given orientation
MCU_Mount v0.2.stl	2	0:12	0.5	20	N	0.2/0.4	- Print in given orientation
Optional Prints							
Joystick_Camera_Mount_Adapter v0.2.stl	1	0:54	8.5	20	Y	0.2/0.4	- Print in given orientation
Convex_Topper v0.2.stl	1	0:29	6.46	20	N	0.2/0.4	- Print in given orientation
Concave_Topper v0.2.stl	1	0:42	8.46	20	N	0.2/0.4	- Print in given orientation
Cylindrical_Topper v0.2.stl	1	2:18	22.29	20	N	0.2/0.4	- Print in given orientation - Print with 6 perimeters
Goalpost_Topper v0.2.stl	1	3:25	35.84	20	Y	0.2/0.4	- Print in given orientation - Put a support blocker on the central mounting hole

Post-Processing

- Remove any supports from the camera mount and goalpost topper if printed.

Customization Options

- The optional topper prints can be used to customize the joystick to users. Extra materials such as foam, felt, instamorph, etc. can also be added to further customize the joystick toppers.
- The camera mount adapter can be used to mount the joystick for a user's custom set-up.



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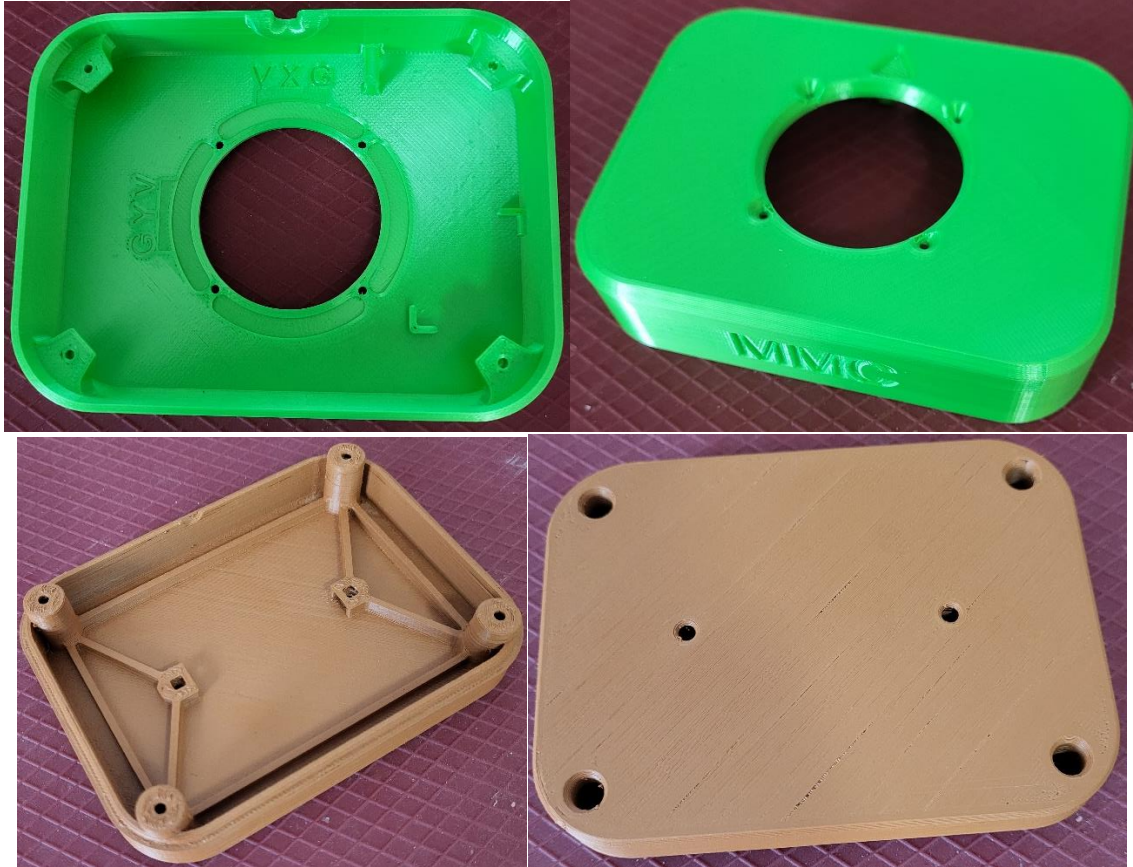
Files available at <https://github.com/makersmakingchange/Oak-Compact-Joystick>

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Examples of Quality Prints

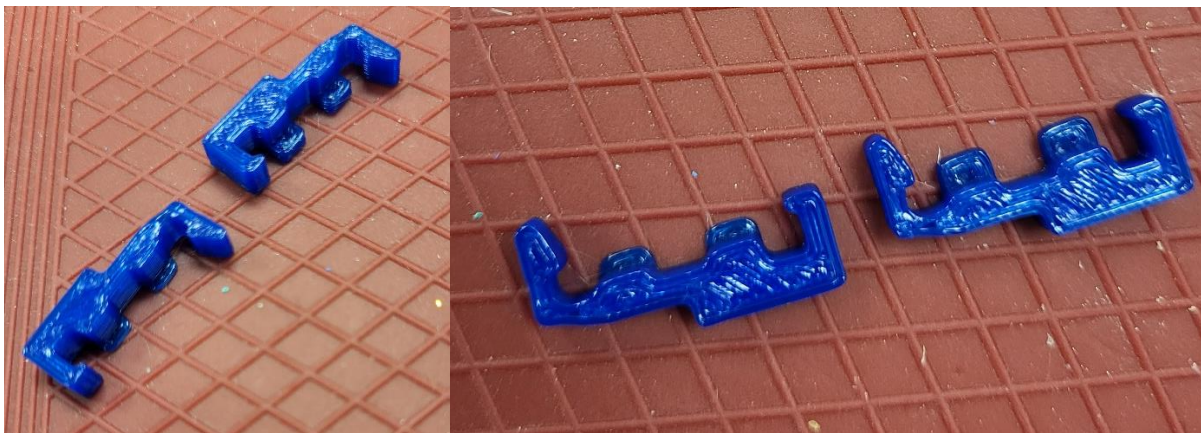
Photos of the Enclosure



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Photos of the MCU Mounts



Photos of Toppers

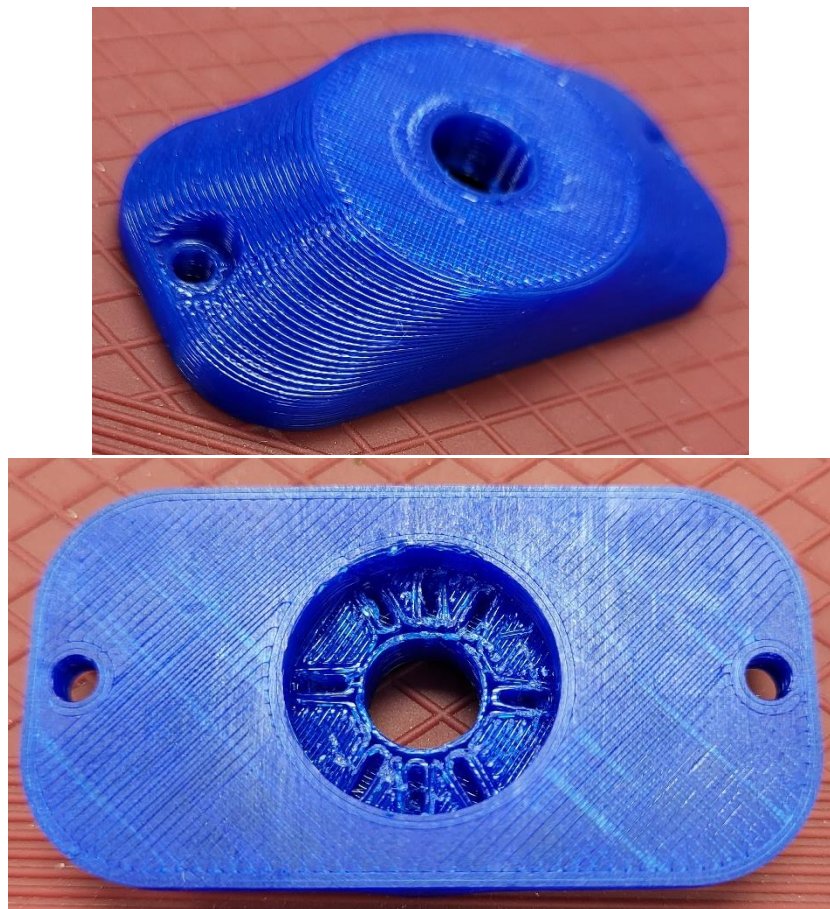


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Photos of Camera Mount



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